

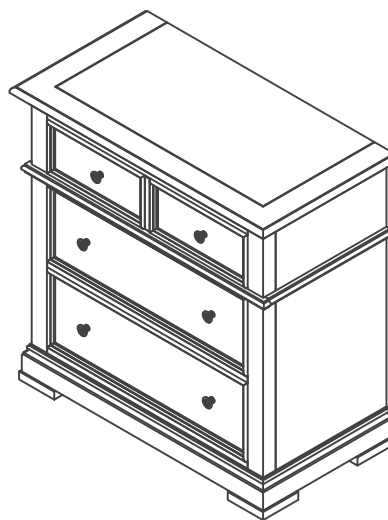
Chest

IMPORTANT

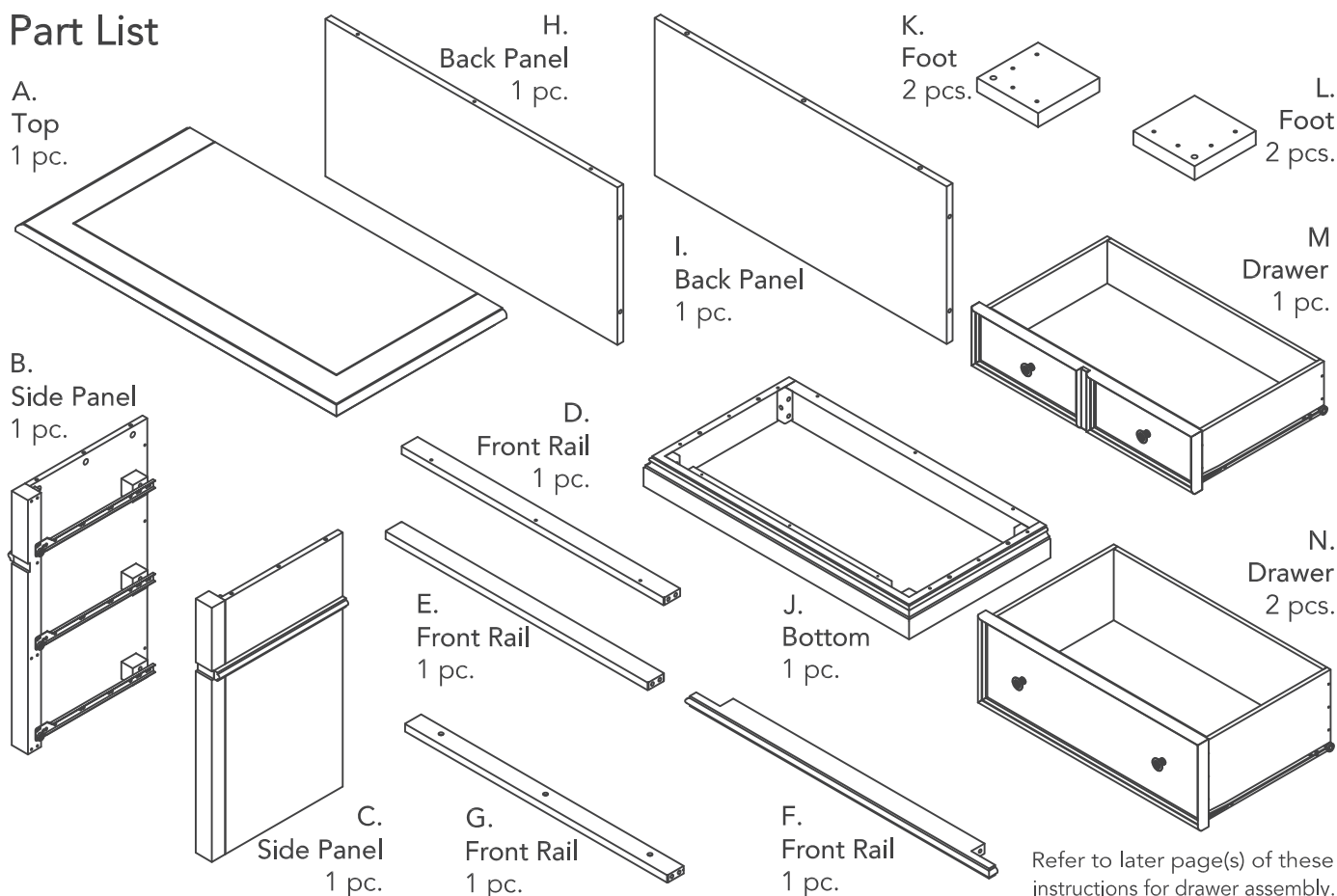
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



Part List



Hardware List



Cam Lock Screw
37 pcs. (+4 extra)



Cam Lock
37 pcs. (+4 extra)



M4x63
2 1/2" Round Head Screw
6 pcs. (+1 extra)



M4x32
1 1/4" Round Head Screw
16 pcs. (+1 extra)



M4x25
1" Round Head Screw
6 pcs. (+1 extra)



M3x32
1 1/4" Flat Head Screw
50 pcs. (+1 extra)



M3x19
3/4" Flat Head Screw
18 pcs. (+1 extra)



Dowel
4 pcs. (+1 extra)



Machine Screw
6 pcs.



Knob
6 pcs.

Tool(s) required for assembly: Phillips screwdriver, Level, Pencil, Drill (8 volts or less), 3/8" Drill Bit

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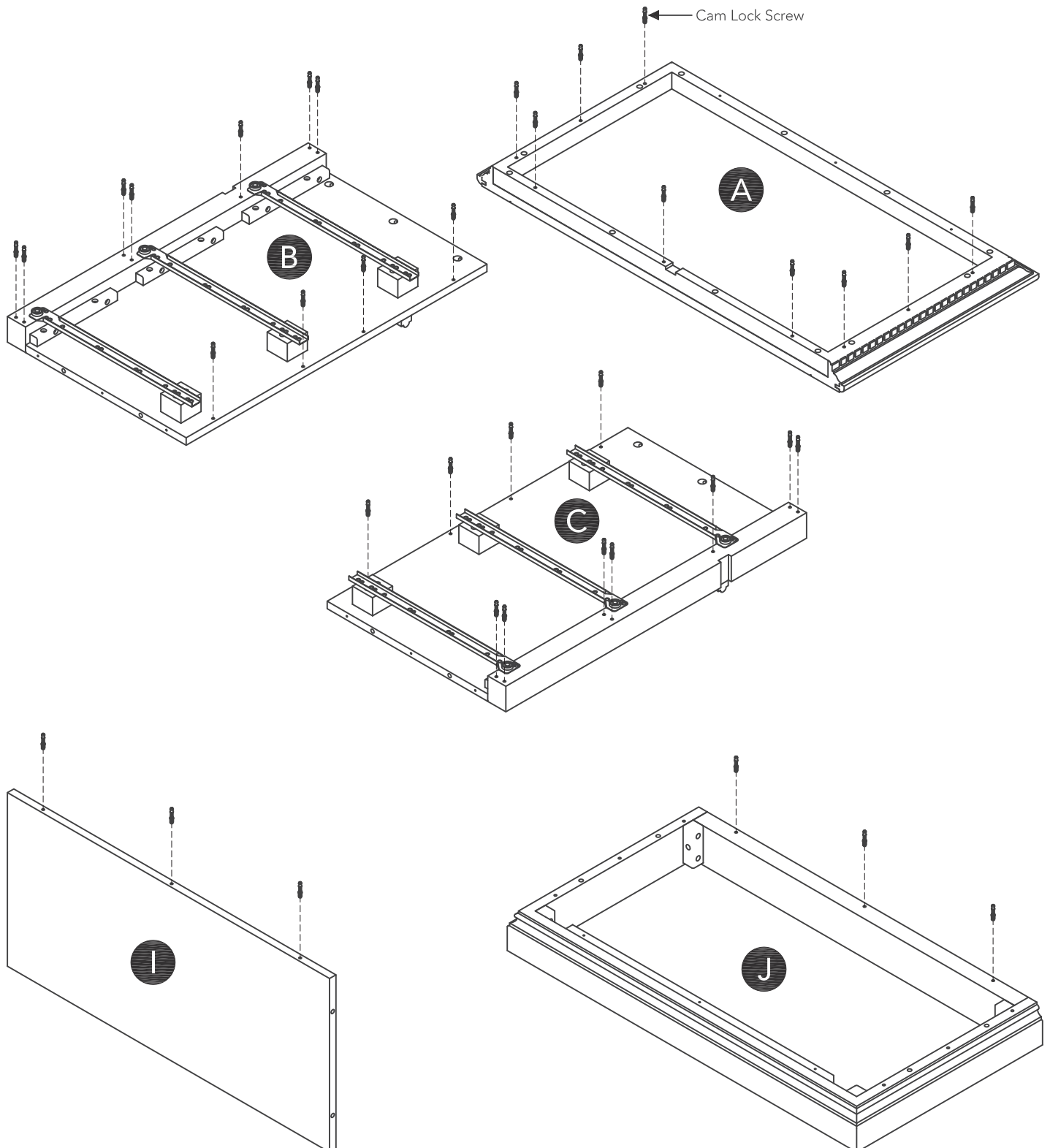
Assembly Instructions 2/11

