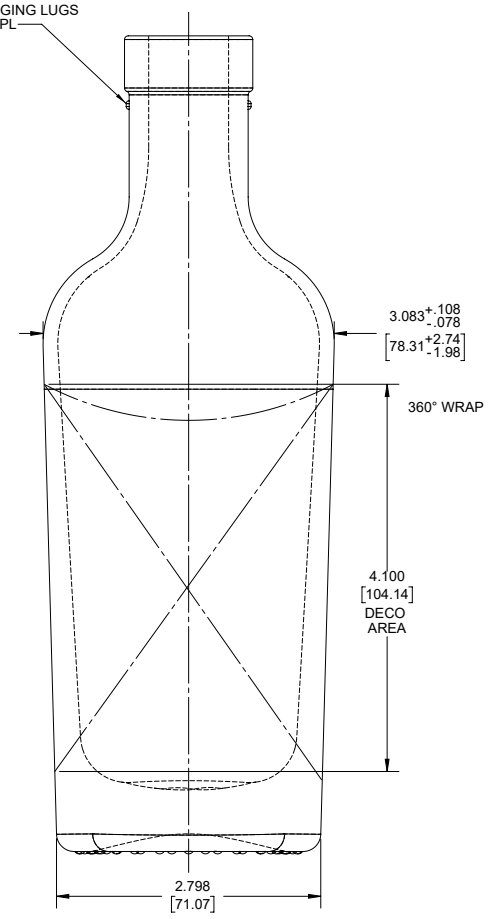
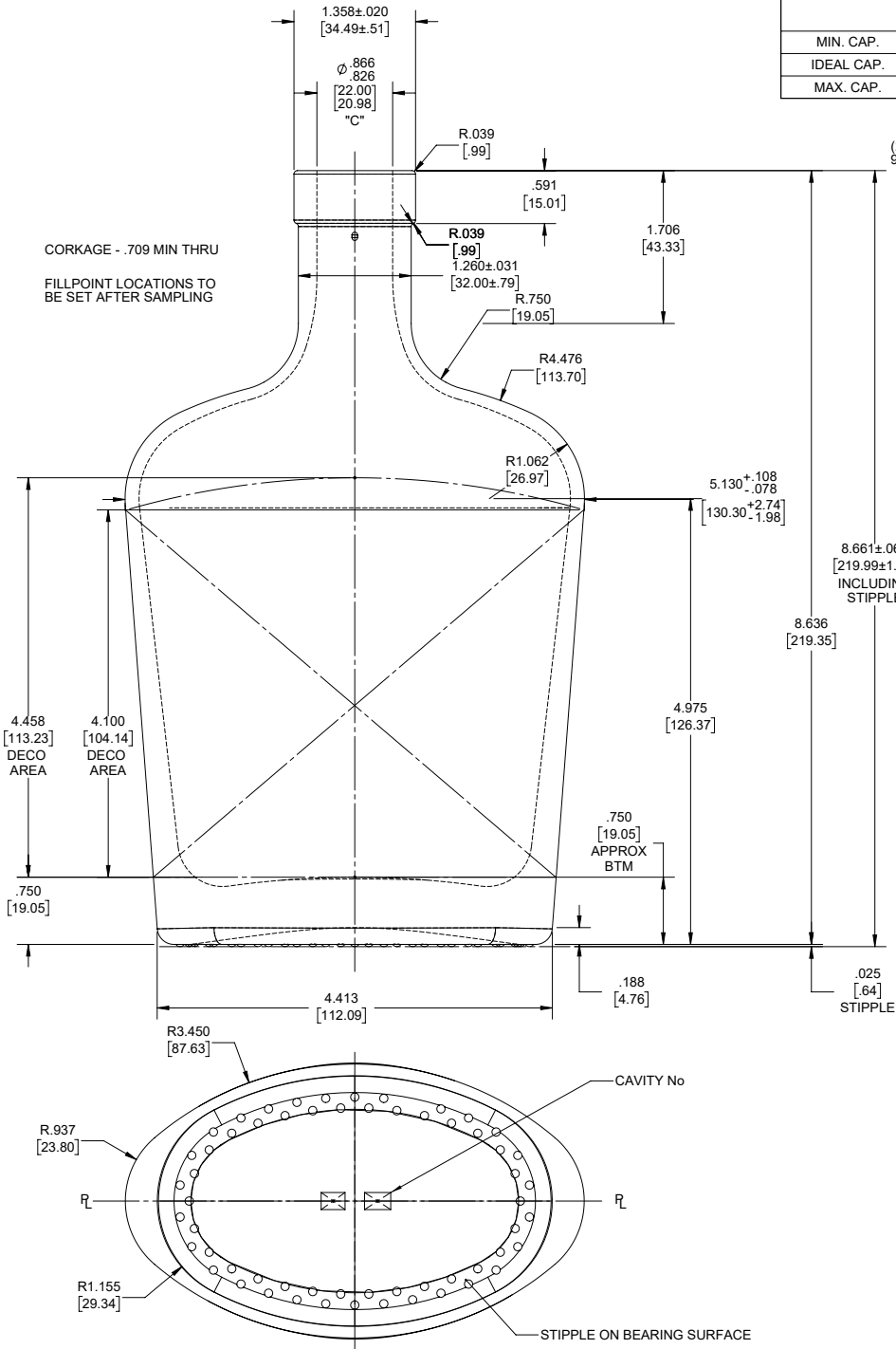


