

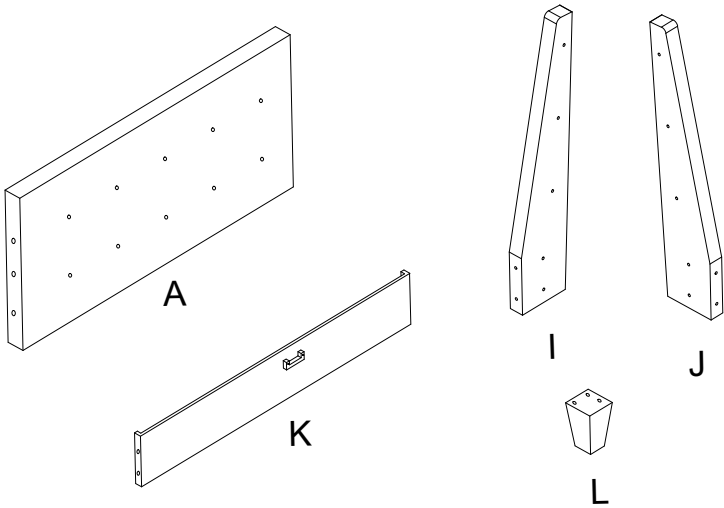
MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD1 PC
- I. LEFT WING1 PC
- J. RIGHT WING1 PC
- K. HEAD RAIL1 PC
- L. LEG2 PCS



HARDWARE KIT PACKED IN BOX #1

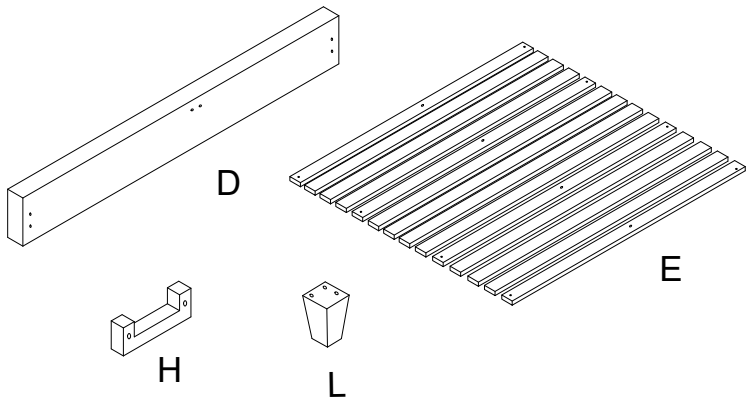
No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		2 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		4 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		6 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		6 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		10 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

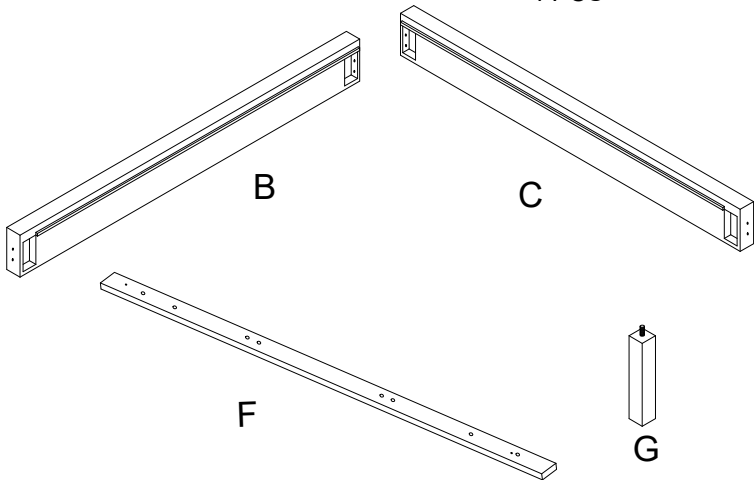
BOX#2

- D. FOOTBOARD1 PC
- E. SLAT ROLL1 SET
- H. CENTER SLAT SUPPORT CLEAT1 PC
- L. LEG2 PCS

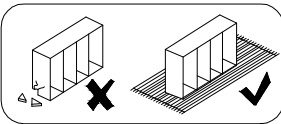
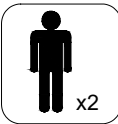
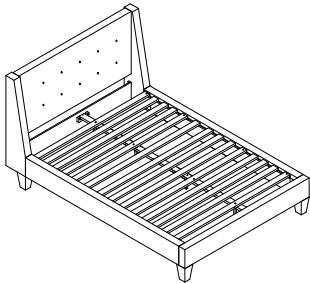


BOX#3

- B. LEFT SIDE RAIL1 PC
- C. RIGHT SIDE RAIL1 PC
- F. CENTER SLAT SUPPORT1 PC
- G. SUPPORT LEG4 PCS



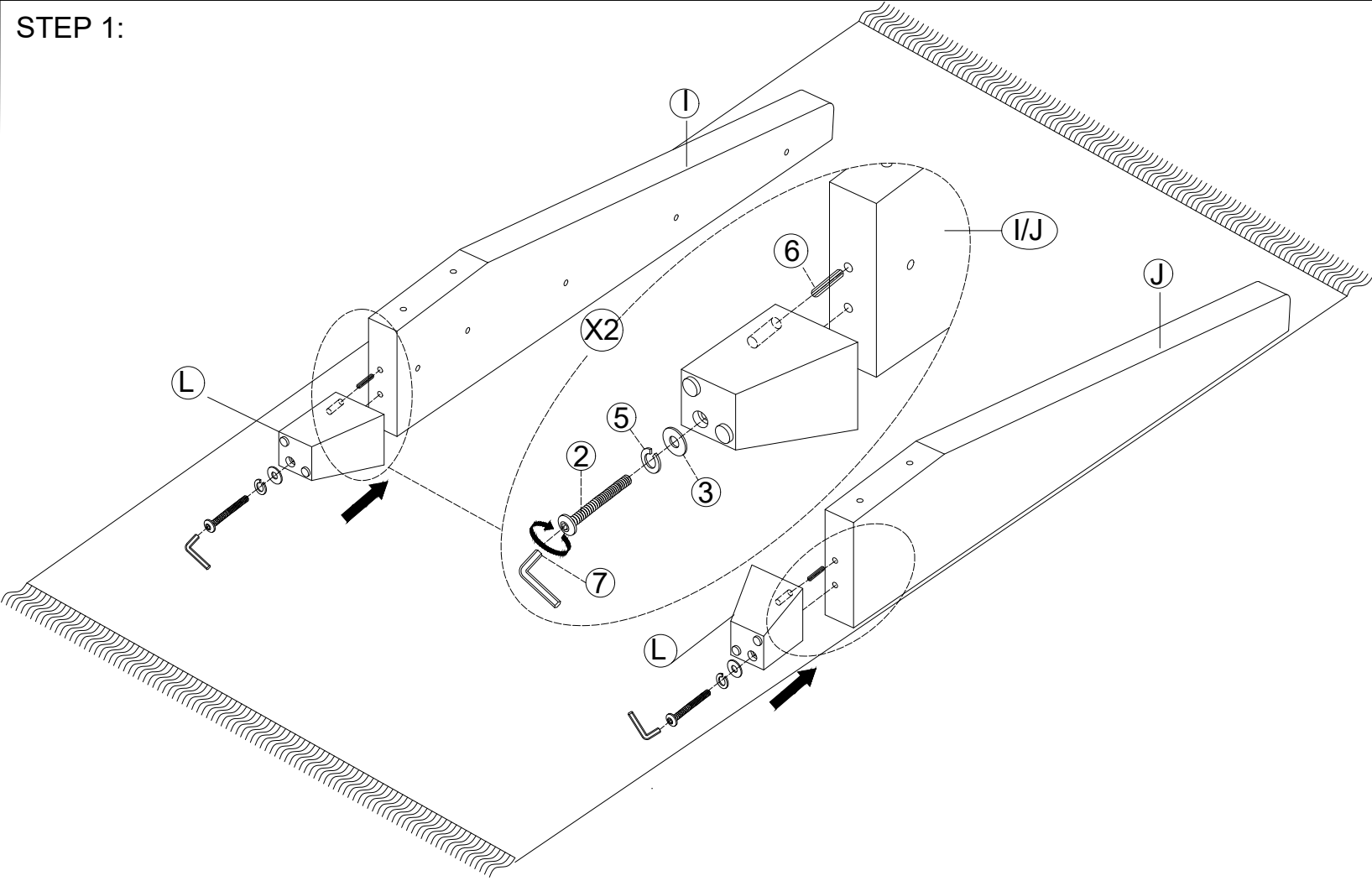
FULLY ASSEMBLED



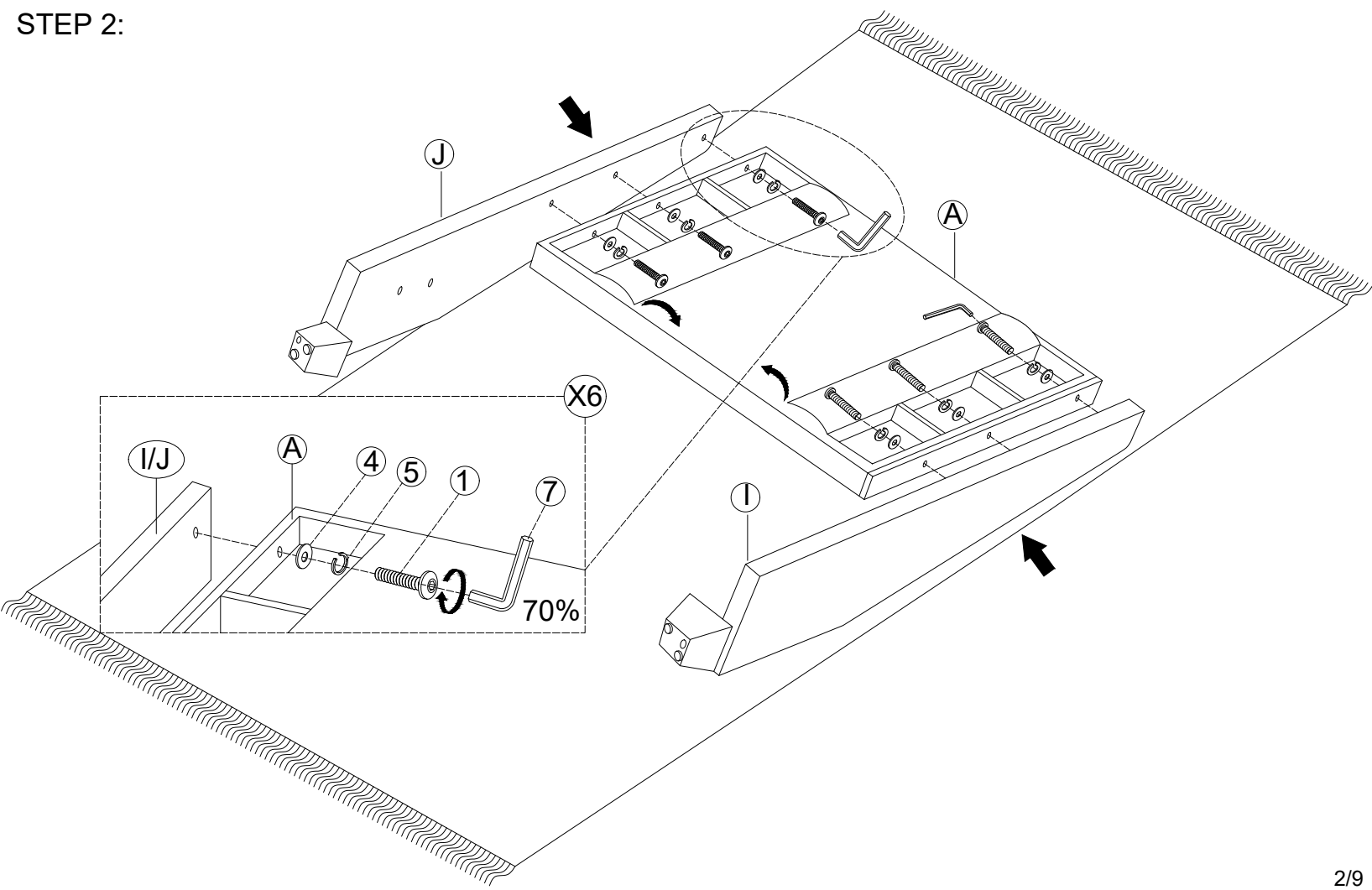
MADERA UPHOLSTERED QUEEN BED ASSEMBLY INSTRUCTIONS



STEP 1:



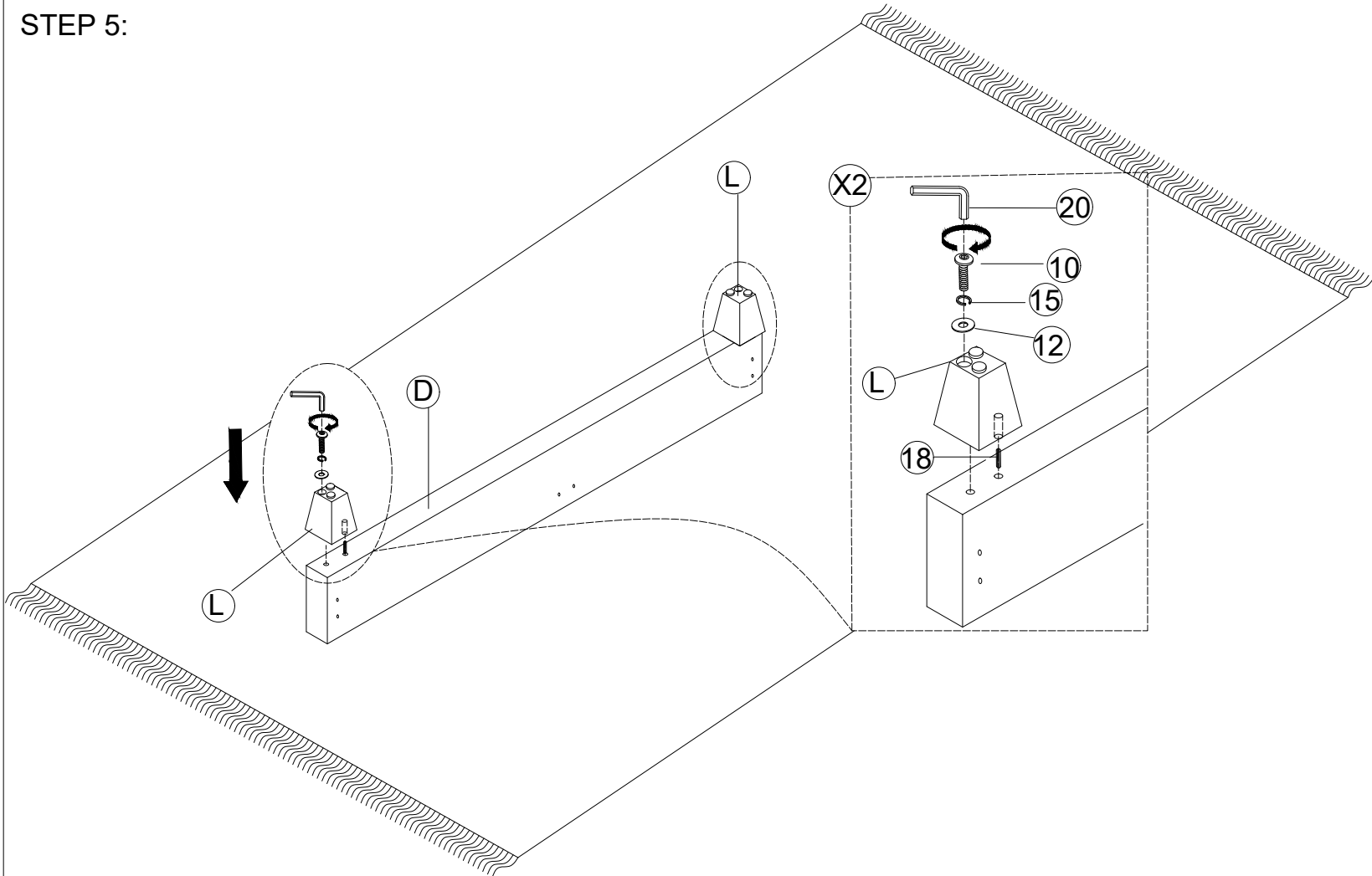
STEP 2:



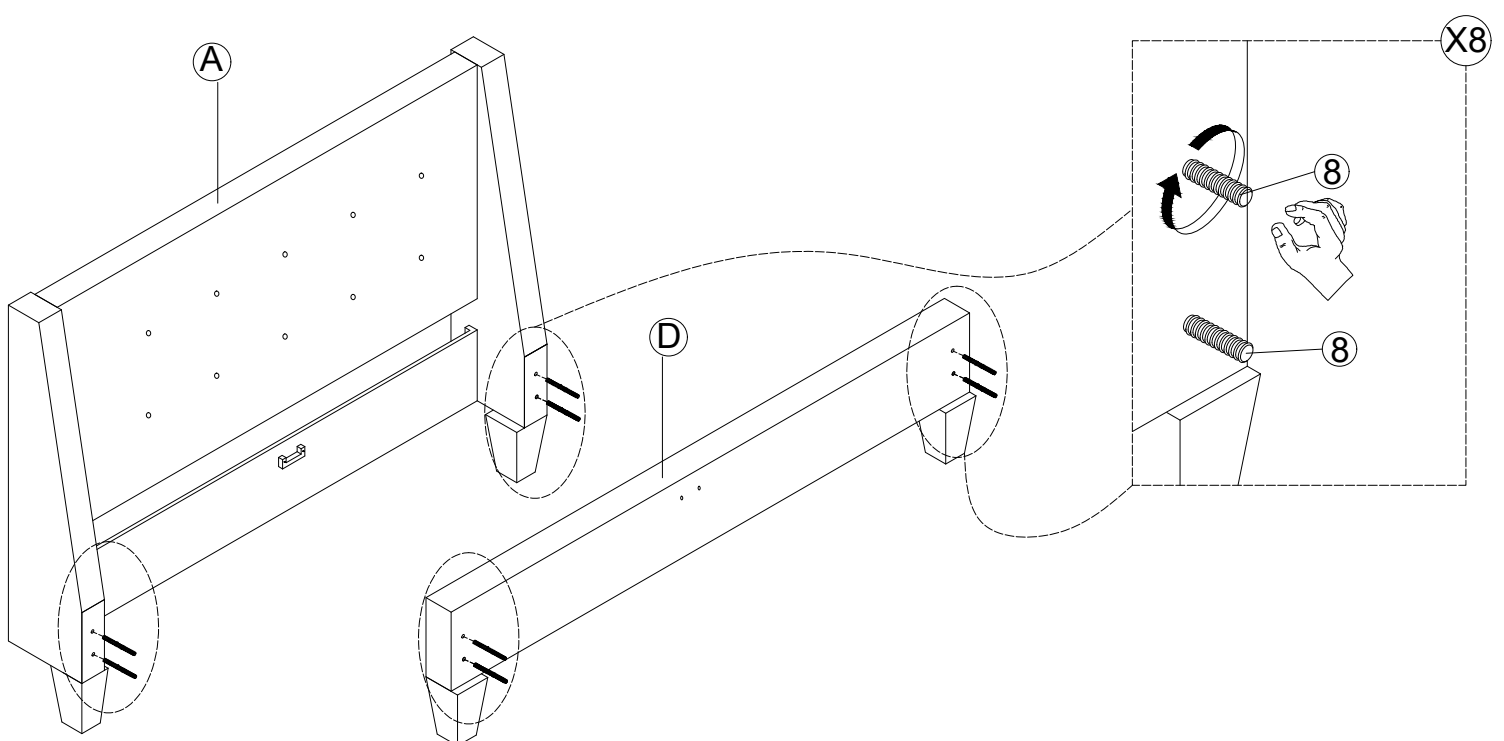
MODUS
FURNITURE

MADERA UPHOLSTERED QUEEN BED ASSEMBLY INSTRUCTIONS

STEP 5:



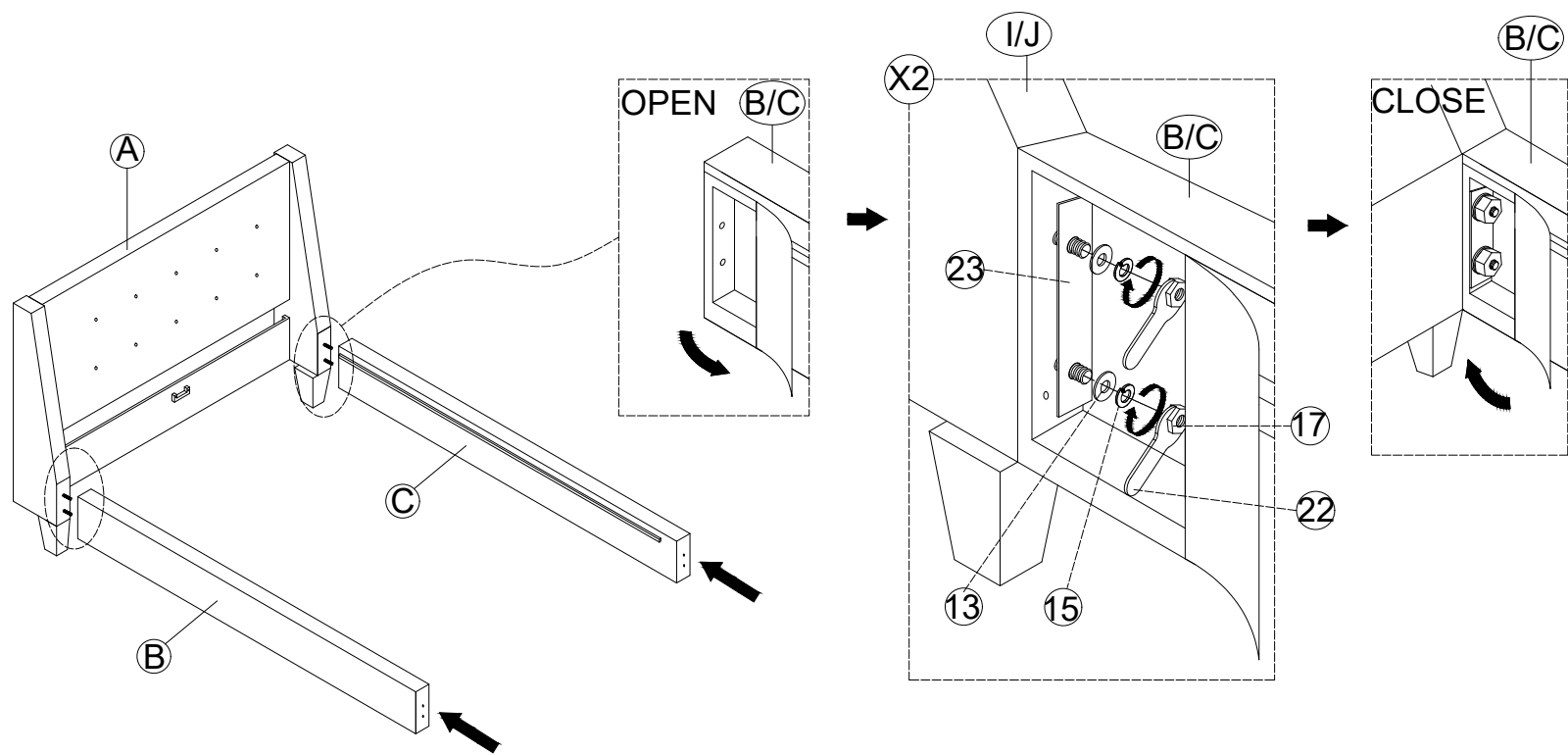
STEP 6:



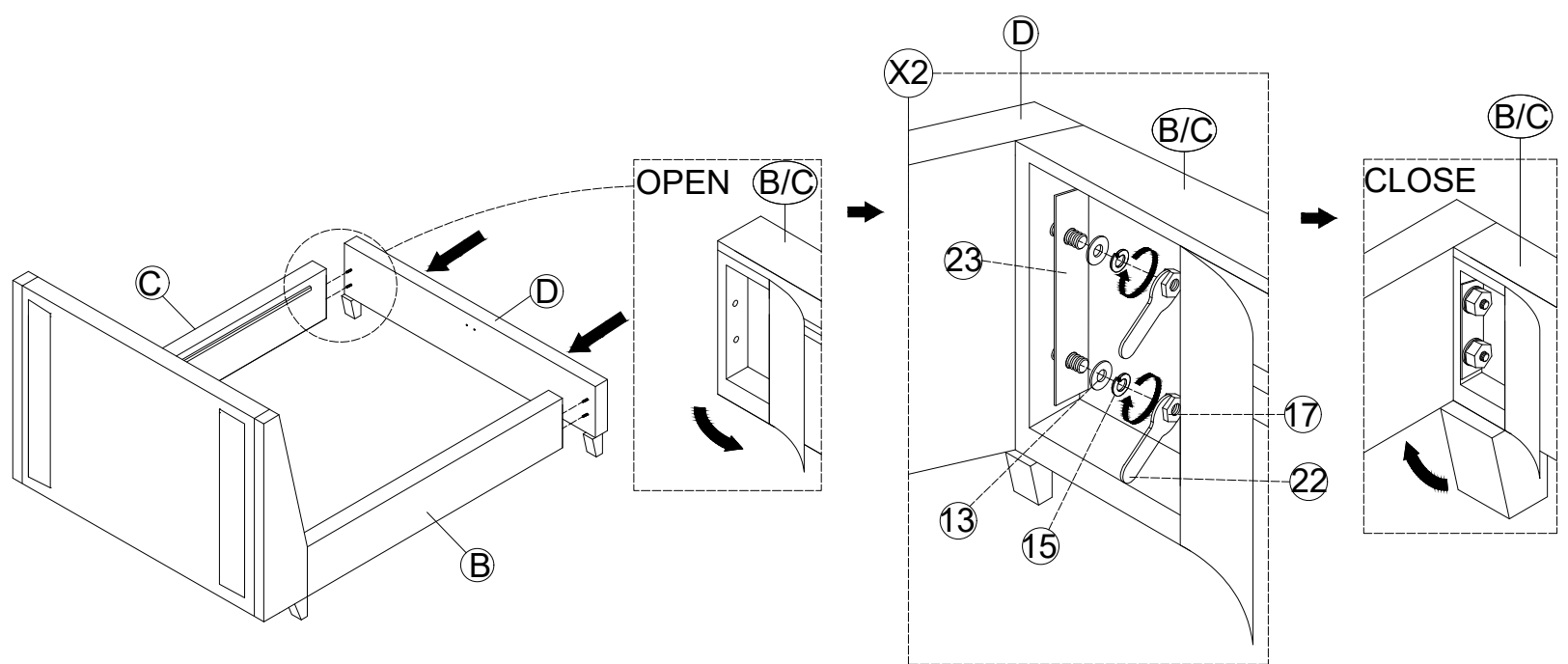
MADERA UPHOLSTERED QUEEN BED ASSEMBLY INSTRUCTIONS



STEP 7:

