

Processing Procedure Healing Spaces Apparel

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

<u>OPERATION</u>	<u>TIME</u>	<u>WATER LEVEL</u>	<u>TEMP.</u>	<u>SUPPLIES PER 100 LB. LOAD</u>
1. Flush	2 min.	High	100°F	--
2. Break	10 min.	Low	160°F	nonionic detergent & alkali
3. Suds	10 min.	Low	160°F	nonionic detergent
4. Bleach	8 min.	Low	160°F	sodium hypochlorite (target pH of 10.2)
5. Rinse	2 min.	High	145°F	--
6. Rinse	2 min.	High	130°F	--
7. Rinse	2 min.	High	115°F	--
8. Sour/Softener	5 min.	Low	100°F	Sour to pH of 5.5 - 6.5

DRYING

After washing, tumble dry at an exhaust temperature of 160°F and an appropriate cool down cycle.

*The use of chlorine bleach must be carefully controlled and completely rinsed from these items to ensure the long-term colorfastness of colored or imprinted patient apparel. Peroxide bleaching or the use of an anti-chlor is recommended for situations that require “safer” processing because of control limitations.