Manufactured by:
Backyard Discovery
3305 Airport Drive, Pittsburg, KS 66762
800-856-4445

Basepoint Business Centre: Rivermead Drive,Westlea, Swindon SN5 7EX Phone: 0800-118-2476
J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

LENNON 2-4 PERSON CUBE SAUNA

MODEL # : 2504653B, 2504653B-V, 2504820B, 2504820B-V

THE ASSEMBLY MANUAL MUST BE RETAINED SINCE IT CONTAINS IMPORTANT INFORMATION

LICENSED ELECTRICIAN WORK IS REQUIRED TO INSTALL A DEDICATED 240V/50AMP CIRCUIT



Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite www.backyarddiscovery.com*

BILT®

EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP

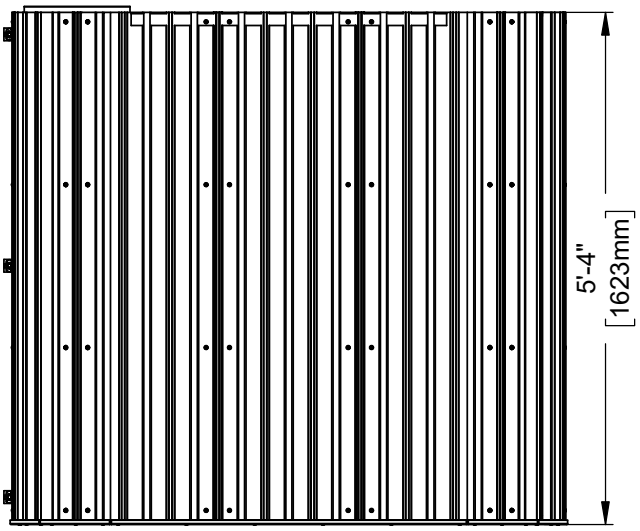
App Store Google play

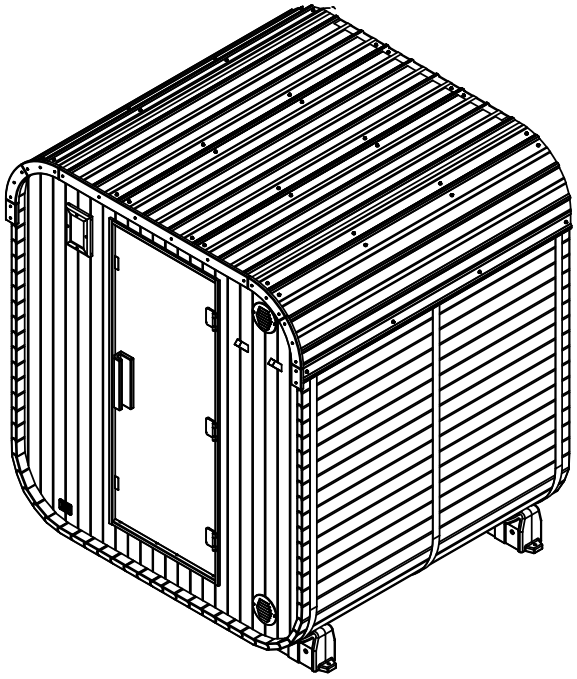
OWNER'S MANUAL - BASIC SETUP DIMENSIONS AND ASSEMBLY NOTES

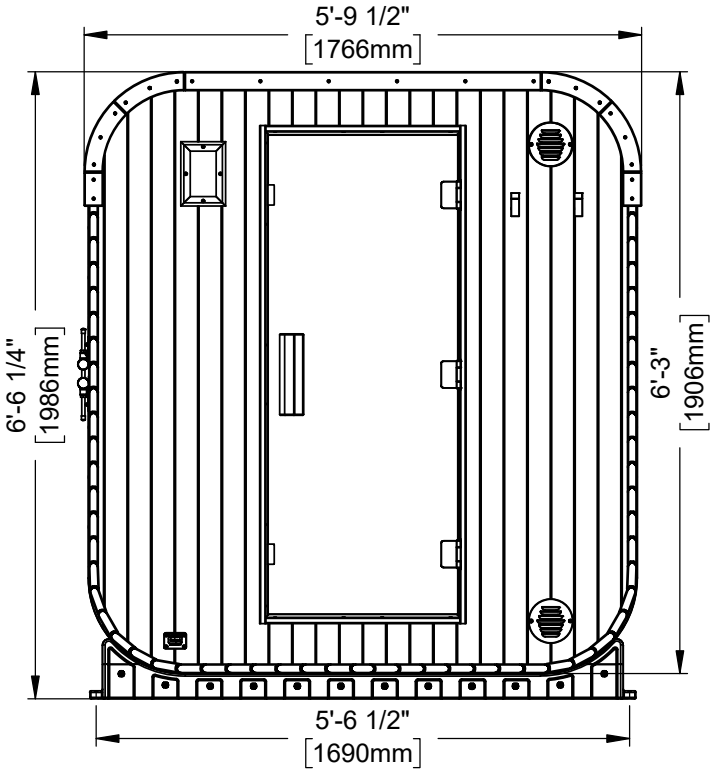
CHOOSE A GOOD LOCATION FOR YOUR SAUNA!

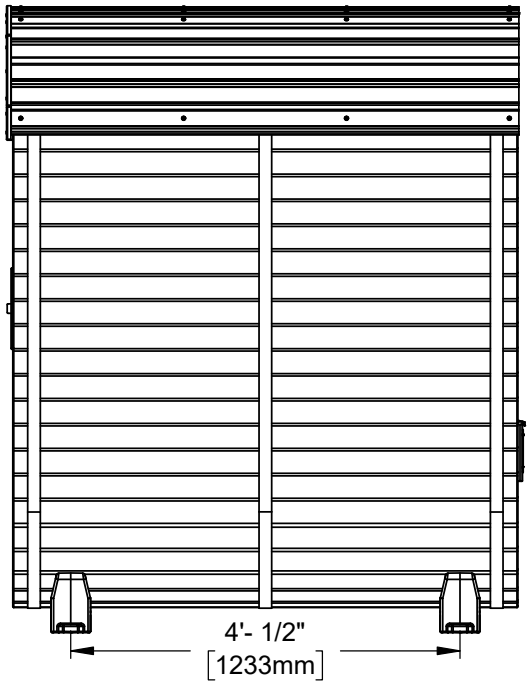
It is critically important the sauna foundation is sturdy and level.
An unstable foundation can cause the sauna to tilt, shift, or fall, leading to injury.
Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step.

- Using incorrect hardware may result in improper assembly.
- Ensure the surface is firm and level and can support the weight of the sauna and its users. (1000+ lbs.)
- Many garages, basements or deck floors are sloped for drainage. A slight slope will not be an issue. A more pronounced slope will require shimming to make the sauna level.
- Consider a concrete slab, paver stones, or something similar to prevent the cradle supports from settling in the ground. Concrete anchors are provided in the kit.
- If installing on the ground or gravel surface, ground anchors are included in the kit.
- If installing on a deck, confirm there is ample structural support under the deck. The hardware to mount to a wood deck is NOT included and will need to be purchased separately.
- Consider distance from your electrical service box as this can greatly impact the cost of needed electrical work
- If located in an area that tends to receive high winds, it is recommended to take extra precautions to ensure the door does not blow open. In most situations, this should not be a concern.



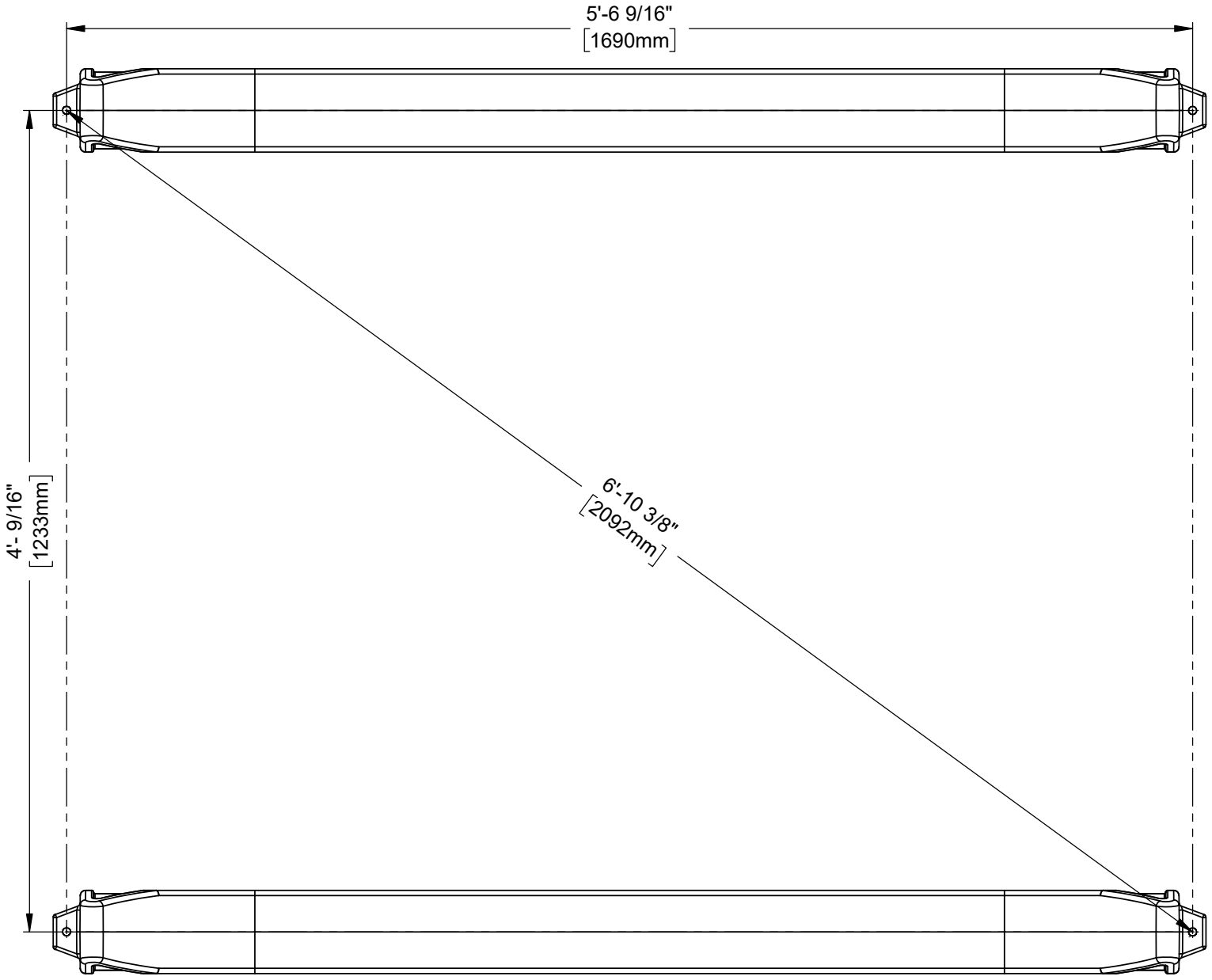






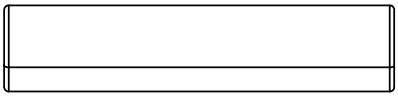
Imperial measurements rounded to the nearest 1/4".

OWNER'S MANUAL - ANCHORING LAYOUT



OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



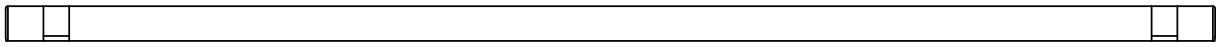
AM01 DOOR HANDLE-W4L21937
(x1) 2 1/4"x3"x10 3/16" (57x76x258)



AM02 SEAT TRIM-W4L23545
(x1) 1 9/16"x3"x50 9/16" (40x76x1284)



AM03 SEAT TRIM-W4L23549
(x1) 1 9/16"x3"x21 13/16" (40x76x554)



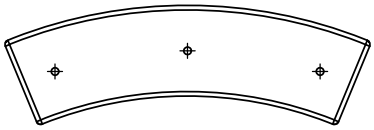
F01 PERIMETER BOARD-W4L23538
(x2) 1 3/16"x1 13/16"x63" (30x46x1600)



NB01 SEAT TRIM-W4L23543
(x1) 13/16"x3"x65 3/4" (20x76x1670)



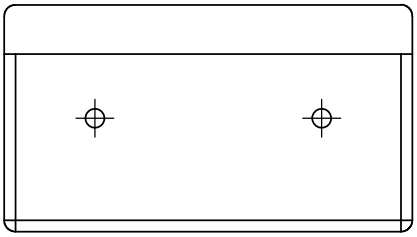
NB02 SLAT-W4L23544
(x3) 13/16"x3"x65 3/4" (20x76x1670)



NG02 TRIM-W4L22032
(x4) 13/16"x3 1/8"x9 9/16" (20x80x243)



NR01 TRIM-W4L22033
(x1) 13/16"x2 3/8"x44 1/2" (20x60x1130)



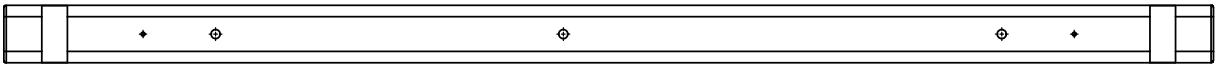
NR02 TRIM-W4L22034
(x2) 13/16"x2 3/8"x4 1/4" (20x60x108)



NR03 HEATER GUARD BOARD-W4L22036
(x5) 13/16"x2 3/8"x20 3/8" (20x60x518)



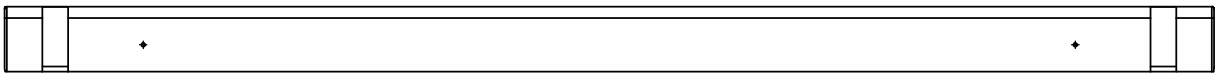
NR04 HEATER GUARD BOARD-W4L22037
(x5) 13/16"x2 3/8"x15 11/16" (20x60x398)



OB01 PERIMETER BOARD-W4L23537
(x1) 1 3/16"x3"x62 15/16" (30x76x1599)

OWNER'S MANUAL - PARTS IDENTIFICATION

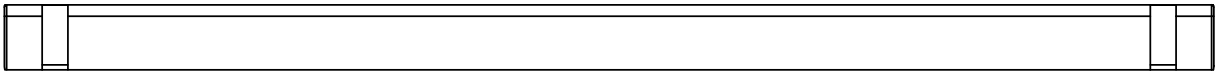
WOOD COMPONENTS (NOT TO SCALE)



OG01 PEIRMETER BOARD-W4L23539
(x20) 1 3/16"x3 3/8"x63" (30x86x1600)



OG02 SEAT CLEAT-W4L21943
(x1) 1 3/16"x3 3/8"x60 15/16" (30x86x1548)



OG03 PERIMETER BOARD-W4L23540
(x42) 1 3/16"x3 3/8"x63" (30x86x1600)



OG04 SEAT CLEAT-W4L23547
(x1) 1 3/16"x3 3/8"x33 1/8" (30x86x842)



OG05 CLEAT-W4L22030
(x1) 1 3/16"x3 3/8"x60 15/16" (30x86x1548)



OG06 CLEAT-W4L22031
(x2) 1 3/16"x3 3/8"x18 1/8" (30x86x460)



OG07 CLEAT-W4L22039
(x1) 1 3/16"x3 3/8"x17 11/16" (30x86x450)



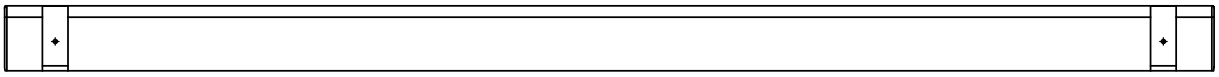
OG08 WIREWAY BOARD-W4L22040
(x1) 1 3/16"x3 3/8"x14 7/16" (30x86x367)



OG10 WIREWAY BOARD-W4L23551
(x1) 1 3/16"x3 3/8"x55 3/16" (30x86x1402)



OG11 WIREWAY BOARD-W4L23552
(x1) 1 3/16"x3 3/8"x29 11/16" (30x86x754)



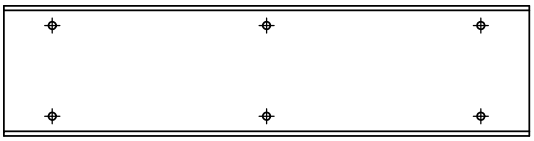
OG12 PERIMETER BOARD-W4L23553
(x20) 1 3/16"x3 3/8"x63" (30x86x1600)



OG14 SEAT CLEAT-W4L23555
(x2) 1 3/16"x3 3/8"x20 13/16" (30x86x528)

OWNER'S MANUAL - PARTS IDENTIFICATION

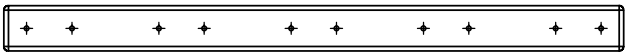
WOOD COMPONENTS (NOT TO SCALE)



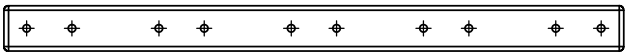
OG15 SEAT CLEAT-W4L23554
(x1) 1 3/16"x3 3/8"x13 11/16" (30x86x348)



OO01 SEAT CLEAT-W4L23542
(x2) 1 3/16"x1 3/16"x14 15/16" (30x30x380)



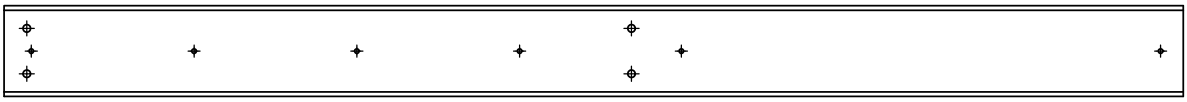
OO03 HEATER GUARD BOARD-W4L22038
(x2) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO04 HEATER GUARD BOARD-W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



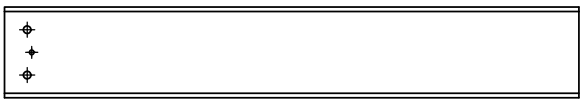
OO05 FLOOR CLEAT-W4L22600
(x2) 1 3/16"x1 3/16"x45 1/4" (30x30x1150)



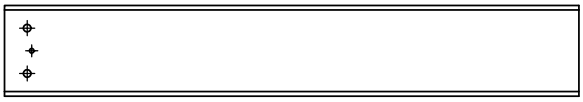
OR01 SEAT UPRIGHT-W4L23541
(x2) 1 3/16"x2 3/8"x30 11/16" (30x60x780)



OR02 ANGLE BRACE-W4L21946
(x5) 1 3/16"x2 3/8"x10 7/8" (30x60x276)



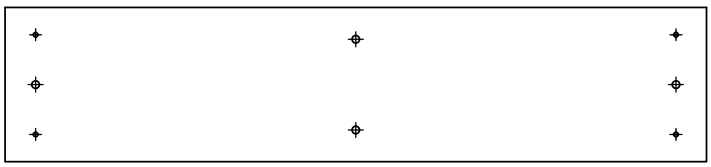
OR03 SEAT UPRIGHT-W4L23546
(x2) 1 3/16"x2 3/8"x14 15/16" (30x60x380)



OR05 SEAT UPRIGHT-W4L23550
(x1) 1 3/16"x2 3/8"x14 15/16" (30x60x380)



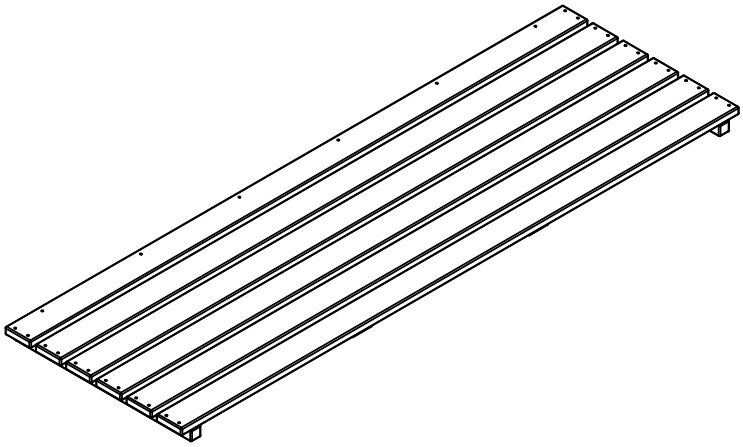
OR06 SEAT CLEAT-W4L23548
(x1) 1 3/16"x2 3/8"x18 1/4" (30x60x464)



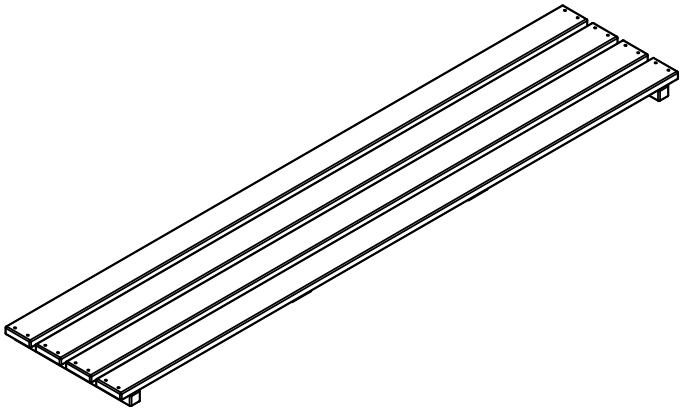
Y01 HEATER SPACER BOARD-W4L22601
(x2) 5/8"x4"x18 1/4" (16x102x464)

OWNER'S MANUAL - PARTS IDENTIFICATION

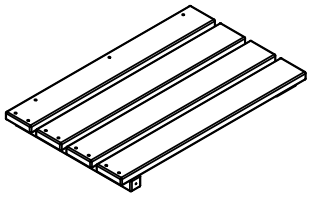
WOOD COMPONENTS (NOT TO SCALE)



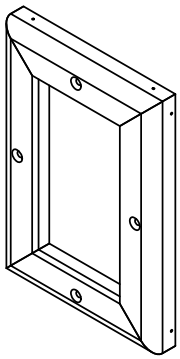
BA01 BENCH ASSEMBLY-W2A05413
(x1) 1 15/16"x20 13/16"x65 3/4" (50x529x1670)



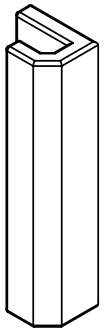
BA02 BENCH ASSEMBLY-W2A05414
(x1) 1 15/16"x13 11/16"x65 3/4" (50x348x1670)



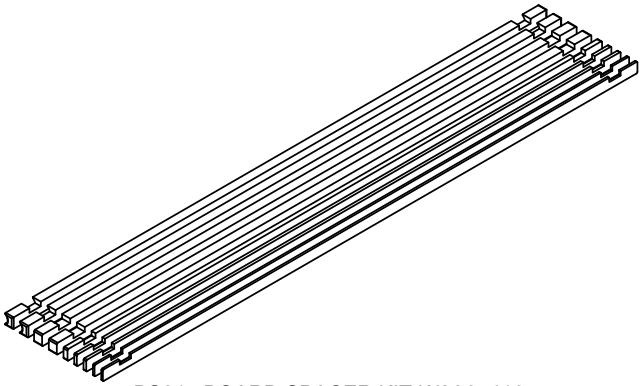
BA05 BENCH ASSEMBLY-W2A05415
(x1) 1 15/16"x13 11/16"x21 13/16" (50x348x554)



TF01 TRIM FRAME-W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)



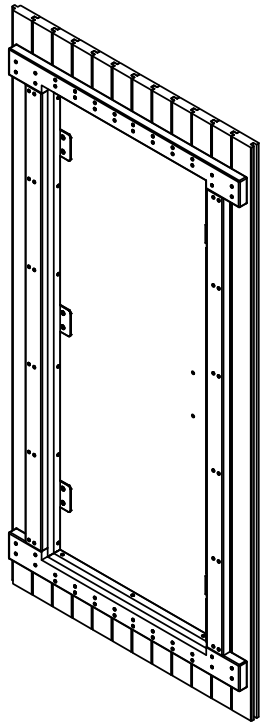
HA01 HANDLE ASSEMBLY-W2A04820
(x1) 2 1/4"x3"x10 3/16" (57x76x258)



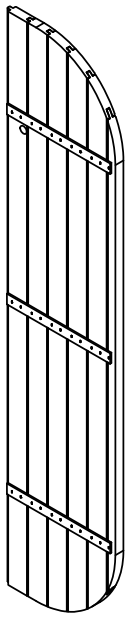
BS01 BOARD SPACER KIT-W2A05416
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

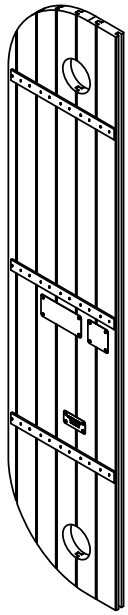
WOOD COMPONENTS (NOT TO SCALE)



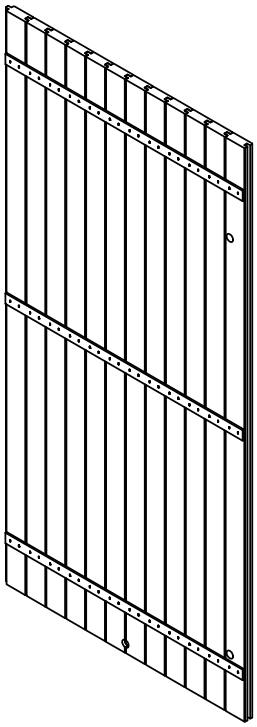
WP01 WALL PANEL ASSEMBLY-W2A04816
(x1) 2 3/8"X35 5/8"X73 1/8" (60x906x1858)



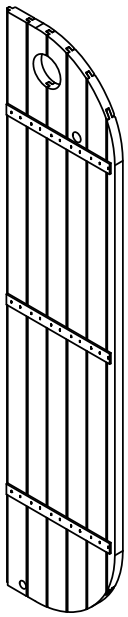
WP02 WALL PANEL ASSEMBLY-W2A05387
(x1) 1 3/8"x16 5/16"x73 1/8" (35x415x1858)



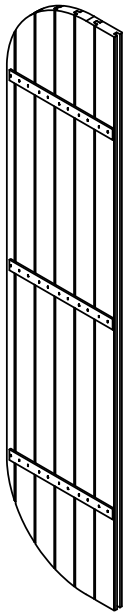
WP03 WALL PANEL ASSEMBLY-W2A05386
(x1) 1 3/8"x15 7/8"x73 1/8" (35x403x1858)



WP04 WALL PANEL ASSEMBLY-W2A05388
(x1) 1 3/8"x35 5/8"x73 1/8" (35x906x1858)



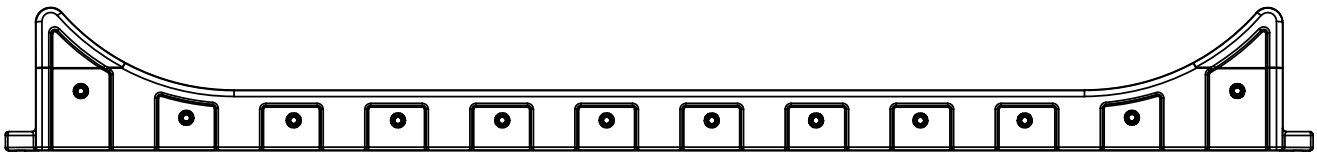
WP05 WALL PANEL ASSEMBLY-W2A05410
(x1) 1 3/8"x16 5/16"x73 1/8" (35x415x1858)



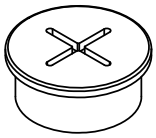
WP06 WALL PANEL ASSEMBLY-W2A05411
(x1) 3 3/8"x15 7/8"x73 1/8" (35x403x1858)

OWNER'S MANUAL - PARTS IDENTIFICATION

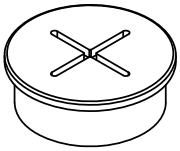
ACCESSORY COMPONENTS (NOT TO SCALE)



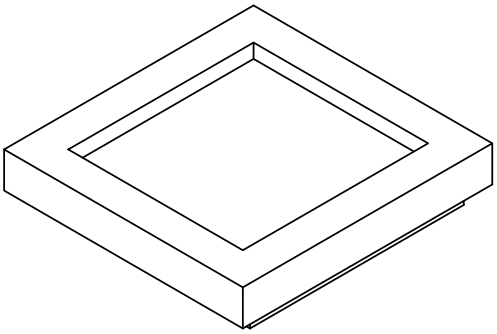
1487 CUBE SAUNA STAND-A6P01487
(x2)



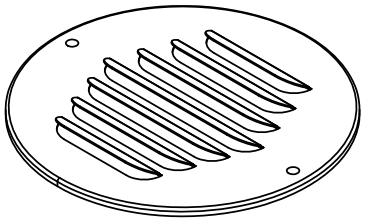
1467 25mm SILICONE GROMMET-A6P01467
(x5)



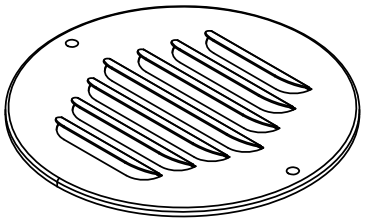
1468 30mm SILICONE GROMMET-A6P01468
(x1)



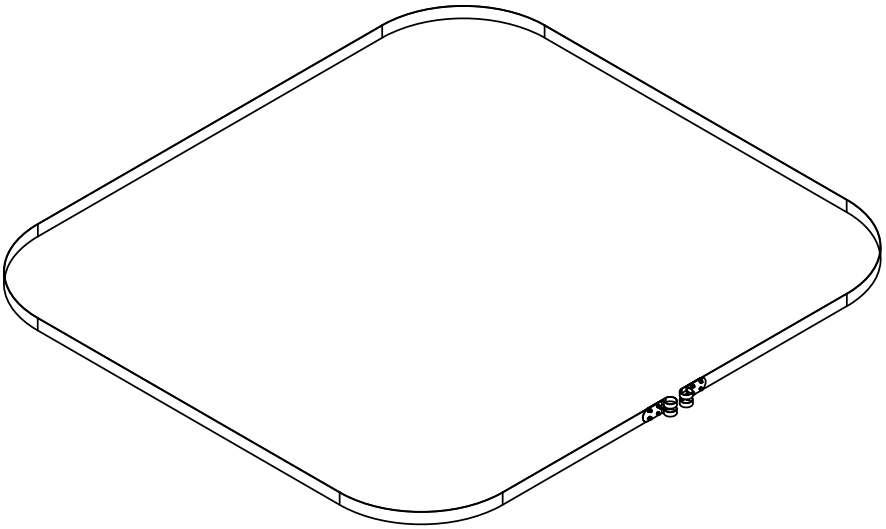
1698 HYGROMETER-A6P01698
(x1)



7415 VENT COVER-A4M07415
(x1)



5285 VENT-A4M05285
(x2)



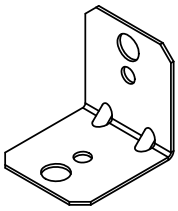
5662 BANDING ASSEMBLY-A4M05662
(x3)



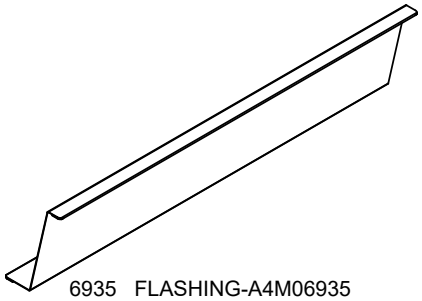
5667 GROUND STAKE-A4M05667
(x4)

OWNER'S MANUAL - PARTS IDENTIFICATION

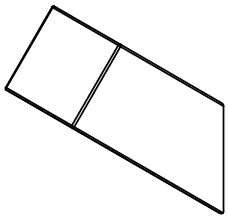
ACCESSORY COMPONENTS (NOT TO SCALE)



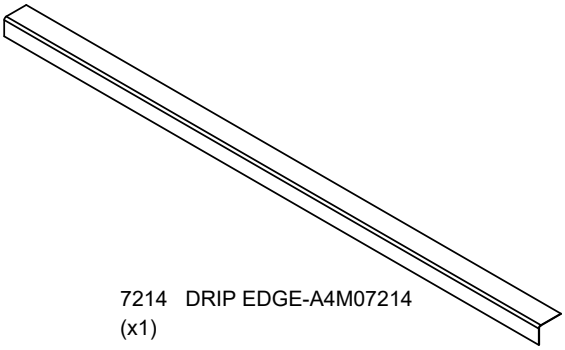
555 L BRACKET BLK-A4M00555
(x5)



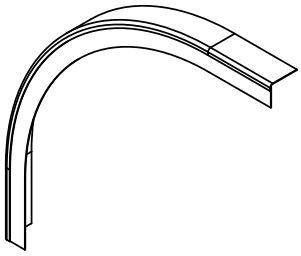
6935 FLASHING-A4M06935
(x1)



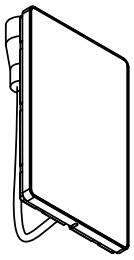
5672 TOWEL HANGER-A4M05672
(x2)



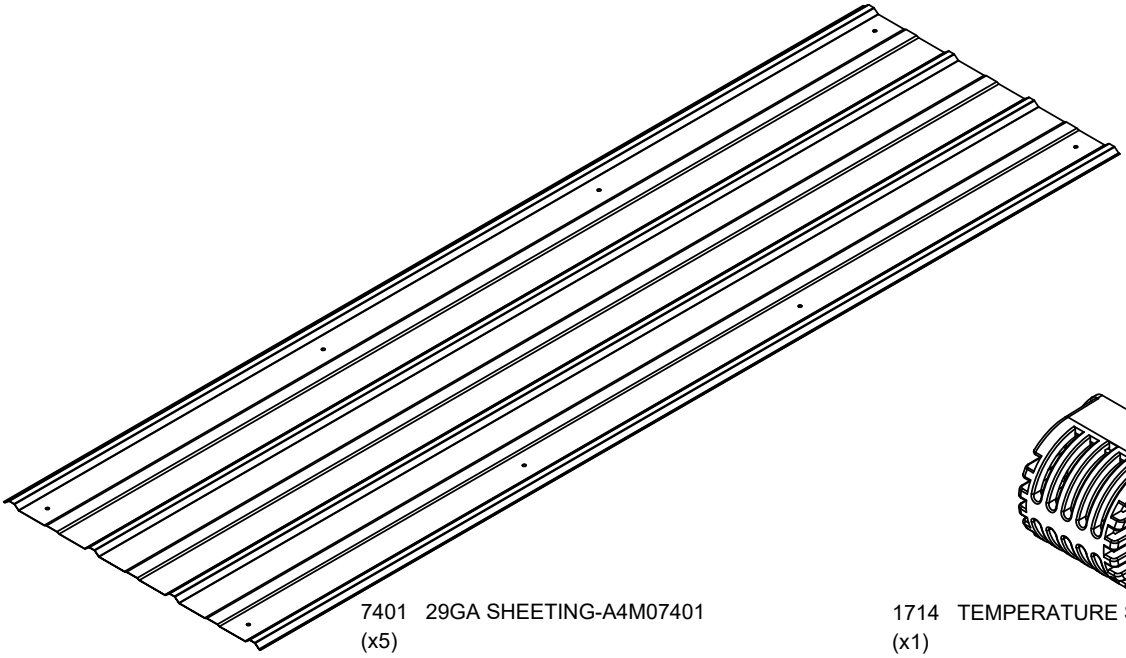
7214 DRIP EDGE-A4M07214
(x1)



7213 DRIP EDGE-A4M07213
(x2)

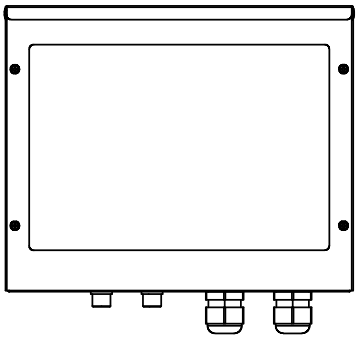


7172 SCREEN CONTROLLER-A4M07172
(x1)

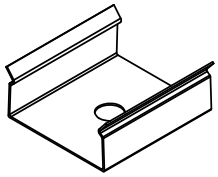


7401 29GA SHEETING-A4M07401
(x5)

1714 TEMPERATURE SENSOR-A4M01714
(x1)



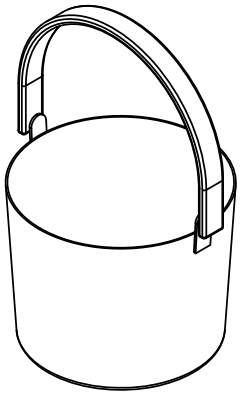
7170 CONTROL PANEL-A4M07170
(x1)



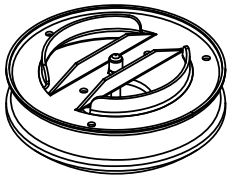
1493-04 LIGHT CLIP-A6P01493-04
(x4)

OWNER'S MANUAL - PARTS IDENTIFICATION

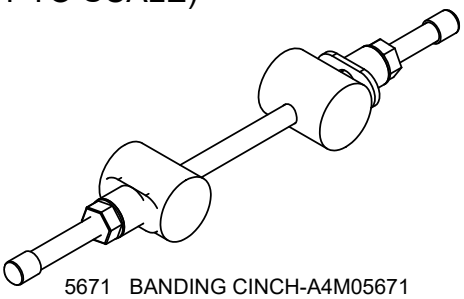
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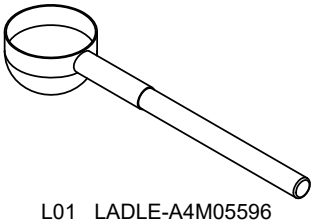
B01 BUCKET-A4M05673
(x1)



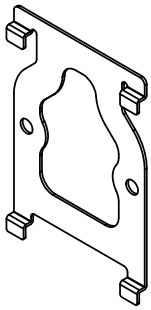
5592 VENT ASSEMBLY-A4M05592
(x1)



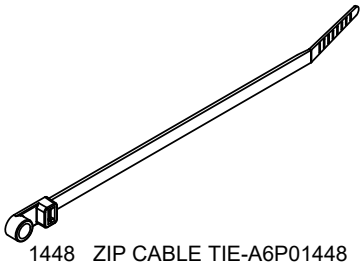
5671 BANDING CINCH-A4M05671
(x3)



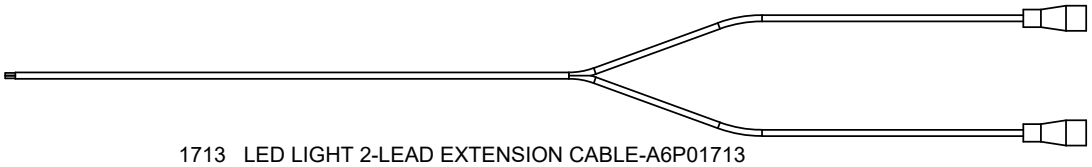
L01 LADLE-A4M05596
(x1)



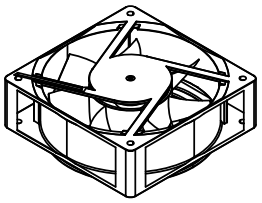
5590-03 CONTROL PANEL MOUNTING BRACKET-A4M05590-03
(x1)



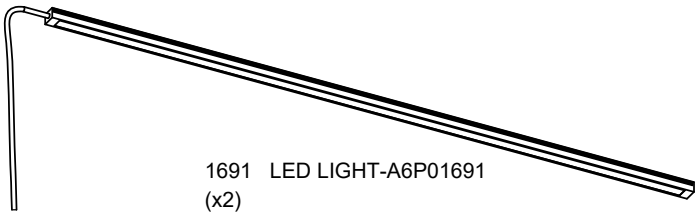
1448 ZIP CABLE TIE-A6P01448
(x10)



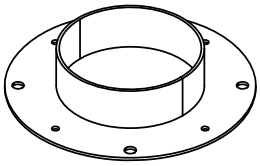
1713 LED LIGHT 2-LEAD EXTENSION CABLE-A6P01713
(x1)



7272 SAUNA FAN-A4M07272
(x1)



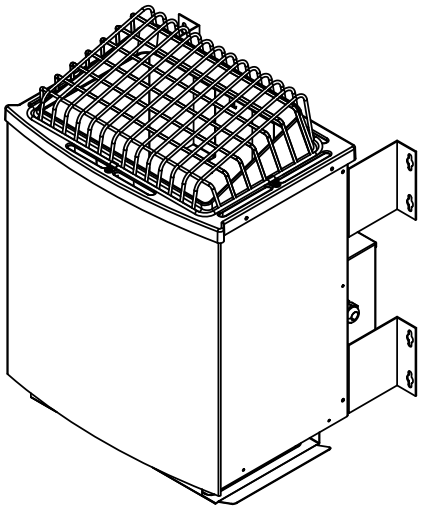
1691 LED LIGHT-A6P01691
(x2)



7417 SAUNA FAN BRACKET-A4M07417
(x1)



1733 SAUNA POWER WIRE-A6P01733
(x1)



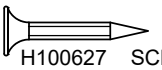
7271 9KW ELECTRIC SAUNA HEATER-A4M07271
(x1)



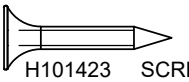
5590-10 WIRING HARNESS-A4M05590-10
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

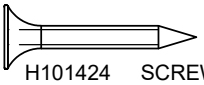
HARDWARE COMPONENTS



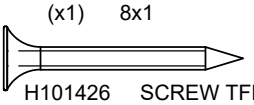
H100627 SCREW PFH BLK
(x2) 6x3/4



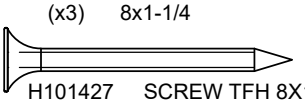
H101423 SCREW TFH 8X7/8 SS-BLK
(x4) 8x7/8



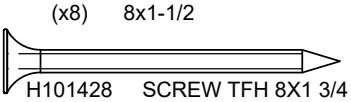
H101424 SCREW TFH 8X1 SS-BLK
(x1) 8x1



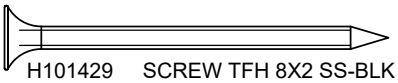
H101426 SCREW TFH 8X1 1/4 SS-BLK
(x3) 8x1-1/4



H101427 SCREW TFH 8X1 1/2 SS-BLK
(x8) 8x1-1/2



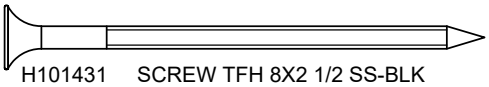
H101428 SCREW TFH 8X1 3/4 SS-BLK
(x171) 8x1-3/4



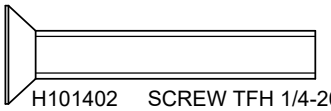
H101429 SCREW TFH 8X2 SS-BLK
(x218) 8x2



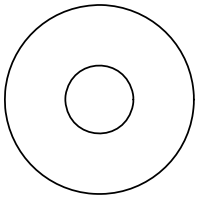
H101430 SCREW TFH 8X2 1/4 SS-BLK
(x6) 8x2-1/4



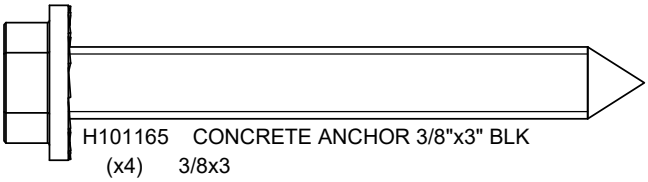
H101431 SCREW TFH 8X2 1/2 SS-BLK
(x14) 8x2-1/2



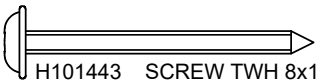
H101402 SCREW TFH 1/4-20 X 1 5/8 SS
(x2) 1/4-20 X 1 5/8



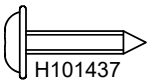
H101403 POLY WASHER
(x4)



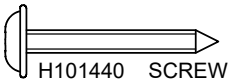
H101165 CONCRETE ANCHOR 3/8"x3" BLK
(x4) 3/8x3



