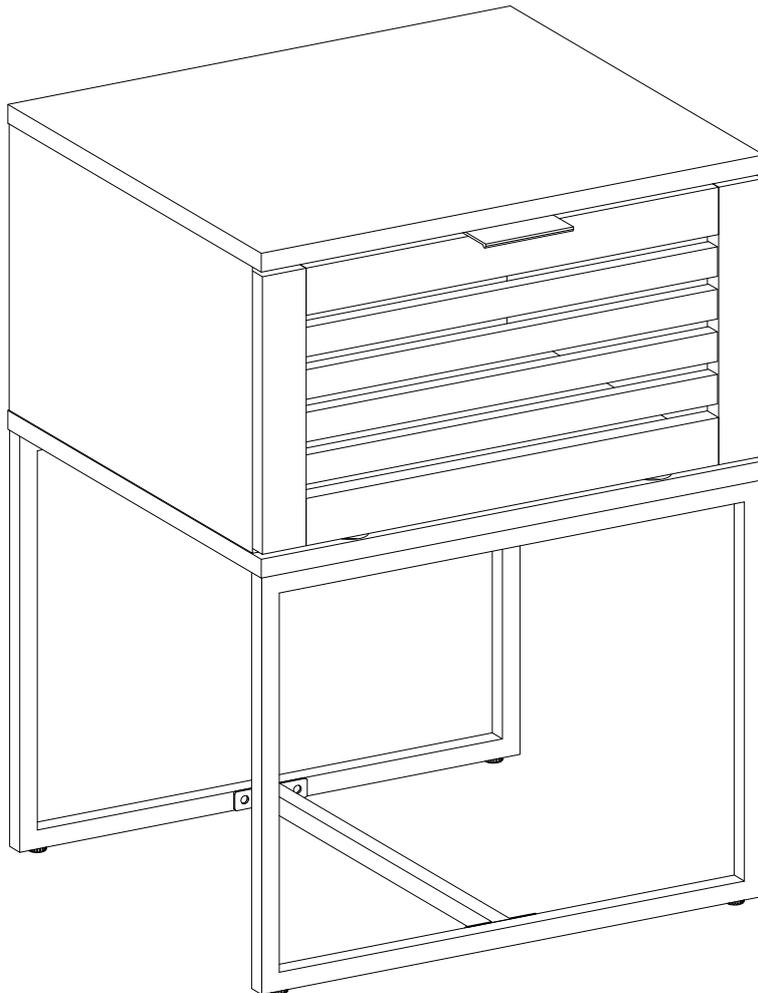


# Item # : AF18JACST

## Assembly Instructions



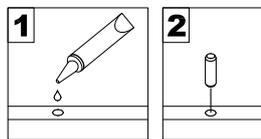
Walker Edison®

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. [www.walkeredison.com](http://www.walkeredison.com)

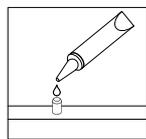
Revised 25/07/2019(C)

# General Assembly Guidelines

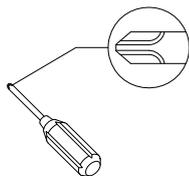
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



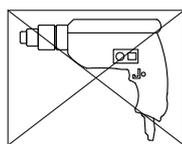
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product .

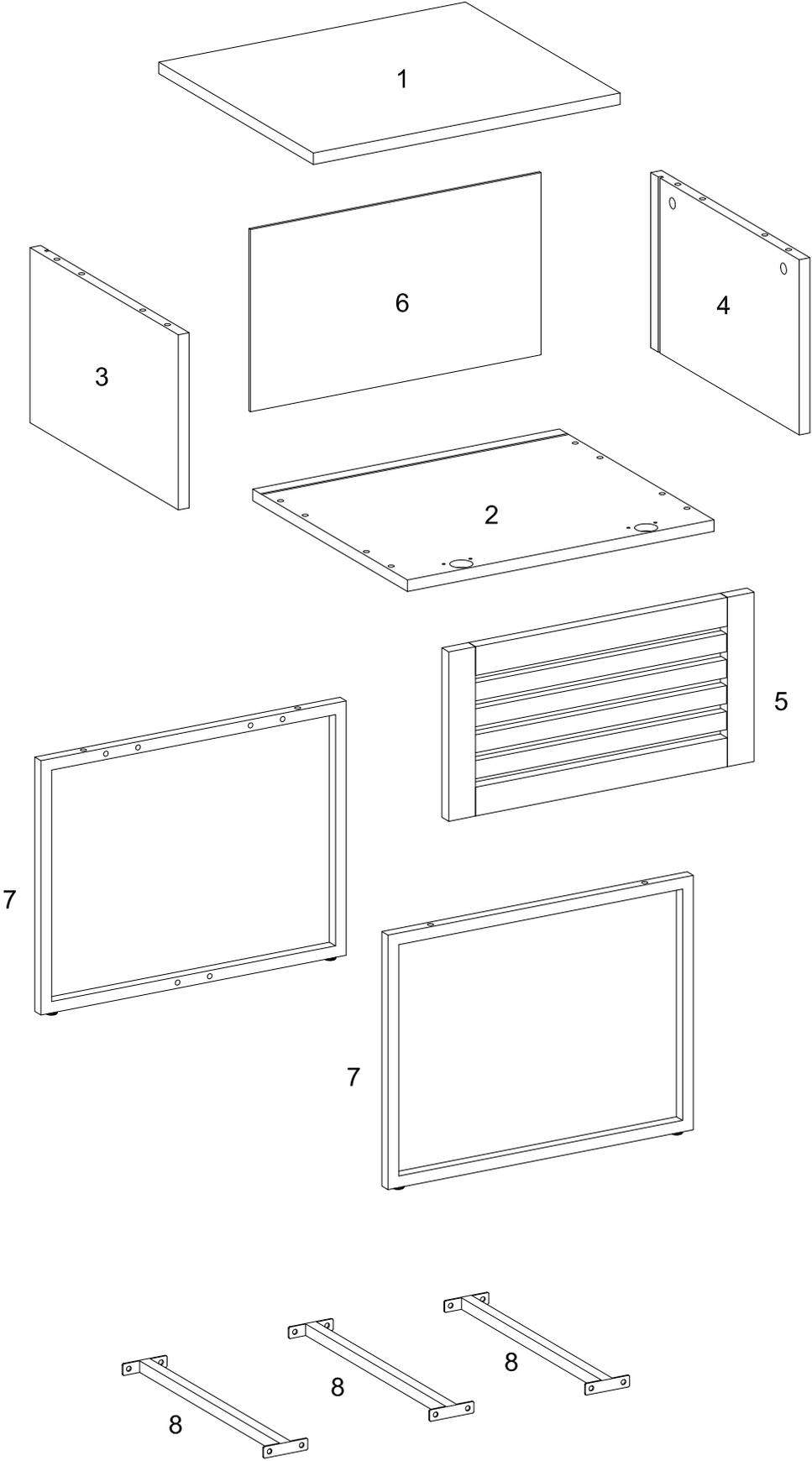


- VII. Power tools should not be used to assemble this product.

