

EDGEMONT COVE OUTDOOR KITCHEN

MODEL #: 2507050



WARNING

Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.rangeoutdoorliving.com
For the most up to date assembly manual, to register your product, or to order
replacement parts *Para obtener instrucciones en español, visite*
www.rangeoutdoorliving.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



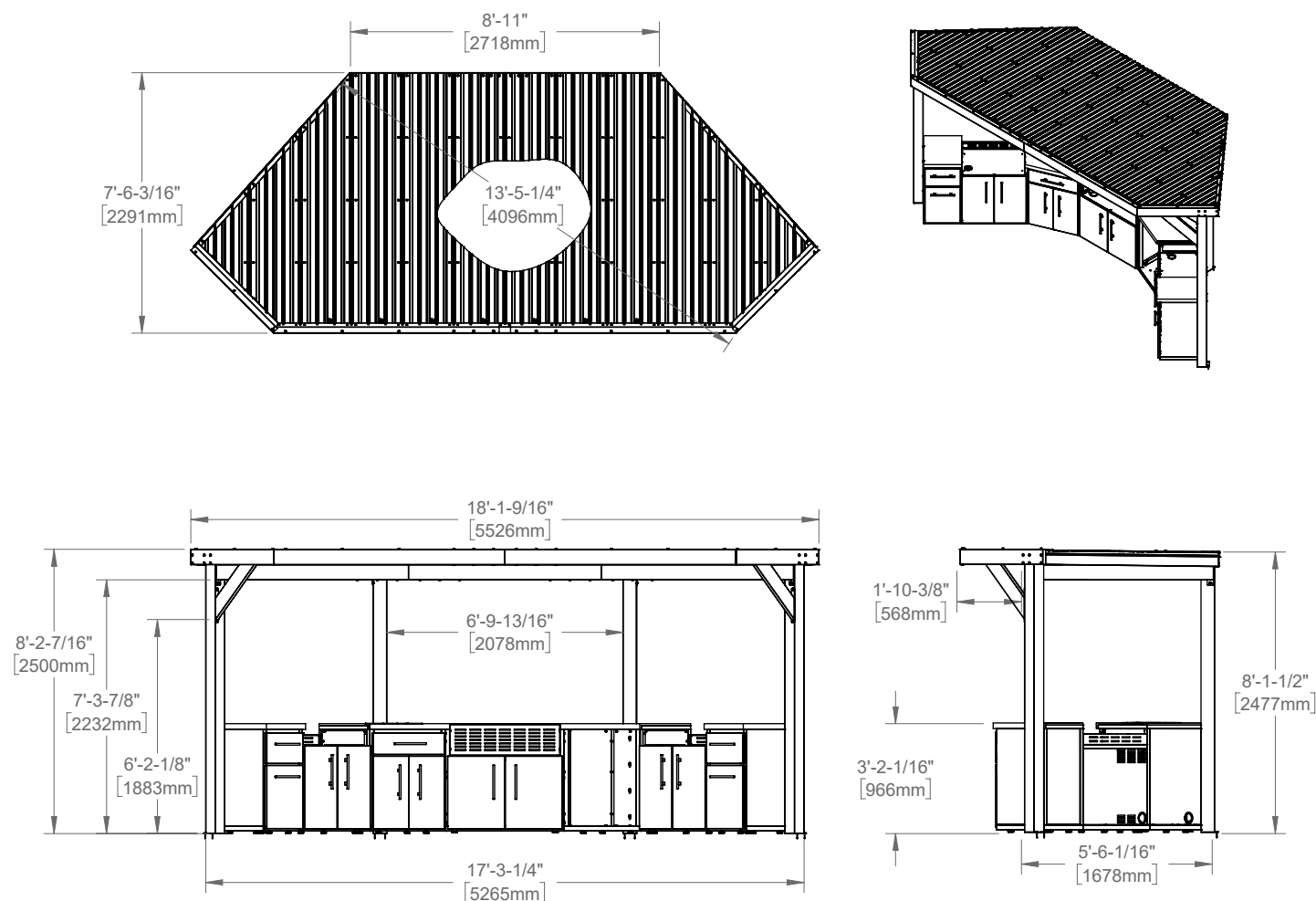
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings or concrete pad to attach your structure.

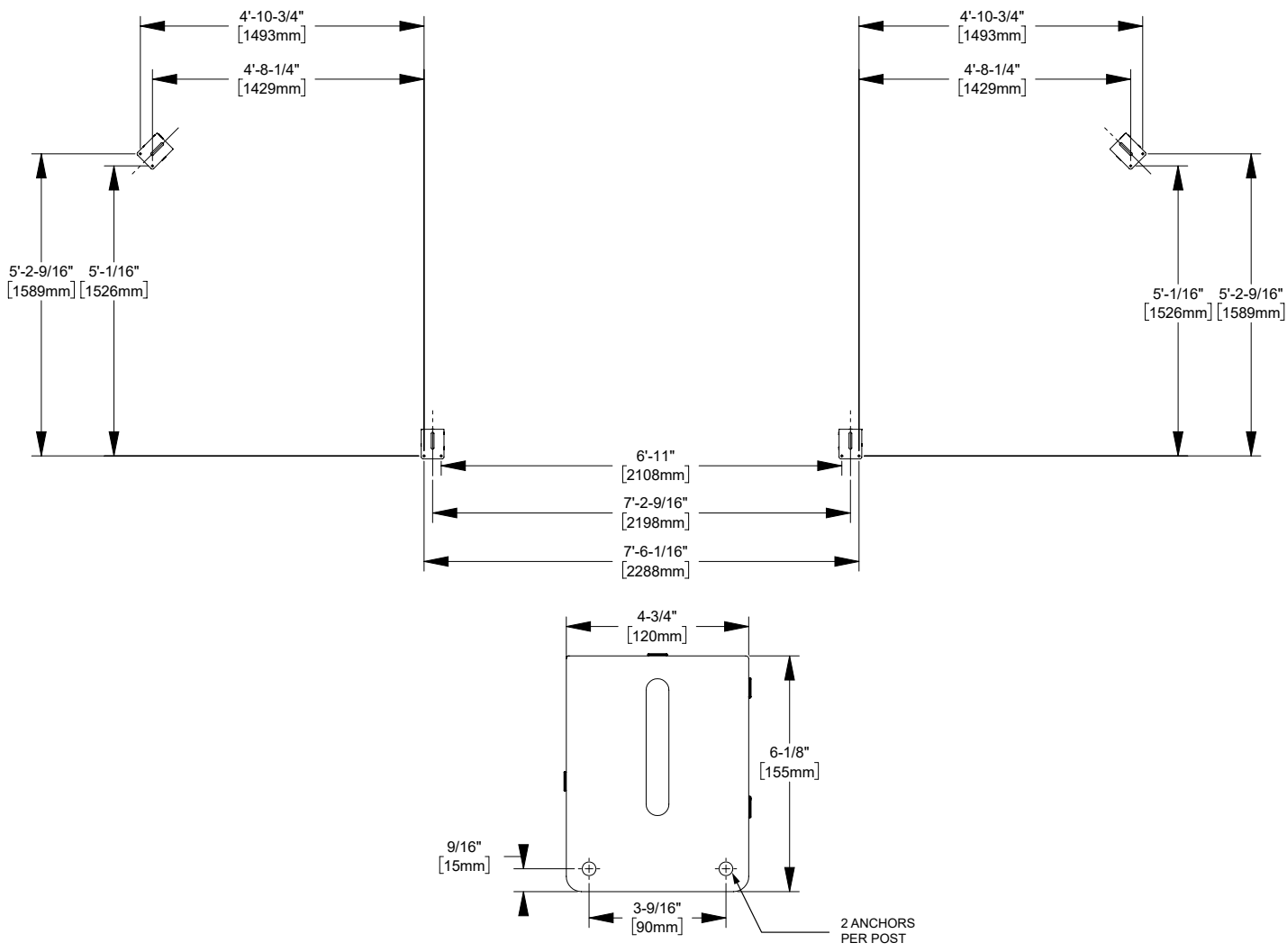
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.

