

# RHINO PLAY™

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

**DO NOT RETURN IT TO THE STORE,**

please contact us toll free @:

**1-888-996-2729**

**FAX: 1-866-873-3531**

**arcadegames@escaladesports.com**

Or write to:

Escalade Sports  
Customer Service Department  
P.O. Box 889  
Evansville IN 47706

Please visit our Web site at:

**www.escaladesports.com**

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

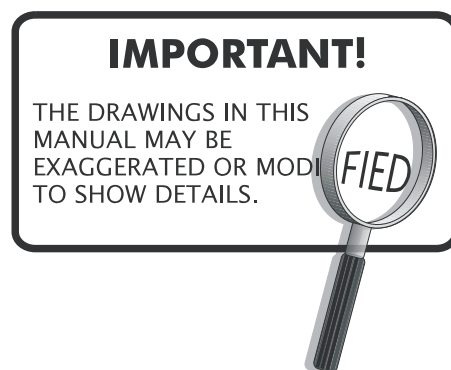
Your Model Number **M01702W**

Date Code **2 - M01702W - 0710 - WJ**

Purchase Date \_\_\_\_\_

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP  
IN THIS MANUAL BEFORE YOU  
BEGIN THE ASSEMBLY.**



## TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE

### Tools Required:

T1-Allen Wrench (Included)  
Philips Screwdriver  
Furniture Polish and Cloth

## Assembly Tips

Make sure you understand the following tips before you begin to assemble your table.

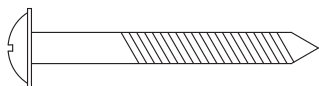
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



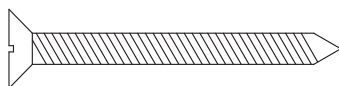
### **WARNING:**

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND  
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO  
ADULTS ARE NEEDED TO PUT THIS GAME TABLE  
TOGETHER.**

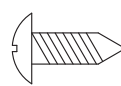
# HARDWARE IDENTIFIER ( To Scale)



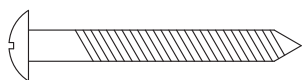
H1 - 3.5mm x 38mm  
Philips Washer Head  
Screw (54 pcs)



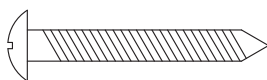
H2 - 4mm x 44mm  
Philips Flat Head  
Screw (4 pcs)



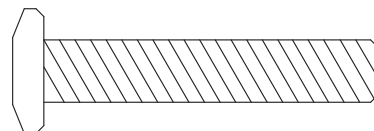
H3 - 4mm x 12mm  
Philips Round Head  
Screw (16 pcs)



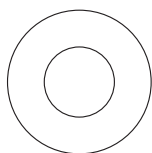
H4 - 5mm x 35mm  
Philips Round Head  
Screw (8 pcs)



H5 - 5mm x 32mm  
Philips Round Head  
Screw (8 pcs)



H6 - 8mm x 44mm  
Allen Head Bolt (12 pcs)



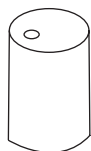
H7 - 8mm x 19mm  
Flat Washer (12 pcs)



(Not to Scale)

T1 - Allen  
Wrench (1 pc)

# ACCESSORY IDENTIFIER (Not to Scale)



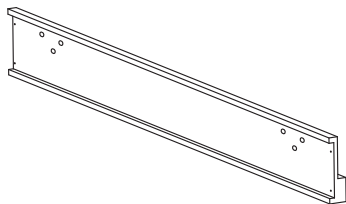
A1-Shuffle Board  
Wax (1 pc)



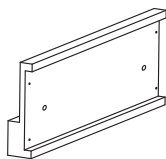
A2R-Red Shuffle Board Pucks (4 pcs)  
A2B-Blue Shuffle Board Pucks (4 pcs)

# PARTS IDENTIFIER

## ( Not to Scale)



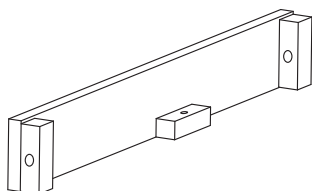
P1 - Side Rail  
Apron (2 pcs)