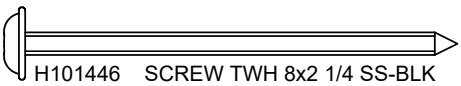
H101443 SCREW TWH 8x1 1/2 SS-BLK
(x20) 8x1-1/2



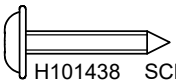
H101437 SCREW TWH 8x5/8 SS-BLK
(x4) 8x5/8



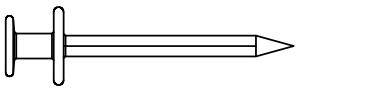
H101440 SCREW TWH 8x1 SS-BLK
(x5) 8x1



H101446 SCREW TWH 8x2 1/4 SS-BLK
(x4) 8x21/4

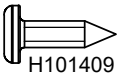


H101438 SCREW TWH 8x3/4 SS-BLK
(x20) 8x3/4

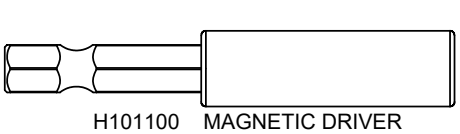


H101480 SCREW SELF TAPPING #9x1 BLK
(x43) 1/4 x 1

H101468 SCREW RAISED HEAD 8X1 BLK
(x8)

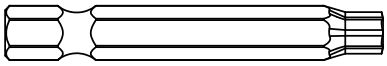


H101409 SCREW PPH 4x1/2 BLK
(x10) 4x1/2

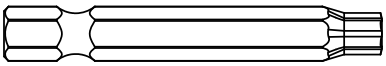


H101100 MAGNETIC DRIVER
(x1)

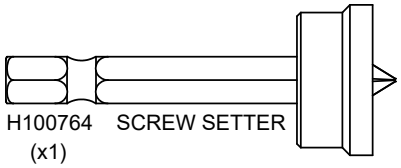
H100114 TORX WRENCH
(x1)



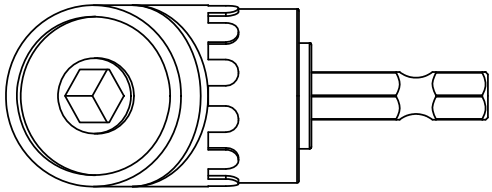
H100147 TORX BIT
(x1) T-30



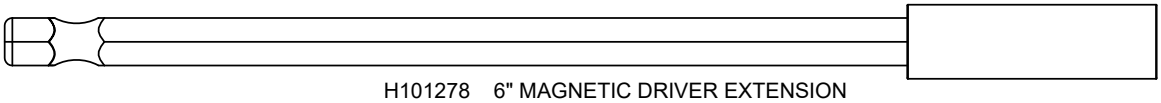
H100879 TORX BIT
(x1) T-20



H100764 SCREW SETTER
(x1)



H101114 RIGHT ANGLE DRILL ADAPTER
(x1)



H101278 6" MAGNETIC DRIVER EXTENSION
(x1)

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End
Wrench 11/16"



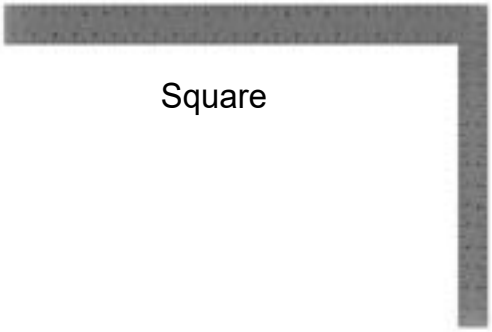
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets, 1/2" &
7/16" Deep Sockets



Tape Measure



Claw Hammer



Square



Level 24"



Rubber Mallet -
Optional



Rope 25ft [7.62m] long - Optional

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)

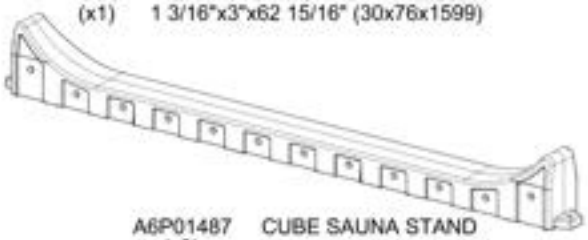


STEP 1 - BASE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK

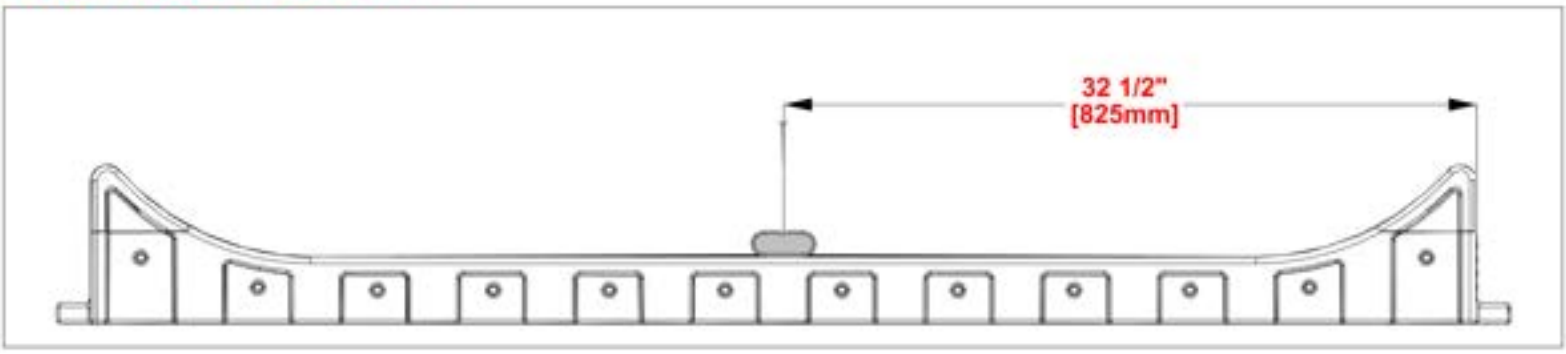


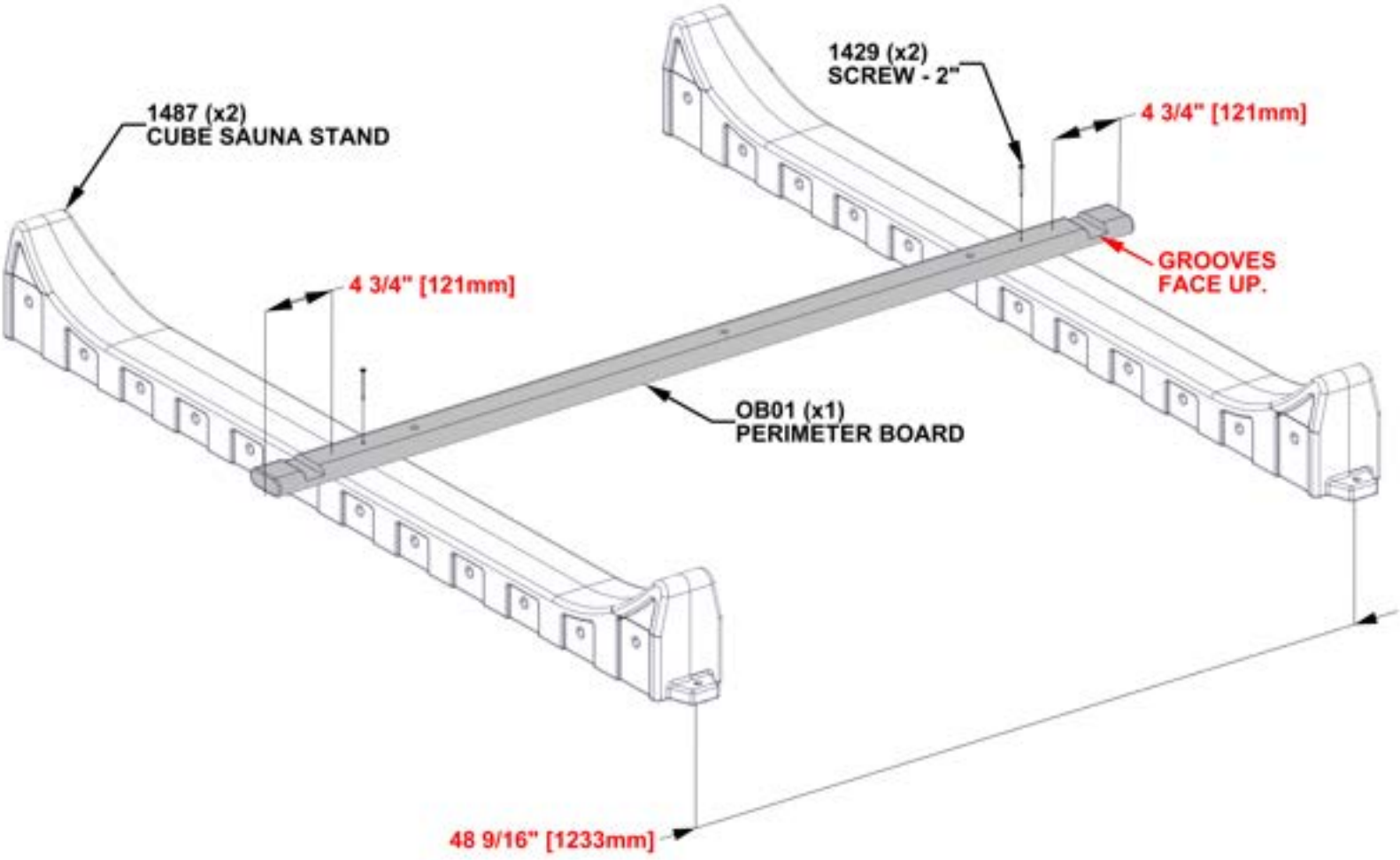
OB01 (x1) PERIMETER BOARD - W4L23537
1 3/16"x3"x62 15/16" (30x76x1599)



A6P01487 (x2) CUBE SAUNA STAND

- STAND BASE SUPPORTS UP AND HOLD DIMENSIONS SHOWN.
- ATTACH HARDWARE AS SHOWN.



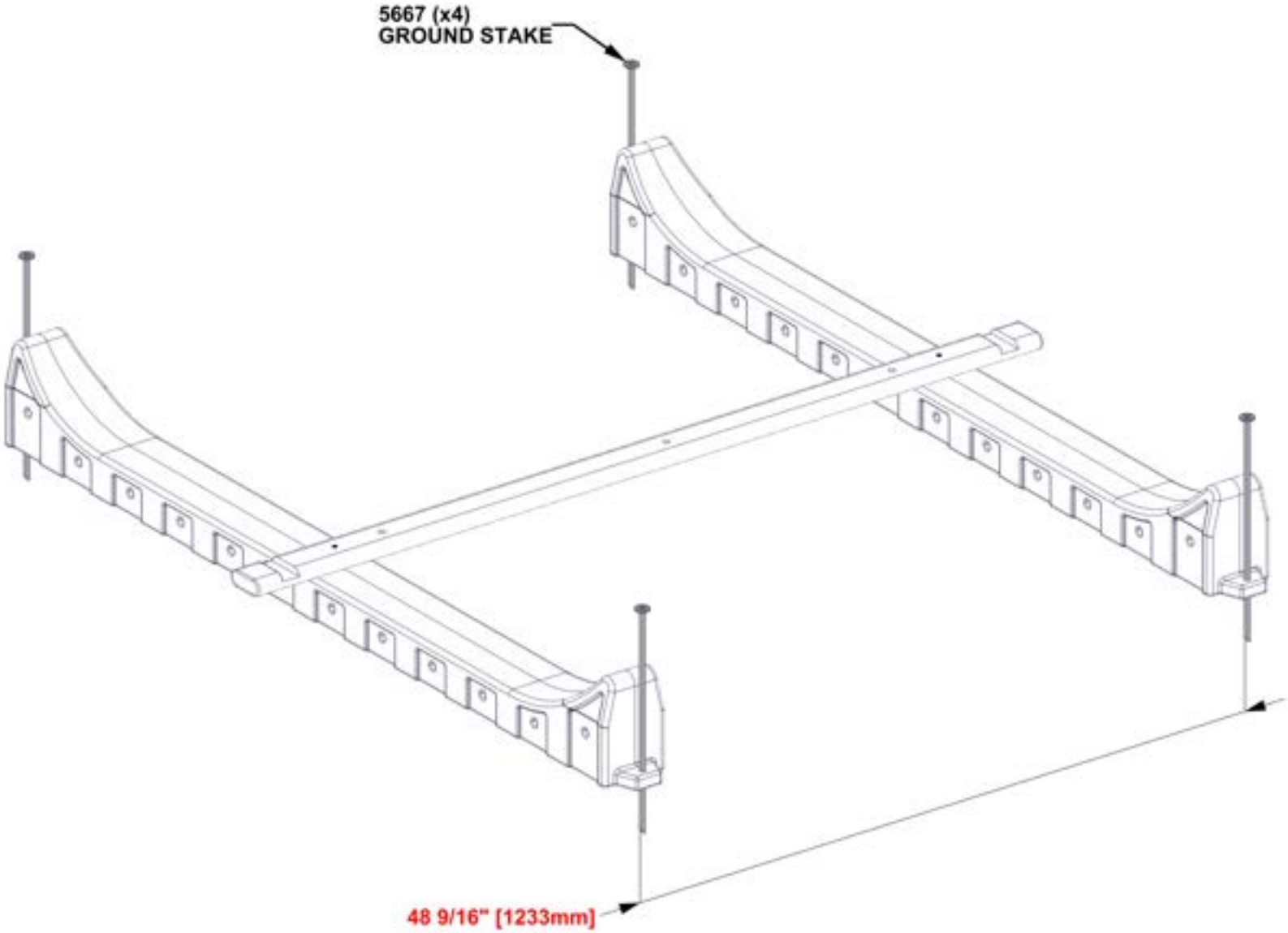


STEP 2 - ANCHORING TO GROUND



A4M05667 GROUND STAKE
(x4)

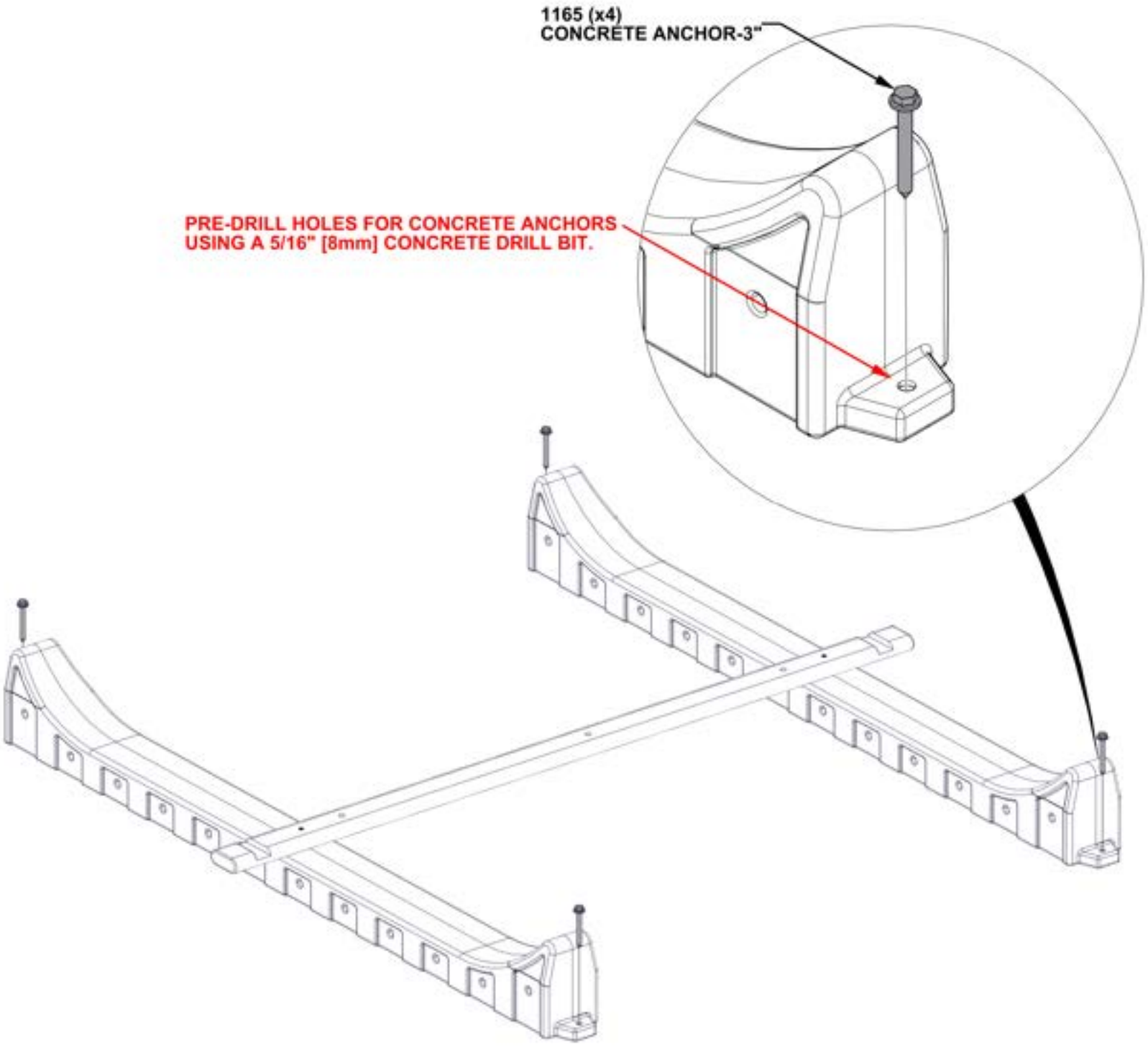
- IF SAUNA IS TO SIT ON A CONCRETE SURFACE, SEE STEP 3.
- BEFORE ANCHORING, ENSURE THERE IS A SLIGHT DOWNWARD SLOPE FROM THE FRONT TO THE BACK OF THE SAUNA.
- THE FRONT OF THE SAUNA SHOULD BE APPROXIMATELY 1" HIGHER THAN THE BACK.
- THIS WILL ENSURE THAT WATER WILL RUN OFF THE BACK.
- ADDING SHIMS UNDER THE FRONT SAUNA BASE MAY BE NECESSARY TO ACHIEVE THIS SLOPE.



STEP 3 - ANCHORING TO CONCRETE

QTY	PART NUMBER	DESCRIPTION
4	H101165	CONCRETE ANCHOR 3/8x3" BLK

- IF SAUNA IS TO SIT ON THE GROUND, SEE STEP 2.
- BEFORE ANCHORING, ENSURE THERE IS A SLIGHT DOWNWARD SLOPE FROM THE FRONT TO THE BACK OF THE SAUNA.
- THE FRONT OF THE SAUNA SHOULD BE APPROXIMATELY 1" HIGHER THAN THE BACK.
- THIS WILL ENSURE THAT WATER WILL RUN OFF THE BACK.
- ADDING SHIMS UNDER THE FRONT SAUNA BASE MAY BE NECESSARY TO ACHIEVE THIS SLOPE.

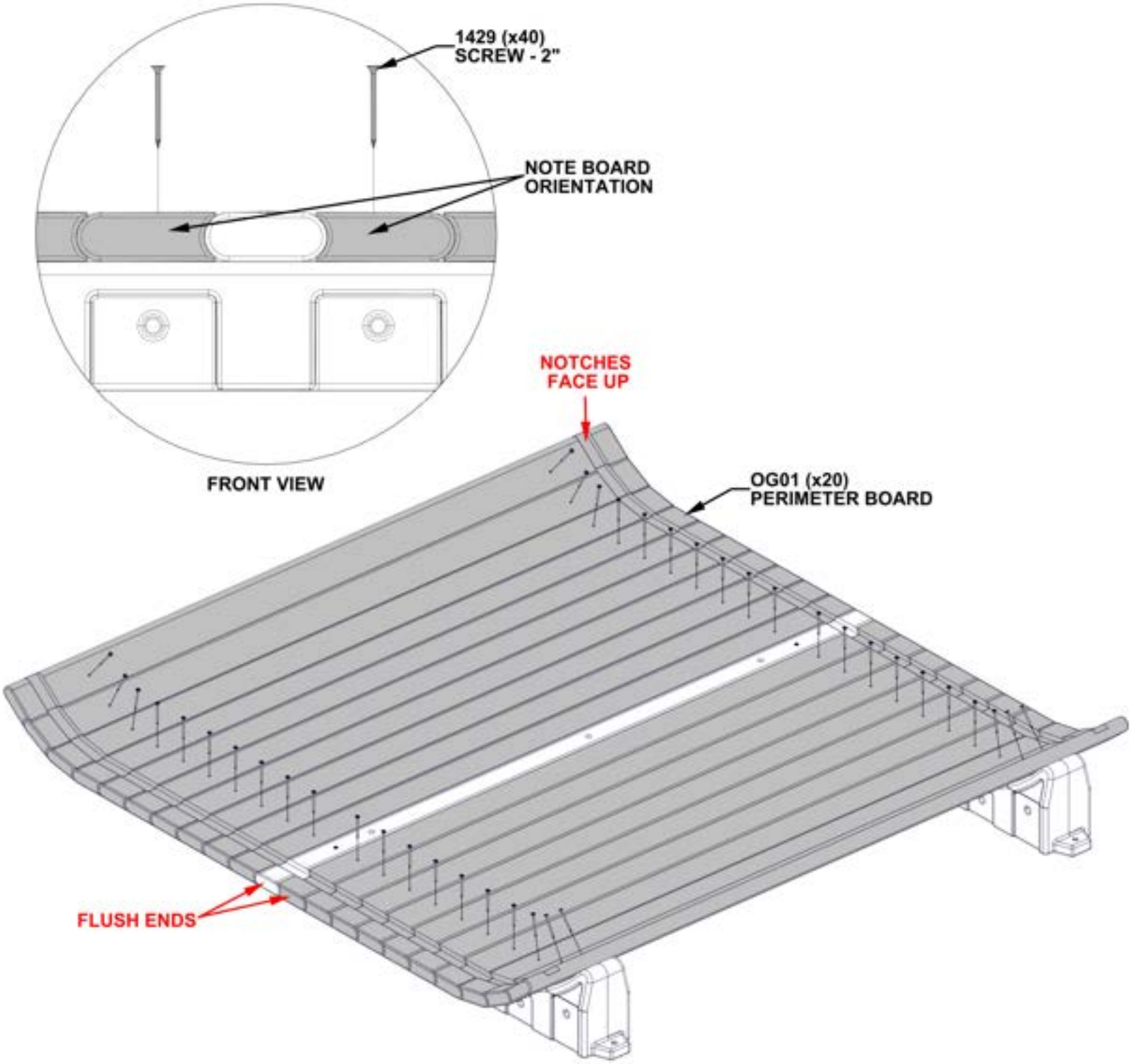


STEP 4 - BASE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
40	H101429	SCREW TFH 8X2 SS-BLK



OG01 (x20) PERIMETER BOARD - W4L23539
1 3/16"x3 3/8"x63" (30x86x1600)



STEP 5 - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H101429	SCREW TFH 8X2 SS-BLK



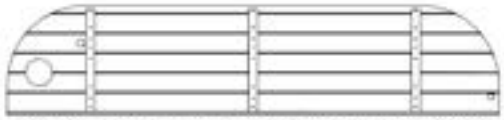
OG02 (x1) SEAT CLEAT - W4L21943
1 3/16"x3 3/8"x60 15/16" (30x86x1548)



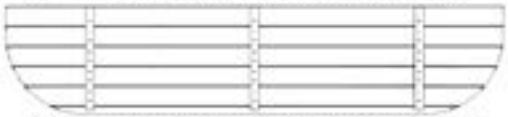
OG05 (x1) CLEAT - W4L22030
1 3/16"x3 3/8"x60 15/16" (30x86x1548)



WP04 (x1) WALL PANEL ASSEMBLY - W2A05388
1 3/8"x35 5/8"x73 1/8" (35x906x1858)

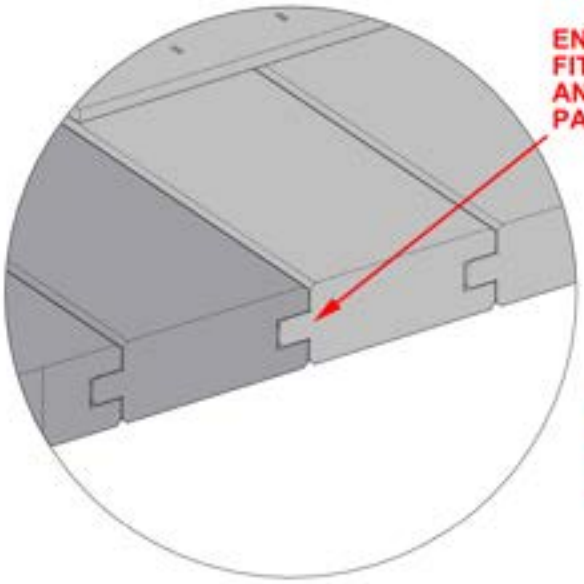


WP05 (x1) WALL PANEL ASSEMBLY - W2A05410
1 3/8"x16 5/16"x73 1/8" (35x415x1858)

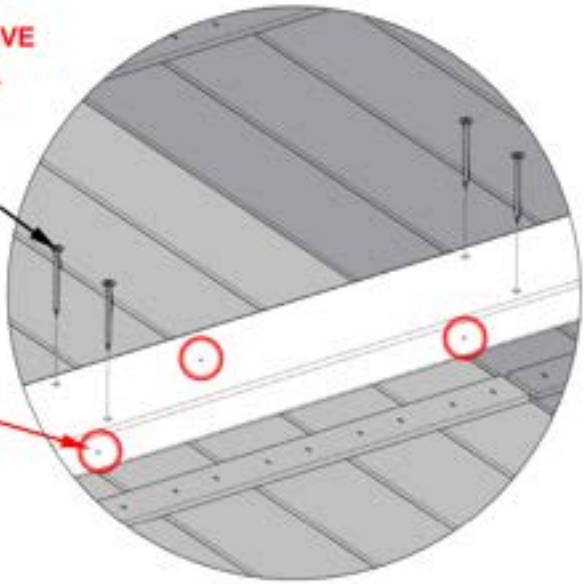


WP06 (x1) WALL PANEL ASSEMBLY - W2A05411
3 3/8"x15 7/8"x73 1/8" (35x403x1858)

- USING DIMENSIONS SHOWN, CENTER AND ATTACH WALL CLEATS.
- FINISHED PANEL WIDTH SHOULD MEASURE 66 15/16" [1700mm].

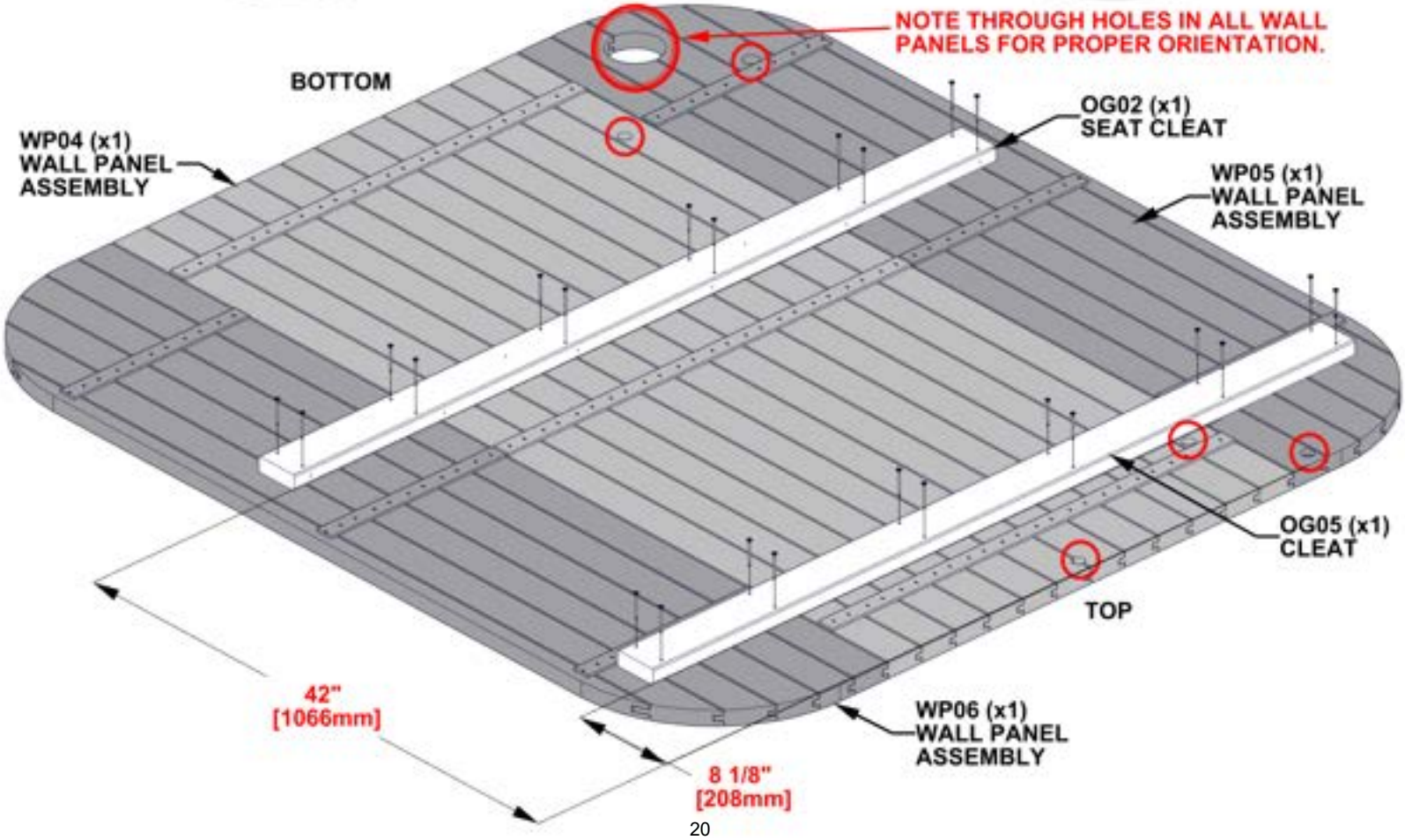


ENSURE TONGUE AND GROOVE FITS TOGETHER AS SHOWN, AND TOPS AND BOTTOMS OF PANELS ARE FLUSH.



1429 (x24) SCREW - 2"

NOTE PILOT HOLES IN OG02 FOR CORRECT ORIENTATION.



NOTE THROUGH HOLES IN ALL WALL PANELS FOR PROPER ORIENTATION.

BOTTOM

WP04 (x1) WALL PANEL ASSEMBLY

OG02 (x1) SEAT CLEAT

WP05 (x1) WALL PANEL ASSEMBLY

OG05 (x1) CLEAT

TOP

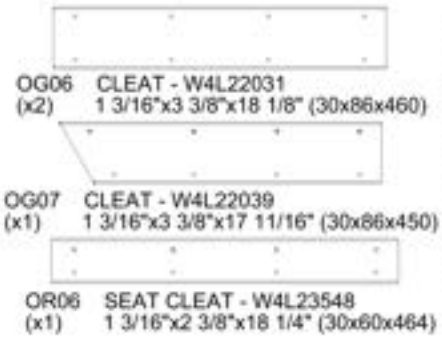
WP06 (x1) WALL PANEL ASSEMBLY

42" [1066mm]

8 1/8" [208mm]

STEP 6 - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
32	H101429	SCREW TFH 8X2 SS-BLK



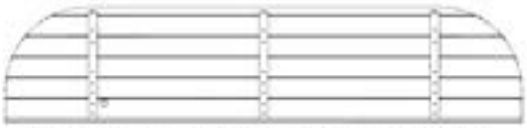
OG06 (x2) CLEAT - W4L22031
1 3/16"x3 3/8"x18 1/8" (30x86x460)

OG07 (x1) CLEAT - W4L22039
1 3/16"x3 3/8"x17 11/16" (30x86x450)

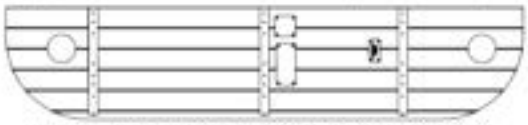
OR06 (x1) SEAT CLEAT - W4L23548
1 3/16"x2 3/8"x18 1/4" (30x60x464)



WP01 (x1) WALL PANEL ASSEMBLY - W2A04816
2 3/8"X35 5/8"X73 1/8" (60x906x1858)

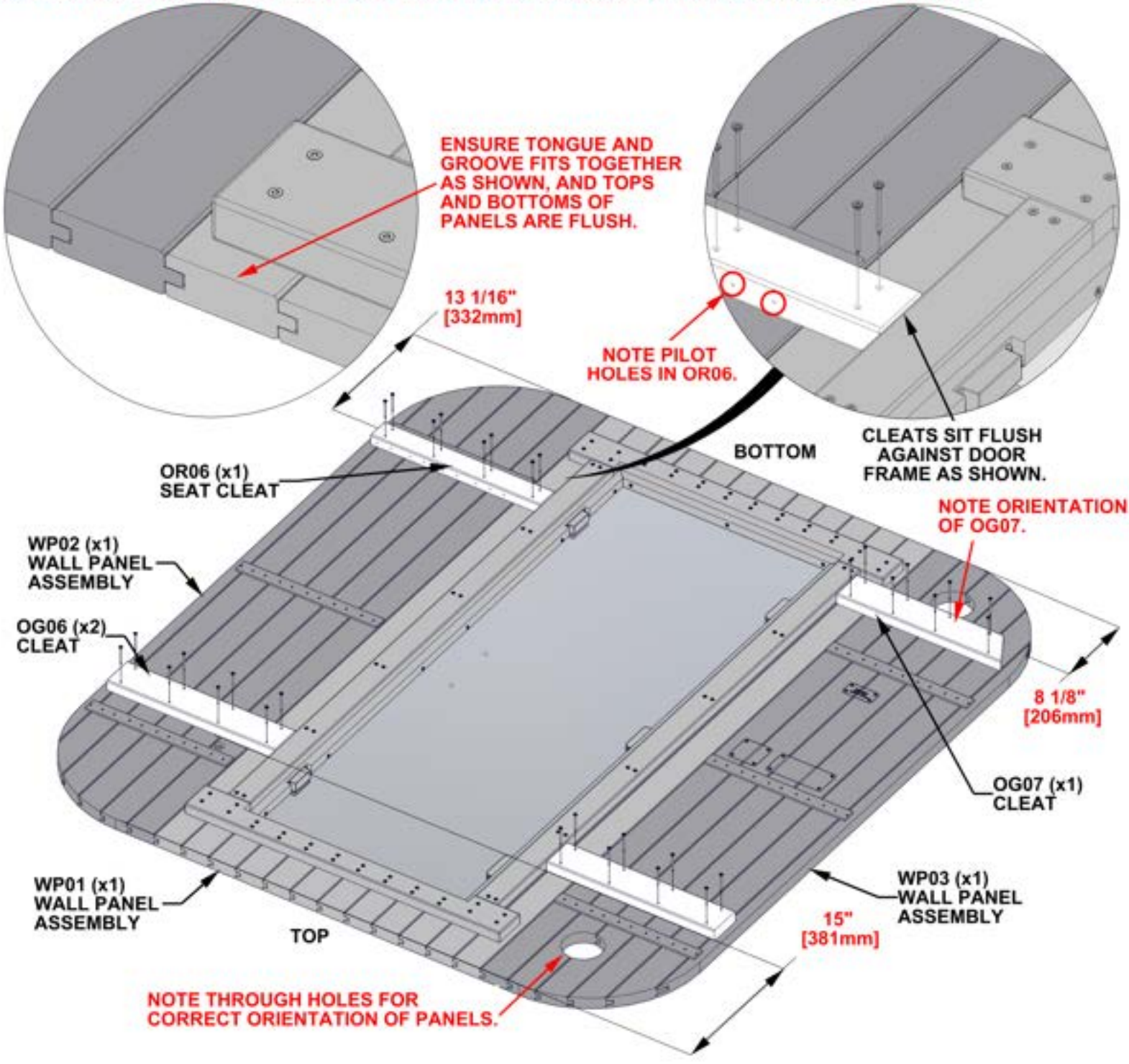


WP02 (x1) WALL PANEL ASSEMBLY - W2A05387
1 3/8"x16 5/16"x73 1/8" (35x415x1858)



WP03 (x1) WALL PANEL ASSEMBLY - W2A05386
1 3/8"x15 7/8"x73 1/8" (35x403x1858)

- USE DIMENSIONS SHOWN AND ATTACH CLEATS.
- FINISHED PANEL WIDTH SHOULD MEASURE 66 15/16" [1700mm].
- CAUTION: SUPPORT GLASS DOOR AT ALL TIMES TO PREVENT ACCIDENTAL OPENING AND BREAKAGE.

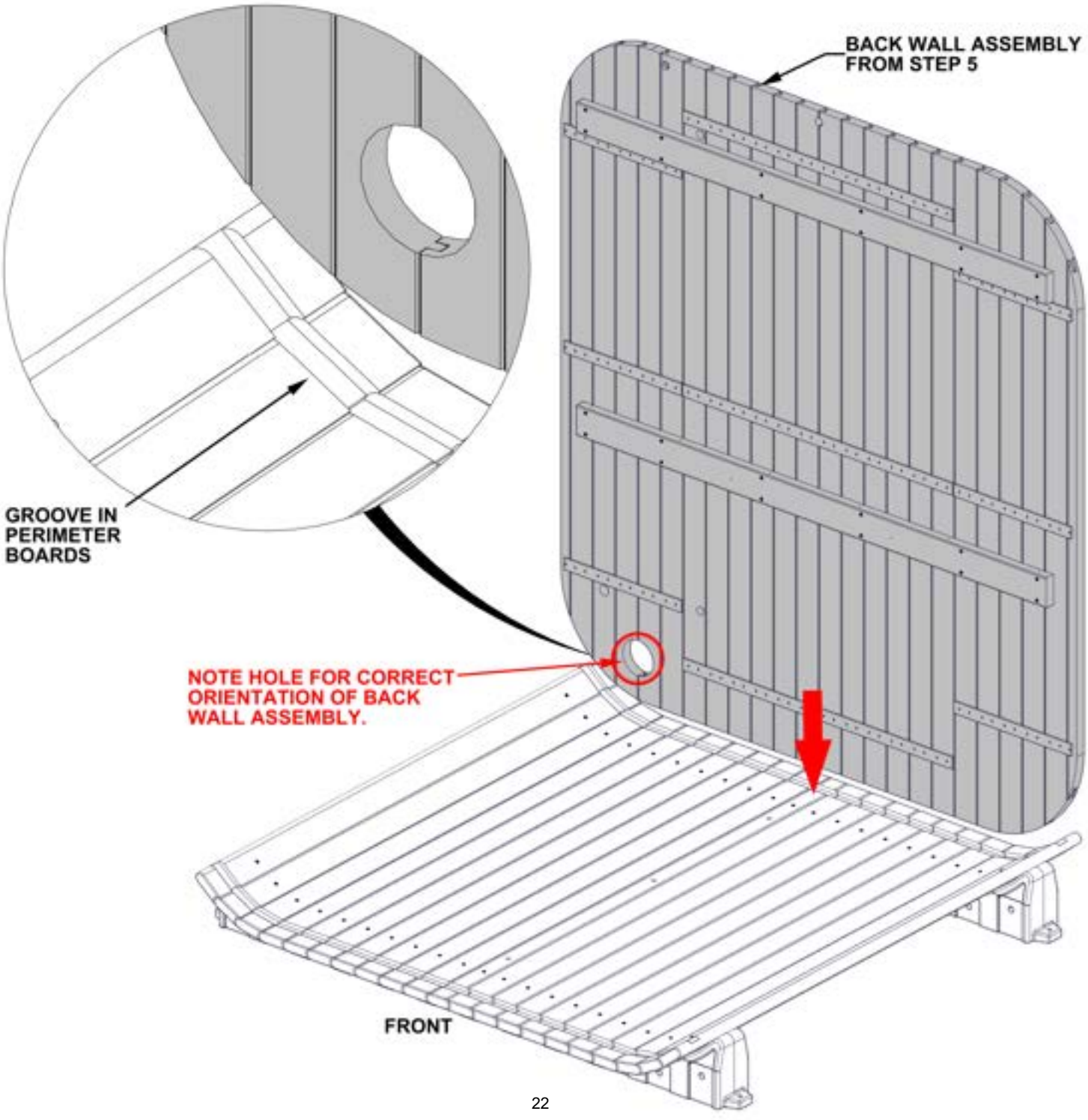


STEP 7 - SAUNA ASSEMBLY



BACK WALL ASSEMBLY - FROM STEP 5

- CAREFULLY LOWER BACK WALL ASSEMBLY INTO THE GROOVES ON THE PERIMETER BOARD/BASE SUPPORT ASSEMBLED IN STEP 4.
- HAVE A SECOND PERSON HOLD THE BACK WALL TO KEEP IT STEADY DURING THE NEXT FEW STEPS.
- WHEN LIFTING THE WALL ASSEMBLY, LIFT BY THE TOP AND BOTTOM NOT THE SIDES.

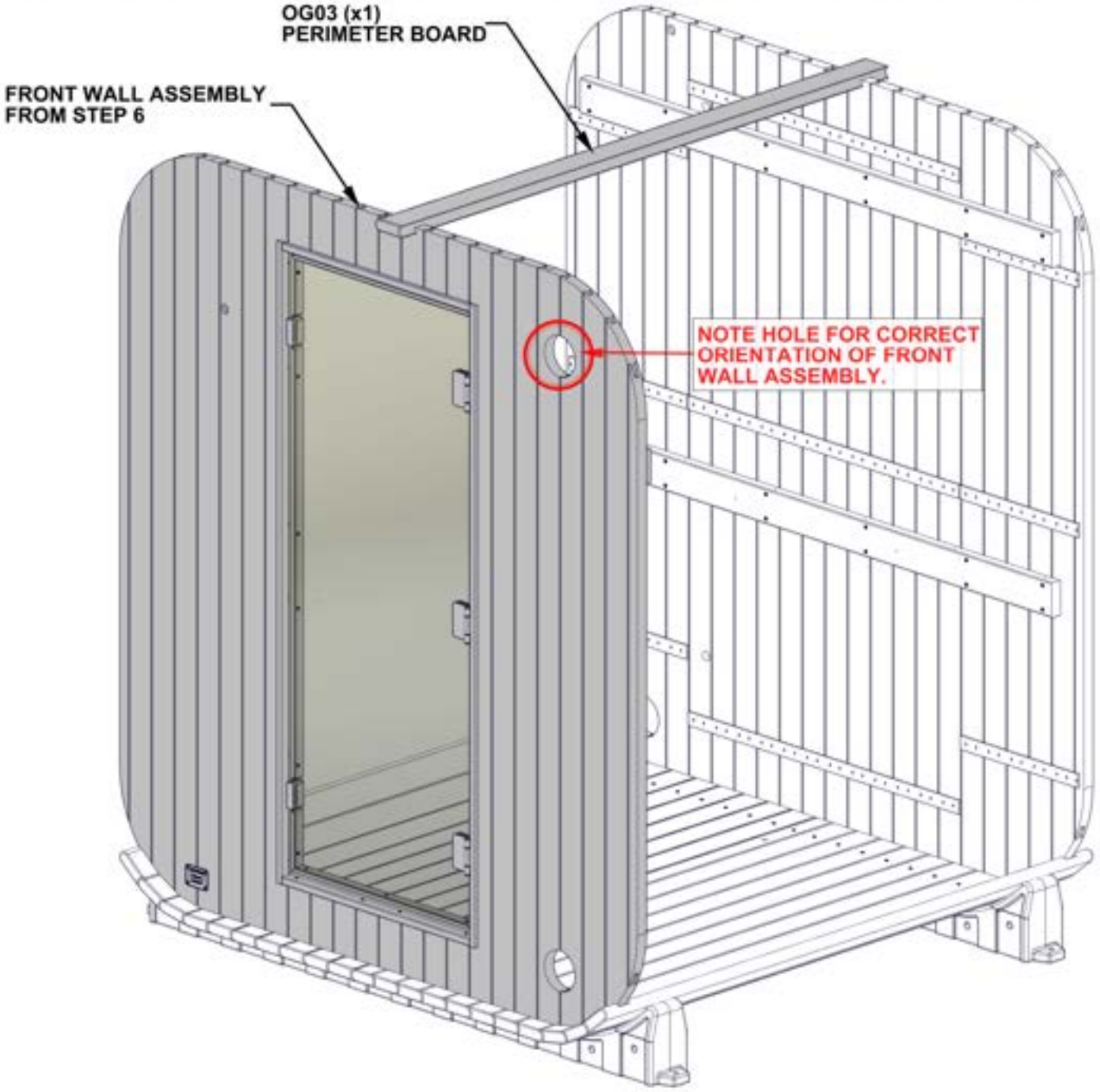


STEP 8 - SAUNA ASSEMBLY



OG03 PERIMETER BOARD - W4L23540
(x1) 1 3/16"x3 3/8"x63" (30x86x1600)

- CAREFULLY LOWER FRONT WALL ASSEMBLY INTO THE GROOVES ON THE PERIMETER BOARD/BASE SUPPORT ASSEMBLED IN STEP 4.
- POSITION THE PERIMETER BOARD ON THE TOP OF THE WALL ASSEMBLIES TO HOLD THE WALLS IN PLACE.
- WHEN LIFTING WALL ASSEMBLY, LIFT BY TOP AND BOTTOM NOT THE SIDES.
- CAUTION: SUPPORT GLASS DOOR AT ALL TIMES TO PREVENT ACCIDENTAL OPENING AND BREAKAGE.



