

PING-PONG

Be sure to write your model number and serial number here for future reference. You can find these numbers printed on the bottom of the table.

MODEL NO.: T8482F
DATE CODE : CPSIA#2-T8482F-____-SY
PURCHASE DATE : _____

OWNER'S MANUAL

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave bolts slightly loose until you are instructed to tighten them.
4. **Tools required for assembly:** Allen Wrench T1 & Wrench T2(included) , 10mm Wrench is helpful and Phillips Screwdriver.
5. **An electric screwdriver is recommended in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.**
6. To make assembly as easy as possible, place all parts of the table tennis table in a cleared area and remove the packaging material. Organize all parts as per parts identifier in the assembly manual. Do not dispose of the packing material until assembly is completed.
7. Avoid scratching table tennis top and metal tube parts during the assembly process.
8. Assemble product on a clean, level and flat surface.
9. **Take time to correctly orientate parts exactly as per each assembly diagram.**
10. **Save this instruction in the event that the manufacturer has to be contacted for replacement parts.**



CAUTION:

READ ASSEMBLY, OPERATING AND SAFETY INSTRUCTIONS CAREFULLY! AT LEAST TWO ADULTS ARE NEEDED TO PUT THIS TABLE TOGETHER!

Thank you for buying our product. We try hard to ensure that our products are of high quality and free of problems, such as Manufacturing defects or missing parts. However, if you have any problems with your new product, please **DO NOT RETURN IT TO THE STORE!**

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-866-873-3528

Toll-Free!

Fax: 1-866-873-3533

Toll-Free!

E-mail: tabletennis@escaladesports.com

Mailing Address

(correspondence only):

Escalade Sports

PO Box 889, Evansville, IN 47706

Physical Location:

Escalade Sports

817 Maxwell Ave.

Evansville, IN 47711

Please provide model number and/or part number of the product and/or part when you call or write. These numbers can be found on the product, packaging, and/or in this Owner's Manual.

Please visit our website at: www.escaladesports.com

ON-LINE TROUBLE SHOOTING

TECHNICAL ASSISTANCE

ON-LINE PARTS REQUESTS

FREQUENTLY ASKED QUESTIONS

ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMATION

ESCALADE®

S P O R T S

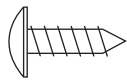
Escalade® Sport products may be manufactured and/or licensed under the following patents.

6120397, 5816957, 5769744, 5119741, 4911085, 4717157, D460140, D420563

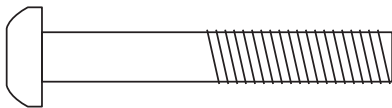
Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

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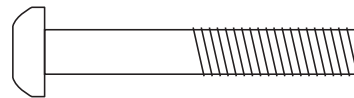
HARDWARE IDENTIFIER (To Scale)



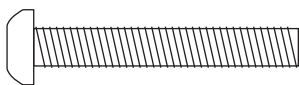
H1 - 5mm x 13mm
Phillips Round Head
Screw (111 pcs)



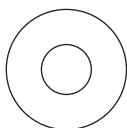
H2 - 6mm x 47mm
Allen Head Bolt
(4 pcs)



H3 - 6mm x 42mm
Allen Head Bolt
(6 pcs)



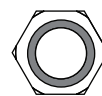
H4 - 6mm x 35mm
Allen Head Bolt
(8 pcs)



H5 - 6mm x 16mm
Flat Washer
(36 pcs)



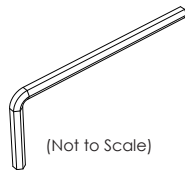
H6 - 6mm x 10mm
Plastic Spacer
(8 pcs)



H7 - 6mm
Lock Nut
(18 pcs)



H8 - Shoulder Washer
(2 pcs)



T1 - Allen Wrench (1 pc)

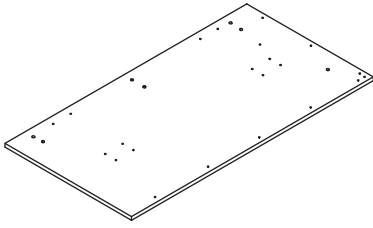
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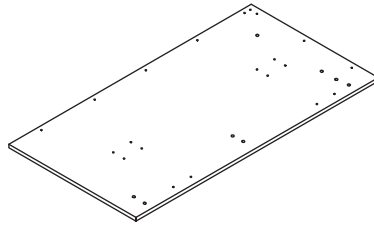
T2 - Wrench (1 pc)

(Not to Scale)

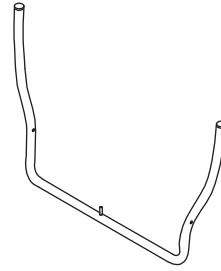
PARTS IDENTIFIER (Not to Scale)



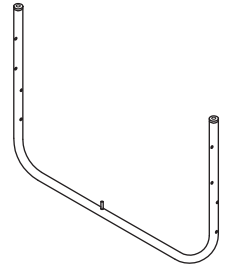
P1R - **Right** Table
Top with PING PONG logo
and Warning label (2 pcs)



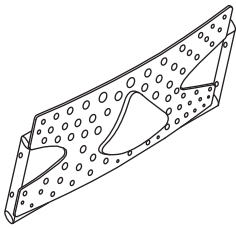
P2L - **Left** Table
Top (2 pcs)



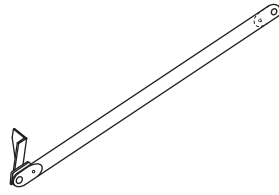
P3 - Outer Curved Legs
with Leg Caps
installed (2 pcs)



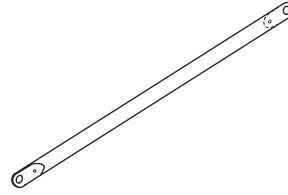
P4 - Inner U-Support
with Caster Sockets
installed (2 pcs)



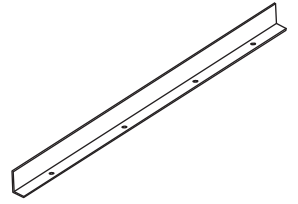
P5 - Plastic Leg Panel
with Frame (2 pcs)



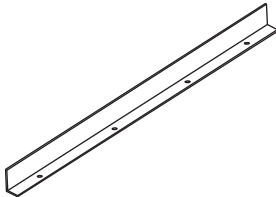
P6 - Linkage Tube with
Stop Bracket (2 pcs)



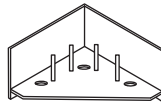
P7 - Linkage Tube
(2 pcs)



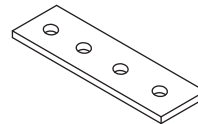
P8 - 53 3/4" End
Apron (2 pcs)



P9 - 45 1/2" Side
Apron (4 pcs)



P10 - Corner
Protector (4 pcs)



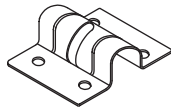
P11 - Connecting
Plate (6 pcs)



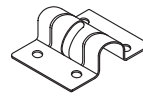
P12 - Long Male
Safety Strap (1 pc)



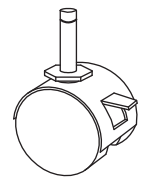
P13 - Short Female
Safety Strap (2 pcs)



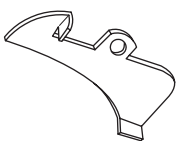
P14 - Large U-Clip
(6 pcs)



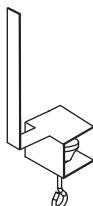
P15 - Small U-Clip
(6 pcs)



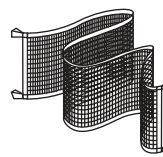
P16 - Caster with Lock
(4 pcs)



P17 - Safety
Latch (2 pcs)



P18 - Net Post (2 pcs)



P19 - Net (1 pc)

IMPORTANT NOTE: Table halves must be laid on a clean flat surface for correct assembly and to prevent any scratches or blemishes to playing surface. Table halves must be "buted" together tightly and squarely for correct assembly.