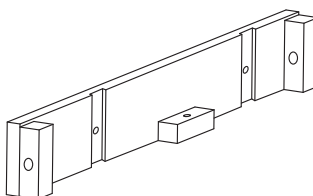
P2 - End Rail  
Apron (2 pcs)



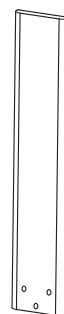
P3 - Playfield (1 pc)



P4 - Playfield Middle  
Support Brace (2 pcs)



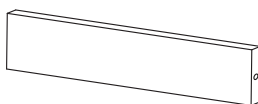
P5 - Playfield End  
Support Brace (2 pcs)



P6 - Leg (4 pcs)



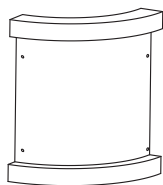
P7 - Leg Panel (4 pcs)



P8 - End Rail Apron  
Support Brace (4 pcs)



P9 - Leg Leveler  
(4 pcs)



P10 - Corner Post (4 pcs)



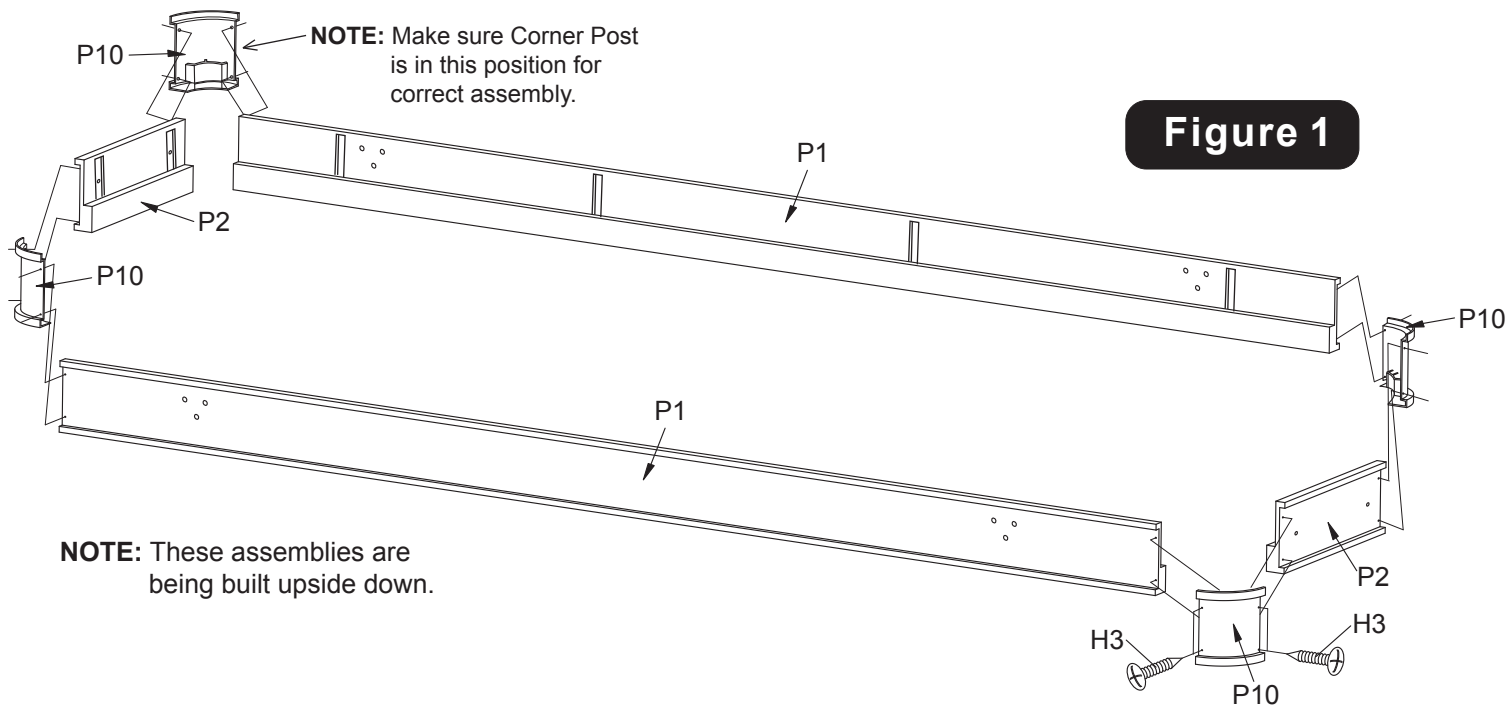
P11 - Slide Scorer (2 pcs)

