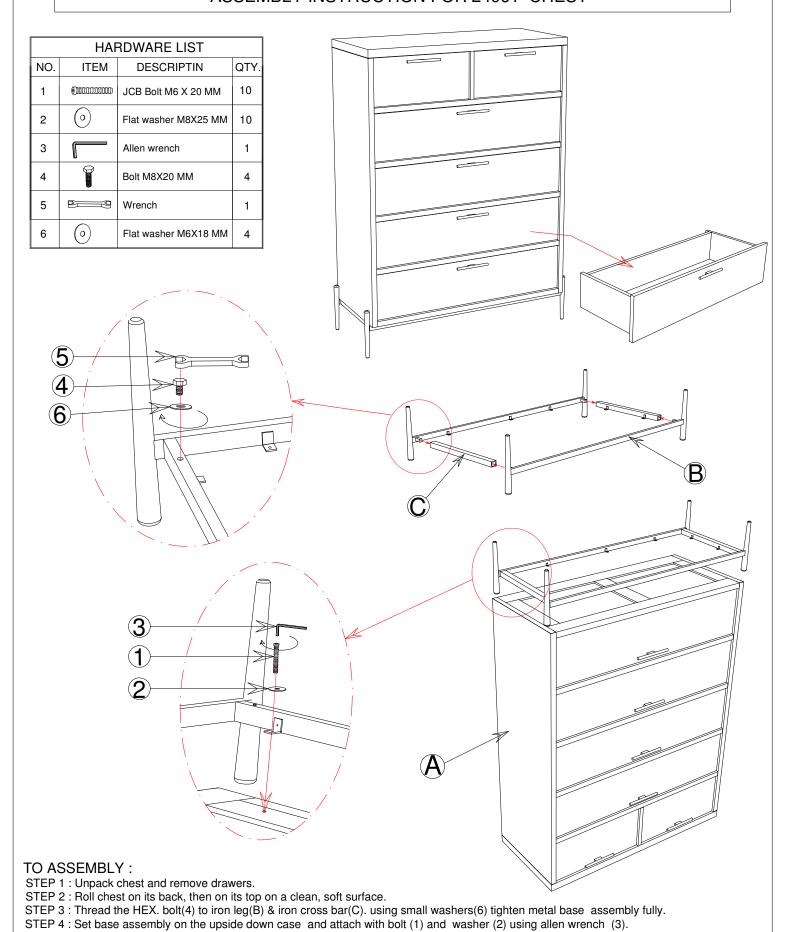


X A HOWARD MILLER COMPANY

ASSEMBLY INSTRUCTION FOR 24961 CHEST



STEP 5 : Tighten bolts in step 6 fully with allen wrench (3) & wrench (5) then carefully turn the chest upright.

STEP 6: Install drawers.