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.

STEP 1

Insert Cam Lock Screws into pre-drilled holes in Top (A), Side Panels (B), (C), Back Panel (I) and Bottom (J), then tighten.



STEP 2

Attach Front Rails (D), (E), (F) and (G) to Side Panel (B) with Cam Locks.
(See Figure 1)

Note: A Phillips screw and river 5" or less in length is recommended.

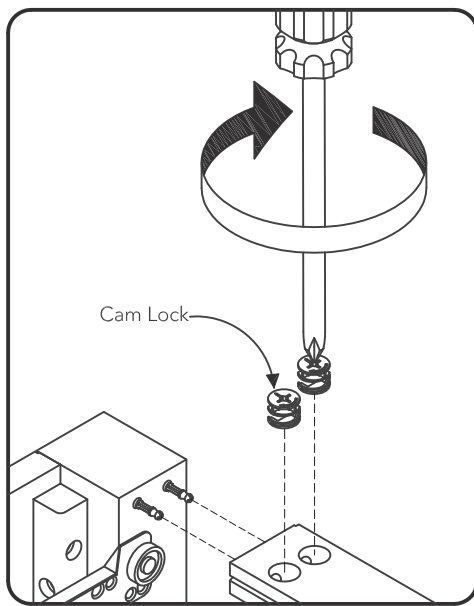
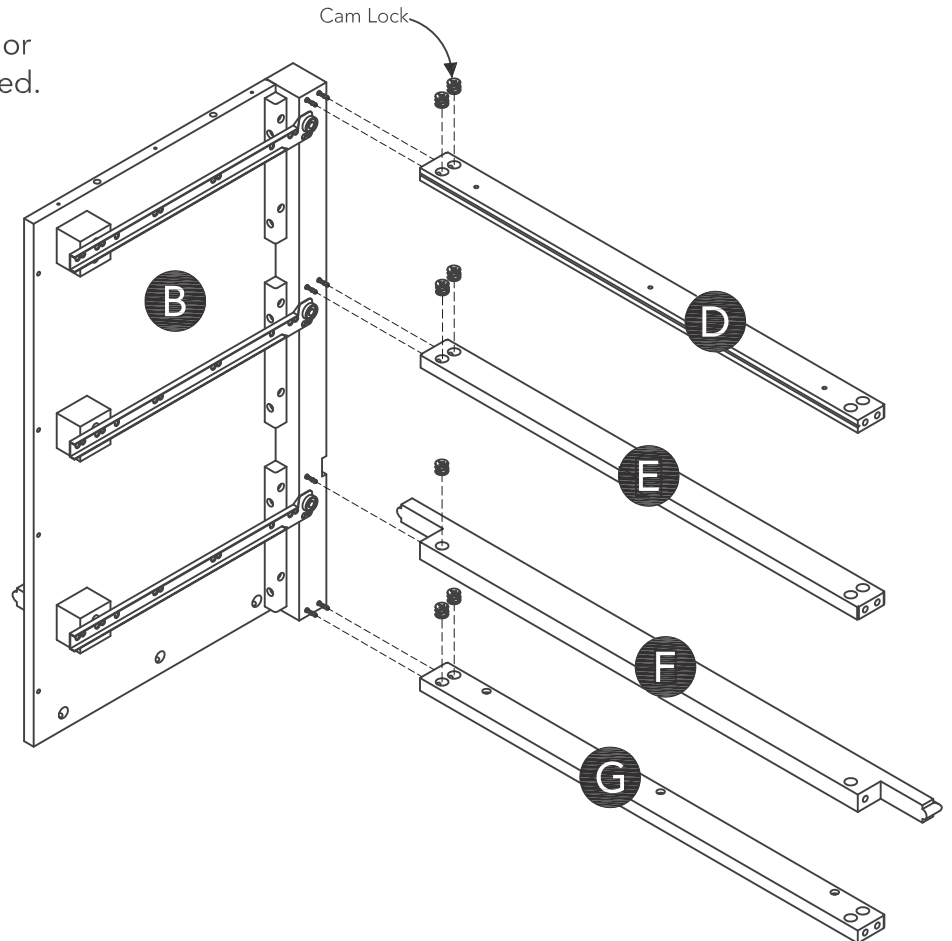
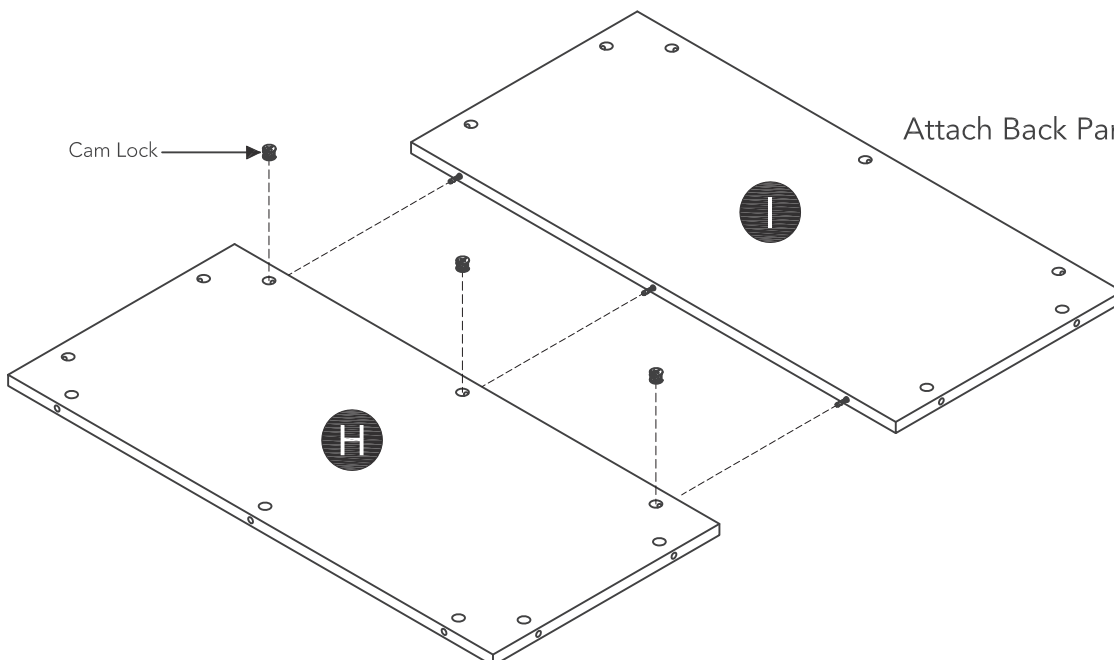