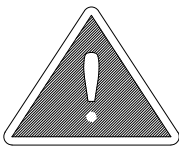


STEP 8:



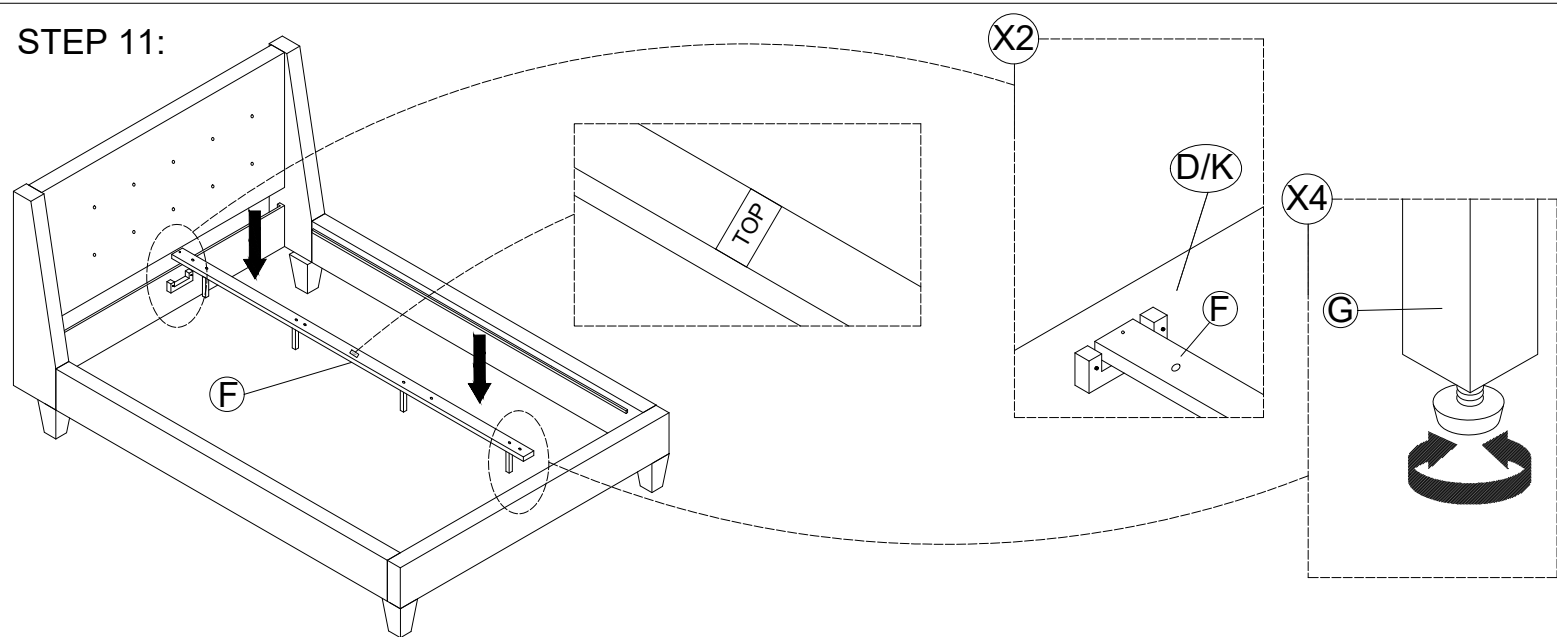
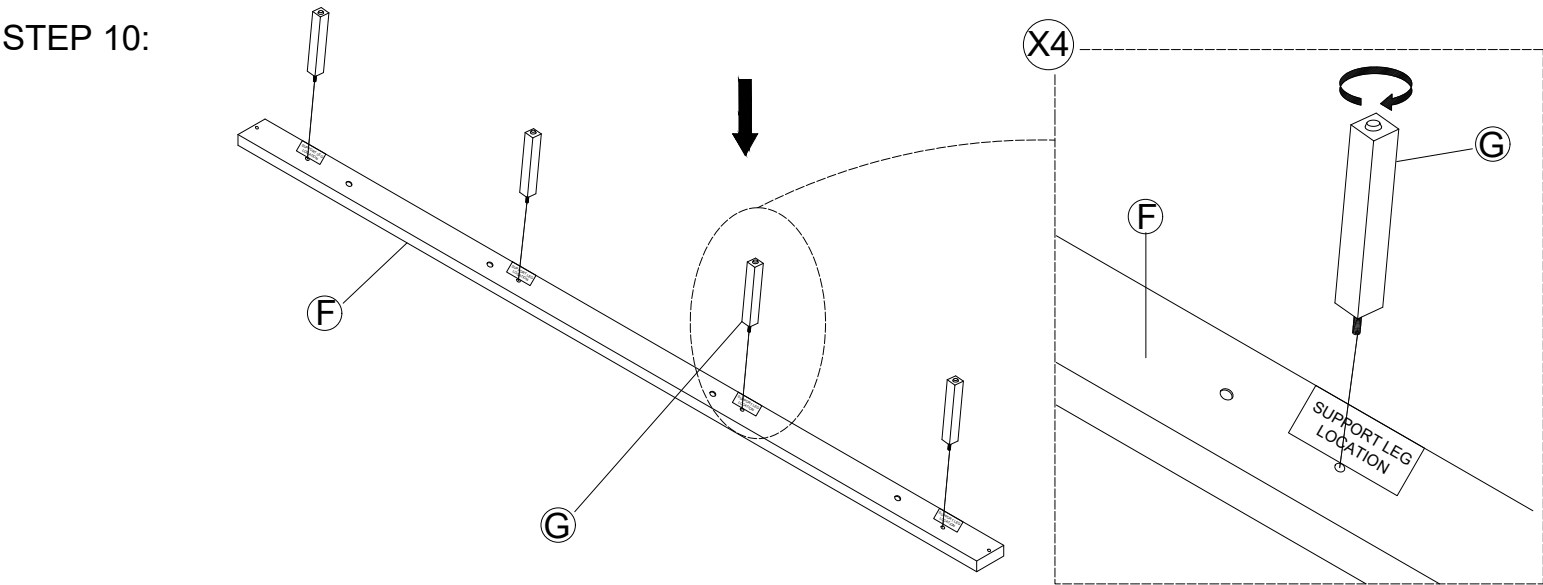
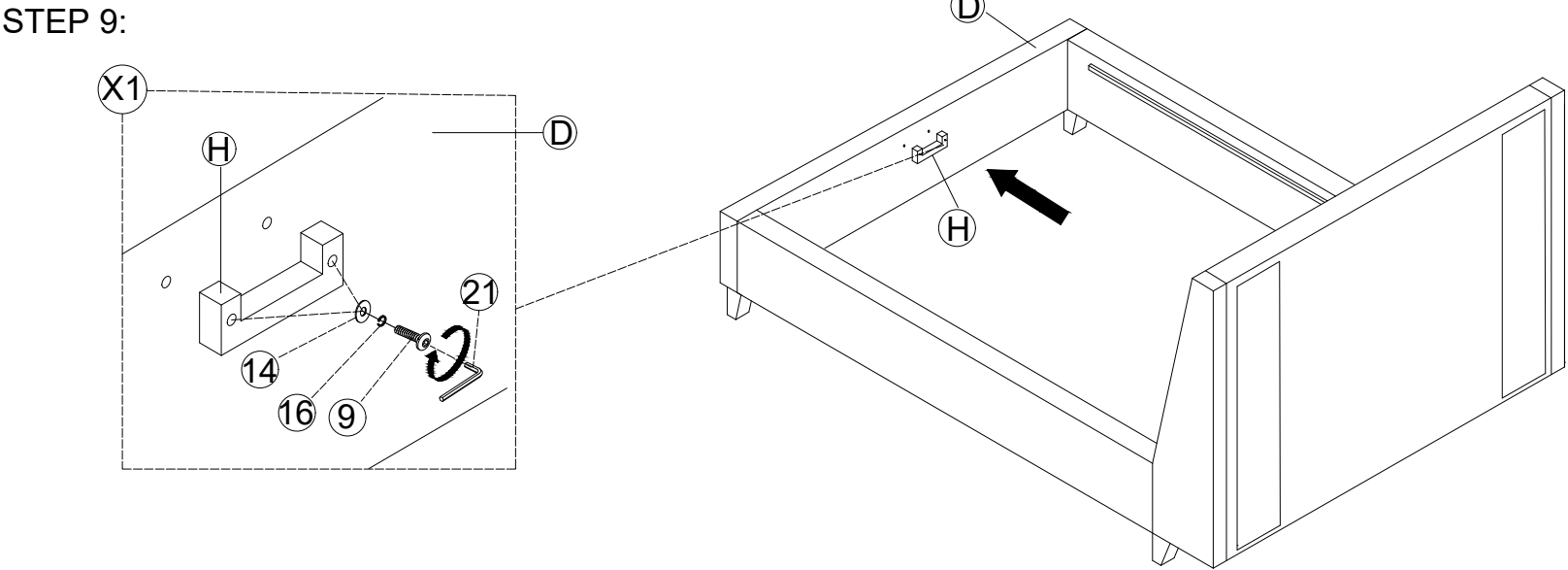
MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 9~13 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 9.

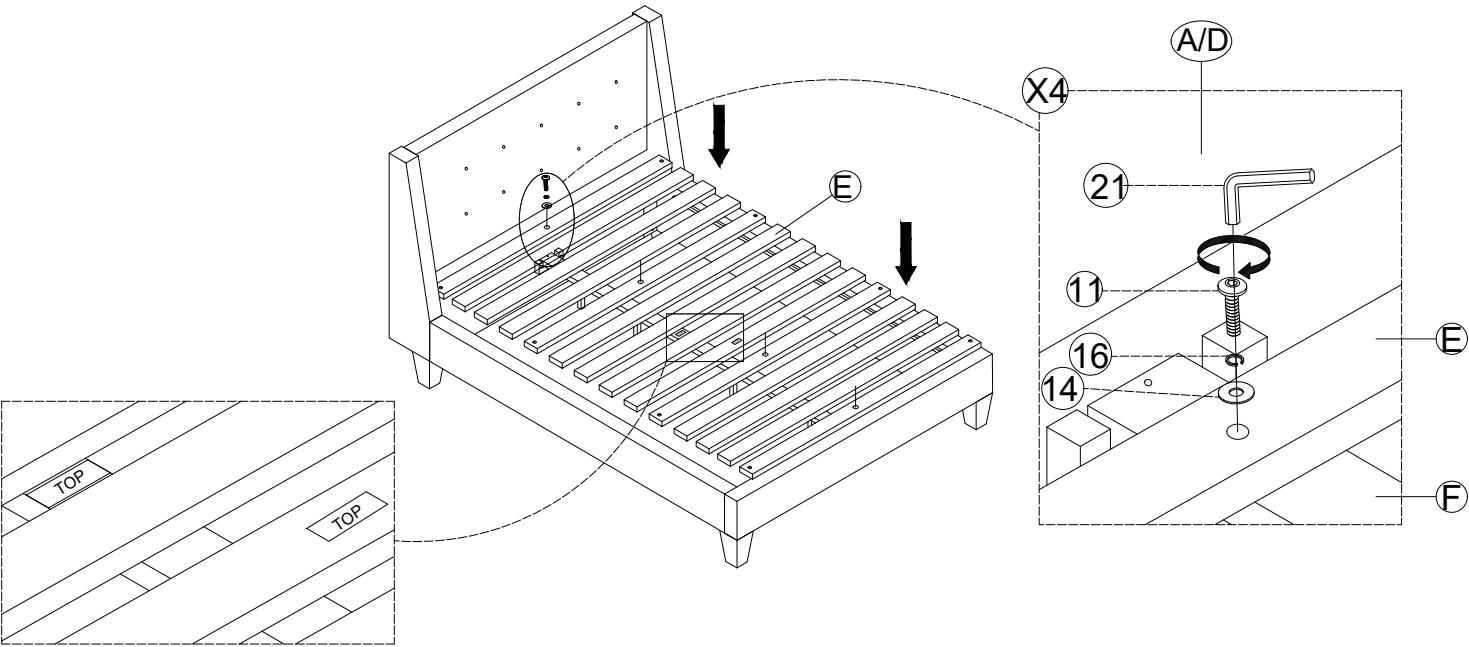


MADERA UPHOLSTERED QUEEN BED

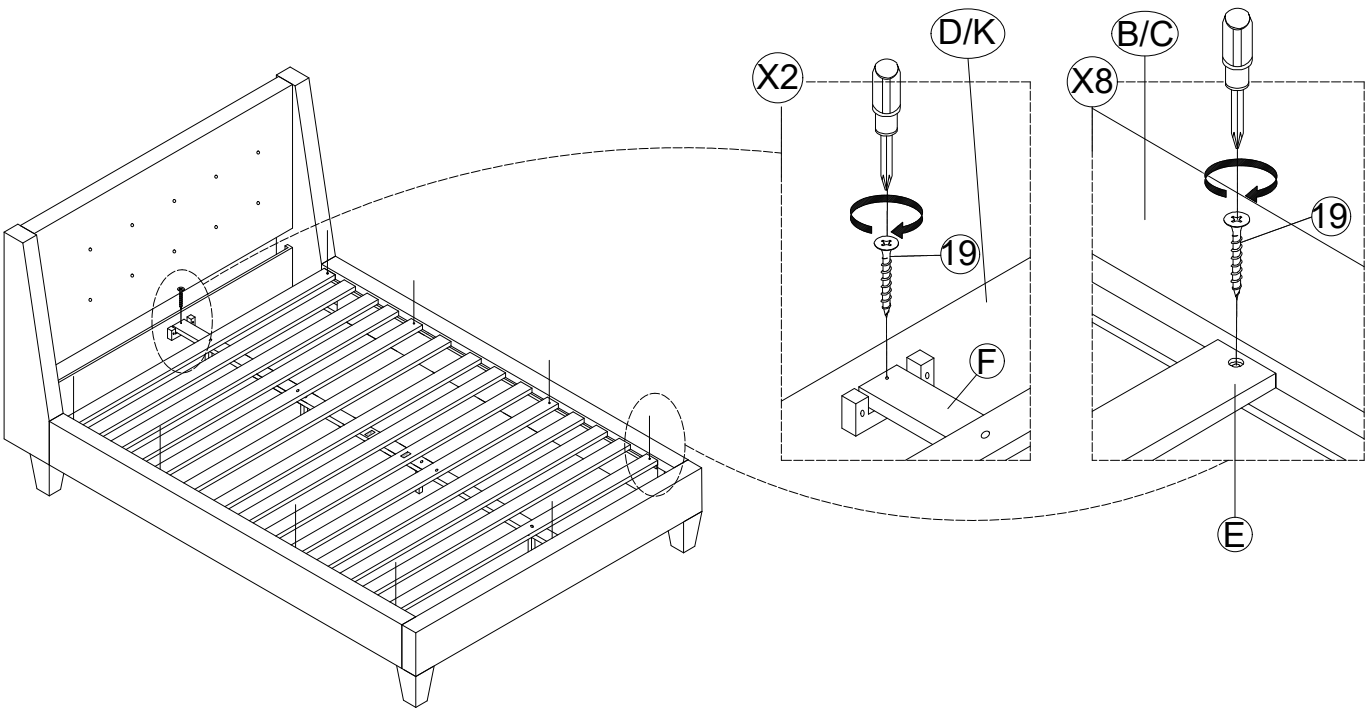
ASSEMBLY INSTRUCTIONS



STEP 12:

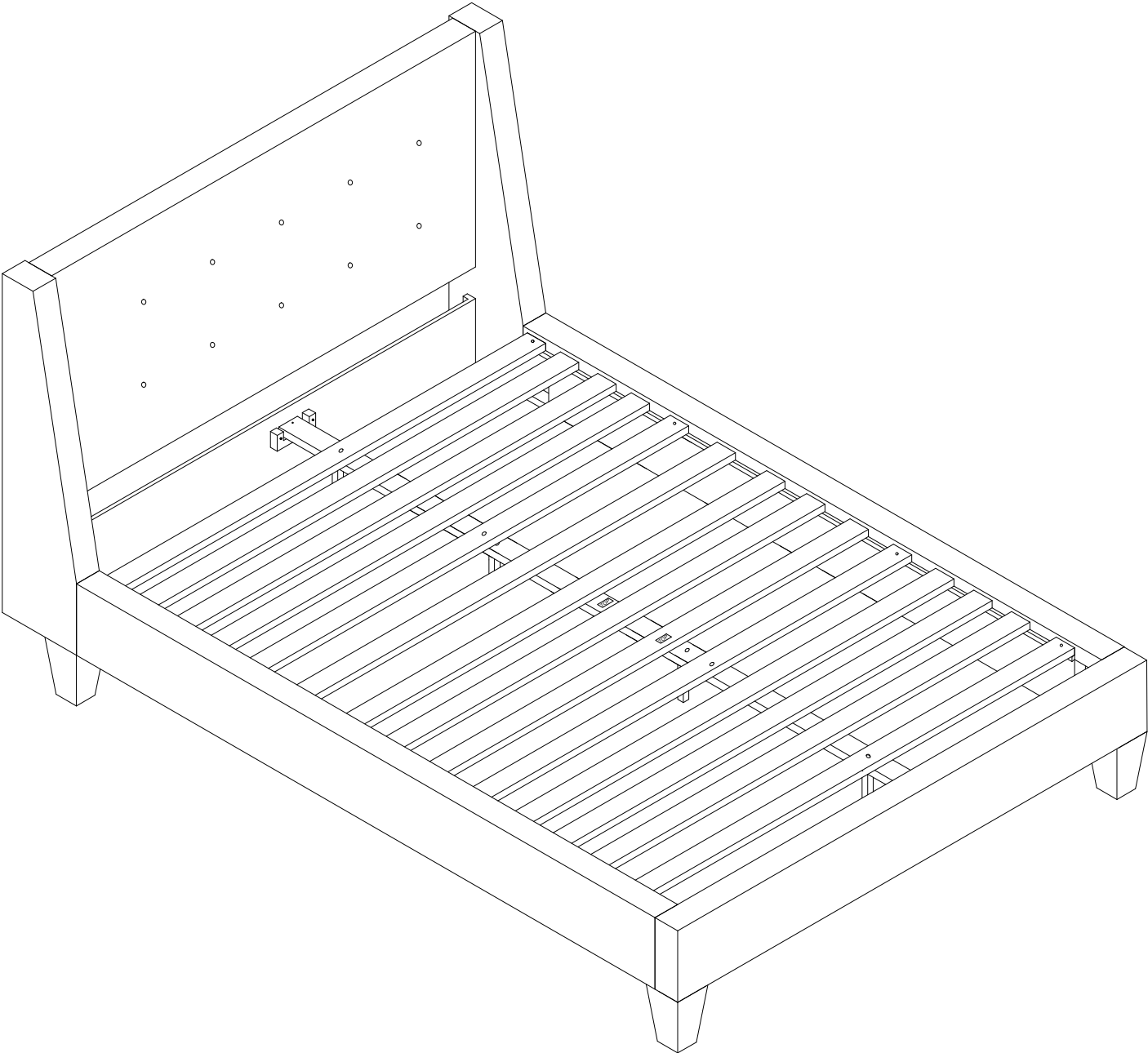


STEP 13:



MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



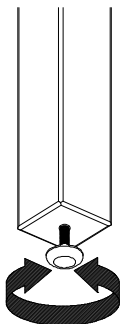
ASSEMBLY COMPLETE

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each support leg.

Turn the leveler counter-clockwise to extend the leveler and clockwise to retract it.

Adjust each leveler until each support leg is applying equal, upward pressure on the support slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
- Lift the bed when moving it. Dragging the bed can damage the center support.
- Readjust levelers after moving the bed.

MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT

AN ADJUSTABLE MATTRESS BASE IS A FREESTANDING MATTRESS SUPPORT THAT SITS WITHIN THE PERIMETER OF THE BED FRAME.

IF USING THIS BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION THESE INSTRUCTIONS DO NOT APPLY.

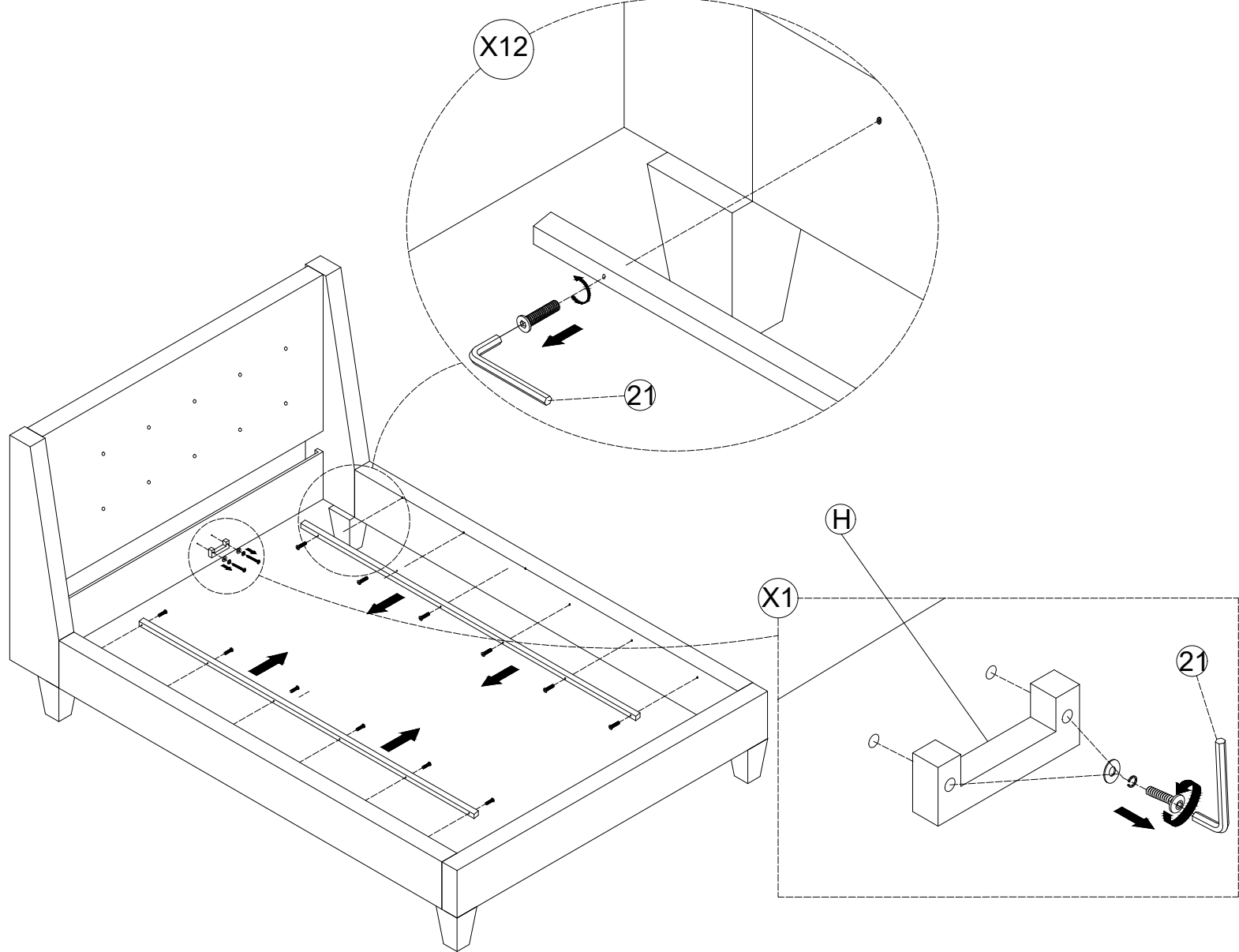
PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

E. SLAT ROLL	1 SET
F. CENTER SLAT SUPPORT	1 PC
G. SUPPORT LEG	4 PCS
H. CENTER SLAT SUPPORT CLEAT	2 PCS

STEP 1:

USE ALLEN KEY (21) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS AND PRE-ASSEMBLED CENTER SLAT SUPPORT CLEAT.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION.