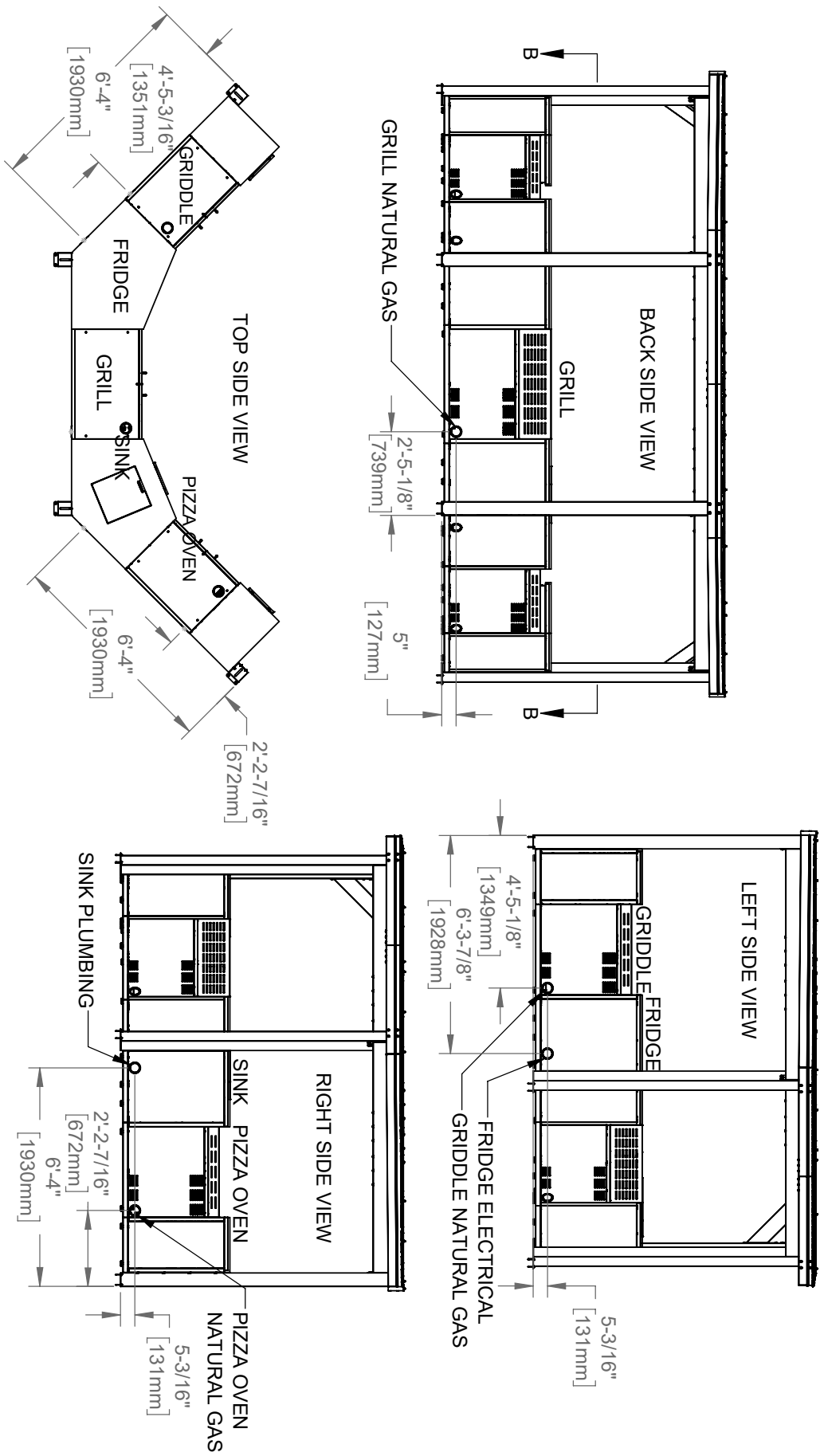


OWNER'S MANUAL - ANCHORING LAYOUT



NOTE: DIMENSIONS ARE TO ANCHOR PLATES MOUNTED TO POSTS EXCEPT WHERE NOTED.

OWNER'S MANUAL - UTILITY LAYOUT



OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



P01 BACK POST ASSEMBLY - A4M05172
(x1) 4 3/4"x4 3/4"x96 7/8" (120x120x2461)



P02 FRONT POST ASSEMBLY - A4M05179
(x1) 4 3/4"x4 3/4"x96 7/8" (2461x120x120)



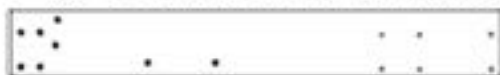
P03 FRONT POST ASSEMBLY - A4M05182
(x1) 4 3/4"x4 3/4"x96 7/8" (2461x120x120)



P04 BACK POST ASSEMBLY - A4M05175
(x1) 4 3/4"x4 3/4"x96 7/8" (2461x120x120)



B01 BACK BEAM ASSEMBLY - A4M05168
(x2) 53 1/2"x1 7/16"x4 13/16" (122x36x1359)



B03 SIDE BEAM ASSEMBLY - A4M05177
(x1) 5 1/4"x1 7/16"x40 9/16" (1031x36x134)



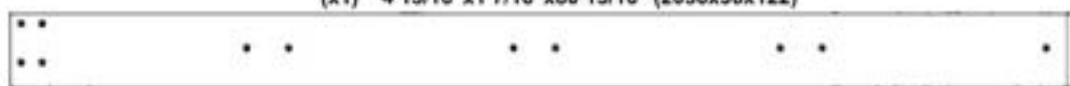
B04 SIDE BEAM ASSEMBLY - A4M05180
(x1) 4 13/16"x1 7/16"x81" (2057x36x122)



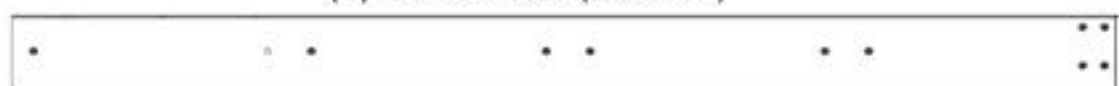
B05 SIDE BEAM ASSEMBLY - A4M05181
(x1) 5 1/4"x1 7/16"x40 9/16" (1031x36x134)



B06 SIDE BEAM ASSEMBLY - A4M05183
(x1) 4 13/16"x1 7/16"x80 15/16" (2056x36x122)



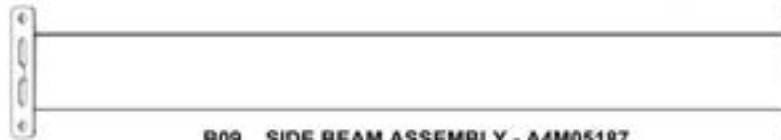
B07 FRONT BEAM ASSEMBLY - A4M05185
(x1) 5 1/4"x1 7/16"x80" (2032x36x134)



B08 FRONT BEAM ASSEMBLY - A4M05186
(x1) 5 1/4"x1 7/16"x80" (2033x36x134)

OWNER'S MANUAL - PARTS IDENTIFICATION

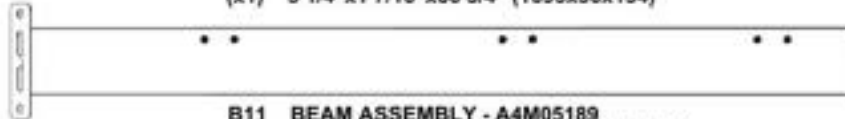
METAL COMPONENTS (NOT TO SCALE)



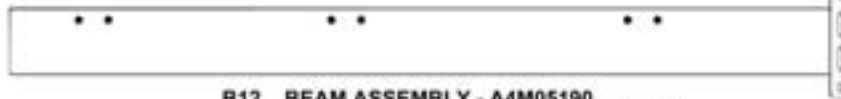
B09 SIDE BEAM ASSEMBLY - A4M05187
(x2) 9 1/16"x2 3/16"x80 7/16" (2042x55x230)



B10 BEAM ASSEMBLY - A4M05191
(x1) 5 1/4"x1 7/16"x66 3/4" (1695x36x134)



B11 BEAM ASSEMBLY - A4M05189
(x1) 9 1/16"x1 7/16"x66 11/16" (1694x36x230)



B12 BEAM ASSEMBLY - A4M05190
(x1) 9 1/16"x1 7/16"x66 11/16" (1694x36x230)



B13 BACK BEAM - A4M05174
(x1) 81 13/16"x5 1/4"x1 7/16" (36x134x2078)



R01 RAFTER ASSEMBLY - A4M05192
(x3) 4 5/16"x3 1/8"x87 1/16" (2211x80x110)



R02 RAFTER ASSEMBLY - A4M05193
(x1) 2 15/16"x3 1/8"x87 1/16" (2211x80x75)



R03 RAFTER ASSEMBLY - A4M05194
(x1) 4 5/16"x3 1/8"x87 1/16" (2211x80x110)