| HEADSPACE | | |
|------------|------------|-------|
| | UNDER CORK | |
| MIN. CAP. | 3.25% | 2.33% |
| IDEAL CAP. | 4.17% | 3.26% |
| MAX. CAP. | 5.06% | 4.18% |



NOTE:
 1) 360° WRAP ON DECO. POSSIBLE
 2) DECO. AREA TO START .125 BELOW START OF RADIUS
 3) TOP OF DECO. AREA ARE DIFFERENT ON FRONT AND SIDE OF BOTTLE DUE TO RADIUS OF SHOULDER AT DIFFERENT HGTS. FRONT AND SIDE

| OVERFLOW CAP. (ml) | FILLING CAP (ml) | WEIGHT (g) (APPROX.) |
|--------------------|------------------|----------------------|
| 782.6 +/- 7.4 | 750 | 875 |

DISCLAIMER

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

| | |
|---|-----------------------------|
| DISTRIBUTED BY: | REF NO.: DWG32035 |
| DESCRIPTION: 750 mL Glass Windsor Spirit, 21.5 mm | |

Primary / Secondary Packaging Specification

Product : 750ML WINDSOR BAR TOP

Customer : Shelf Stock

| PGL Ref # | GKXXXXA | GKXXXXB | GKXXXXC | GKXXXXD | GKXXXXE | UOM | BOX SIZE | 408 X 337 X 236 | mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---------------------------------------|---------------------------|-------------|-----------------|---------|-----------------|-----------------|-----------------|------|--------------------|--|-------------|--|----------------|--|-----|--|-----|--|-----------------|----------------------|-----------------|-----|-----------------|-----|-----------------|-----|-----------------|-----|---|----|---|------|---|------|---|------|---|------|---|-----|---|------|---|------|---|------|---|------|------|------|------|----|------|----|------|----|------|----|------|------|------|----|------|----|------|----|------|----|----|----|----|------|----|------|----|------|----|------|----|----|----|------|----|------|----|------|----|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|------|-------|------|-------|------|-------|------|-------|-------|-------|----|-------|----|-------|----|-------|----|-------|-------|-------|----|-------|----|-------|----|-------|----|--|--|--|--|--|--|--|--|--|--|
| Component Per Set | BOX | PARTITION | SHRINK PACK | PLATE | SLEEVE | | 410 X 339 X 236 | | mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 1 | 1 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Number of Piles | 3 | 3 | 0 | 0 | 0 | No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Type of Material | KRAFT | KRAFT | NA | NA | NA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Type of Flute | C | C | NA | NA | NA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Length - (LD) | 408 | 410 | 0 | 0 | 0 | +/-3 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Width - (ID) | 337 | 339 | 0 | 0 | 0 | +/-3 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Height - (ID) | 235 | 235 | 0 | 0 | 0 | +/-3 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Weight of Component | 560 | 215 | 0 | 0 | 0 | gms | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Burst Factor | 28-28-28 | 28-28-28 | NA | NA | NA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Paper GSM | WIKI VIRGIN VIRGIN KRAFT VIRGIN KRAFT | VIRGIN KRAFT VIRGIN KRAFT | NA | NA | NA | GSM | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Bursting Strength | 40 ECT | 32 ECT | NA | NA | NA | kg/sq/cm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moisture Content | 8 | 8 | NA | NA | NA | % | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Type of the Joint | PASTED | NA | NA | NA | NA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Configuration Length x Width | 04x03x01 | 04x03x01 | NA | NA | NA | L X W | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Bottles / Box | 12 | 12 | NA | NA | NA | No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| INSTRUCTIONS : 1. CARTON : MUST HAVE SHARP, DEEP, WELL DEFINED SCORES. SW 259#-C-FLUTE / 40 ECT NOTE: BOTTOM FLAPS TO BE CUT BACK 1/16". GLUE TAB SLANT CUT AND CRUSHED. 