MADERA UPHOLSTERED KING BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD

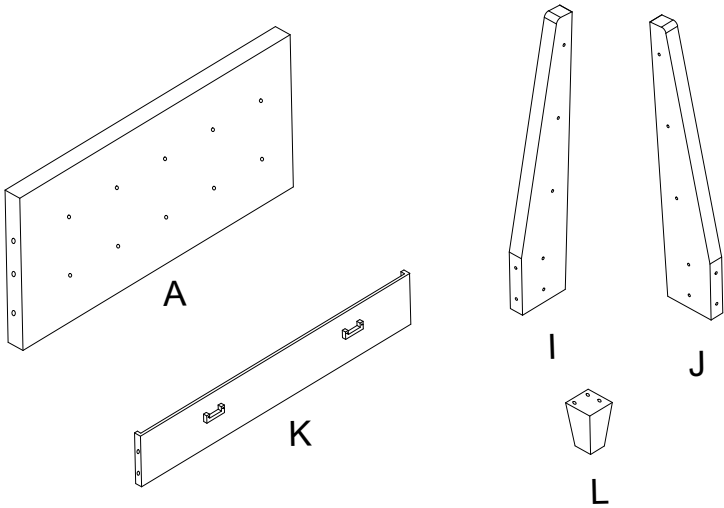
1 PC
- I. LEFT WING

1 PC
- J. RIGHT WING

1 PC
- K. HEAD RAIL

1 PC
- L. LEG

2 PCS



HARDWARE KIT PACKED IN BOX #1

No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		4 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		8 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		12 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		12 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		12 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

BOX#2

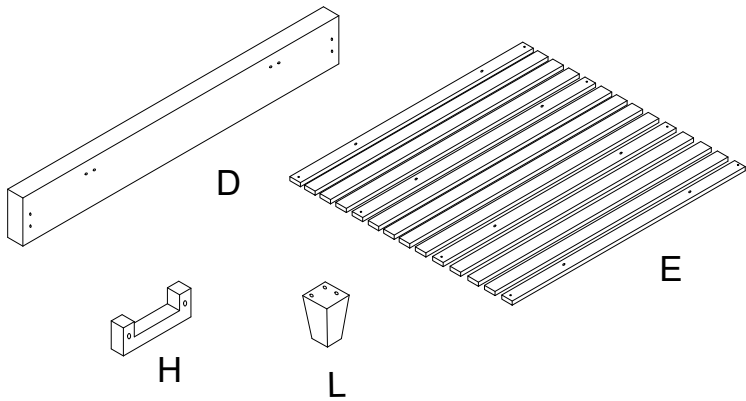
- D. FOOTBOARD

1 PC
- E. SLAT ROLL

1 SET
- H. CENTER SLAT SUPPORT CLEAT

2 PCS
- L. LEG

2 PCS



BOX#3

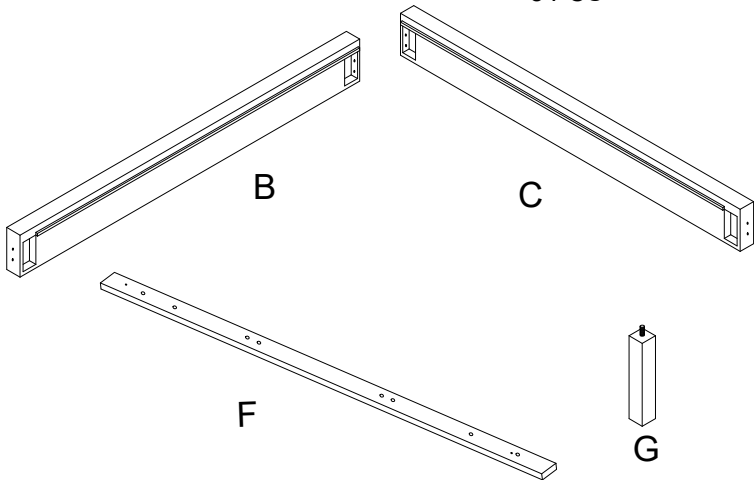
- B. LEFT SIDE RAIL

1 PC
- C. RIGHT SIDE RAIL

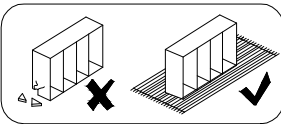
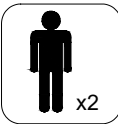
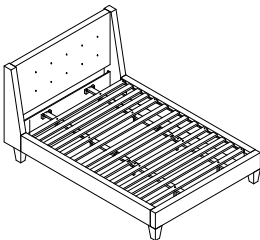
1 PC
- F. CENTER SLAT SUPPORT

2 PCS
- G. SUPPORT LEG

8 PCS



FULLY ASSEMBLED



MODUS
FURNITURE

[illegible]

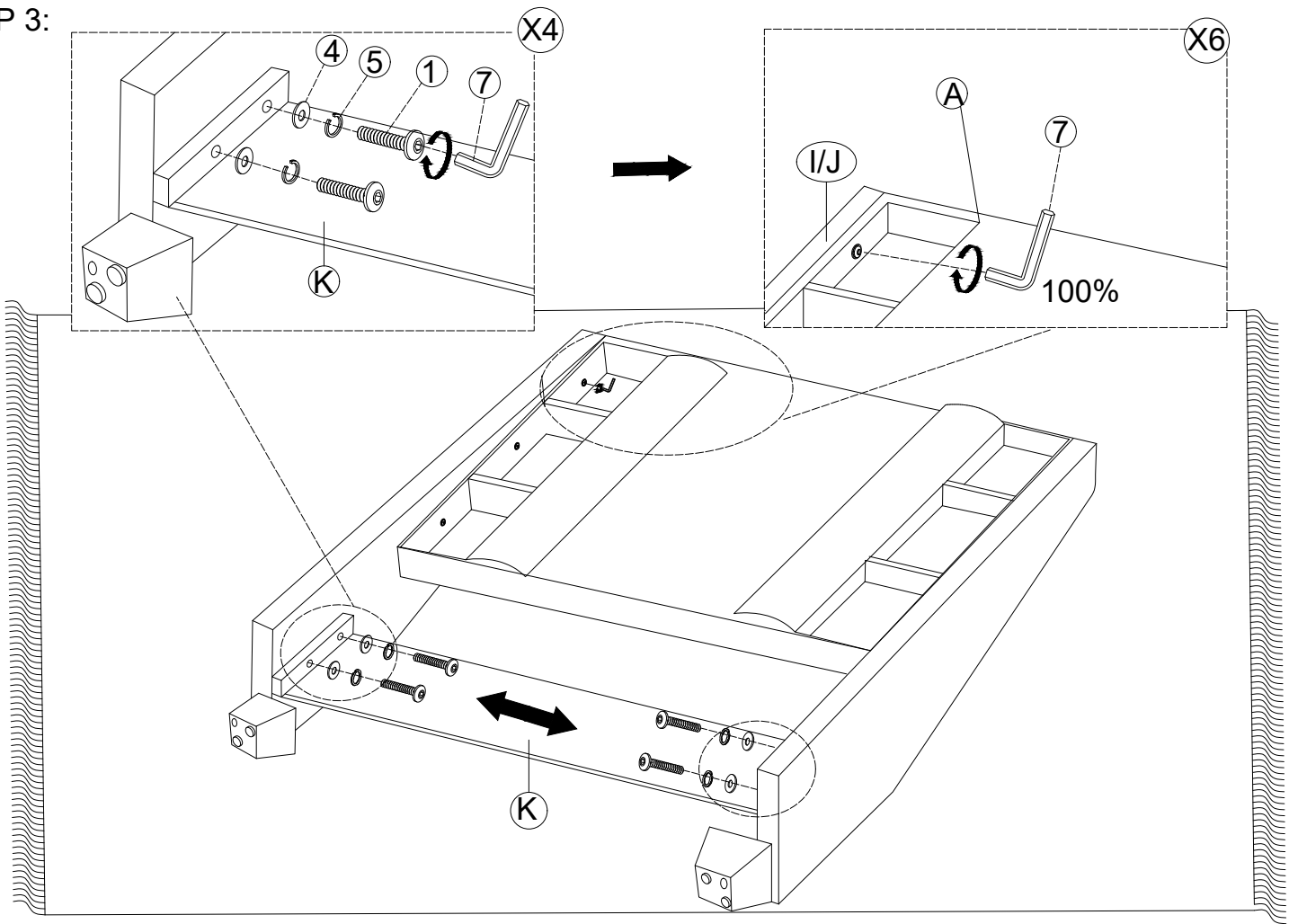
STEP 2:

The diagram illustrates the second step of the assembly process, which is mounting the front panel. The main illustration shows the front panel (labeled I) being positioned against the base (labeled J). Arrows indicate the panel is being moved into place. Screws (labeled A) are shown being used to secure the panel to the base. An inset labeled X6 provides a detailed view of the mounting bracket (labeled I/J) being attached to the panel (labeled A). The inset shows the bracket being secured with screws (labeled 4, 5, 1, and 7). A torque specification of 70% is indicated for screw 7.

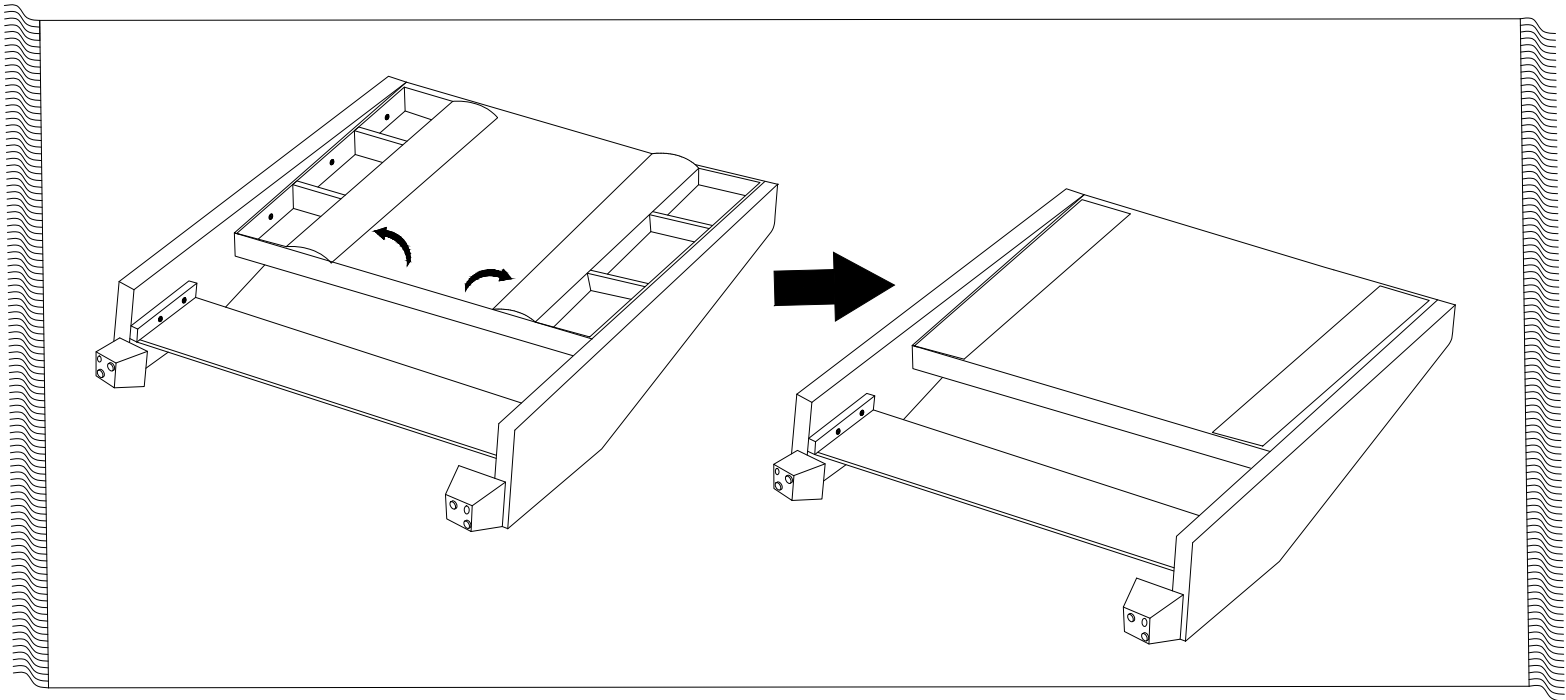
MADERA UPHOLSTERED KING BED ASSEMBLY INSTRUCTIONS



STEP 3:



STEP 4:



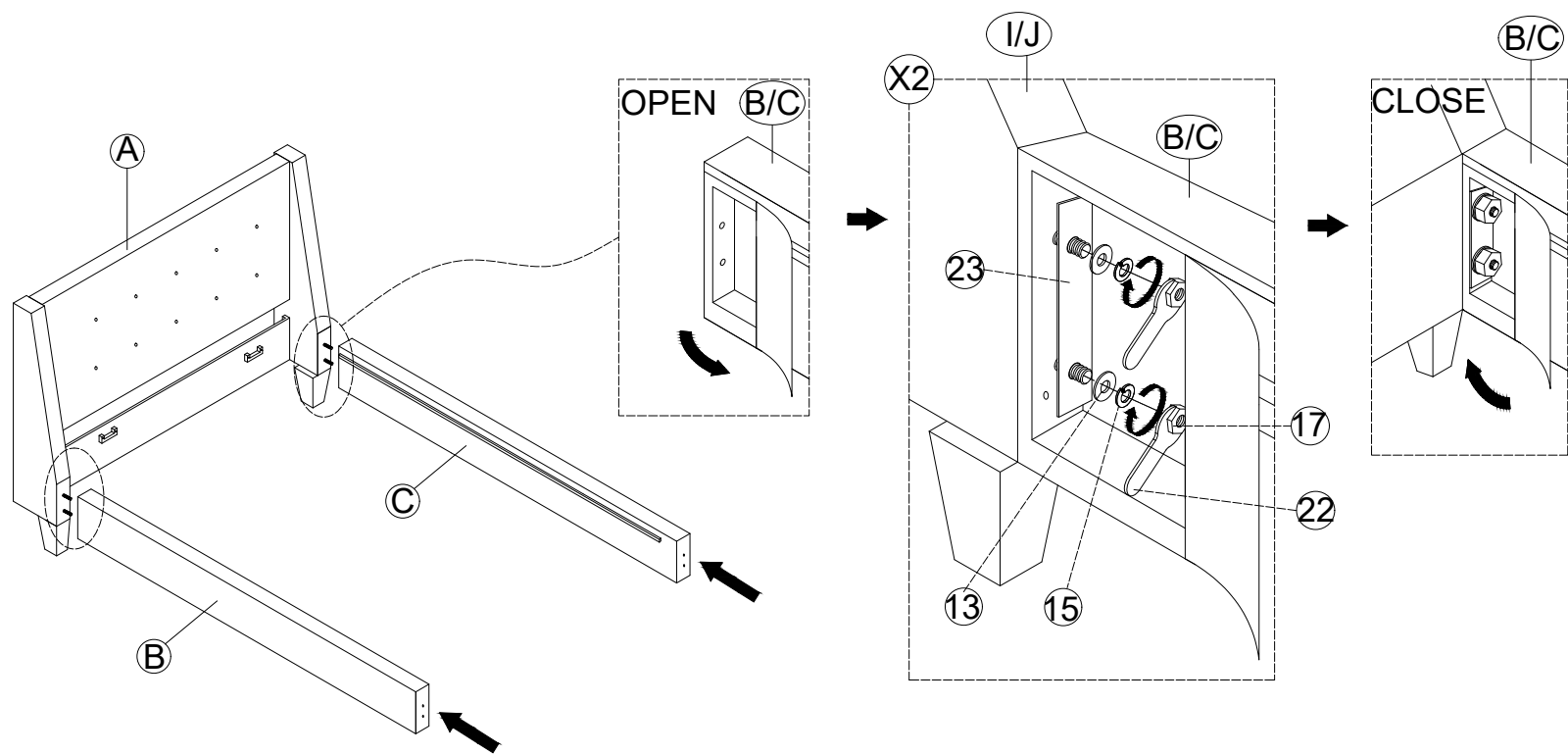
STEP 5:

Diagram illustrating Step 5: Attaching the backrest to the seat. The diagram shows a perspective view of the seat assembly with a dashed circle highlighting the attachment point. A callout box labeled 'X2' provides a detailed view of the assembly. In the callout, a backrest (18) is shown being attached to a seat base (L) using a screw (10), a washer (15), and a nut (12). A curved arrow indicates the direction of rotation for the nut. A label 'D' points to the backrest, and a label 'L' points to the seat base. A label 'X2' indicates that two of these assemblies are required.

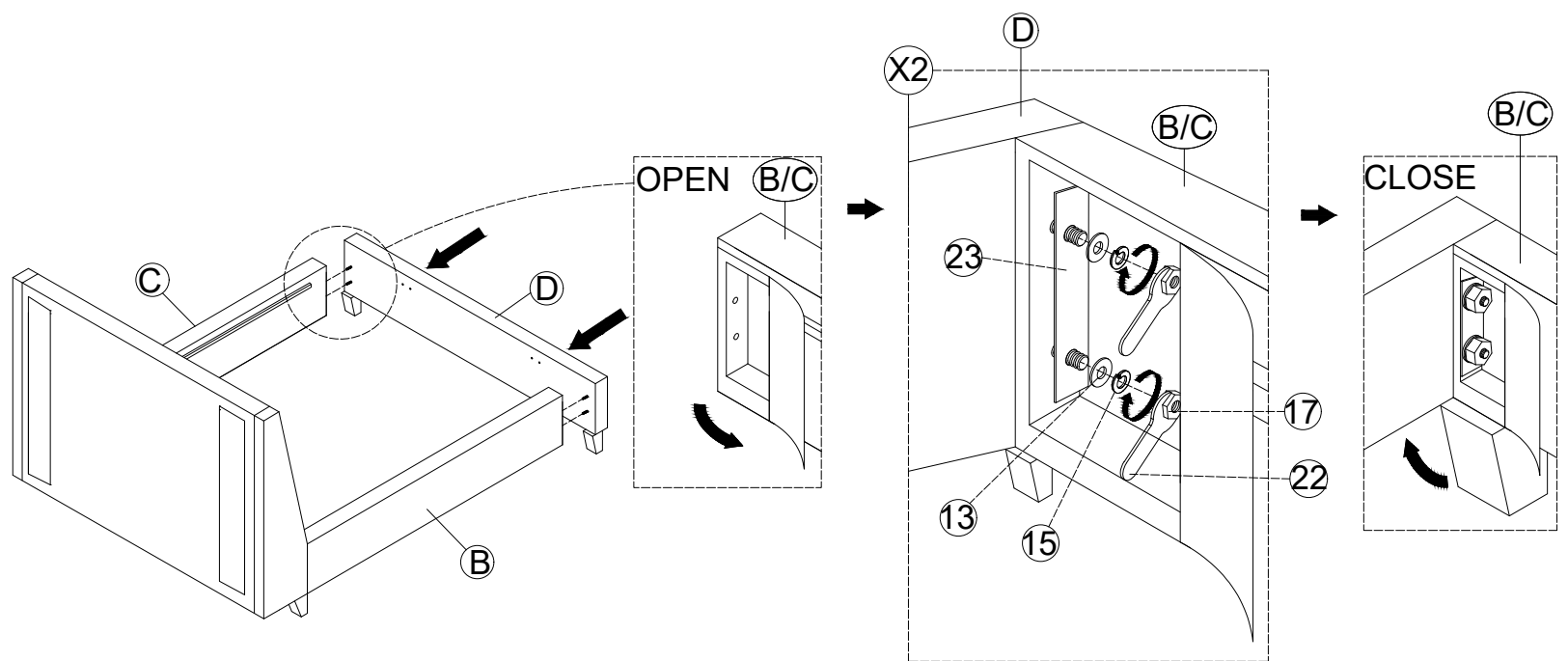
MADERA UPHOLSTERED KING BED ASSEMBLY INSTRUCTIONS



STEP 7:

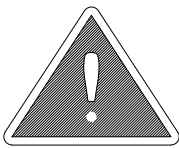


STEP 8:



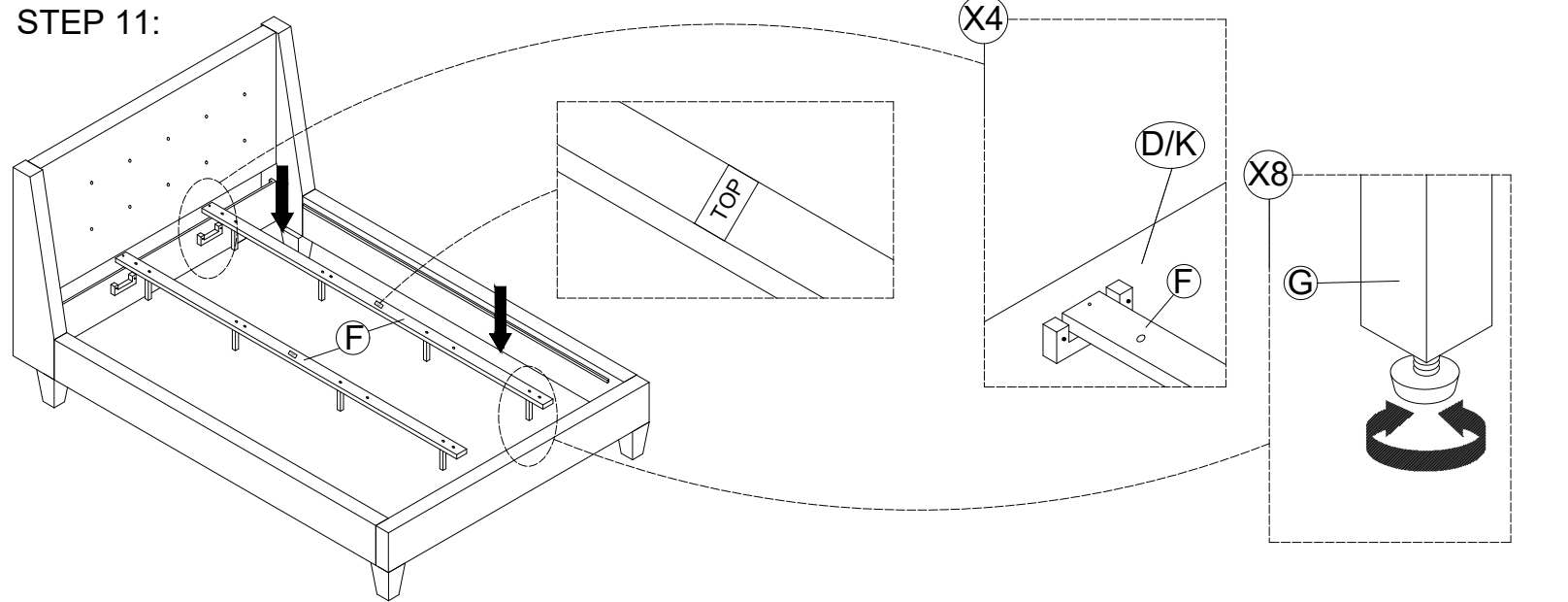
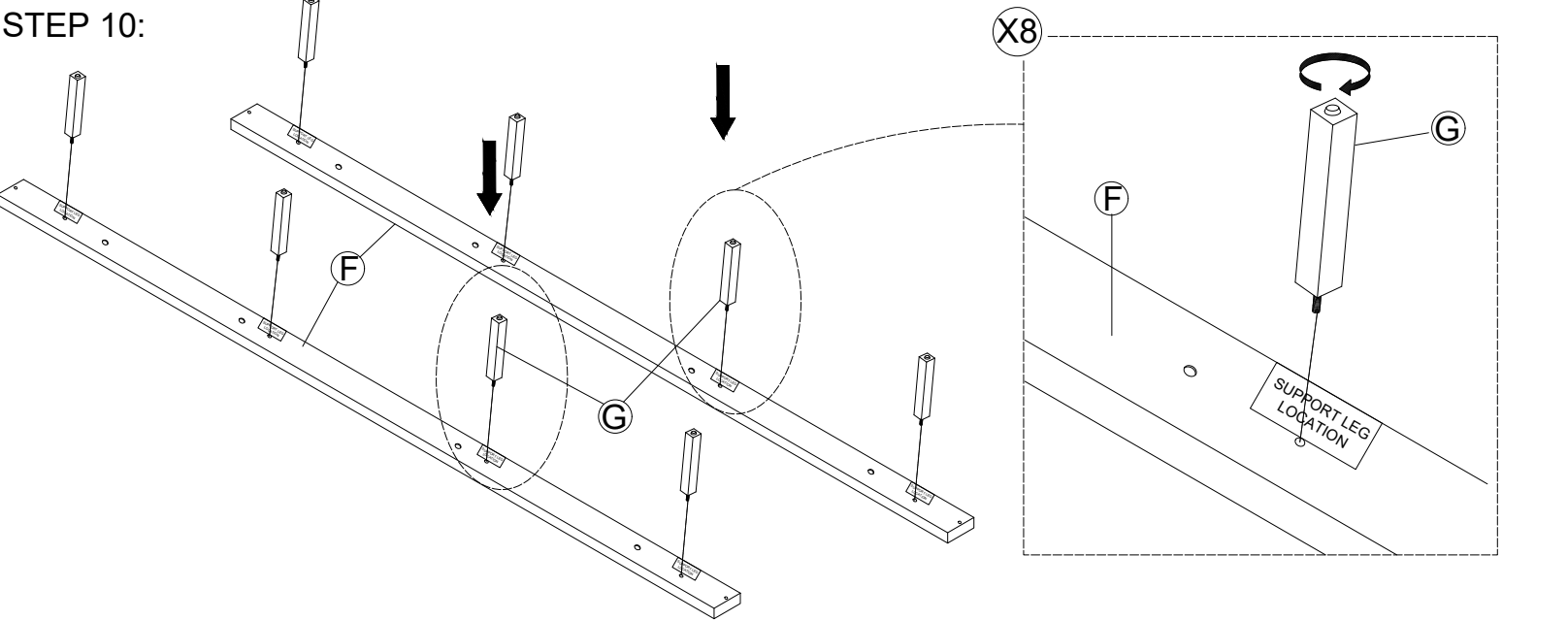
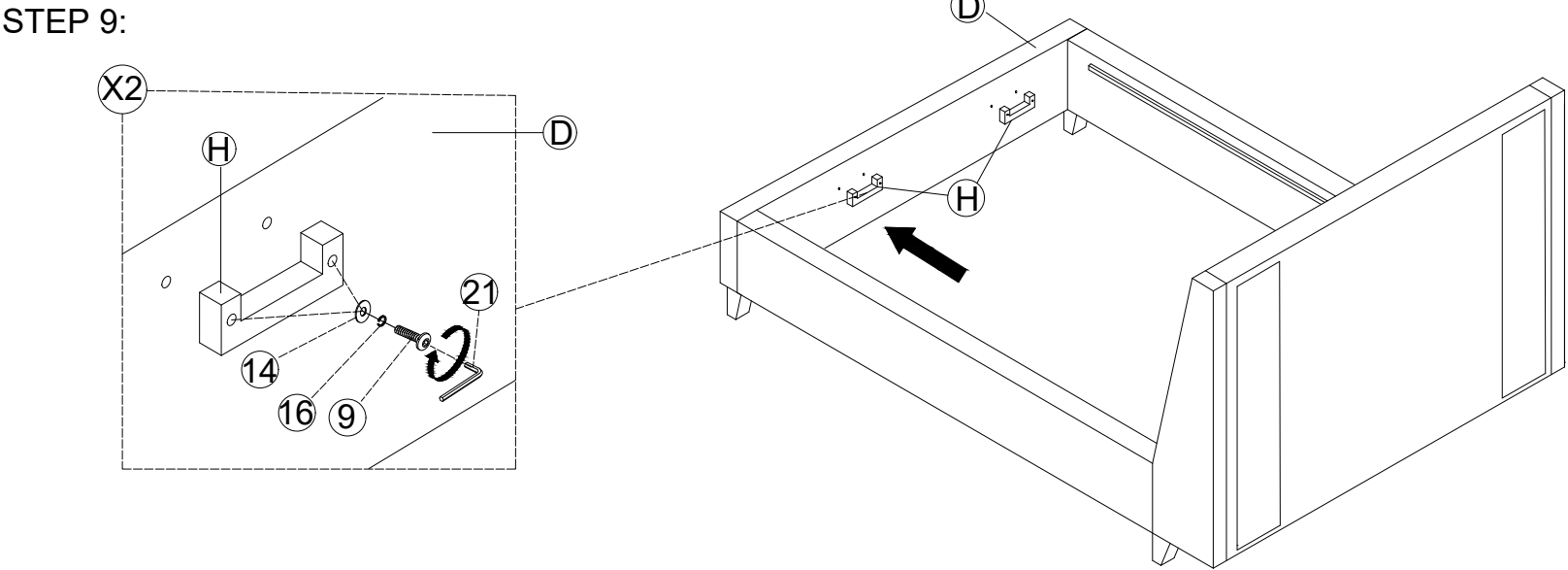
MADERA UPHOLSTERED KING BED

ASSEMBLY INSTRUCTIONS



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 9~13 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 9.