IMPORTANT NOTE: As bottom of table halves have many predrilled pilot holes - please make sure to match all parts to the correct pilot holes.

PARTS REQUIRED

27 pcs - **H1** Phillips Round Head Screw
2 pcs - **P1R** Right Table Top
2 pcs - **P2L** Left Table Top

6 pcs - **P11** Connecting Plate
1 pc - **P12** Long Male Safety Strap
2 pcs - **P13** Short Female Safety Strap

STEP 1:

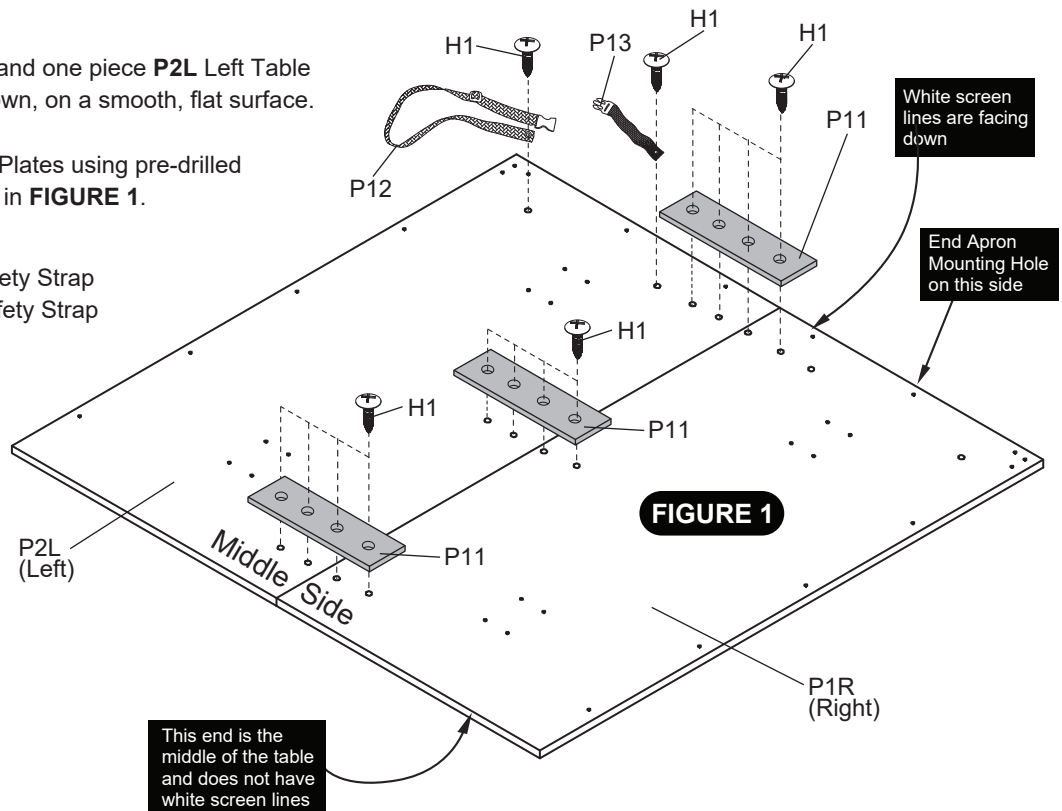
Lay one piece **P1R** Right Table Top and one piece **P2L** Left Table Top with white screen lines facing down, on a smooth, flat surface.

Attach three pieces **P11** Connecting Plates using pre-drilled pilot holes with **H1** Screws as shown in **FIGURE 1**.

Attach one piece **P12** Long Male Safety Strap and one piece **P13** Short Female Safety Strap using pre-drilled pilot holes with **H1** Screws as shown in **FIGURE 1**.

Tighten H1 Screws snug, but still allow Safety Strap to pivot freely.

Important Note: Be careful not to strip these screws - All **H1** screws must be tight - but not stripped.



STEP 2:

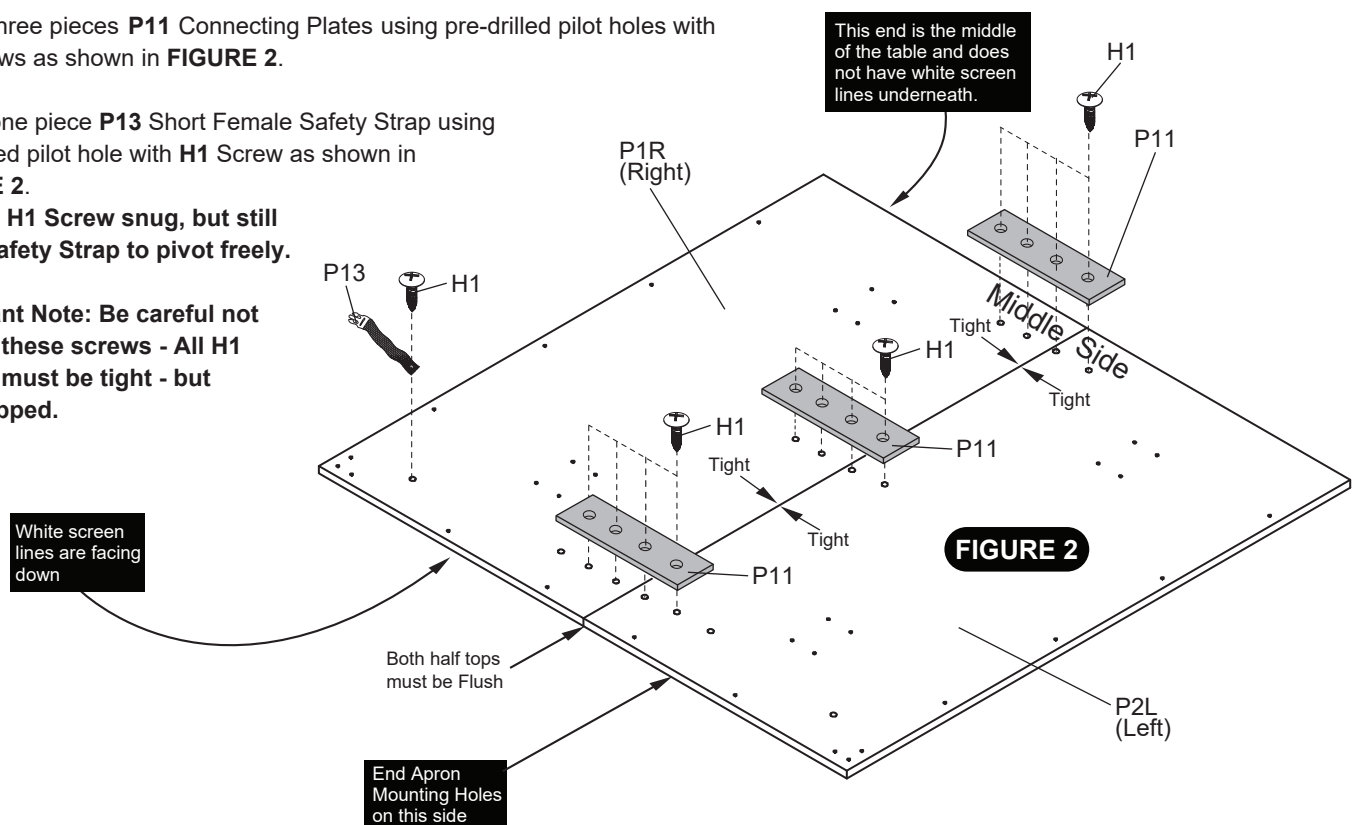
Lay the other **P1R** Right Table Top and **P2L** Left Table Top with white screen lines facing down, on a smooth, flat surface.