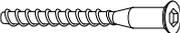


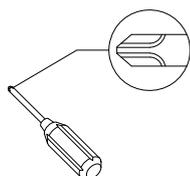
- VIII. Drill may be needed for securing product to wall.

# Parts List



# Hardware List

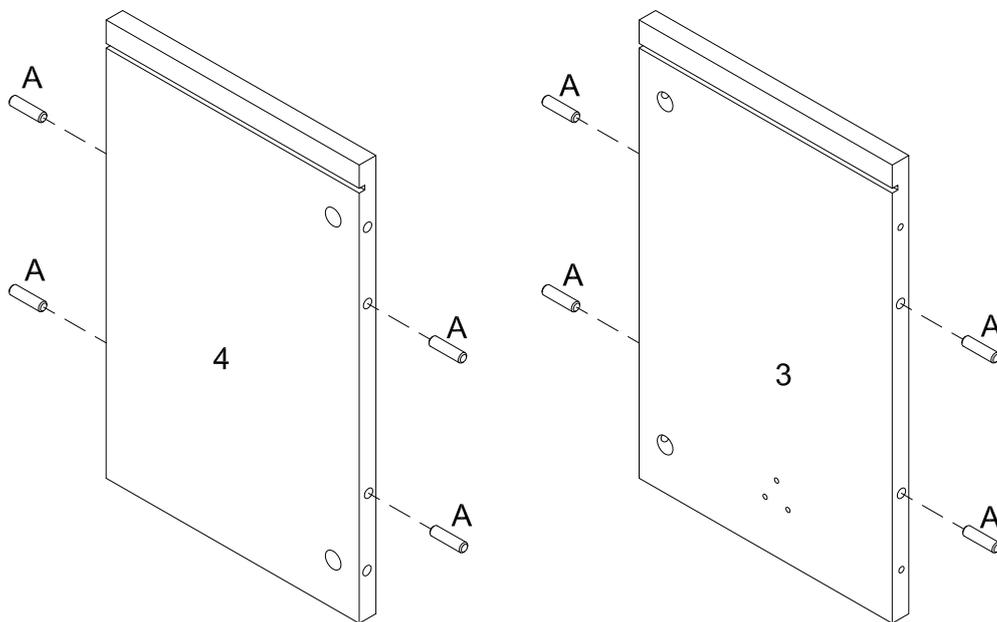
A		Ø8x30mm	Wooden dowel	8 pcs
B		Ø6x35mm	Cam bolt	4 pcs
C		Ø15x11mm	Cam lock	4 pcs
D		Ø30mm	Sticker	4 pcs
E		Ø6x50mm	Bolt	4 pcs
F		M 4	Hex Key	1 pc
G		Ø6x12mm	Bolt	12 pcs
H		Ø6x25mm	Bolt	4 pcs
J			Europe hinge	2 pcs
K		Ø3x12mm	Screw	2 pcs
L		Ø3.5x14mm	Screw	13 pcs
M			Door hinge	1 pc
N			Knob	1 pc
P			Glue tube	1 pc
Q			Plastic wedge	4 pcs
R		Ø3x17mm	Screw	4 pcs



Philips head screwdriver required for assembly  
(not included)

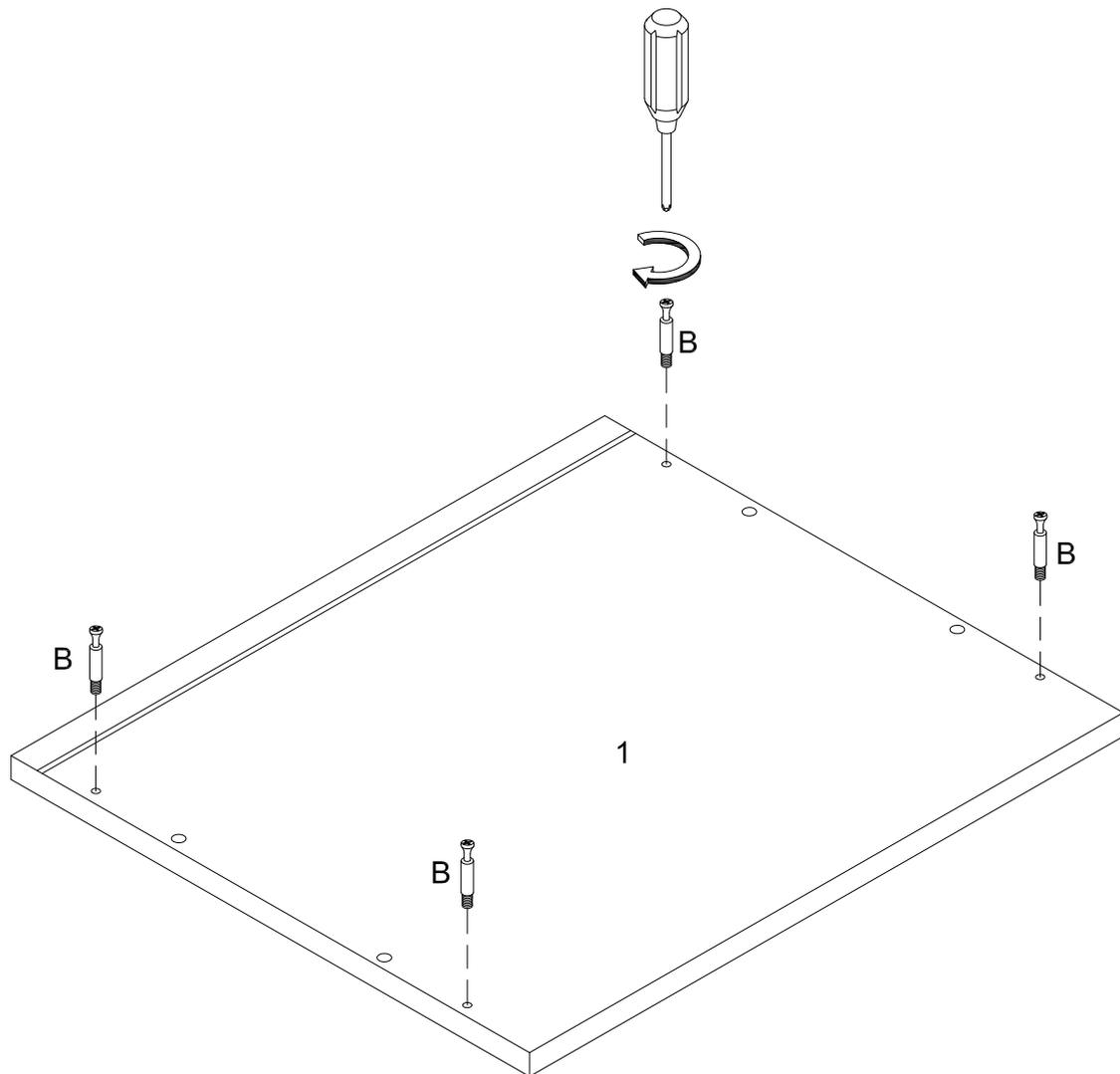
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