**PARTS REQUIRED:**16 pcs - **H3** Philips Round2 pcs - **P2** End Rail Apron

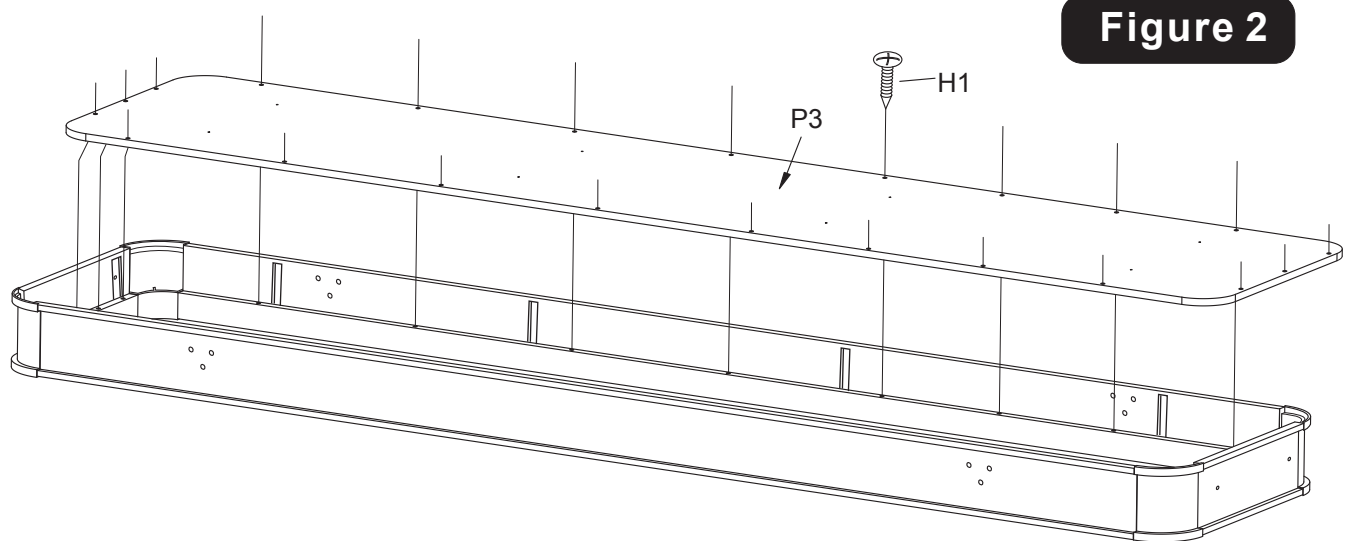
Head Screw

4 pcs - **P10** Corner Post2 pcs - **P1** Side Rail Apron**STEP 1:**

On a clean level surface, place each Side Rail Apron **P1**, each End Rail Apron **P2**, and each Corner Post **P10** upside down as shown in **Figure 1**. Next, attach each Corner Post using Philips Round Screws **H3**.

**PARTS REQUIRED:**22 pcs - **H1** Philips Washer Head Screw1 pc - **P3** Playfield**STEP 2:**

With the help of another adult, place Playfield **P3** face down into the cabinet assembly and attach using Philips Washer Head Screws **H1** as shown in **Figure 2**.