R04 RAFTER ASSEMBLY - A4M05195
(x1) 4 5/16"x3 1/8"x81 1/8" (2061x80x110)



R05 RAFTER ASSEMBLY - A4M05196
(x1) 4 5/16"x3 1/8"x81 1/8" (2061x80x110)



R06 RAFTER ASSEMBLY - A4M05197
(x1) 3 1/8"x1 9/16"x52 13/16" (1341x40x80)



R07 RAFTER ASSEMBLY - A4M05198
(x1) 3 1/8"x1 9/16"x52 13/16" (1341x40x80)



E01 PURLIN ASSEMBLY - A4M05199
(x1) 82 1/2"x2 1/2"x13/16" (20x64x2095)



E02 PURLIN ASSEMBLY - A4M05660
(x1) 82 1/2"x2 1/2"x13/16" (20x64x2095)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



E03 PURLIN ASSEMBLY - A4M05200
(x1) 100"x2 1/2"x13/16" (20x64x2540)



E04 PURLIN ASSEMBLY - A4M05661
(x1) 100"x2 1/2"x13/16" (20x64x2540)



E05 PURLIN ASSEMBLY - A4M05201
(x1) 92 9/16"x2 5/8"x13/16" (20x67x2352)



E06 PURLIN ASSEMBLY - A4M05731
(x1) 92 9/16"x2 5/8"x13/16" (20x67x2352)



E07 PURLIN ASSEMBLY - A4M05202
(x1) 73 1/8"x2 5/8"x13/16" (20x67x1857)



E08 PURLIN ASSEMBLY - A4M05732
(x1) 73 1/8"x2 5/8"x13/16" (20x67x1857)



E09 PURLIN ASSEMBLY - A4M05203
(x1) 1 9/16"x13/16"x39 1/2" (1003x20x40)



E10 PURLIN ASSEMBLY - A4M05204
(x1) 1 9/16"x13/16"x39 1/2" (1003x20x40)



5209 STEEL SHEETING - A4M05209
(x4) 88 5/8"x18 7/8"x1/4" (7x480x2257)



5211 STEEL SHEETING - A4M05211
(x1) 70 1/16"x18 7/8"x1/4" (7x480x1780)



5213 STEEL SHEETING - A4M05213
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)



5650 STEEL SHEETING - A4M05650
(x1) 70 1/16"x18 7/8"x1/4" (7x480x1780)



5208 STEEL SHEETING - A4M05208
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)



5210 STEEL SHEETING - A4M05210
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)



5212 STEEL SHEETING - A4M05212
(x1) 41 11/16"x18 7/8"x1/4" (7x480x1060)



5649 STEEL SHEETING - A4M05649
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)



5651 STEEL SHEETING - A4M05651
(x1) 41 11/16"x18 7/8"x1/4" (7x480x1060)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



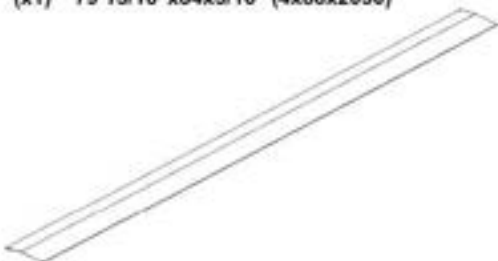
5652 DRIP TRIM - A4M05652
(x1) 79 15/16"x3 5/16"x3/16" (4x88x2030)



5653 DRIP TRIM - A4M05653
(x1) 79 15/16"x84x3/16" (4x88x2030)



5654 DRIP TRIM SPLICE - A4M05654
(x1) 3 15/16"x3 3/8"x1/4" (6x86x100)



5655 DRIP TRIM - A4M05655
(x2) 41 1/8"x3 5/16"x3/16" (4x84x1044)



5656 DRIP TRIM - A4M05656
(x1) 53 1/2"x1 7/16"x1 1/2" (38x37x1359)



5657 DRIP TRIM - A4M05657
(x2) 81"x1 7/16"x1 1/2" (38x37x2058)



5659 DRIP TRIM - A4M05659
(x1) 53 1/2"x1 7/16"x1 1/2" (38x37x1359)



9240162 OUTDOOR KITCHEN FRIDGE - RIGHT OPEN
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



S1 SIDE PANEL ASSEMBLY - A4M05116
(x1) 33 3/8"x23 3/8"x1 3/8" (35.00x594.00x848)



S2 CABINET SIDE PANEL ASSEMBLY M - A4M03545
(x2) 26 1/2"x23 3/8"x1 3/8" (35x593x673.5)



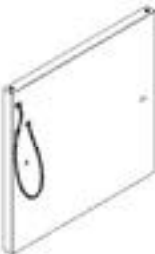
S3 SIDE PANEL ASSEMBLY - A4M05117
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)



S4 SIDE PANEL ASSEMBLY - A4M05129
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)



S5 SIDE PANEL ASSEMBLY - A4M05135
(x1) 33 3/8"x23 3/8"x35 (50x594x848)



S6 CABINET SIDE PANEL ASSEMBLY M - A4M03586
(x1) 23 3/8"x22 7/8"x1 3/8" (35x581x593)



S7 SIDE PANEL ASSEMBLY - A4M05140
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)



S8 SIDE ASSEMBLY - A4M05139
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)



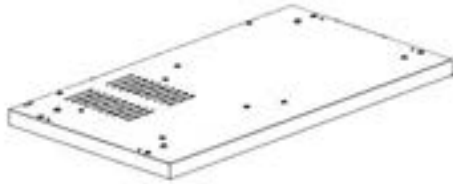
S9 SIDE ASSEMBLY - A4M05130
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)



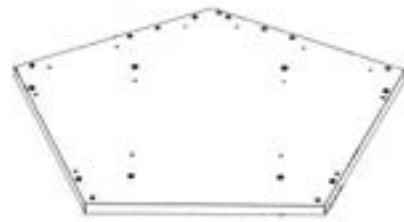
S10 SIDE PANEL ASSEMBLY - A4M05141
(x1) 33 3/8"x23 3/8"x1 15/16" (50x594x848)

OWNER'S MANUAL - PARTS IDENTIFICATION

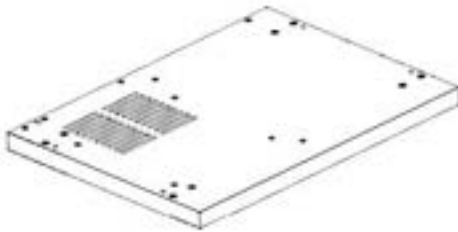
METAL COMPONENTS (NOT TO SCALE)



F1 FLOOR ASSEMBLY - A4M05114
(x1) 2 5/8"x23 3/8"x41" (66x594x1042)



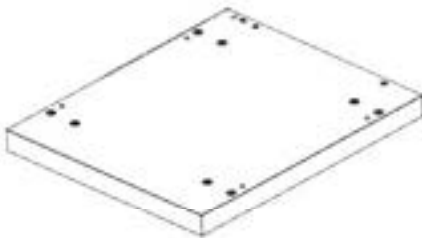
F2 FLOOR ASSEMBLY - A4M05119
(x2) 42 13/16"x34 1/4"x2 5/8" (66x870x1087)



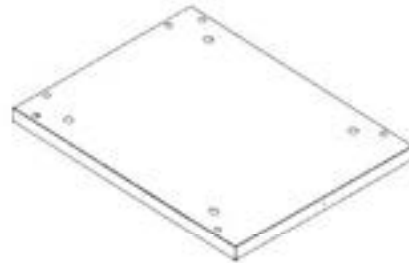
F3 FLOOR ASSEMBLY - A4M05127
(x1) 32 7/8"x23 3/8"x2 5/8" (66x594x835)



F4 FLOOR ASSEMBLY - A4M05138
(x1) 32 7/8"x23 3/8"x2 5/8" (66x594x835)



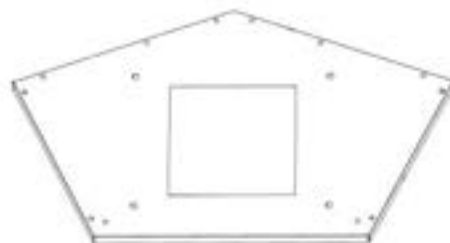
F5 FLOOR ASSEMBLY - A4M03611
(x2) 23 3/8"x19 1/8"x2 5/8" (66x486x594)



T1 TABLETOP PANEL - A4M05137
(x2) 18 3/8"x24 1/8"x1 1/4" (32x612x467.50)