STEP 9 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101428	SCREW TFH 8X1 3/4 SS-BLK

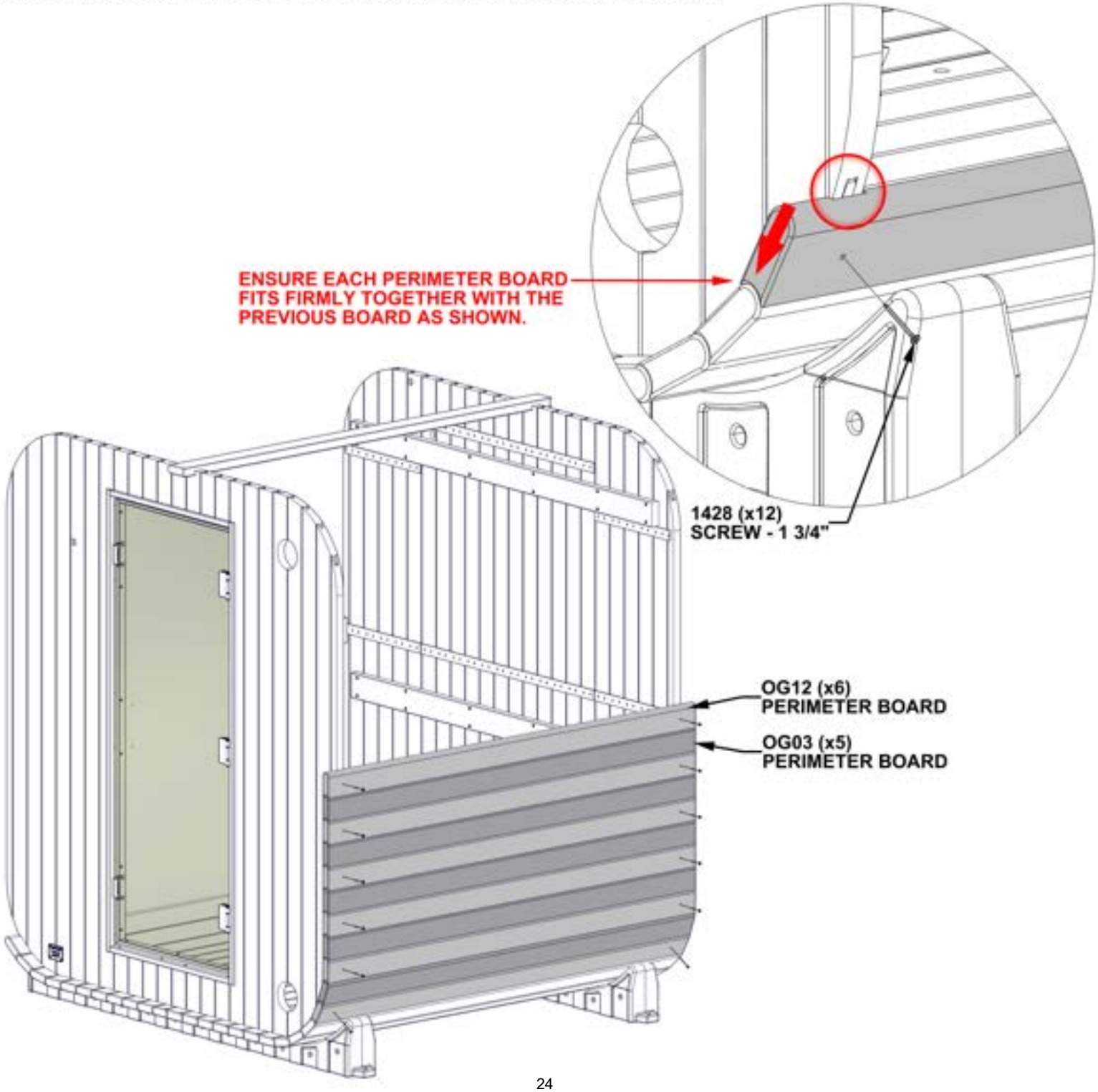


OG03 (x5) PERIMETER BOARD - W4L23540
1 3/16"x3 3/8"x63" (30x86x1600)



OG12 (x6) PERIMETER BOARD - W4L23553
1 3/16"x3 3/8"x63" (30x86x1600)

- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- STARTING WITH AN OG12 BOARD, WORK UPWARDS STACKING BOARDS IN THE ORDER SHOWN.
- ATTACH EACH OG12 WITH SCREWS BEFORE THE NEXT BOARD IS INSTALLED.



STEP 10 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101428	SCREW TFH 8X1 3/4 SS-BLK

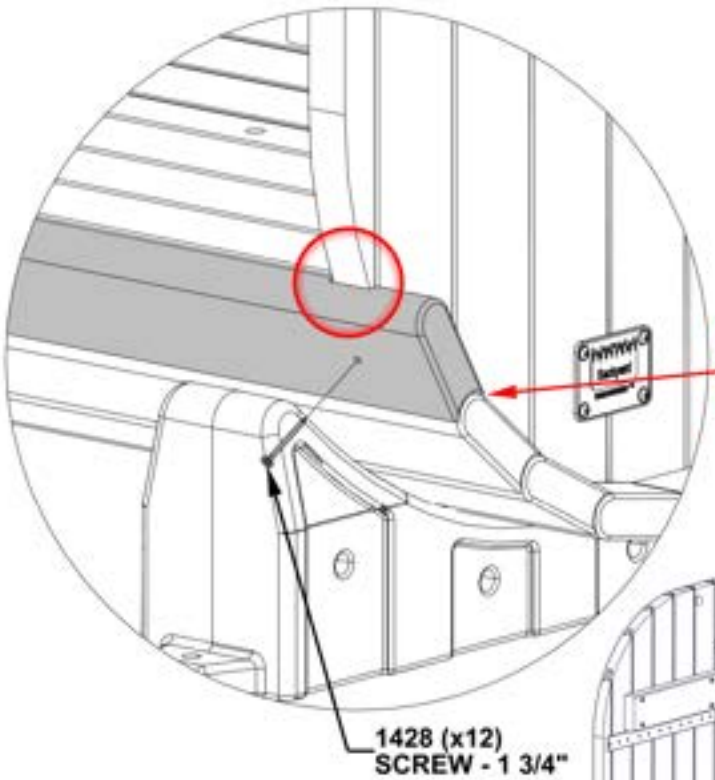


OG03 (x5) PERIMETER BOARD - W4L23540
1 3/16"x3 3/8"x63" (30x86x1600)



OG12 (x6) PERIMETER BOARD - W4L23553
1 3/16"x3 3/8"x63" (30x86x1600)

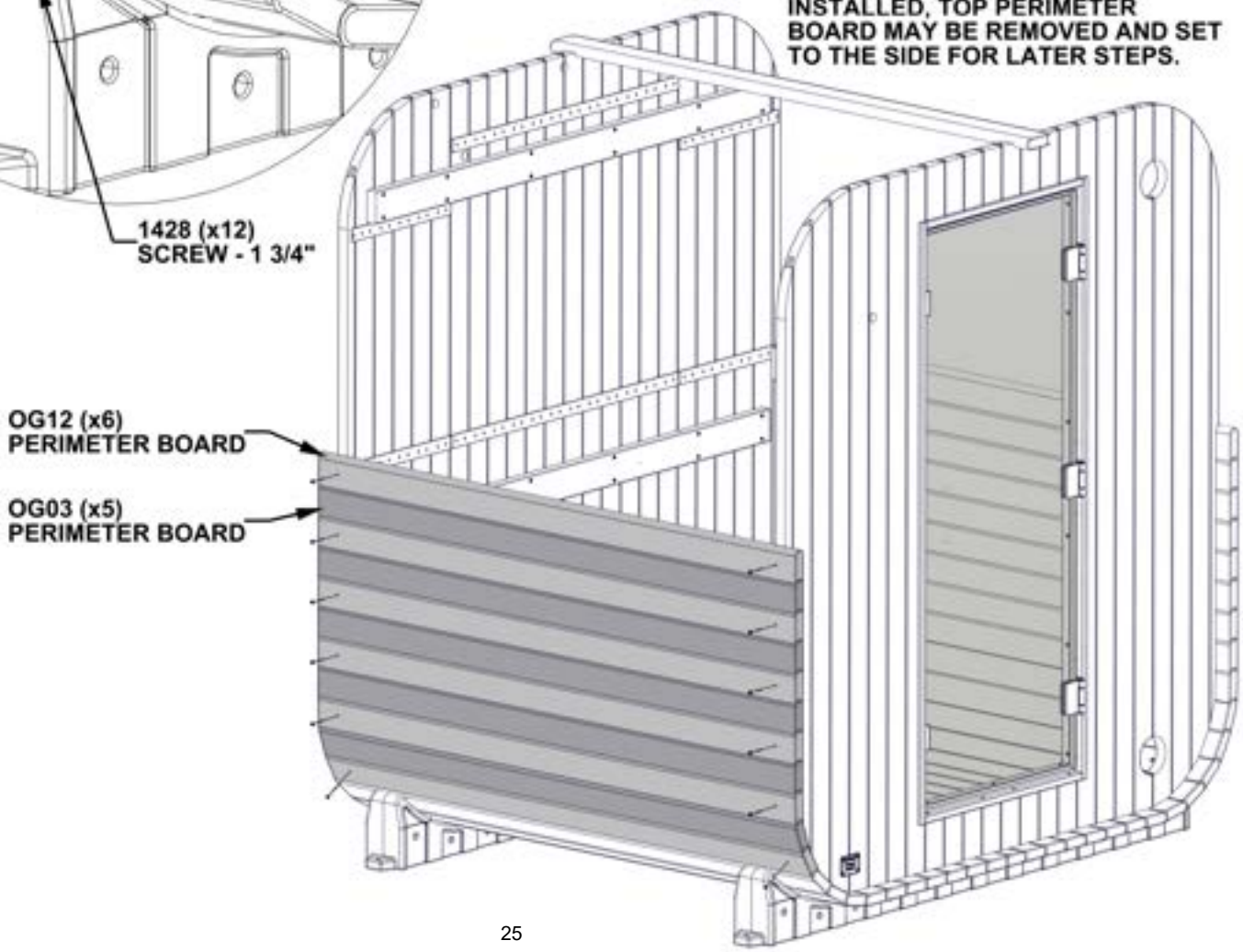
- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- STARTING WITH AN OG12 BOARD, WORK UPWARDS STACKING BOARDS IN THE ORDER SHOWN.
- ATTACH EACH OG12 WITH SCREWS BEFORE THE NEXT BOARD IS INSTALLED.



ENSURE EACH PERIMETER BOARD FITS FIRMLY TOGETHER WITH THE PREVIOUS BOARD AS SHOWN.

1428 (x12)
SCREW - 1 3/4"

ONCE PERIMETER BOARDS ARE INSTALLED, TOP PERIMETER BOARD MAY BE REMOVED AND SET TO THE SIDE FOR LATER STEPS.



OG12 (x6)
PERIMETER BOARD

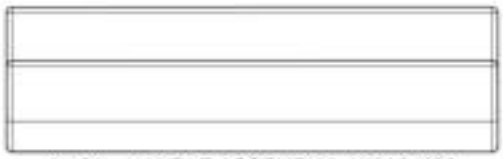
OG03 (x5)
PERIMETER BOARD

STEP 11 - HANDLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101402	SCREW TFH 1/4-20 X 1 5/8 SS
4	H101403	POLY WASHER

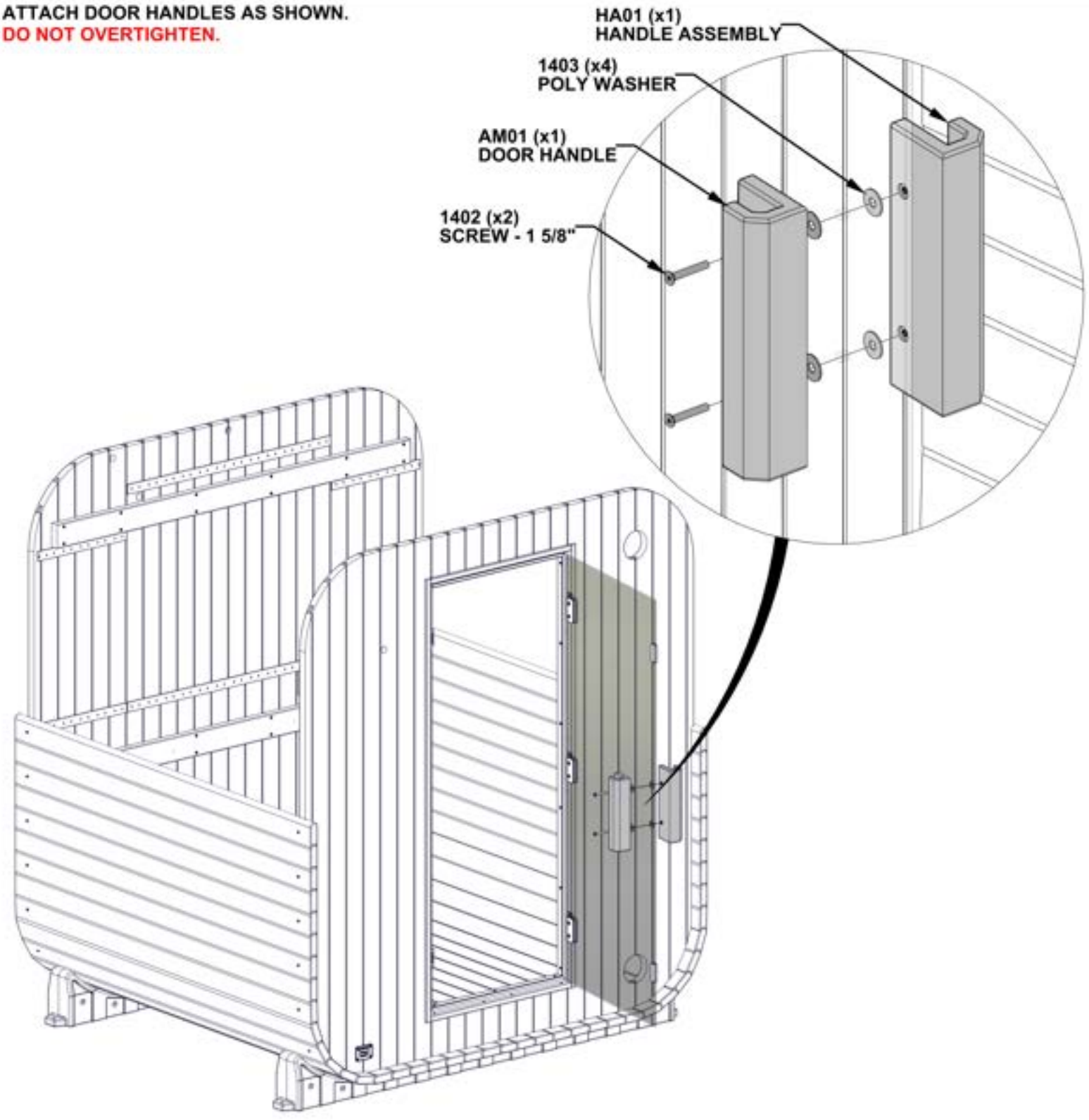


AM01 (x1) DOOR HANDLE - W4L21937
2 1/4"x3"x10 3/16" (57x76x258)



HA01 (x1) HANDLE ASSEMBLY - W2A04820
2 1/4"x3"x10 3/16" (57x76x258)

- ATTACH DOOR HANDLES AS SHOWN.
- DO NOT OVERTIGHTEN.



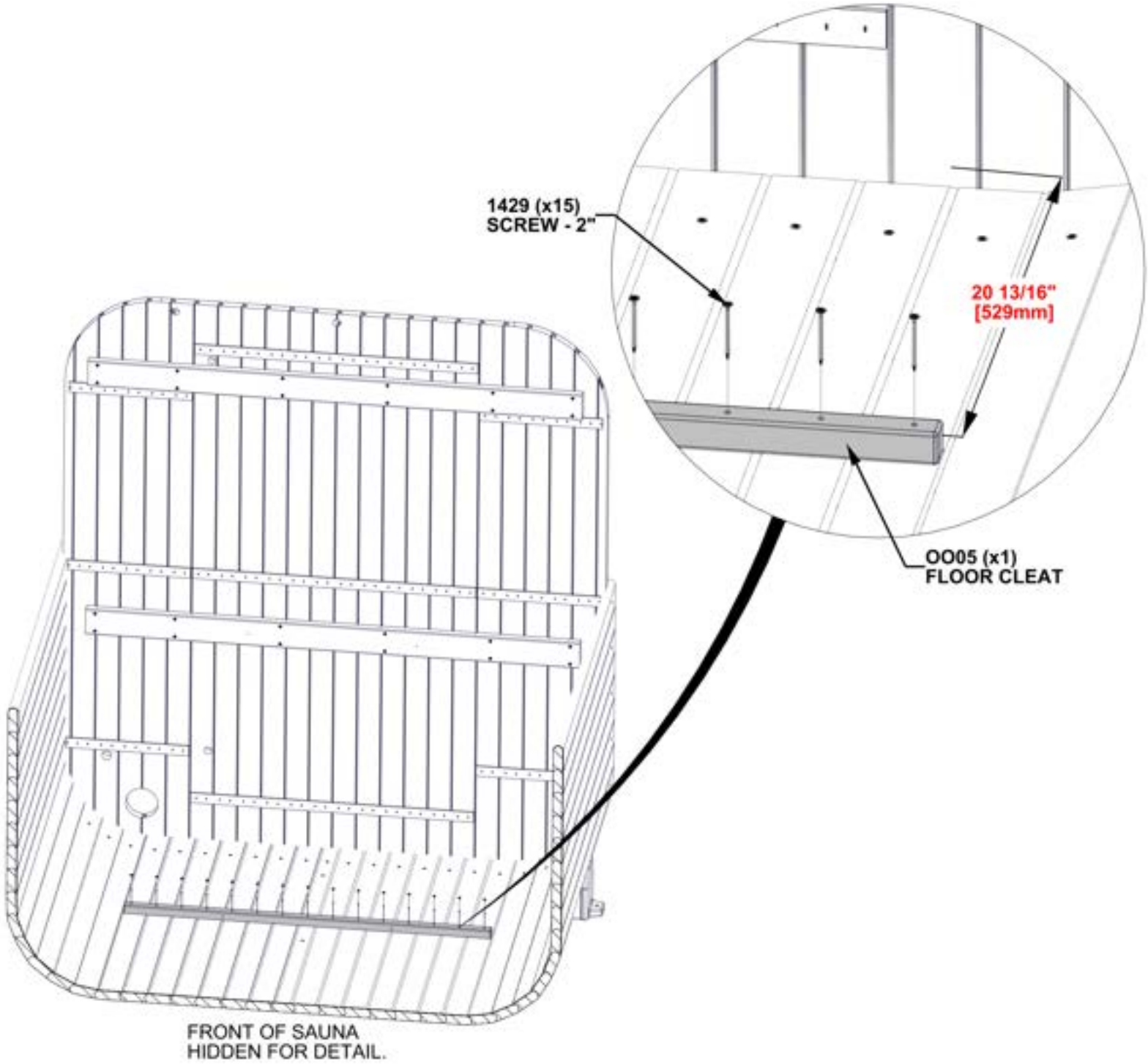
STEP 12 - FLOOR CLEAT

QTY	PART NUMBER	DESCRIPTION
15	H101429	SCREW TFH 8X2 SS-BLK



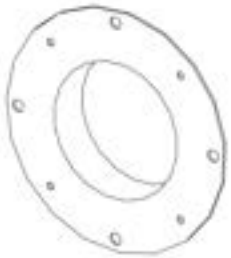
OO05 (x1) FLOOR CLEAT - W4L22600
1 3/16"x1 3/16"x45 1/4" (30x30x1150)

- CENTER FLOOR CLEAT FROM SIDE TO SIDE AND ATTACH USING MEASUREMENT SHOWN.
- CHECK MEASUREMENT AT BOTH ENDS OF CLEAT TO ENSURE IT IS PARALLEL WITH THE BACK WALL.



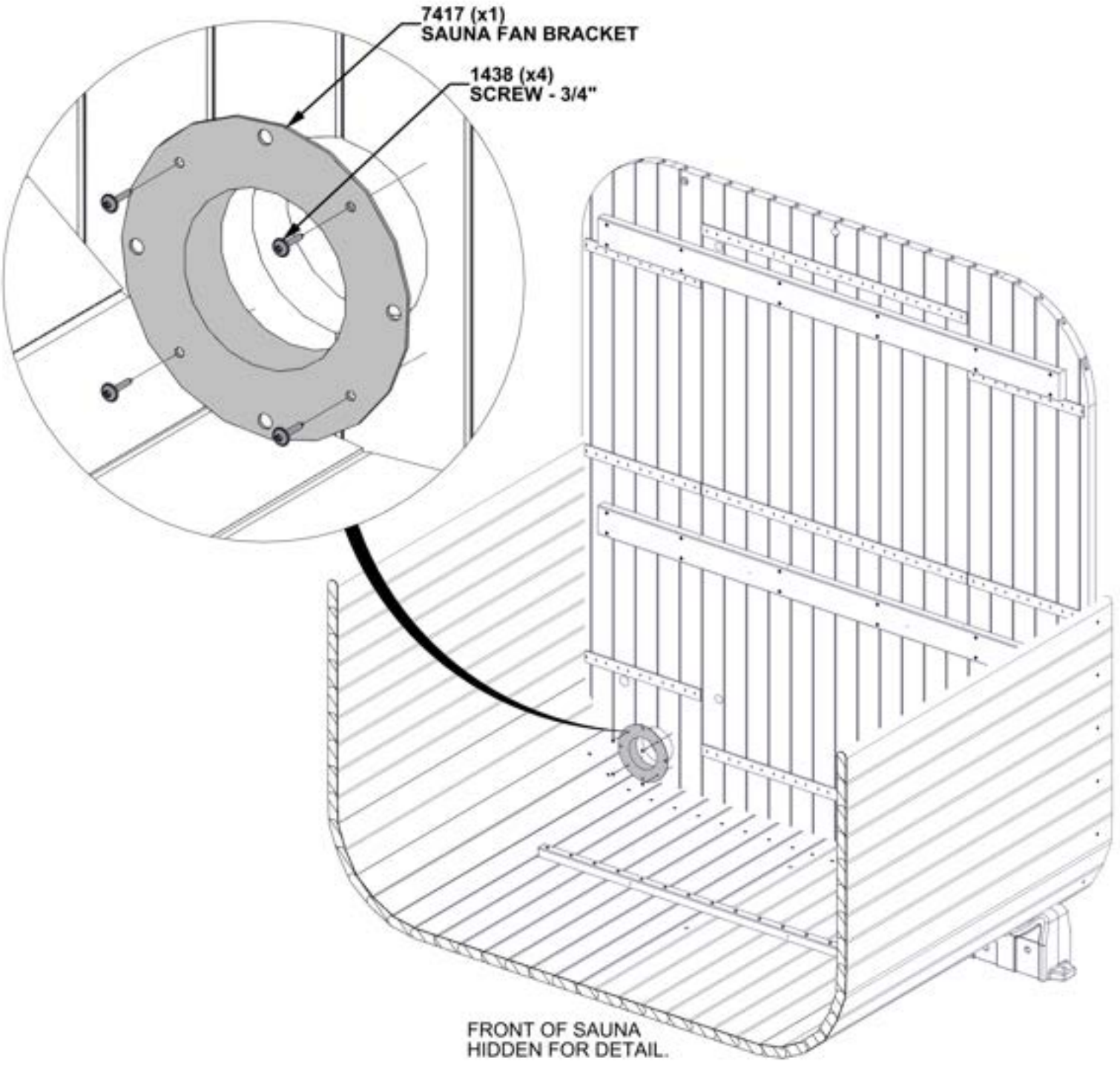
STEP 13 - FAN ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK



A4M07417 SAUNA FAN BRACKET
(x1)

- CENTER BRACKET IN WALL PANEL HOLE AND ATTACH AS SHOWN.
- ENSURE SCREWS ARE INSERTED INTO SMALLER HOLES IN BRACKET.



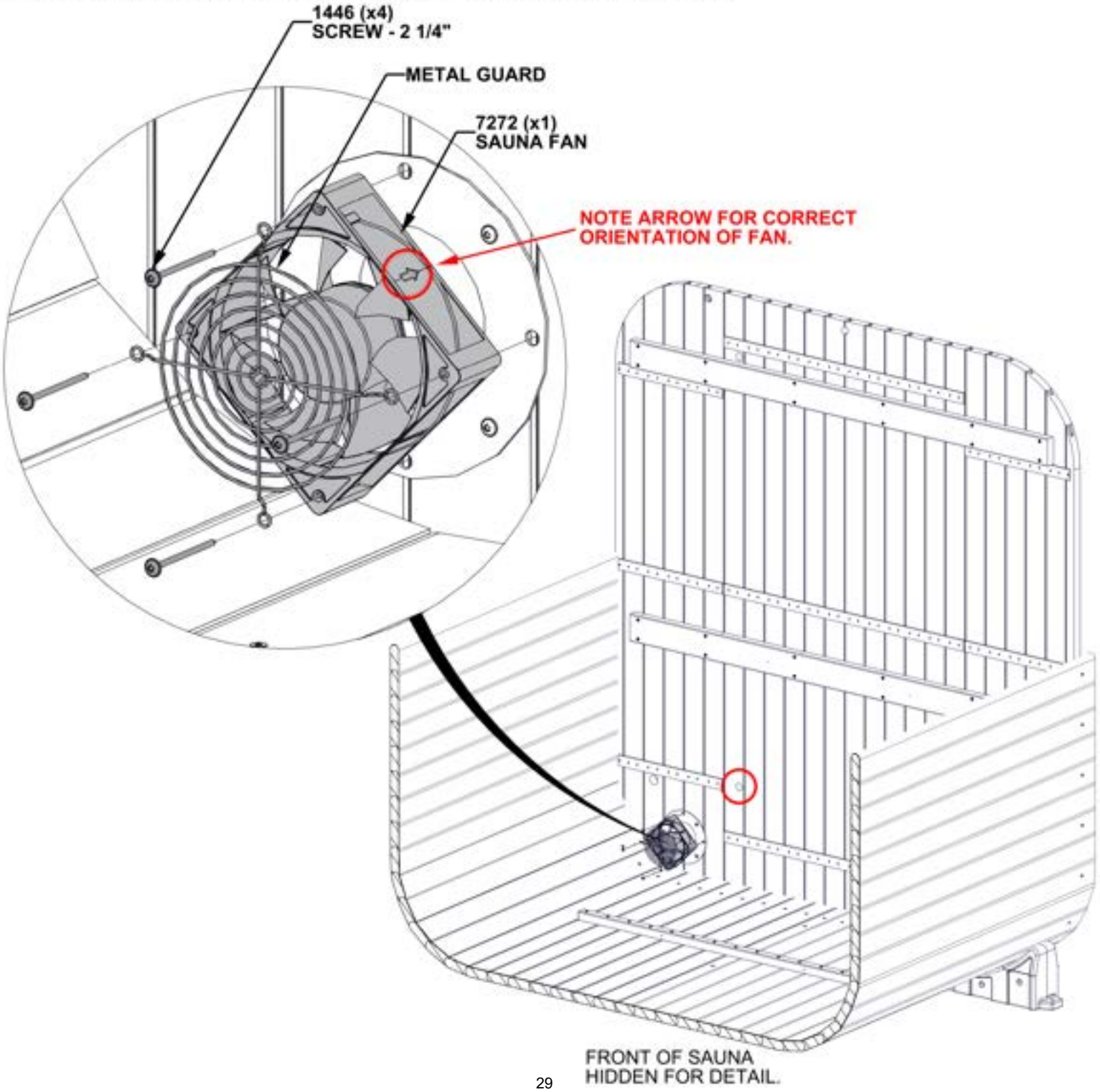
STEP 14 - FAN ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101446	SCREW TWH 8x2 1/4 SS-BLK



A4M07272 SAUNA FAN
(x1)

- ALIGN HOLES IN SAUNA FAN WITH LARGER HOLES IN BRACKET AND ATTACH AS SHOWN.
- FOR SAFETY, ATTACH METAL GUARD AS SHOWN.
- RUN WIRING FOR SAUNA FAN THROUGH INDICATED HOLE IN WALL ASSEMBLY.



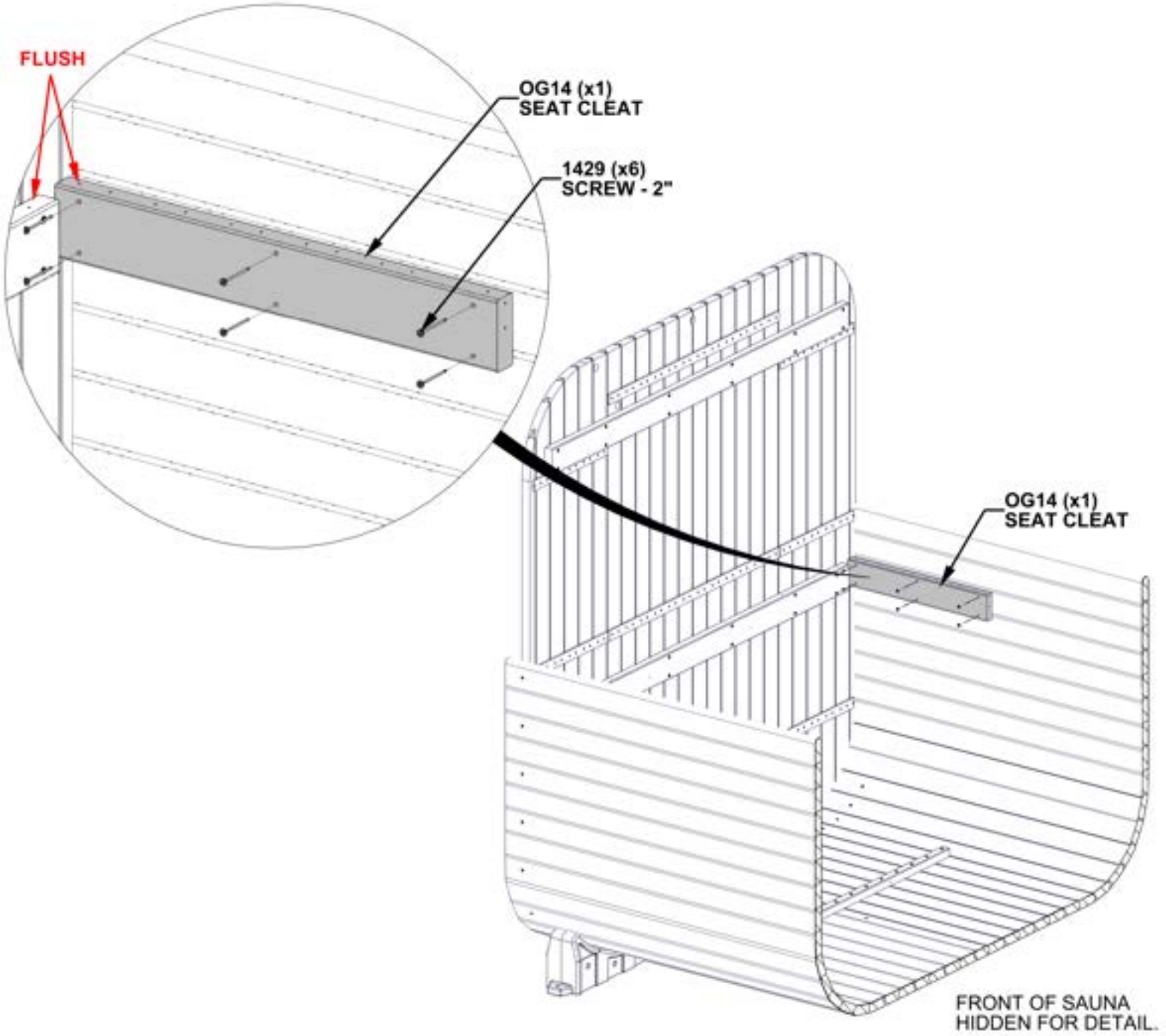
STEP 15 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



OG14 (x1) SEAT CLEAT - W4L23555
1 3/16"x3 3/8"x20 13/16" (30x86x528)

- NOTE PILOT HOLES IN SEAT CLEAT FOR CORRECT ORIENTATION.
- FLUSH END OF SEAT CLEAT AGAINST BACK WALL.
- ENSURE TOP OF SEAT CLEAT IS FLUSH WITH CLEAT ON BACK WALL AND LEVEL.
- ATTACH BOARD AS SHOWN.



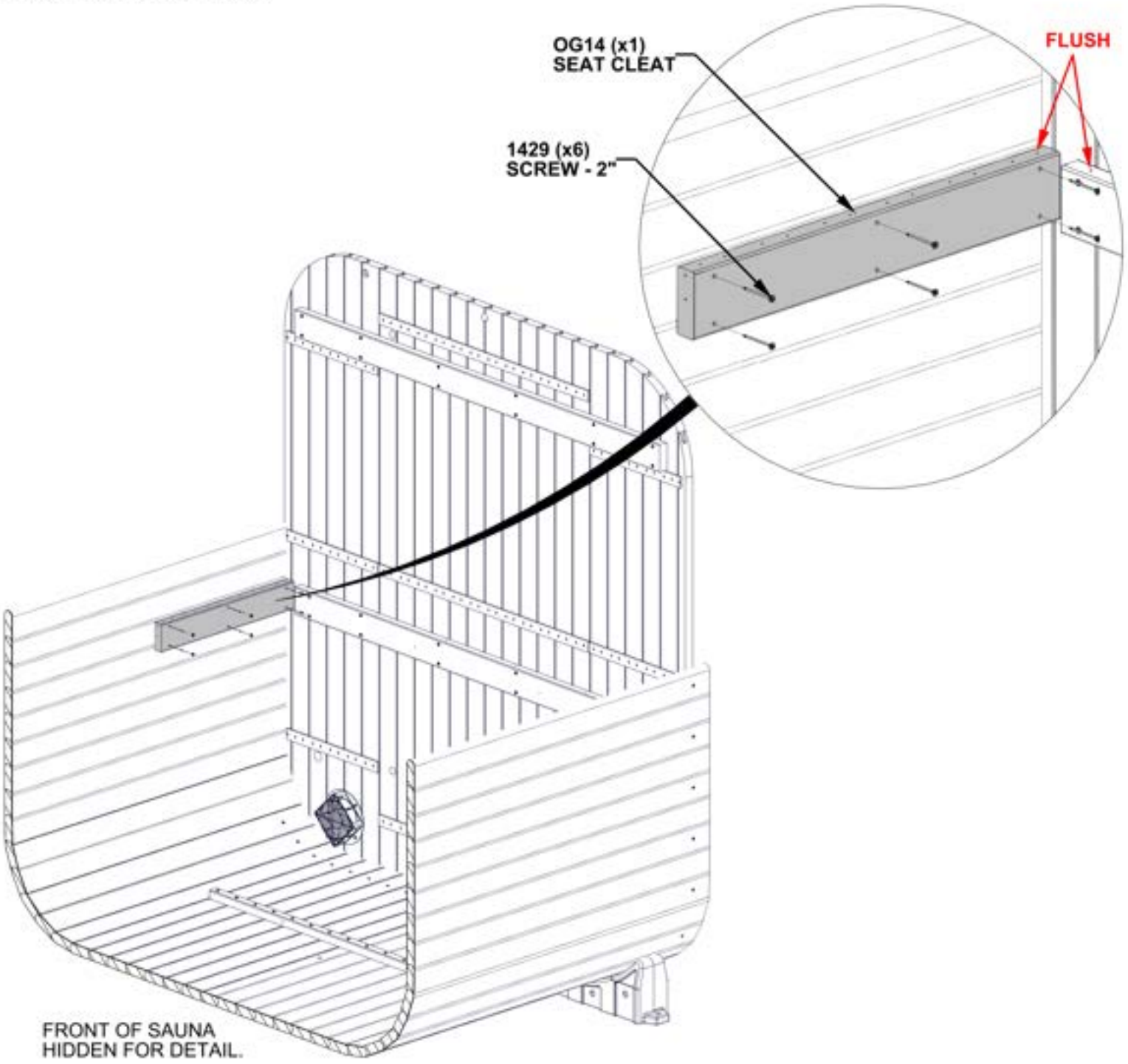
STEP 16 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



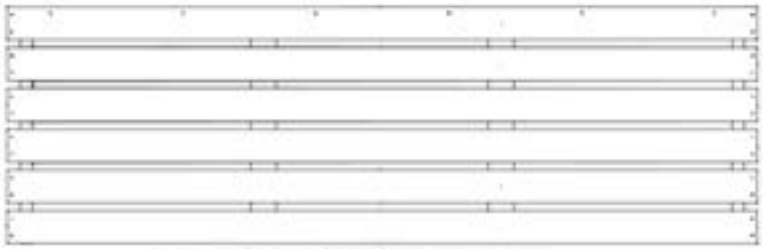
OG14 SEAT CLEAT - W4L23555
(x1) 1 3/16"x3 3/8"x20 13/16" (30x86x528)

- NOTE PILOT HOLES IN SEAT CLEAT FOR CORRECT ORIENTATION.
- FLUSH END OF SEAT CLEAT AGAINST BACK WALL.
- ENSURE TOP OF SEAT CLEAT IS FLUSH WITH CLEAT ON BACK WALL AND LEVEL.
- ATTACH BOARD AS SHOWN.

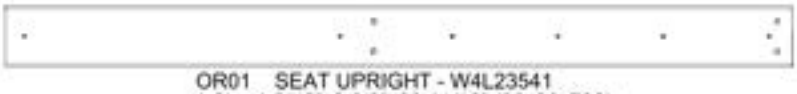


STEP 17 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101431	SCREW TFH 8X2 1/2 SS-BLK
8	H101443	SCREW TWH 8x1 1/2 SS-BLK



BA01 BENCH ASSEMBLY - W2A05413
(x1) 1 15/16"x20 13/16"x65 3/4" (50x529x1670)

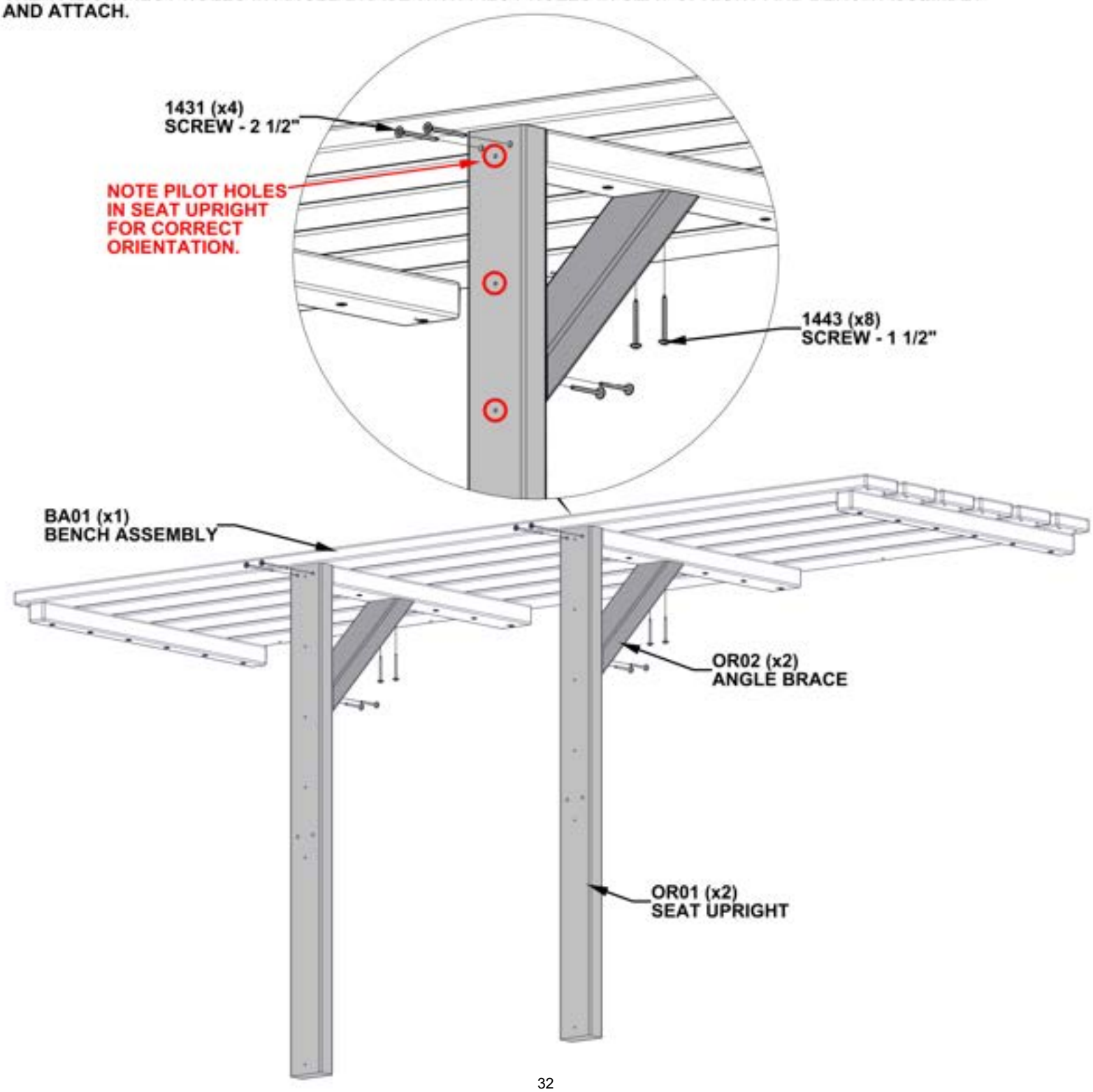


OR01 SEAT UPRIGHT - W4L23541
(x2) 1 3/16"x2 3/8"x30 11/16" (30x60x780)



OR02 ANGLE BRACE - W4L21946
(x2) 1 3/16"x2 3/8"x10 7/8" (30x60x276)

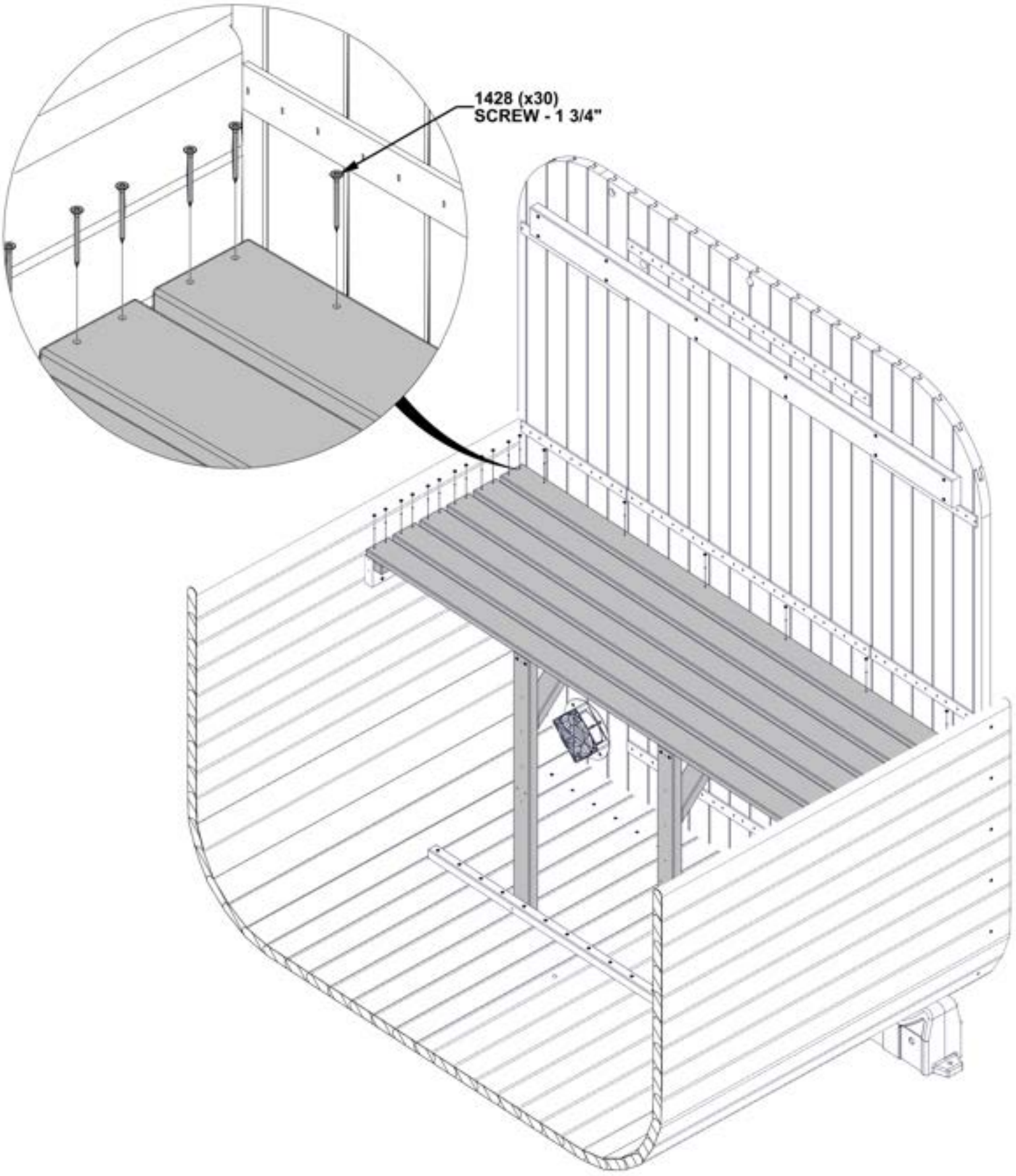
- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



STEP 18 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
30	H101428	SCREW TFH 8X1 3/4 SS-BLK

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.