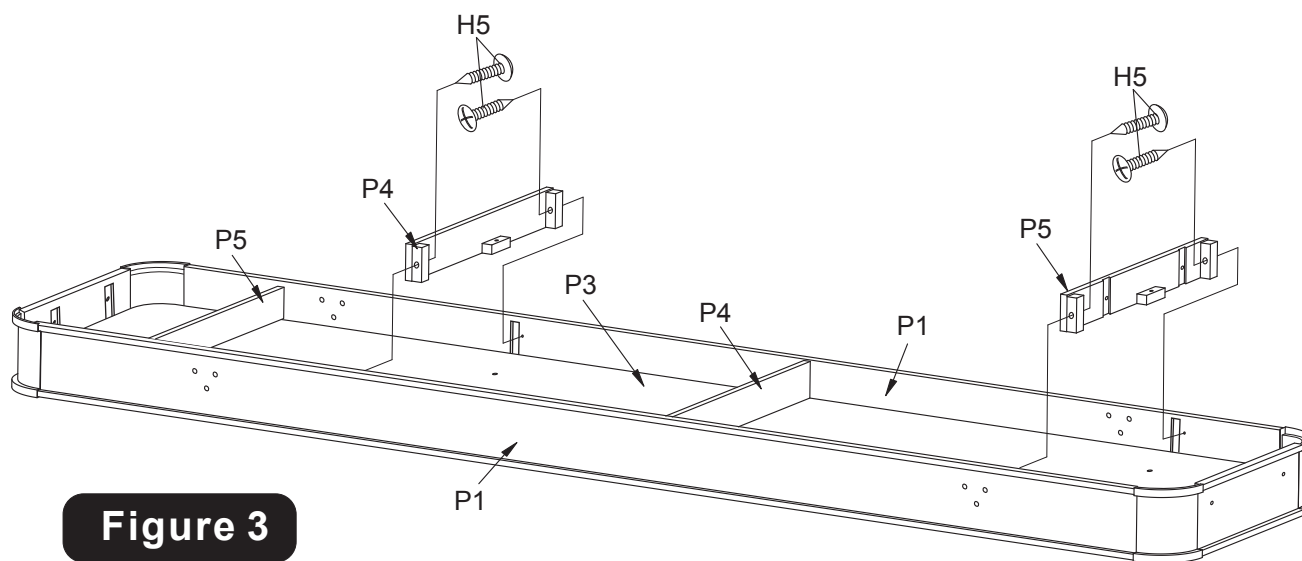


**PARTS REQUIRED:**

|                                                  |                                            |
|--------------------------------------------------|--------------------------------------------|
| 2 pcs - <b>P4</b> Playfield Middle Support Brace | 8 pcs - <b>H5</b> Philips Round Head Screw |
| 2 pcs - <b>P5</b> Playfield End Support Brace    |                                            |

**STEP 3:**

Attach each Playfield Middle Support Brace **P4** and Playfield End Support Brace **P5** using Philips Round Head Screws **H5** into side apron as shown in **Figure 3**.