Attach three pieces **P11** Connecting Plates using pre-drilled pilot holes with **H1** Screws as shown in **FIGURE 2**.

Attach one piece **P13** Short Female Safety Strap using pre-drilled pilot hole with **H1** Screw as shown in **FIGURE 2**.

Tighten H1 Screw snug, but still allow Safety Strap to pivot freely.

Important Note: Be careful not to strip these screws - All **H1** screws must be tight - but not stripped.



⚠ CAUTION:

WHEN ASSEMBLING TABLE, IT IS EXTREMELY IMPORTANT THAT THE P14 LARGE U-CLIPS AND P15 SMALL U-CLIPS BE TURNED AS SHOWN IN FIGURE 3 & DETAIL A. IF U-CLIPS ARE TURNED INCORRECTLY, YOU WILL DO IRREPARABLE DAMAGE TO YOUR TABLE WHEN YOU ATTEMPT TO OPEN IT TO THE PLAYING POSITION.

IMPORTANT NOTE:

1. BE SURE THAT SLOT IN THE THREE P14 LARGE U-CLIPS AND P15 SMALL U-CLIPS ALL FACE THE SAME DIRECTION (TOWARD THE MIDDLE OF THE TABLE) AS SHOWN IN FIGURE 3 & DETAIL A.
2. BE SURE TO ALIGN THE THREE P14 LARGE U-CLIPS AND P15 SMALL U-CLIPS WITH PRE-DRILLED PILOT HOLES IN TABLE TOP ASSEMBLY BEFORE SECURING WITH H1 SCREWS.
3. BE SURE THE TWO P14 LARGE U-CLIPS AND P15 SMALL U-CLIPS ATTACH TO THE SMALL LOCATING PIN ON P3 CURVED LEG AND P4 U-SUPPORT AS SHOWN IN DETAIL B.
4. MAKE SURE TO INSTALL THE P3 LEG ON PLAYING END OF TABLE AND P4 U-SUPPORT ON CENTER SIDE OF TABLE.

PARTS REQUIRED

48 pcs - H1 Phillips Round Head Screw
2 pcs - P3 Outer Curved Leg

2 pcs - P4 Inner U-Support
6 pcs - P14 Large U-Clip

6 pcs - P15 Small U-Clip

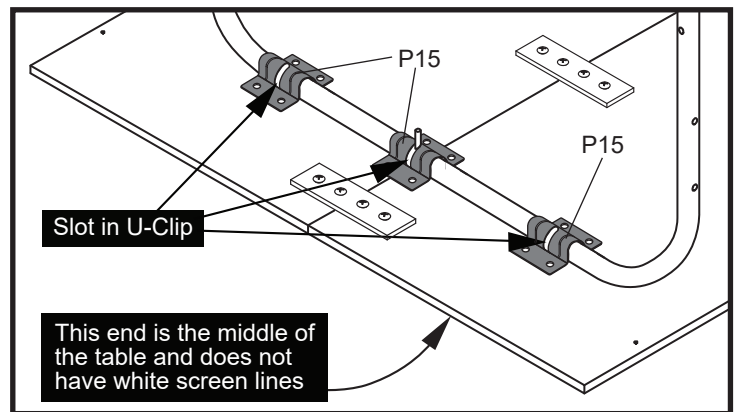
STEP 3:

Attach each P3 Outer Curved Leg using three pieces P14 Large U-Clip and pre-drilled pilot holes with H1 Screws.

Attach each P4 Inner U-Support using three pieces P15 Small U-Clip and pre-drilled pilot holes with H1 Screws.

Note: Be careful not to strip these screws - All H1 screws must be tight - but not stripped.