Figure 1



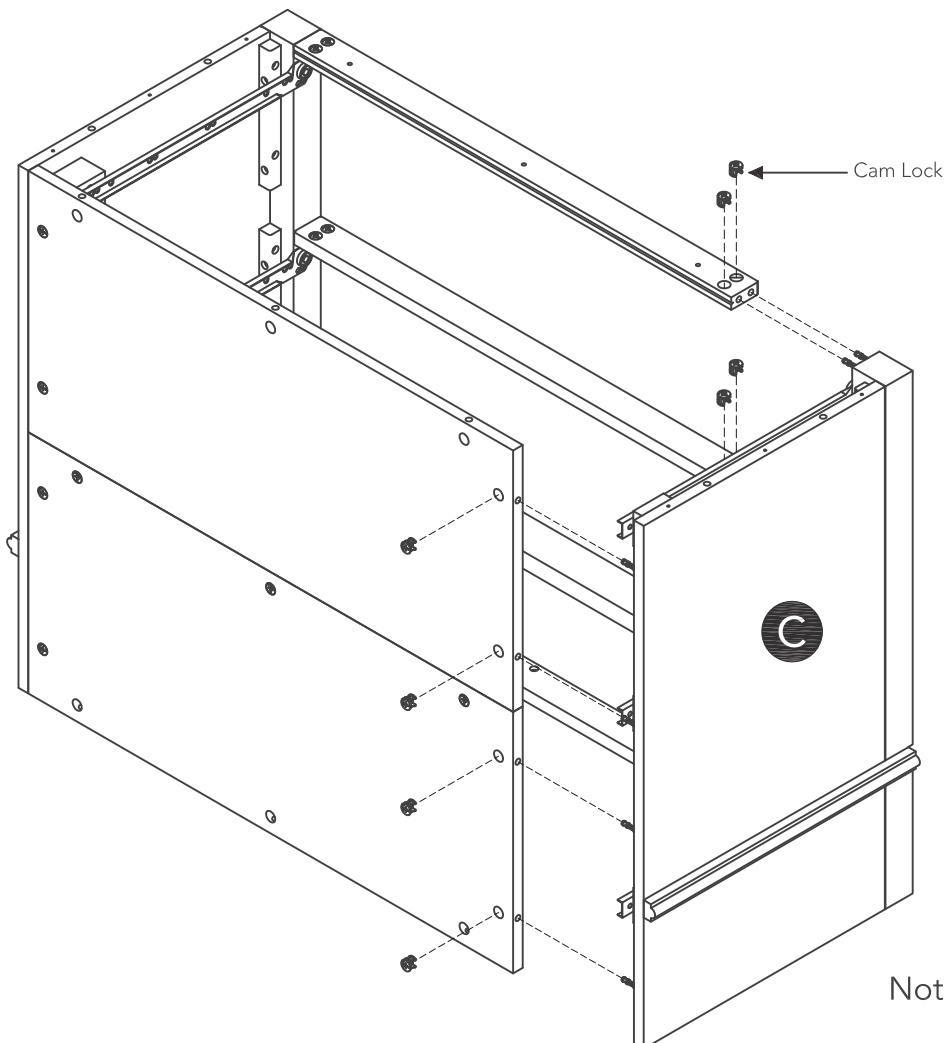
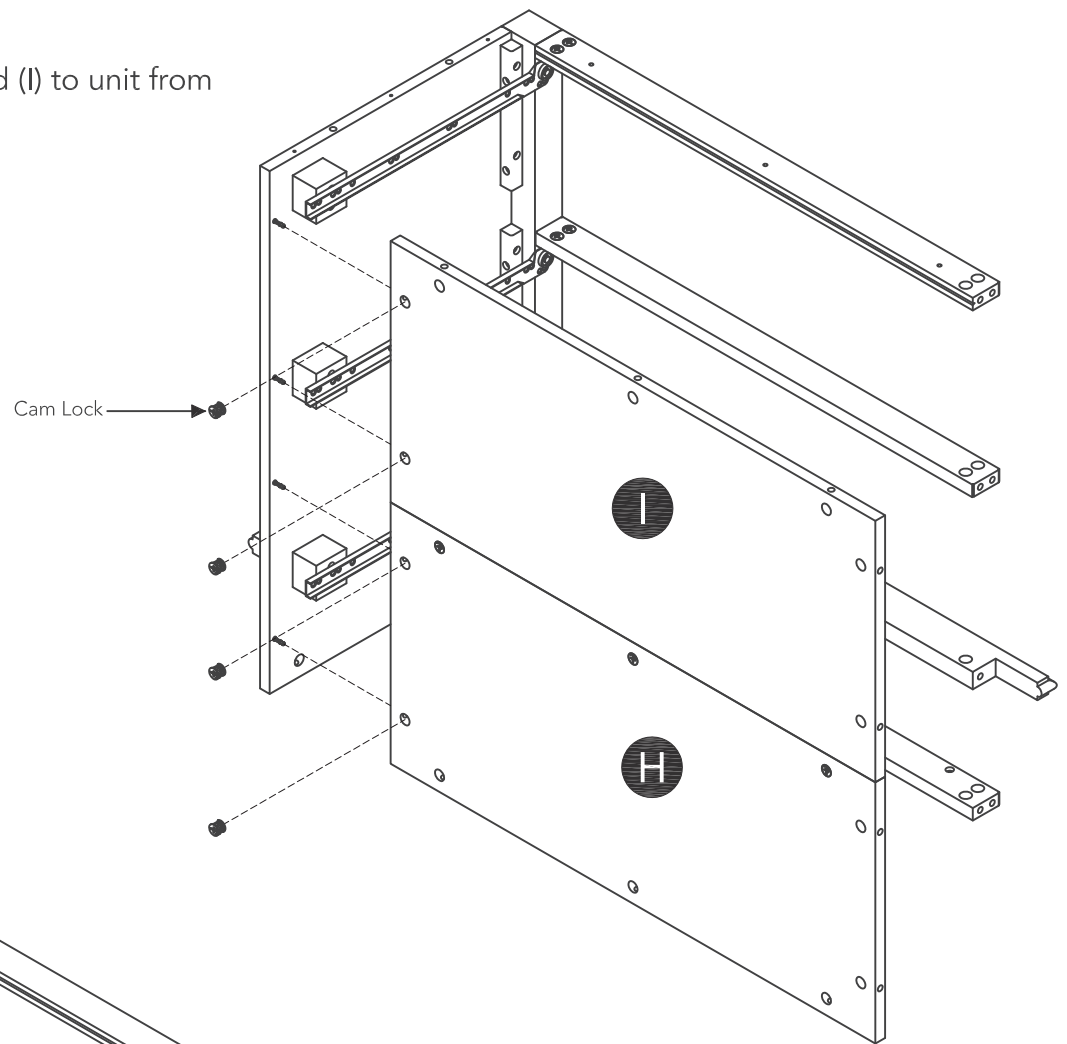
STEP 3

Attach Back Panel (I) to Back Panel (H) with Cam Locks.



STEP 4

Attach Back Panels (H) and (I) to unit from Step 2 with Cam Locks.