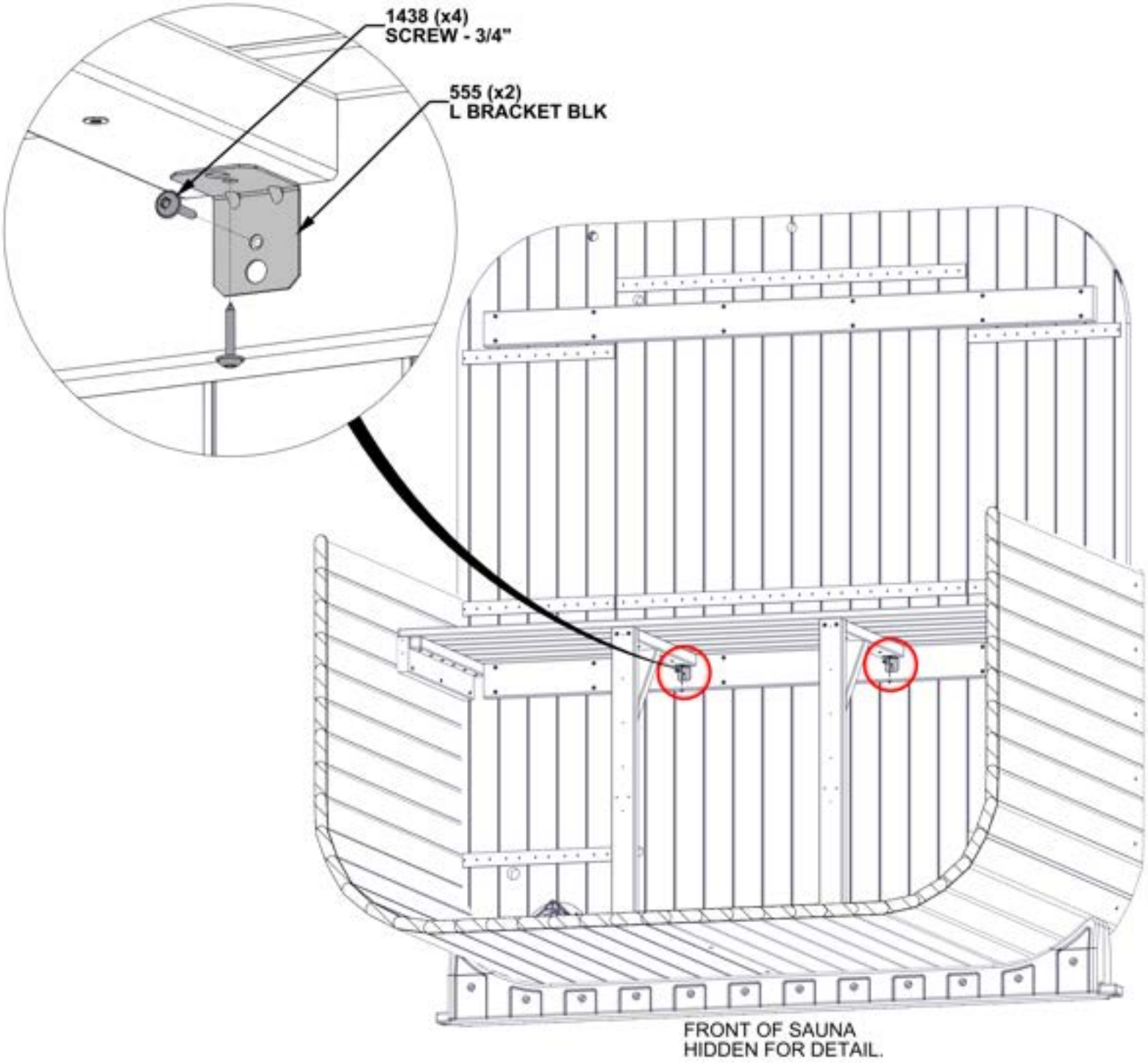
STEP 19 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x2)

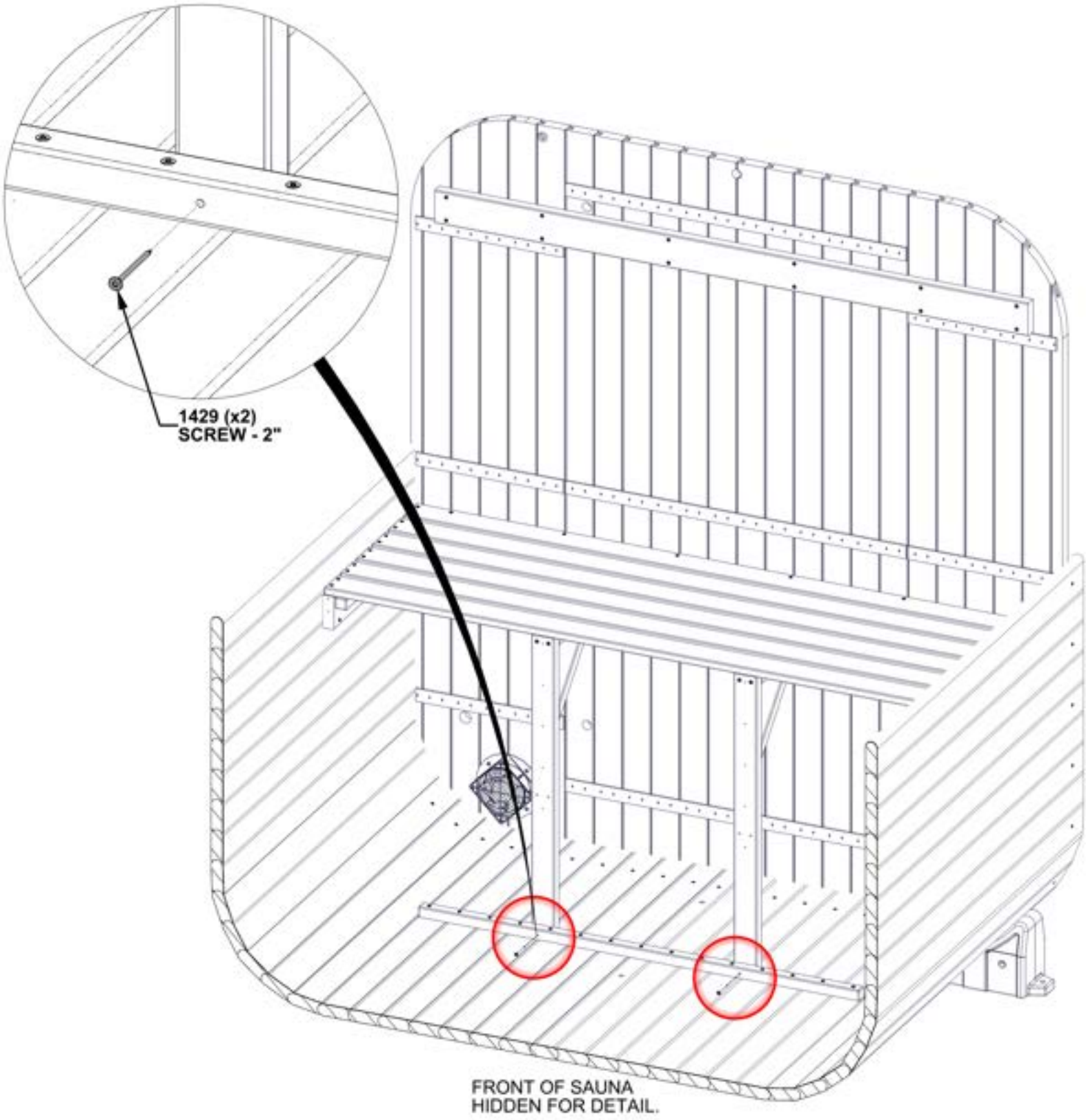
- ALIGN BRACKETS WITH PILOT HOLES AND ATTACH AS SHOWN.



STEP 20 - SAUNA ASSEMBLY

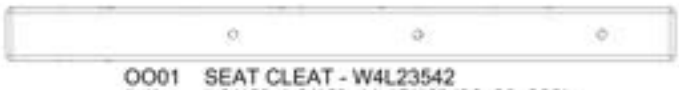
QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK

- INSERT SCREWS INTO THROUGH HOLES IN PREVIOUSLY INSTALLED FLOOR CLEAT AS SHOWN.



STEP 21 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK

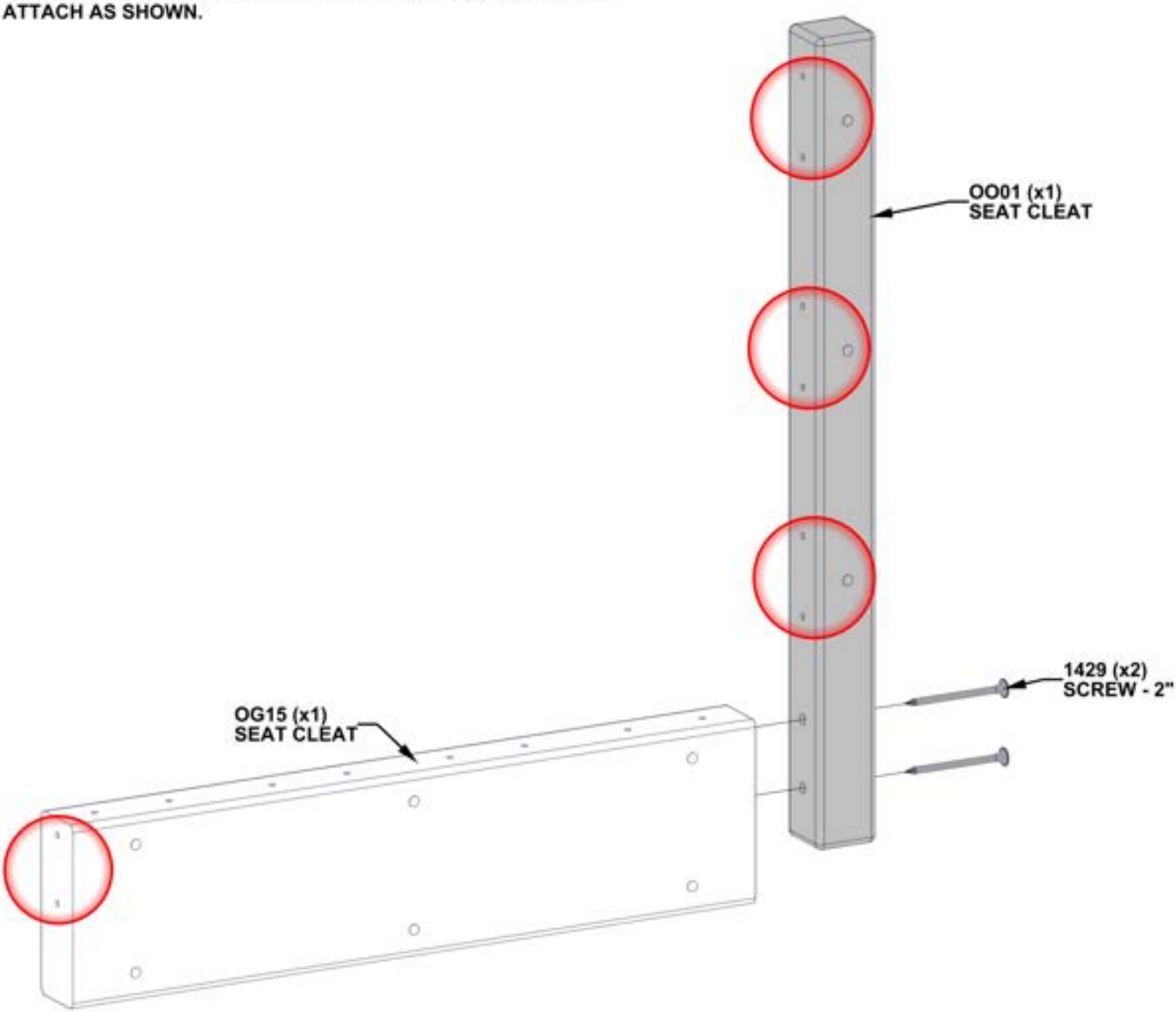


OO01 SEAT CLEAT - W4L23542
(x1) 1 3/16"x1 3/16"x14 15/16" (30x30x380)



OG15 SEAT CLEAT - W4L23554
(x1) 1 3/16"x3 3/8"x13 11/16" (30x86x348)

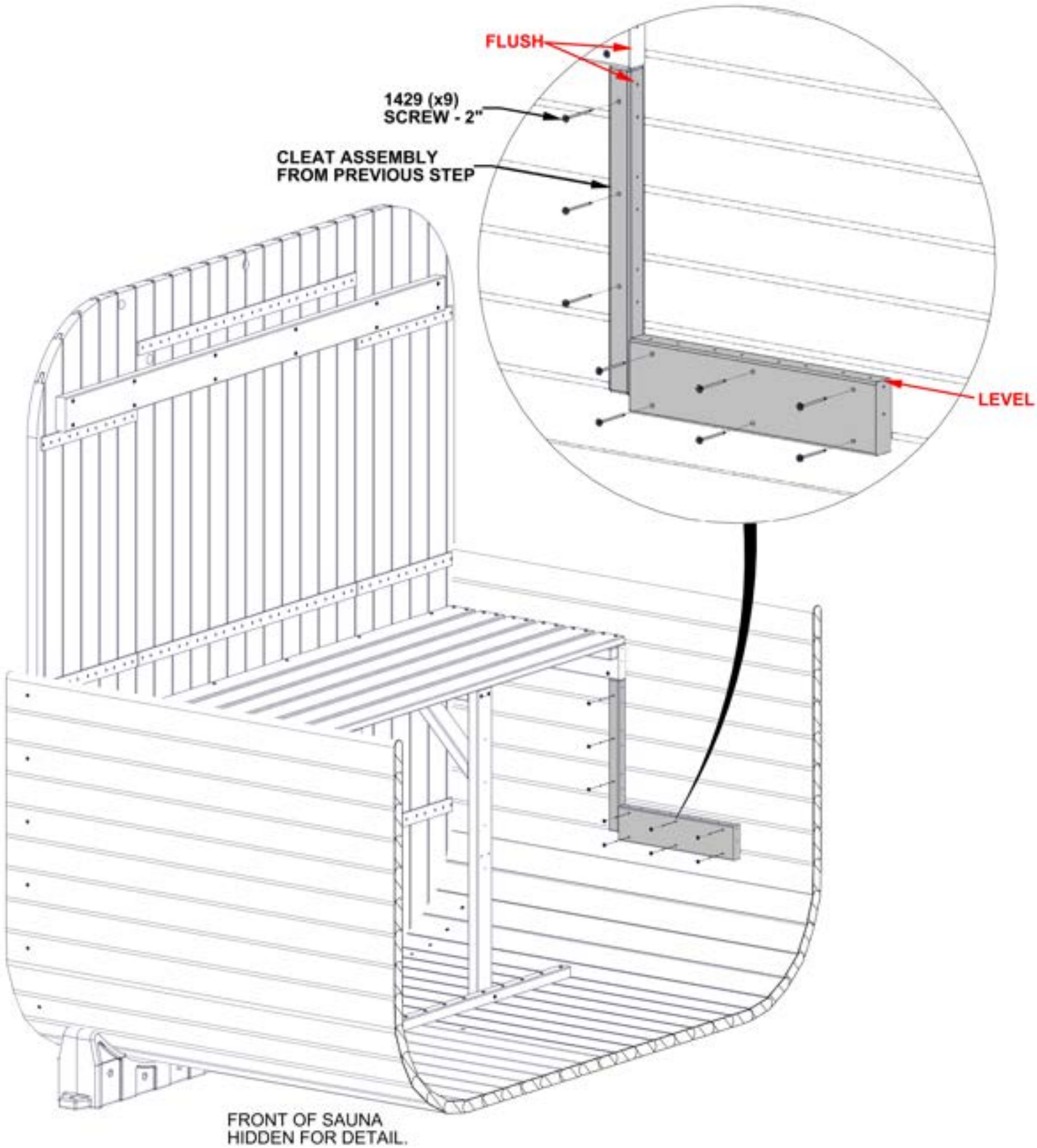
- NOTE PILOT HOLES IN BOARDS FOR CORRECT ORIENTATION.
- ATTACH AS SHOWN.



STEP 22 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
9	H101429	SCREW TFH 8X2 SS-BLK

- FLUSH TOP OF CLEAT ASSEMBLY AGAINST EXISTING CLEAT AS SHOWN.
- ENSURE FRONT OF SEAT CLEAT IS FLUSH WITH END OF EXISTING CLEAT.
- ENSURE SEAT CLEAT IS LEVEL.
- ATTACH AS SHOWN.



STEP 23 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK

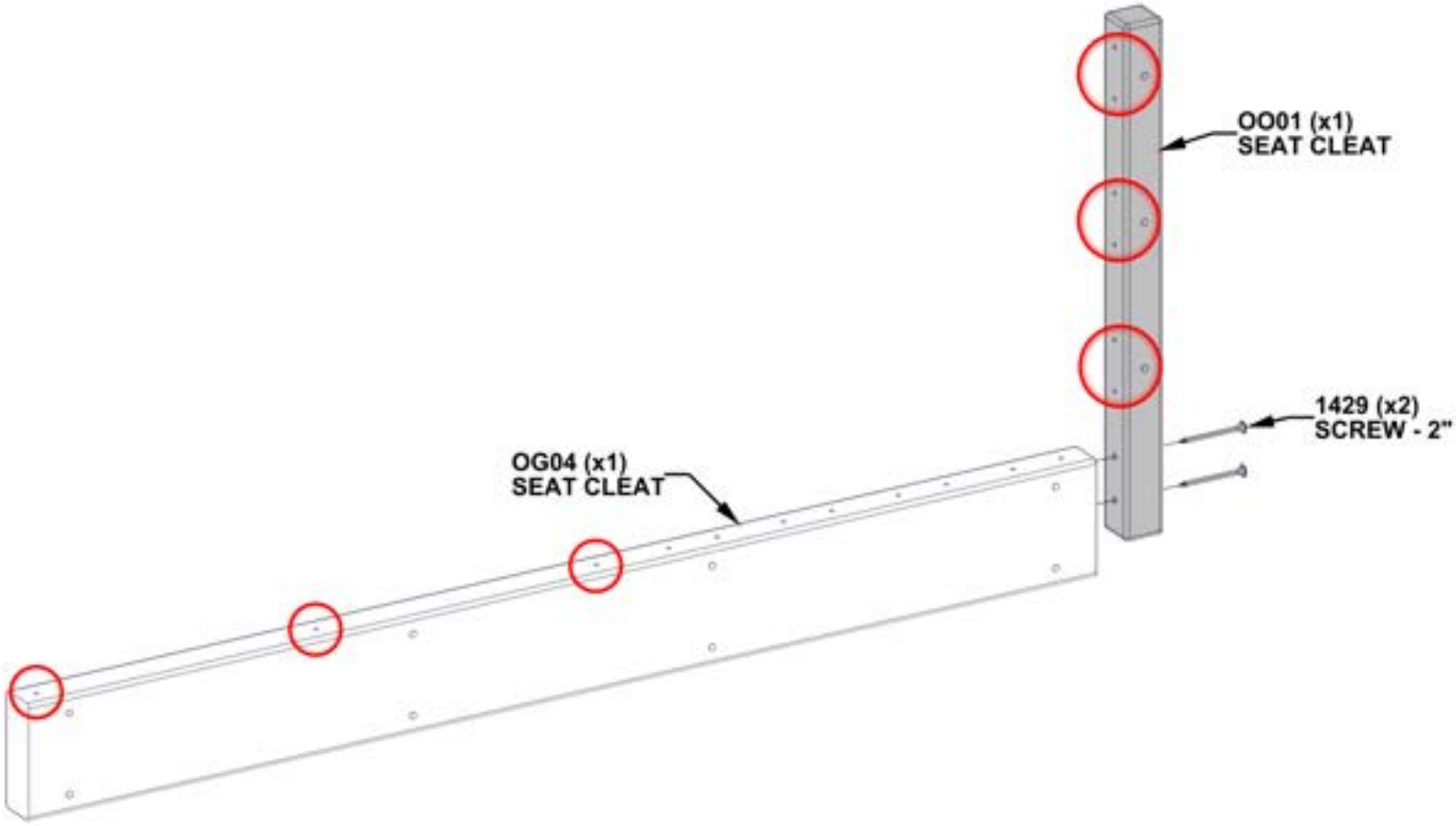


OO01 SEAT CLEAT - W4L23542
(x1) 1 3/16"x1 3/16"x14 15/16" (30x30x380)



OG04 SEAT CLEAT - W4L23547
(x1) 1 3/16"x3 3/8"x33 1/8" (30x86x842)

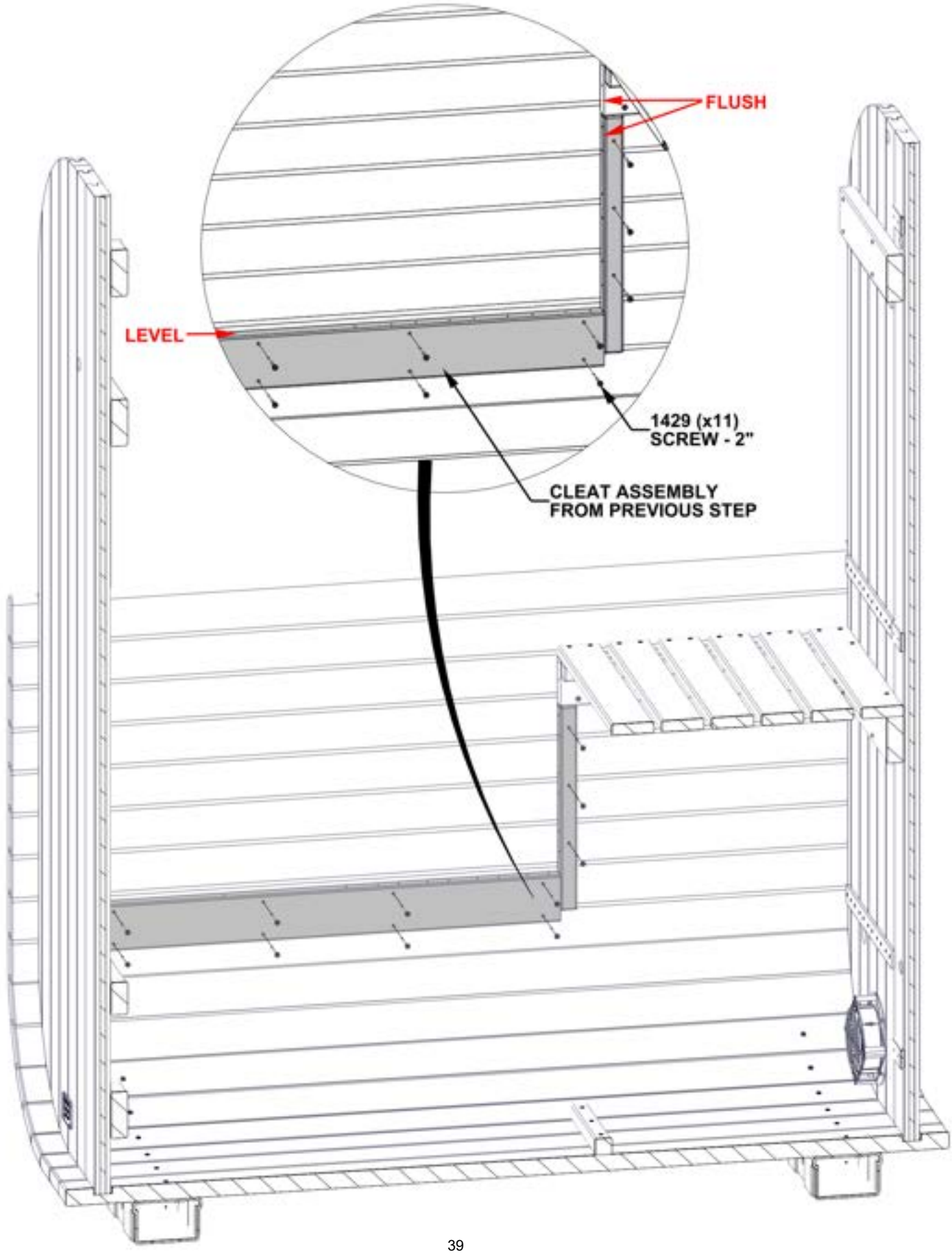
- NOTE PILOT HOLES IN BOARDS FOR CORRECT ORIENTATION.
- ATTACH AS SHOWN.



STEP 24 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
11	H101429	SCREW TFH 8X2 SS-BLK

- FLUSH TOP OF CLEAT ASSEMBLY AGAINST EXISTING CLEAT AS SHOWN.
- ENSURE FRONT OF SEAT CLEAT IS FLUSH WITH END OF EXISTING CLEAT.
- ENSURE SEAT CLEAT IS LEVEL.
- ATTACH AS SHOWN.



STEP 25 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101431	SCREW TFH 8X2 1/2 SS-BLK
8	H101443	SCREW TWH 8x1 1/2 SS-BLK



BA02 (x1) BENCH ASSEMBLY - W2A05414
1 15/16"x13 11/16"x65 3/4" (50x348x1670)

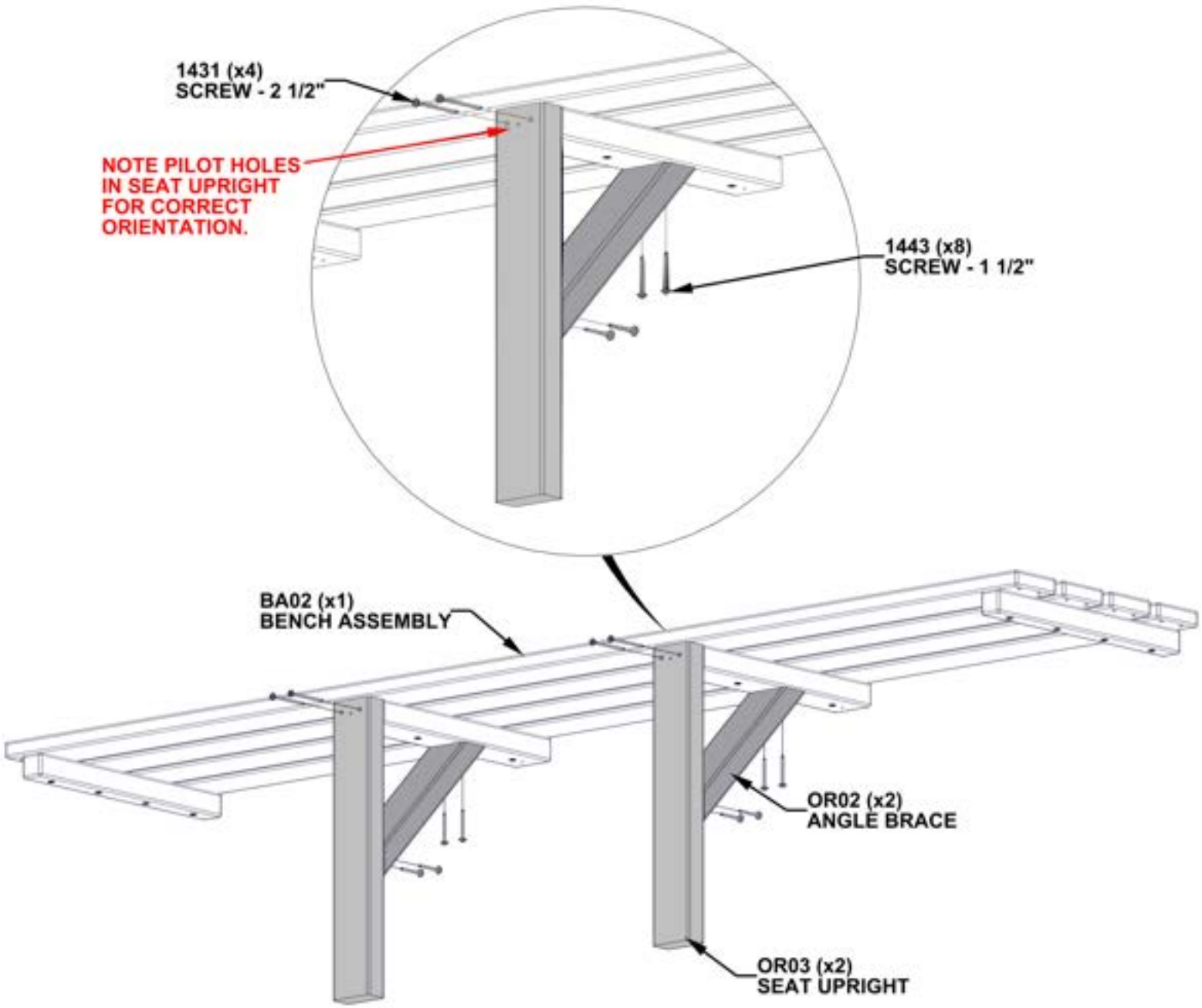


OR02 (x2) ANGLE BRACE - W4L21946
1 3/16"x2 3/8"x10 7/8" (30x60x276)



OR03 (x2) SEAT UPRIGHT - W4L23546
1 3/16"x2 3/8"x14 15/16" (30x60x380)

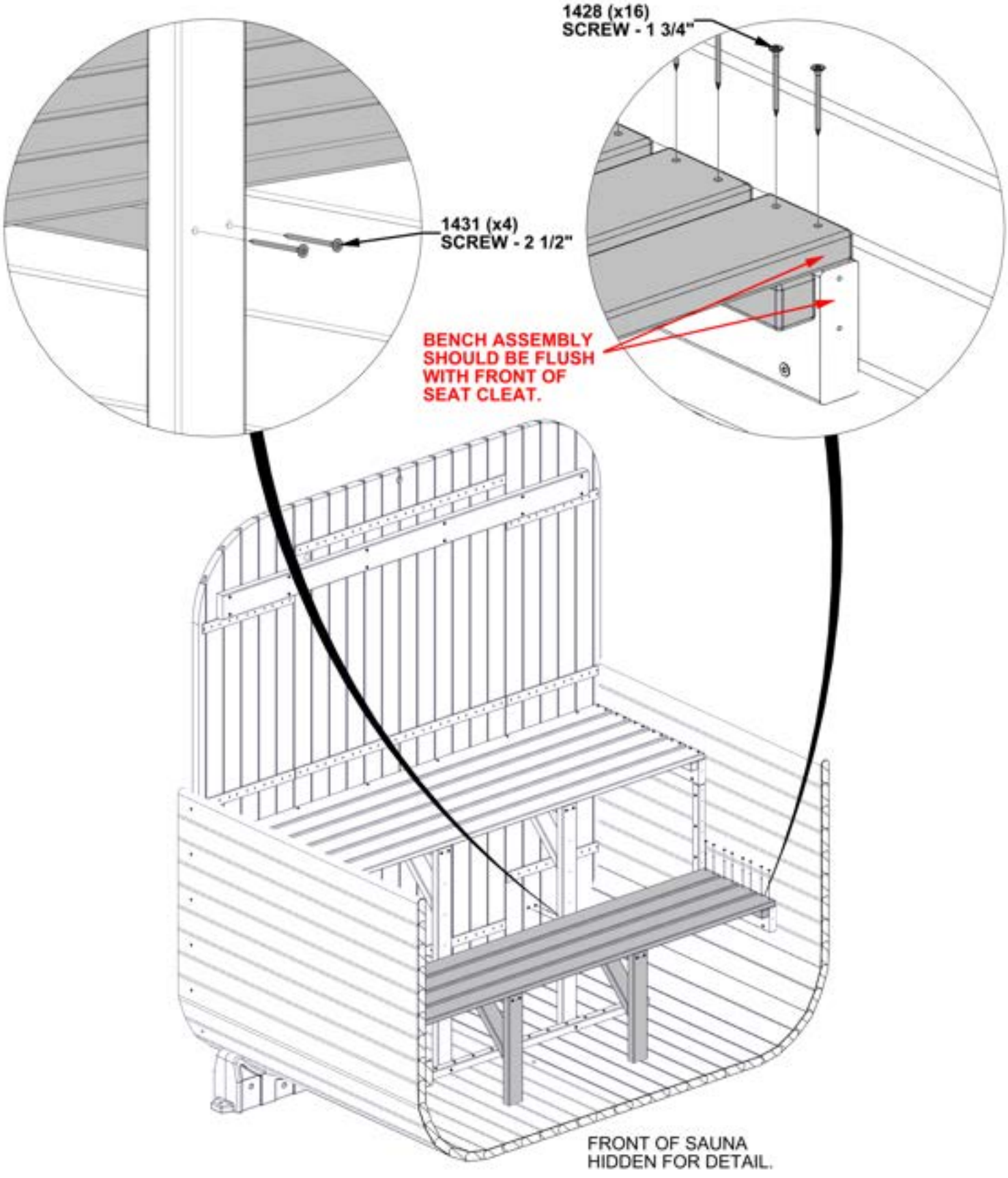
- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



STEP 26 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101428	SCREW TFH 8X1 3/4 SS-BLK
4	H101431	SCREW TFH 8X2 1/2 SS-BLK

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.
- ALIGN THROUGH HOLES IN PREVIOUSLY INSTALLED UPRIGHTS WITH PILOT HOLES IN BENCH ASSEMBLY.



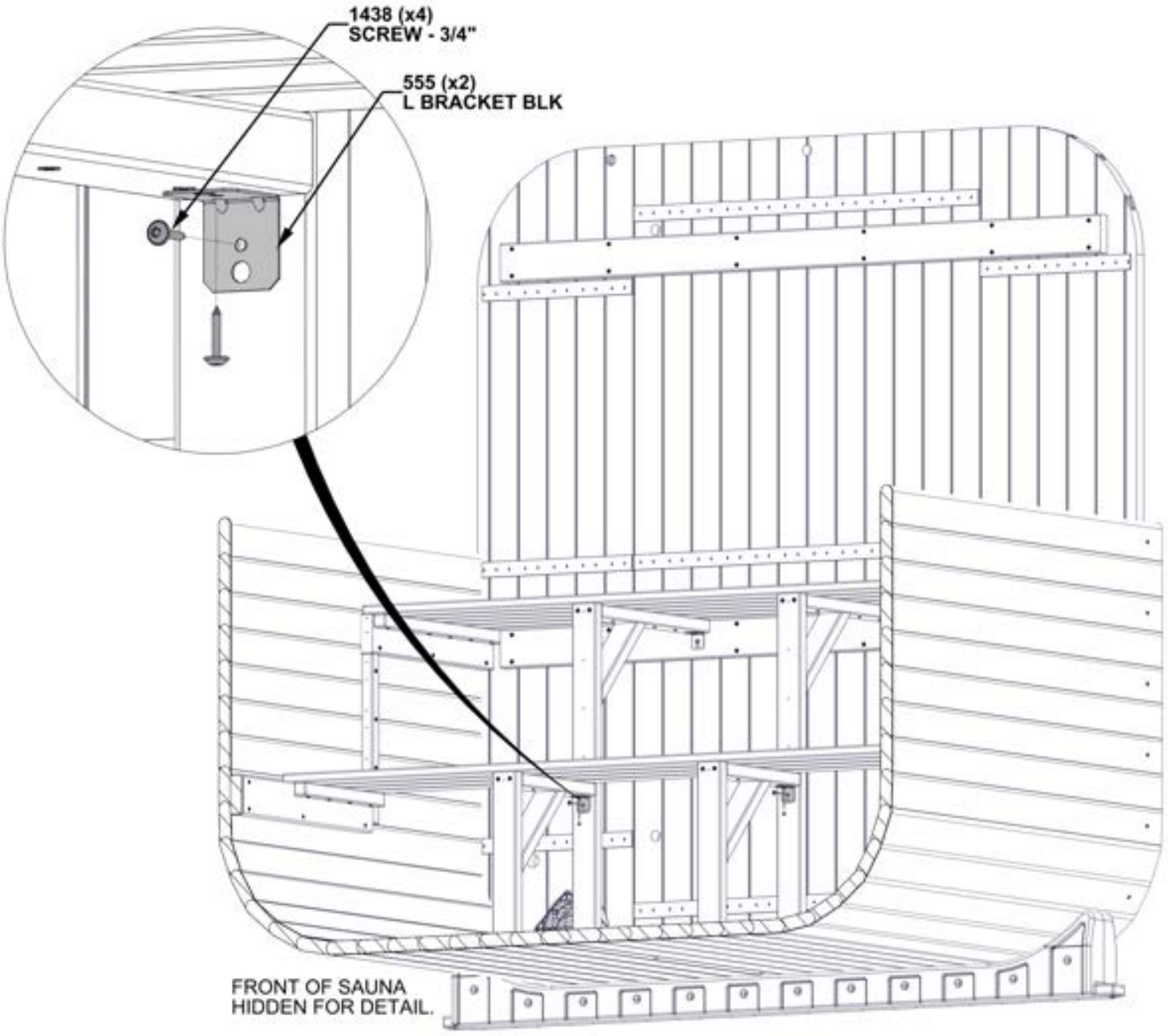
STEP 27 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x2)

- ALIGN BRACKETS WITH PILOT HOLES IN BACKS OF UPRIGHTS AND ATTACH AS SHOWN.



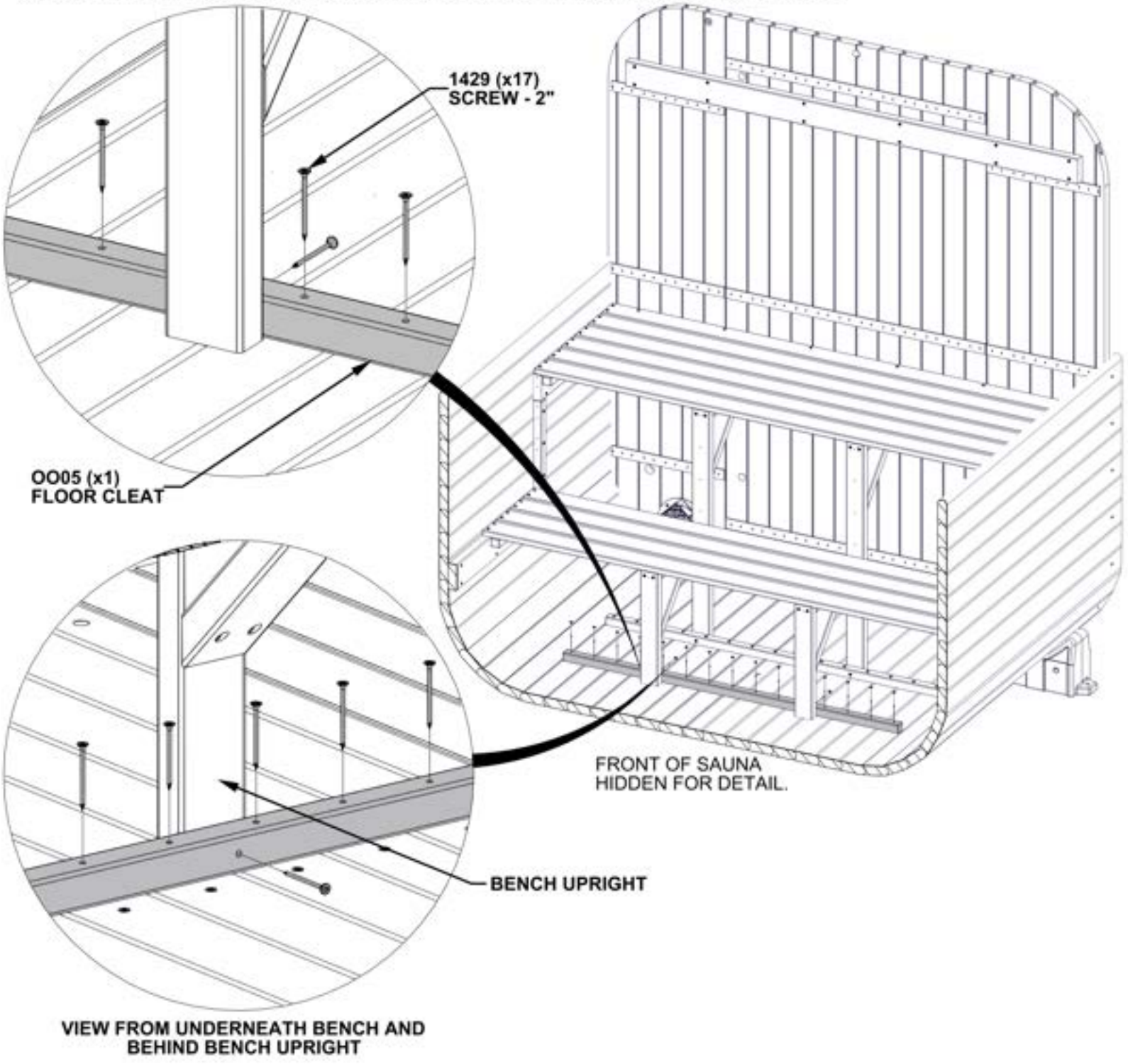
STEP 28 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
17	H101429	SCREW TFH 8X2 SS-BLK



OO05 FLOOR CLEAT - W4L22600
(x1) 1 3/16"x1 3/16"x45 1/4" (30x30x1150)

- ENSURE BENCH UPRIGHTS ARE LEVEL AND SQUARE.
- ALIGN PILOT HOLES WITH THROUGH HOLES IN FLOOR CLEAT AND ATTACH AS SHOWN.



