

NOMINAL CAPACITY, (oz)						MATERIALS	
						BOTTLE	CLOSURE
1	2	4	8	16	32	PPCO	PP
—	2	4	8	16	32	HDPE	PP

SIZE CODE.....	-0030		-0060		-0125	
SIZE (NOM VOL mL/oz)	30/ 1		60/ 2		125/ 4	
NOM. BRIM CAP. (mL):	45		80		180	
NECK FINISH (mm)....	20-415		24-415		38-430	
THREAD (T.P.I.).....	8		8		6	
NOM. WEIGHT W/CLOSURE (gms).....	10		14		40	
	INCH	MM	INCH	MM	INCH	MM
A (NECK I.D.).....	0.55 ±.02	14.0 ±0.5	0.70 ±.02	17.8 ±0.5	1.100 ±.025	27.94 ±0.64
B (HT. W/CLOSURE)...	2.50 ±.07	63.5 ±1.8	3.30 ±.08	83.8 ±2.0	4.32 ±.08	109.7 ±2.0
C (HT. W/□ CLOSURE):	2.43 ±.07	61.7 ±1.8	3.21 ±.08	81.5 ±2.0	4.15 ±.08	105.4 ±2.0
D (SQUARE).....	1.52 ±.06	38.6 ±1.5	1.61 ±.06	40.9 ±1.5	2.12 ±.07	53.8 ±1.8
W.T. (NOM WALL THK):	.04	1.0	.04	1.0	.06	1.5
SIZE CODE.....	-0250		-0500		-1000	
SIZE (NOM VOL mL/oz)	250/ 8		500/ 16		1000/ 32	
NOM. BRIM CAP. (mL):	330		620		1230	
NECK FINISH (mm)....	38-430		38-430		38-430	
THREAD (T.P.I.).....	6		6		6	
NOM. WEIGHT W/CLOSURE (gms).....	50		75		120	
	INCH	MM	INCH	MM	INCH	MM
A (NECK I.D.).....	1.100 ±.025	27.94 ±0.64	1.100 ±.025	27.94 ±0.64	1.100 ±.025	27.94 ±0.64
B (HT. W/CLOSURE)...	5.74 ±.08	145.8 ±2.0	6.98 ±.09	177.3 ±2.3	8.65 ±.10	219.7 ±2.5
C (HT. W/□ CLOSURE):	5.58 ±.08	141.7 ±2.0	6.81 ±.09	173.0 ±2.3	8.46 ±.10	214.9 ±2.5
D (SQUARE).....	2.41 ±.07	61.2 ±1.8	2.93 ±.08	74.4 ±2.0	3.70 ±.08	94.0 ±2.0
W.T. (NOM WALL THK):	.06	1.5	.065	1.7	.05	1.3

NOTES:

1. ALL DIMENSIONS ARE NOMINAL AND IN INCHES AND MILLIMETERS UNLESS OTHERWISE NOTED.
2. THIS IS NOT A PRODUCTION DRAWING, BUT IS FOR INFORMATIONAL PURPOSES ONLY, AND IS SUBJECT TO CHANGE WITHOUT NOTICE.

DISCLAIMER

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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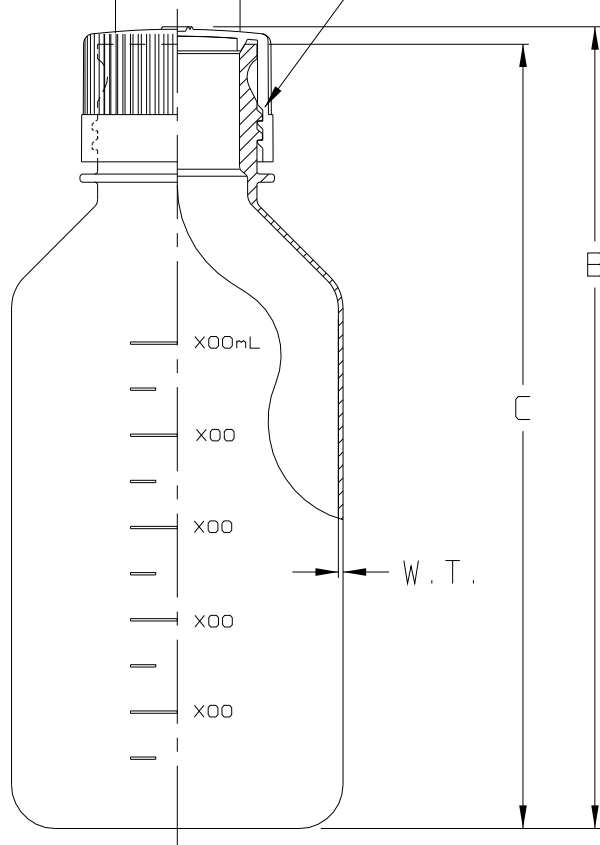
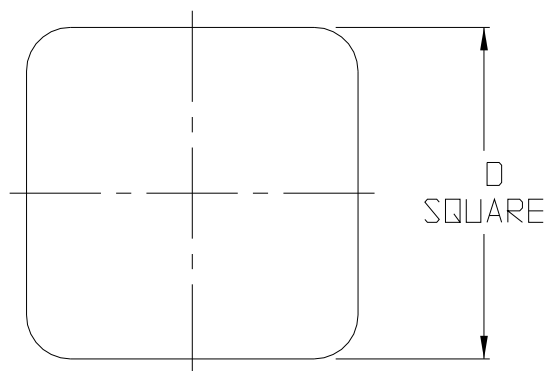
DWG-Q1464

DESCRIPTION:

8 OZ NATURAL HDPE GRADUATED SQUARE 38-430 @250

120 GRAM W/ NATURAL PP CLOSURE

A DIA → SEMI-BUTTRESS
THREADS



NOT TO SCALE

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