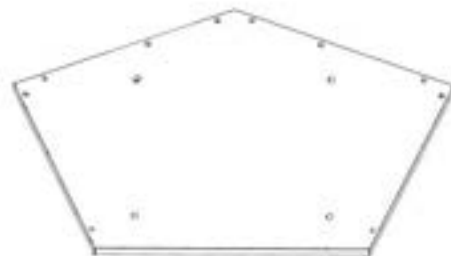
T13 TABLETOP ASSEMBLY - A4M04668
(x1) 38 3/16"x23 3/8"x1 1/4" (32x594x970)



T3 TABLETOP ASSEMBLY - A4M05126
(x1) 48 15/16"x32 5/16"x1 1/4" (32x821x1242)



T4 TABLETOP ASSEMBLY - A4M05131
(x1) 31 7/16"x23 3/8"x1 1/4" (32x593x799)



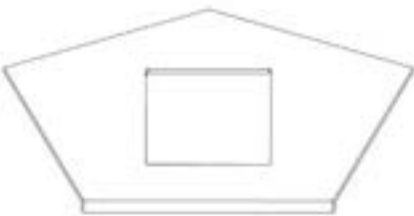
T5 TABLETOP ASSEMBLY - A4M05159
(x1) 45 3/16"x35 11/16"x1 1/4" (32x907x1148)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



T6 TABLETOP ASSEMBLY - A4M05162
(x1) 31 7/16"x23 3/8"x32 (32x593x799)



M1 COUNTERTOP - A4M05152
(x1) 45 1/4"x36 3/8"x1 15/16" (50x924x1149)



M2 COUNTERTOP - A4M05153
(x1) 45 1/4"x36 3/8"x1 15/16" (50x924x1149)



M3 COUNTERTOP - A4M05154
(x1) 24 15/16"x19 3/16"x1 15/16" (50x488x634)



M4 COUNTERTOP - A4M05155
(x1) 24 15/16"x19 3/16"x1 15/16" (50x488x634)



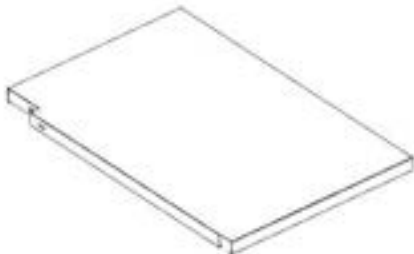
M5 SINK COVER COUNTERTOP - A4M05949
(x1) 11/16"x14 3/4"x16 5/16" (18x375x415)



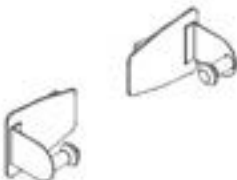
L1 SHELF - A4M05156
(x1) 23 1/4"x18 3/8"x1" (25.00x467.00x591.00)



L2 SHELF - A4M05157
(x1) 23 1/4"x14 5/8"x1" (25.00x372.00x591.00)



L3 SHELF - A4M05164
(x1) 23 1/4"x15 3/8"x1" (25.00x391.00x591.00)



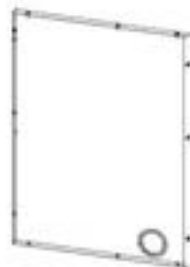
A4M02290 MAGNETIC PAPER TOWEL HOLDER
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



G1 BACK PANEL ASSEMBLY - A4M06926
(x1) 33 3/8"x25 1/16"x1 3/16" (30x636.5x848)



G2 BACK PANEL ASSEMBLY - A4M06927
(x1) 33 3/8"x25"x1 3/16" (30x635x848)



G3 BACK PANEL ASSEMBLY - A4M05132
(x2) 31 7/16"x26 1/2"x1 3/16" (30x674x799)



G4 BACK PANEL ASSEMBLY - A4M05136
(x1) 33 3/8"x16 5/16"x1 3/16" (30x415x848)



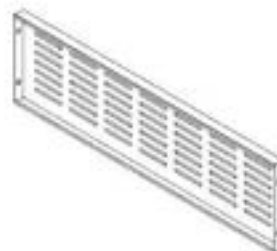
G5 BACK PANEL ASSEMBLY - A4M06924
(x1) 33 3/8"x25"x1 3/16" (30x634.7x848)



G7 BACK PANEL ASSEMBLY - A4M06925
(x1) 33 3/8"x25 1/16"x1 3/16" (30x637x848)



G10 CABINET BACK PANEL ASSEMBLY - A4M03055
(x1) 1 3/16"x22 7/8"x38 3/16" (30x581x970)



G11 VENTILATION PANEL - A4M03056
(x1) 1 5/16"x11 3/16"x38 3/16" (33x284x970)



O8 VENTILATION PANEL - A4M03078
(x2) 1 3/16"x3 3/4"x31 7/16" (30x95x798)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



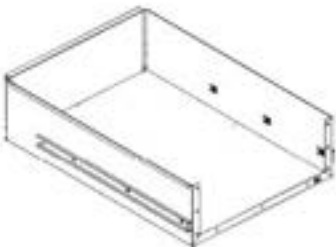
D1 DOOR ASSEMBLY - A4M05143
(x1) 25 3/16"x19 3/4"x15/16" (24x501x639)



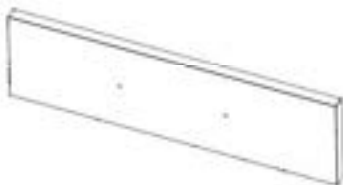
D2 DOOR ASSEMBLY - A4M05142
(x1) 25 3/16"x19 3/4"x15/16" (24x501x639)



D3 DOOR ASSEMBLY - A4M05144
(x1) 25 3/16"x13 5/16"x15/16" (24x338x639)



D4 DOOR BODY ASSEMBLY - A4M06923
(x2) 5 11/16"x15 13/16"x21 3/4" (145x402x552)



D5 DRAWER ASSEMBLY - A4M05145
(x1) 26 3/4"x7 1/2"x1" (26x191x679)



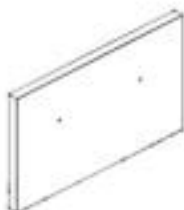
D6 DOOR ASSEMBLY - A4M05166
(x1) 25 3/16"x13 5/16"x15/16" (24x338x639)



D7 DOOR ASSEMBLY - A4M05147
(x2) 28 3/4"x16"x15/16" (24x406x730)



D8 DOOR ASSEMBLY - A4M05148
(x2) 28 3/4"x16"x15/16" (24x406x730)



D9 DRAWER PANEL ASSEMBLY - A4M06922
(x2) 17 3/4"x10 5/8"x15/16" (24x270x451)



D10 DRAWER ASSEMBLY - A4M05151
(x2) 21 15/16"x17 3/4"x15/16" (24x451x557)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



H2 STAINLESS STEEL HANDLE - A4M03024
(x13) 5/8"x1 9/16"x11 13/16" (16x40x300)



H3 TRASH CAN BRACKET ASSEMBLY - A4M03610
(x2) 18 1/16"x15 13/16"x1 3/8" (35.00x401.60x458.00)



H4 CHANNEL ASSEMBLY - A4M05124
(x1) 33 3/8"x2 1/8"x1 3/4" (45x54x848)



H5 CHANNEL ASSEMBLY - A4M05125
(x1) 33 3/8"x2 1/8"x1 3/4" (45x54x848)



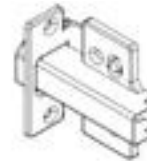
H6 BEAM ASSEMBLY - A4M05146
(x2) 25 1/4"x3 3/8"x1" (25x85x641)



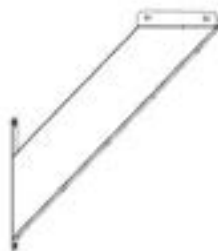
H7 CHANNEL ASSEMBLY - A4M05160
(x2) 33 3/8"x2 1/8"x1 3/4" (45x54x848)



H8 BEAM - A4M05149
(x4) 16 5/16"x3 3/8"x1" (25x85x414.5)



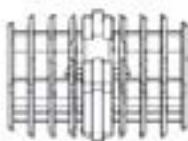
A4M03025 FULL OVERLAY HINGE
(x16)



C01 CORBEL ASSEMBLY - A4M05205
(x1) 28 1/16"x1 7/16"x7 3/4" (197x36x713)



C02 CORBEL ASSEMBLY - A4M05206
(x1) 28 1/16"x1 7/16"x7 3/4" (197x36x713)



A6P00530 2-WAY SQUARE PLUG
(x4)



A4M01352 HOLE COVER
(x28)



A4M03151 GARDEN HOSE ADAPTER
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

