



SECTION A-A

STATIC TORQUE RECOMMENDATION  
 12-21 in-lbs  
 THIS REQUIREMENT MAY VARY DEPENDING  
 UPON BOTTLE MATERIAL, NECK FINISH, AND  
 CAPPING EQUIPMENT

THREAD DETAILS:  
 6 THREADS PER INCH, 0.167" PITCH

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	± 0.010 [0.25]	in [mm]	1.010 [25.65]
T	± 0.010 [0.25]	in [mm]	1.095 [27.81]
H	± 0.010 [0.25]	in [mm]	0.390 [9.91]
OAH	± 0.010 [0.25]	in [mm]	0.445 [11.30]
OD	± 0.010 [0.25]	in [mm]	1.205 [30.61]
PART WEIGHT	±0.15	g	1.93

DISCLAIMER

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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REF NO.:

DWG31994

DESCRIPTION:

28-400 PP Smooth Top, Ribbed Sides Cap with  
 SG75 Plain Liner

# Safe-Gard™ Type A Technical Data Sheet

**.020" Pulp SG-75M**

Revision: SG75M-03142016

## MRP DESCRIPTION - (076)SG75M.020 PL

<b>Product</b>	.020" Pulp SG-75M																				
<b>Scope</b>	Two piece white-lined pulp backed heat induction foil innerseal that will provide a tamper evident seal to PE containers.																				
<b>Composition</b>	<table border="1"> <thead> <tr> <th>Material</th> <th>Standard</th> <th>Metric</th> </tr> </thead> <tbody> <tr> <td>Pulp</td> <td>0.020"</td> <td>0.508mm</td> </tr> <tr> <td>Wax</td> <td>-</td> <td>-</td> </tr> <tr> <td>Foil</td> <td>0.001"</td> <td>0.025mm</td> </tr> <tr> <td>PET Film</td> <td>0.0005"</td> <td>0.013mm</td> </tr> <tr> <td>Heat Seal</td> <td>0.0015"</td> <td>0.038mm</td> </tr> </tbody> </table>	Material	Standard	Metric	Pulp	0.020"	0.508mm	Wax	-	-	Foil	0.001"	0.025mm	PET Film	0.0005"	0.013mm	Heat Seal	0.0015"	0.038mm		
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<b>FDA Status:</b> 21 CFR 177.1210	<b>Recommended Storage and Handling:</b> Refer to website																				
<b>Drug Master File (DMF):</b> 3782	<b>EU / EP Reg.:</b>																				
<b>GTR Oxygen:</b> Essentially Zero	<b>MVTR:</b> Essentially Zero																				
<b>Sealing to glass containers:</b> Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.																					
<b>Print Location (if any):</b> On foil layer																					

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

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