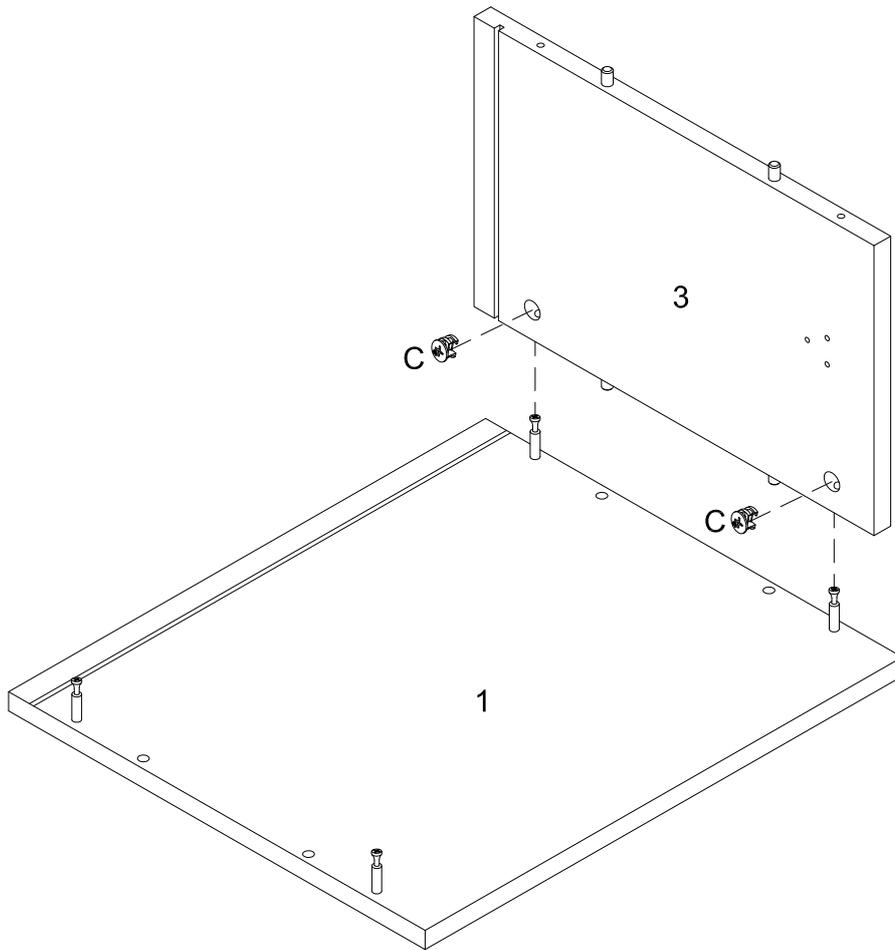
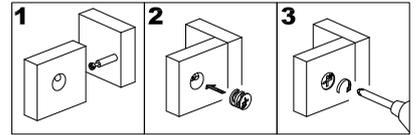
Insert wooden dowel (A) into parts (3,4) as per diagram.

## Step 2



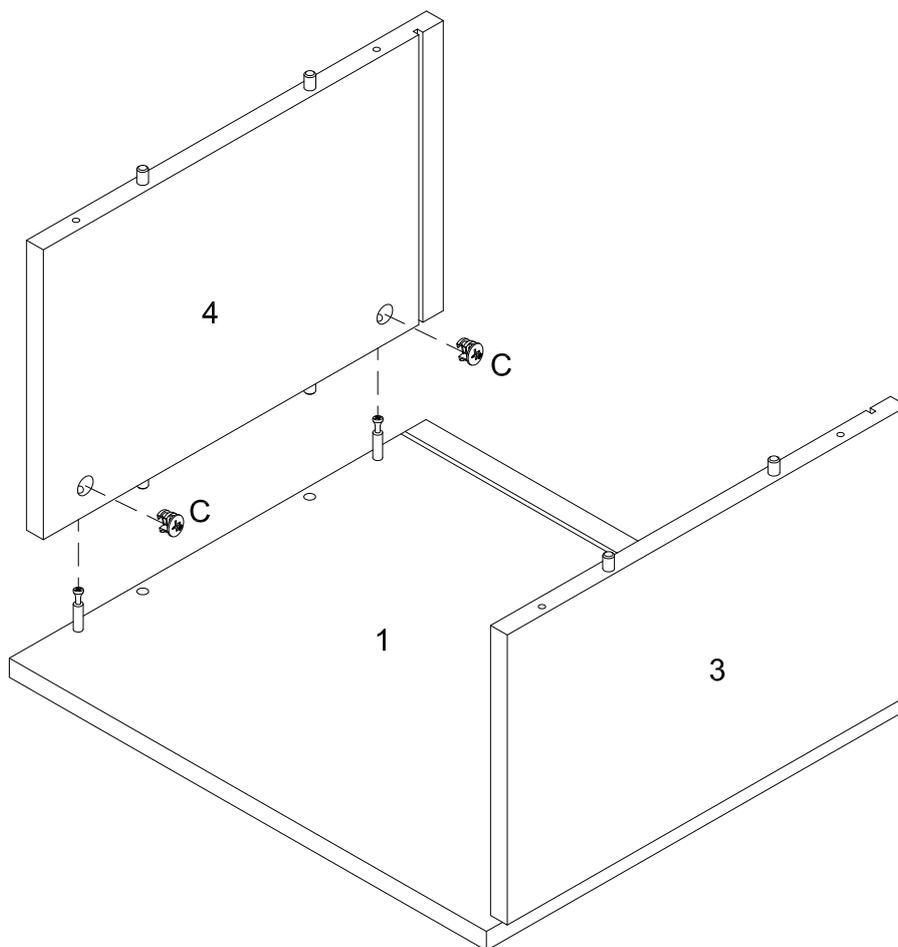
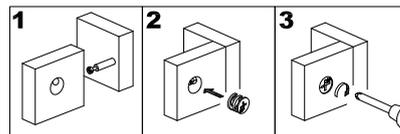
Secure cam bolt (B) to part (1) with Philips head screwdriver .