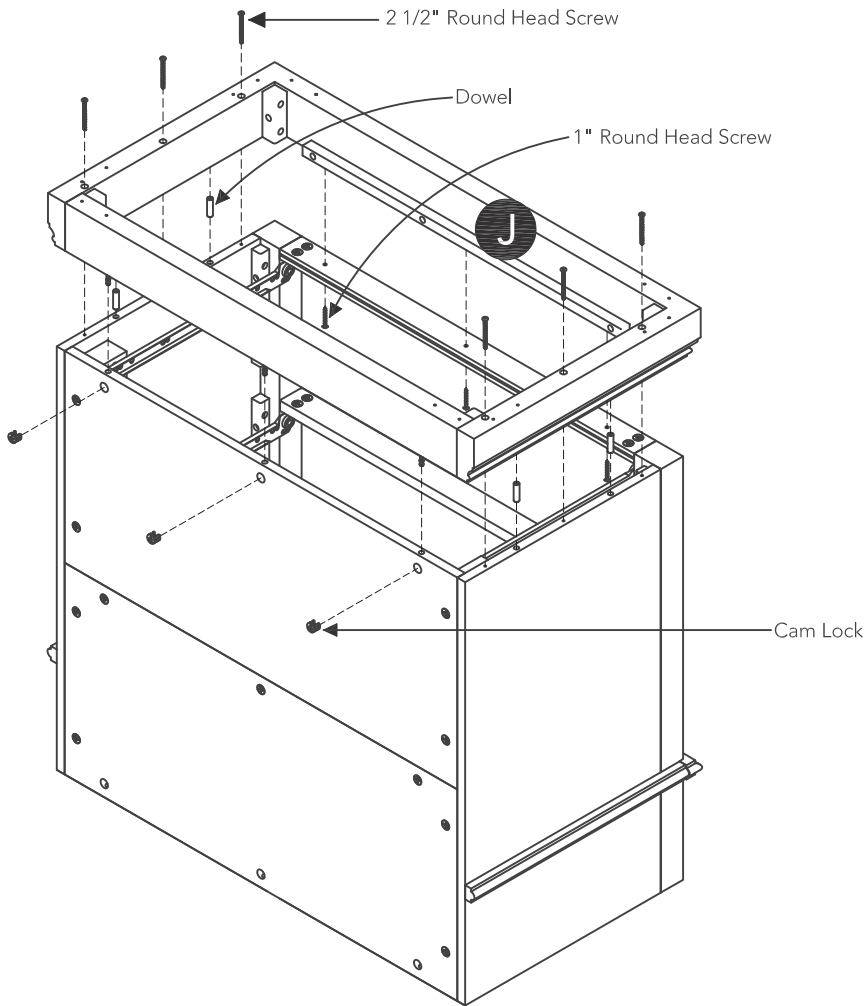
STEP 5

Attach Side Panel (C) to unit with Cam Locks.

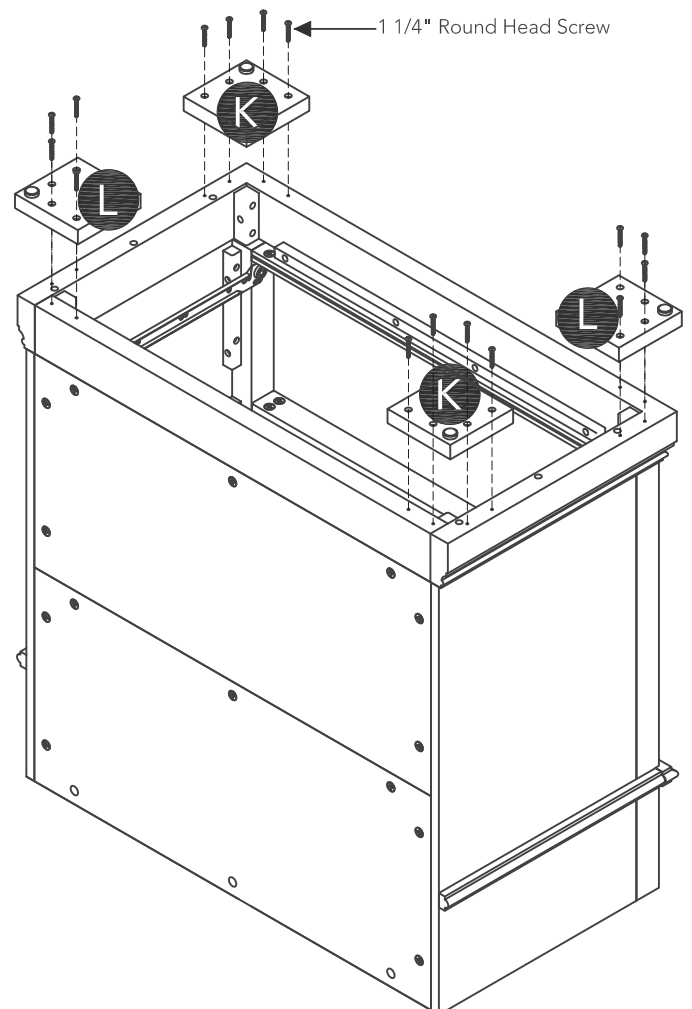
Note: A Phillips screw and river 5" or less in length is recommended.

Assembly Instructions 5/11

STEP 6



Attach Bottom (J) to unit with Dowels, Cam Locks, 2 1/2" Round Head Screws and 1" Round Head Screws.



STEP 7

Attach Feet (K) and (L) to unit with 1 1/4" Round Head Screws.

STEP 8

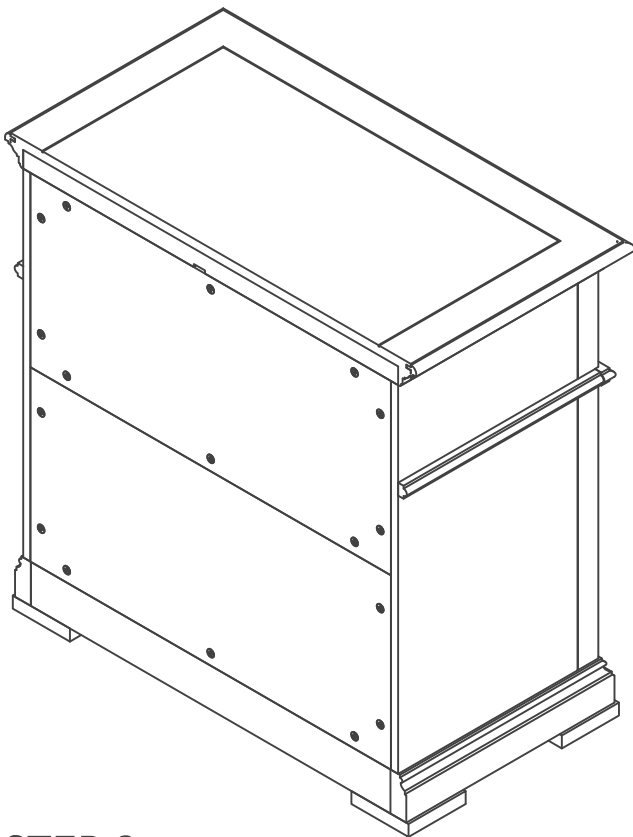
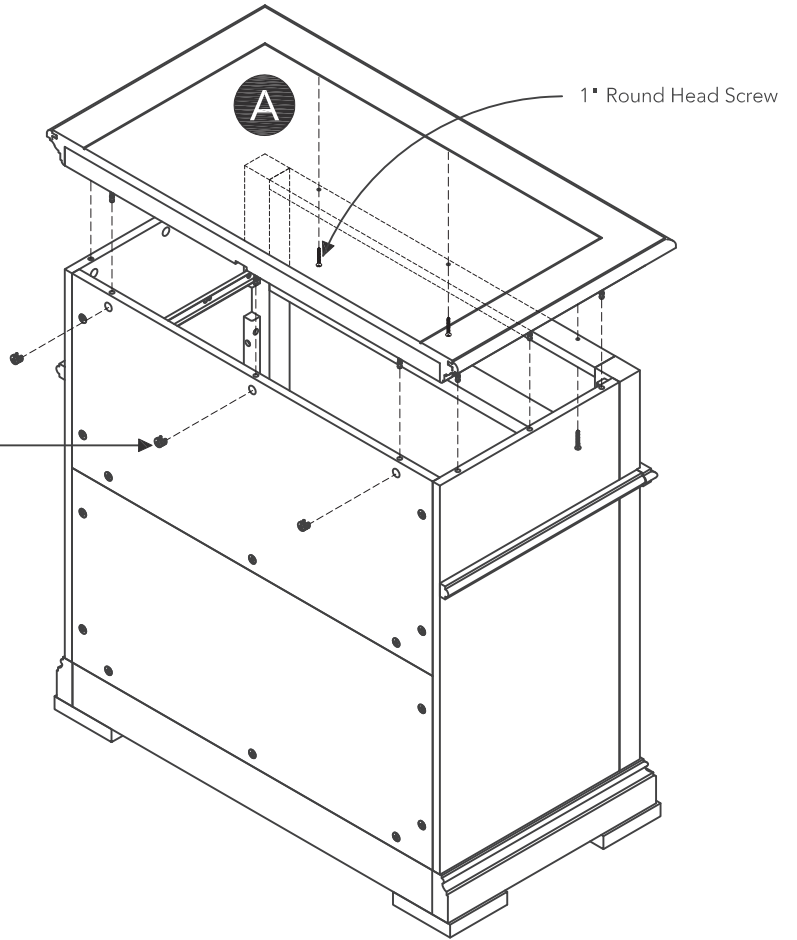
Turn unit over to its upright position.