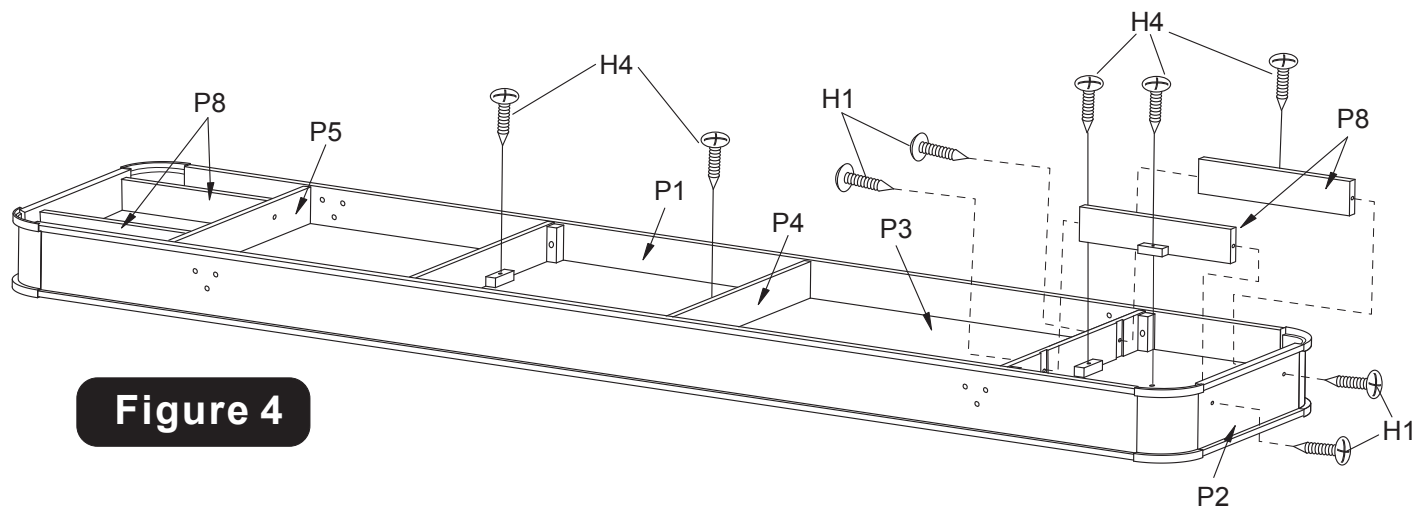
**Figure 3****PARTS REQUIRED:**

|                                             |                                                |
|---------------------------------------------|------------------------------------------------|
| 8 pcs - <b>H1</b> Philips Washer Head Screw | 4 pcs - <b>P8</b> End Rail Apron Support Brace |
| 8 pcs - <b>H4</b> Philips Round Head Screw  |                                                |

**STEP 4:**

First, Place End Rail Apron Support Braces **P8** between Playfield End Support Brace **P5** and End Rail Apron **P2** as shown. Next, secure each End Rail Apron Support Braces **P8** with Screws **H1** as shown in **Figure 4**.

To complete, secure each Support Braces **P4**, **P5** and **P8** into Playfield **P3** using Screws **H4** as shown in **Figure 4**.