DETAIL A



DETAIL B

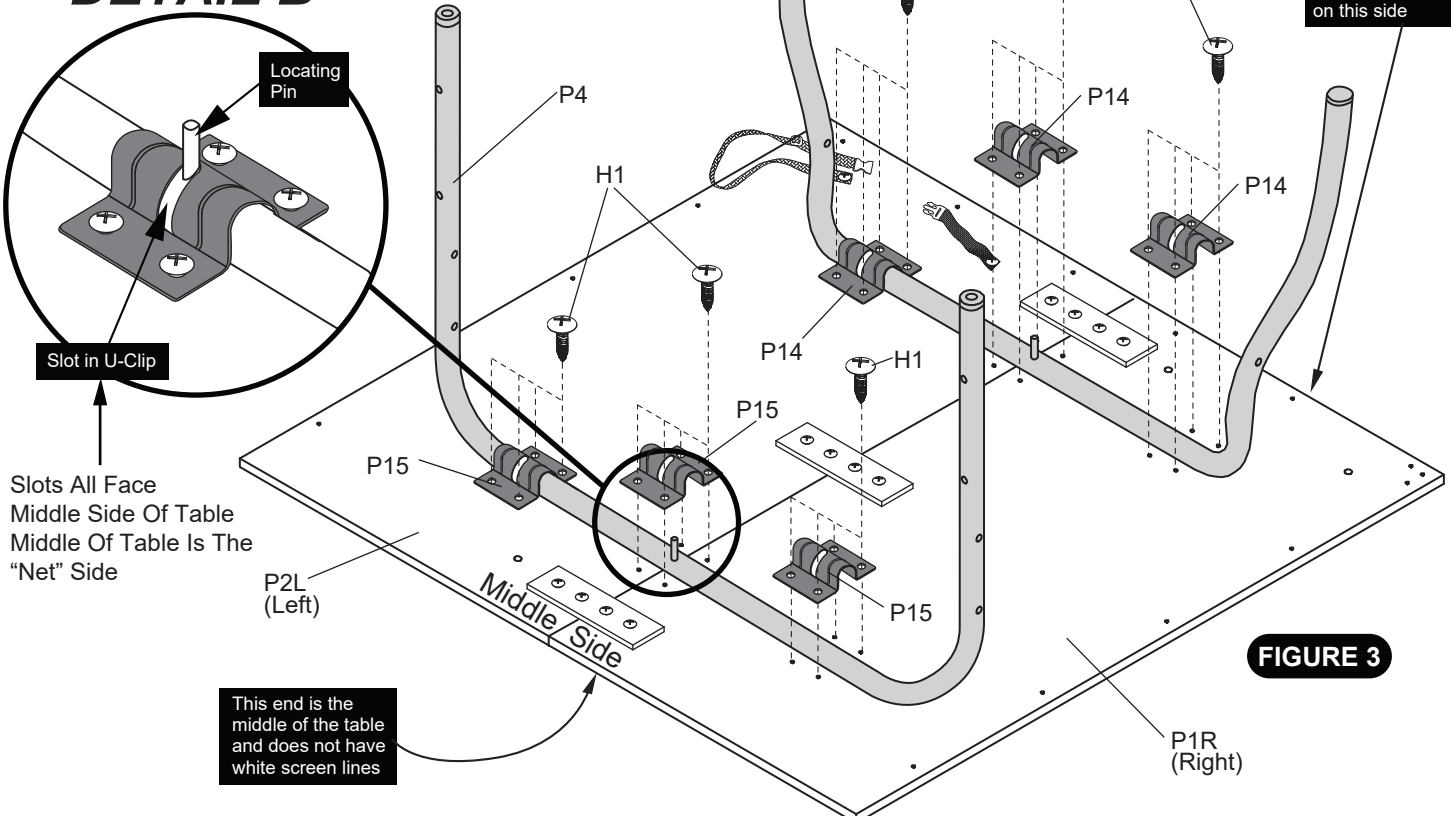


FIGURE 3

PARTS REQUIRED

4 pcs - **H2** 6mm x 47mm
Allen Head Bolt

4 pcs - **H3** 6mm x 42mm
Allen Head Bolt

16 pcs - **H5** Flat Washer

8 pcs - **H6** Plastic Spacer

8 pcs - **H7** Lock Nut

2 pcs - **P6** Linkage Tube with Stop Bracket

2 pcs - **P7** Linkage Tube

1 pc - **T1** Allen Wrench

1 pc - **T2** Wrench

STEP 4:

Attach one end of **P6** Linkage Tube with Stop Bracket to **OUTSIDE** of **P4** Inner U-Support using **H3** Bolt, **H5** Flat Washers, **H6** Plastic Spacer and **H7** Lock Nut as shown in **DETAIL C**.

Attach one end of **P7** Linkage Tube to **OUTSIDE** of **P4** Inner U-Support using **H3** Bolt, **H5** Flat Washers, **H6** Plastic Spacer and **H7** Lock Nut as shown in **FIGURE 4**.

Attach the other end of **P6** Linkage Tube with Stop Bracket to **INSIDE** of **P3** Outer Curved Leg using **H2** Bolt, **H5** Flat Washers, **H6** Plastic Spacer and **H7** Lock Nuts as shown in **DETAIL D**.

Attach the other end of **P7** Linkage Tube to **INSIDE** of **P3** Outer Curved Leg using **H2** Bolt, **H5** Flat Washers, **H6** Plastic Spacer and **H7** Lock Nuts as shown in **FIGURE 4**

Repeat procedure for the other table half assembly.

IMPORTANT NOTE:

- Be sure to use the "bottom hole" in **P4** U-Support for **H3/P6** and **P7** assembly.
- Tighten hardware snug enough to keep table stable but do not overtighten. Tubes must pivot freely.

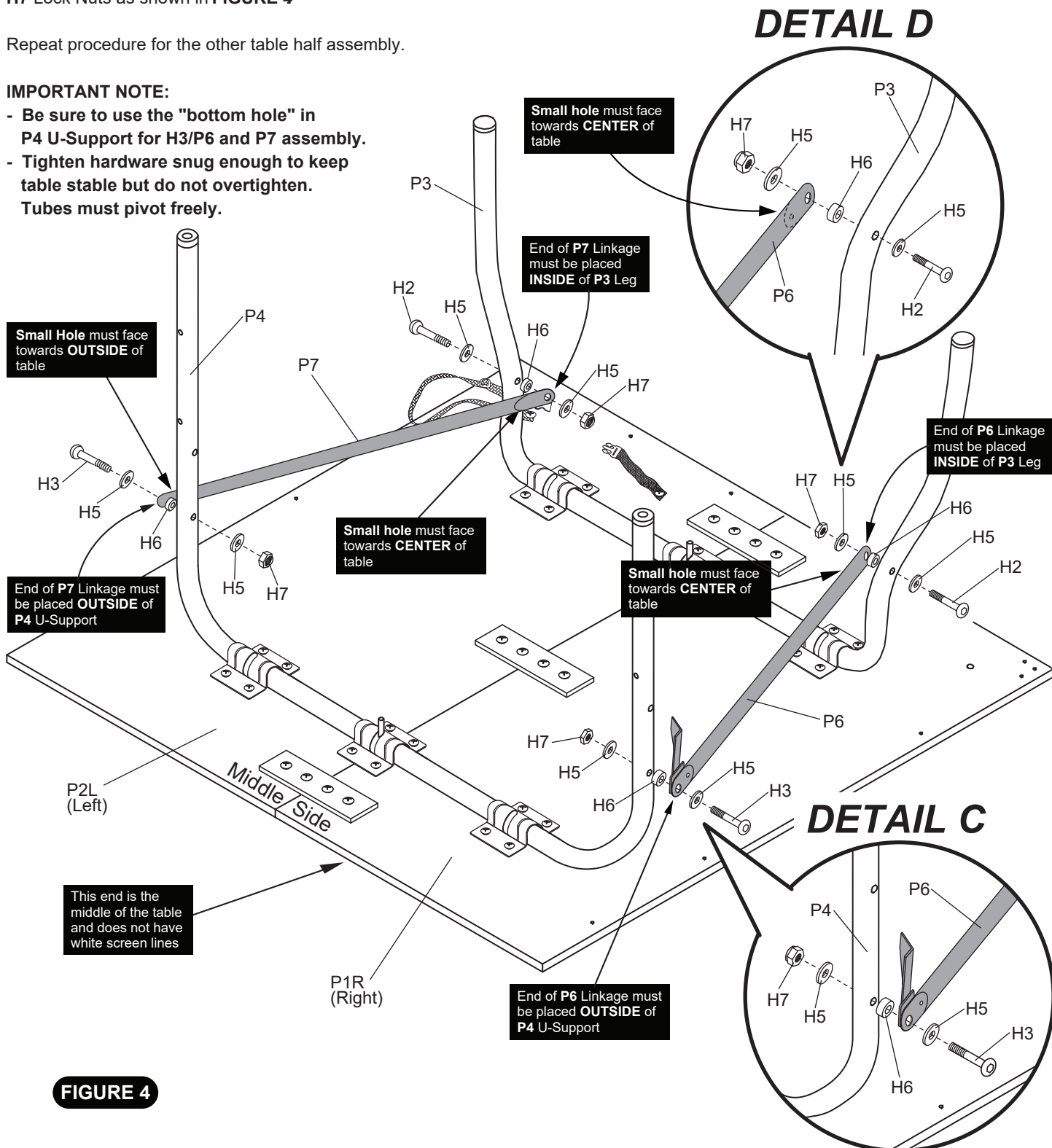


FIGURE 4

PARTS REQUIRED

36 pcs - **H1** Phillips Round Head Screw
2 pcs - **P8** 53-3/4" End Apron

4 pcs - **P9** 45-1/2" Side Apron
4 pcs - **P10** Corner Protector

STEP 5:

Attach one piece **P8** End Apron and two pieces **P9** Side Aprons using pre-drilled pilot holes with **H1** Screws as shown in **FIGURE 5**.