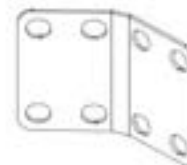
METAL COMPONENTS (NOT TO SCALE)



J1 BEAM BRACKET - A4M05173
(x2) 5 1/16"x1 5/16"x1" (25x33x128)



J3 CORNER BRACKET - A4M05171
(x2) 7 3/16"x4 5/16"x1 9/16" (39x110x183)



J4 CORNER BRACKET - A4M05178
(x2) 5 9/16"x3 7/8"x1 1/8" (29x98x141)



J5 SPLICE BRACKET - A4M05170
(x1) 19 11/16"x1 1/4"x4 11/16" (119x33x500)



J6 SPLICE BRACKET - A4M05184
(x3) 5 3/16"x1 5/16"x39 3/8" (1000x33x131)



J7 RAFTER BRACKET - A4M05207
(x9) 3 5/8"x2 3/16"x2" (50x55x92)



A2 MAGNET BRACKET - A4M03026
(x8) 1"x1 1/4"x3 1/8" (25x31x80)



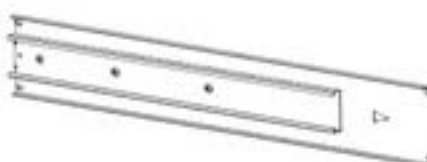
A5 SHELF BRACKET - A4M03141
(x6) 5/8"x7/8"x2 1/16" (16x22x53)



A6 ANGLED BRACKET - A4M03053
(x6) 1 3/8"x1 15/16"x17 1/8" (35x50x435)



A9 HOSE BRACKET ASSEMBLY - A4M03060
(x3) 1 1/4"x1 7/16"x2 9/16" (31.5x36.5x65)



A10 SLIDE BRACKET ASSEMBLY - A4M03083
(x4) 15/16"x3 3/8"x22 5/8" (23x85x575)



A11 TRIANGLE PANEL - A4M03086
(x4) 13/16"x13 3/4"x13 3/4" (20x350x350)



A13 GAS TANK HOLDER ASSEMBLY - A4M03047
(x3) 1 15/16"x12 7/8"x14 3/4" (49x327x374)



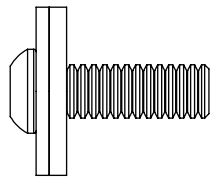
A16 SINK ASSEMBLY - A4M03143
(x1) 15 1/8"x15 5/16"x16 7/8" (384x389x429)



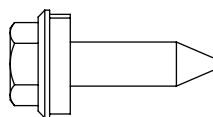
9205413 ELECTRICAL ENCLOSURE
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

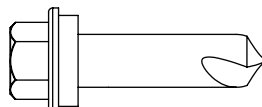
HARDWARE COMPONENTS



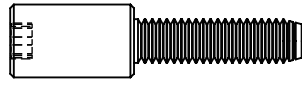
H101202 | TORX PAN HEAD
(x379) | 1/4-20x3/4 ASSY



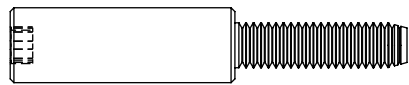
H101117 | SCREW WOODGRIP
(x82) | 10-16 x 3/4



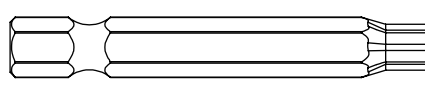
H101116 | SCREW SELF TAPPING
(x34) | 1/4x1 BLK



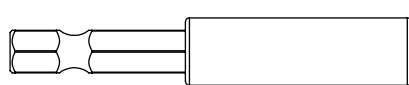
H101132 | TORX SOCKET SCREW SHORT
(x32) | 1/4-20



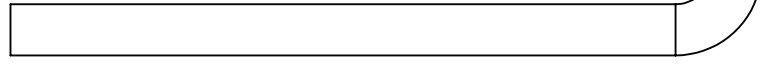
H101103 | TORX SOCKET SCREW
(x88) | 1/4-20



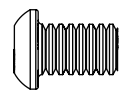
H100147 | TORX BIT
(x1) | T-30



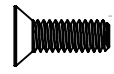
H101100 | MAGNETIC DRIVER
(x1) |



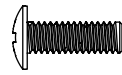
H100114 | TORX BIT
(x1) | T-30



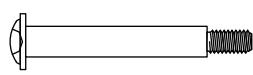
H101292 | TORX PAN HEAD
(x28) | 1/4-20x13/32"



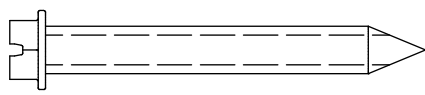
H101185 | PHILLIPS FLAT HEAD
(x96) | 8-32x.5



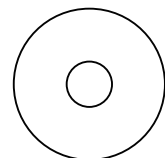
H101289 | PAN HEAD SCREW
(x89) | 8-32x1/2" SS



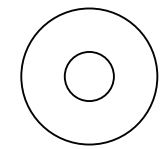
H101307 | SHOULDER BOLT
(x24) | 8-32x30mm SS



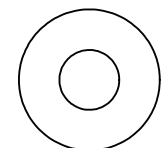
H100120 | CONCRETE ANCHOR
(x8) | 1/4"x2"



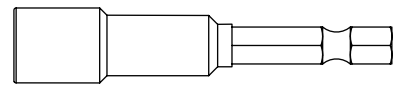
H101053 | STEEL WASHER
(x16) | 6x20



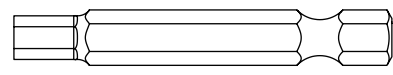
H101054 | SEALANT WASHER
(x16) | 6.5x18



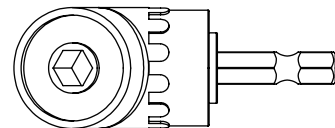
H100630 | WASHER FLAT
(x8) | 8x19 BLK



H101106 | SOCKET DRIVER
(x1) |



H101294 | HEX DRIVER
(x1) |



H101114 | RIGHT ANGLE DRILL ADAPTER
(x1) |

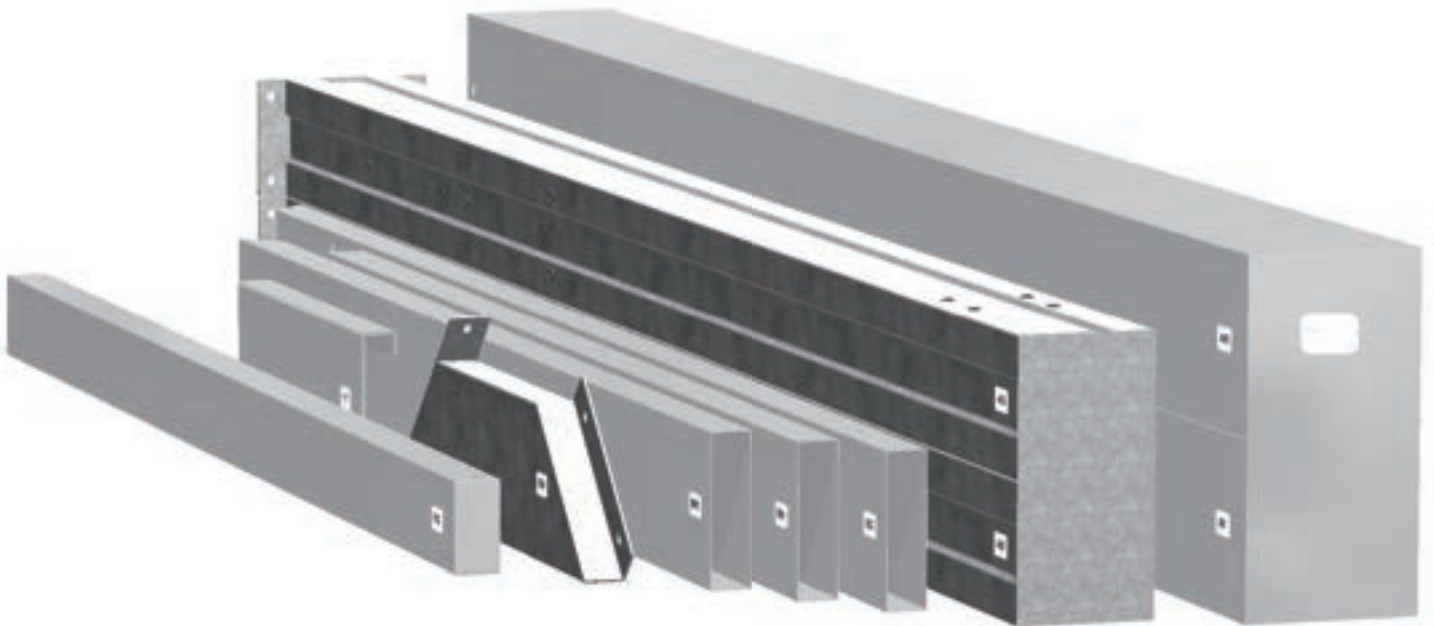
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