Attach Top (A) to unit with Cam Locks and 1" Round Head Screws.

Note: A Phillips screw and river 5" or less in length is recommended.

Cam Lock

1" Round Head Screw



STEP 9

Level unit by adjusting the adjustable levelers on bottom of feet. (See Figure 2)

Note: Unit must be level to work properly.

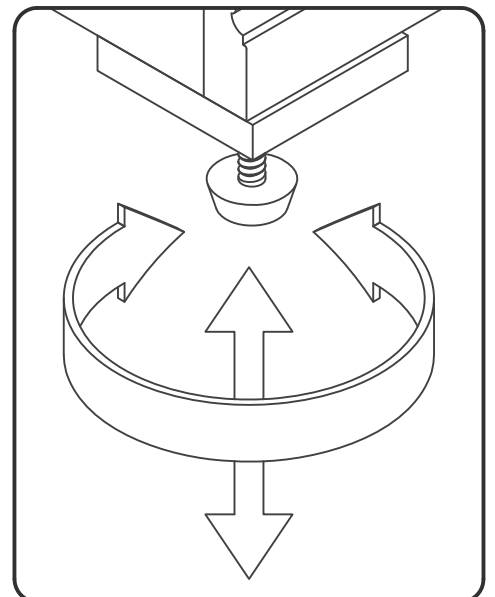


Figure 2

Assembly Instructions 7/11

IMPORTANT

- To help reduce the risk of the unit tipping over, the Tipover Restraint must be installed following these instructions exactly.

STEP 10

Place unit at desired location.

Mark wall with pencil just above and in-line with hole in Top (A). (See Figure 3)

Move unit.

Drill a 3/8" hole in wall 1 1/2" below mark.

Insert Anchor into the wall hole and attach Tipover Restraint to Anchor with 1 1/2" Round Head Screw and Flat Washer. (See Figure 4)

Move unit back into place and insert Tipover Restraint into unit through hole in Top (A). (See Figure 5)

Attach Tipover Restraint to unit with 1/2" Round Head Screw and Flat Washer. (See Figure 6)

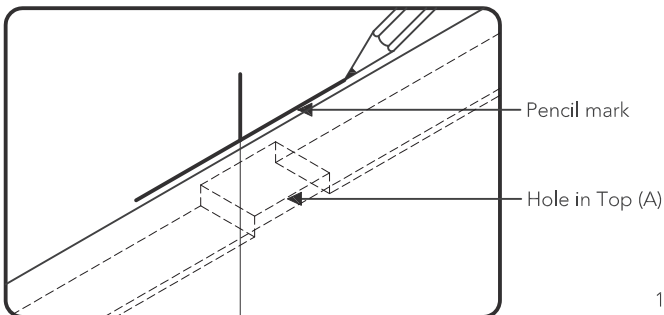
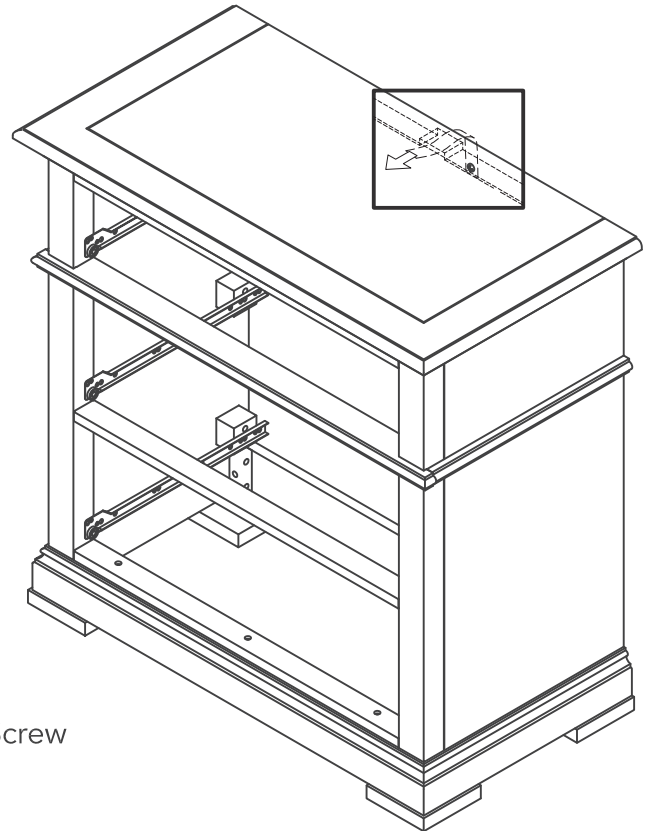