Attach two pieces **P10** Corner Protectors using pre-drilled pilot holes with **H1** Screws as shown in **FIGURE 5** and **DETAIL E**.

Repeat procedure for the other table half assembly.

Note: Be careful not to strip these screws - All H1 screws must be tight - but not stripped.

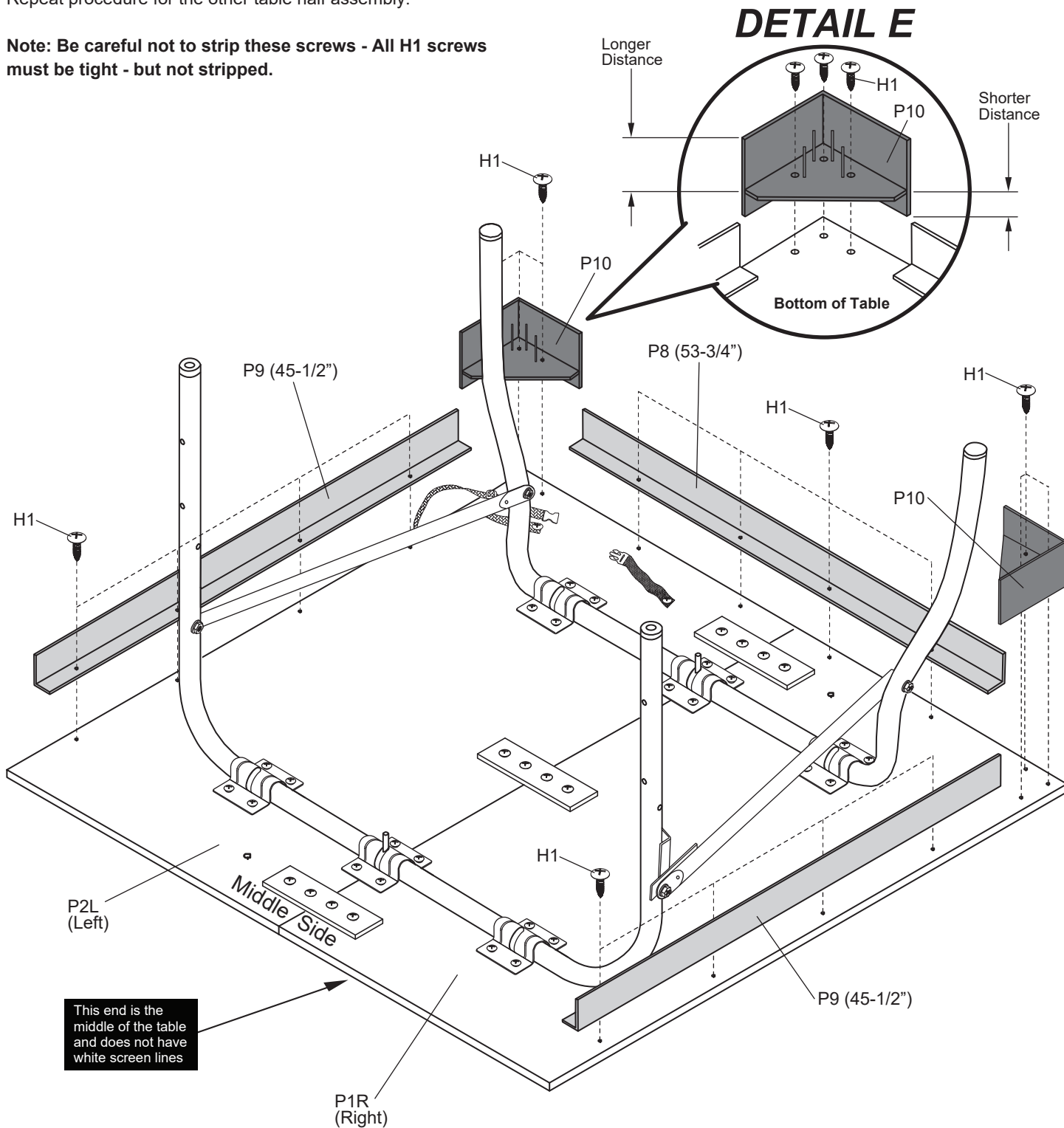


FIGURE 5

PARTS REQUIRED

4 pcs - **H4** Phillips Head Bolt
8 pcs - **H5** Flat Washer
4 pcs - **H7** Lock Nut

4 pcs - **P16** Caster with Lock
2 pcs - **P5** Plastic Leg Panel with Frame

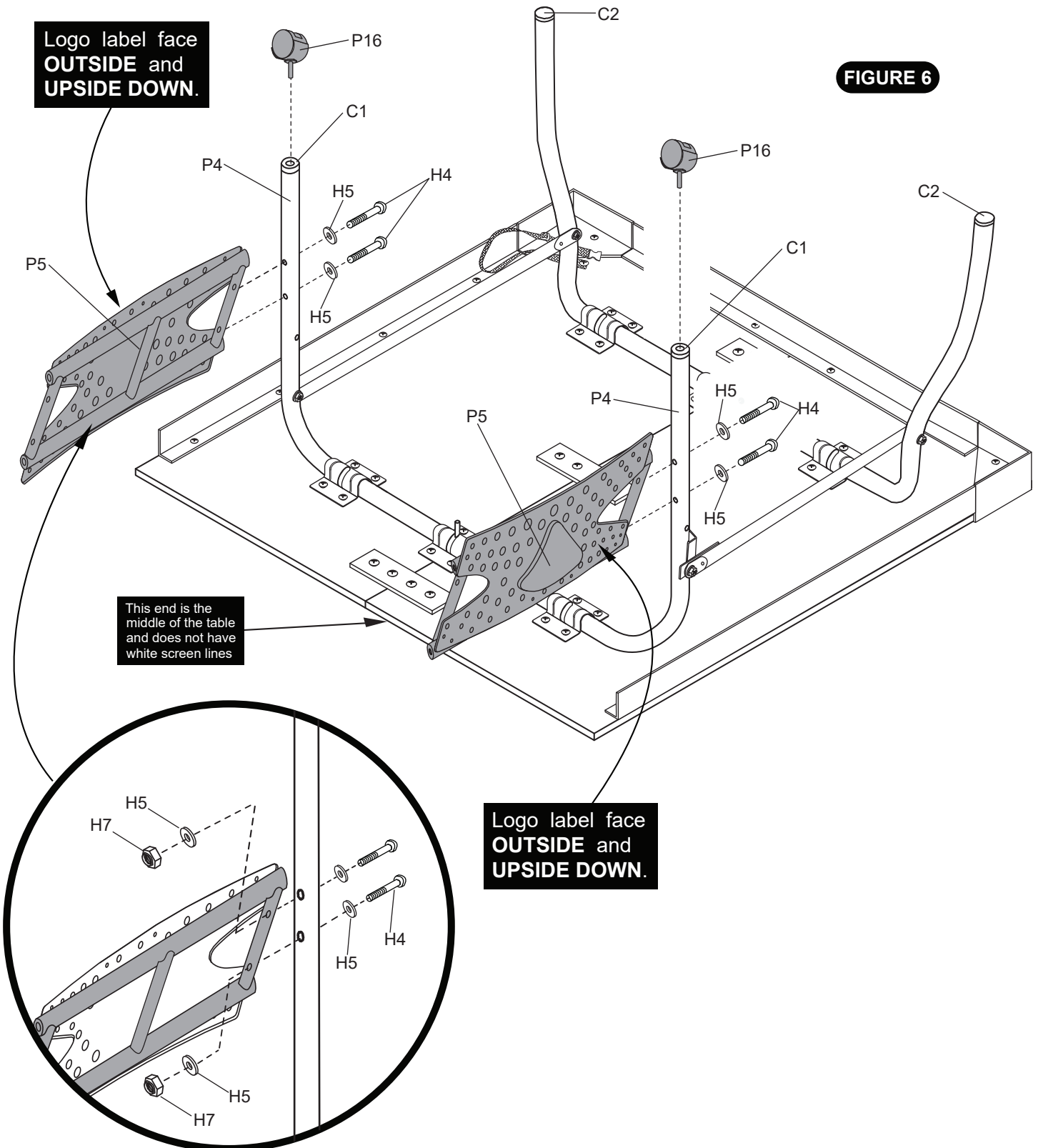
STEP 6:

Insert two pieces **P16** Casters into each **C1** Caster Socket as shown in **FIGURE 6**. Caster must “snap” down into Caster Socket. Repeat procedure for the other table half assembly.

Note: Be sure P16 Casters are installed completely into C1 Caster Sockets.

Attach two pieces **P5** Plastic Leg Panel with Frame to the **P4** U-Support using **H4** Phillips Head Bolts with **H5** Flat Washers and **H7** Lock Nuts as shown in **FIGURE 6**.

Note: Logo label face outside and is upside down at this point of assembly.





WARNING:

THIS STEP REQUIRES THREE OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON
ITS LEGS. BE CAREFUL, THE TABLE IS VERY HEAVY.

PARTS REQUIRED

4 pcs - **H4** Allen Head Bolt
8 pcs - **H5** Flat Washer
4 pcs - **H7** Lock Nut

STEP 7:

Make sure the legs on one table top half (the half with **P5** Plastic Leg Panel attached) are open.

With one person on each side of the table, lift and set table half on its legs. Place table against a wall as shown to help stabilize table top half while another table half (the half without **P5** Plastic Leg Panel) is being attached.

Be sure there is enough room to connect table half without **P5** Plastic Leg Panel.



CAUTION:

BE SURE TABLE HALF WITH **P5** PLASTIC LEG PANEL IS STABLE AND AGAINST A WALL.
DO NOT LEAVE TABLE HALF STANDING UNATTENDED.

Next, With a person on both sides of the table half without **P5** Plastic Leg Panel, slide the table half without **P5** Plastic Leg Panel against the table half with **P5** Plastic Leg Panel attached.



CAUTION:

UNTIL THE TABLE HALVES ARE CONNECTED THEY WILL NOT STAND ON THEIR OWN.
IT IS RECOMMENDED TO HAVE THREE PEOPLE TO CONNECT TABLE HALVES.
TWO TO STABILIZE TABLE AND ONE TO BOLT TABLE TOGETHER.

Next, Secure the table half together using four pieces **H4** Allen Head Bolts with **H5** Flat Washers and **H7** Lock Nuts as shown in **FIGURE 7**. Tighten all **H4** bolts on this time.

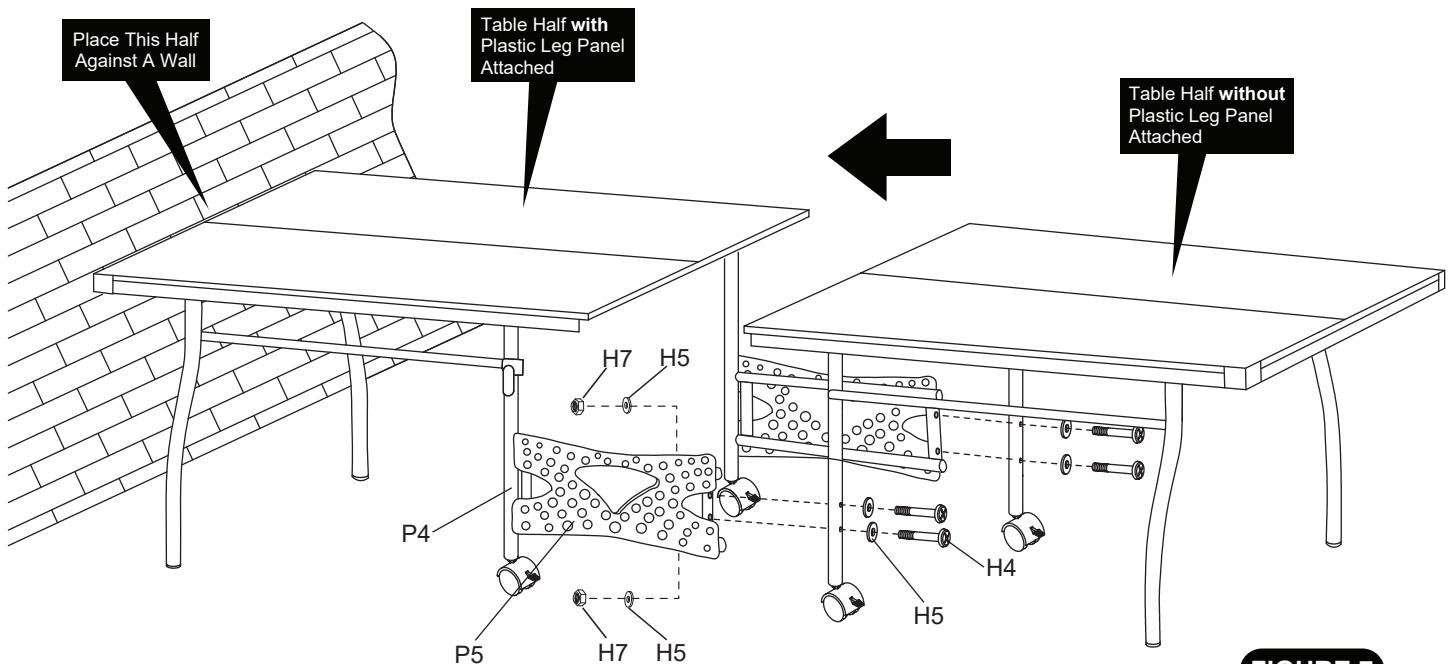


FIGURE 7

! CAUTION:

**INSTALL P18-SAFETY LATCHES AS SHOWN FOR PROPER
USE OF TABLE! DO NOT SKIP THIS STEP!
DO NOT OPERATE TABLE UNTIL SAFETY LATCHES ARE
INSTALLED AND ASSEMBLY IS COMPLETE!**

PARTS REQUIRED

2 pcs - H3 Phillips Head Bolt	2 pcs - H8 Shoulder Washer	1 pc - P19 Net
4 pcs - H5 Flat Washer	2 pcs - P17 Safety Latch	1 pc - T1 Allen Wrench
2 pcs - H7 Lock Nut	2 pcs - P18 Net Post	1 pc - T2 Wrench