# Step 3



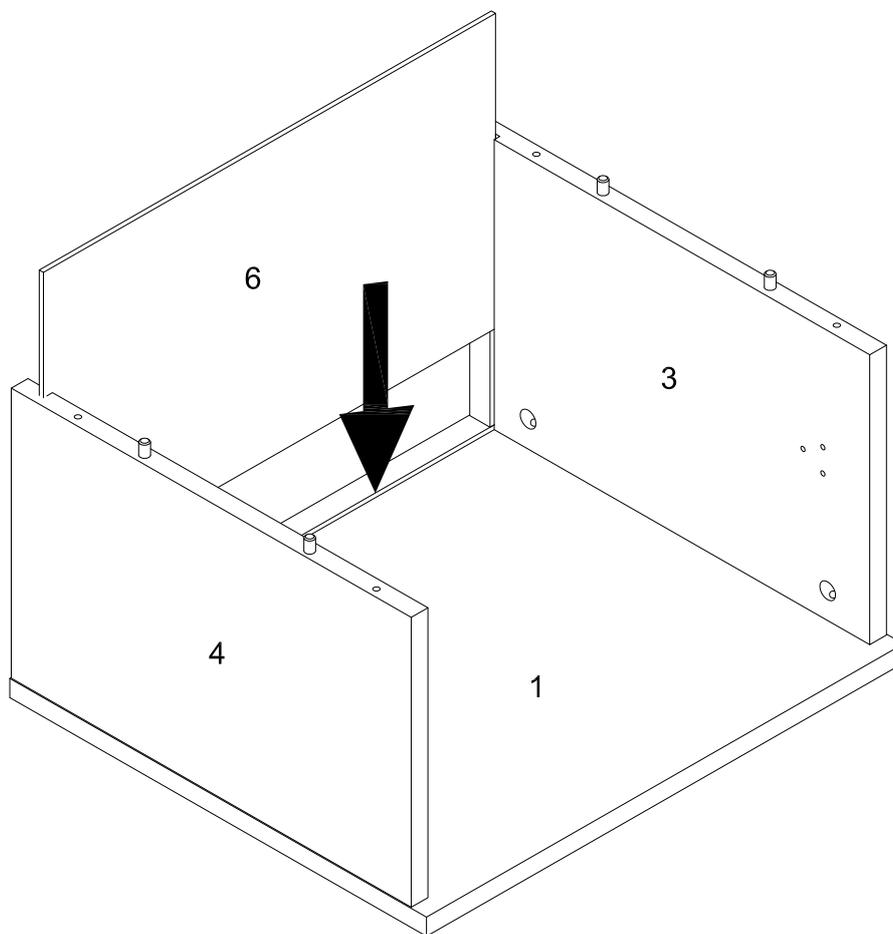
Using cam lock (C) secure part (3) to part (1) with Philips head screwdriver .

# Step 4



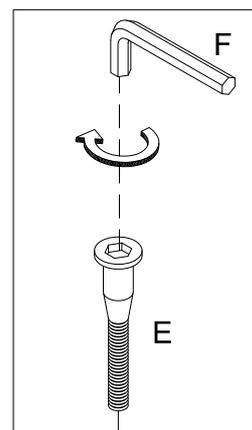
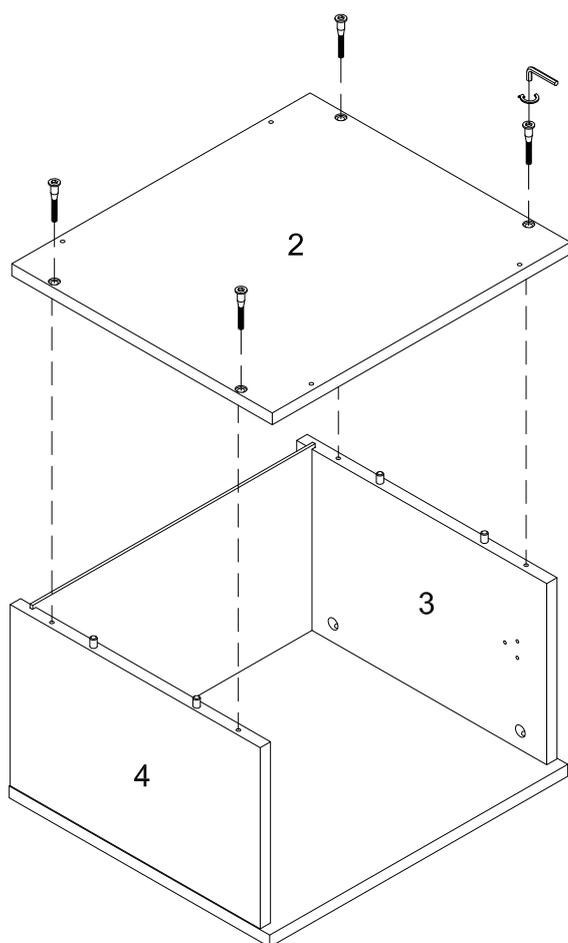
Using cam lock (C) secure part (4) to part (1) with Philips head screwdriver .

# Step 5



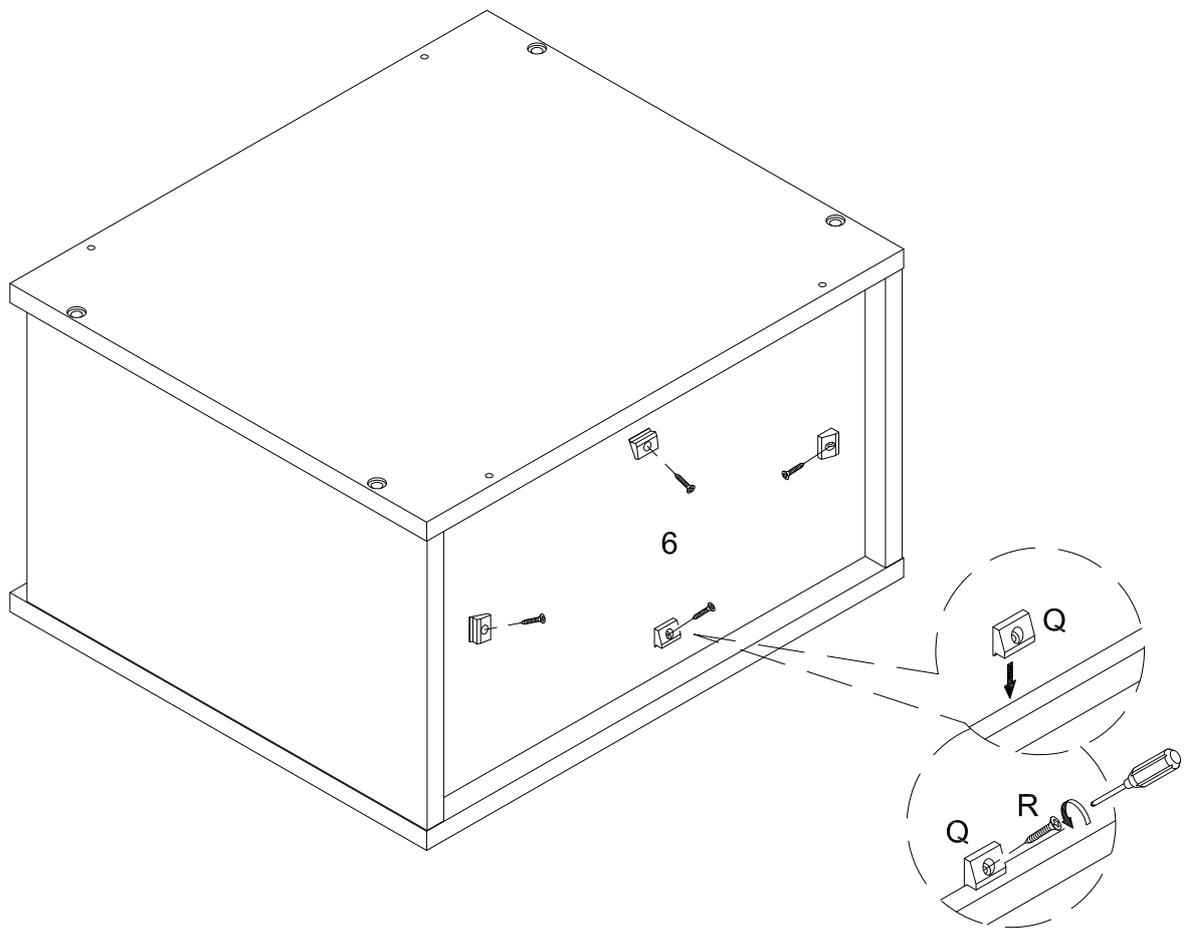
Put part (6) into parts (1,3,4) as per diagram.