Figure 3

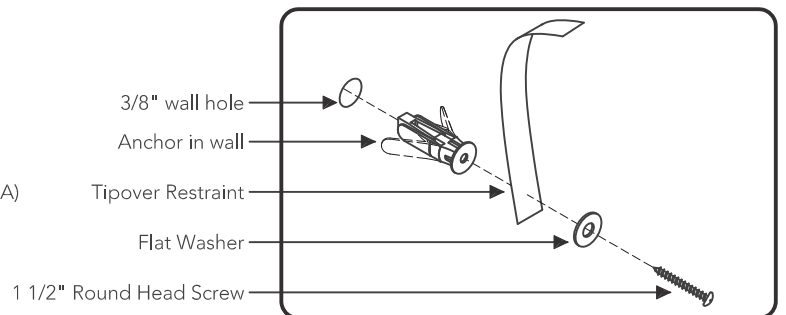


Figure 4

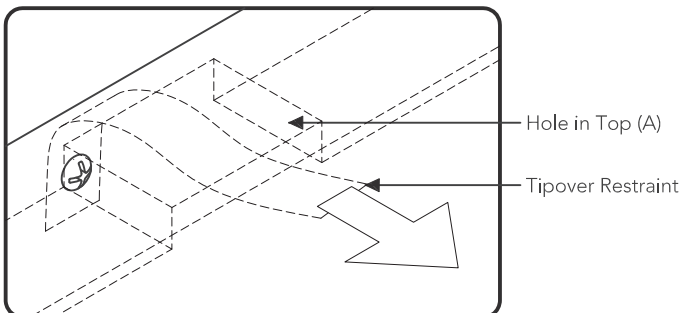


Figure 5

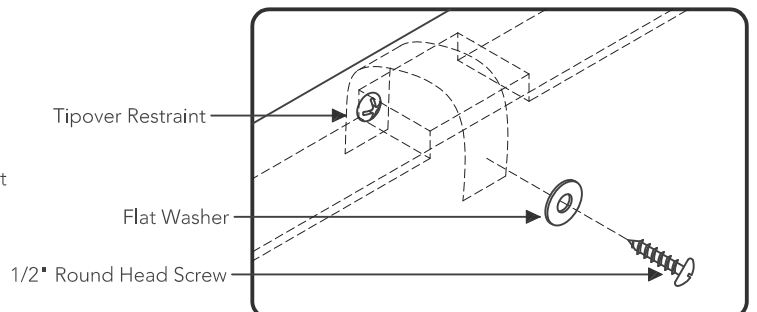


Figure 6

Hardware List



Tipover Restraint
1 pc.



Anchor
1 pc. (+1 extra)



M3x38
1 1/2" Round Head Screw
1 pc. (+1 extra)



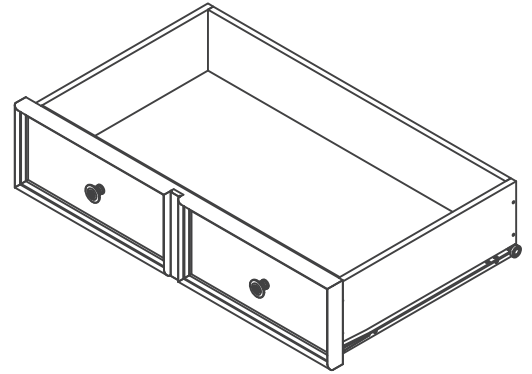
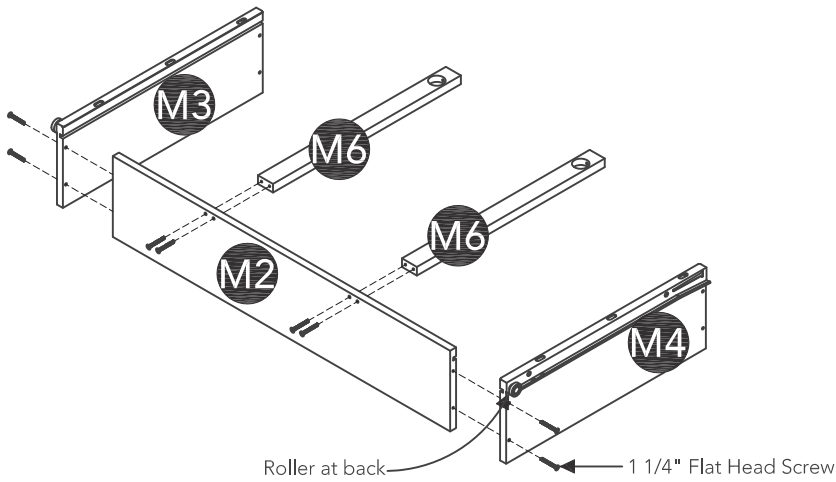
M3x13
1/2" Round Head Screw
1 pc. (+1 extra)



Flat Washer
2 pcs. (+1 extra)

Assembly Instructions 8/11

Drawer (M)



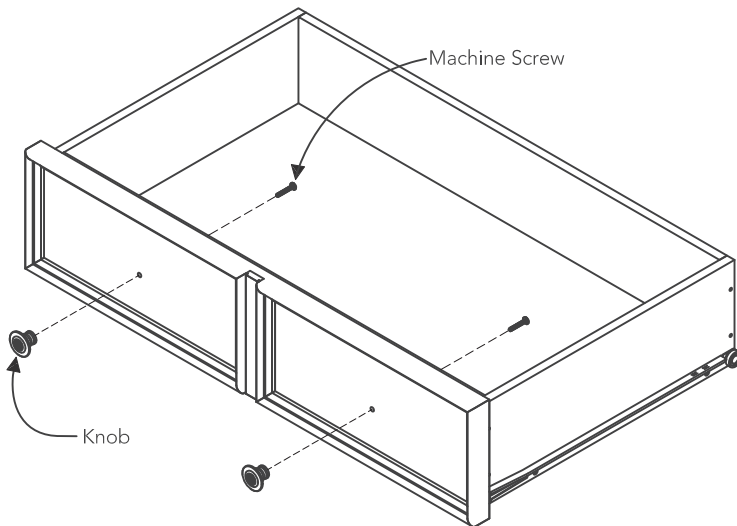
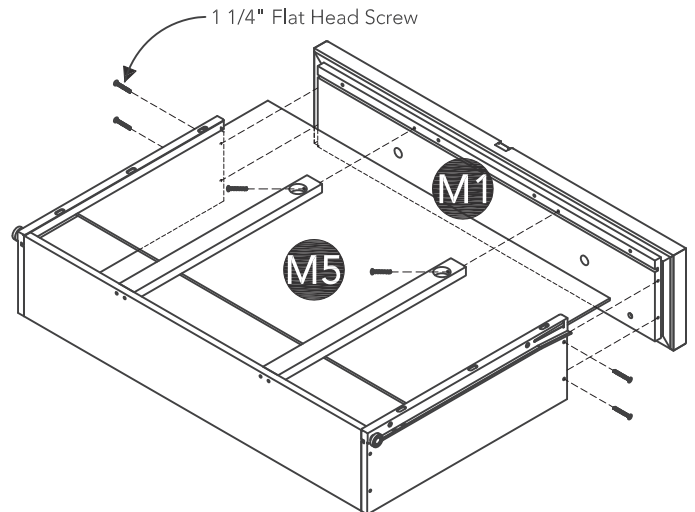
STEP 11

Attach Drawer Sides (M3), (M4) and Supports (M6) to Drawer Back (M2) with 1 1/4" Flat Head Screws.

STEP 12

Insert Drawer Bottom (M5) into groove.

Attach Drawer Front (M1) to unit with 1 1/4" Flat Head Screws.

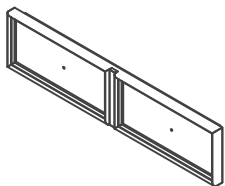


STEP 13

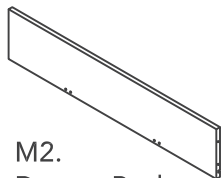
Attach Knobs with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

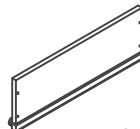
Part List



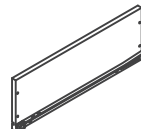
M1.
Drawer Front
1 pc.



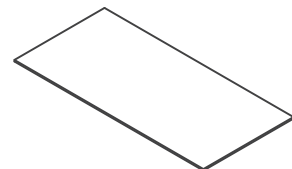
M2.
Drawer Back
1 pc.



M3.
Drawer Side
1 pc.



M4.
Drawer Side
1 pc.



