TECHNICAL DATA

Capacity under lid	16.5 Lt/4.35 gal		
Wall Thickness	CS1650	1.83mm	0.075in
	Lids:		
	LSQ815	2.63mm	0.1076in
	LSQ815G	1.651mm	0.065in
Weight (approx.) without bail	CS1650	663g	23.38oz
	Lids:		
	LSQ815	150g	5.29oz
	LSQ815G	148g	5.22oz
Pail & Lid Material	HDPE		
Printing	In Mold Labelling		
Pail Colour	Standard in White, other colors available		
Handle	Optional plastic handle		





TOP LOADING RESISTANCE

60kg (132lb) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

OPENING & CLOSING

TO OPEN: Remove tear tab, then lift cover.
TO CLOSE: Snap the lid on the pail. Then follow all around while releasing air by pressing the center of the lid to burp pail. If using a closing device. Use proper burping devices.

RECOMMENDATIONS

Do not exceed pallet edges with pails staggered pattern is recommended for greater stability. Double faced pallets with close together boards on both sides are recommended for best results. To improve stability, release air from pail when putting the lid. Stretch wrapping machine tension should be adjusted to pail. Use slip-sheet to improve pails stability if necessary. Hofmann recommends testing prior to full production.

APPROVALS

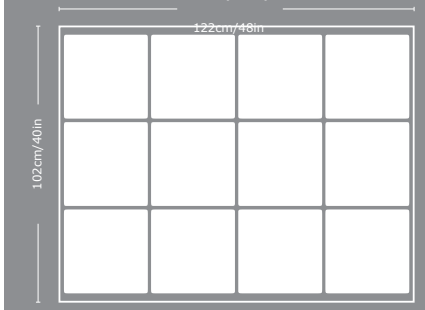
Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Production Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

DIMENSIONS	CM	INCHES
Lower diameter	21.23	8.36
Upper diameter w/ lid	24.51	9.65
Height with lid	37.69	14.84

PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails without handle: 240 OR 260 per tray - 500 per pallet
- Warehousing of Lids: LSQ815: 2,000 per pallet LSQ815G: 1,800 per pallet



DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY: Pipeline Packaging

REF NO.: DWG30421

DESCRIPTION: 4 Gallon HDPE Square OH Pail with Handle / Lid