## Step 6



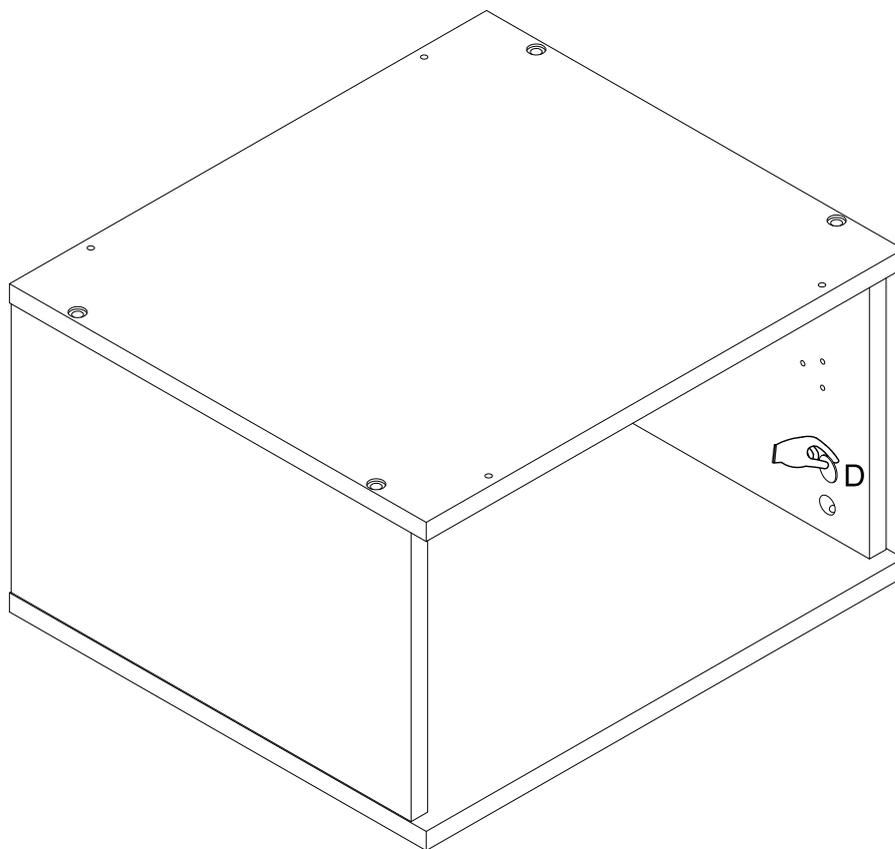
Position bottom panel (2) onto the inserted wood dowels and keep the groove have a good fit with back panel. Use bolt (E) attach part (2) into parts (3,4) with hex key (F) as per diagram.

## Step 7



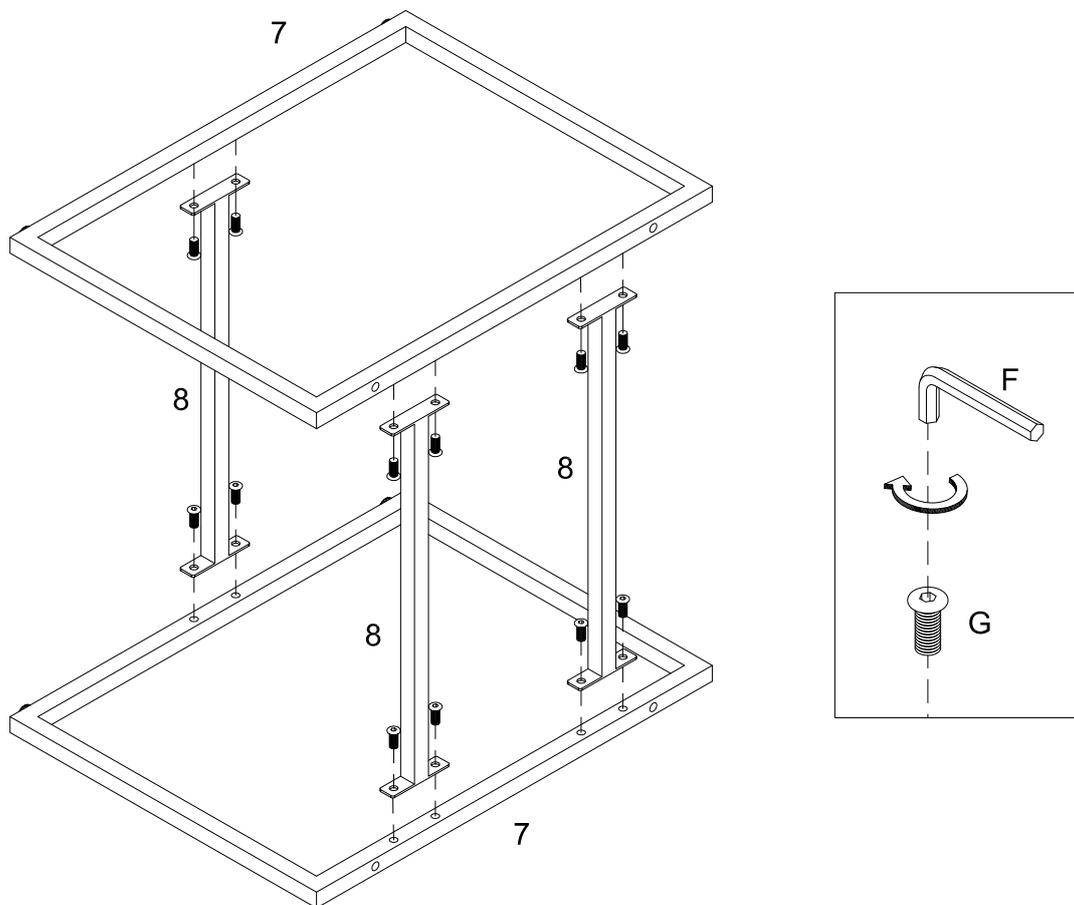
Using screw (R) secure plastic wedge (Q) to part (6) with Philips head screwdriver as per diagram.