**Figure 4**

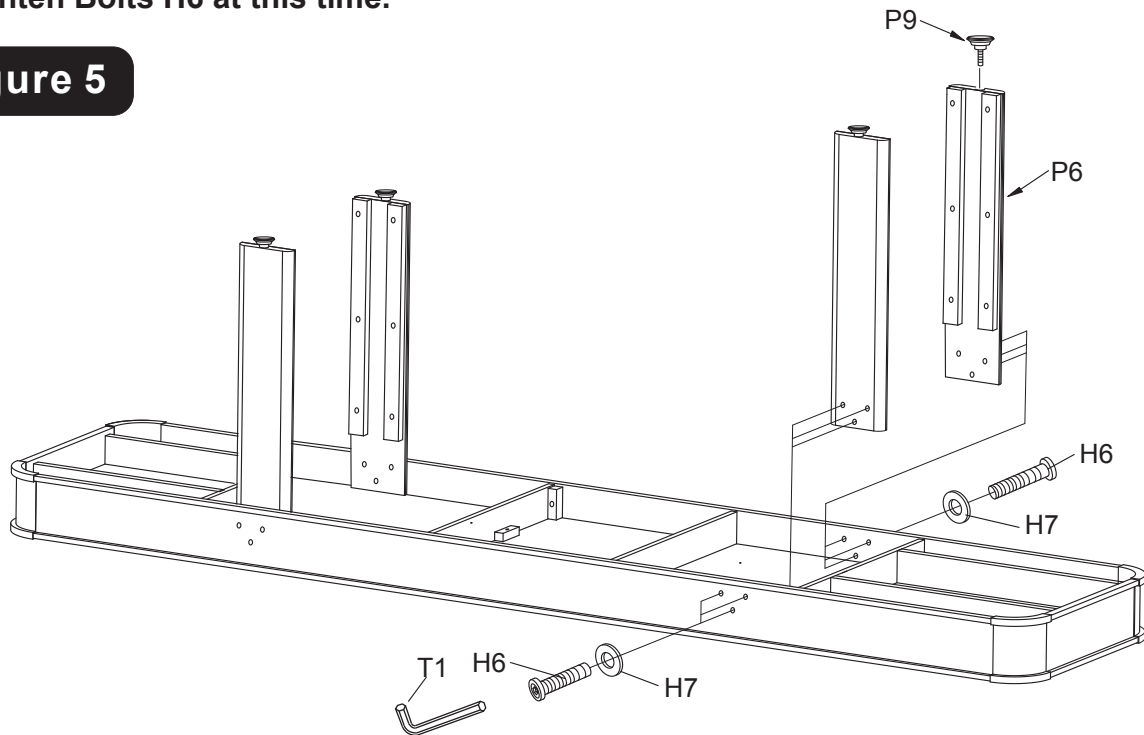
**PARTS REQUIRED:**

|                                    |                               |
|------------------------------------|-------------------------------|
| 12 pcs - <b>H6</b> Allen Head Bolt | 4 pcs - <b>P9</b> Leg Leveler |
| 12 pcs - <b>H7</b> Flat Washer     | 1 pc - <b>T1</b> Allen Wrench |
| 4 pcs - <b>P6</b> Leg              |                               |

**STEP 5:**

Attach Leg **P6** using Allen Head Bolts **H6** with Flat Washer **H7** as shown in **Figure 5**. Next, Thread Leg Levelers **P9** to bottom of Leg **P6** as shown in **Figure 5**.

**Do not tighten Bolts H6 at this time.**

**Figure 5****PARTS REQUIRED:**

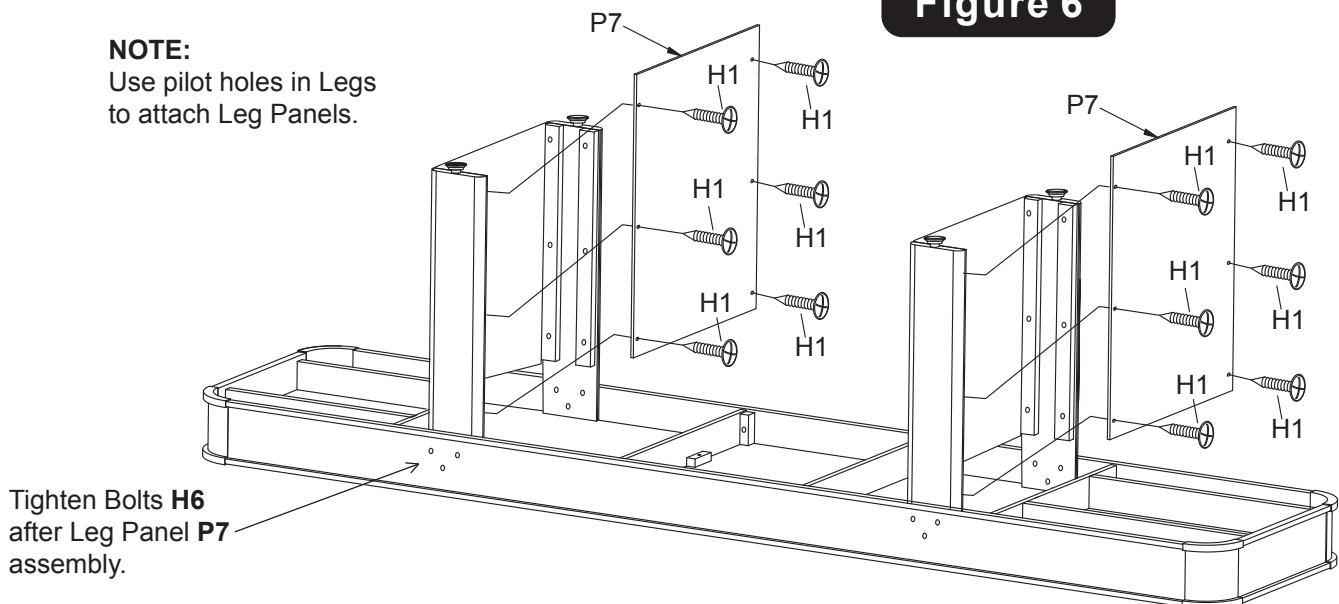
|                                              |                             |
|----------------------------------------------|-----------------------------|
| 24 pcs - <b>H1</b> Philips Washer Head Screw | 4 pcs - <b>P7</b> Leg Panel |
|----------------------------------------------|-----------------------------|

**STEP 6:**

Attach Leg Panel **P7** to each side of Leg **P6** as shown in **Figure 6** using Philips Washer Head Screws **H1**. Use the pilot hole provided. **Tighten All Hardware this time.**

**Figure 6****NOTE:**

Use pilot holes in Legs to attach Leg Panels.





## WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS VERY HEAVY.

## PARTS REQUIRED:

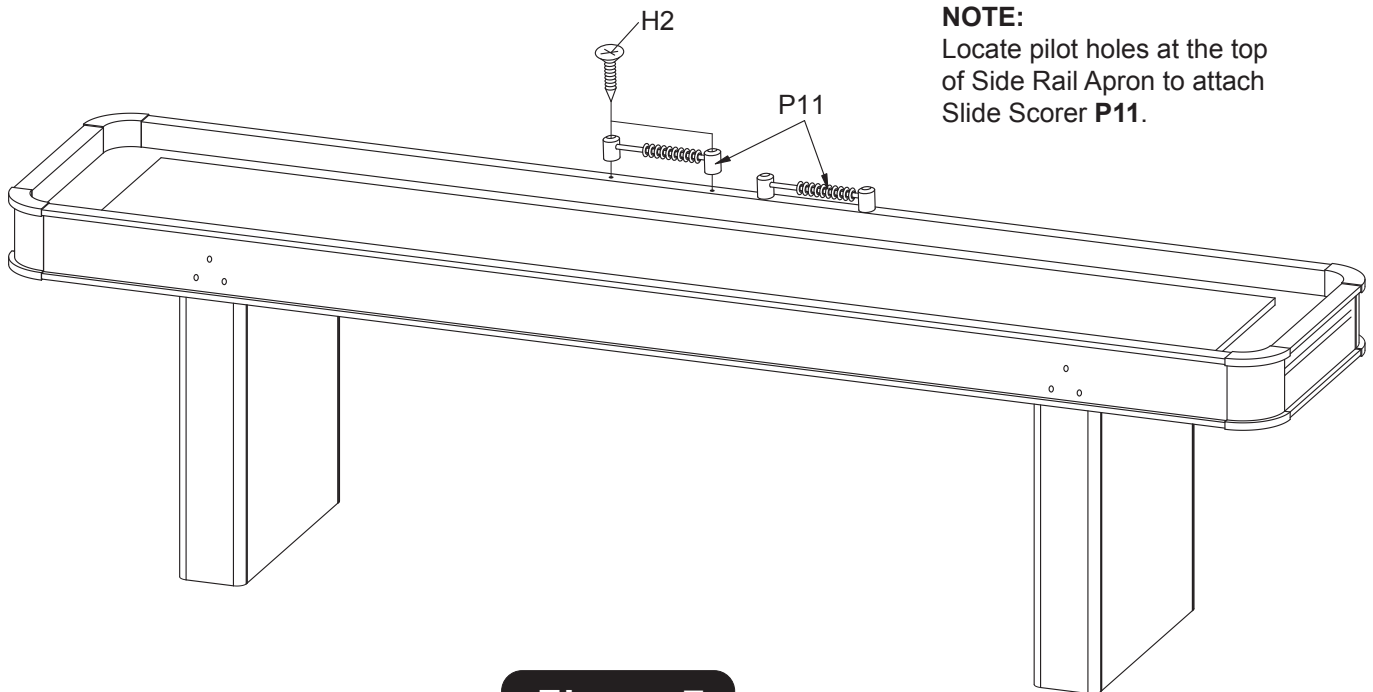
- 4 pcs - **H2** Philips Flat Head Screw
- 2 pcs - **P11** Slide Scorer

## STEP 7:

With the help of another adult carefully lift and rotate table into an upright position. Install Slide Scorers **P11** using Philips Flat Head Screws **H2** as shown in **Figure 7** (Note the location of the pilot holes). Next, use a level to confirm if the table is level. To adjust, use the leg levelers.