METAL PARTS:

- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room - the parts can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY PART OR STEP NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (e.g. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill

Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End Wrench
7/16"



3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets 1/2" & 7/16"
Deep Sockets



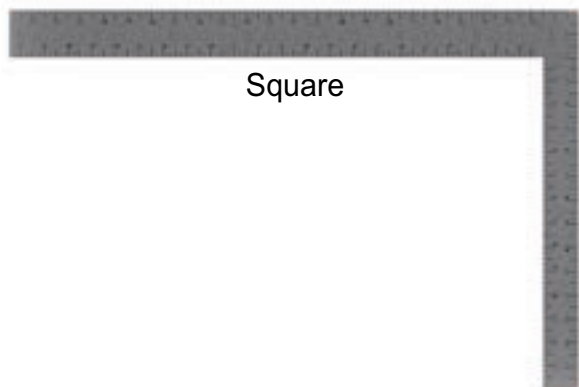
Claw Hammer



Rubber Mallet -
Optional



Tape Measure



Square

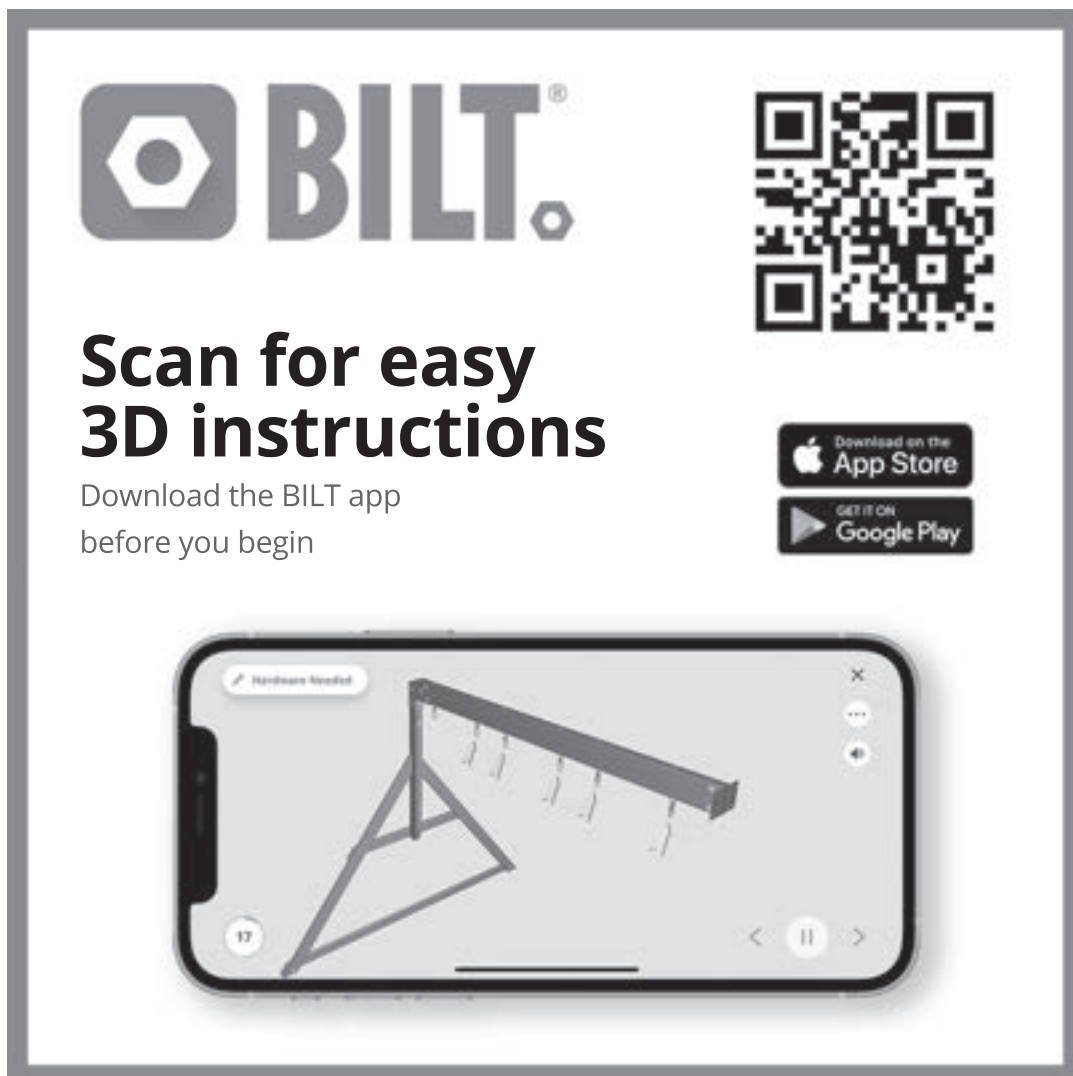


Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



STEP 1 - POST ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

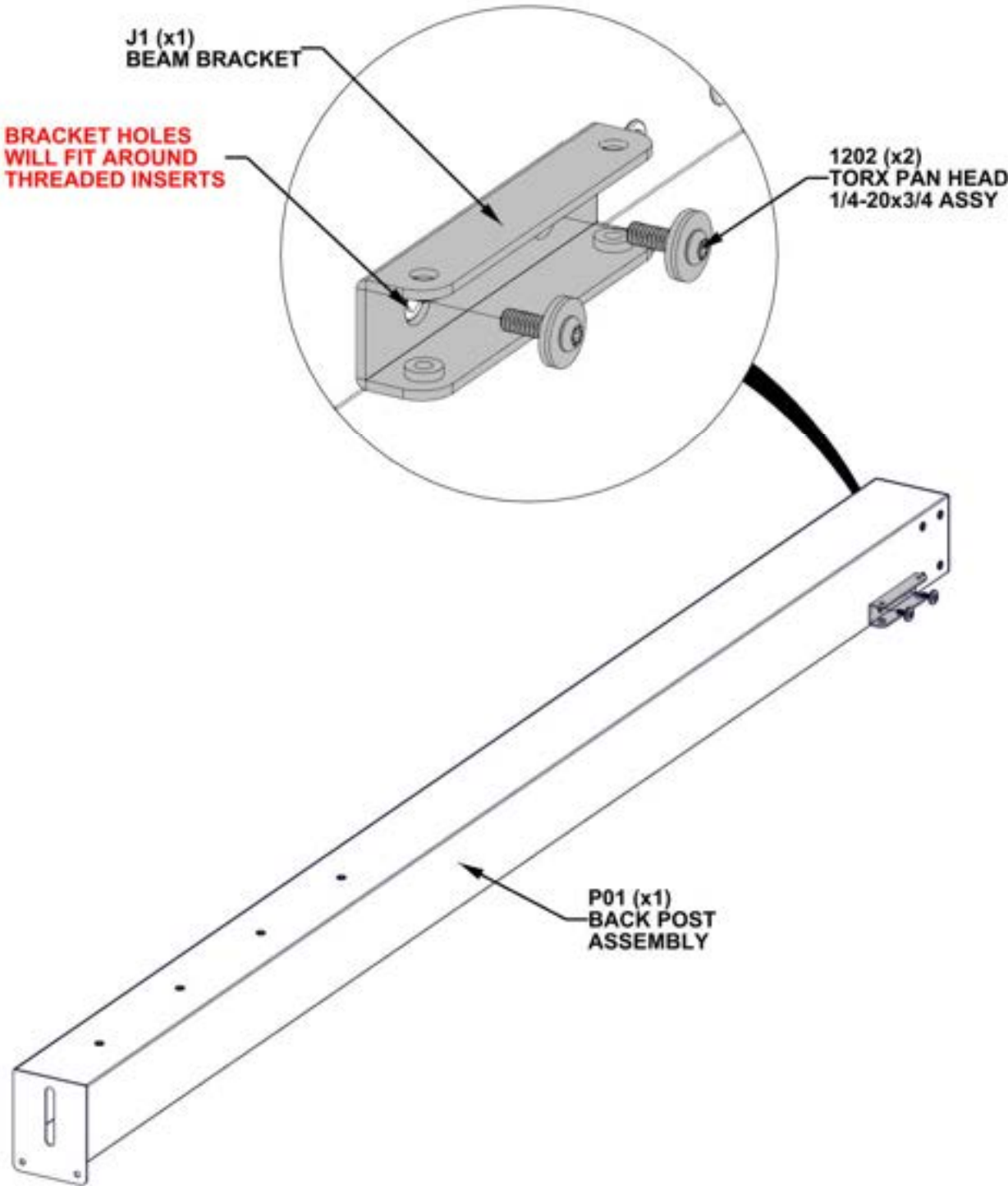


P01 BACK POST ASSEMBLY - A4M05172
(x1) 4 3/4"x4 3/4"x96 7/8" (120x120x2461)



J1 BEAM BRACKET - A4M05173
(x1) 5 1/16"x1 5/16"x1" (25x33x128)

- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEP 1-4.