STEP 29 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101431	SCREW TFH 8X2 1/2 SS-BLK
4	H101443	SCREW TWH 8x1 1/2 SS-BLK



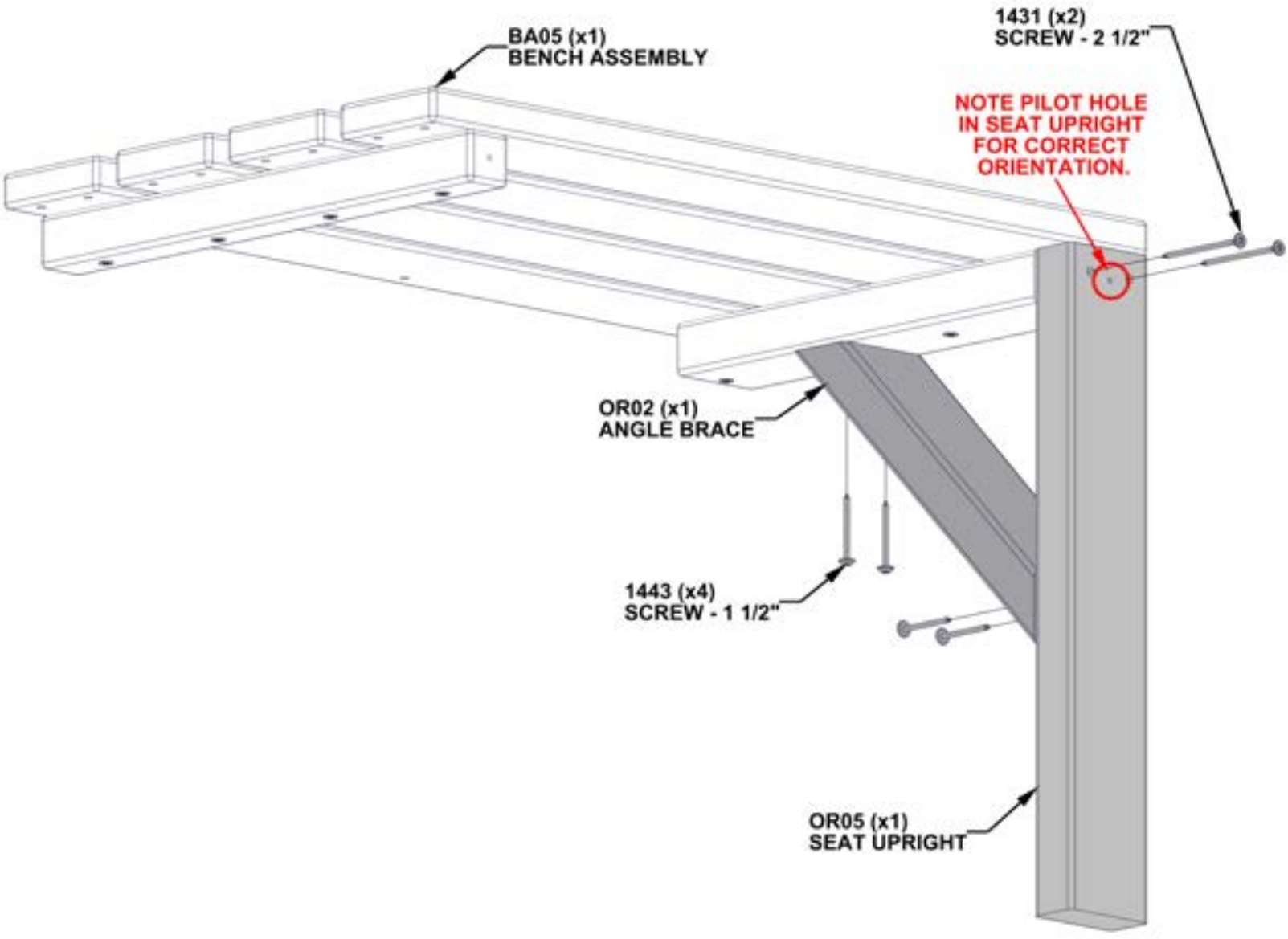
BA05 (x1) BENCH ASSEMBLY - W2A05415
1 15/16"x13 11/16"x21 13/16" (50x348x554)



OR02 (x1) ANGLE BRACE - W4L21946
1 3/16"x2 3/8"x10 7/8" (30x60x276)



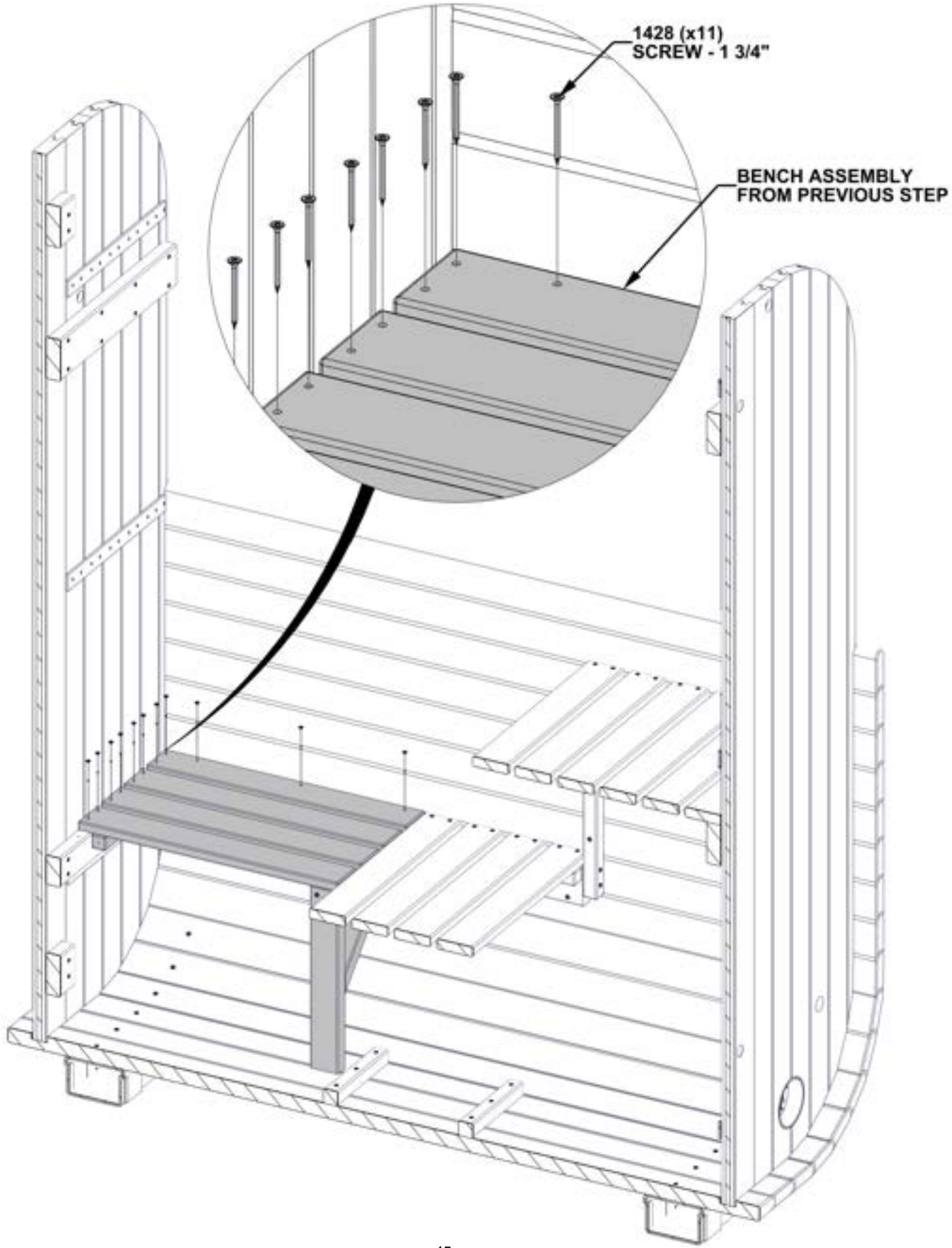
OR05 (x1) SEAT UPRIGHT - W4L23550
1 3/16"x2 3/8"x14 15/16" (30x60x380)



STEP 30 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
11	H101428	SCREW TFH 8X1 3/4 SS-BLK

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.



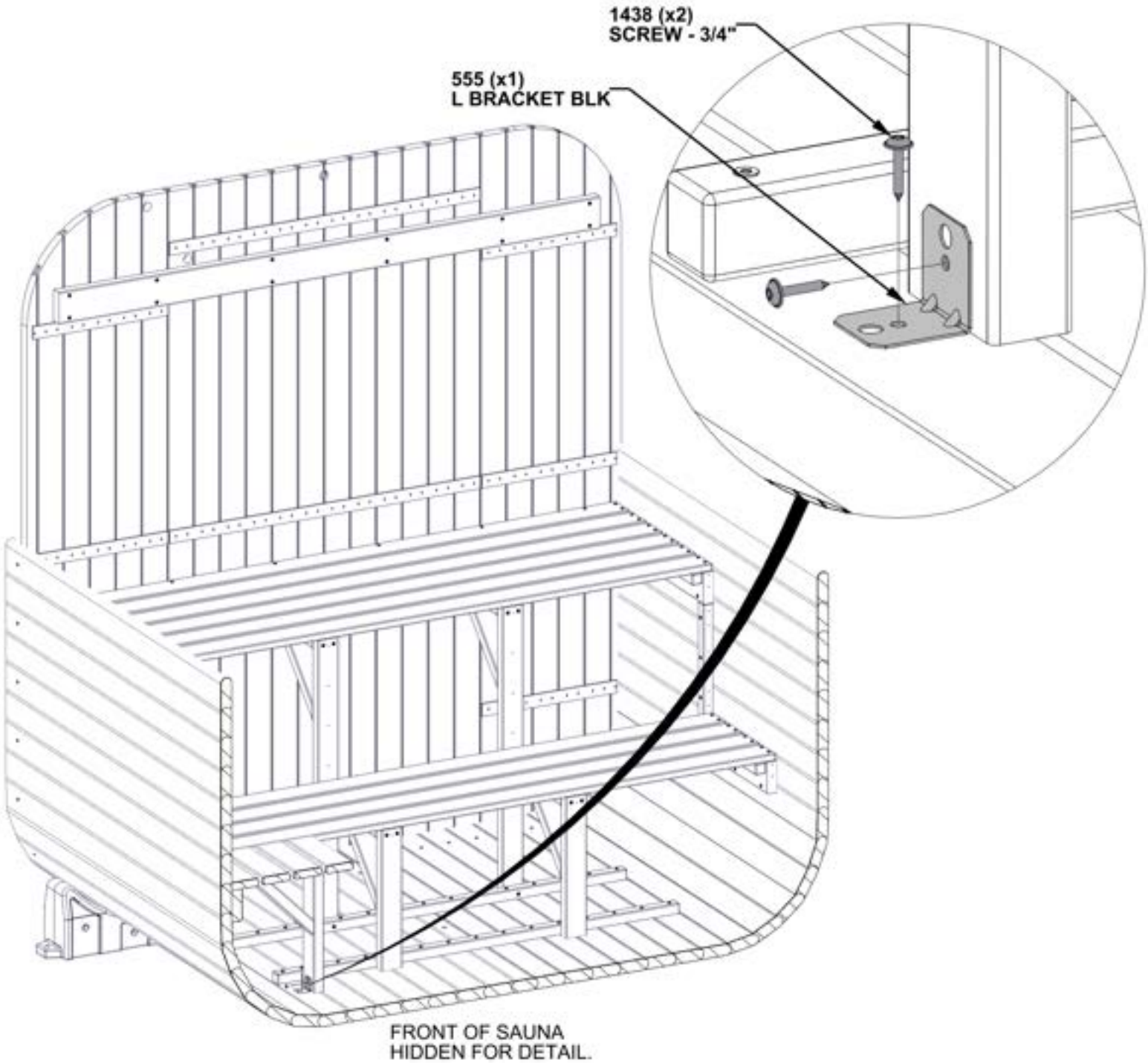
STEP 31 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x1)

- ALIGN BRACKET WITH PILOT HOLE IN BACK OF UPRIGHT AND ATTACH AS SHOWN.



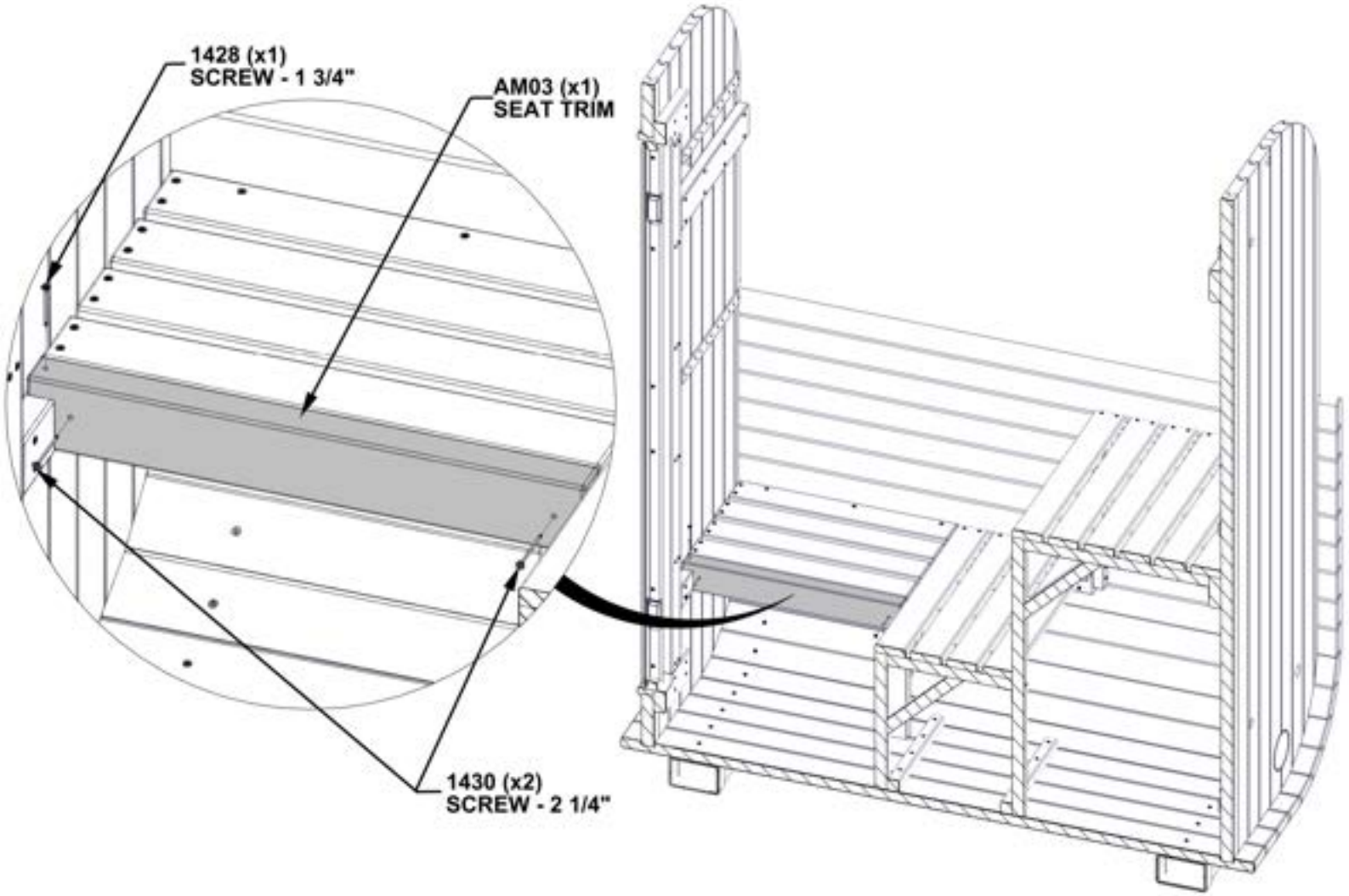
STEP 32 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101430	SCREW TFH 8X2 1/4 SS-BLK
1	H101428	SCREW TFH 8X1 3/4 SS-BLK



AM03 (x1) SEAT TRIM - W4L23549
1 9/16"x3"x21 13/16" (40x76x554)

- ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES IN BENCH ASSEMBLY, UPRIGHT, AND CLEAT AND ATTACH.



STEP 33 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101428	SCREW TFH 8X1 3/4 SS-BLK
4	H101430	SCREW TFH 8X2 1/4 SS-BLK

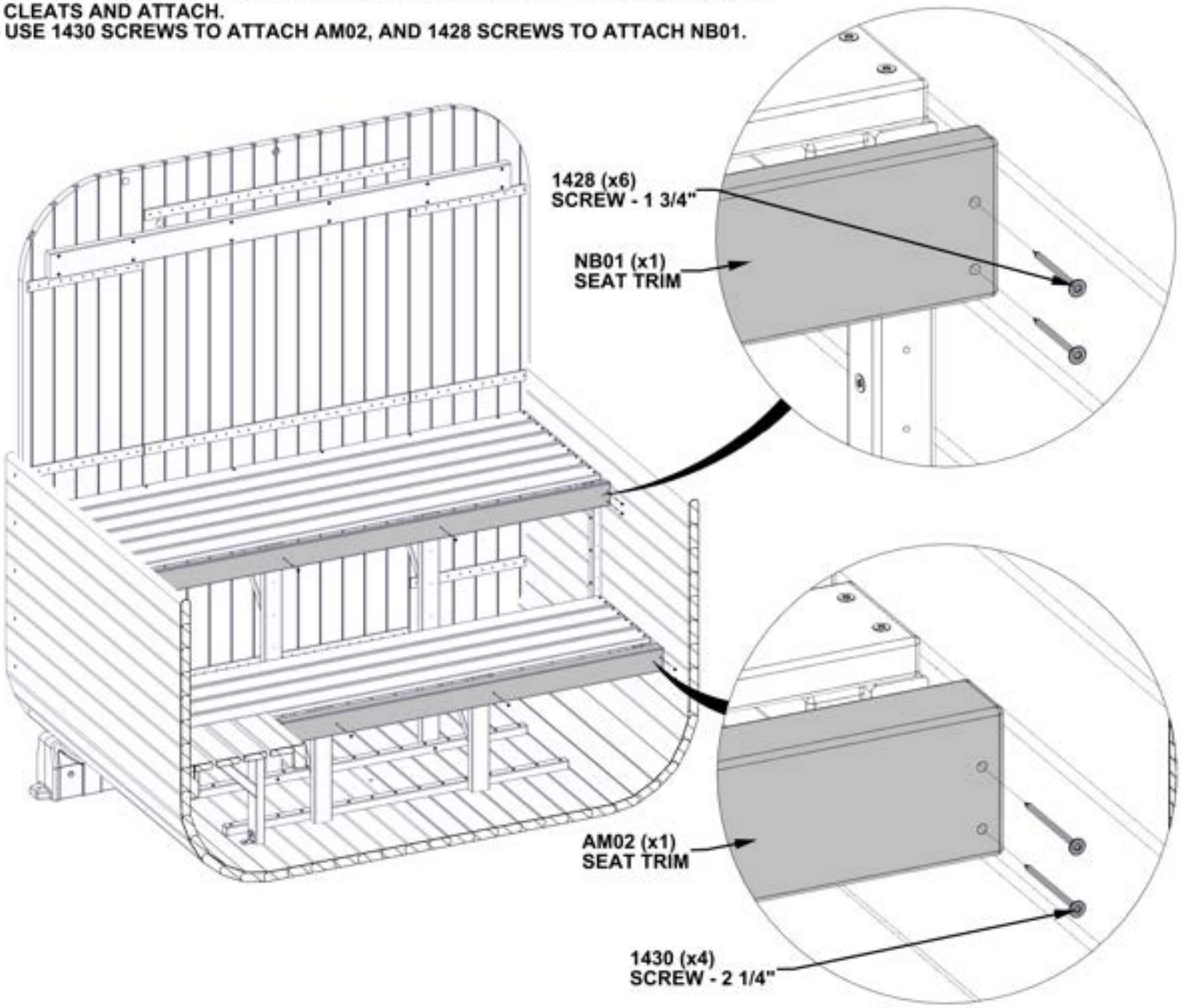


AM02 (x1) SEAT TRIM - W4L23545
1 9/16"x3"x50 9/16" (40x76x1284)



NB01 (x1) SEAT TRIM - W4L23543
13/16"x3"x65 3/4" (20x76x1670)

- ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES IN UPRIGHTS AND CLEATS AND ATTACH.
- USE 1430 SCREWS TO ATTACH AM02, AND 1428 SCREWS TO ATTACH NB01.



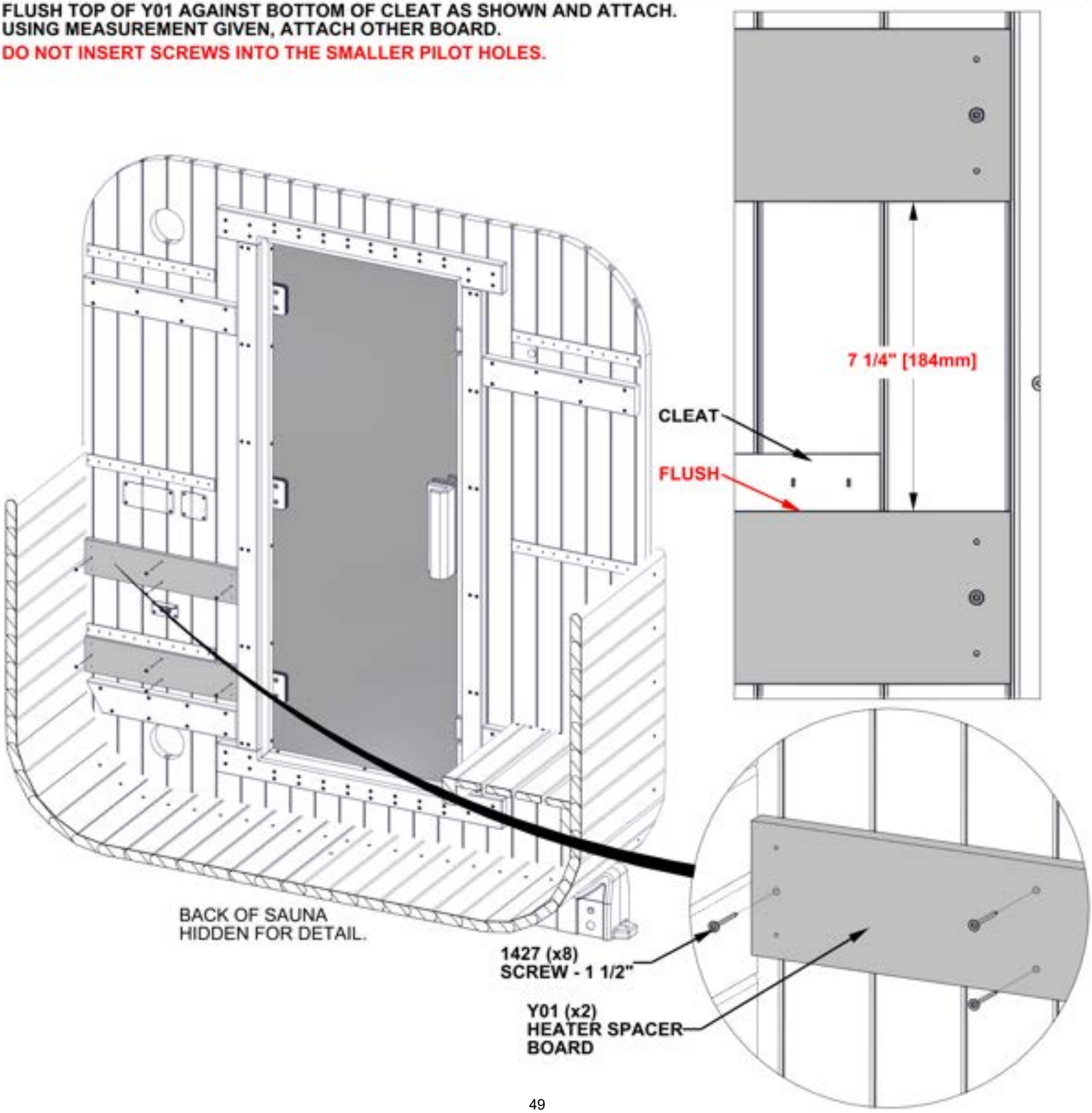
STEP 34 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101427	SCREW TFH 8X1 1/2 SS-BLK



Y01 HEATER SPACER BOARD - W4L22601
(x2) 5/8"x4"x18 1/4" (16x102x464)

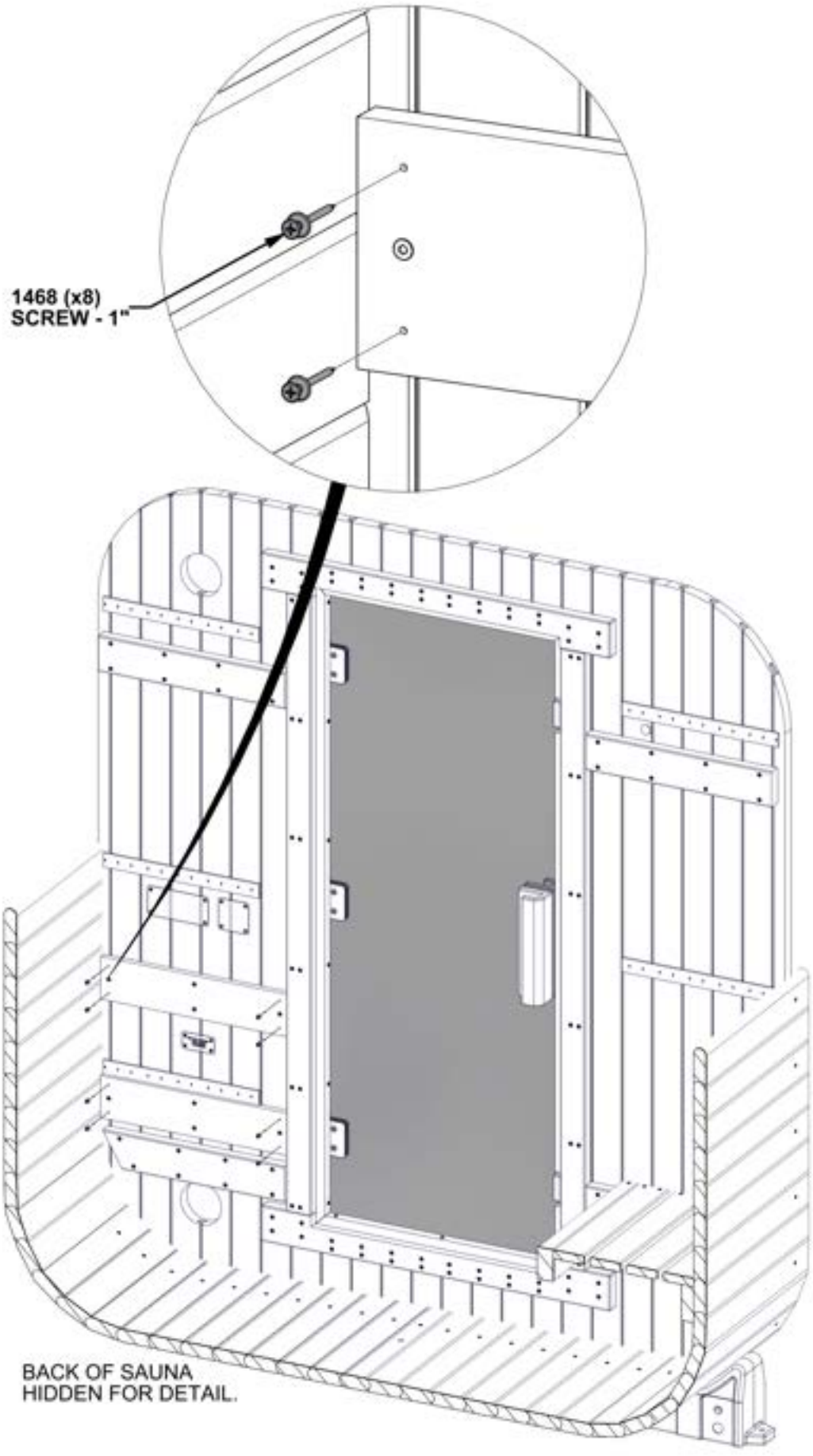
- FLUSH TOP OF Y01 AGAINST BOTTOM OF CLEAT AS SHOWN AND ATTACH.
- USING MEASUREMENT GIVEN, ATTACH OTHER BOARD.
- DO NOT INSERT SCREWS INTO THE SMALLER PILOT HOLES.



STEP 35 - HEATER MOUNT INSTALLATION

QTY	PART NUMBER	DESCRIPTION
8	H101468	SCREW RAISED HEAD 8x1 BLK

- INSERT SCREWS INTO PILOT HOLES IN BOARDS INSTALLED IN PREVIOUS STEP.



STEP 36 - HEATER GUARD ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
25	H101428	SCREW TFH 8X1 3/4 SS-BLK



NR04 (x5) HEATER GUARD BOARD - W4L22037
13/16"x2 3/8"x15 11/16" (20x60x398)

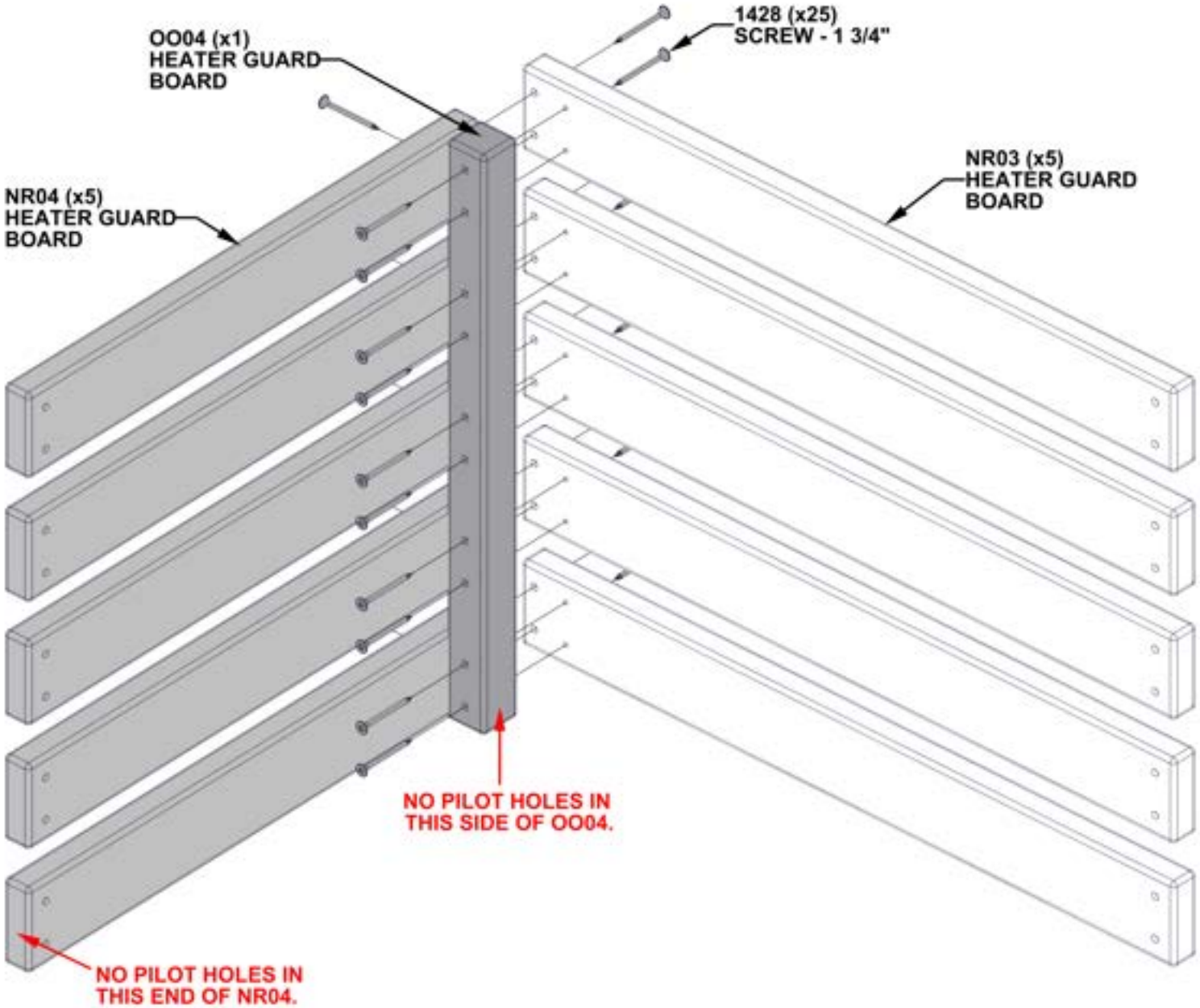


NR03 (x5) HEATER GUARD BOARD - W4L22036
13/16"x2 3/8"x20 3/8" (20x60x518)



OO04 (x1) HEATER GUARD BOARD - W4L22035
1 3/16"x1 3/16"x16 1/8" (30x30x410)

- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



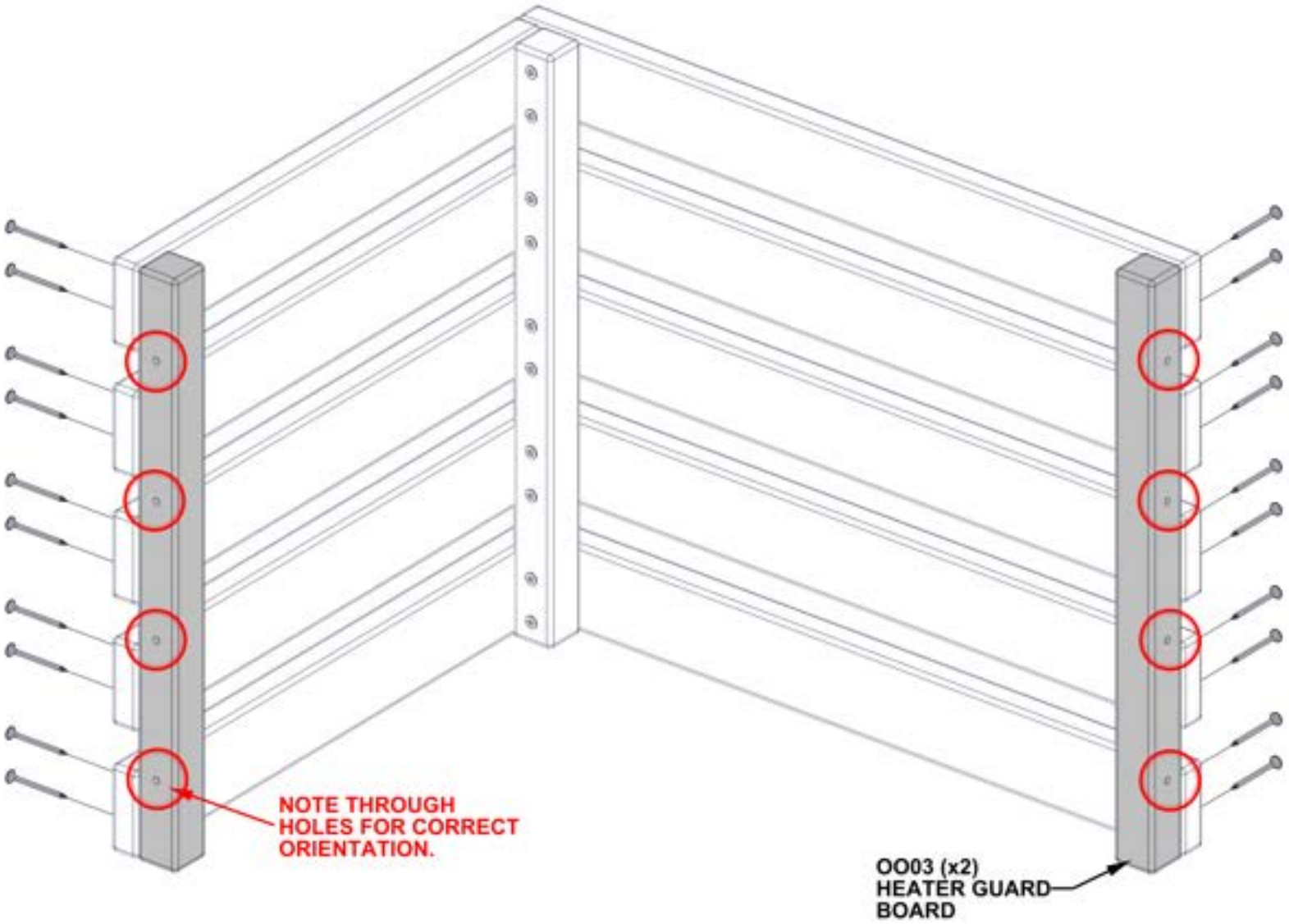
STEP 37 - HEATER GUARD ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101428	SCREW TFH 8X1 3/4 SS-BLK



OO03 (x2) HEATER GUARD BOARD - W4L22038
1 3/16"x1 3/16"x16 1/8" (30x30x410)

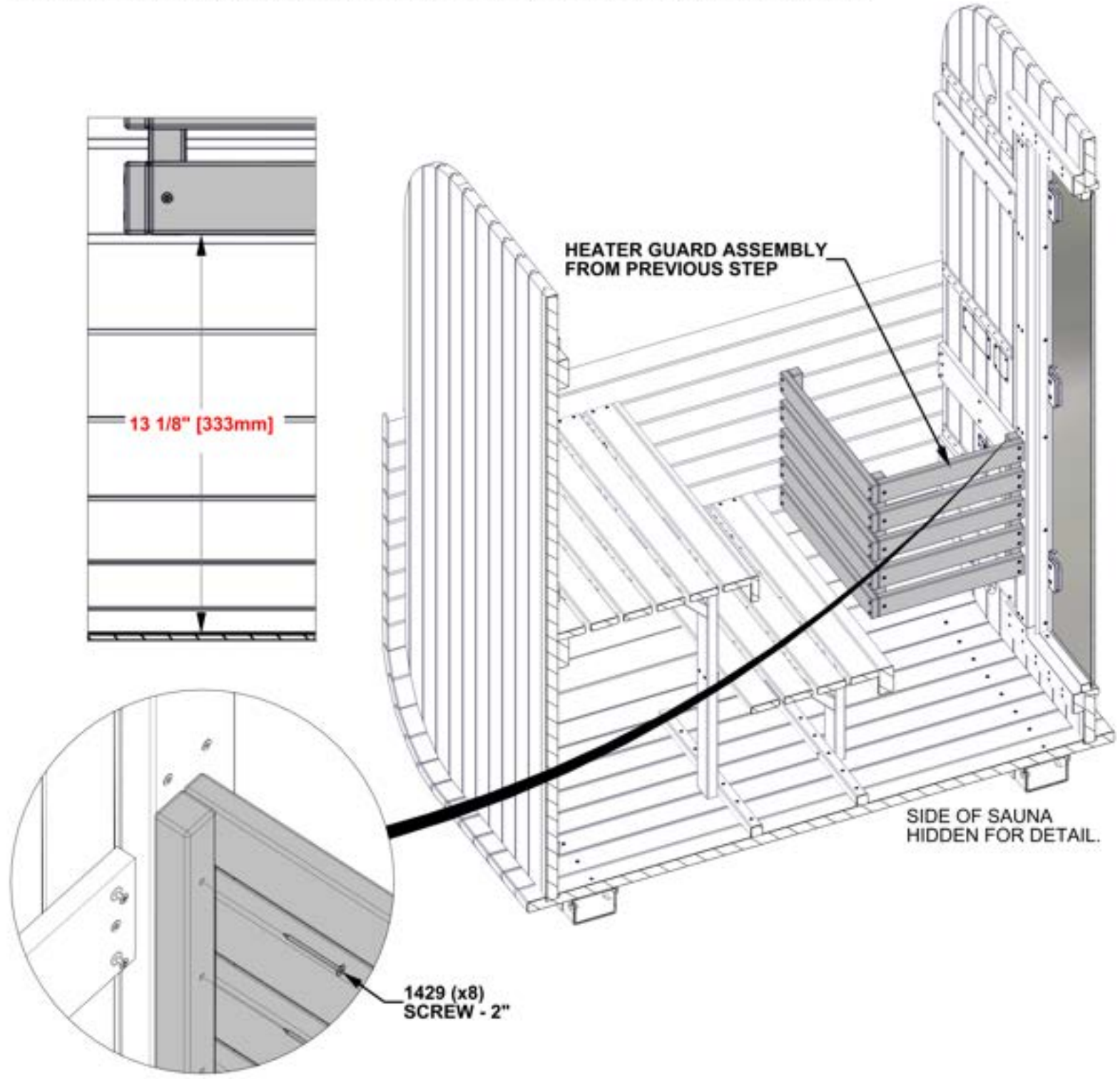
- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



STEP 38 - HEATER GUARD ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

- MEASURE FROM THE SAUNA FLOOR TO THE BOTTOM OF THE HEATER GUARD ASSEMBLY FOR CORRECT PLACEMENT.
- ENSURE HEATER GUARD CLEAT IS FLUSH WITH OUTSIDE OF DOOR FRAME AS SHOWN.
- ONCE THE HEATER GUARD ASSEMBLY IS CORRECTLY LOCATED, ATTACH WITH SCREWS.