## NOTE:

Locate pilot holes at the top of Side Rail Apron to attach Slide Scorer **P11**.



**Figure 7**

## IMPORTANT NOTE:

1. Always shake shuffleboard wax before applying to table.
2. Before first use and frequently there after, apply furniture polish to shuffleboard playfield to insure long life of playfield and the most competitive level of play.
3. Apply an adequate amount of shuffleboard wax over the entire length of shuffleboard playfield so puck will always "float" consistently over the entire length of the playfield.

For complete Table Shuffleboard rules and information go to: [www.shuffleboardcorner.com](http://www.shuffleboardcorner.com)

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.



## WARNING:

TO PLAY THIS GAME AND ACHIEVE A HIGH SKILL LEVEL  
REQUIRES A SOFT AND GENTLE TOUCH.  
OVER THROWING THE PUCKS WILL CAUSE DAMAGE TO  
THE END OF THE TABLES.

## CARE AND USE OF YOUR TABLE

1. Always shake shuffleboard wax before applying to table.
2. Before first use and frequently there after, apply furniture polish to shuffleboard playfield to insure long life of playfield and the most competitive level of play.
3. Apply an adequate amount of shuffleboard wax over the entire length of shuffleboard playfield so puck will always "float" consistently over the entire length of the playfield.
4. Use spray furniture polish to clean all exterior surfaces of your game table.
5. This product is intended for **INDOOR** use only.
6. **DO NOT** sit, climb or lean on the table.
7. **DO NOT** drag the table when moving it. This will damage the legs.
8. **DO NOT** set drinks on the table.

## PARTS LIST FOR MODEL # M01702W

| Key # | Part #     | Description                              | Qty. |
|-------|------------|------------------------------------------|------|
| H1    | 01702WJH1  | 3.5 mm x 38 mm Philips Washer Head Screw | 54   |
| H2    | 01702WJH2  | 4 mm x 44 mm Philips Flat Head Screw     | 4    |
| H3    | 01702WJH3  | 4 mm x 12 mm Philips Round Head Screw    | 16   |
| H4    | 01702WJH4  | 5 mm x 35 mm Philips Round Head Screw    | 8    |
| H5    | 01702WJH5  | 5 mm x 32 mm Philips Round Head Screw    | 8    |
| H6    | 01702WJH6  | 8 mm x 44 mm Allen Head Bolt             | 12   |
| H7    | 01702WJH7  | 8 mm x 19 mm Flat Washer                 | 12   |
| T1    | 01702WJT1  | Allen Wrench                             | 1    |
| P1    | 01702WJP1  | Side Rail Apron                          | 2    |
| P2    | 01702WJP2  | End Rail Apron                           | 2    |
| P3    | 01702WJP3  | Playfield                                | 1    |
| P4    | 01702WJP4  | Playfield Middle Support Brace           | 2    |
| P5    | 01702WJP5  | Playfield End Support Brace              | 2    |
| P6    | 01702WJP6  | Leg                                      | 4    |
| P7    | 01702WJP7  | Leg Panel                                | 4    |
| P8    | 01702WJP8  | End Rail Apron Support Brace             | 4    |
| P9    | 01702WJP9  | Leg Leveler                              | 4    |
| P10   | 01702WJP10 | Corner Post                              | 4    |
| P11   | 01702WJP11 | Slide Scorer                             | 2    |
| A1    | 01702WJA1  | Shuffle Board Wax                        | 1    |
| A2R   | 01702WJA2R | Red Shuffle Board Pucks                  | 4    |
| A2B   | 01702WJA2B | Blue Shuffle Board Pucks                 | 4    |
| K1    | 01702WJK1  | Hardware Kit                             | 1    |
| M1    | 01702WJM1  | Owner's Manual                           | 1    |

## 90 DAY LIMITED WARRANTY

consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

**WARRANTY DURATION:** This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

**WARRANTY COVERAGE:** ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

**WARRANTY PERFORMANCE:** During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

**WARRANTY DISCLAIMERS:** ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

**LEGAL REMEDIES:** This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.