

PRODUCT SPECIFICATION SHEET

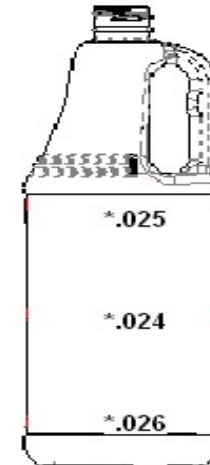
SIDEWALL THICKNESS MINIMUM GUIDELINES

JO # _____

Color -	#N/A
Color LDR %	CCBW866 2.0%
Resin	LT523502 or Equivalent
Special	0
Weight/Grams	52 +/- 2
Flame Treat	YES
Label Name	SILKSCREEN
Label Number	
H2O spots	No water spots allowable in the label area. 10% other areas.
Box/Bag	B-4
Bag liner	
Box Sealant	3 in tape single strand top and bottom
Divider/pad	
Pack	#N/A
CS/Layer	3
CS/Stack	9 THEN 6 15/STACK
Stack instructions	ALL NECK UP HAND STRETCH WRAP AROUND THE MIDDLE OF THE TOP ROW OF BOXES - STRETCH WRAP ENTIRE STACK OF 15
Cap Used	VALVE SEAL Silgan 28-410 NonCR

Neck Finish	28-410
T Dim	1.068-1.088
E Dim	.974-.994
I Dim	.900-.910
H Dim	.710-.740
L Dim	0
S-1 Dim	.125-.155
Ratchet	0
Barrel	0
Inside I	0
Dam Ring	0
Upper Ratchet	0
Lower Ratchet	0
L-1 H-dim	0
L-2 H-dim	0
Shear Ring	1.004
Overall Height	10.26 +/- .08
Over flow Capacity	1040 ml +/-15 or 35.2 oz
DWN Pressure	20 lbs min.
Recipe #	32HWR-28410v-6RB-052
Leak Detector	VALVE SEAL
Size/probe	0.810
Best Cycle	
Grams Color Per / 3 Min #s / 8 hrs. @ 90%	
Die	
Mandrel	
Striker	
Blow Nose	
Other	

Allowable sidewall variance
.005 F2B and S2S
.008 S2S @ base



1/4 in from label protector

SW min. based on 90 samples gather over multiple runs
LABEL APPLIED

Label memo

Tooling Memo

QC Issues

Date: _____ Revisions: _____

Memo:
