

## Processing Procedure Terry Cloth Bibs

### PROCESSING REQUIREMENTS

- A. Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

| OPERATION        | TIME    | WATER<br>LEVEL | TEMP. | SUPPLIES PER 100 LB.<br>LOAD                |
|------------------|---------|----------------|-------|---------------------------------------------|
| 1. Break         | 10 min. | Low            | 160°F | 8 oz. nonionic detergent &<br>16 oz. alkali |
| 2. Suds          | 10 min. | Low            | 160°F | 4 oz. nonionic detergent                    |
| 3. Bleach        | 8 min.  | Low            | 160°F | 1 qt. 1% sodium<br>hypochlorite             |
| 4. Rinse         | 3 min.  | High           | 145°F | ---                                         |
| 5. Rinse         | 3 min.  | High           | 130°F | ---                                         |
| 6. Rinse         | 3 min.  | High           | 115°F | ---                                         |
| 7. Sour/Softener | 5 min.  | Low            | 100°F | Sour to pH of 5.5-6.5                       |

- B. Do not use bleach when laundering color yellow. The dye reacts to bleach and fades excessively.
- C. Close Velcro closures before first laundering to avoid snagging of terry loops with Velcro hooks.