2. CARTON SEALING INSTRUCTIONS : TOP UNSEALED - BOTTOM GLUE. 3. CARTON PRINTING - SEE CARTON SPEC FOR PRINTING INFORMATION. 4. PARTITIONS : 200 C FLUTE - 32 ECT - AUTOMATION COMPATIBLE PARTITIONS. 1. TAPER / CHAMFER THE BOTTOM CORNERS OF BOTH PARTITIONS. 2. NOTCH THE TOP CORNER 3/8" X 3/8" ON ONE SIDE OF BOTH PARTITIONS. 5. PALLET LABELS : P.S. LABEL. FRONT OF PALLET WITH THE FOLLOWING INFORMATION: MATERIAL#, DESCRIPTION, GLASS TYPE, QUANTITY PER PALLET, VENDOR LOT#, MFG. LOCATION & MFG. DATE | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p style="text-align: center;">(Partition should not drop out when carton inverted)</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Palletized Details</th> <th colspan="2">Pallet Type</th> <th colspan="2">Container Type</th> <th colspan="2">UOM</th> <th colspan="2">UOM</th> </tr> <tr> <th>Layers / Pallet</th> <th>Total Boxes / Pallet</th> <th>Layers / Pallet</th> <th>UOM</th> <th>Layers / Pallet</th> <th>UOM</th> <th>Layers / Pallet</th> <th>UOM</th> <th>Layers / Pallet</th> <th>UOM</th> </tr> </thead> <tbody> <tr> <td>9</td> <td>81</td> <td>9</td> <td>Nos.</td> <td>9</td> <td>Nos.</td> <td>9</td> <td>Nos.</td> <td>9</td> <td>Nos.</td> </tr> <tr> <td>8</td> <td>972</td> <td>8</td> <td>Nos.</td> <td>8</td> <td>Nos.</td> <td>8</td> <td>Nos.</td> <td>8</td> <td>Nos.</td> </tr> <tr> <td>1875</td> <td>1875</td> <td>1875</td> <td>LB</td> <td>1875</td> <td>LB</td> <td>1875</td> <td>LB</td> <td>1875</td> <td>LB</td> </tr> <tr> <td>2073</td> <td>2073</td> <td>2073</td> <td>LB</td> <td>2073</td> <td>LB</td> <td>2073</td> <td>LB</td> <td>2073</td> <td>LB</td> </tr> <tr> <td>91</td> <td>91</td> <td>91</td> <td>Inch</td> <td>91</td> <td>Inch</td> <td>91</td> <td>Inch</td> <td>91</td> <td>Inch</td> </tr> <tr> <td>20</td> <td>20</td> <td>20</td> <td>Nos.</td> <td>20</td> <td>Nos.</td> <td>20</td> <td>Nos.</td> <td>20</td> <td>Nos.</td> </tr> <tr> <td>1620</td> <td>1620</td> <td>1620</td> <td>Nos.</td> <td>1620</td> <td>Nos.</td> <td>1620</td> <td>Nos.</td> <td>1620</td> <td>Nos.</td> </tr> <tr> <td>19440</td> <td>19440</td> <td>19440</td> <td>Nos.</td> <td>19440</td> <td>Nos.</td> <td>19440</td> <td>Nos.</td> <td>19440</td> <td>Nos.</td> </tr> <tr> <td>37507</td> <td>37507</td> <td>37507</td> <td>LB</td> <td>37507</td> <td>LB</td> <td>37507</td> <td>LB</td> <td>37507</td> <td>LB</td> </tr> <tr> <td>41468</td> <td>41468</td> <td>41468</td> <td>LB</td> <td>41468</td> <td>LB</td> <td>41468</td> <td>LB</td> <td>41468</td> <td>LB</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table> | | | | | | | | | | Palletized Details | | Pallet Type | | Container Type | | UOM | | UOM | | Layers / Pallet | Total Boxes / Pallet | Layers / Pallet | UOM | Layers / Pallet | UOM | Layers / Pallet | UOM | Layers / Pallet | UOM | 9 | 81 | 9 | Nos. | 9 | Nos. | 9 | Nos. | 9 | Nos. | 8 | 972 | 8 | Nos. | 8 | Nos. | 8 | Nos. | 8 | Nos. | 1875 | 1875 | 1875 | LB | 1875 | LB | 1875 | LB | 1875 | LB | 2073 | 2073 | 2073 | LB | 2073 | LB | 2073 | LB | 2073 | LB | 91 | 91 | 91 | Inch | 91 | Inch | 91 | Inch | 91 | Inch | 20 | 20 | 20 | Nos. | 20 | Nos. | 20 | Nos. | 20 | Nos. | 1620 | 1620 | 1620 | Nos. | 1620 | Nos. | 1620 | Nos. | 1620 | Nos. | 19440 | 19440 | 19440 | Nos. | 19440 | Nos. | 19440 | Nos. | 19440 | Nos. | 37507 | 37507 | 37507 | LB | 37507 | LB | 37507 | LB | 37507 | LB | 41468 | 41468 | 41468 | LB | 41468 | LB | 41468 | LB | 41468 | LB | | | | | | | | | | |
| Palletized Details | | Pallet Type | | Container Type | | UOM | | UOM | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Layers / Pallet | Total Boxes / Pallet | Layers / Pallet | UOM | Layers / Pallet | UOM | Layers / Pallet | UOM | Layers / Pallet | UOM | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | 81 | 9 | Nos. | 9 | Nos. | 9 | Nos. | 9 | Nos. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | 972 | 8 | Nos. | 8 | Nos. | 8 | Nos. | 8 | Nos. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1875 | 1875 | 1875 | LB | 1875 | LB | 1875 | LB | 1875 | LB | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2073 | 2073 | 2073 | LB | 2073 | LB | 2073 | LB | 2073 | LB | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 91 | 91 | 91 | Inch | 91 | Inch | 91 | Inch | 91 | Inch | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 20 | 20 | 20 | Nos. | 20 | Nos. | 20 | Nos. | 20 | Nos. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1620 | 1620 | 1620 | Nos. | 1620 | Nos. | 1620 | Nos. | 1620 | Nos. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19440 | 19440 | 19440 | Nos. | 19440 | Nos. | 19440 | Nos. | 19440 | Nos. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 37507 | 37507 | 37507 | LB | 37507 | LB | 37507 | LB | 37507 | LB | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 41468 | 41468 | 41468 | LB | 41468 | LB | 41468 | LB | 41468 | LB | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| <p>Remarks: SINGLE TIERED CARTON (1/2" CAP ALLOWANCE) 3 ROWS OF 4 PCS. CENTER LOAD ON PALLET. ALTERNATE PALLET PATTERN. TURN TOP TIER OF CARTONS UPSIDE DOWN ON PALLET. 1. PALLET TRAY & TIER SHEETS : PLACE ONE 3 H.V. VIRGIN KRAFT PALLET TRAY ON BOTTOM & PLACE 3 PLY VIRGIN KRAFT TIER SHEET ON 3in. 6in LAYERS & TOP THE LOAD. PALLET TRAY SIZE : 1219x1018x40 mm & 3 PLY PLATE SIZE : 1200x1000mm. 2. SIDE PROTECTOR (CORNER BOARDS) : USE SIDE & TOP EDGE PROTECTORS AT CORNERS INSIDE. BOTTOM OF PROTECTORS TO BE EVEN WITH THE TOP OF THE PALLET. 3. BAGGER : SHRINK WRAP BAG AROUND ENTIRE LOAD INCLUDING PALLET. WHEN BAGGER IS NOT AVAILABLE, USE THE FOLLOWING ALTERNATIVE WRAPPING METHOD. 4. ALTERNATIVE WRAPPING STRETCH WRAP : USE AUTOMATIC STRETCH WRAP MACHINE. USE APPROPRIATE GAUGE WRAP FOR TALL PALLET. STRETCH WRAP (3 WRAPS ON TOP & 3 WRAPS ON BOTTOM OF LOAD). STRETCH WRAP LOAD TO PALLET. STRETCH WRAP ENTIRE PALLET. 5. STRAPS : USE AUTOMATIC STRAPPING TOOL. 2 VERT. STRAPS LONGWAY & 5 FROM EACH EDGE. 2 VERTICAL STRAP SHORTWAY & FROM EACH EDGE. LOAD TO BE STRAPPED TO THE PALLET WITH ALL VERTICAL STRAPS.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

DISCLAIMER

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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REF NO.:

DWG32035

DESCRIPTION:

750 mL Glass Windsor Spirit, 21.5 mm