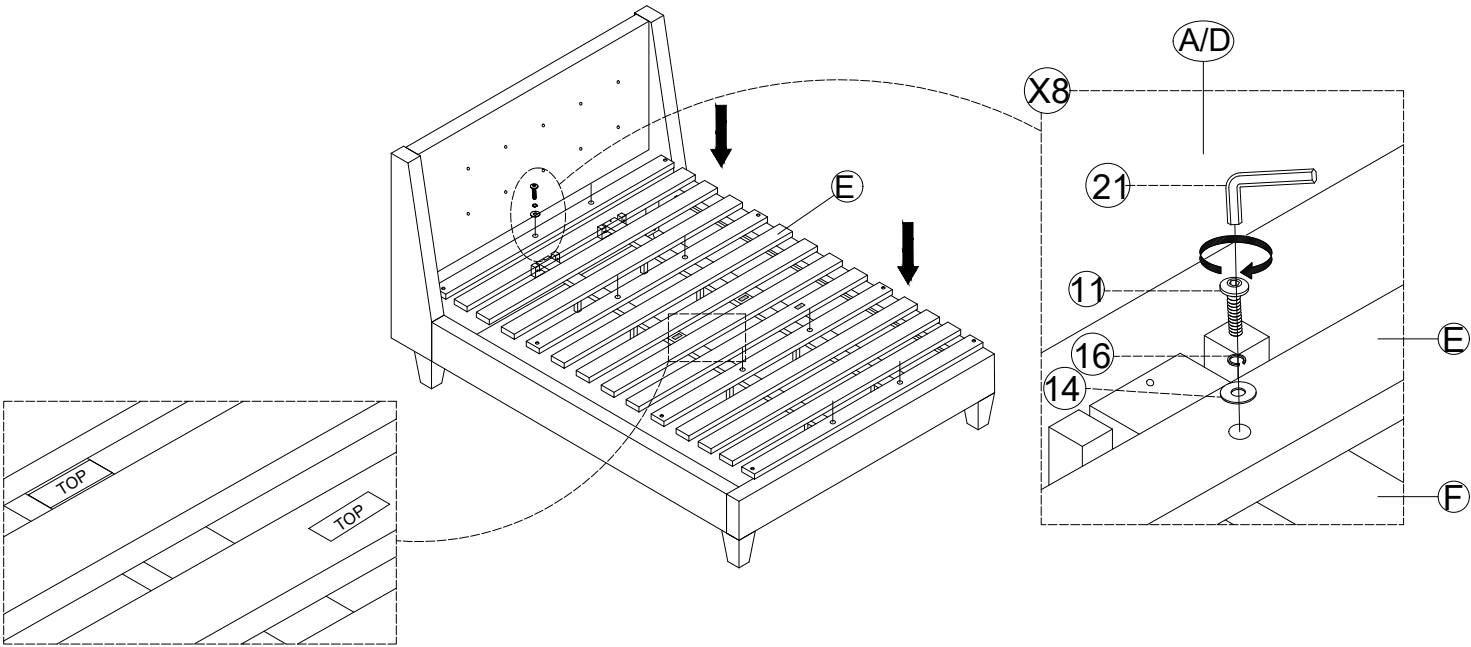


MADERA UPHOLSTERED KING BED

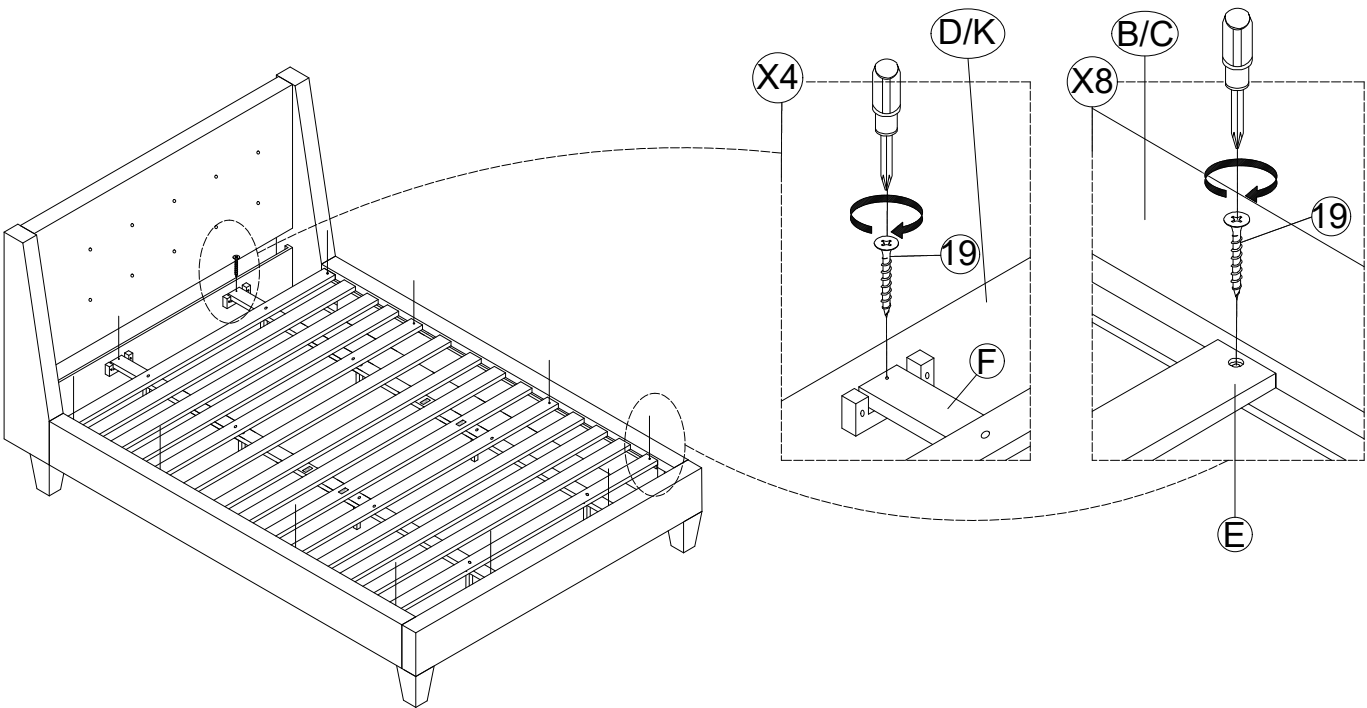
ASSEMBLY INSTRUCTIONS



STEP 12:

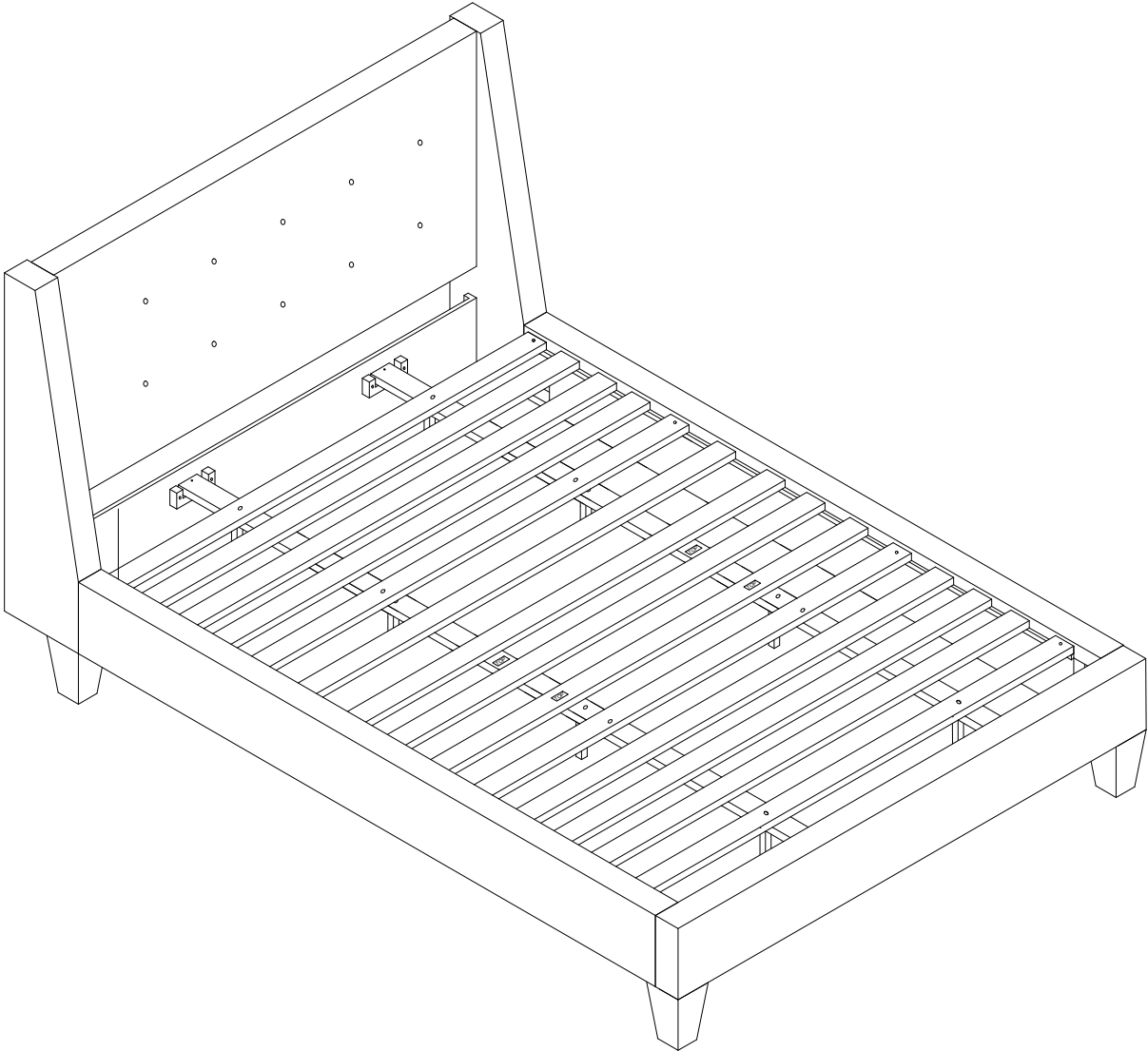


STEP 13:



MADERA UPHOLSTERED KING BED

ASSEMBLY INSTRUCTIONS



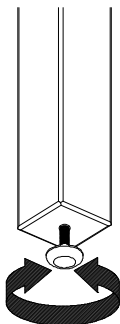
ASSEMBLY COMPLETE

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each support leg.

Turn the leveler counter-clockwise to extend the leveler and clockwise to retract it.

Adjust each leveler until each support leg is applying equal, upward pressure on the support slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
- Lift the bed when moving it. Dragging the bed can damage the center support.
- Readjust levelers after moving the bed.

MADERA UPHOLSTERED KING BED ASSEMBLY INSTRUCTIONS



APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT

AN ADJUSTABLE MATTRESS BASE IS A FREESTANDING MATTRESS SUPPORT THAT SITS WITHIN THE PERIMETER OF THE BED FRAME.

IF USING THIS BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION THESE INSTRUCTIONS DO NOT APPLY.

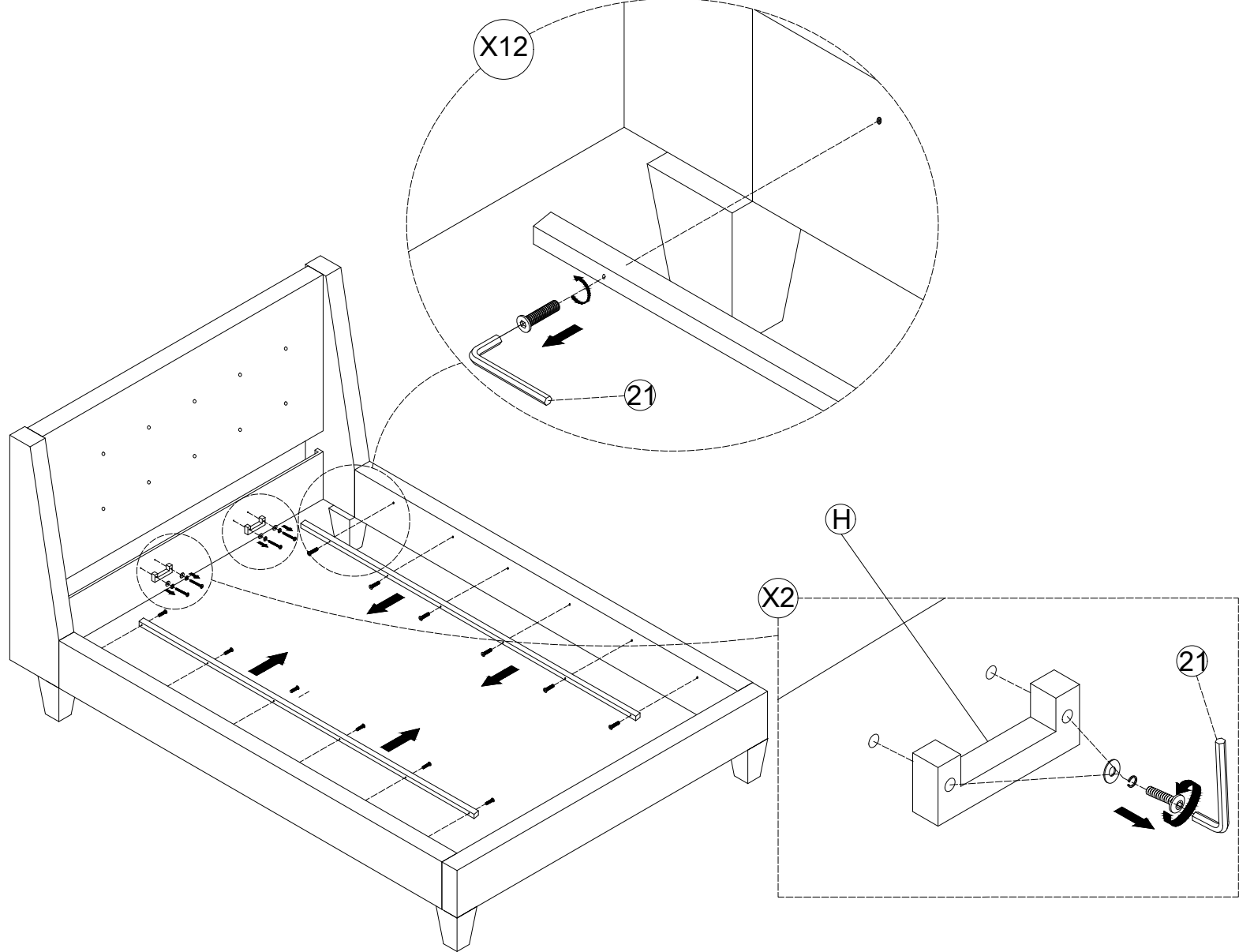
PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

E. SLAT ROLL	1 SET
F. CENTER SLAT SUPPORT	2 PCS
G. SUPPORT LEG	8 PCS
H. CENTER SLAT SUPPORT CLEAT	4 PCS

STEP 1:

USE ALLEN KEY (21) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS AND PRE-ASSEMBLED CENTER SLAT SUPPORT CLEATS.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION.

MADERA UPHOLSTERED C.KING BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD

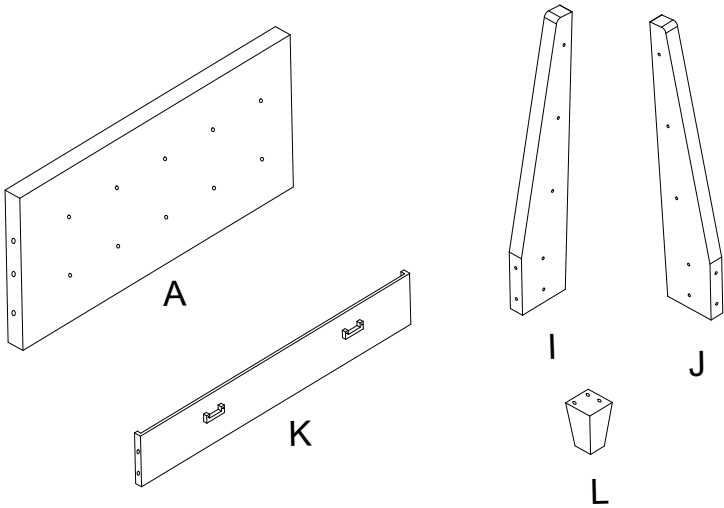
1 PC
- I. LEFT WING

1 PC
- J. RIGHT WING

1 PC
- K. HEAD RAIL

1 PC
- L. LEG

2 PCS



HARDWARE KIT PACKED IN BOX #1

No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		4 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		6 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		10 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		10 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		10 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

BOX#2

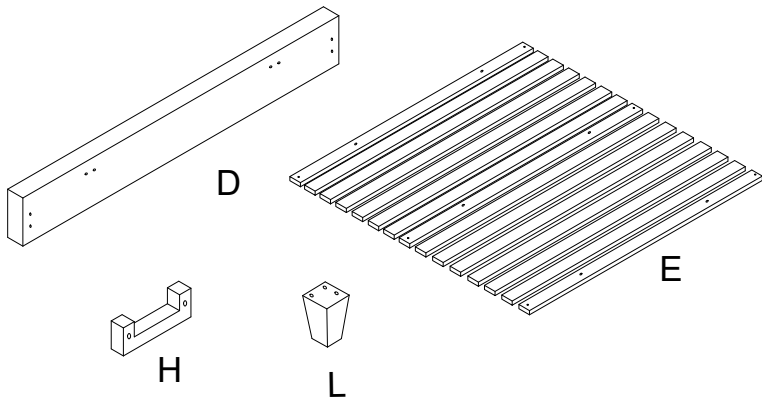
- D. FOOTBOARD

1 PC
- E. SLAT ROLL

1 SET
- H. CENTER SLAT SUPPORT CLEAT

2 PCS
- L. LEG

2 PCS



BOX#3

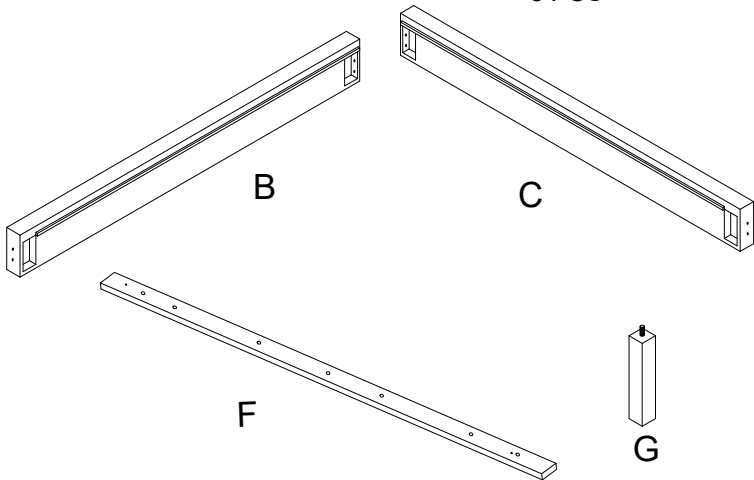
- B. LEFT SIDE RAIL

1 PC
- C. RIGHT SIDE RAIL

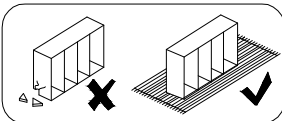
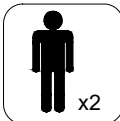
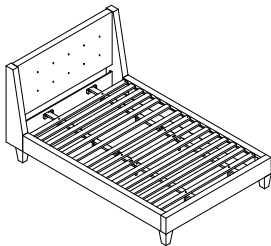
1 PC
- F. CENTER SLAT SUPPORT