STEP 8:

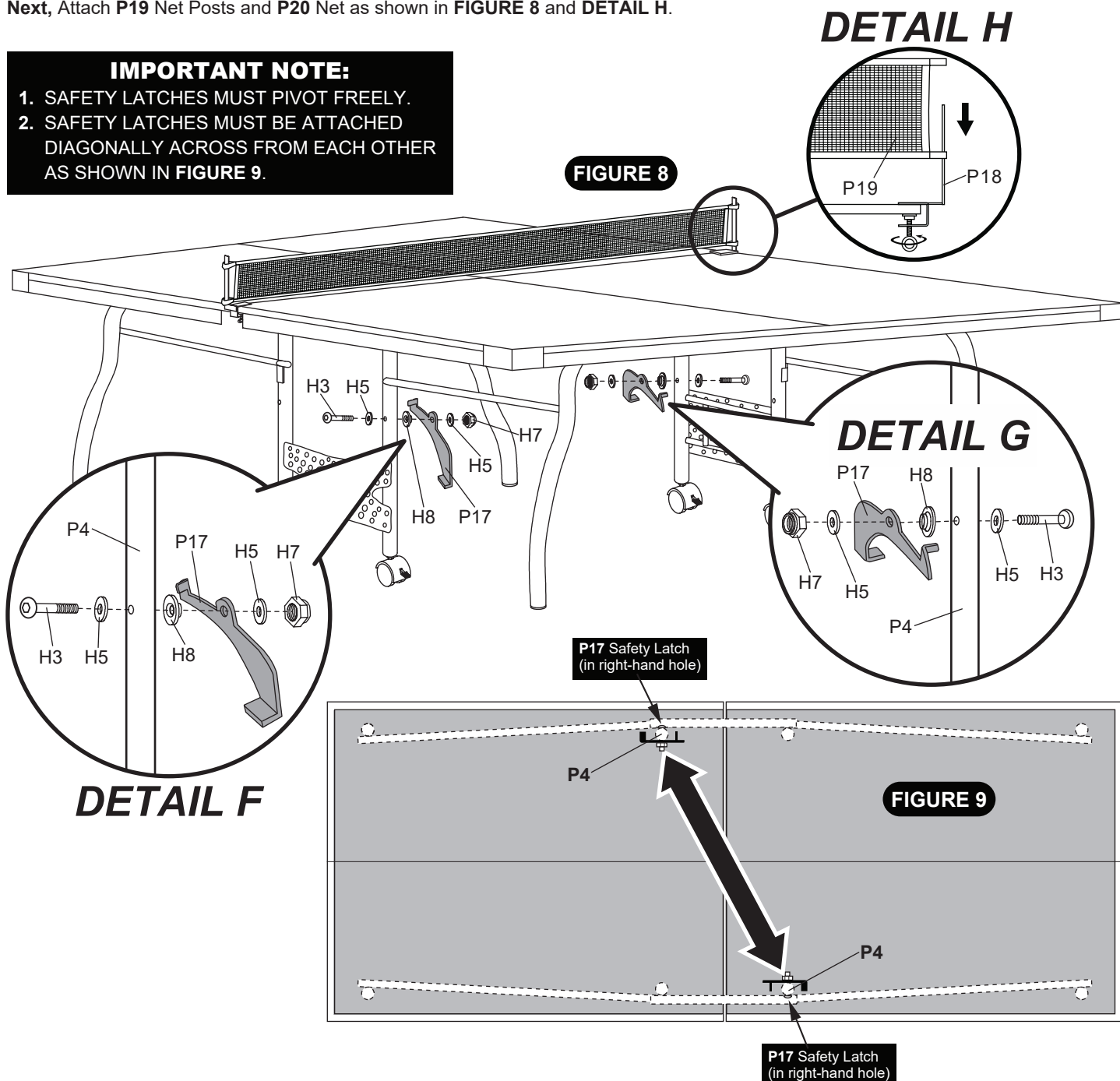
Attach one piece **P17** Safety Latch into the right-hand hole on the **P4** Inner U-Support using one piece **H3** Bolt, two pieces **H5** Washers, one piece **H8** Shoulder Washer and one piece **H7** Lock Nut as shown in **FIGURE 8**, **FIGURE 9** and **DETAIL F**.

Next, Go to the other side of the table and attach the second **P17** Safety Latch into the right-hand hole on the other **P4** Inner U-Support using one piece **H3** Bolt, two pieces **H5** Washers, one piece **H8** Shoulder Washer and one piece **H7** Lock Nut as shown in **FIGURE 8**, **FIGURE 9** and **DETAIL G**.

Next, Attach **P19** Net Posts and **P20** Net as shown in **FIGURE 8** and **DETAIL H**.

IMPORTANT NOTE:

1. SAFETY LATCHES MUST PIVOT FREELY.
2. SAFETY LATCHES MUST BE ATTACHED DIAGONALLY ACROSS FROM EACH OTHER AS SHOWN IN **FIGURE 9**.



OPENING AND CLOSING INSTRUCTIONS

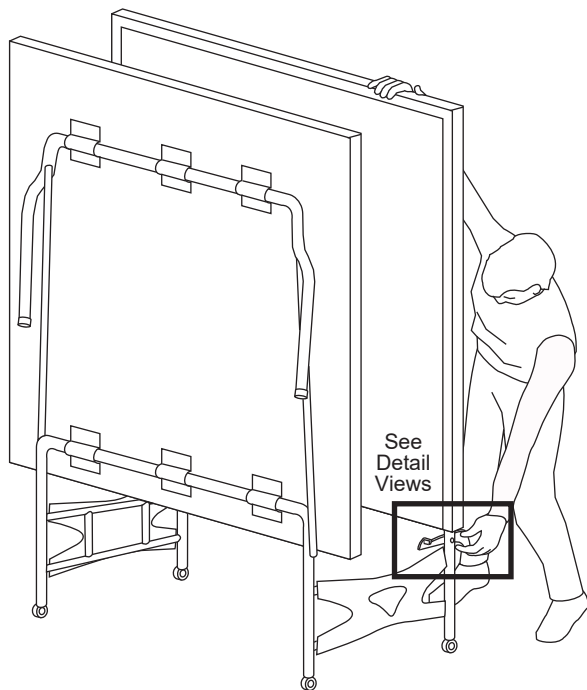


CAUTION:

READ OPERATING INSTRUCTIONS CAREFULLY BEFORE OPERATING TABLE! DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, STAND OR JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.

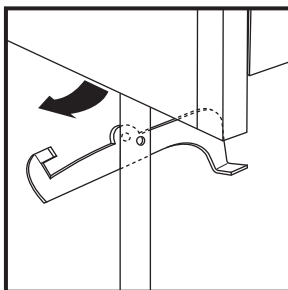
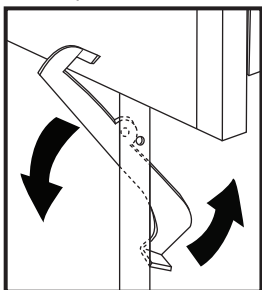
TO OPEN:

1. Pull both legs away from table slightly.
2. Stand behind the table near the safety latch.
3. Hold table half with one hand and pivot safety latch enough to allow the edge of the table half to pass over it.
4. While keeping an eye on the safety latch, pivot table half until it moves past the safety latch. Once edge of table has passed over safety latch, stop pivoting table half.
5. With both hands on the table half, center yourself along the table half and lower the table half to the floor.
6. Repeat for the other table half.



