STANDARD TEXTILE

Processing Procedure
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BASIC REQUIREMENTS

A. Equipment should be free of burrs and sharp edges.

B. Washing equipment should have adequate level and temperature controls.

C. Drying equipment must have adequate temperature and cool-down controls.

PROCESSING REQUIREMENTS

Formula. This formula is only a guideline. Alterations should be made at the discretion of the laundry professional, based on specific requirements, supplies, equipment and experience.

OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES
1. Flush	2 min.	High	100°F	--
2. Break	7 min.	Low	120°F	nonionic detergent & alkali (Target 10.5 pH)
3. Rinse	2 min.	High	120°F	--
4. Rinse	2 min.	High	110°F	--
5. Rinse	2 min.	High	100°F	--
6. Sour	4 min.	Low	90°F	Sour to pH of 5.5 - 6.5

D. Higher temperatures can be used on heavy soil.

E. After washing, tumble dry using low temperature (maximum 140ºF). Do not over dry. Use an appropriate cool down cycle and remove promptly.

F. As needed, product can be bleached. The use of chlorine bleach must be carefully controlled and completely rinsed from these items to ensure long-term durability. Peroxide bleaching or the use of an anti-chlor is recommended for situations that require “safer” processing because of control limitations.

CAUTION

To prevent tangling, securely tie belts.