2 PCS
- G. SUPPORT LEG

8 PCS



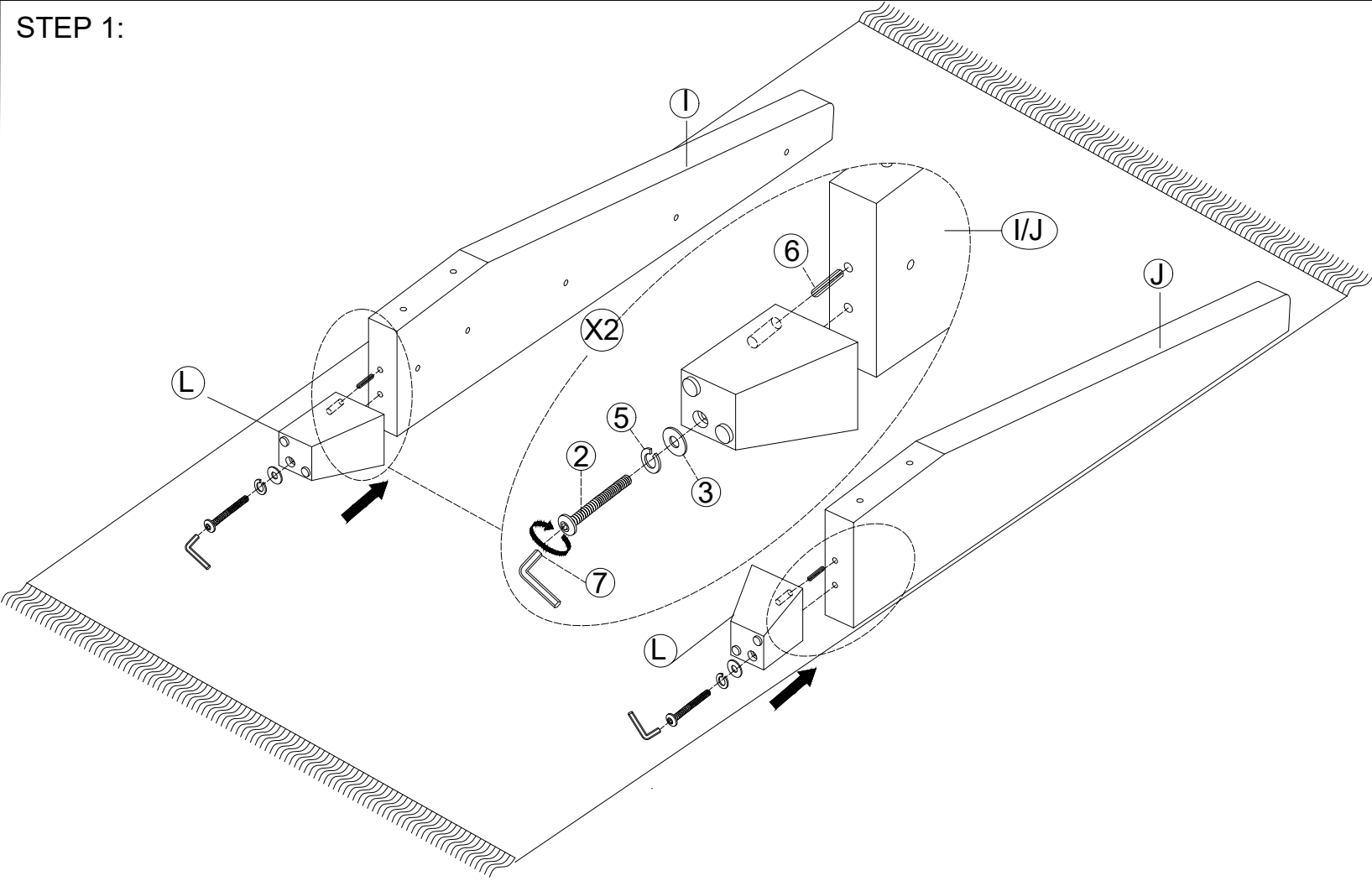
FULLY ASSEMBLED



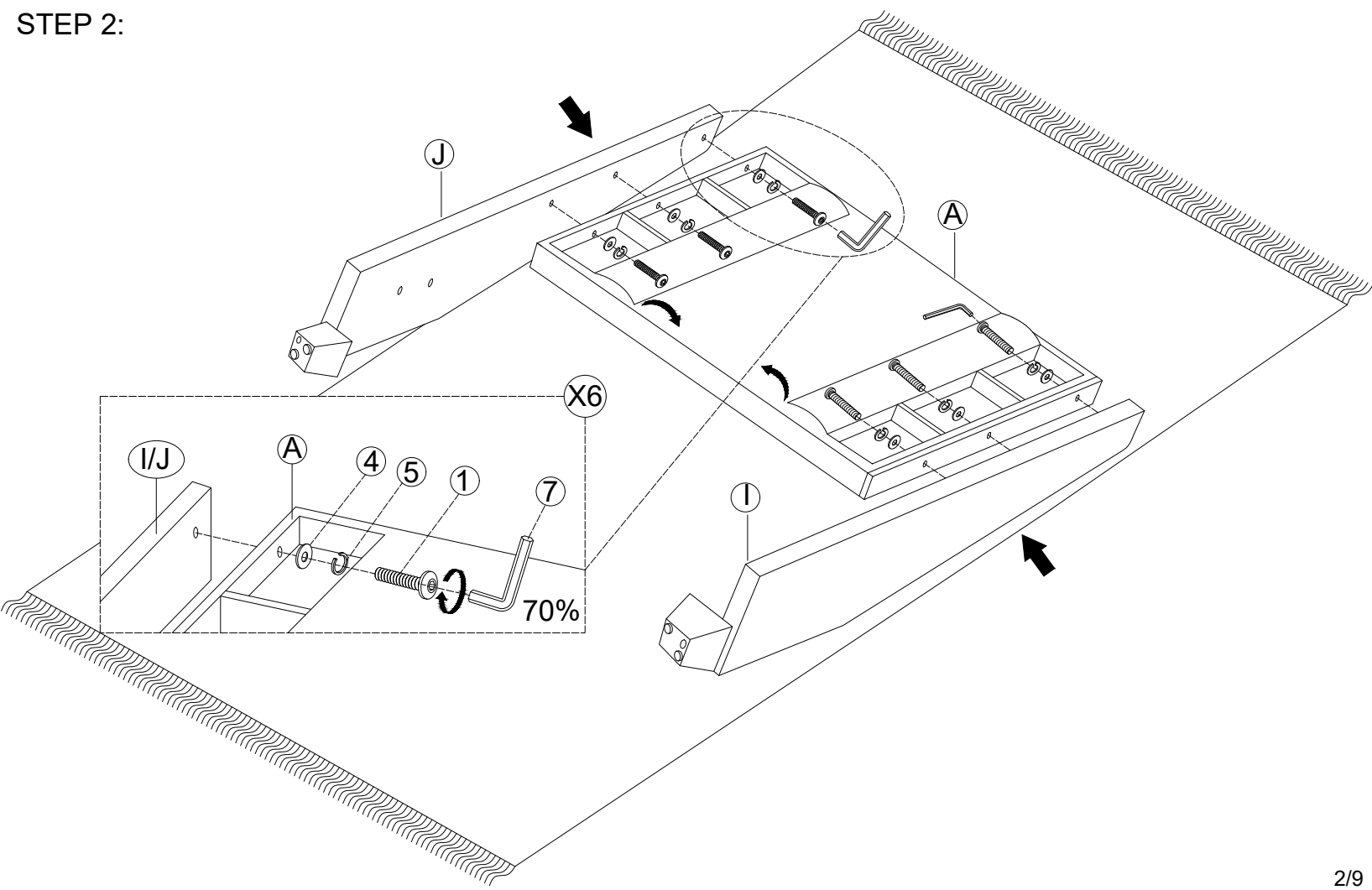
MADERA UPHOLSTERED C.KING BED ASSEMBLY INSTRUCTIONS



STEP 1:



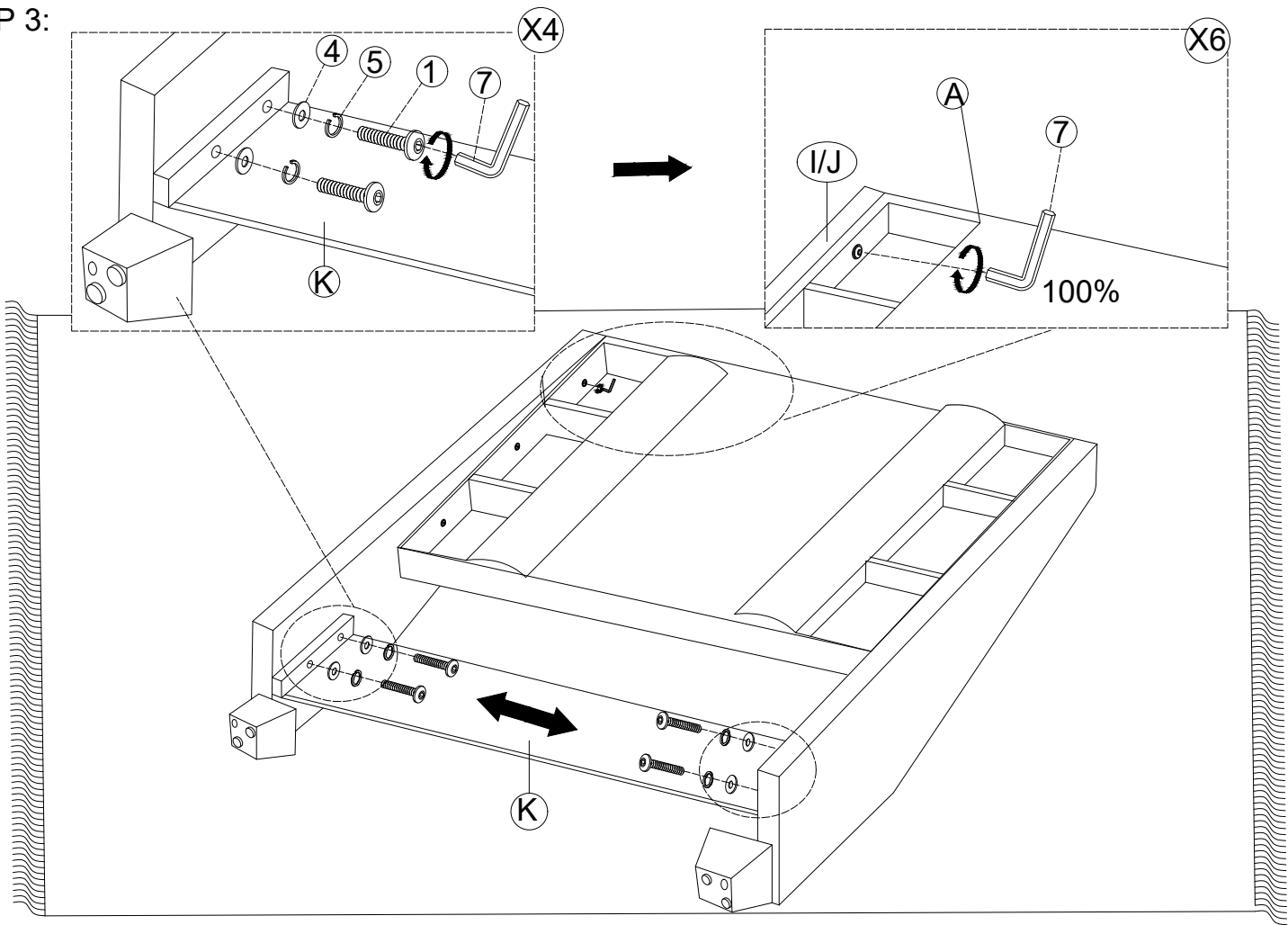
STEP 2:



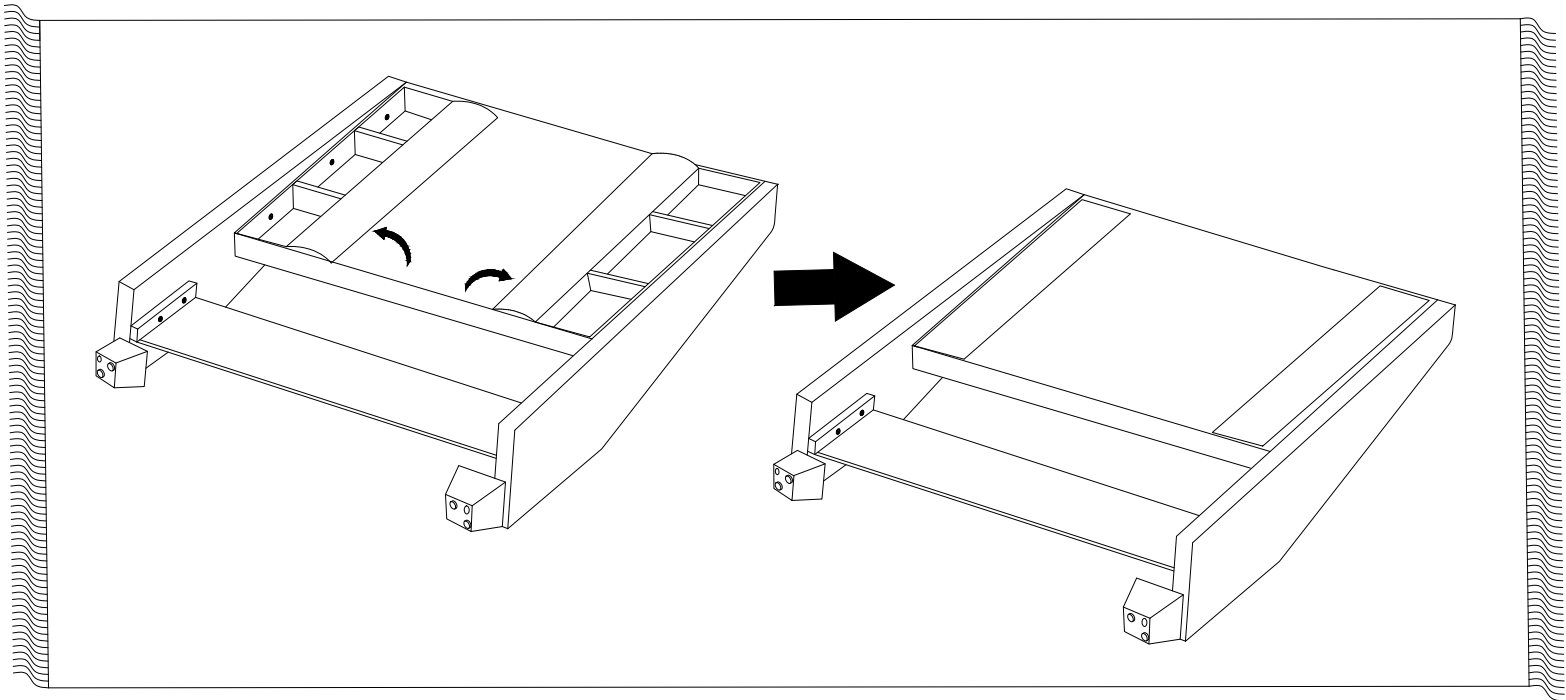
MADERA UPHOLSTERED C.KING BED ASSEMBLY INSTRUCTIONS



STEP 3:



STEP 4:

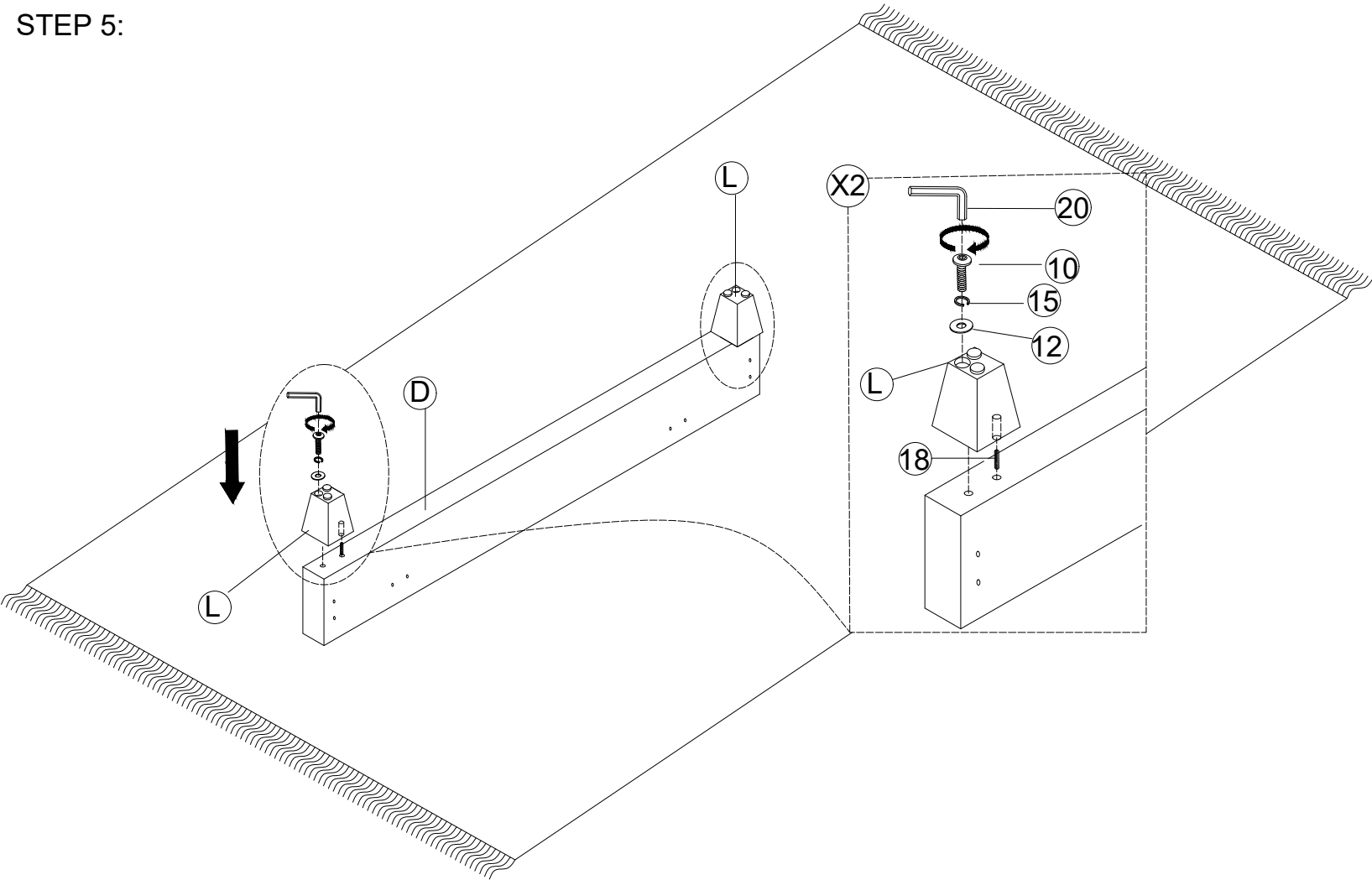


MADERA UPHOLSTERED C.KING BED

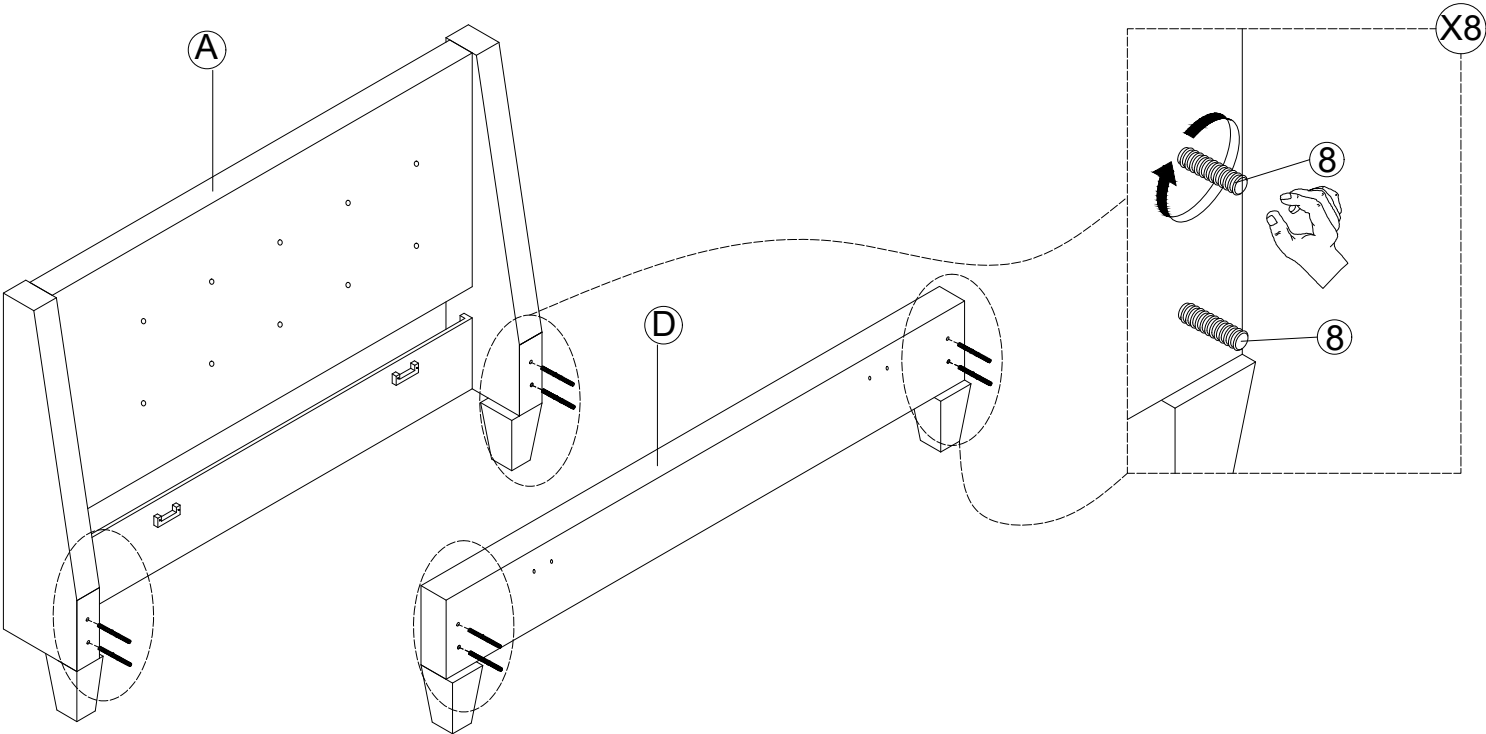
ASSEMBLY INSTRUCTIONS



STEP 5:



STEP 6:

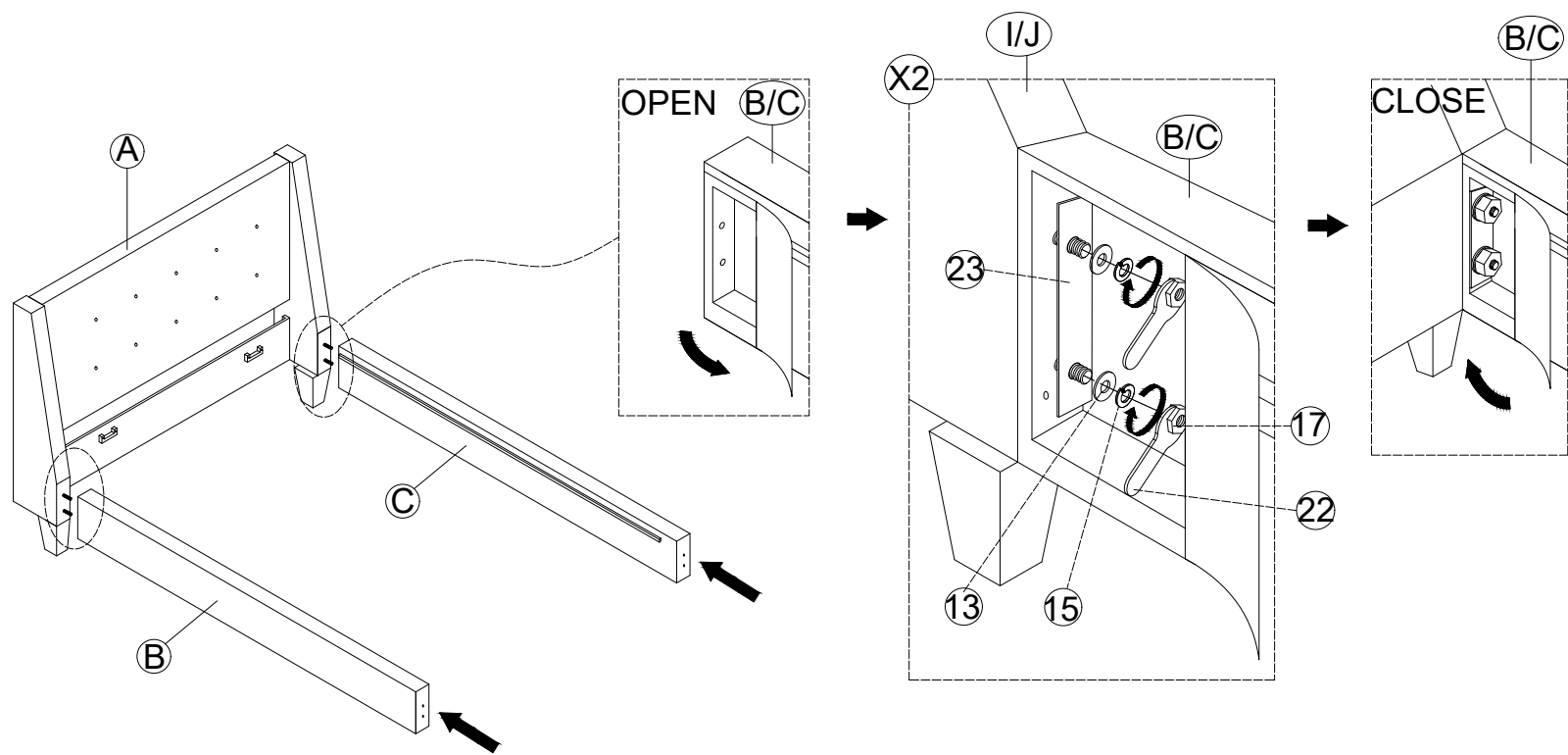


MADERA UPHOLSTERED C.KING BED

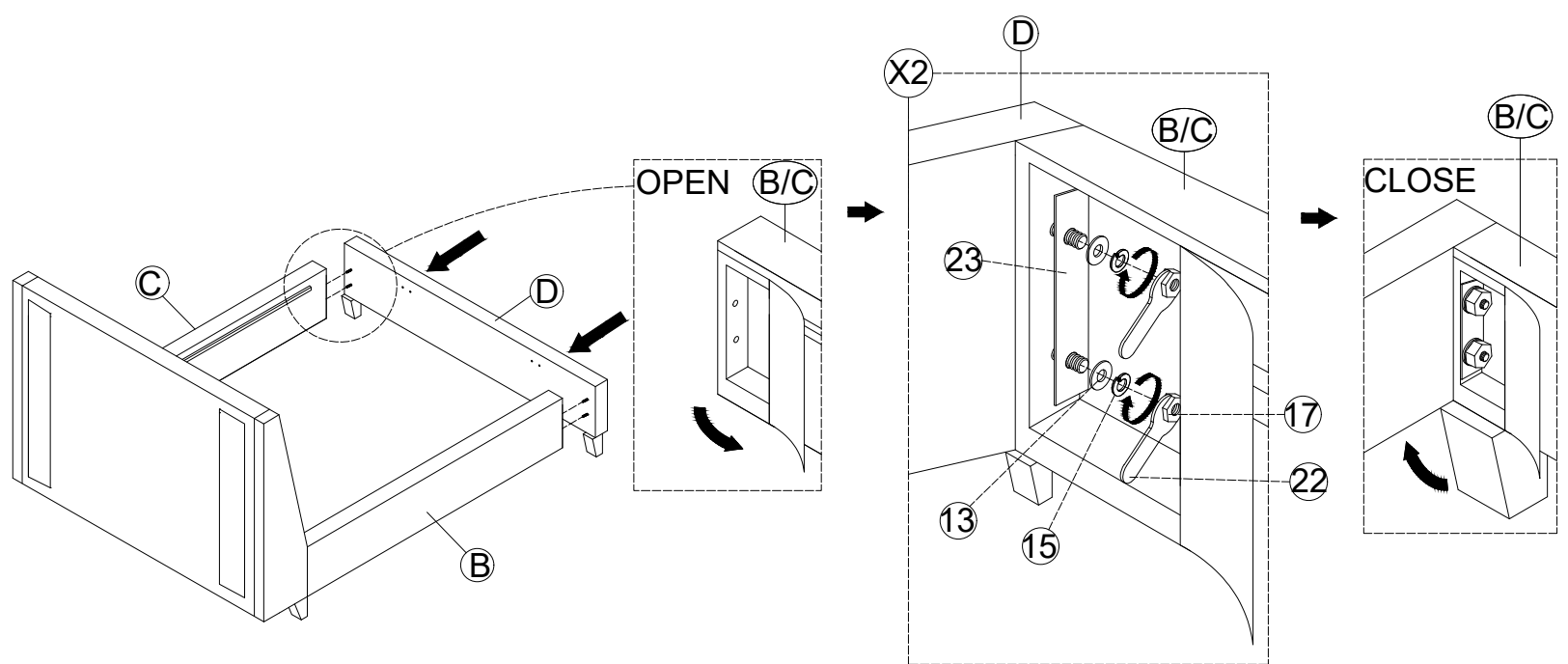
ASSEMBLY INSTRUCTIONS



STEP 7:

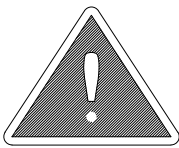


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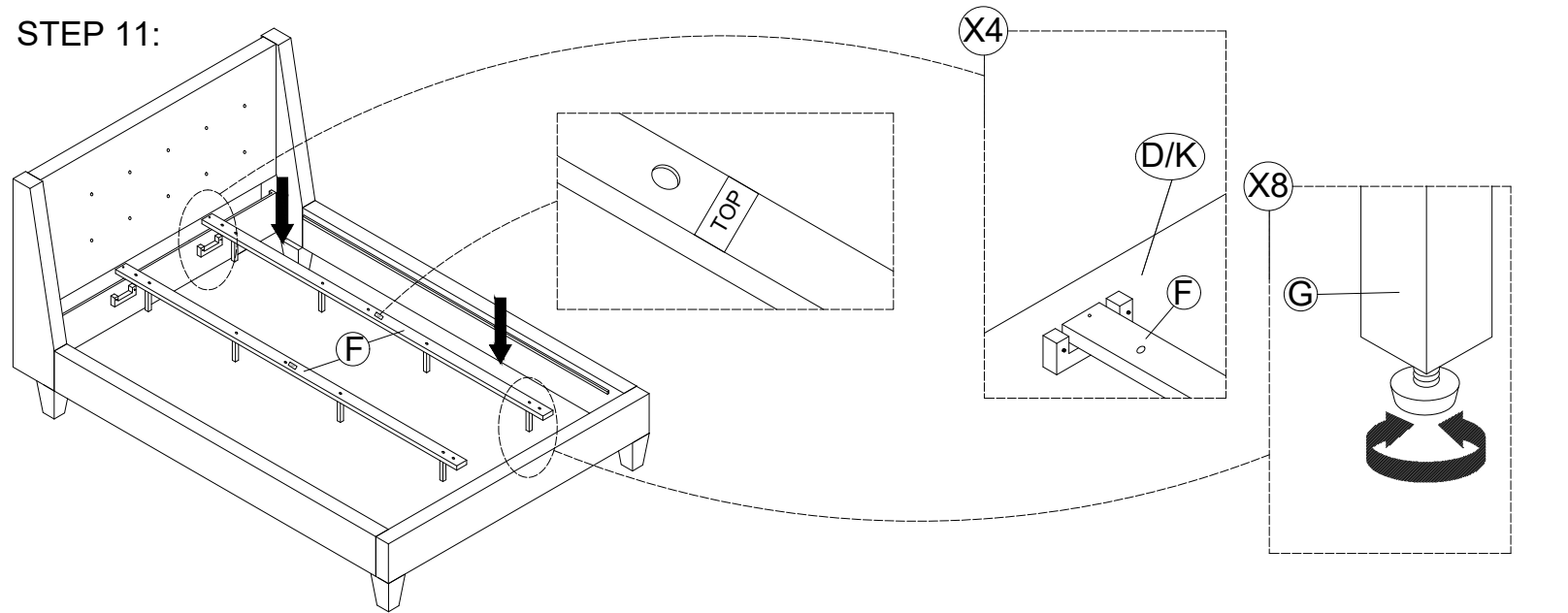
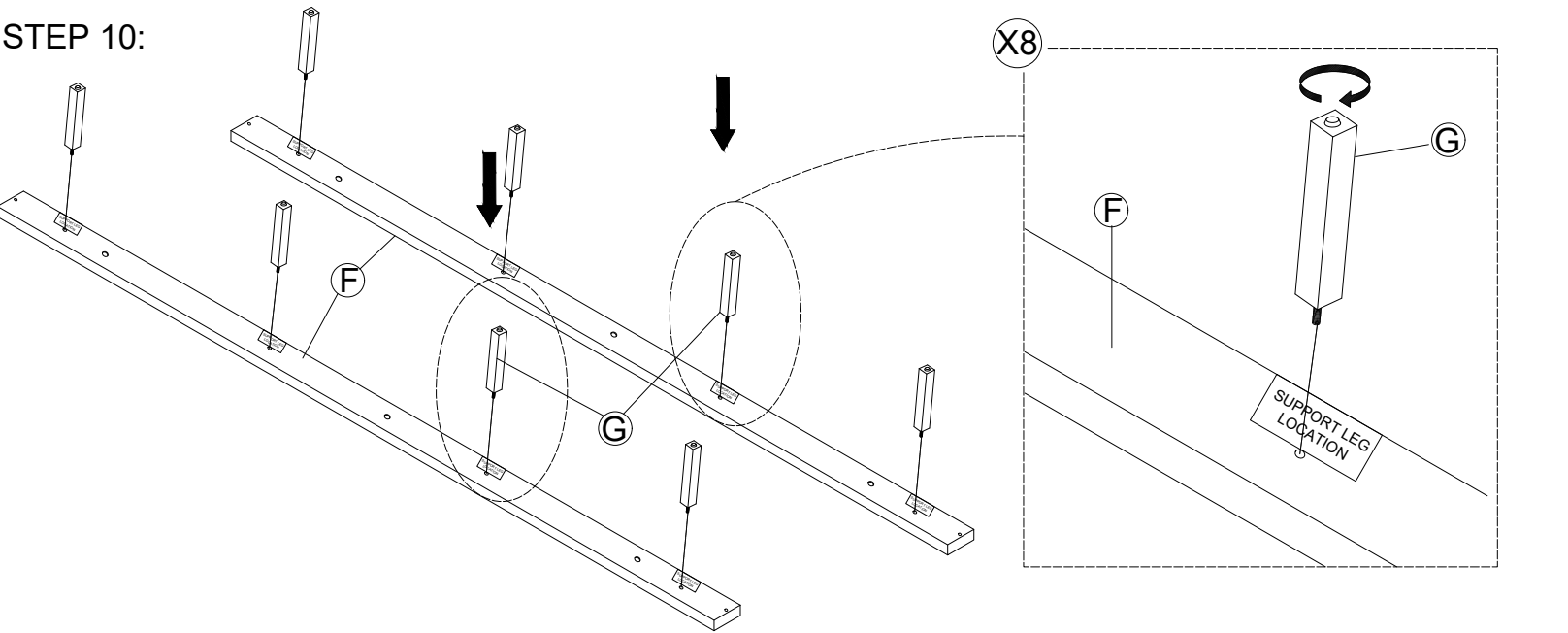
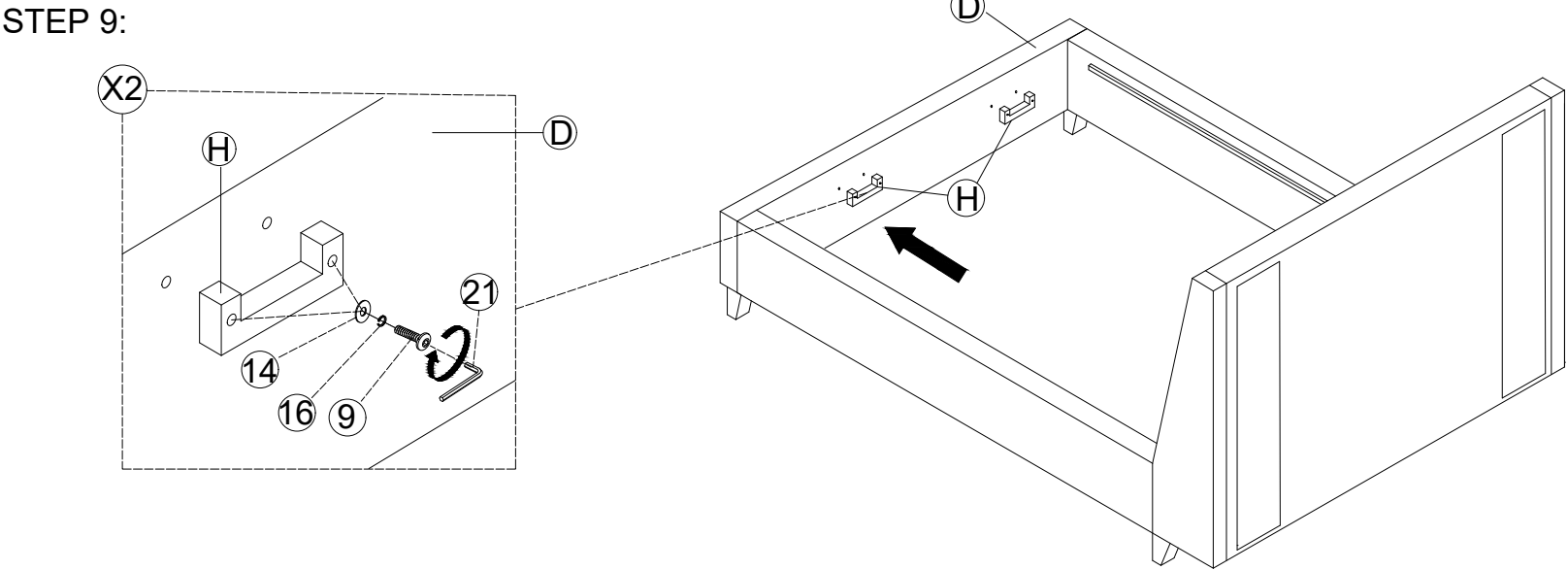
MADERA UPHOLSTERED C.KING BED

ASSEMBLY INSTRUCTIONS



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 9~13 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 9.

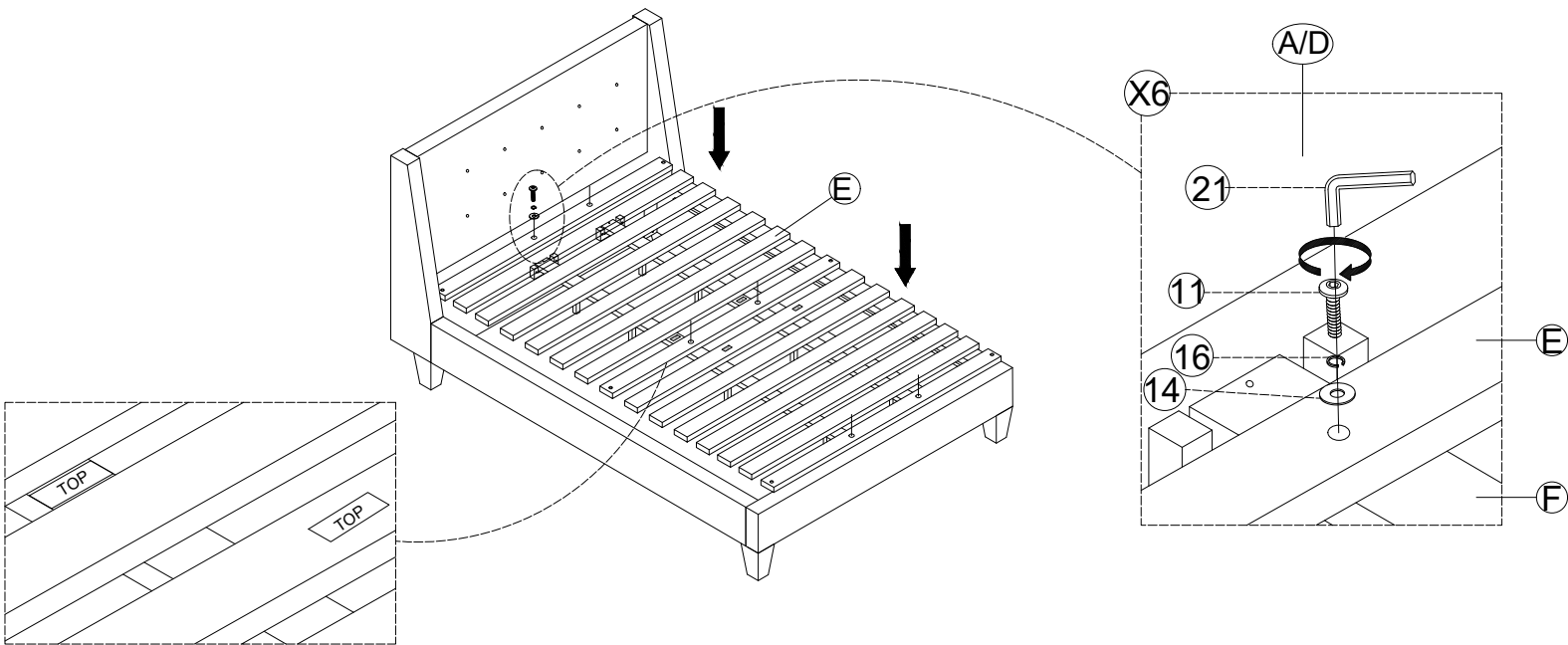


MADERA UPHOLSTERED C.KING BED

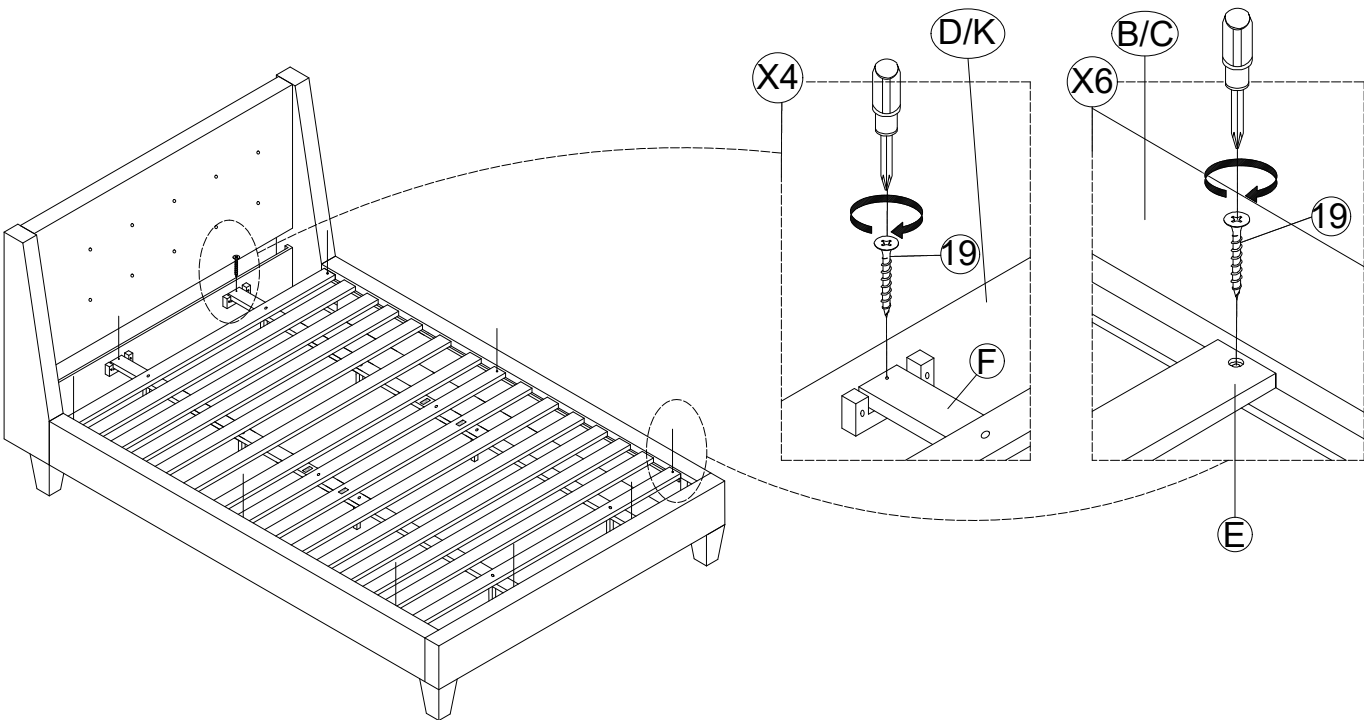
ASSEMBLY INSTRUCTIONS



STEP 12:

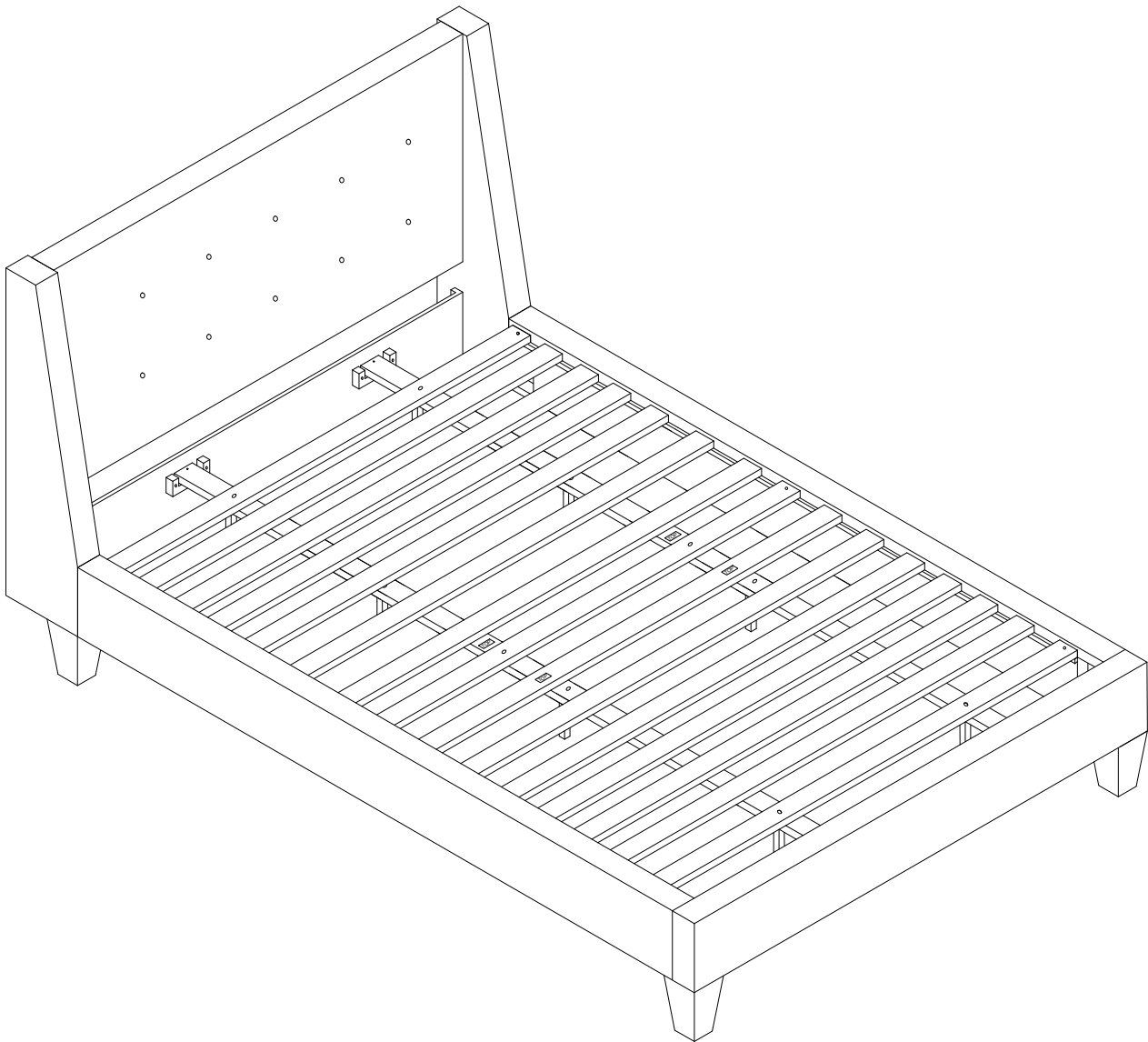


STEP 13:



MADERA UPHOLSTERED C.KING BED

ASSEMBLY INSTRUCTIONS



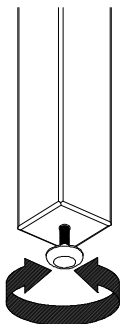
ASSEMBLY COMPLETE

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each support leg.

Turn the leveler counter-clockwise to extend the leveler and clockwise to retract it.

Adjust each leveler until each support leg is applying equal, upward pressure on the support slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
- Lift the bed when moving it. Dragging the bed can damage the center support.
- Readjust levelers after moving the bed.

MADERA UPHOLSTERED C.KING BED

ASSEMBLY INSTRUCTIONS



APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT

AN ADJUSTABLE MATTRESS BASE IS A FREESTANDING MATTRESS SUPPORT THAT SITS WITHIN THE PERIMETER OF THE BED FRAME.

IF USING THIS BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION THESE INSTRUCTIONS DO NOT APPLY.

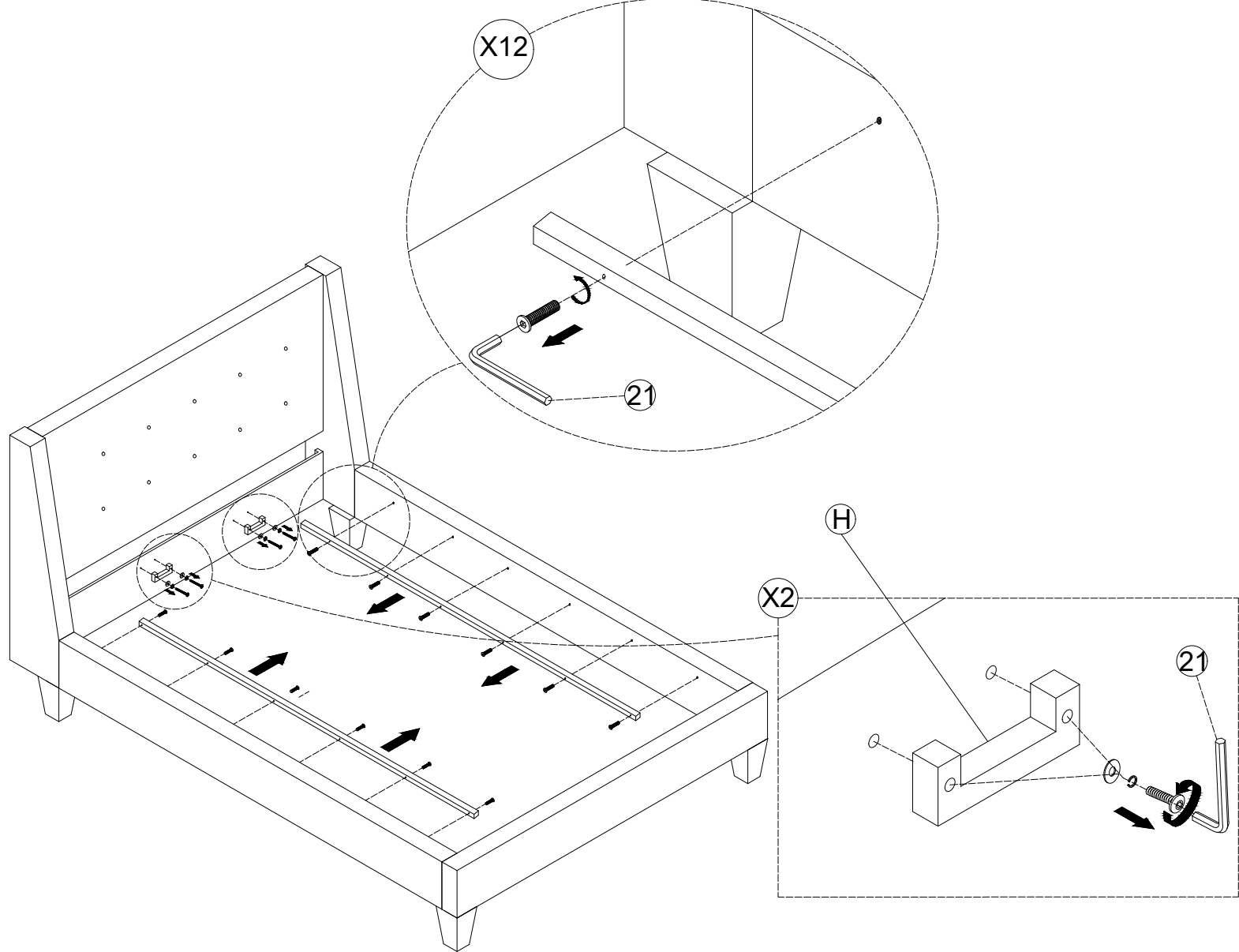
PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

E. SLAT ROLL	1 SET
F. CENTER SLAT SUPPORT	2 PCS
G. SUPPORT LEG	8 PCS
H. CENTER SLAT SUPPORT CLEAT	4 PCS

STEP 1:

USE ALLEN KEY (21) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS AND PRE-ASSEMBLED CENTER SLAT SUPPORT CLEAT.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION.