# Step 8



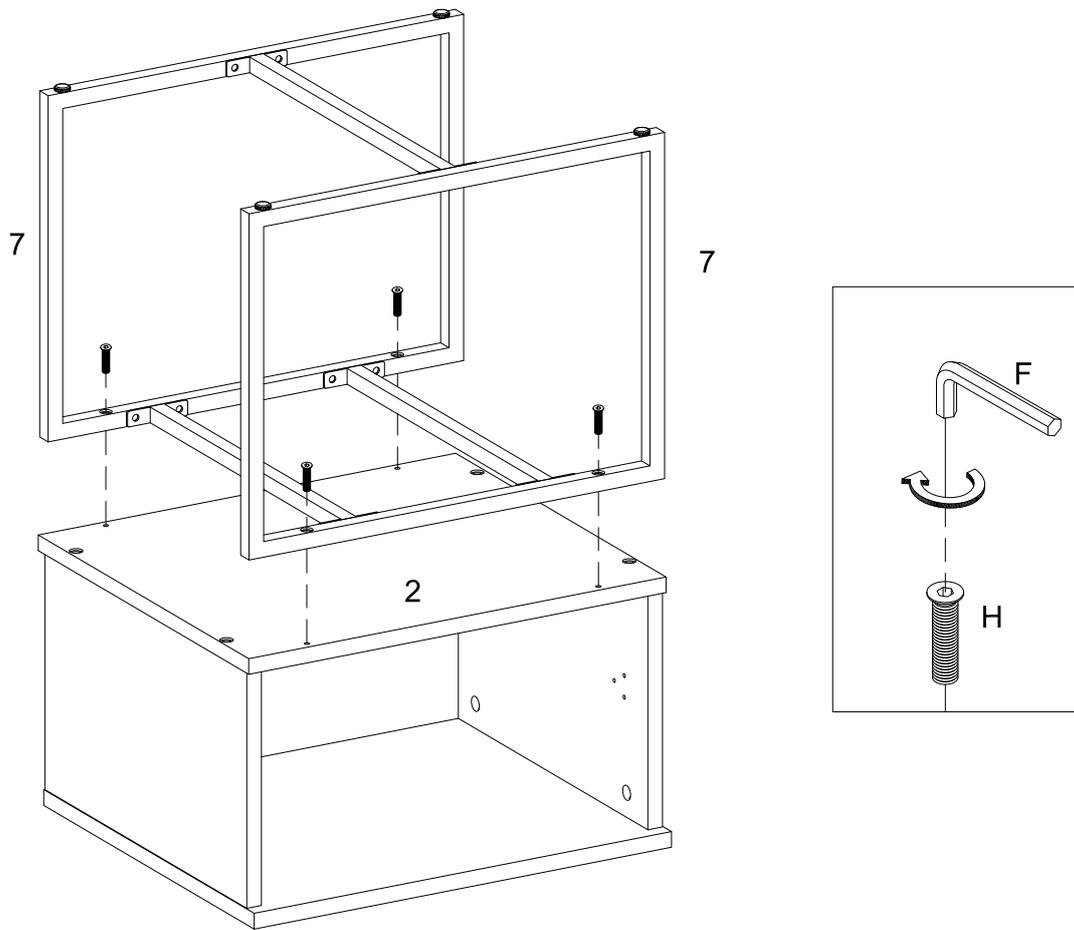
Place sticker (D) cover the holes as per diagram .

## Step 9



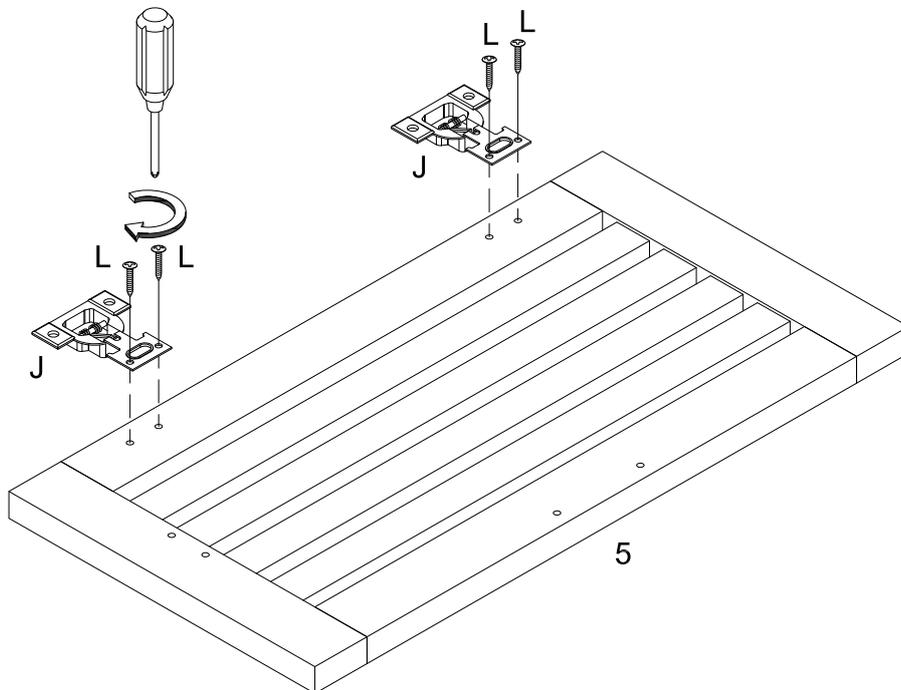
Using bolt (G) attach part (8) into part (7) with hex key (F) as per diagram.  
Note : Do not fully tighten all the bolts .