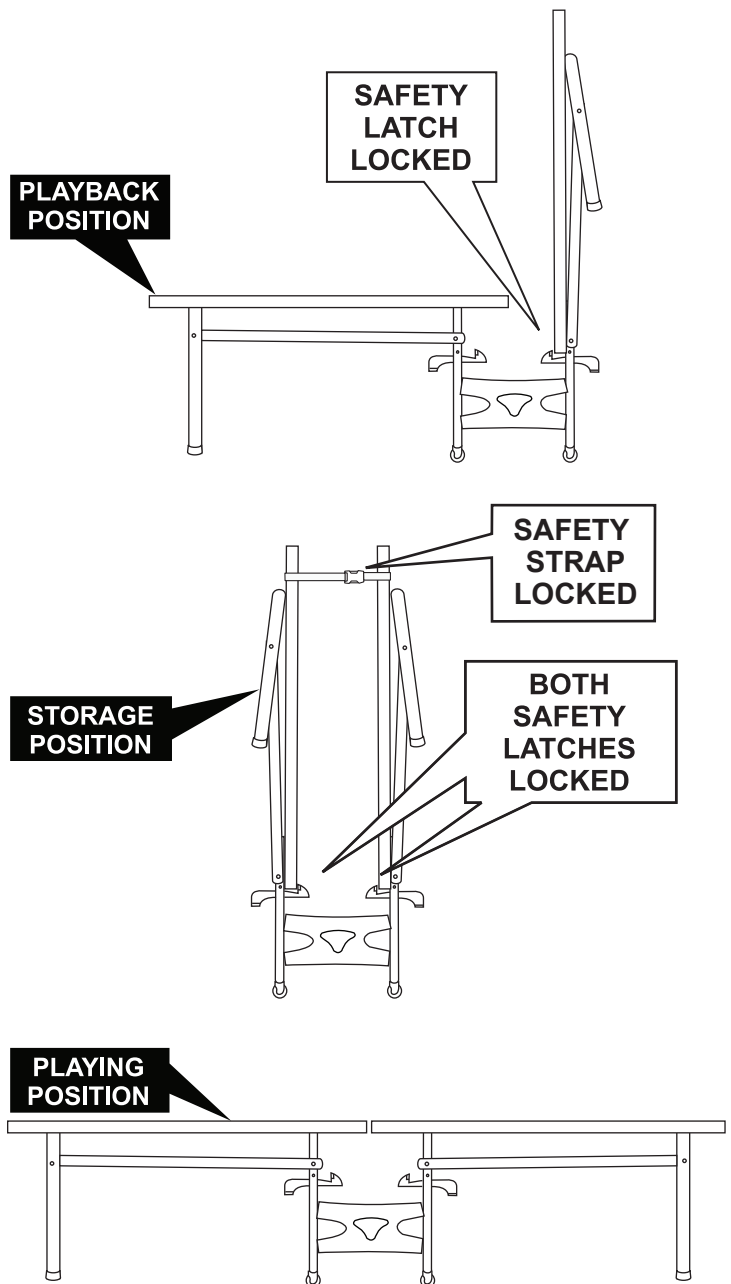
Pivot safety latch until table edge can pass over it.

Table edge passes over safety latch.



TO CLOSE:

1. Lift table half upward and inward to vertical position.
2. Check to be sure the table half is locked in the safety latch.
3. Repeat for the other table half.
4. Connect male safety strap on the table half to female safety strap on the other table half.



CAUTION:

THIS IS GAME TABLE. DO NOT SIT, STAND, LEAN, WALK OR JUMP ON THE TABLE! FAILURE TO COMPLY WITH THIS CAUTION COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!

CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps, you will add to the life of your new table.

THE TABLE TOP

The top (playing surface) of your table is made of particle board. Like all products made of wood, it can be affected by atmospheric changes in both temperature and humidity. This may cause a slight sag or distortion as the top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. After assembly of the table, you can minimize the effects of temperature and humidity changes by storing the table in a dry area when table is not in use.

STORAGE OF YOUR TABLE

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack or blister. When your table is not in use, it should be stored in a dry area. Due to the nature of particle board, table top may bow. Damp and humid conditions will amplify this. This is normal and will not affect playability of table.

CLEANING YOUR TABLE

To clean your table use a soft, damp (NOT WET) cloth only. To prevent damage to your table's playing surface, DO NOT USE ANY CHEMICALS, ABRASIVE OR CLEANING PRODUCTS on your table's playing surface.

MAINTENANCE OF YOUR TABLE

Be sure to oil all moving parts of your table including the pivot points. This will insure the safety and ease of use of your table.

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack or blister.

UNEVEL FLOORS

If table does not seem level, it is probably due to uneven or unlevel floors. Set the table in its PLAYING POSITION and move table several inches in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer curved legs.

PRODUCT PARTS LIST - T8482F

Key#	Part#	Description	Qty.	Key#	Part#	Description	Qty.
H1	8482SYH1	5mm x 13mm Phillips Rounds Head Screw	111	P5	8482SYP5	Plastic Leg Panel with Frame	2
H2	8482SYH2	6mm x 47mm Allen Head Bolt	4	P6	8482SYP6	Linkage Tube with Stop Bracket	2
H3	8482SYH3	6mm x 42mm Allen Head Bolt	6	P7	8482SYP7	Linkage Tube	2
H4	8482SYH4	6mm x 35mm Allen Head Bolt	8	P8	8482SYP8	53-3/4" End Apron	2
H5	8482SYH5	6mm x 16mm Flat Washer	36	P9	8482SYP9	45-1/2" Side Apron	4
H6	8482SYH6	6mm x 10mm Plastic Spacer	8	P10	8482SYP10	Corner Protector	4
H7	8482SYH7	6mm Lock Nut	18	P11	8482SYP11	Connecting Plate	6
H8	8482SYH8	Shoulder Washer	2	P12	8482SYP13	Long Male Safety Strap	1
T1	8482SYT1	Allen Wrench	1	P13	8482SYP14	Short Female Safety Strap	2
T2	8482SYT2	Wrench	1	P14	8482SYP15	Large U-Clip	6
P1	8482SYP1R	Right Table Top with PING PONG Logo and Warning Label	2	P15	8482SYP16	Small U-Clip	6
P2	8482SYP2L	Left Table Top	2	P16	8482SYP17	Caster with Lock	4
P3	8482SYP3	Outer Curved Leg with Leg Caps installed	2	P17	8482SYP18	Safety Latch	2
P4	8482SYP4	Inner U-Support with Caster Sockets installed	2	P18	8482SYP19	Net Post	2
				P19	8482SYP20	Net	1
				C1	8482SYC1	Caster Socket	4
				C2	8482SYC2	Leg Cap	4
				M1	8482SYM1	Owner's Manual	1
				K1	8482SYK1	Hardware Kit	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE® SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of ninety (90) days from the original purchase.

WARRANTY COVERAGE: ESCALADE® SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above ninety (90) day warranty period, ESCALADE® SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-866-873-3528 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE NINETY (90) DAY WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

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