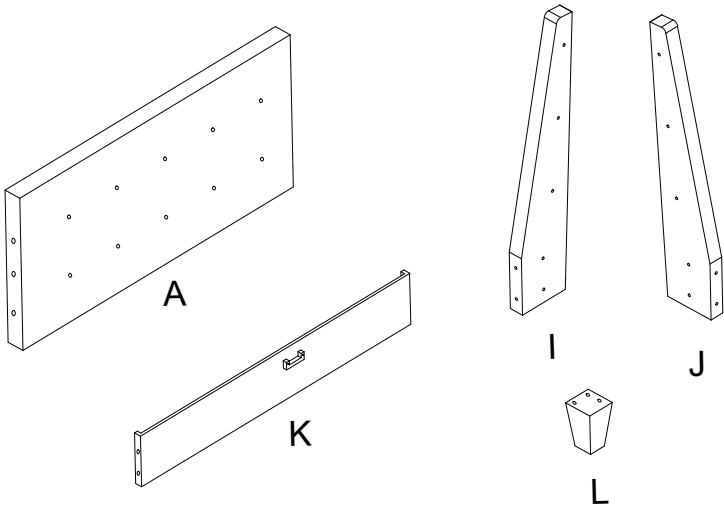
MADERA UPHOLSTERED FULL BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD1 PC
- I. LEFT WING1 PC
- J. RIGHT WING1 PC
- K. HEAD RAIL1 PC
- L. LEG2 PCS



HARDWARE KIT PACKED IN BOX #1

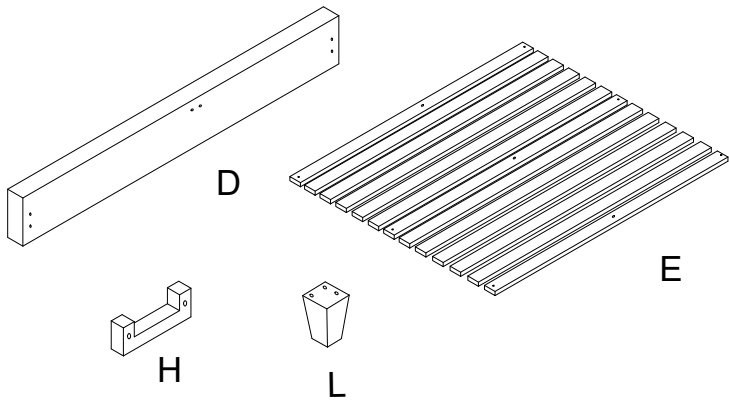
No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		2 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		3 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		5 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		5 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		8 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

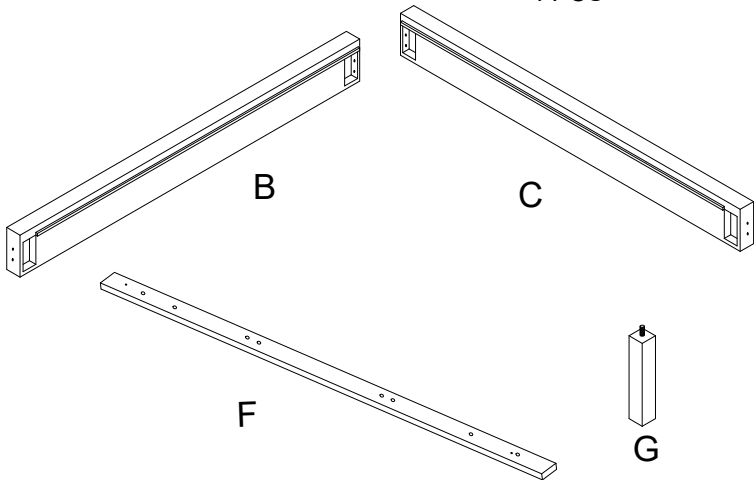
BOX#2

- D. FOOTBOARD1 PC
- E. SLAT ROLL1 SET
- H. CENTER SLAT SUPPORT CLEAT1 PC
- L. LEG2 PCS

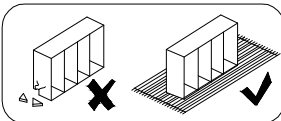
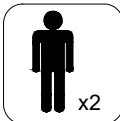
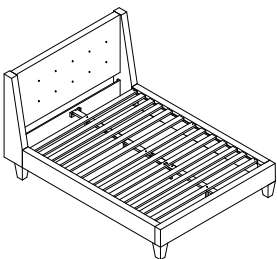


BOX#3

- B. LEFT SIDE RAIL1 PC
- C. RIGHT SIDE RAIL1 PC
- F. CENTER SLAT SUPPORT1 PC
- G. SUPPORT LEG4 PCS



FULLY ASSEMBLED



MODUS
FURNITURE

[illegible]

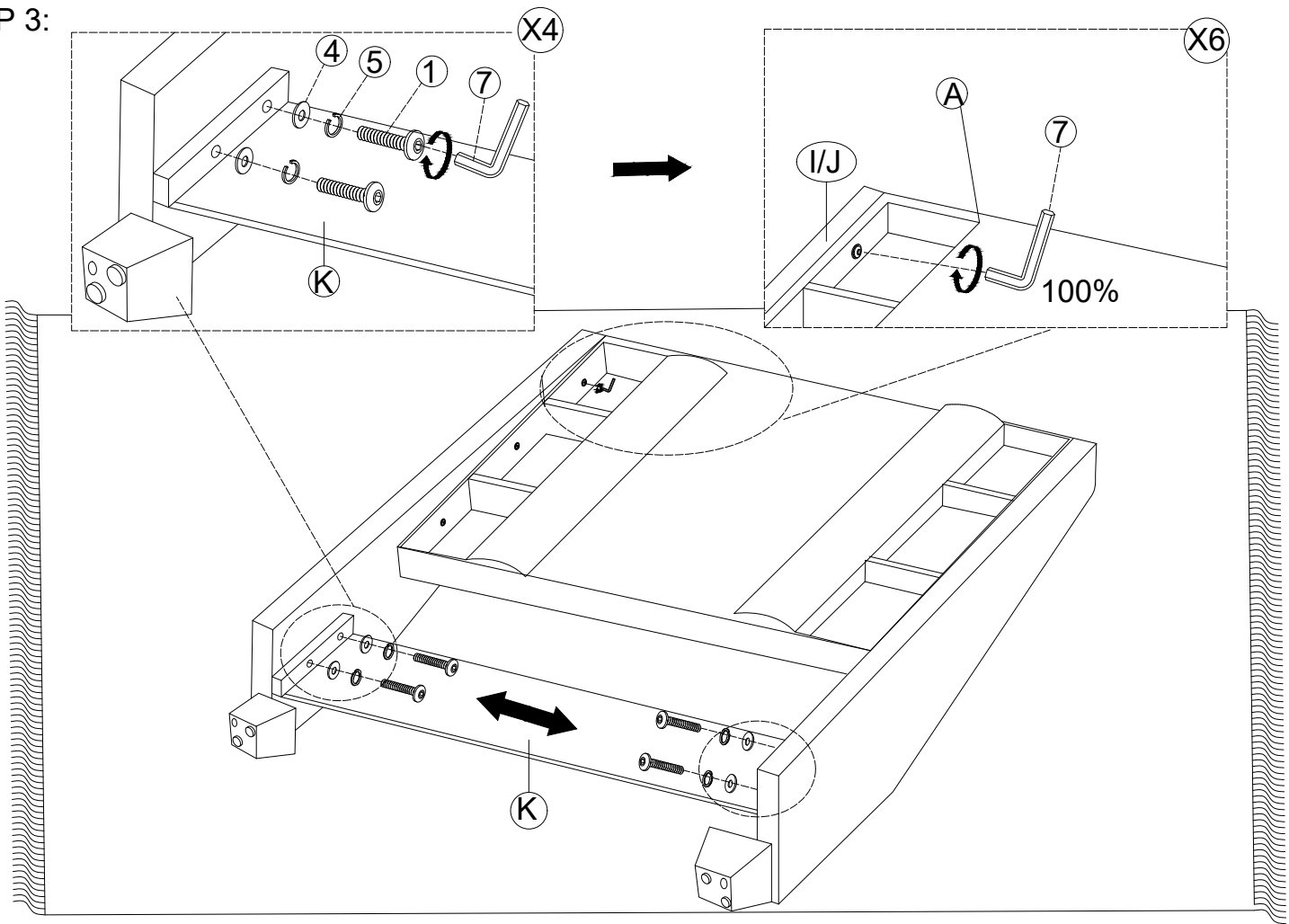
STEP 2:

The diagram illustrates the second step of the assembly process, which is mounting the front panel. The main illustration shows the front panel (labeled I) being positioned against the base (labeled J). Screws (labeled A) are used to secure the panel. An inset labeled X6 provides a detailed view of the mounting bracket (labeled I/J) being attached to the panel (labeled A). The inset shows the use of screws (labeled 4, 5, 1, 7) and a spring (labeled 7) to secure the bracket. A torque specification of 70% is indicated for the spring screw.

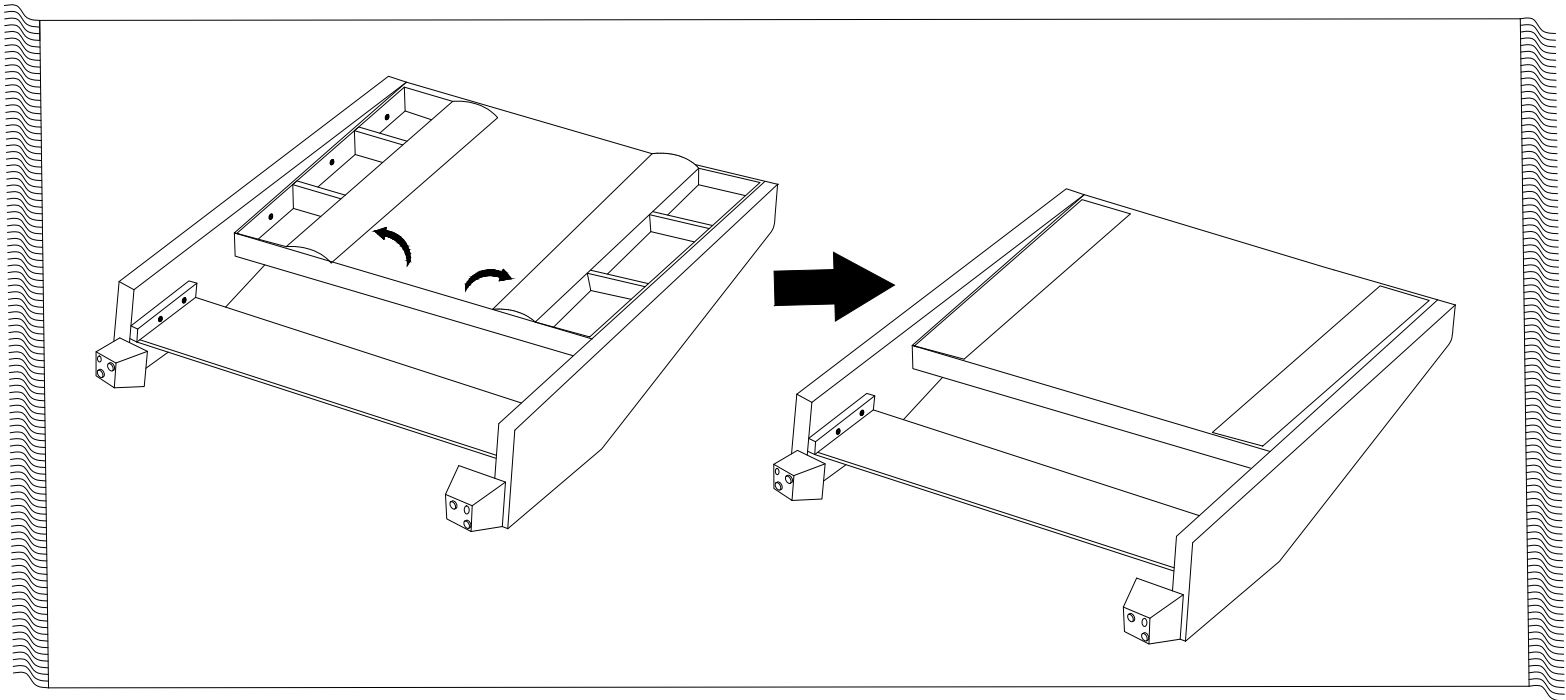
MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



STEP 3:



STEP 4:

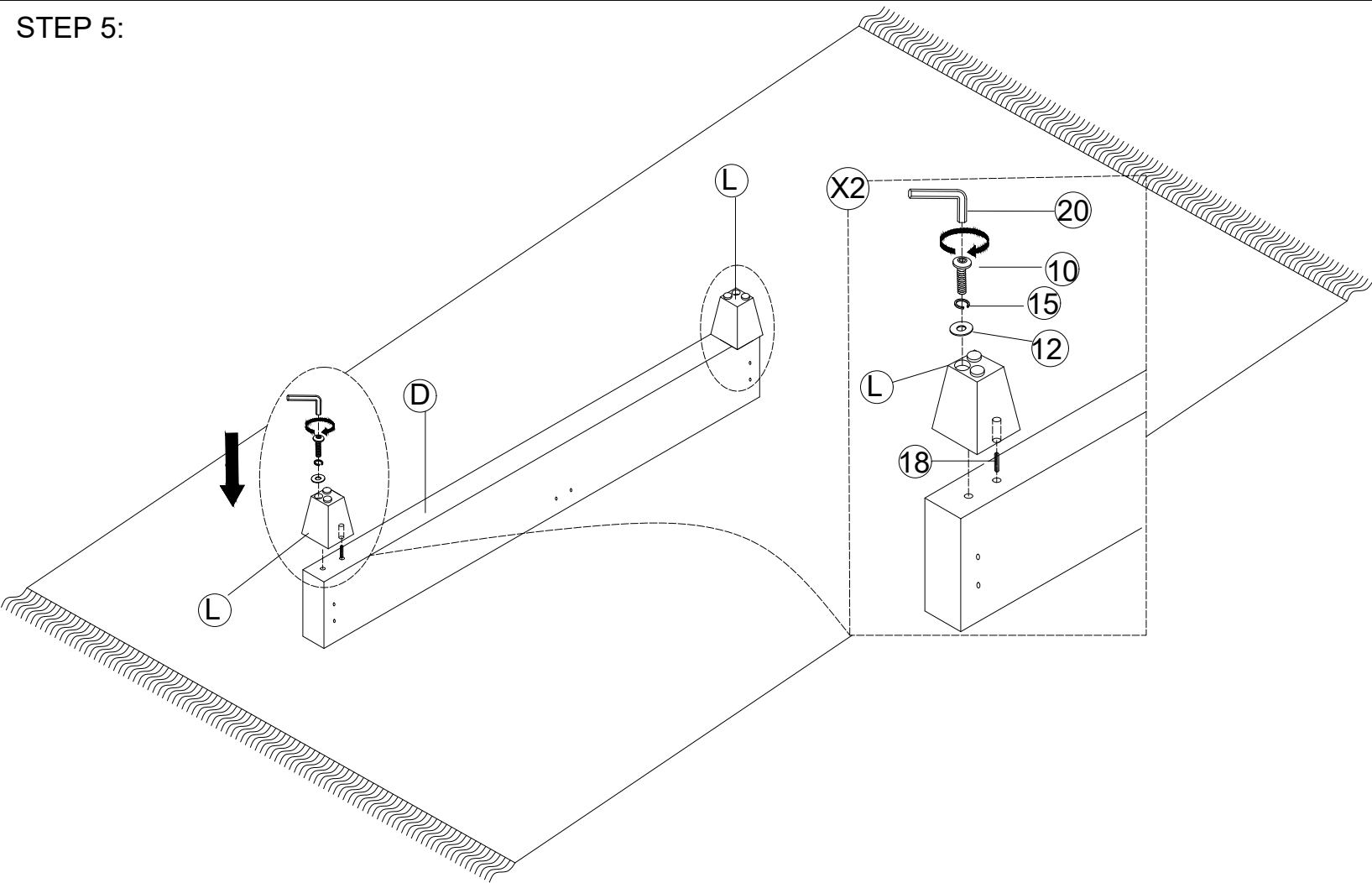


MADERA UPHOLSTERED FULL BED

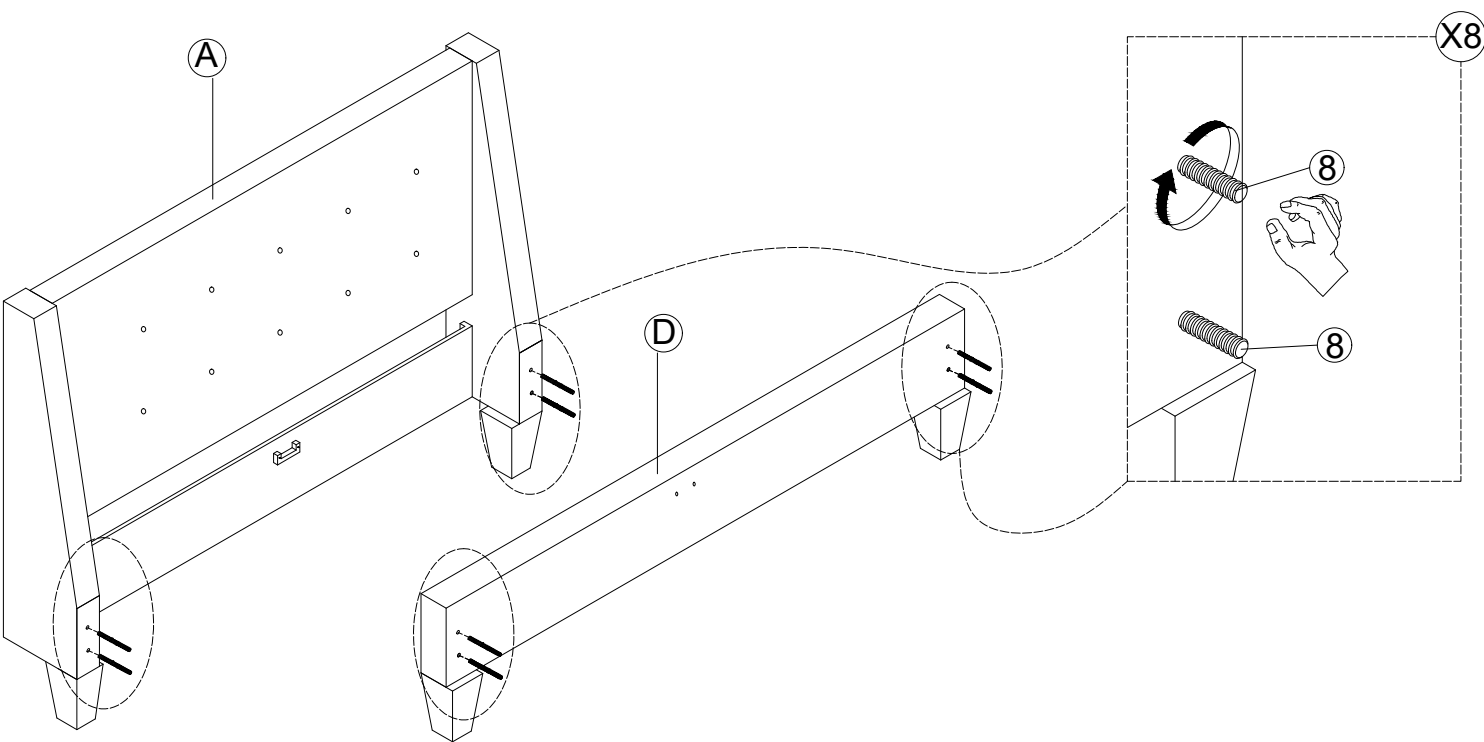
ASSEMBLY INSTRUCTIONS



STEP 5:



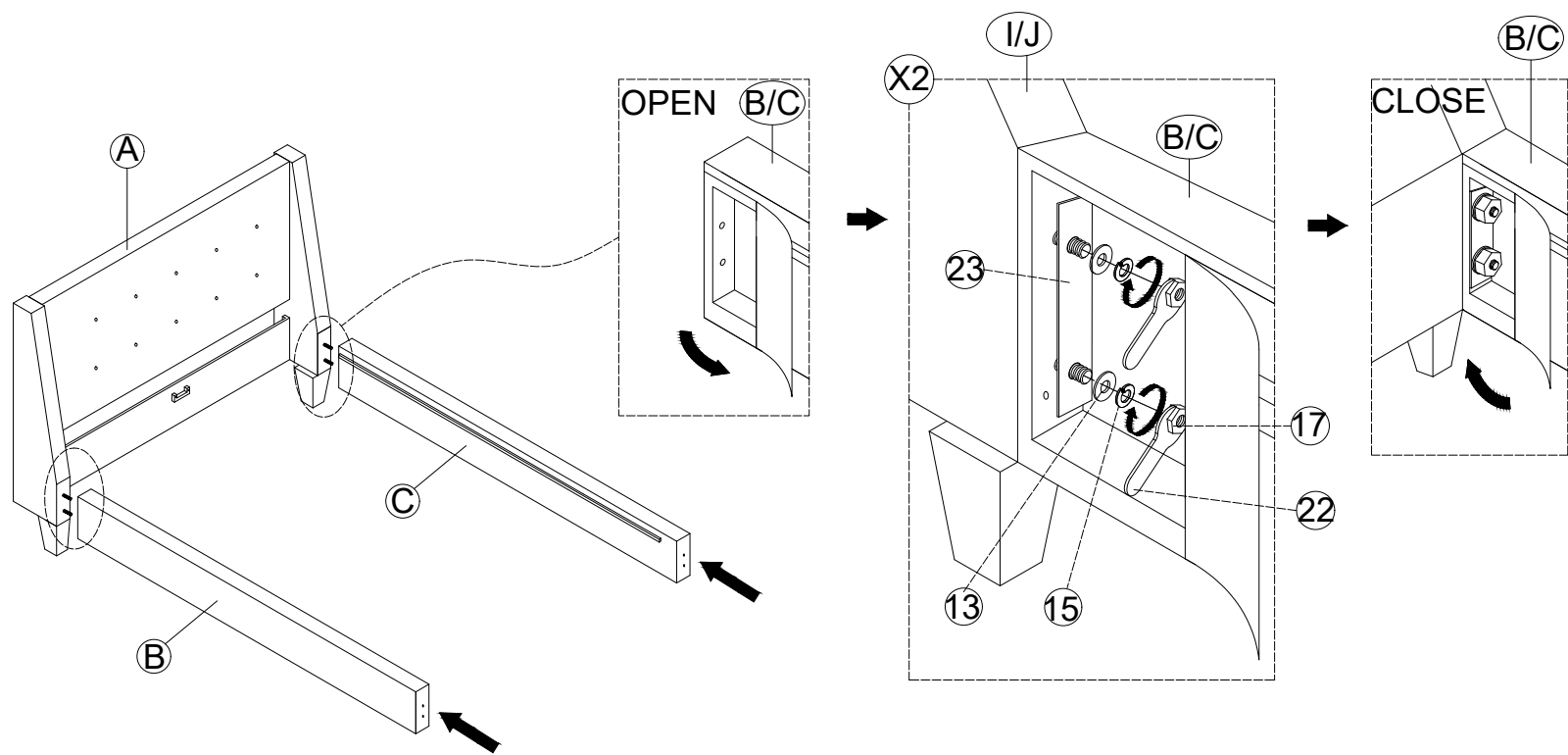
STEP 6:



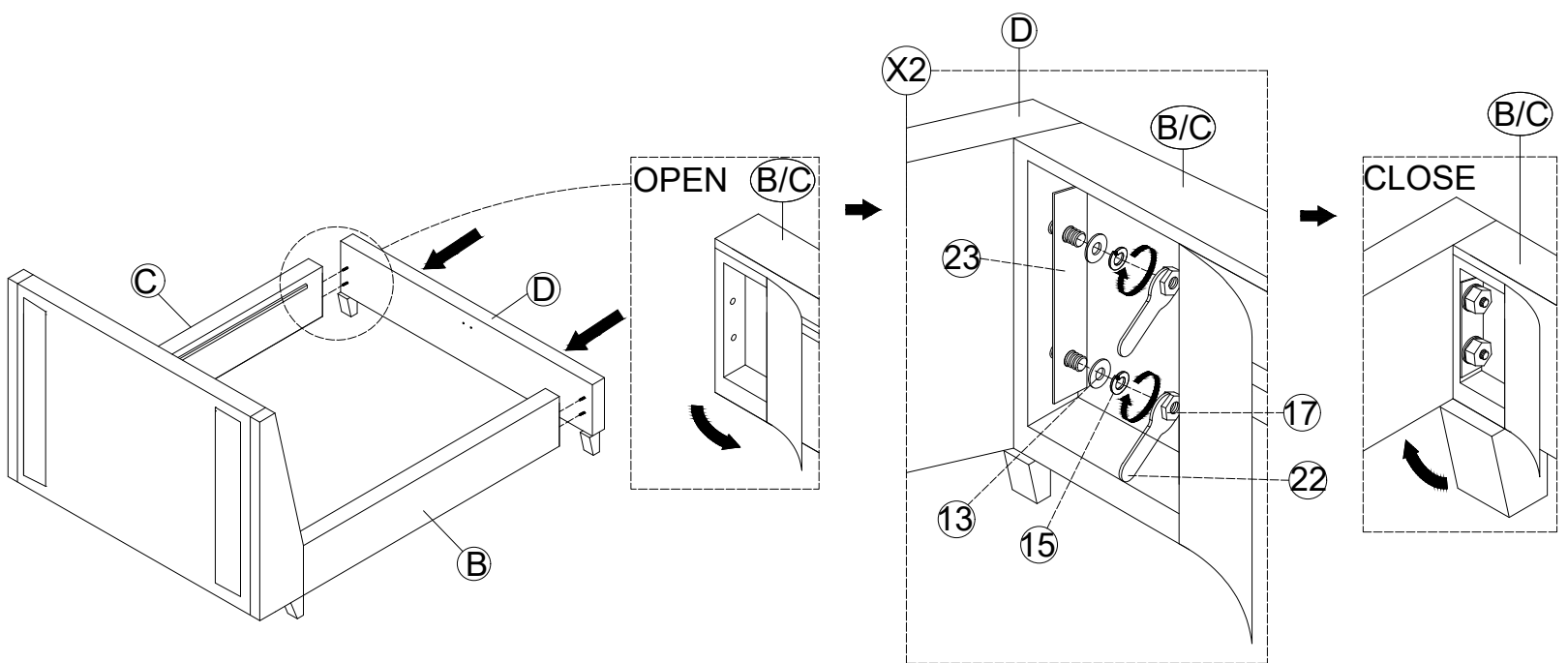
MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



STEP 7:

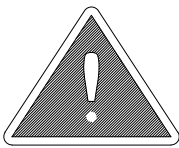


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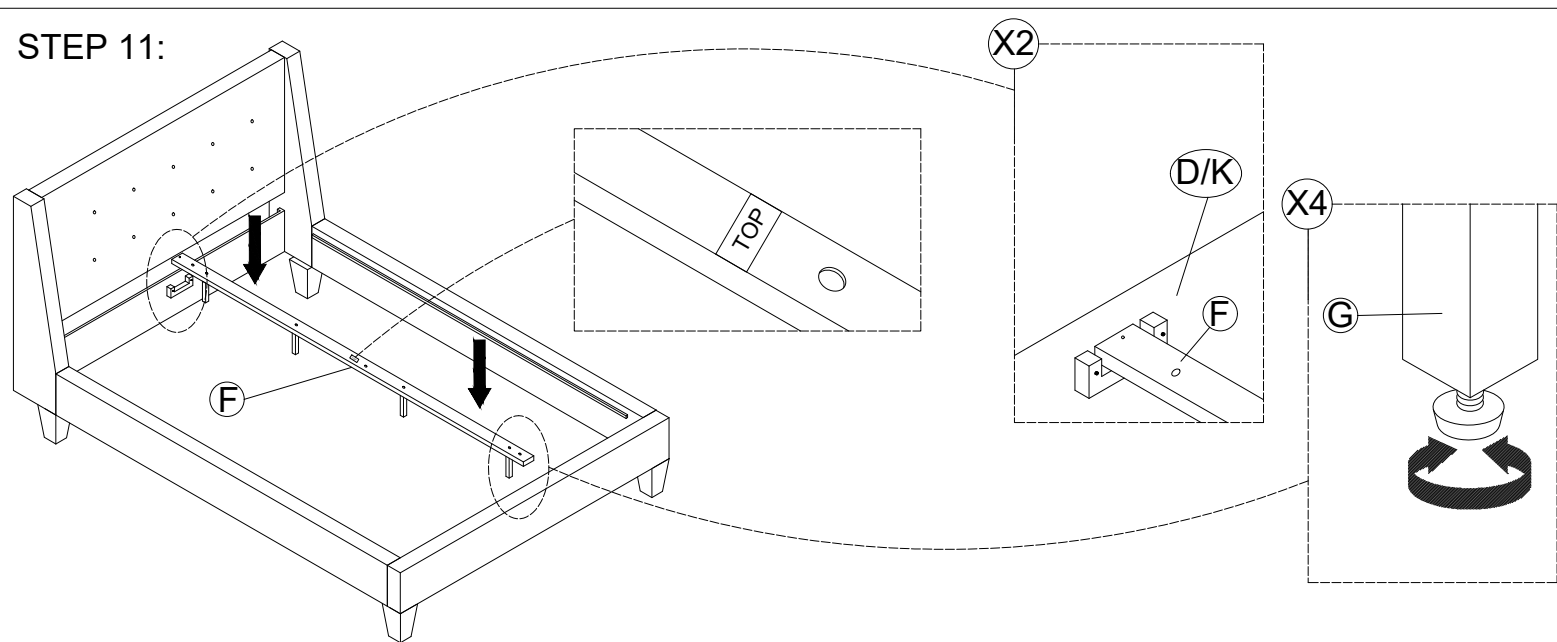
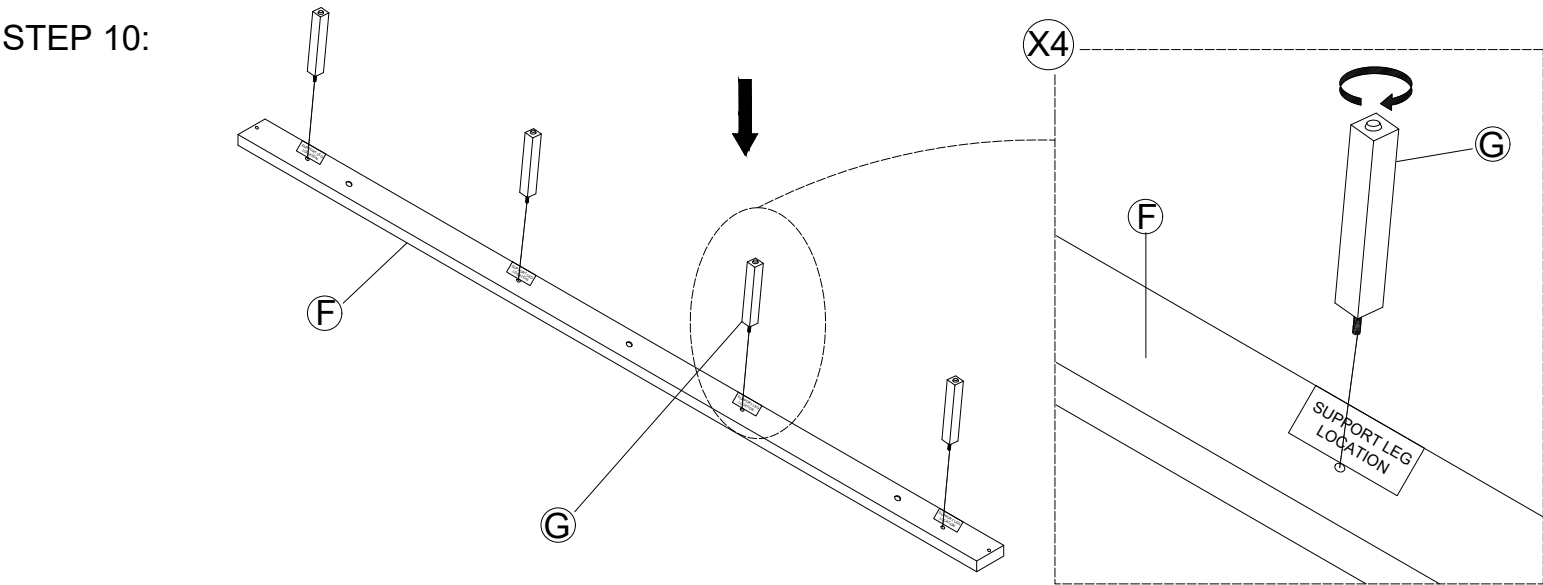
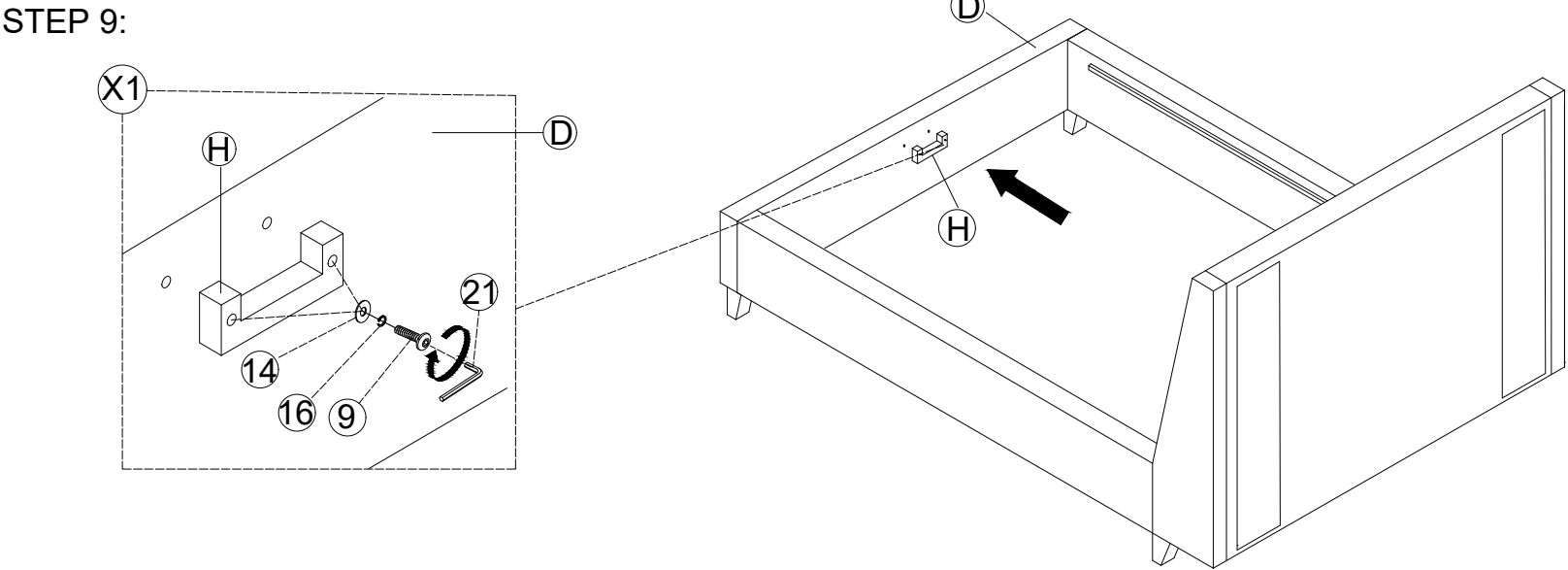
MADERA UPHOLSTERED FULL BED

ASSEMBLY INSTRUCTIONS



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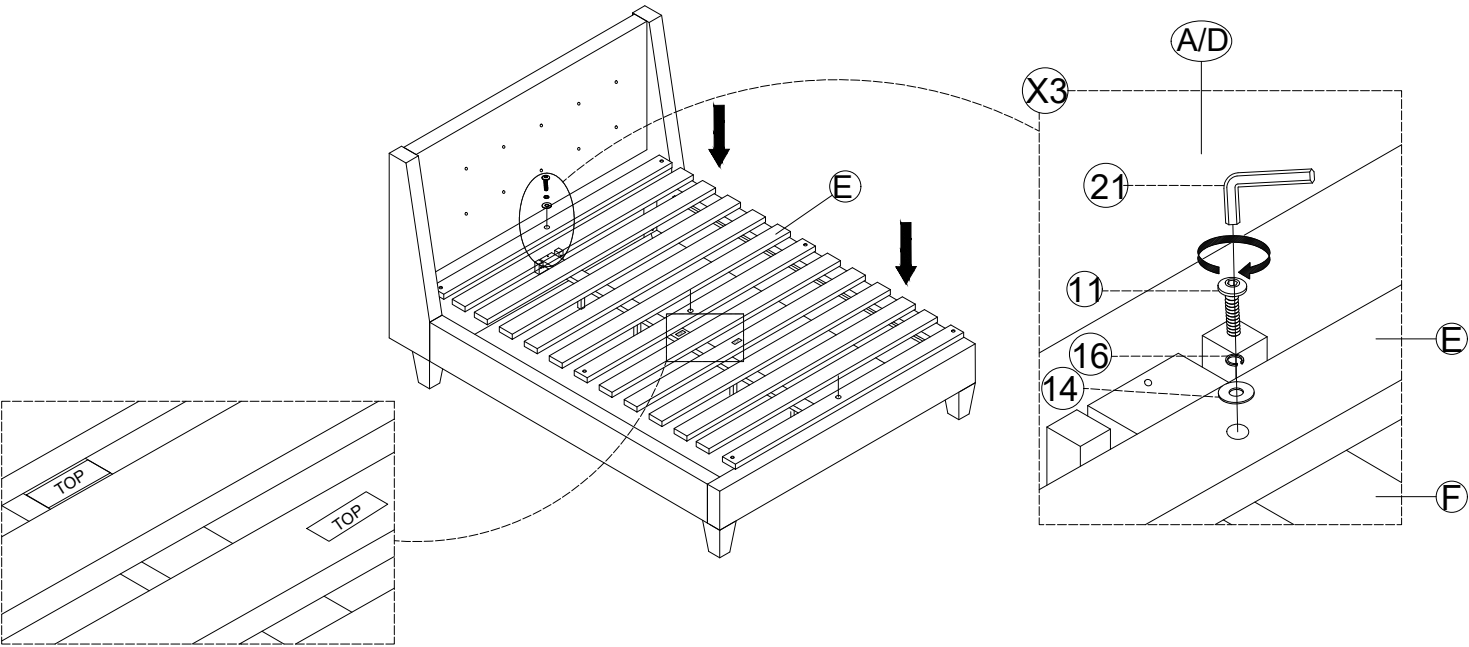


MADERA UPHOLSTERED FULL BED

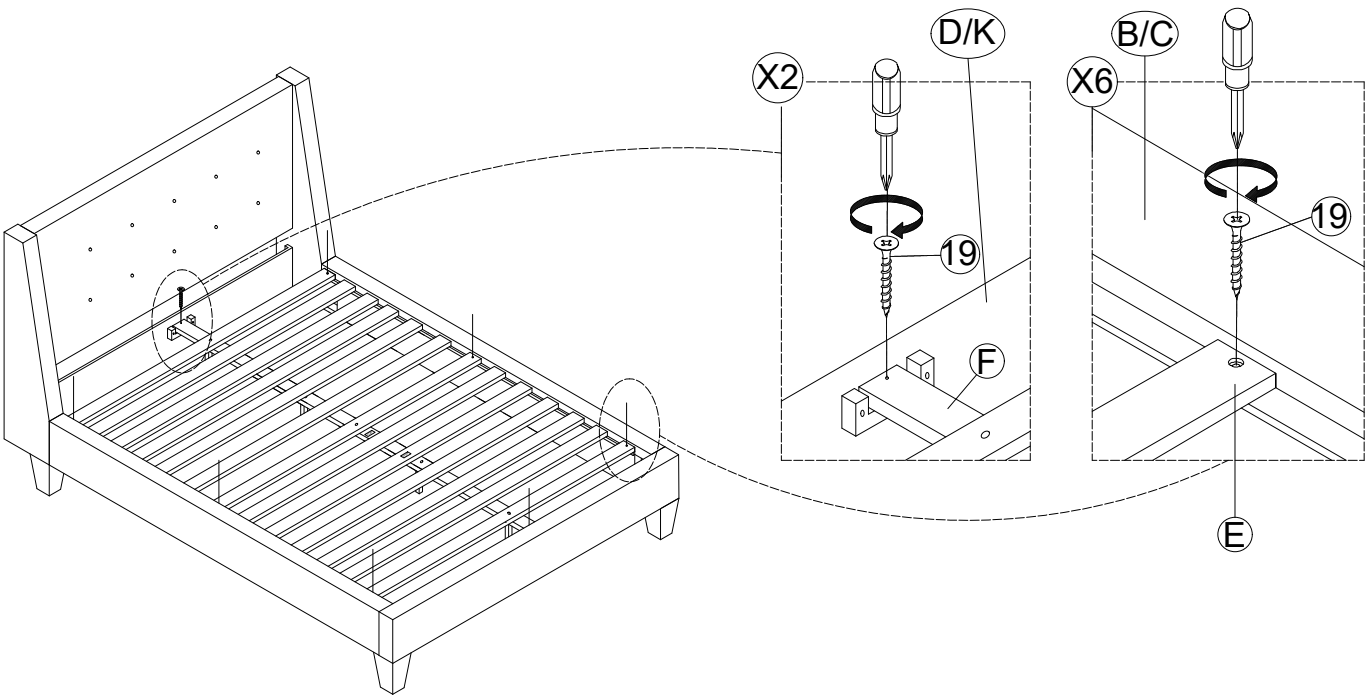
ASSEMBLY INSTRUCTIONS



STEP 12:

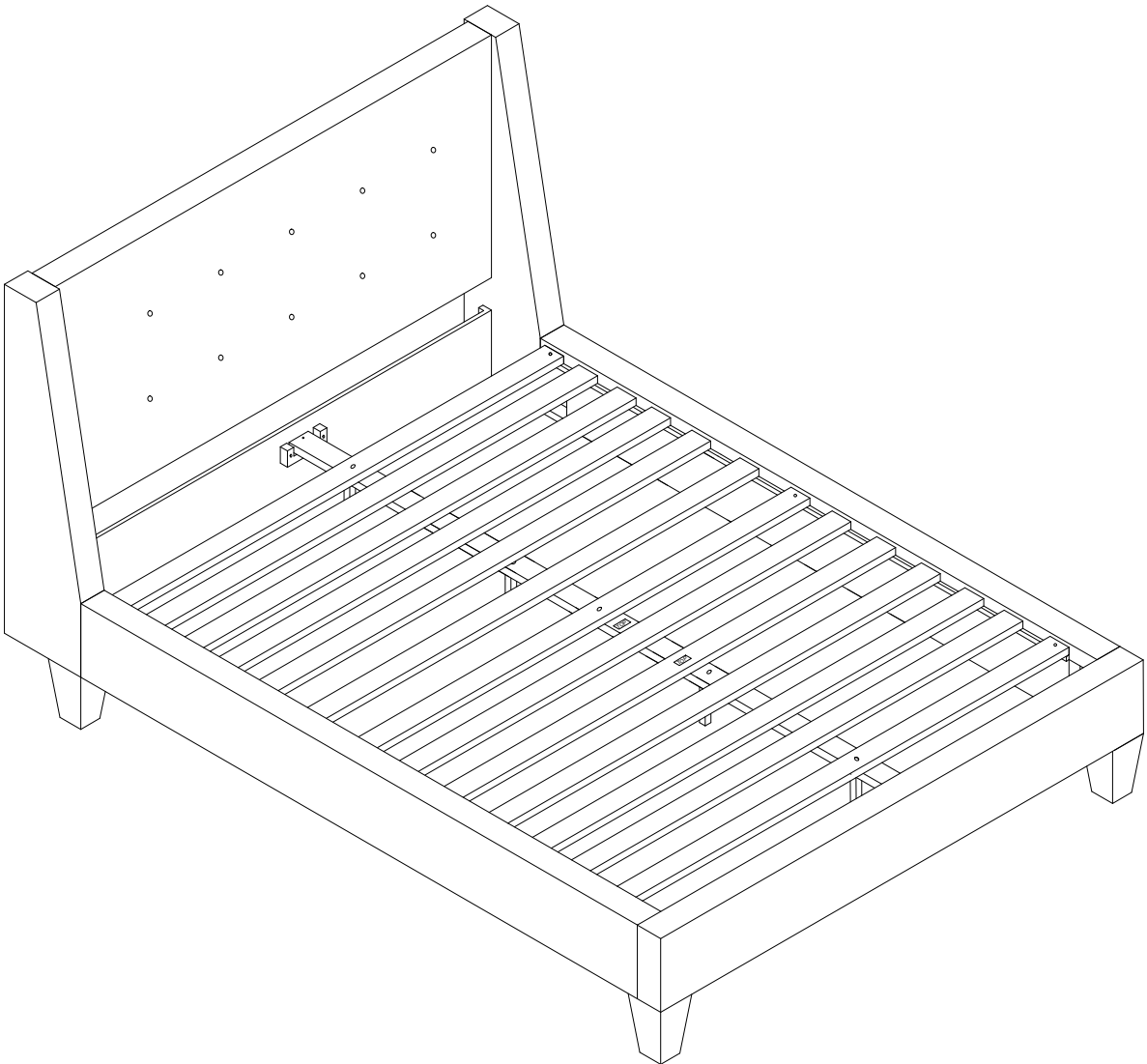


STEP 13:



MADERA UPHOLSTERED FULL BED

ASSEMBLY INSTRUCTIONS



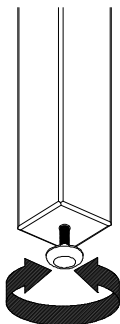
ASSEMBLY COMPLETE

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MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



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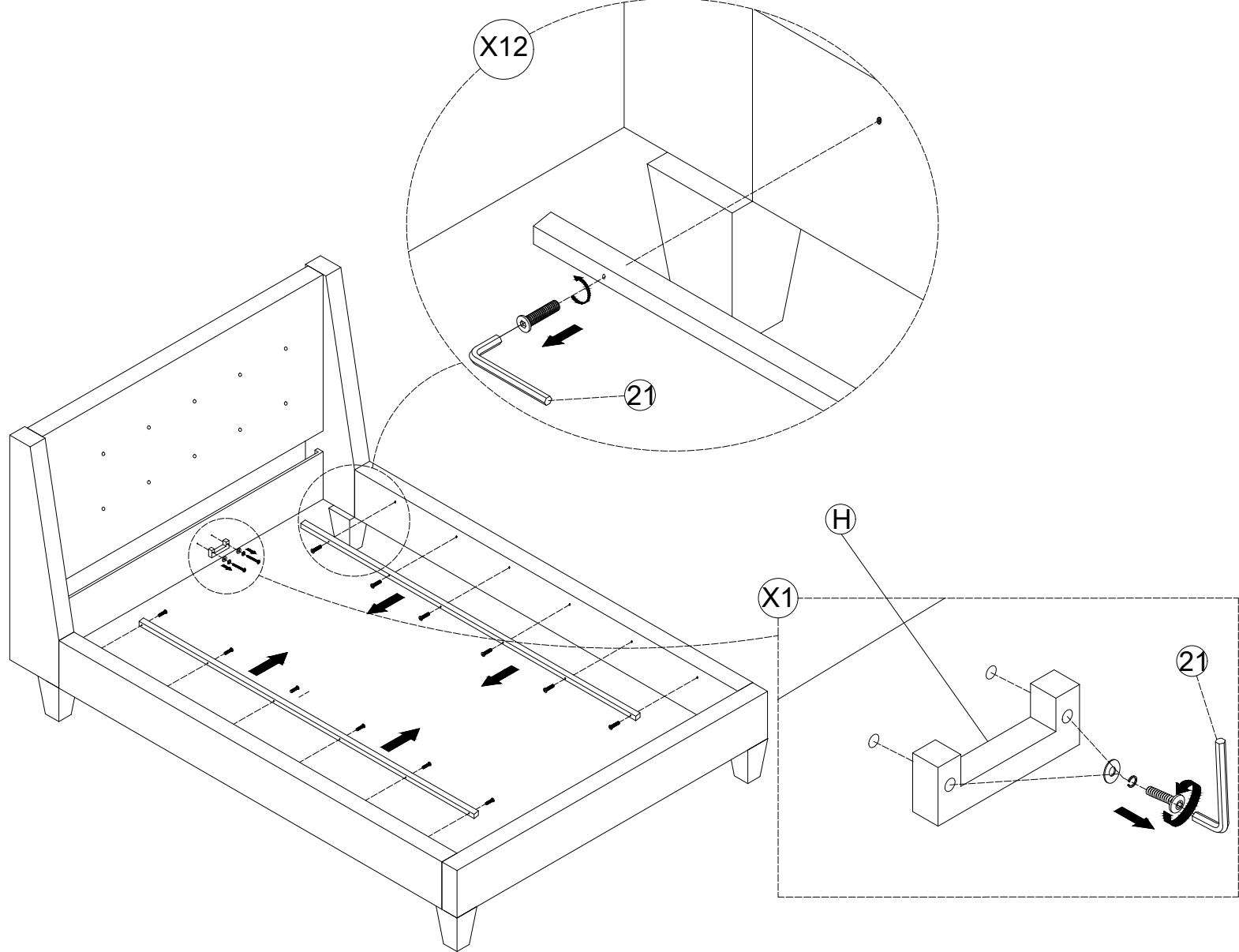
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