STEP 39 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101428	SCREW TFH 8X1 3/4 SS-BLK

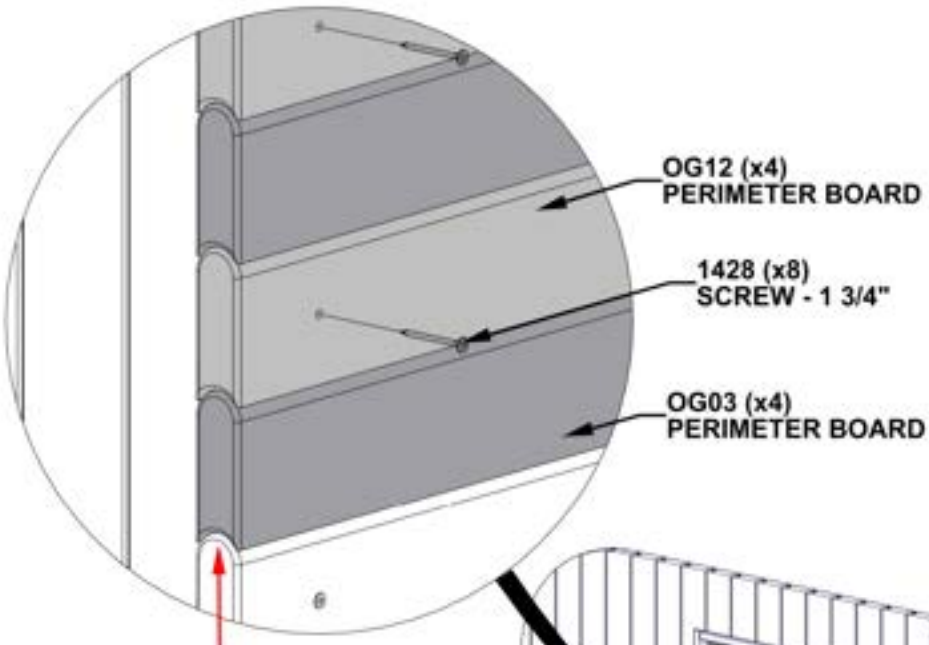


OG03 PERIMETER BOARD - W4L23540
(x4) 1 3/16"x3 3/8"x63" (30x86x1600)

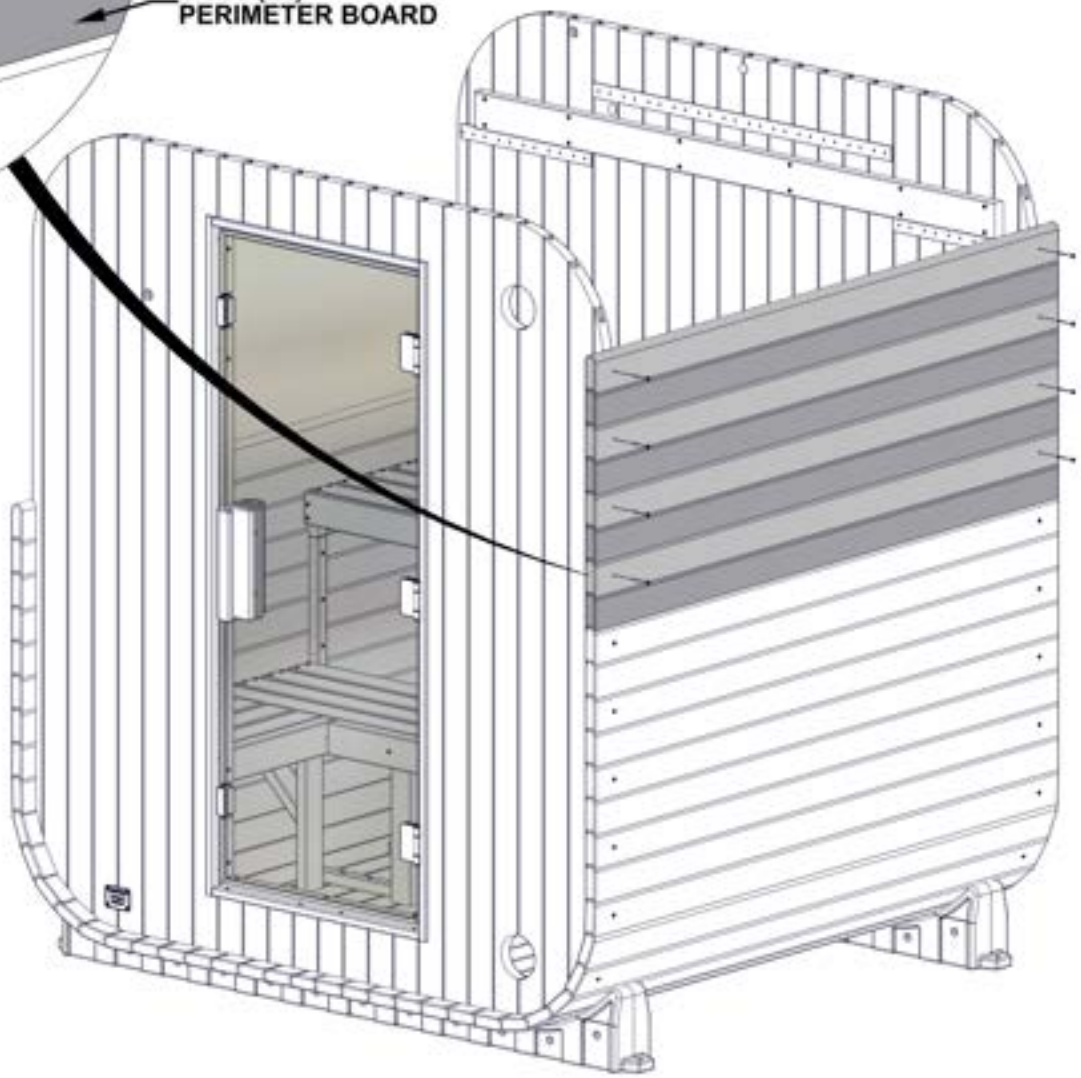


OG12 PERIMETER BOARD - W4L23553
(x4) 1 3/16"x3 3/8"x63" (30x86x1600)

- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- STARTING WITH AN OG03 BOARD, WORK UPWARDS STACKING BOARDS IN THE ORDER SHOWN.
- ATTACH EACH OG12 WITH SCREWS BEFORE THE NEXT BOARD IS INSTALLED.



ENSURE EACH PERIMETER BOARD FITS FIRMLY TOGETHER WITH THE PREVIOUS BOARD AS SHOWN.



STEP 40 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101428	SCREW TFH 8X1 3/4 SS-BLK

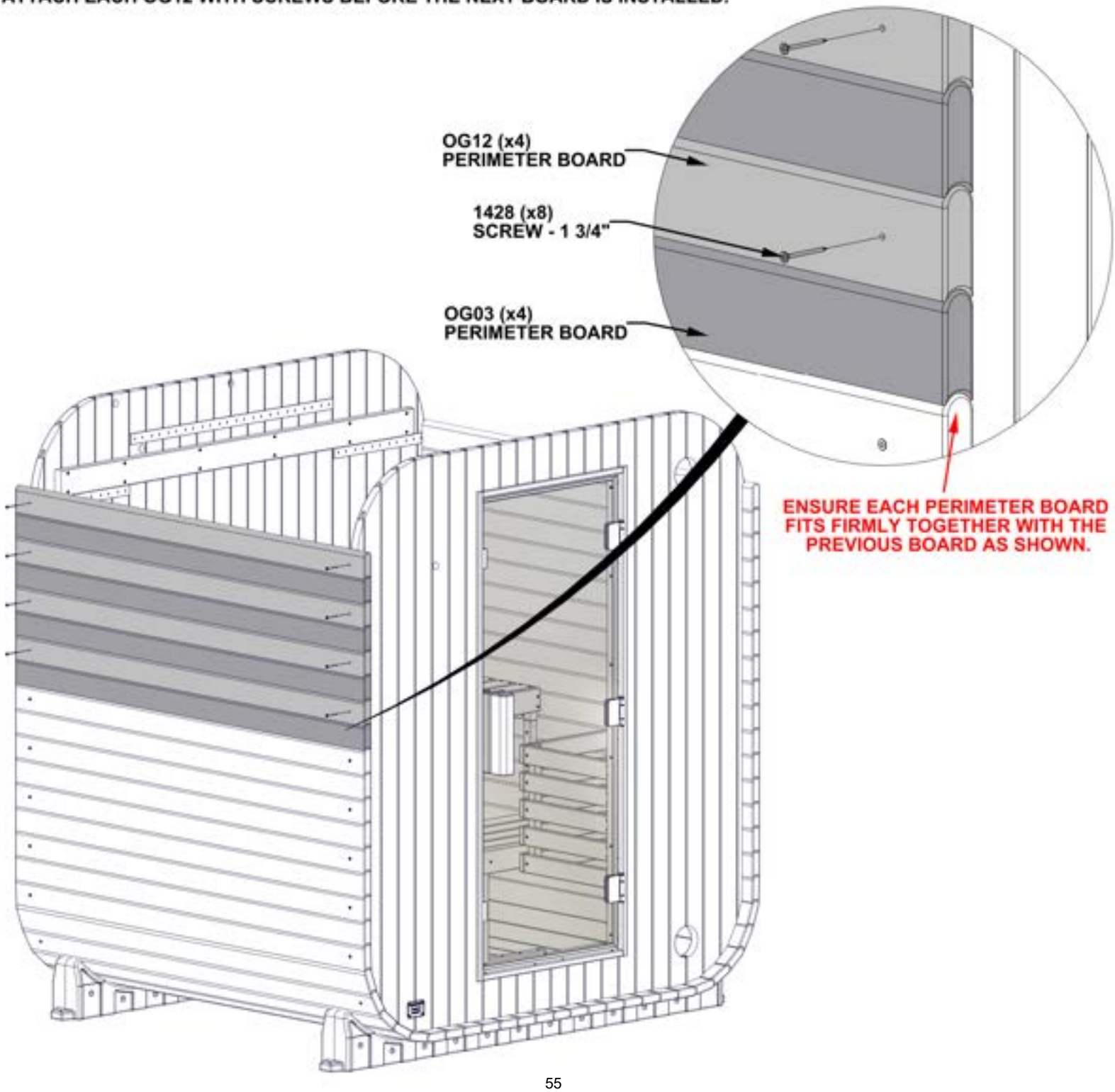


OG03 PERIMETER BOARD - W4L23540
(x4) 1 3/16"x3 3/8"x63" (30x86x1600)



OG12 PERIMETER BOARD - W4L23553
(x4) 1 3/16"x3 3/8"x63" (30x86x1600)

- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- STARTING WITH AN OG03 BOARD, WORK UPWARDS STACKING BOARDS IN THE ORDER SHOWN.
- ATTACH EACH OG12 WITH SCREWS BEFORE THE NEXT BOARD IS INSTALLED.

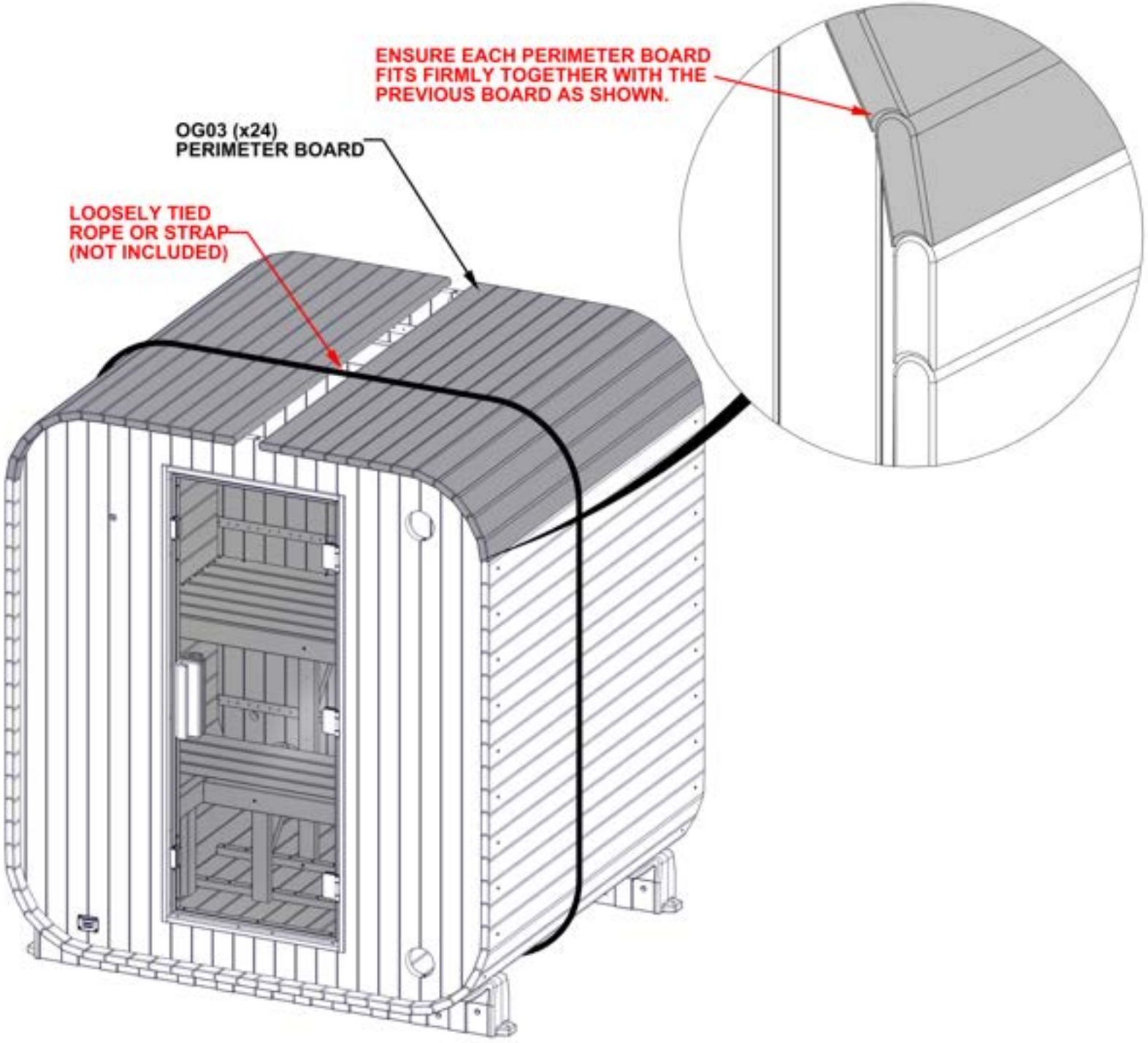


STEP 41 - SAUNA ASSEMBLY



OG03 (x24) PERIMETER BOARD - W4L23540
1 3/16"x3 3/8"x63" (30x86x1600)

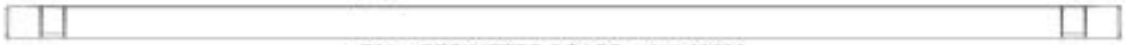
- A ROPE OR STRAP IS SUGGESTED TO BE LOOSELY TIED/ATTACHED AROUND THE SAUNA TO HELP HOLD BOARDS IN PLACE.
- ALIGN GROOVE IN PERIMETER BOARDS WITH BOTH FRONT WALL AND BACK WALL ASSEMBLIES.
- WORKING UPWARDS, STACK PERIMETER BOARDS UP BOTH SIDES.
- FASTEN ONE OR TWO OF THE PERIMETER BOARDS TO THE WALLS WITH A SMALL NAIL TO HOLD IN PLACE.



STEP 42 - SAUNA ASSEMBLY

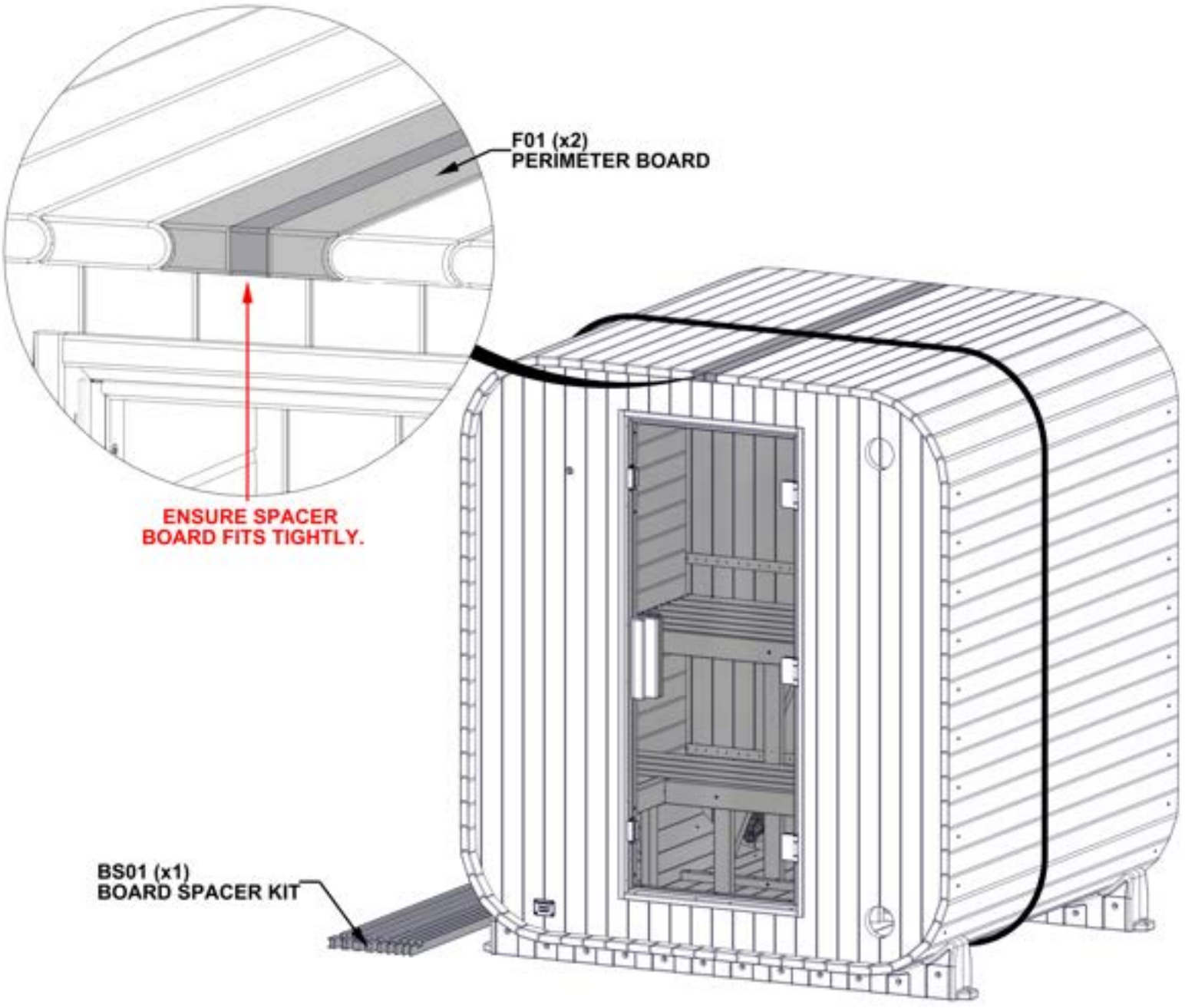


BS01 (x1) BOARD SPACER KIT - W2A05416



F01 (x2) PERIMETER BOARD - W4L23538
1 3/16"x1 13/16"x63" (30x46x1600)

- INSTALL F01 BOARDS AS SHOWN ENSURING THEY FIT FIRMLY TOGETHER WITH PREVIOUSLY INSTALLED BOARDS.
- IT IS CRITICAL THE BOARDS FIT TIGHTLY TOGETHER.
- USE THE BOARD SPACER KIT AS NEEDED TO ACHIEVE A TIGHT FIT.
- FILL ANY GAP LEFT BETWEEN F01 BOARDS WITH A PROPERLY SIZED SPACER BOARD FROM THE SPACER KIT.
- IF THE GAP IS NOT BIG ENOUGH TO FIT F01 BOARDS, USE THE NARROWER PERIMETER BOARDS IN THE SPACER KIT.



STEP 43 - STRAPPING ASSEMBLY

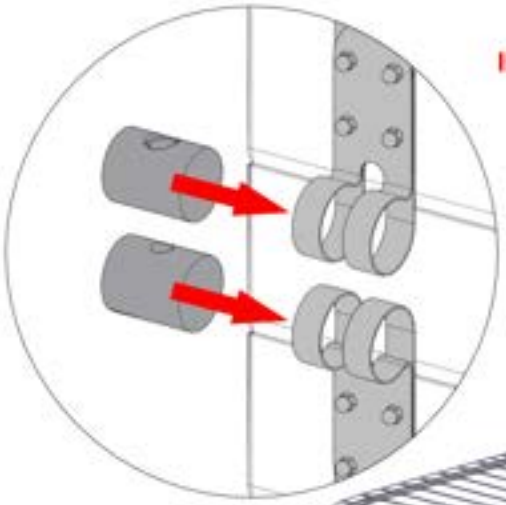


A4M05671 STRAPPING CINCH
(x3)

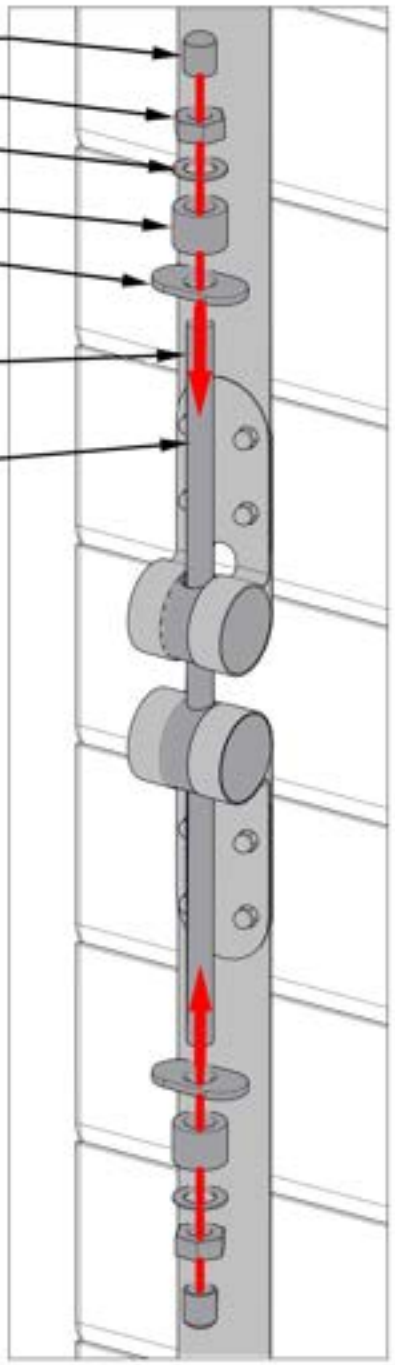


A4M05662 STRAPPING
(x3)

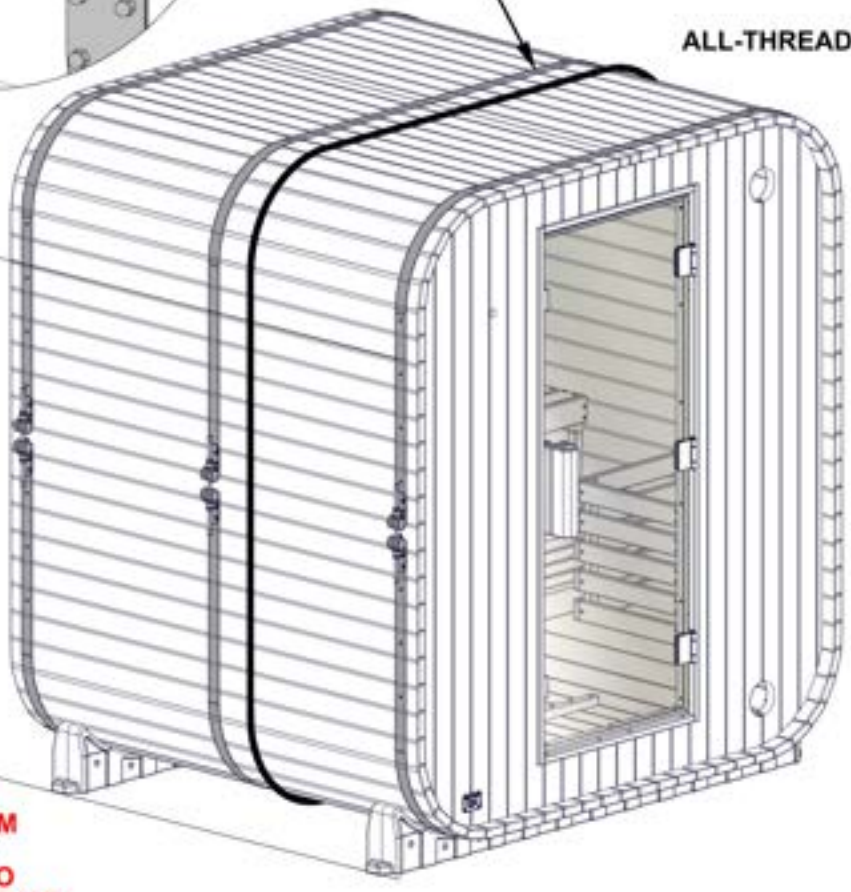
- WRAP STRAPPING AROUND SAUNA AS SHOWN.
- POSITION TWO STRAPS TO COVER THE SCREWS INSTALLED IN STEPS 9 AND 10.
- POSITION THE THIRD STRAP CENTERED BETWEEN THE OTHER TWO STRAPS.
- INSERT STRAPPING CINCH INSERTS INTO THE EYES ON STRAPPING.
- INSERT THE ALL THREAD THROUGH THE INSERTS AND CONNECT HARDWARE AS SHOWN.
- BEFORE TIGHTENING, VERIFY STRAPPING IS PROPERLY POSITIONED AND STRAIGHT.
- THE STRAPPING CINCHES CAN BE EITHER ALIGNED OR STAGGERED BASED ON PERSONAL PREFERENCE.
- TIGHTEN ALL NUTS EVENLY.
- REMOVE ROPE/STRAP IF USED FROM PREVIOUS STEP.



IMPORTANT: DO NOT OVERTIGHTEN



5662 (x3)
STRAPPING



60"
[1524mm]

DO NOT EXCEED MEASUREMENT FROM GROUND TO TOP OF STRAPPING CINCH TO PREVENT INTERFERENCE IN LATER STEPS.

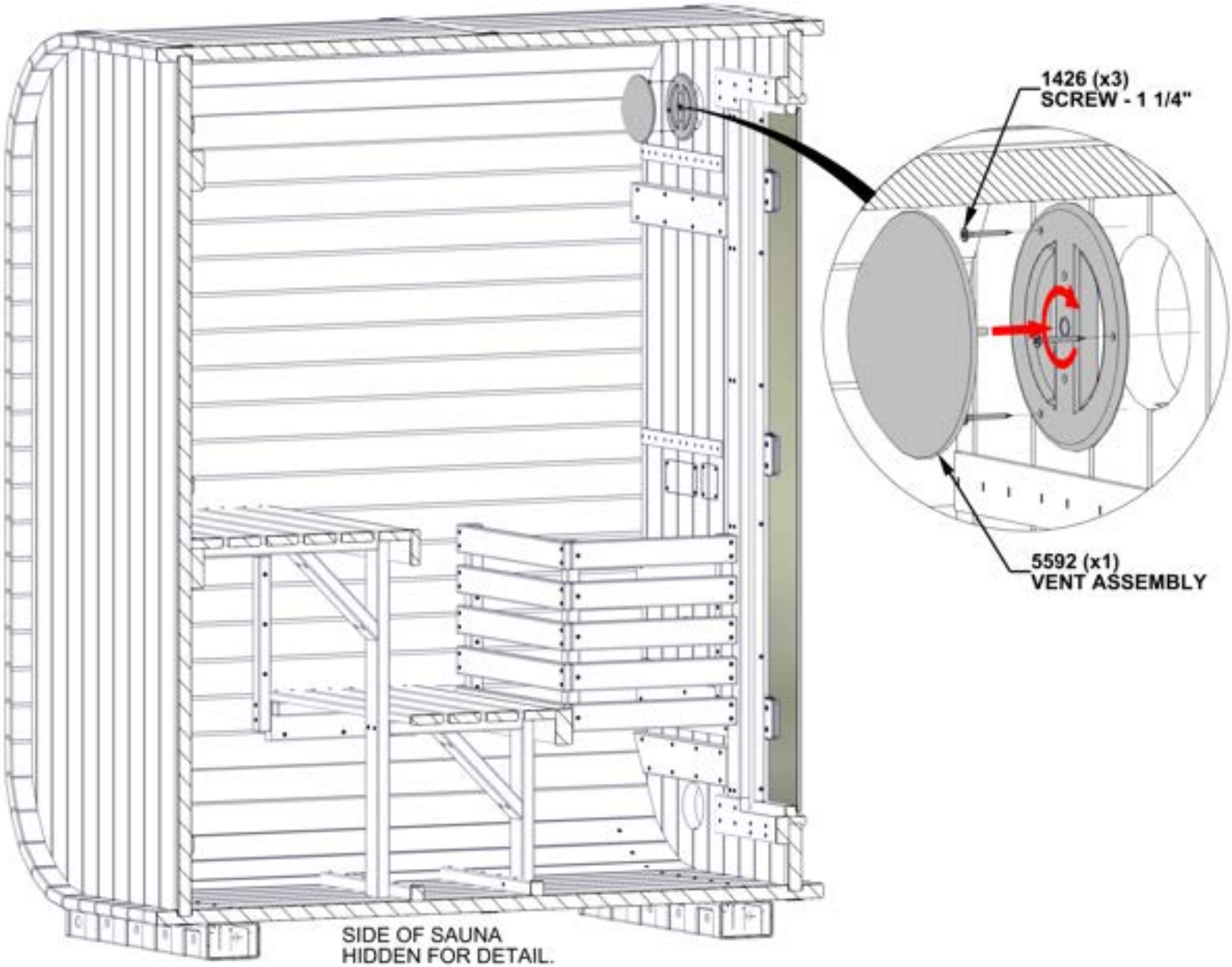
STEP 44 - VENT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H101426	SCREW TFH 8X1 1/4 SS-BLK



A4M05592 VENT ASSEMBLY
(x1)

- BEFORE ATTACHING VENT COVER, UNSCREW ADJUSTABLE VENT COVER FROM VENT BASE INSERT.
- ONCE VENT BASE INSERT IS ATTACHED, SCREW ADJUSTABLE VENT COVER BACK IN.

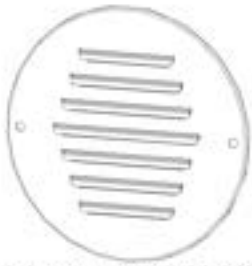


STEP 45 - VENT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101438	SCREW TWH 8x3/4 SS-BLK

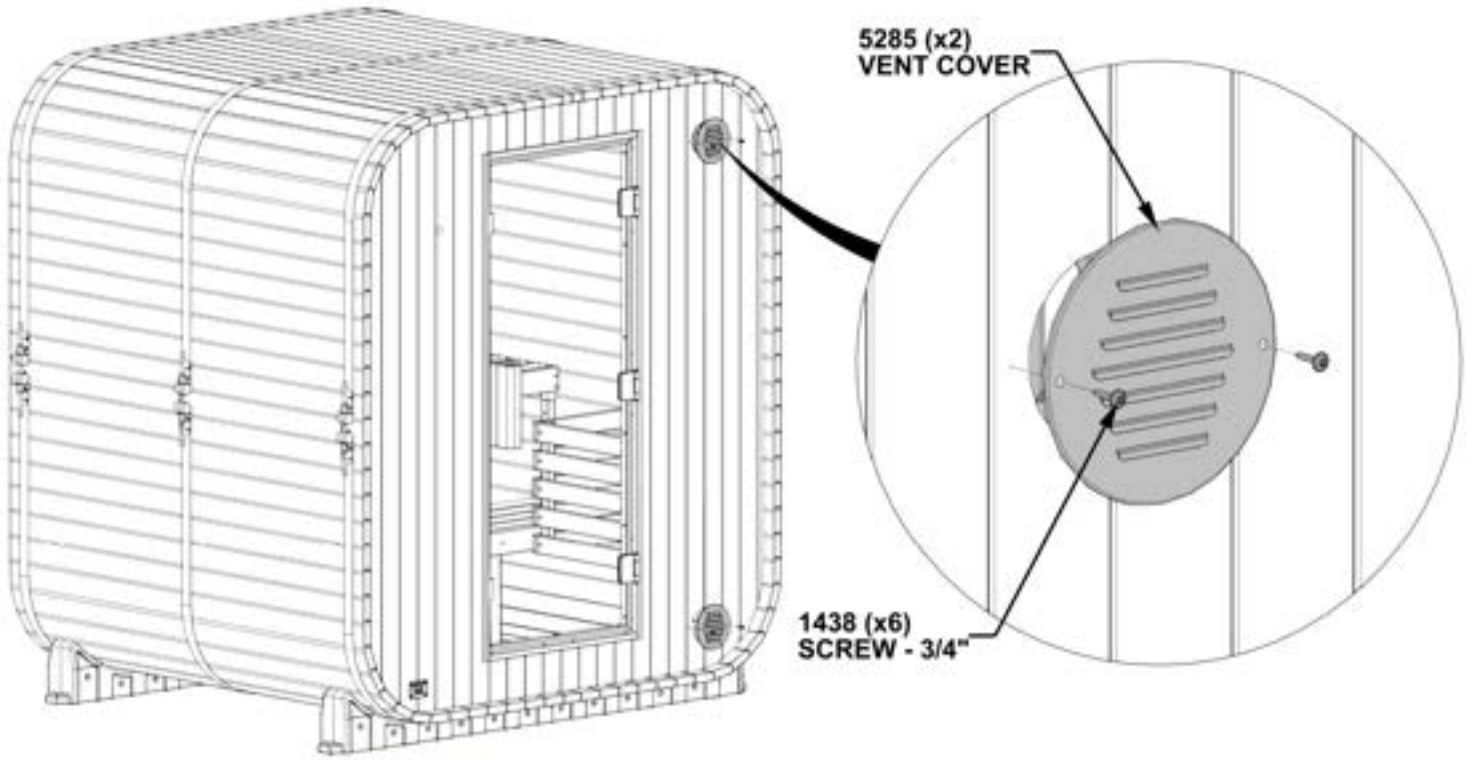


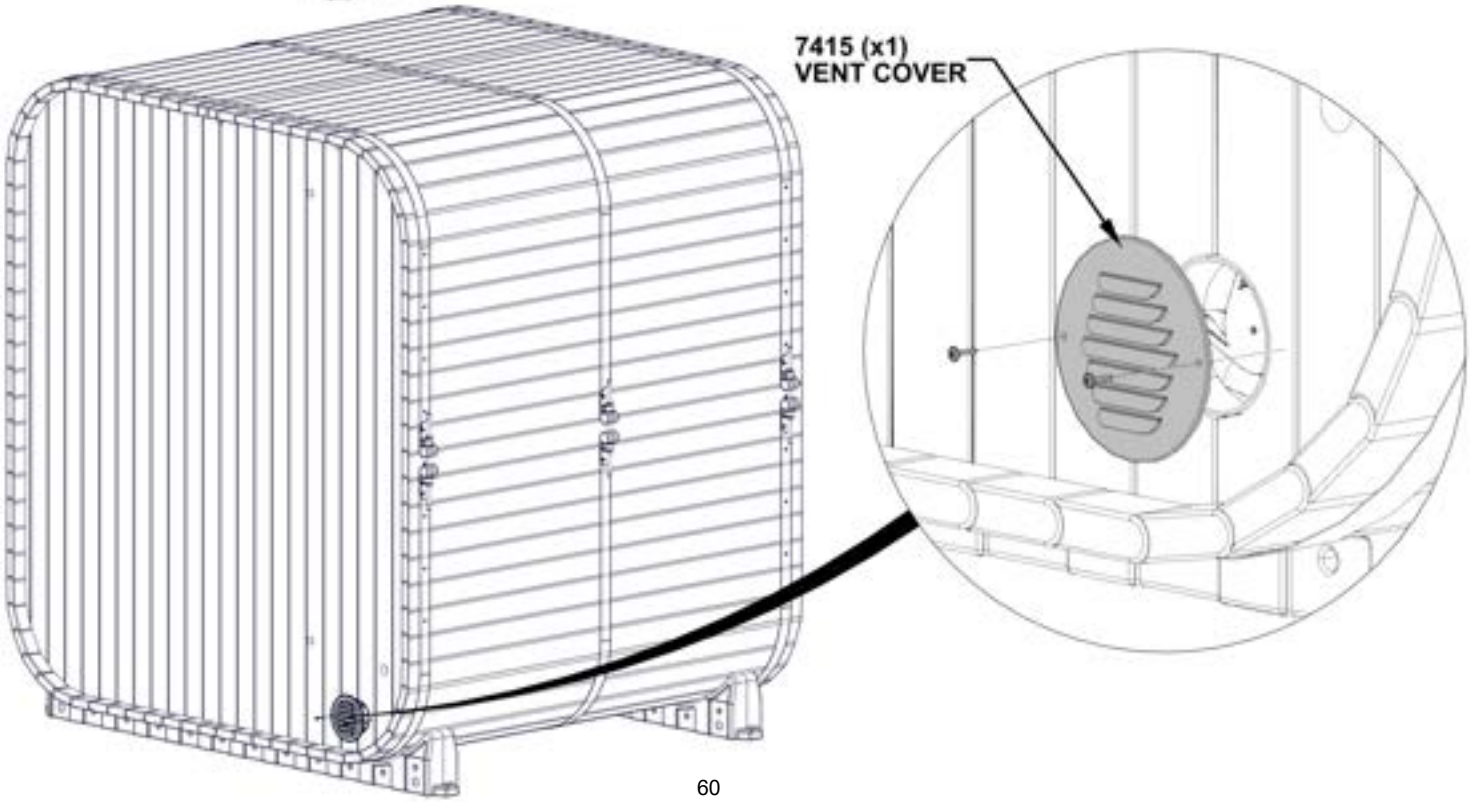
A4M05285 VENT COVER
(x2)



A4M07415 VENT COVER
(x1)

- INSERT 5285 VENT COVERS INTO FRONT WALL PANEL HOLES AND ATTACH AS SHOWN.
- CENTER 7415 VENT COVER OVER BACK WALL PANEL HOLE AND ATTACH AS SHOWN.





STEP 46 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
22	H101429	SCREW TFH 8X2 SS-BLK



NR01 (x1) TRIM - W4L22033
13/16"x2 3/8"x44 1/2" (20x60x1130)

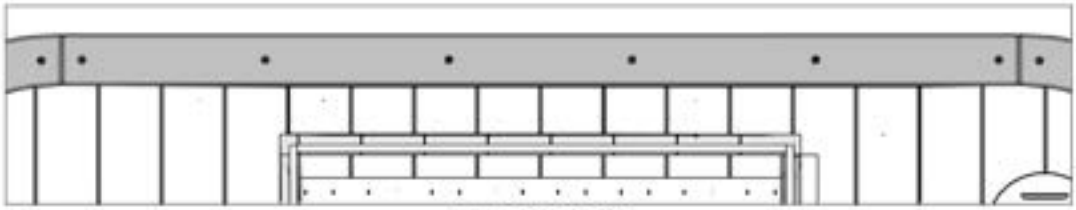


NG02 (x4) TRIM - W4L22032
13/16"x3 1/8"x9 9/16" (20x80x243)

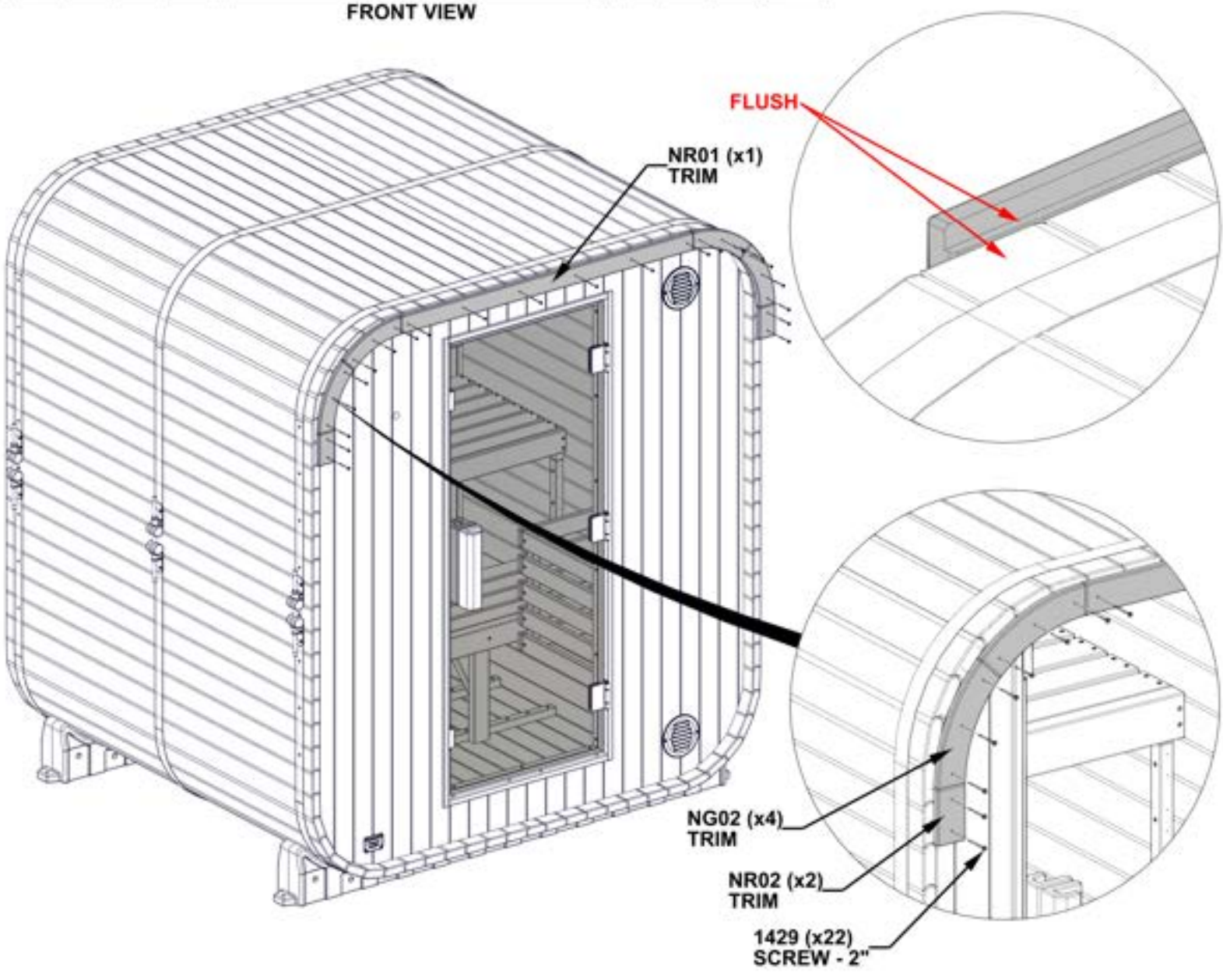


NR02 (x2) TRIM - W4L22034
13/16"x2 3/8"x4 1/4" (20x60x108)

- CENTER NR01 BOARD ON SAUNA FRONT.
- ENSURE NOTCH IS FLUSH WITH TOP OF SAUNA AS SHOWN AND ATTACH.
- ALIGN NG02 AND NR02 BOARDS WITH NR01 AND ATTACH.



FRONT VIEW



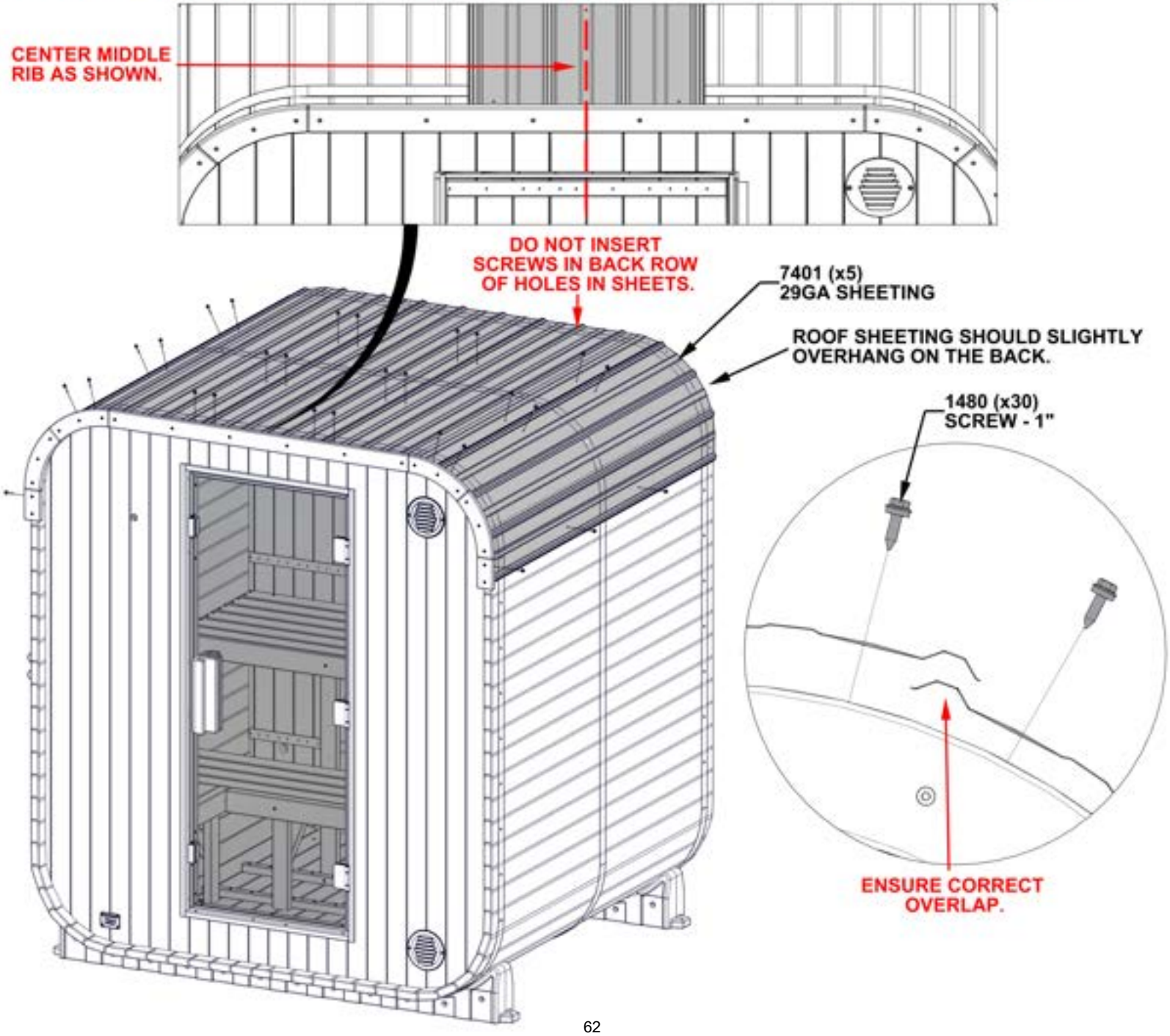
STEP 47 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
30	H101480	SCREW SELF TAPPING #9x1 BLK



A4M07401 29GA SHEETING
(x5)

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- INSTALL SHEETS STARTING WITH THE TOP MIDDLE SHEET AS SHOWN.
- ENSURE THAT THE SHEET IS CENTERED ON TOP OF THE SAUNA.
- CONTINUE INSTALLING SHEETS ON THE RIGHT SIDE OF SAUNA ENSURING CORRECT OVERLAP.
- AFTER THE FIRST 3 SHEETS HAVE BEEN INSTALLED, INSTALL THE 2 REMAINING LEFT SHEETS.
- IMPORTANT: EACH UPPER SHEET MUST OVERLAP THE LOWER SHEET. THIS IS CRITICAL TO AVOID LEAKING.