STEP 2 - POST ASSEMBLY

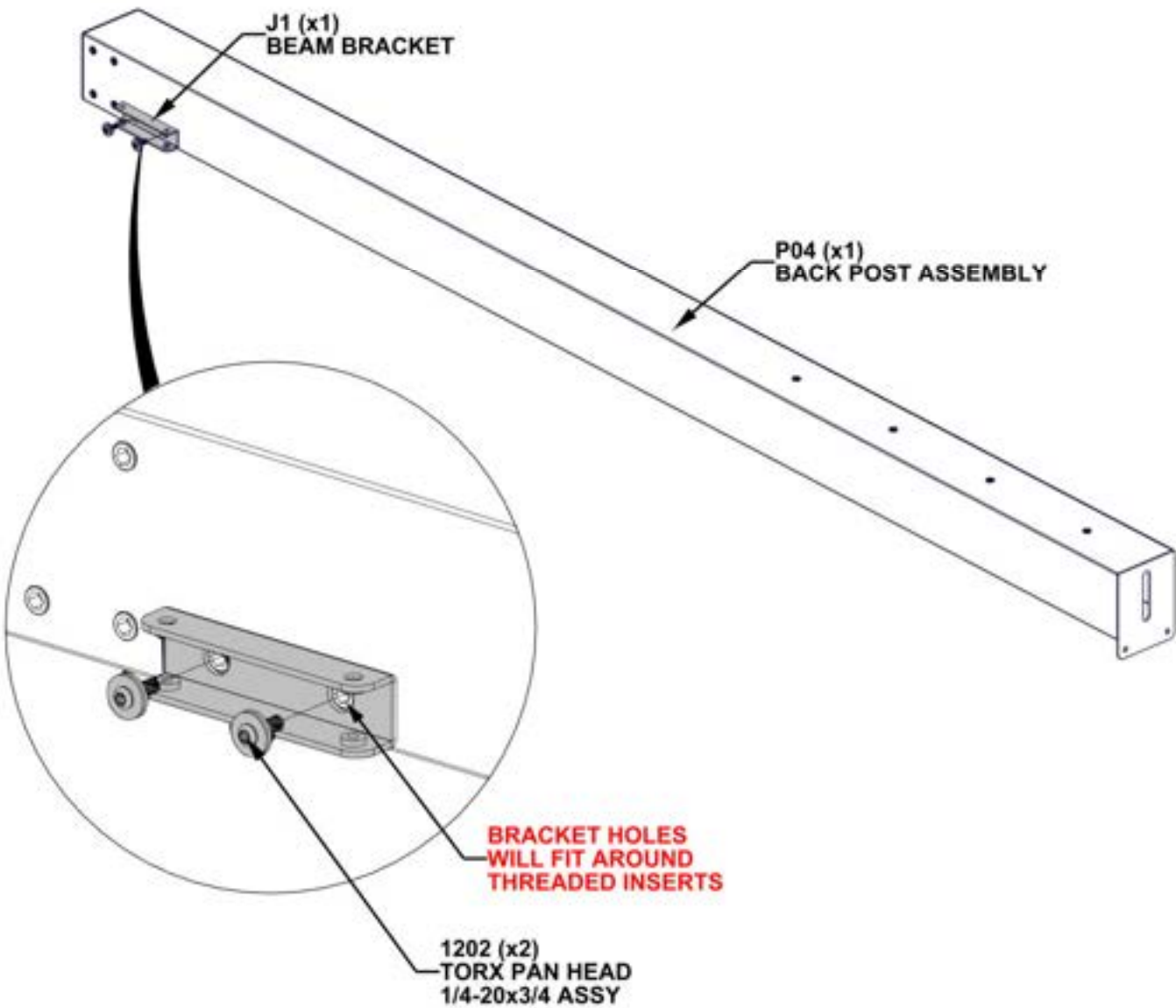
Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



P04 BACK POST ASSEMBLY - A4M05175
(x1) 4 3/4"x4 3/4"x96 7/8" (2461x120x120)



J1 BEAM BRACKET - A4M05173
(x1) 5 1/16"x1 5/16"x1" (25x33x128)