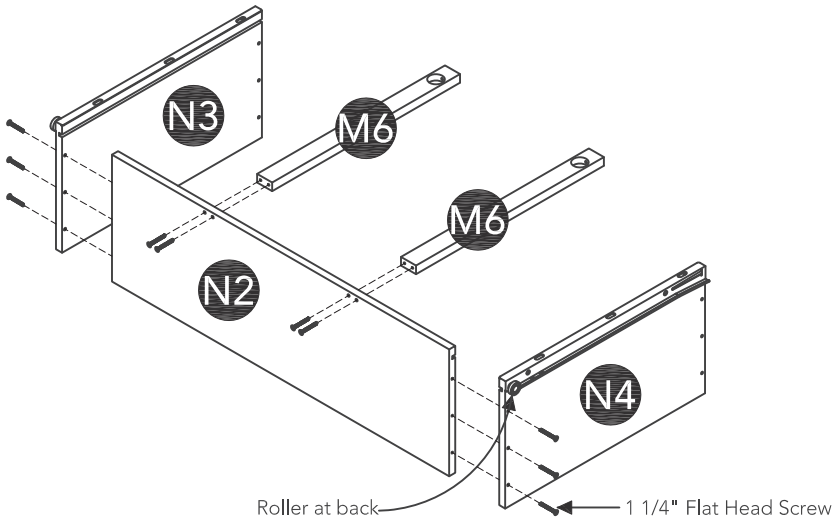
M5.
Drawer Bottom
1 pc.



M6.
Support
2 pcs.

Assembly Instructions 9/11

Drawer (N)



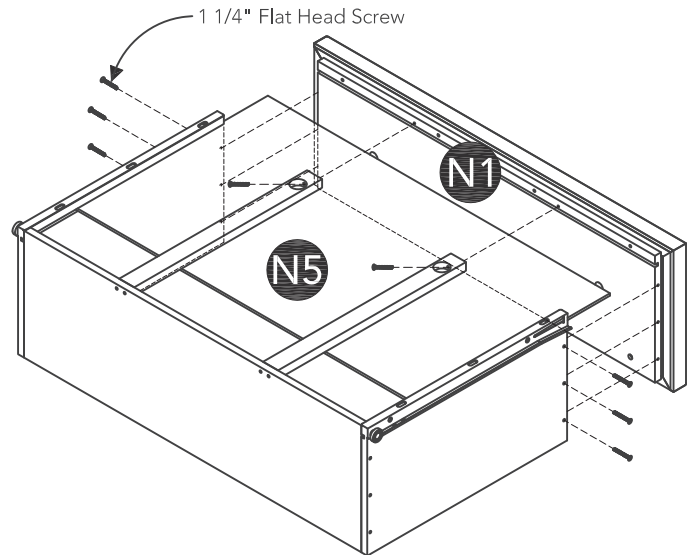
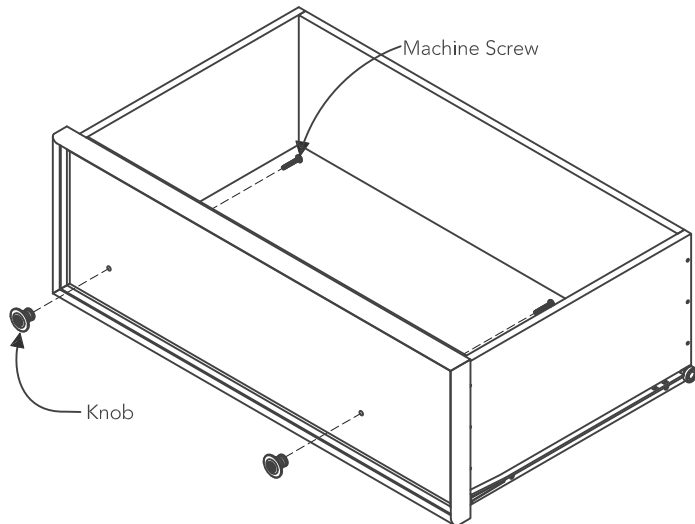
STEP 14

Attach Drawer Sides (N3), (N4) and Supports (M6) to Drawer Back (N2) with 1 1/4" Flat Head Screws.

STEP 15

Insert Drawer Bottom (N5) into groove.

Attach Drawer Front (N1) to unit with 1 1/4" Flat Head Screws.

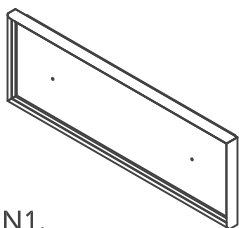


STEP 16

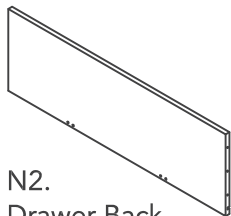
Attach Knobs with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

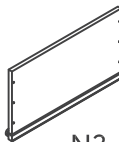
Part List



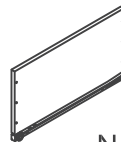
N1.
Drawer Front
2 pcs.



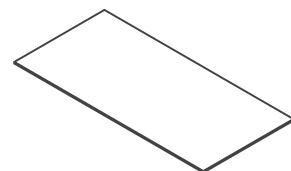
N2.
Drawer Back
2 pcs.



N3.
Drawer Side
2 pcs.



N4.
Drawer Side
2 pcs.



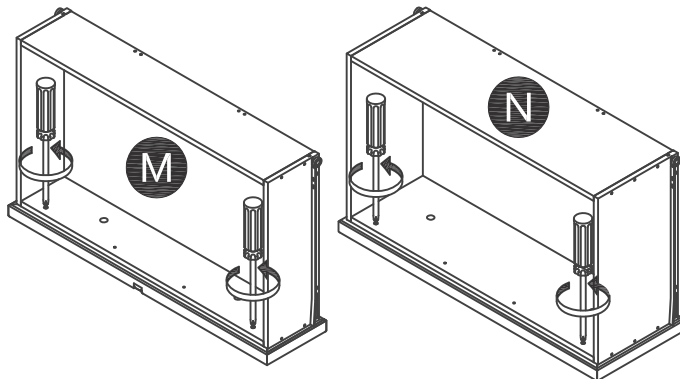
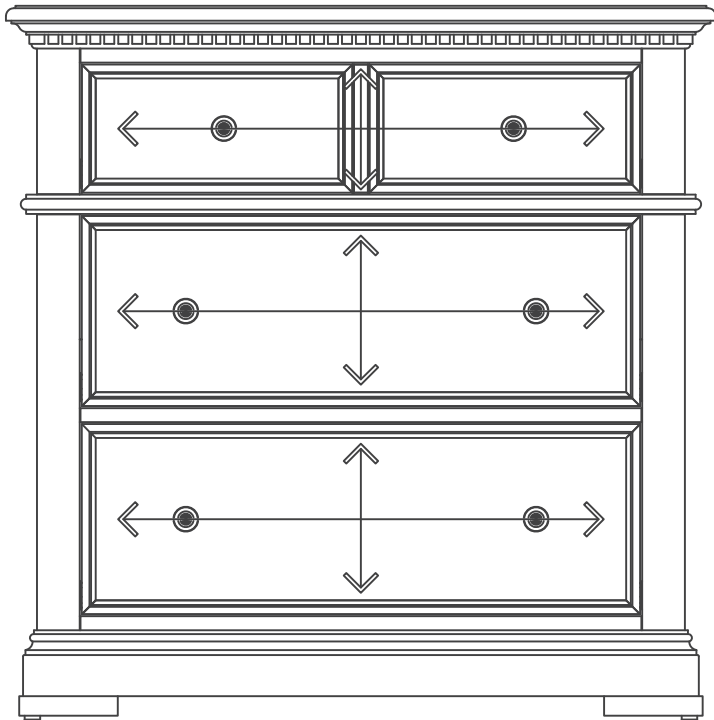
N5.
Drawer Bottom
2 pcs.



M6.
Support
4 pcs.

STEP 17

Loosen slightly screws pre-installed on back of drawer fronts.