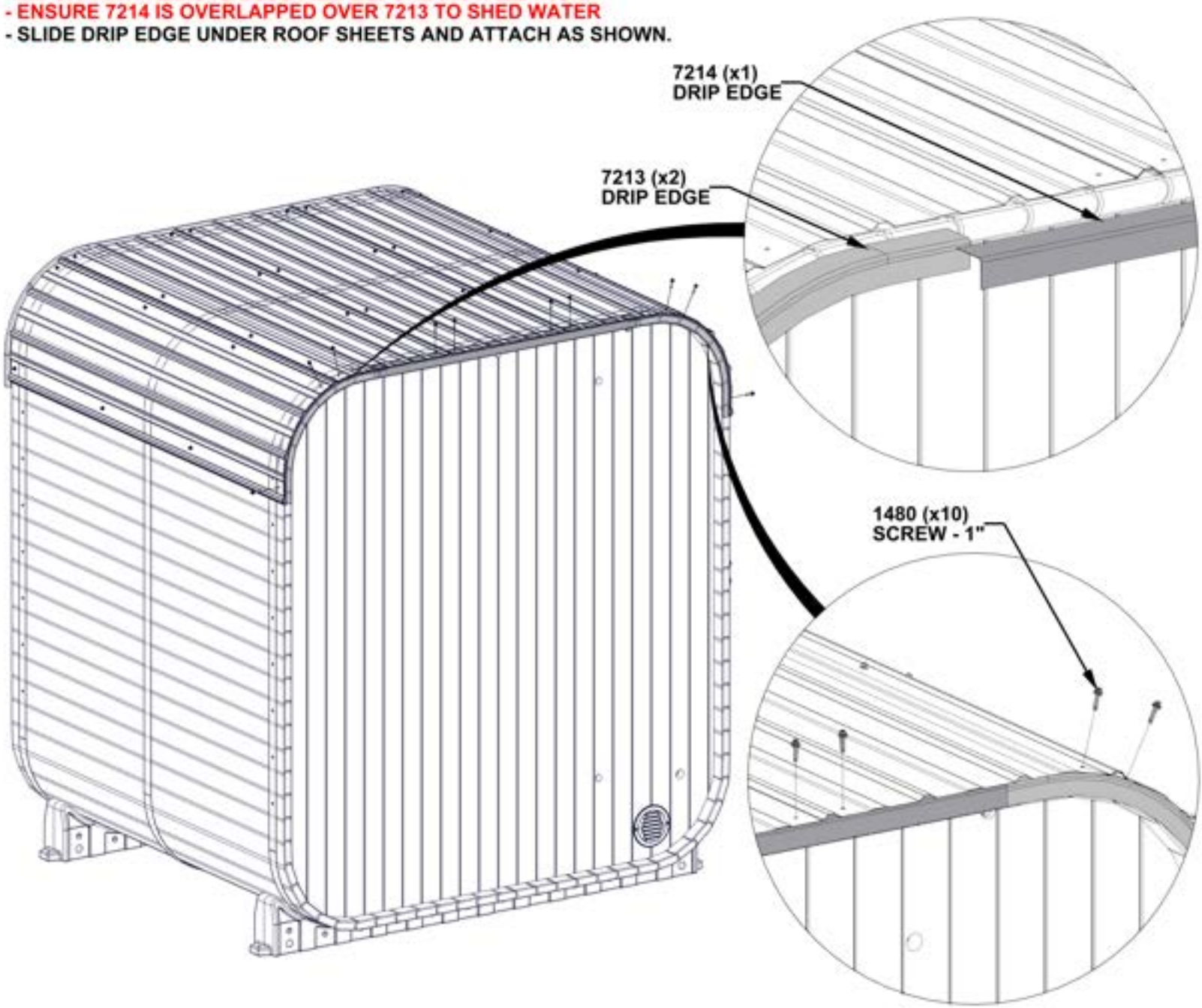
STEP 48 - DRIP EDGE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101480	SCREW SELF TAPPING #9x1 BLK





- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- ENSURE 7214 IS OVERLAPPED OVER 7213 TO SHED WATER
- SLIDE DRIP EDGE UNDER ROOF SHEETS AND ATTACH AS SHOWN.



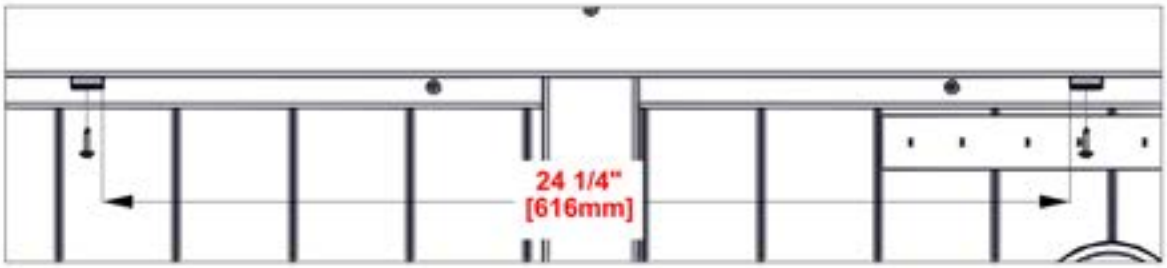
STEP 49 - LIGHT ASSEMBLY

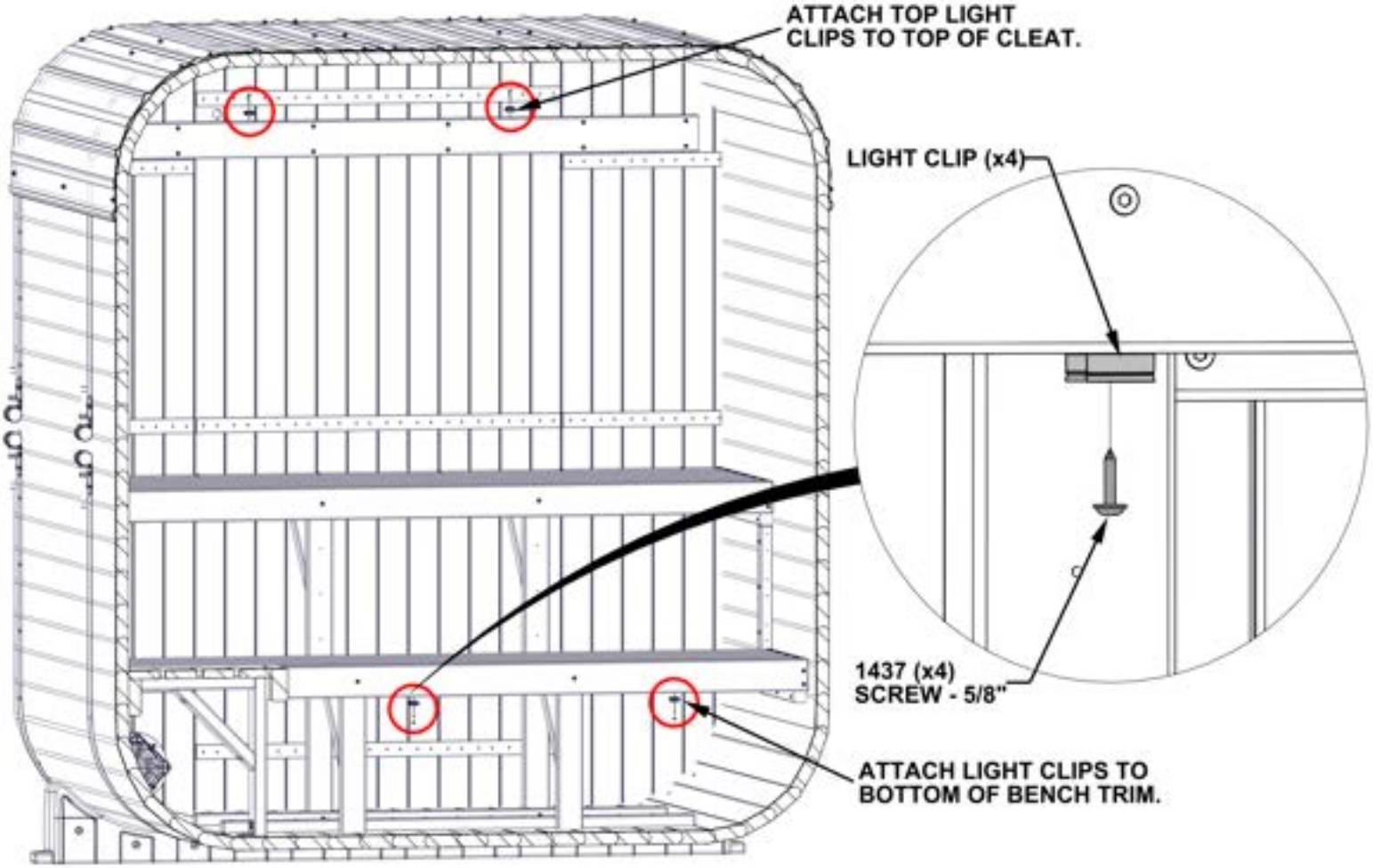
QTY	PART NUMBER	DESCRIPTION
4	H101437	SCREW TWH 8x5/8 SS-BLK



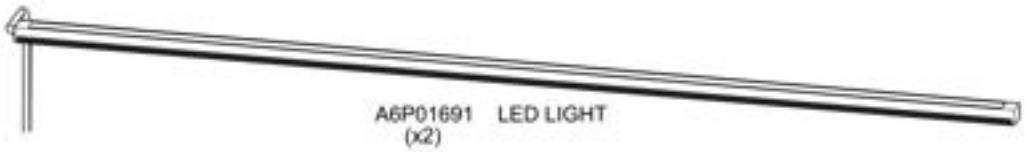
A6P01493-04 (x4) LIGHT CLIP

- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATIONS SHOWN.
- USE DIMENSIONS GIVEN BETWEEN LIGHT CLIPS AND CENTER ON BOARDS.



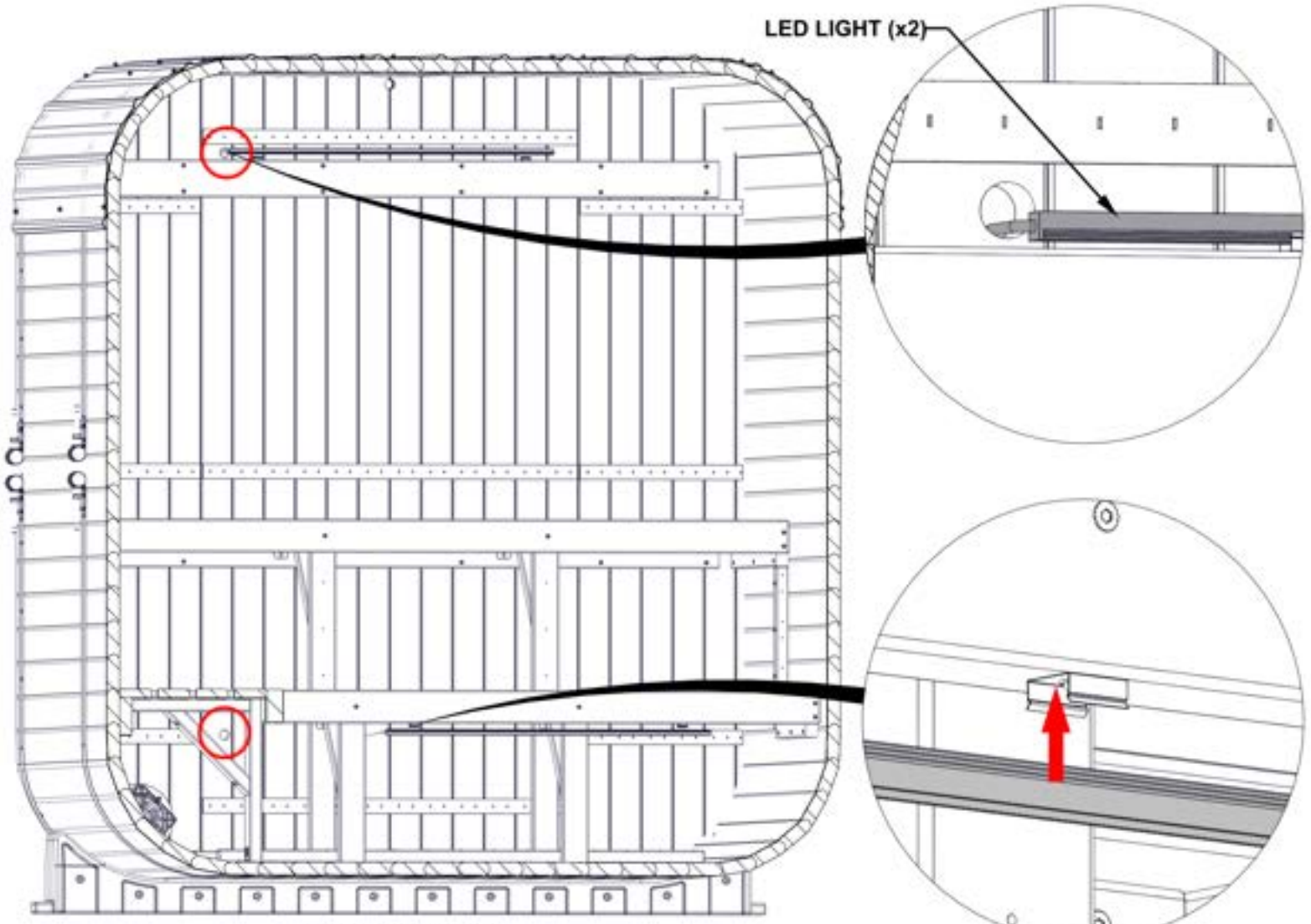


STEP 50 - LIGHT ASSEMBLY



A6P01691 LED LIGHT
(x2)

- BEFORE CLIPPING LIGHTS INTO PLACE, RUN CORDS THROUGH CORRESPONDING THROUGH HOLES IN BACK WALL.
- SNAP LED LIGHTS INTO LIGHT CLIPS.



FRONT OF SAUNA
HIDDEN FOR DETAIL.

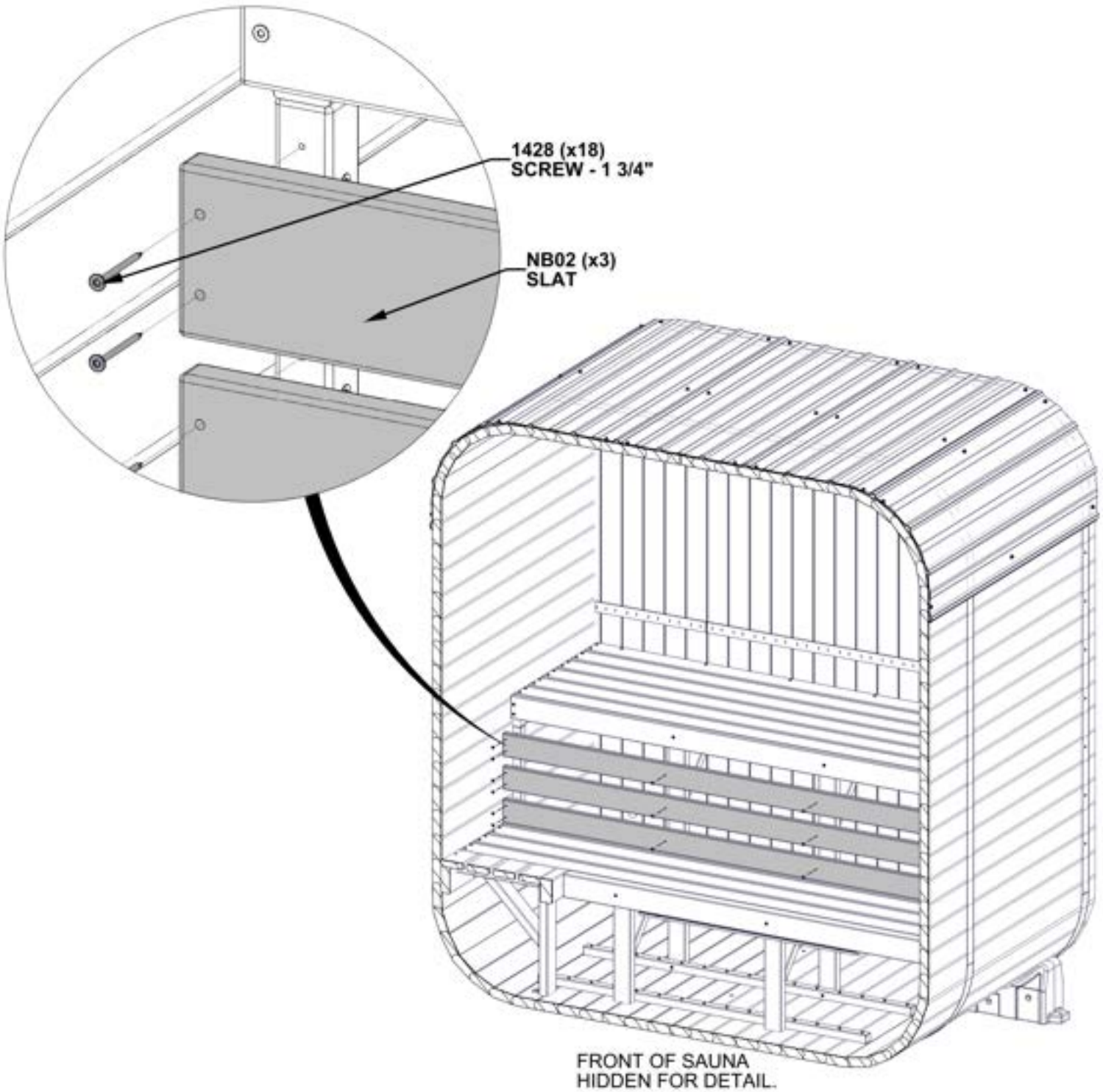
STEP 51 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
18	H101428	SCREW TFH 8X1 3/4 SS-BLK



NB02 SLAT - W4L23544
(x3) 13/16"x3"x65 3/4" (20x76x1670)

- ALIGN THROUGH HOLES IN SLATS WITH PILOT HOLES IN CLEATS AND UPRIGHTS.

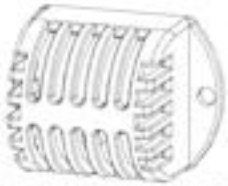


STEP 52 - TEMPERATURE SENSOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101440	SCREW TWH 8x1 SS-BLK

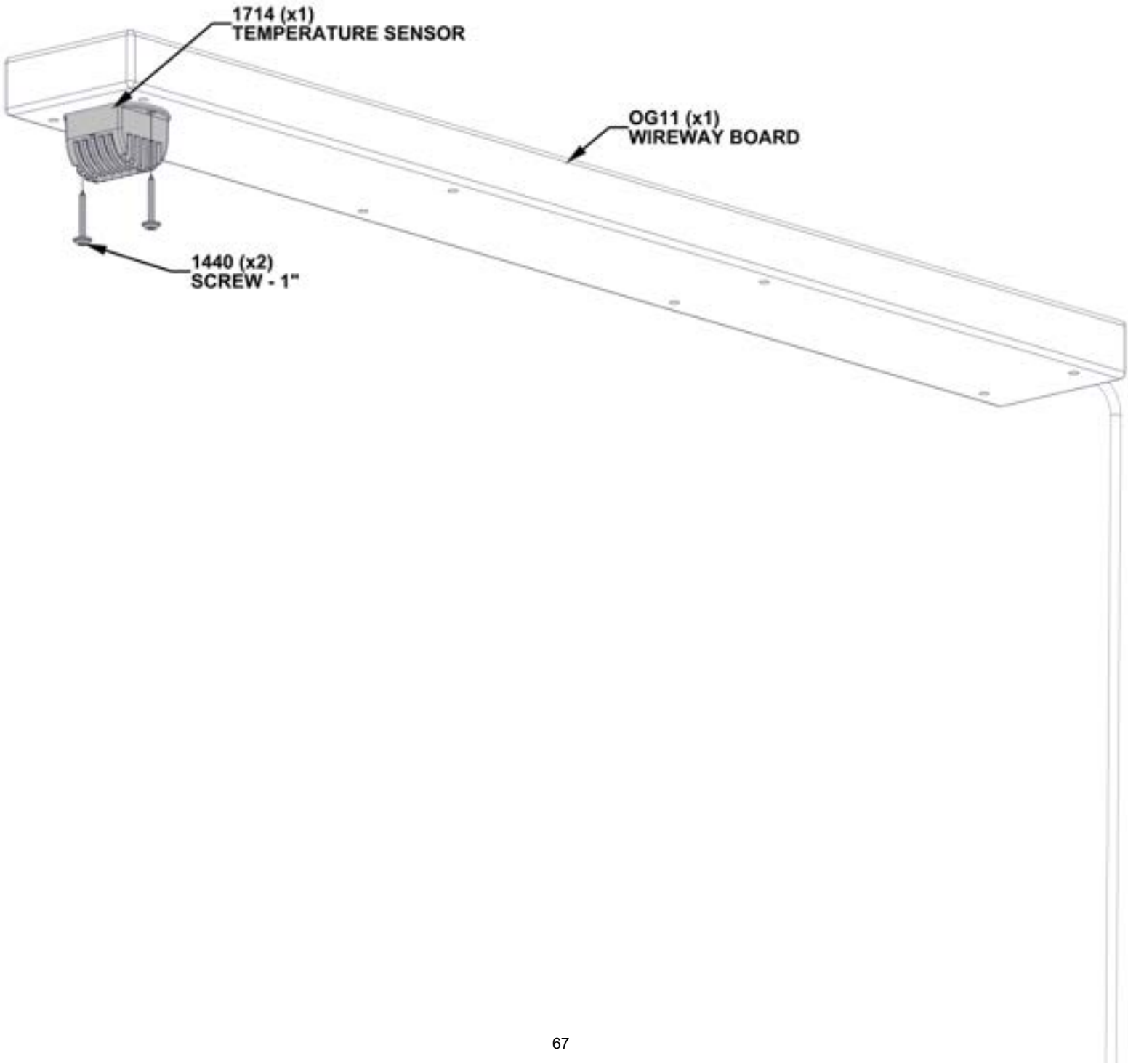


OG11 (x1) WIREWAY BOARD - W4L23552
1 3/16"x3 3/8"x29 11/16" (30x86x754)



A4M01714 (x1) TEMPERATURE SENSOR

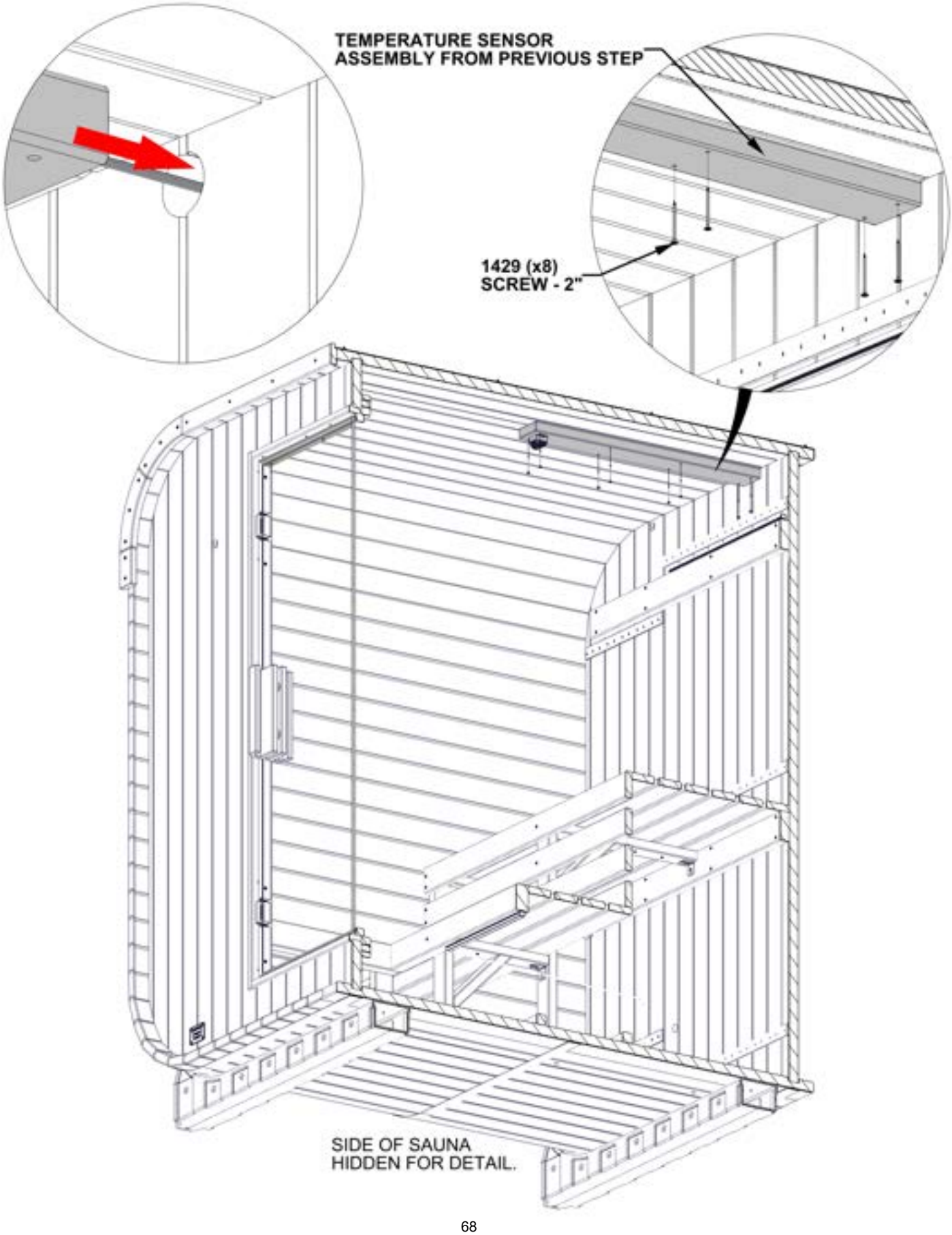
- RUN CORD THROUGH HOLE IN OG11 AND ATTACH AS SHOWN.



STEP 53 - TEMPERATURE SENSOR INSTALLATION

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

- RUN SENSOR CORD OUT THE TOP CENTER HOLE IN THE BACK WALL.
- CENTER WIREWAY BOARD OVER HOLE AND ENSURE IT IS FLUSH AGAINST THE BACK WALL.
- ATTACH ASSEMBLY AS SHOWN.



STEP 54 - CONTROL PANEL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100627	SCREW PFH 6x3/4 BLK

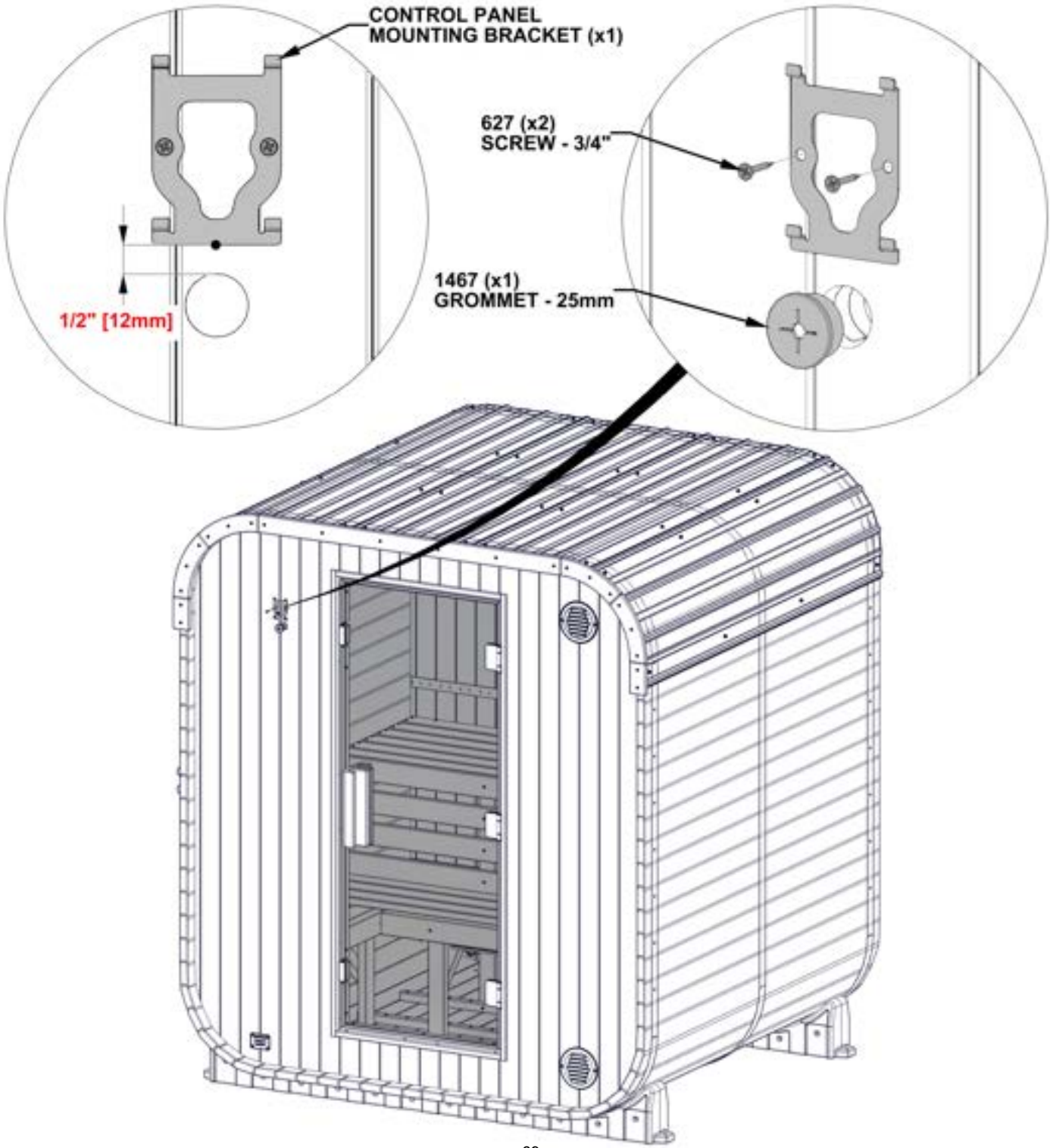


A4M05590-03 (x1) CONTROL PANEL MOUNTING BRACKET



A6P01467 (x1) SILICONE GROMMET 25mm

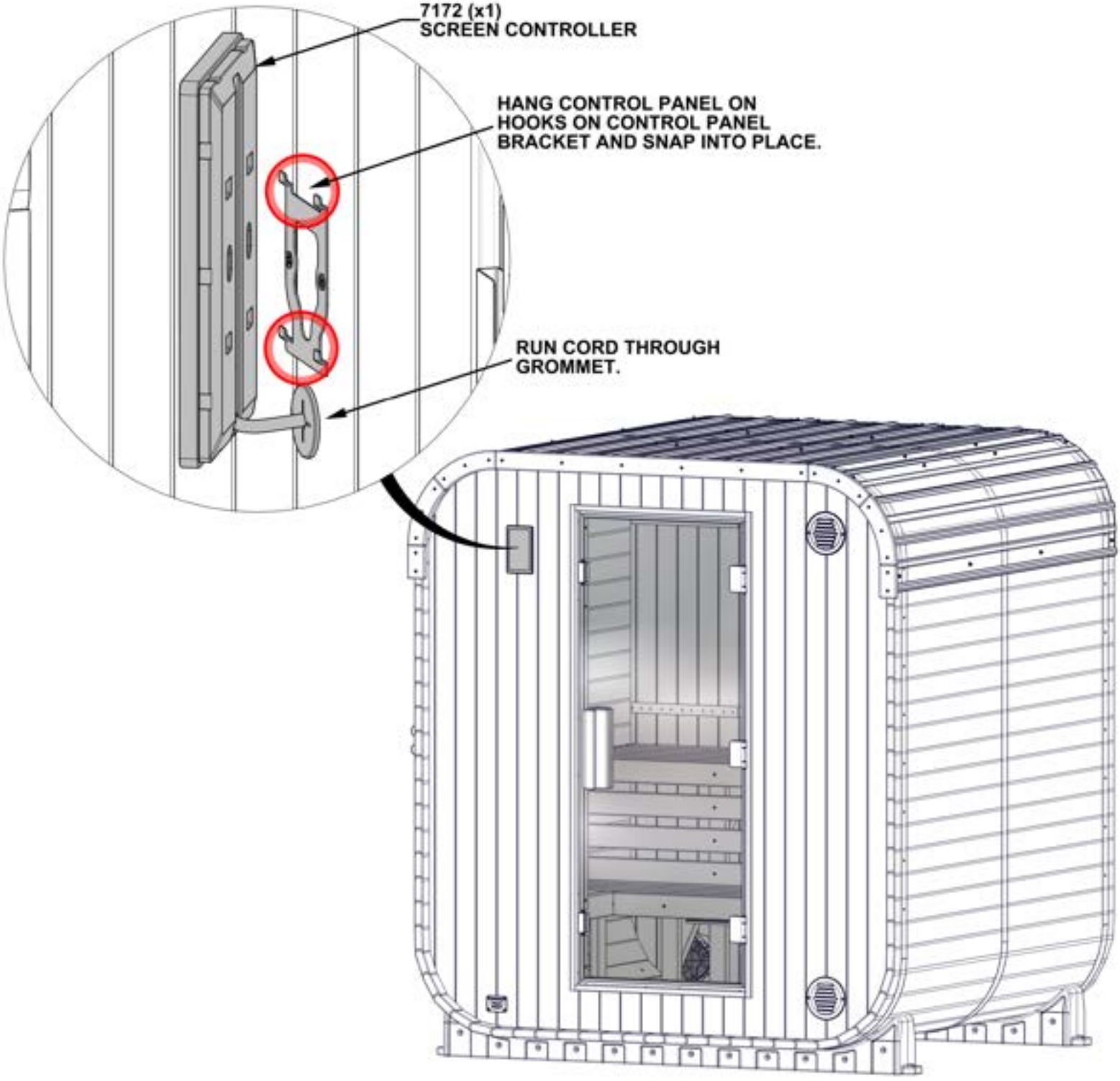
- CENTER MOUNTING BRACKET SLIGHTLY OVER CUTOUT IN WALL PANEL AND ATTACH AS SHOWN.
- INSERT GROMMET.



STEP 55 - CONTROL PANEL INSTALLATION

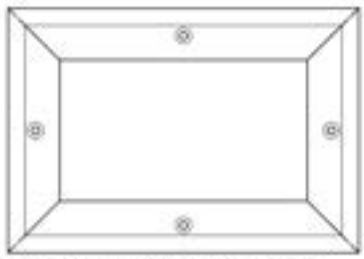


A4M07172 (x1) SCREEN CONTROLLER



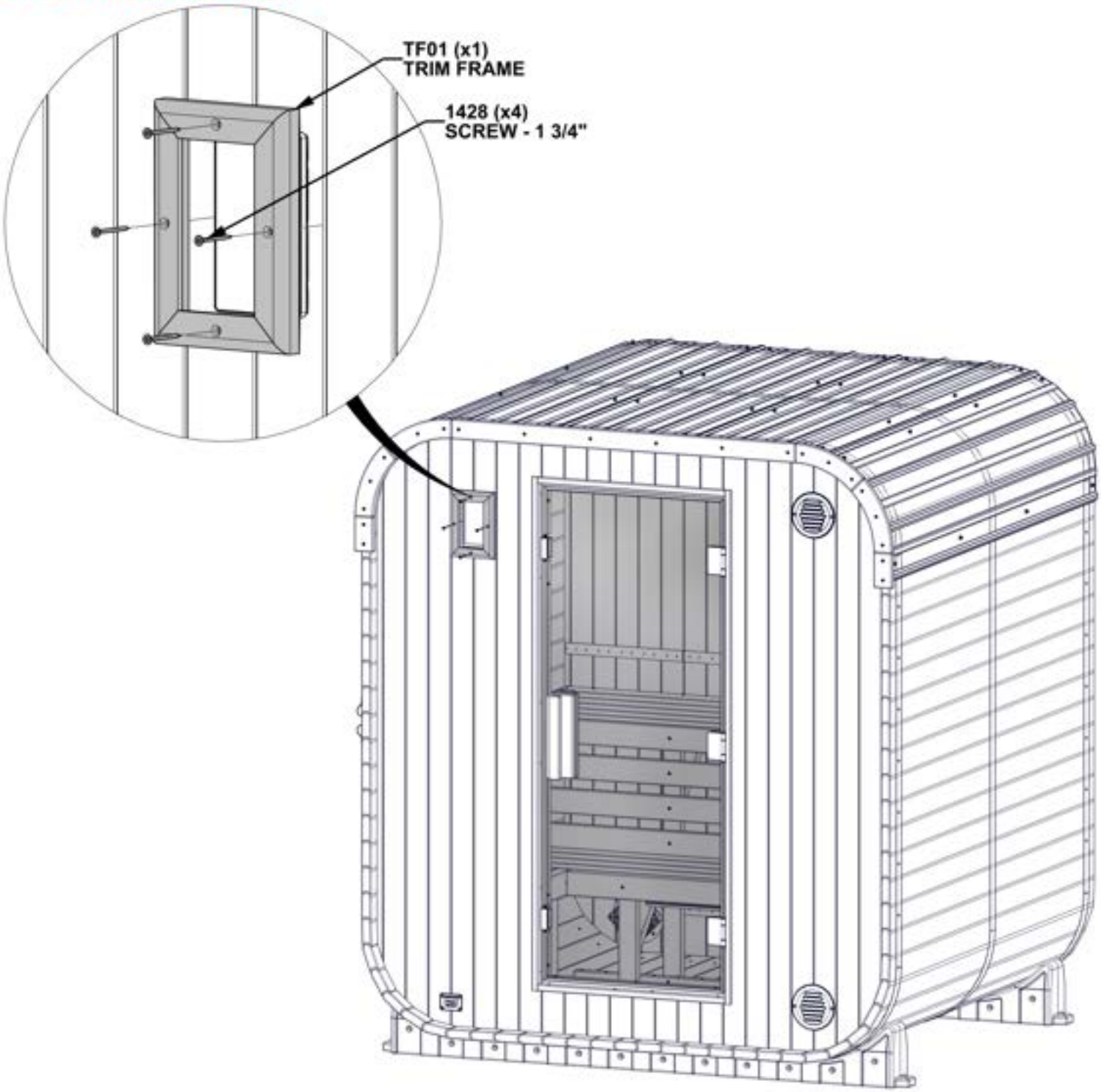
STEP 56 - CONTROL PANEL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101428	SCREW TFH 8X1 3/4 SS-BLK



TF01 (x1) TRIM FRAME - W2A04797
7/8"x5 9/16"x8 1/16" (22x142x204)

- PLACE TRIM FRAME ON CONTROL PANEL ENSURING IT SEATS AROUND THE CONTROL PANEL AND ATTACH AS SHOWN.
- DO NOT OVERTIGHTEN SCREWS.



STEP 57 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK

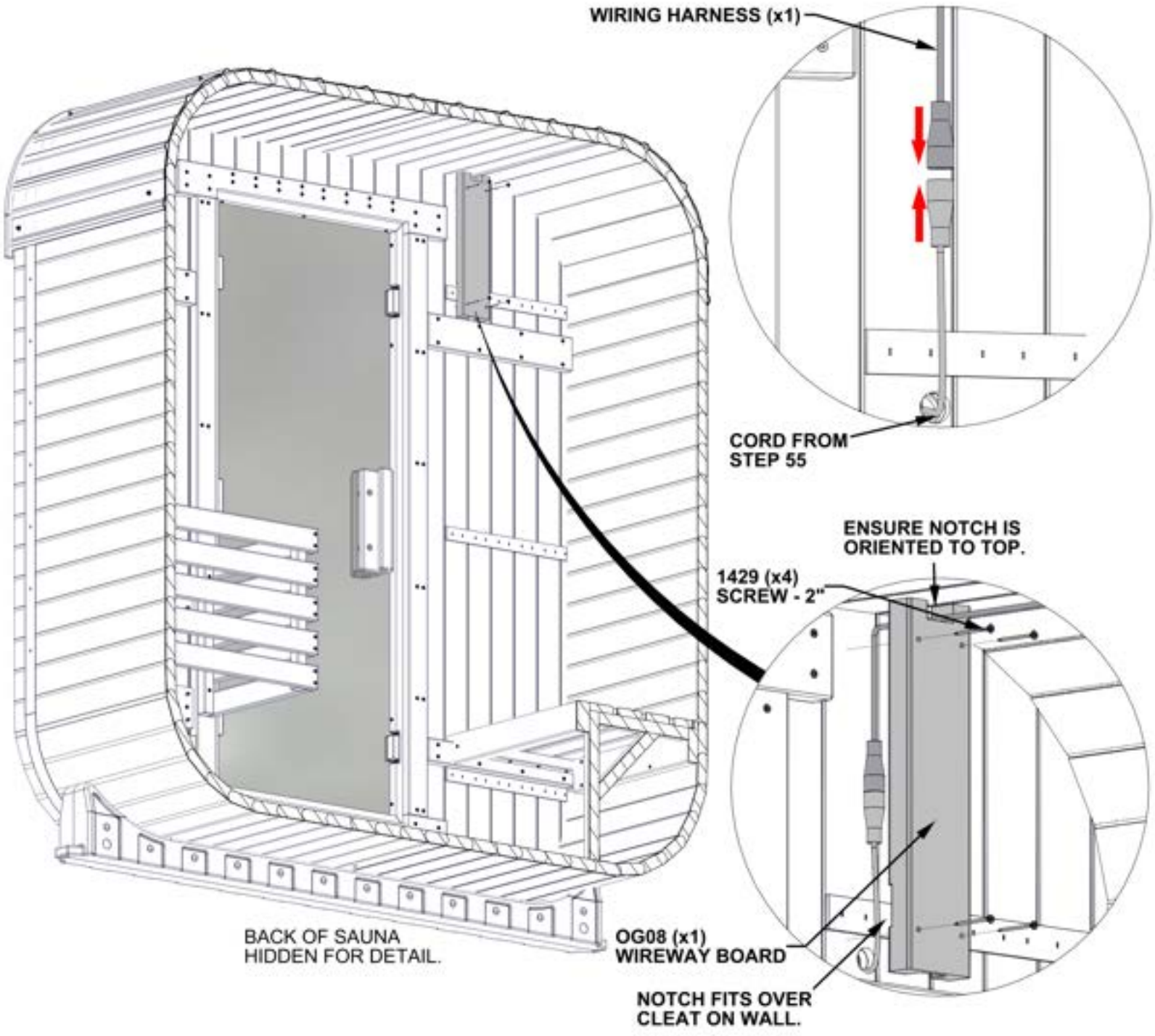


A4M05590-10 WIRING HARNESS
(x1)



OG08 WIREWAY BOARD - W4L22040
(x1) 1 3/16"x3 3/8"x14 7/16" (30x86x367)

- CONNECT WIRING HARNESS TO CORD FROM STEP 55.
- HOLD CONNECTED CORDS UP TO THE TOP OF THE SAUNA, CENTER WIREWAY BOARD OVER HOLE IN FRONT WALL, AND ATTACH BOARD AS SHOWN.
- BE CAUTIOUS WHEN INSERTING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.