# Step 10



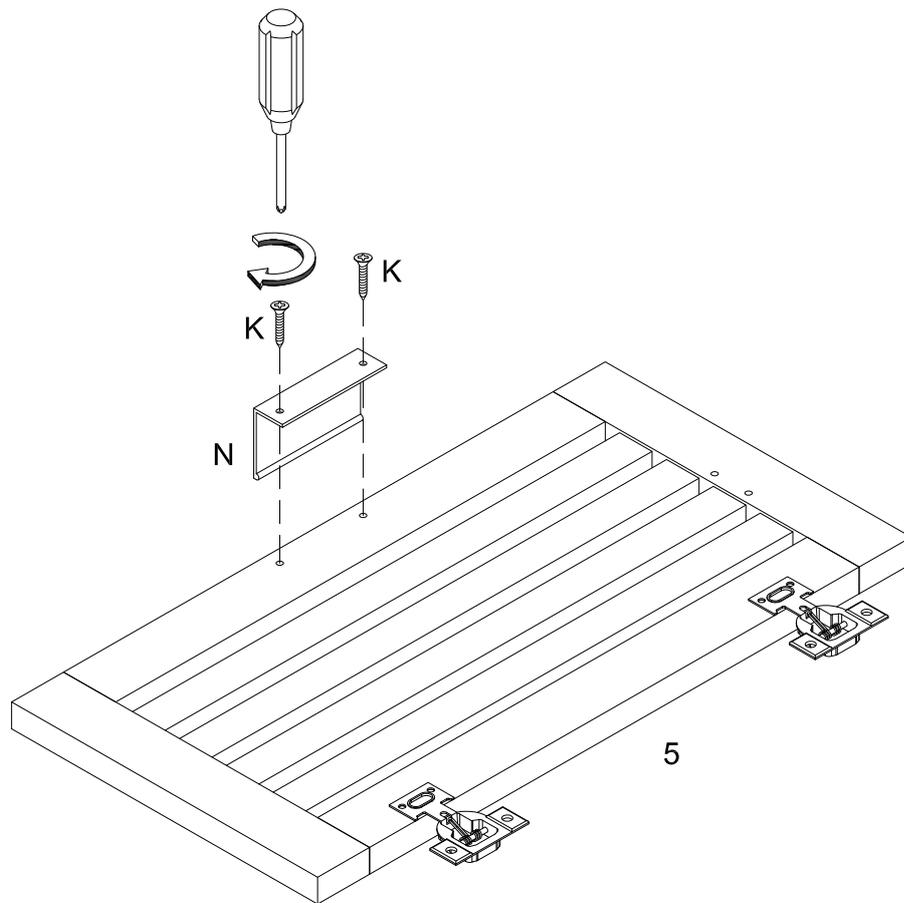
Using bolt (H) attach part (7) to part (2) with hex key (F) ,and tighten all the bolts .

# Step 11



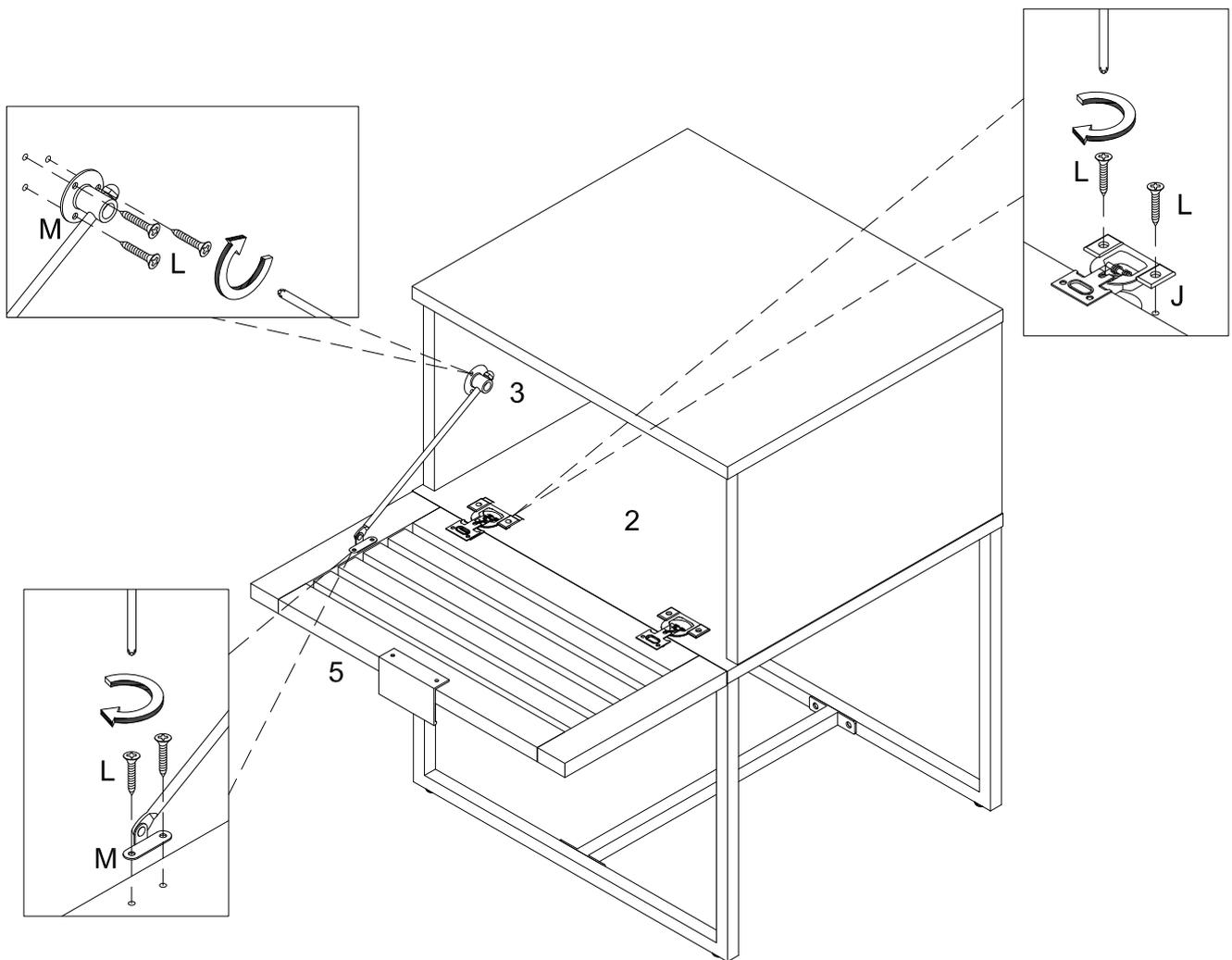
Using screw (L) attach Europe hinge (J) into part (5) with Philips head screwdriver as per diagram