STEP 18

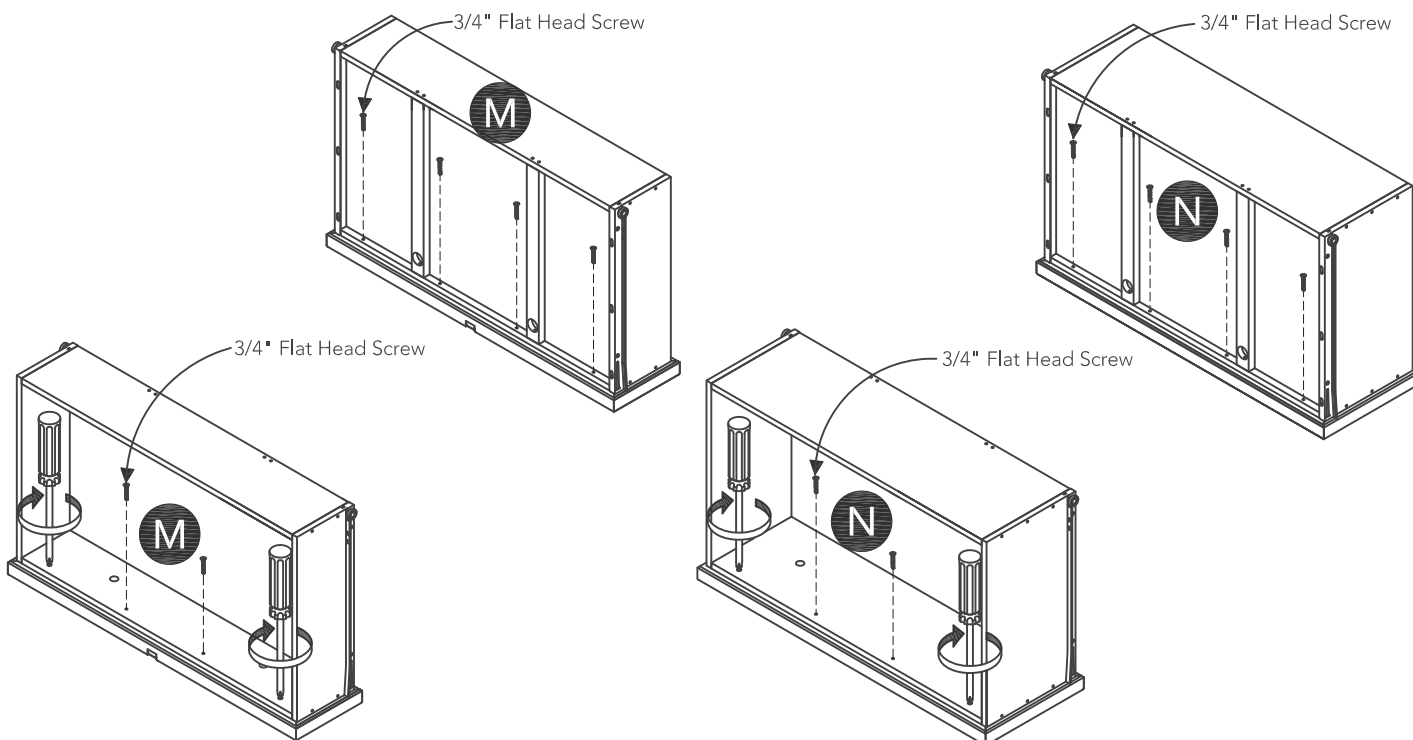
Insert drawers into unit, then adjust drawer front panels left or right and up or down until drawer gaps look proportional.

STEP 19

Pull each drawer open slowly, then re-tighten screws from Step 17.

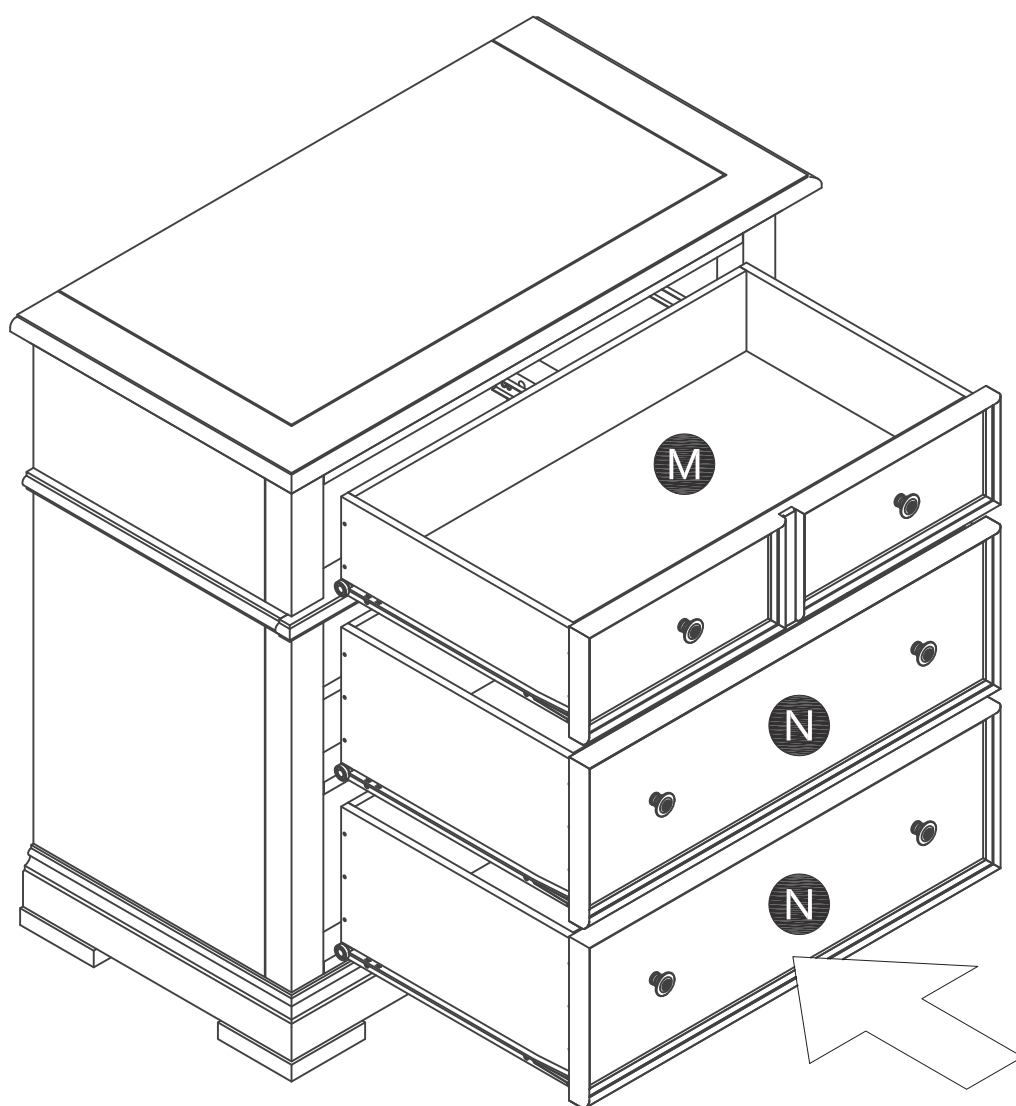
Make sure drawer front panels do not move and lock drawer front panels into position with 3/4" Flat Head Screws.

Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.



STEP 20

Slide Drawers (M) and (N) into position.



CARE INSTRUCTIONS

NEVER

allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.

**PREVENT
CRACKING**



Do not place
in direct sunlight.

**PREVENT
FADING**



Do not write
directly on surface.

**PREVENT
MARKING**



Do not place hot
objects on surface.

**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.

**PREVENT
DISCOLORING**



Do not use commercial
waxes and polishes.

**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

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