

Processing Procedure ForeverSoft Terry

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES
1.	Flush	2 min.	High	100°F	--
2.	Break	8 min.	Low	160°F	Nonionic detergent/Alkali (pH ≤ 11.0)
3.	Suds	6 min.	Low	160°F	½ Break Supplies
4.	Bleach	6 min.	Low	150°F	1% Sodium Hypochlorite (pH Target of 10.2)
5.	Rinse	2 min.	High	135°F	--
6.	Rinse	2 min.	High	120°F	--
7.	Rinse	2 min.	High	105°F	--
8.	Sour/Softener*	5 min.	Low	90°F	Sour to a pH of 5.5

*The unique formulation of the ForeverSoft pile yarn should not require consistent use of softeners. A slight dose of softener is acceptable (when needed). Avoid overuse as it can have a negative effect on product absorbency.

LOADING

We recommend loading washers and dryers to 80% of rated capacity.

DRYING

Tumble dry at 120°F - 140°F until dry and use an appropriate cool down cycle.
Do not over dry; hems should be “slightly” damp at the end of the drying cycle.
Do not overload as the product should float freely in the dryer.

Note: ForeverSoft terry items should be processed separately from traditional terry when possible to realize maximum economic advantages.

For more information on the products use, performance and/or processing, please call 1-800-999-0400 and ask for the Technical Affairs Department at 1-800-999-0400 ext. 2477.