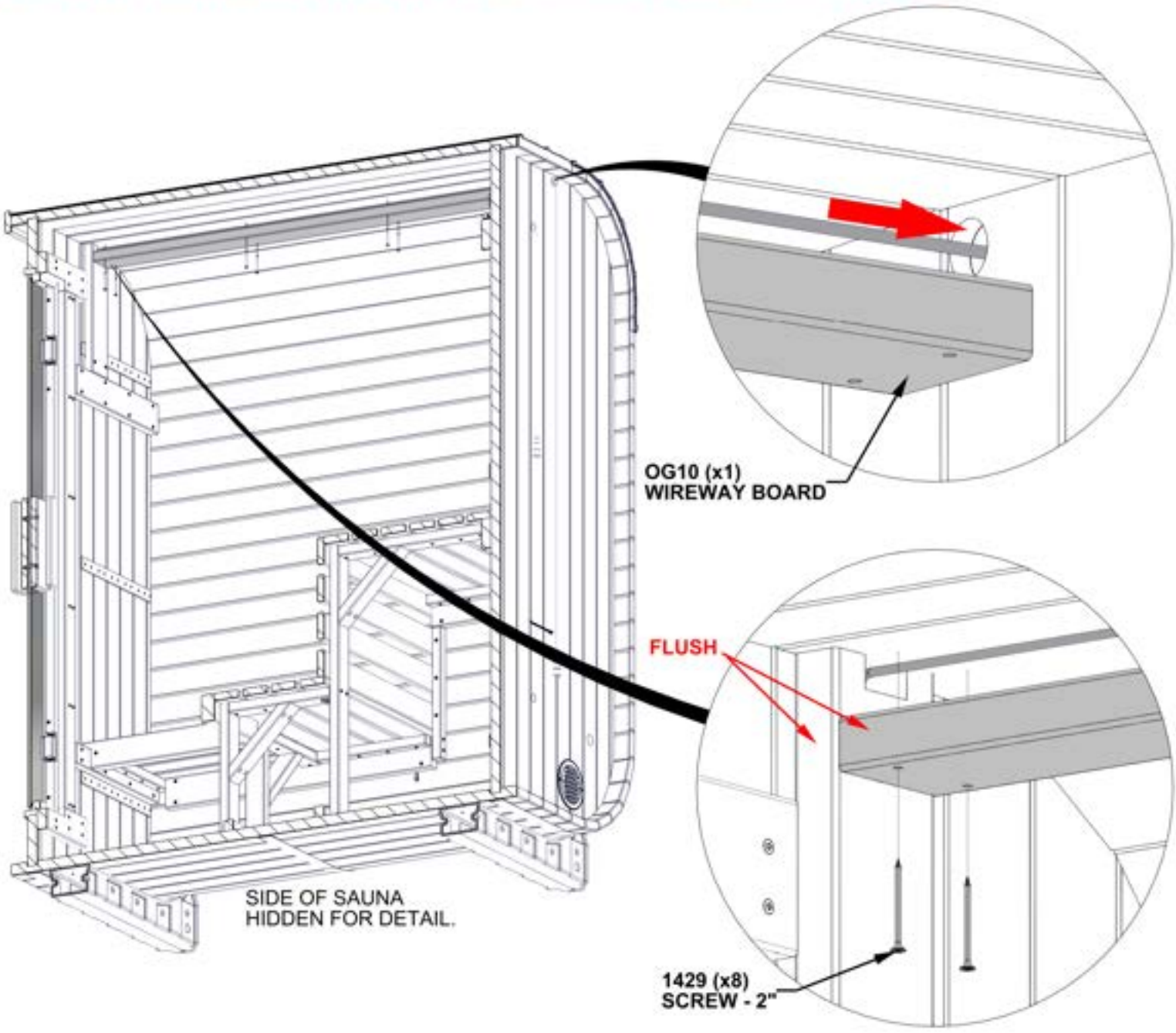


STEP 58 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

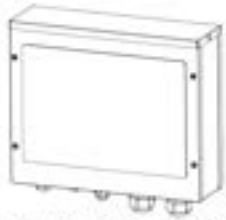


- RUN CORD FROM PREVIOUS STEP OUT BACK HOLE AND ENSURE IT RESTS IN THE TOP OF THE WIREWAY BOARD AS BOARD IS PUT INTO POSITION.
- ALIGN WITH PREVIOUSLY INSTALLED WIREWAY BOARD IN THE FRONT, AND CENTERED OVER THE BACK HOLE AS SHOWN.
- ATTACH AS SHOWN.
- BE CAUTIOUS WHEN INSERTING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



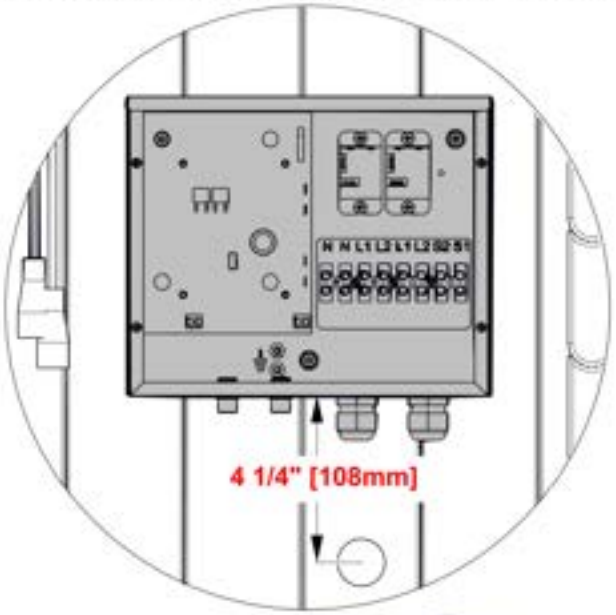
STEP 59 - CONTROL PANEL INSTALLATION

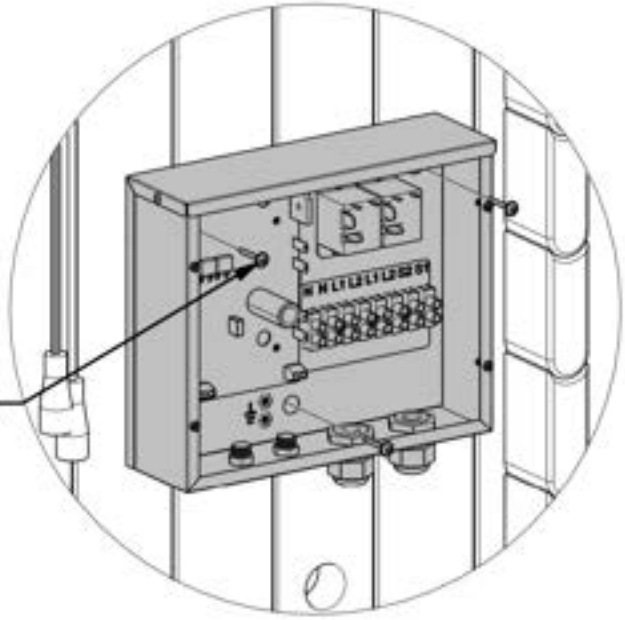
QTY	PART NUMBER	DESCRIPTION
3	H101440	SCREW TWH 8x1 SS-BLK

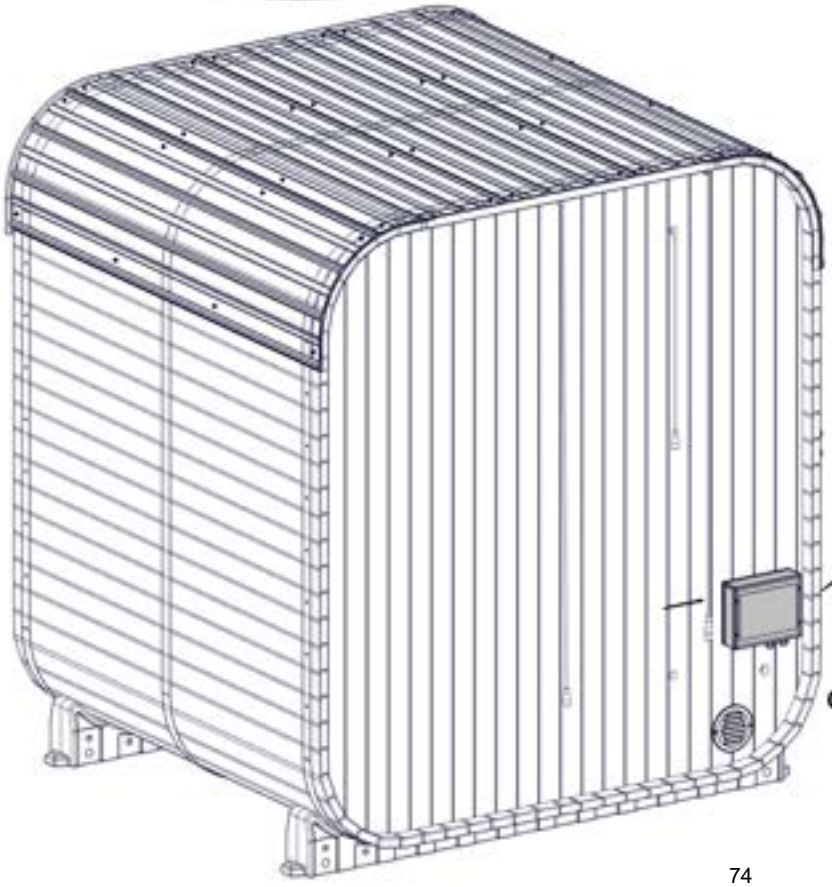


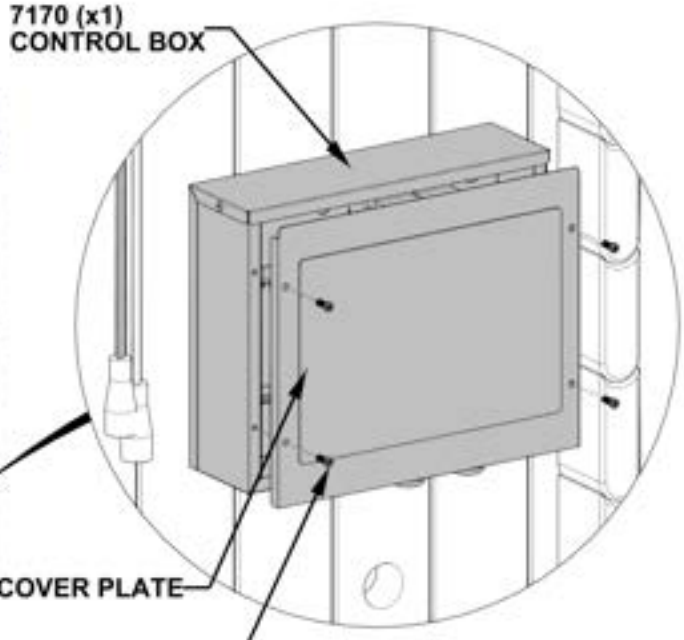
A4M07170 (x1) CONTROL BOX

- REMOVE COVER PLATE FROM CONTROL PANEL BOX.
- POSITION CONTROL PANEL BOX IN APPROXIMATE LOCATION 4 1/4" ABOVE THE THROUGH HOLE AS SHOWN.
- REATTACH COVER PLATE.
- ATTACH PROVIDED ANTENNA TO CONTROL BOX.







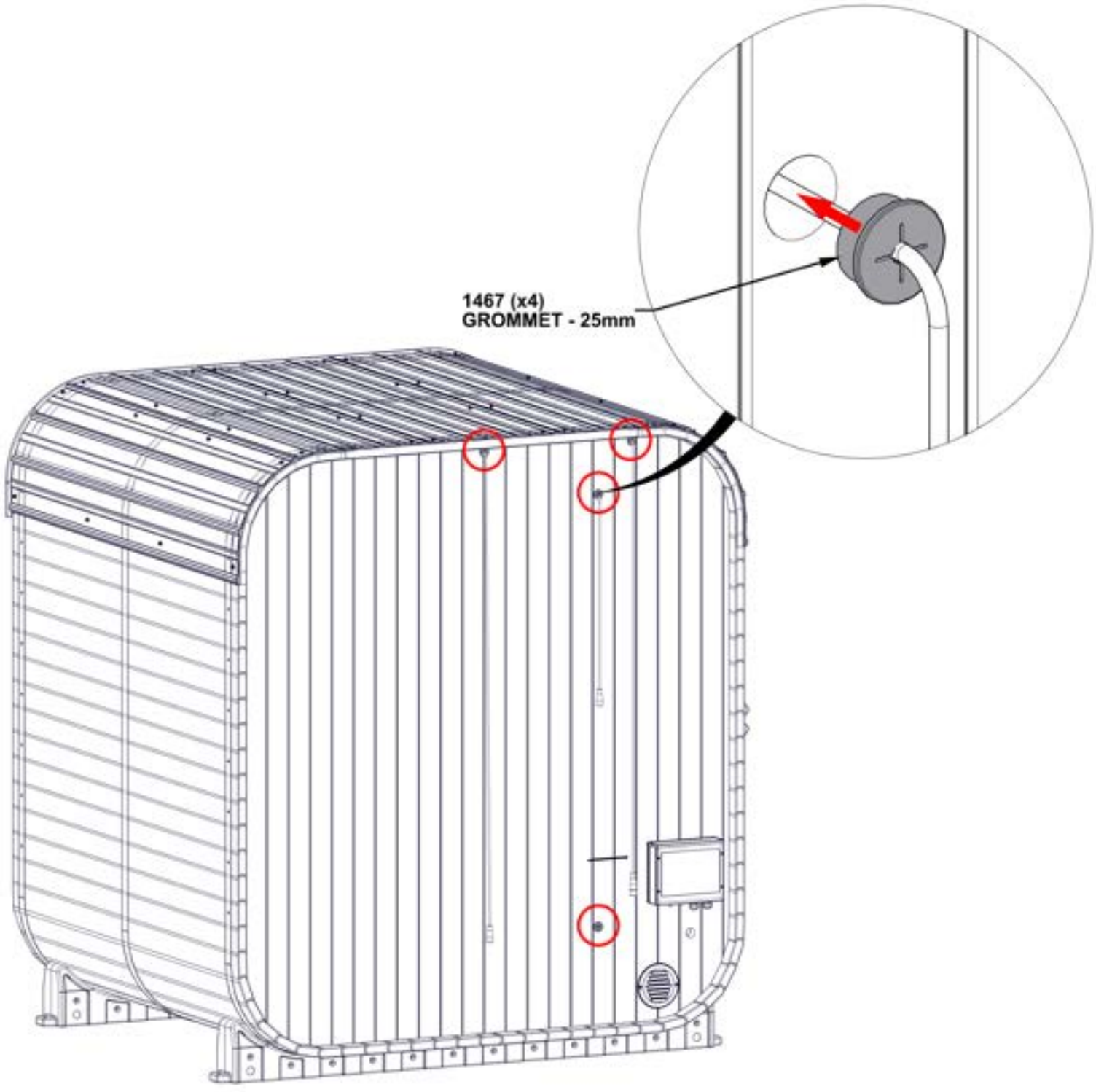


STEP 60 - GROMMET INSTALLATION



A6P01467 (x4) SILICONE GROMMET 25mm

- SLIDE GROMMET OVER LIGHT POWER CORDS AND INSERT INTO HOLES IN BACK WALL.



STEP 61 - ELECTRICAL

QTY	PART NUMBER	DESCRIPTION
5	H101409	SCREW PPH 4x1/2 BLK

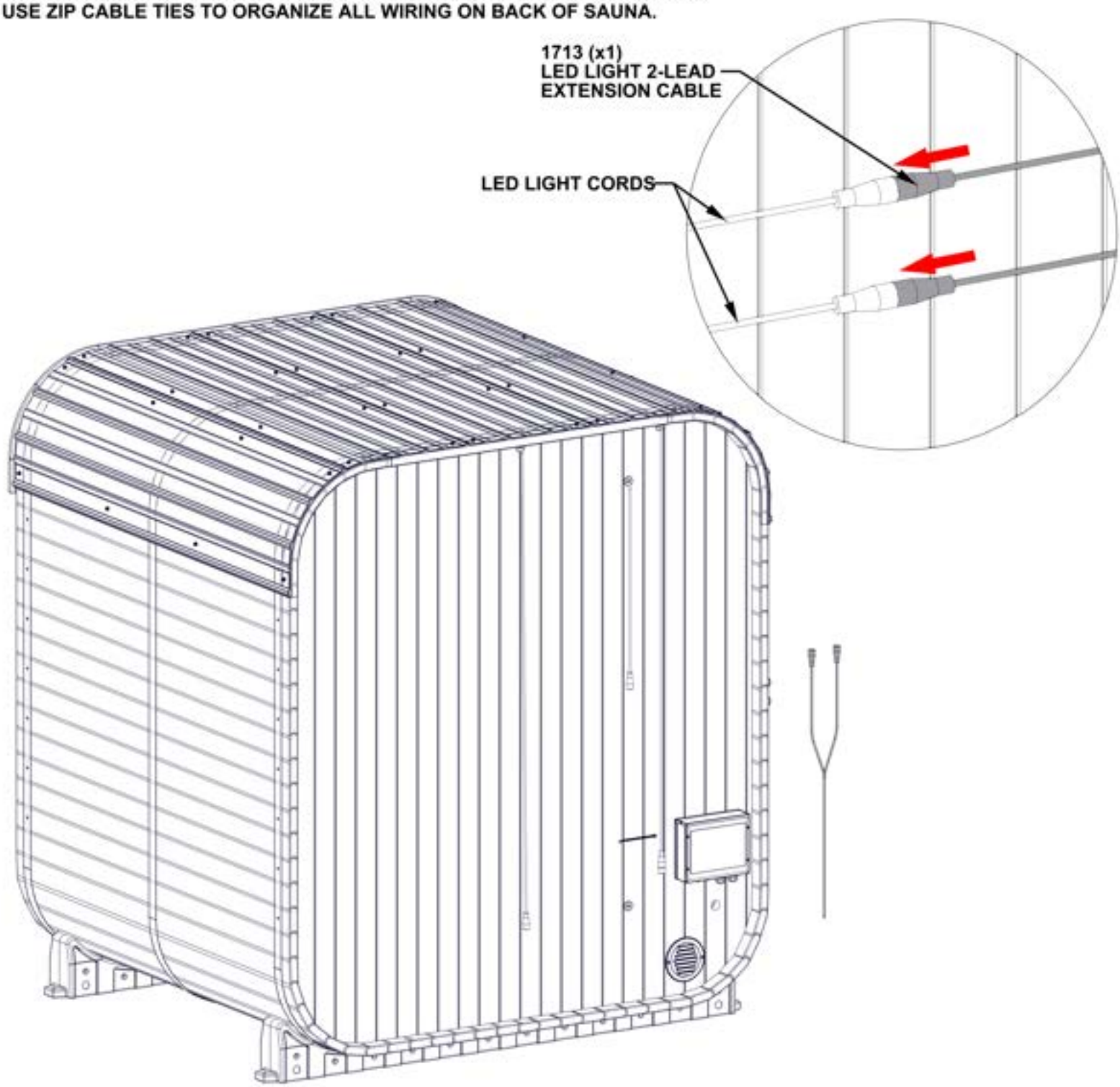


A6P01713 LED LIGHT 2-LEAD EXTENSION CABLE
(x1)



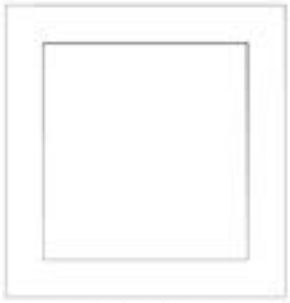
A6P01448 ZIP CABLE TIE
(x5)

- ATTACH BOTH LIGHT CORDS TO 1713 AND PLUG INTO THE CONTROL BOX.
- USE ZIP CABLE TIES TO ORGANIZE ALL WIRING ON BACK OF SAUNA.



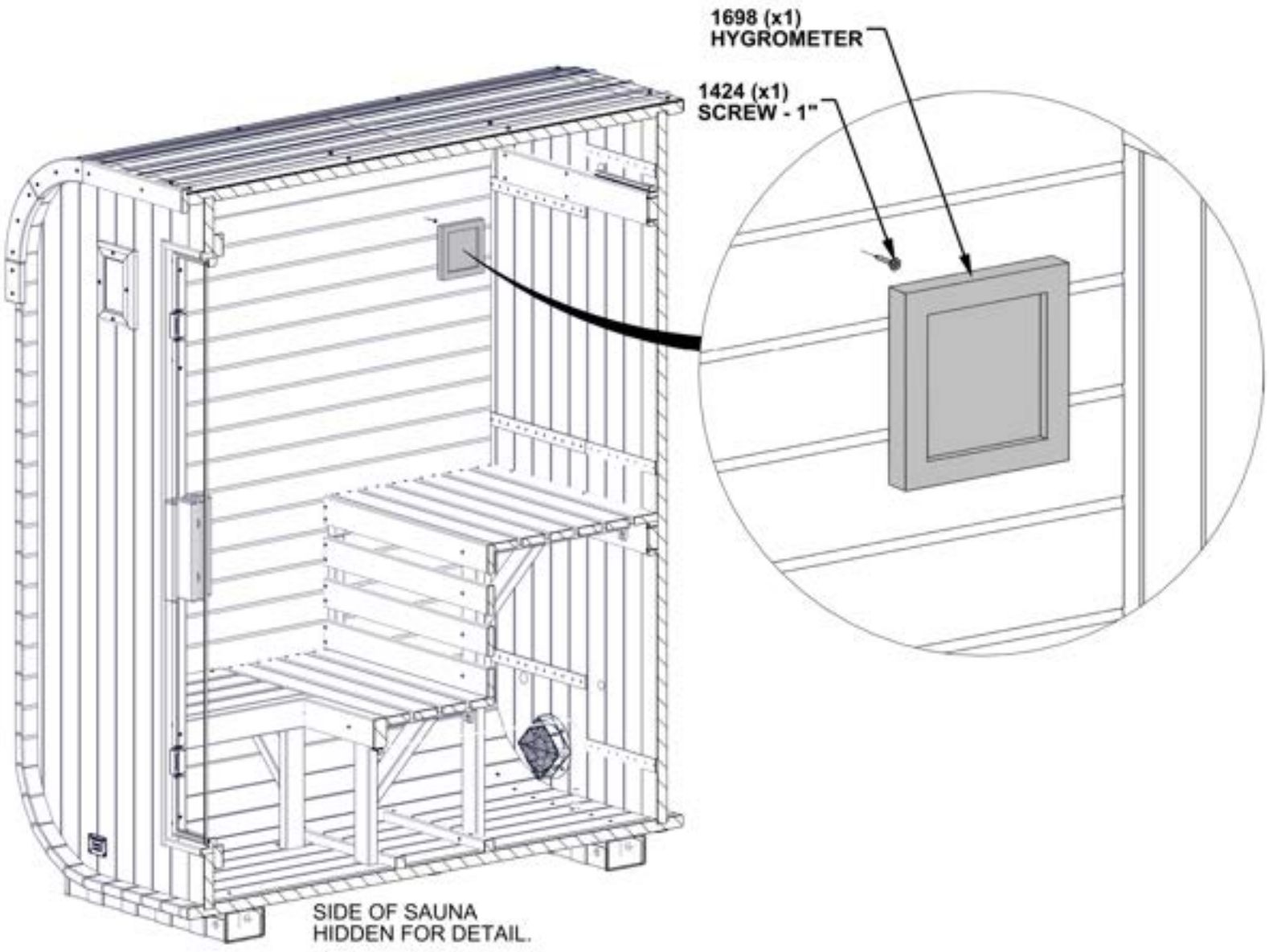
STEP 62 - HYGROMETER INSTALLATION

QTY	PART NUMBER	DESCRIPTION
1	H101424	SCREW TFH 8X1 SS-BLK



A6P01698 (x1) HYGROMETER

- INSERT SCREW INTO SIDE WALL IN APPROXIMATE LOCATION SHOWN AND HANG HYGROMETER ON IT.



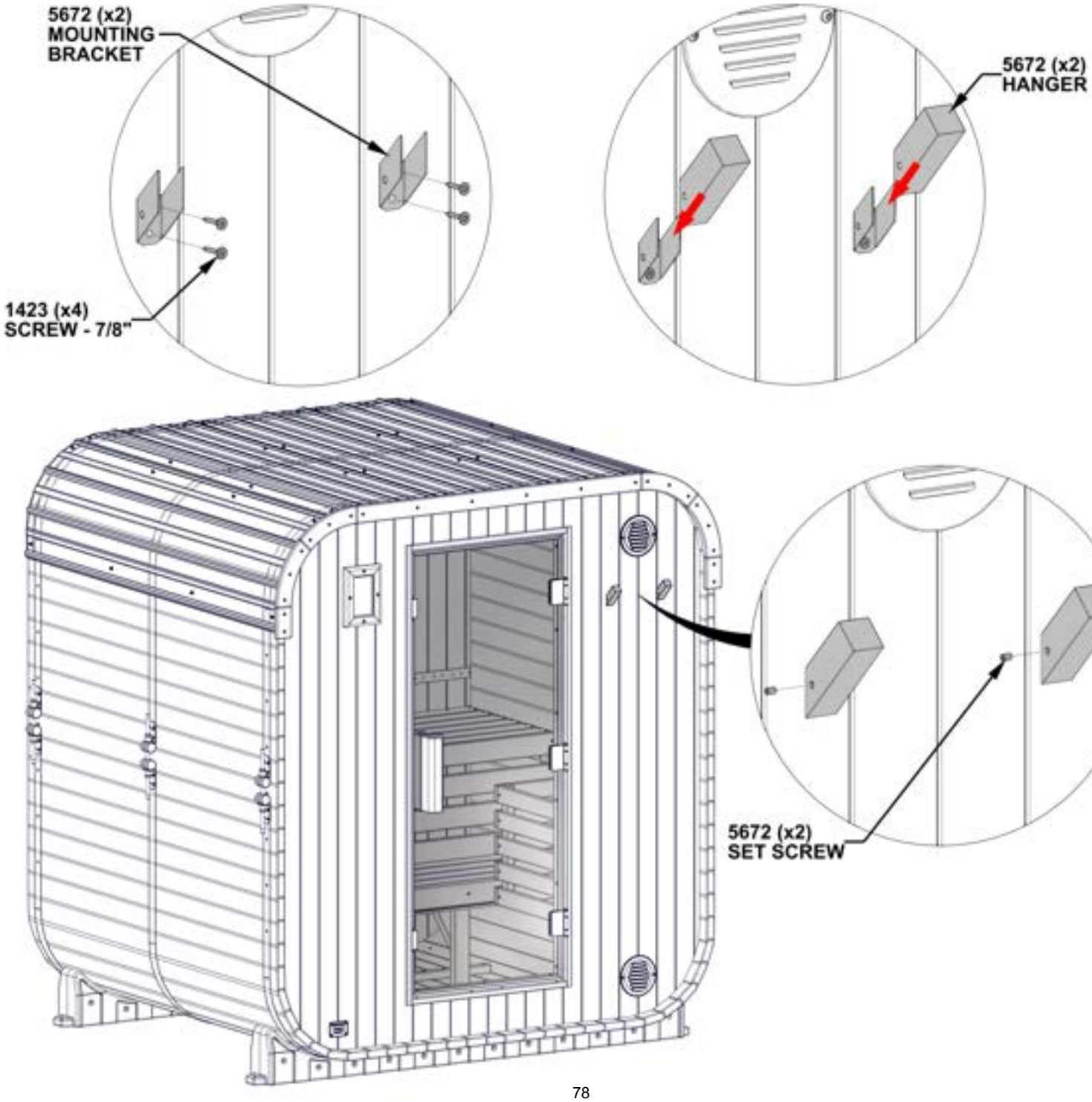
STEP 63 - TOWEL HANGER INSTALLATION

QTY	PART NUMBER	DESCRIPTION
4	H101423	SCREW TFH 8X7/8 SS-BLK



A4M05672 (x2) TOWEL HANGER

- INSTALL TOWEL HANGERS AT ANY DESIRED LOCATION ON THE RIGHT SIDE.
- HOWEVER, DO NOT INSTALL SCREWS AT THE SEAMS OF PANEL BOARDS.

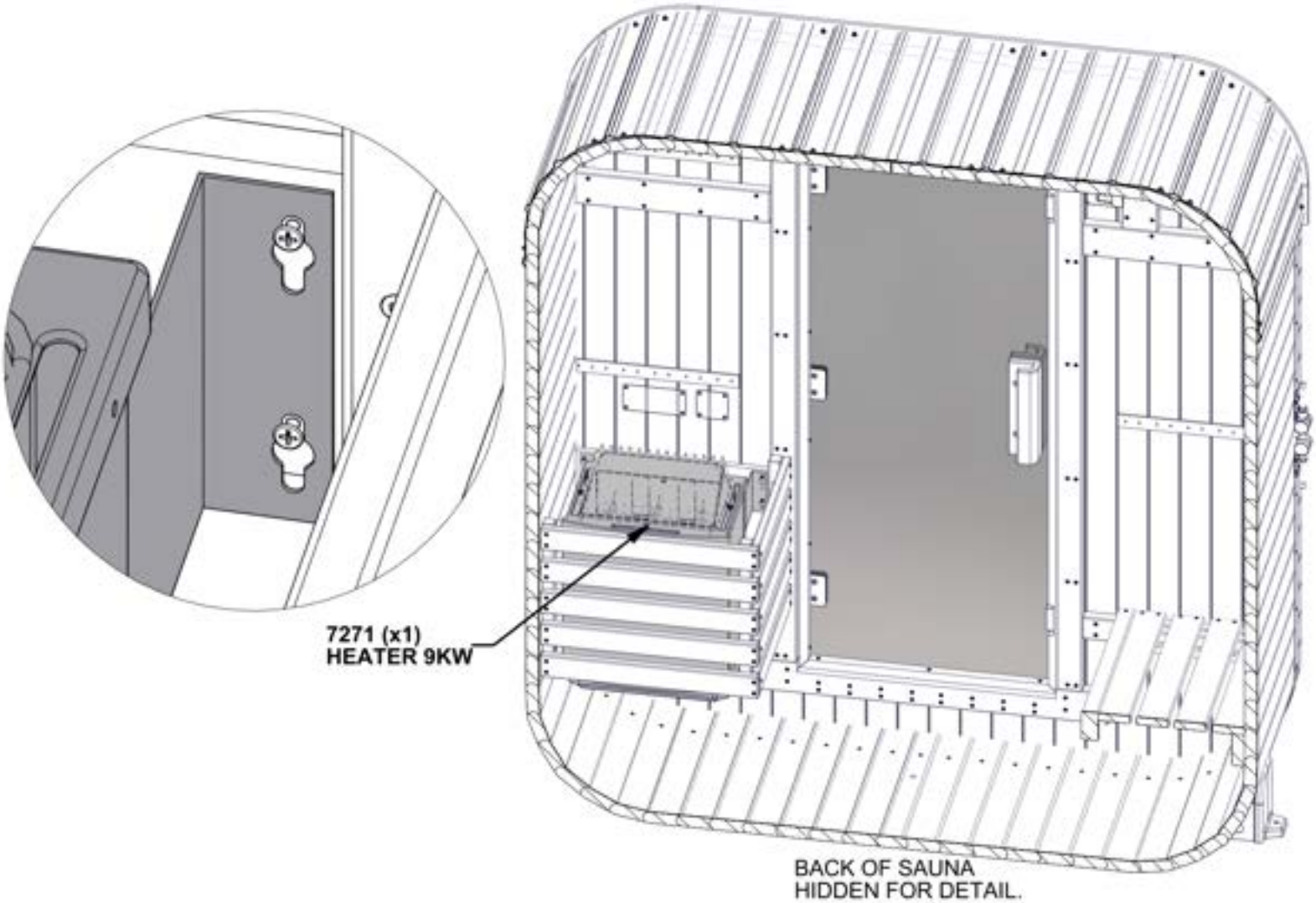


STEP 64 - HEATER INSTALLATION



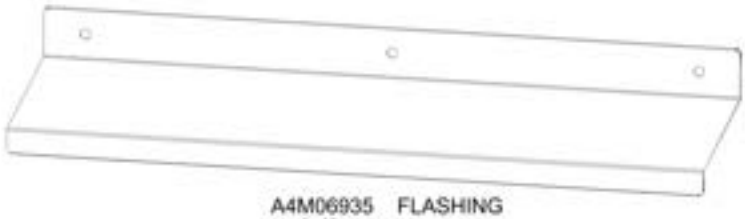
A4M07271 HEATER 9KW
(x1)

- CAUTION: IMPROPER INSTALLATION OF THE HEATER COULD CAUSE HEATER TO FALL CAUSING BURNS OR OTHER INJURIES.
- DANGER! TURN OFF POWER TO THE HEATER AT THE BREAKER BEFORE BEGINNING INSTALLATION OR PERFORMING ANY MAINTENANCE. FAILURE TO TURN OFF THE POWER CAN RESULT IN ELECTROCUTION AND EVEN DEATH.
- LICENSED ELECTRICIAN REQUIRED FOR HEATER INSTALLATION - SEE HEATER INSTRUCTIONS.
- HANG HEATER ONTO SCREWS, ENSURING ALL 8 SCREWS ARE ALIGNED INTO THE SLOTS IN THE HEATER AS SHOWN.



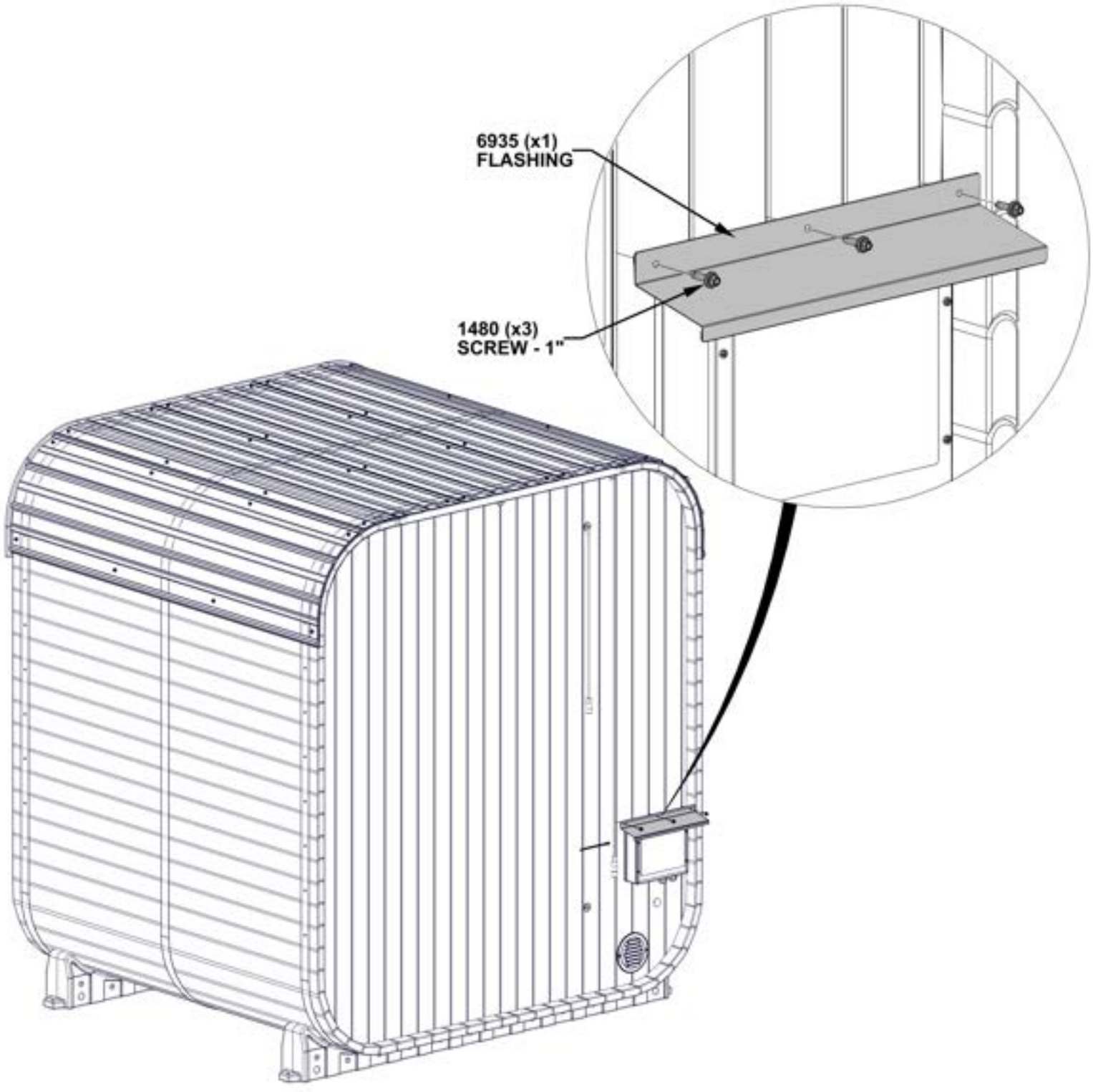
STEP 65 - FLASHING INSTALLATION

QTY	PART NUMBER	DESCRIPTION
3	H101480	SCREW SELF TAPPING #9x1 BLK



A4M06935 FLASHING
(x1)

- CENTER FLASHING OVER THE CONTROL BOX AND ATTACH AS SHOWN.



STEP 66 - ELECTRICAL

QTY	PART NUMBER	DESCRIPTION
5	H101409	SCREW PPH 4x1/2 BLK



A6P01468 (x1) 30mm SILICONE GROMMET

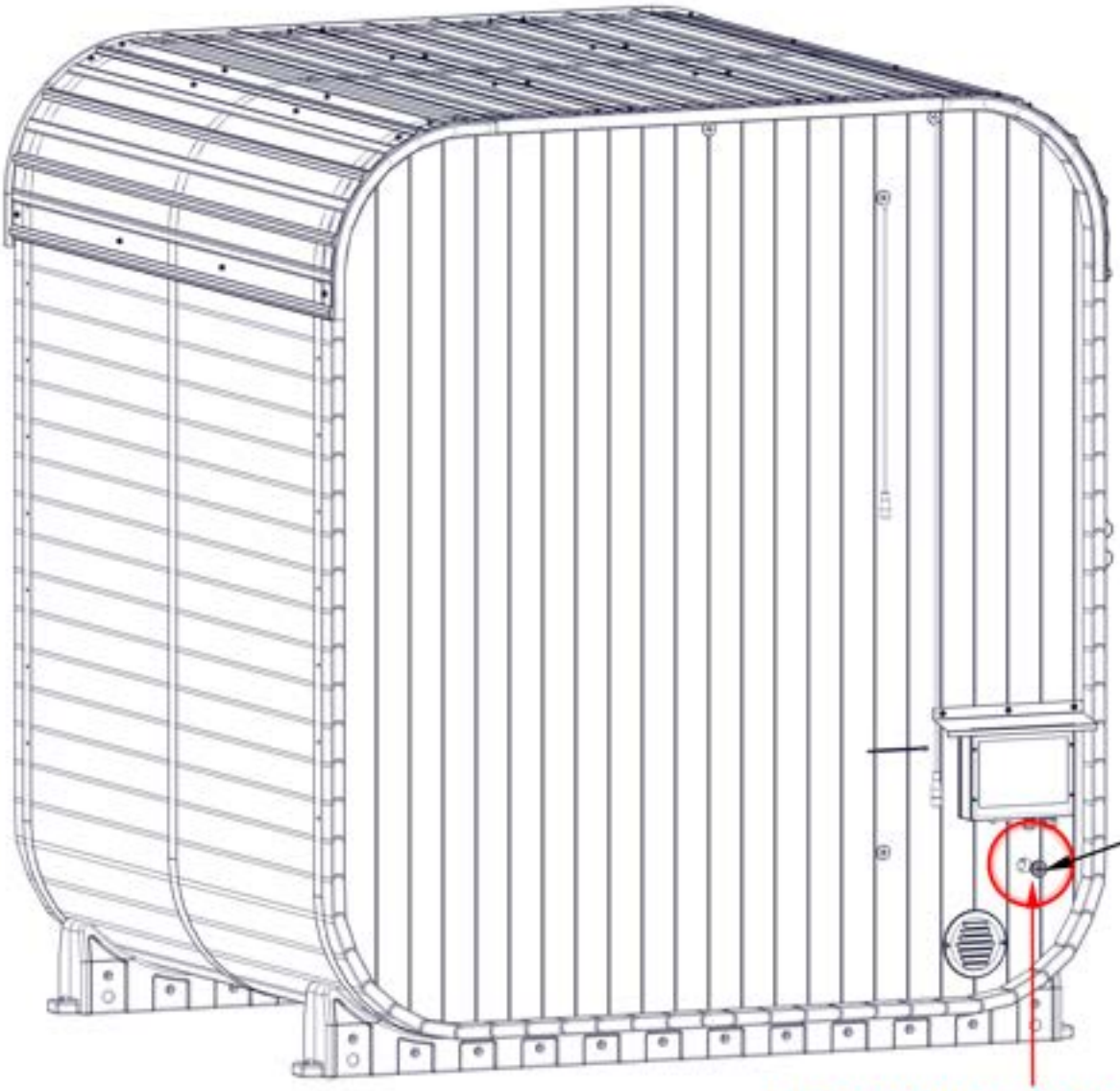


A6P01733 (x1) SAUNA POWER WIRE



A6P01448 (x5) ZIP CABLE TIE

- USE PROVIDED GROMMET FOR POWER WIRE.
- SEE HEATER INSTRUCTIONS FOR INSTALLATION.
- WILL NEED TO REMOVE CONDUIT FITTING TO FEED SAUNA POWER WIRE THROUGH GROMMET.
- USE ZIP TIES TO SECURE AND ORGANIZE POWER WIRE.



IT IS RECOMMENDED TO RUN SAUNA POWER WIRE THROUGH HOLE FROM OUTSIDE TO INSIDE OF SAUNA AND ATTACH THE END OF THE SAUNA POWER WIRE NEXT TO THE HEATER WITH ZIP TIES. THIS AVOIDS INTERFERENCE WITH BENCH SEATING.

STEP 67 - CLEANING

ONCE THE ASSEMBLY IS COMPLETE, SWEEP AND VACUUM THE INSIDE OF THE SAUNA. WIPE DOWN THE ENTIRE SAUNA WITH A DAMP CLOTH TO REMOVE ANY REMAINING DIRT, DUST, AND DEBRIS.

DO NOT USE CHEMICAL-BASED CLEANING AGENTS INSIDE THE SAUNA.