## Step 12



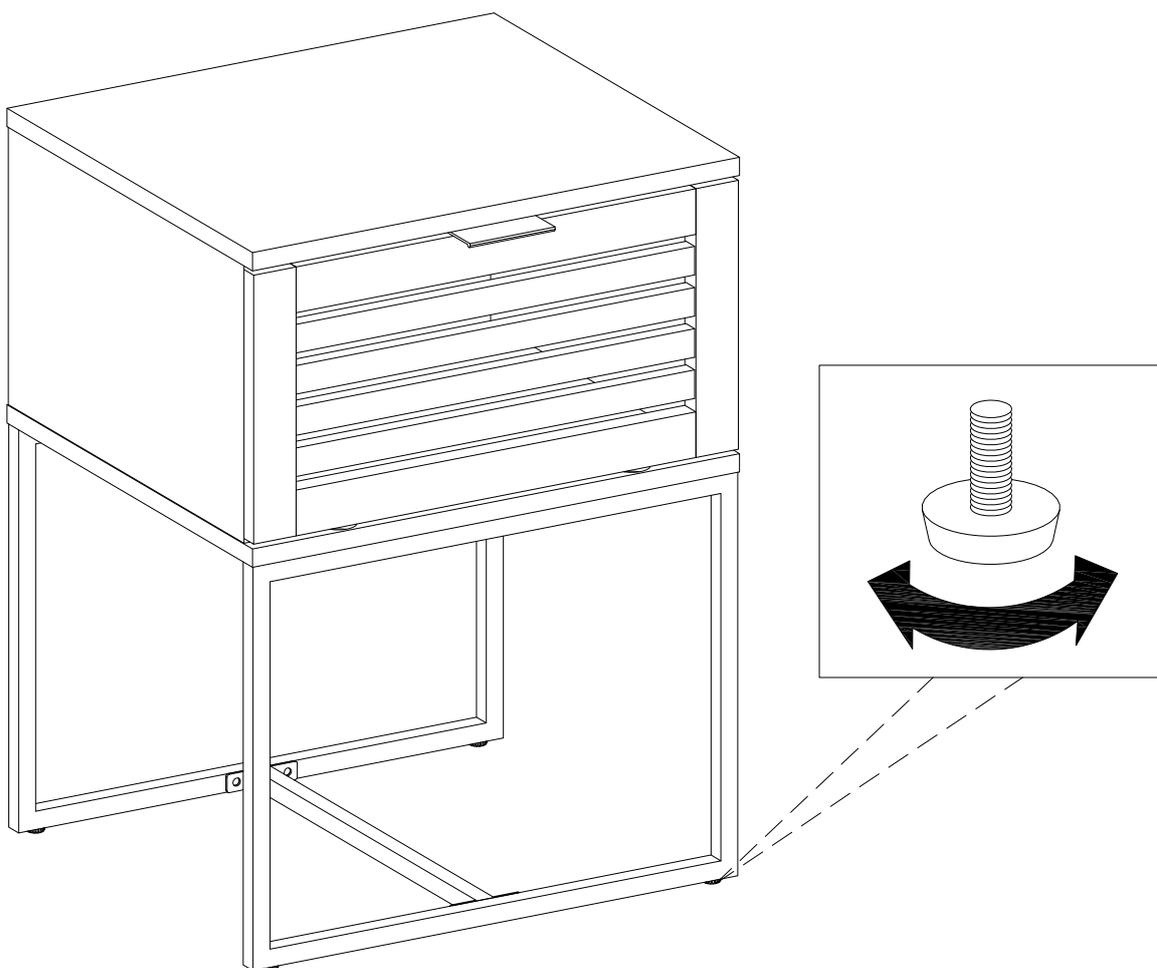
Using screw (K) attach knob (N) into part (5) with Philips head screwdriver as per diagram.

# Step 13



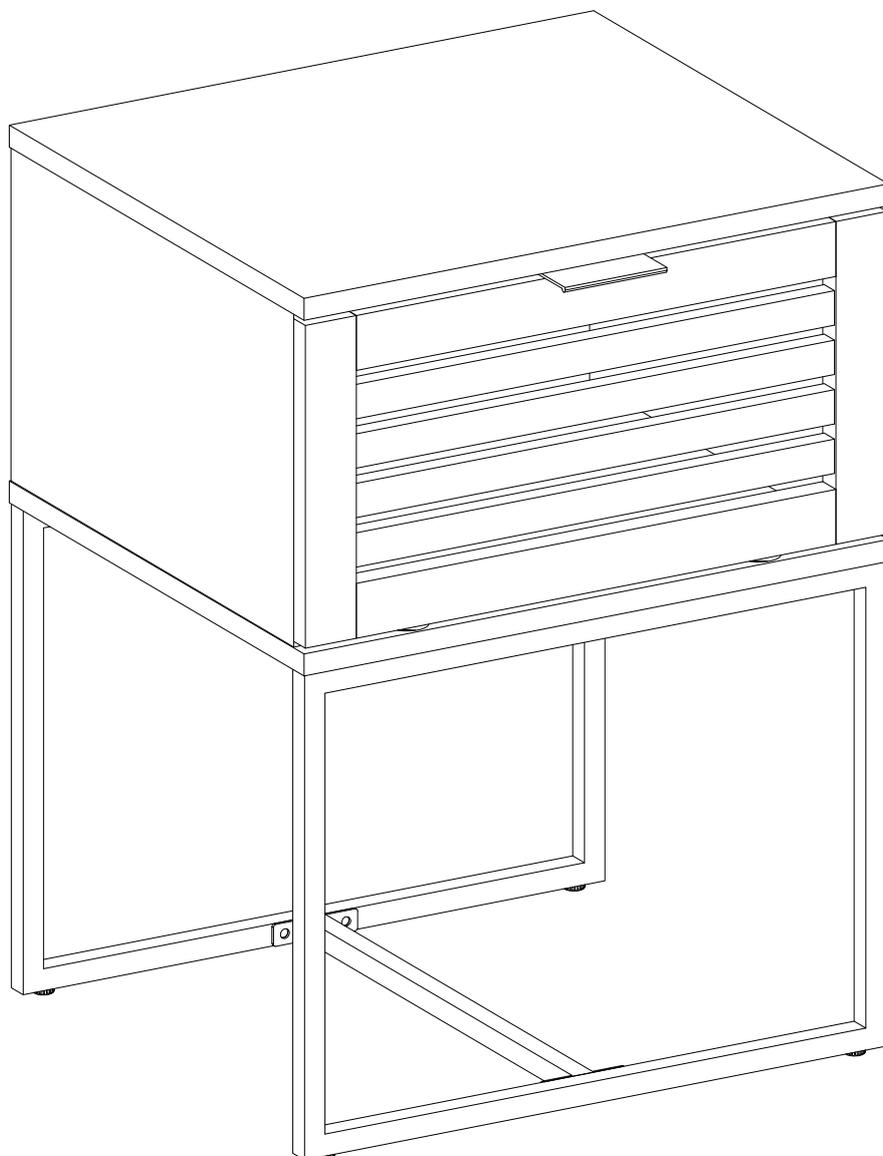
Using screw (L) attach Europe hinge (J) into part (2) ,then using screw (L) attach door hinge (M) into parts (3,5) with Philips head screwdriver as per diagram. Open and close the door to make it sure was shut correctly .If necessary ,adjust the screws for a good fit .

## Step 14



Position the assembled unit at the desired location .If necessary, adjust the floor levelers at the bottom of the legs to the level the unit .

# Step 15



## Final Assembly