

Processing Procedure ComPly® & Integrity & Truval & Perval & PolyLite Incontinence Care Underpads and Briefs

This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

To achieve the best performance and life from this product:

1. **SOFTENERS** are not recommended because they will reduce the absorbency of all incontinence products.
2. If the use of chlorine bleach is necessary instead of oxygenated bleach (hydrogen peroxide), no more than 1.5 quarts of 1% sodium hypochlorite bleach per 100 pounds should be used. In addition, the use of an anti-chlor is recommended when chlorine bleach is used. Excess bleach can affect the product's life.
3. We recommend the following washing instructions for any **heavily soiled** products.
4. Dryers should be set to operate at 160°F/71°C. For those dryers with inlet and outlet set temperatures the inlet should be set at 290°F/143°C to 310°F/155°C and the outlet set at 160°F/71°C. Do not over dry. **Cool down** cycles are recommended.

CAUTION: Polyester components of this pad will melt when exposed to temperatures above 390°F/199°C. If utilizing gas dryers, care should be exercised initially to ensure that a proper drying cycle is programmed so as not to melt the synthetic parts of the product, i.e., use a few items in a trial run to optimize cycle parameters.

				TEMP	
	<u>OPERATION</u>	<u>TIME</u>	<u>LEVEL</u>	<u>°F/°C</u>	<u>SUPPLIES/100 LB</u>
1.	Flush	3 Min.	High	90°F/32°C	--
2.	Flush	3 Min.	High	110°F/43°C	--
3.	Flush	3 Min.	High	130°F/55°C	--
4.	Break/Suds	8 Min.	Low	150°F/66°C	16 oz. Alkali/8 oz. Detergent
5.	Suds	6 Min.	Low	160°F/71°C	4 oz. Detergent
6.	Rinse	3 Min.	High	160°F/71°C	--
7.	Bleach	6 Min.	Low	160°F/71°C	16 oz. Oxygenated Bleach
8.	Rinse	3 Min.	High	140°F/60°C	--
9.	Rinse	3 Min.	High	120°F/49°C	--
10.	Rinse	3 Min.	High	110°F/43°C	--
11.	Sour	5 Min.	Low	100°F/38°C	Sour to pH of 5.5