







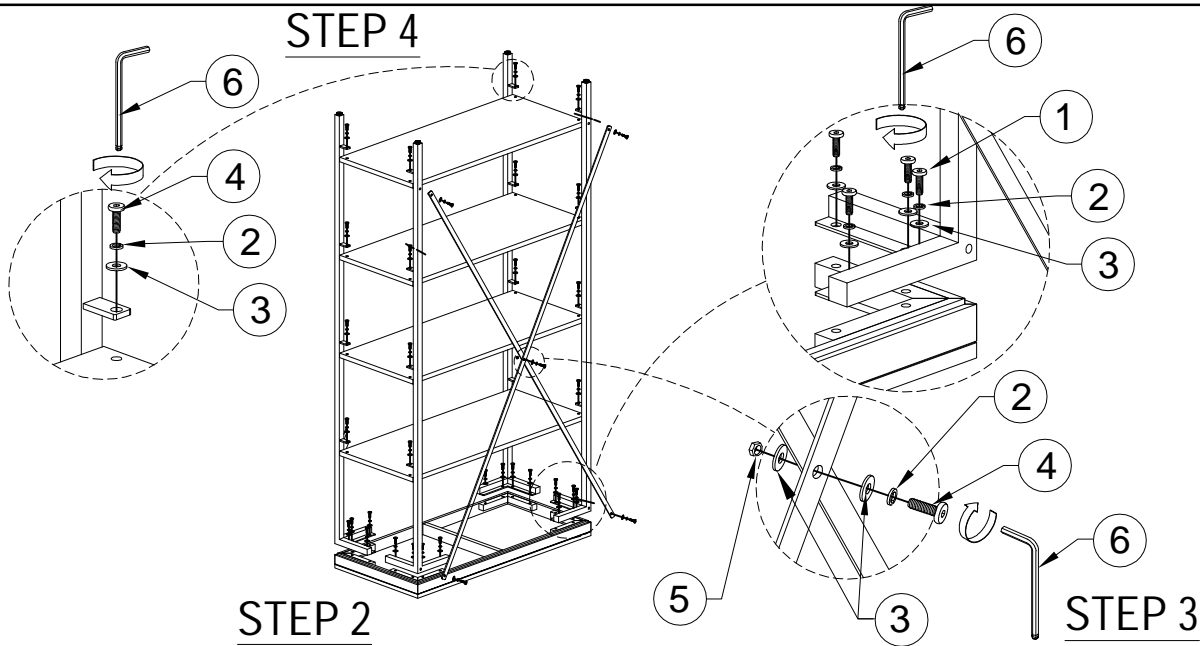
# HEKMAN<sup>®</sup>

A HOWARD MILLER COMPANY

## ASSEMBLY INSTRUCTIONS FOR 25309 OPEN SHELVING

### HARDWARE LIST

NO.	ITEM	DESCRIPTION	QTY	NO.	ITEM	DESCRIPTION	QTY
1		BOLT Ø1/4" x 1"	16	2		LOCK WASHER	37
3		FLAT WASHER	38	4		BOLT Ø1/4" x 3/4"	21
5		HEXAGONAL NUT Ø1/4"	1	6		ALLEN WRENCH	1



#### TO ASSEMBLY:

STEP 1: Lay the top face down on a piece of cloth or carpet to prevent the finish from scratching.

STEP 2: Attach the legs to the top assembly. Using flat washer (3), lock washer (2), and long bolt (1) with allen wrench (6). Do not tighten the bolts completely at this time.

STEP 3: Attach the "X" brace to the legs. Using flat washer (3), lock washer (2), and hexagon nut (5) with allen wrench (6). Do not tighten the bolt completely at this time.

STEP 4: Starting with the top shelf and working "up" toward the bottom of the case attach the shelves. Using flat washer (3), lock washer (2), and short bolt (4). Do not tighten the bolts completely at this time.

STEP 5: Tighten all the bolts completely, start with the bolts in the legs to the top assembly, then the "X" brace, then the shelves.

STEP 6: Set the open shelving upright.