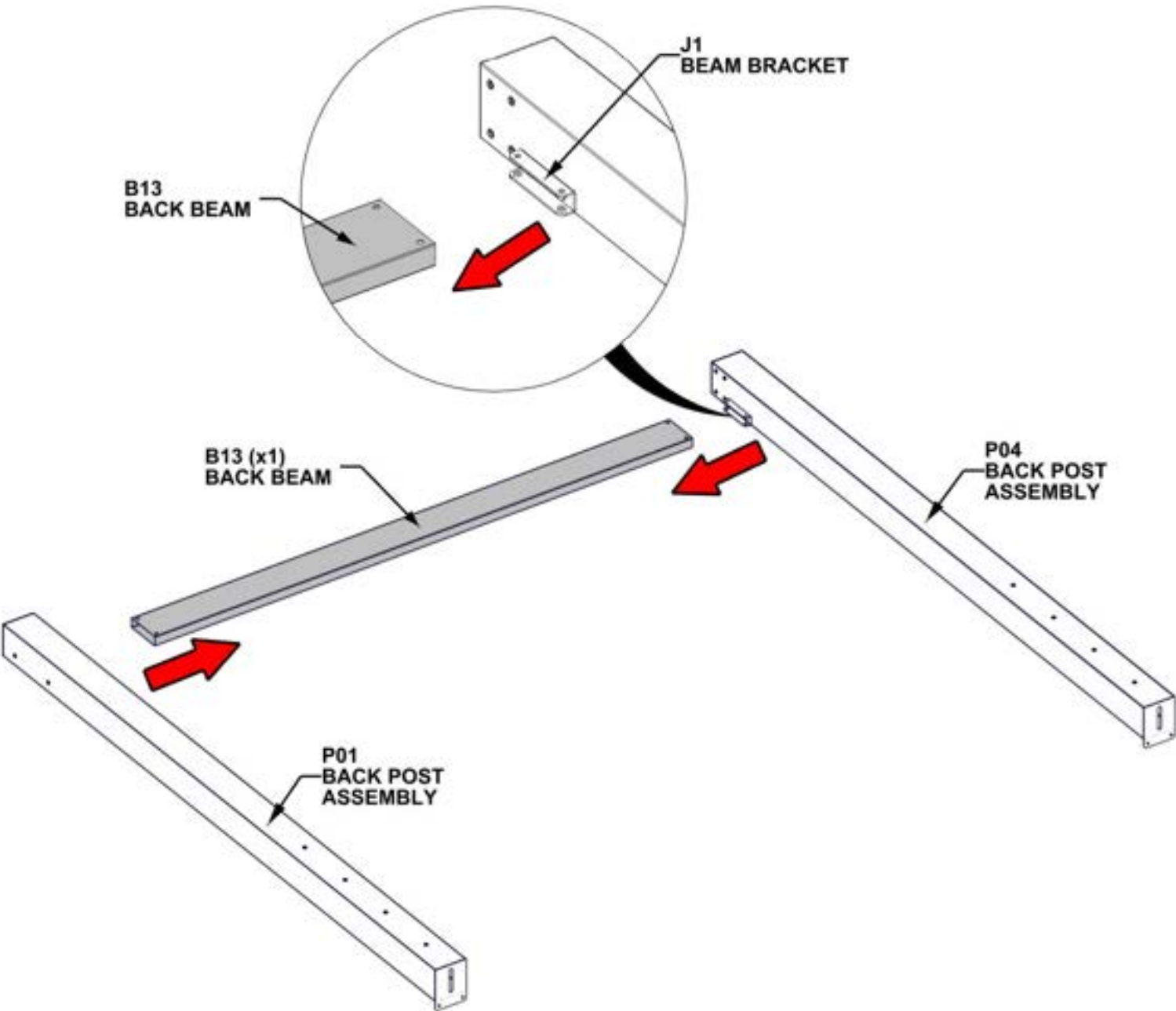


STEP 3A - FRAME ASSEMBLY



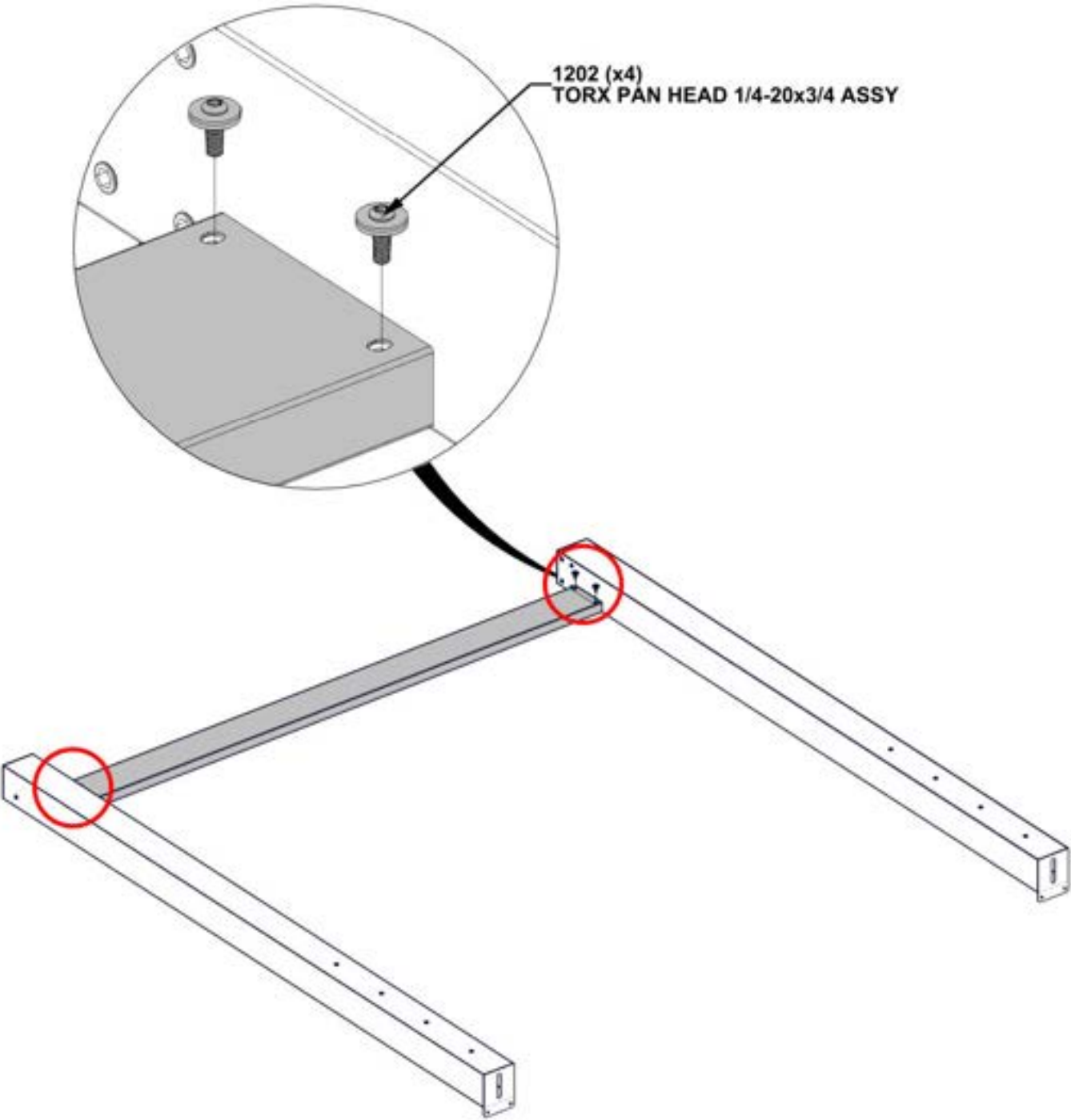
B13 BACK BEAM - A4M05174
(x1) 81 13/16"x5 1/4"x1 7/16" (36x134x2078)

- WITH AT LEAST TWO ADDITIONAL PEOPLE, SLIDE BEAM BRACKET ON POST ASSEMBLIES INTO TWO ENDS OF BACK BEAM.



STEP 3B - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



STEP 4 - BEAM AND POST ASSEMBLY

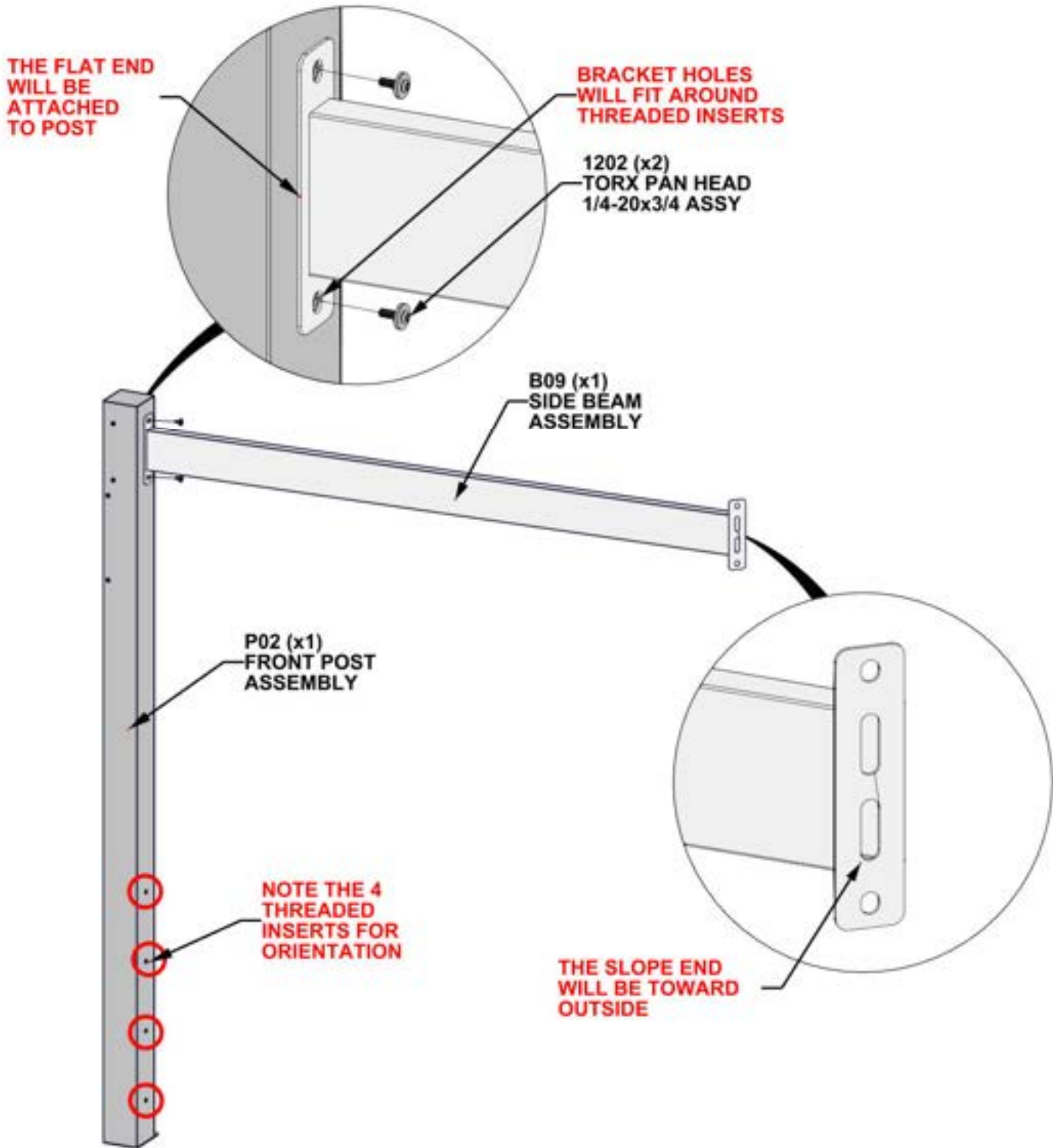
Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



P02 FRONT POST ASSEMBLY - A4M05179
(x1) 4 3/4"x4 3/4"x96 7/8" (2461x120x120)



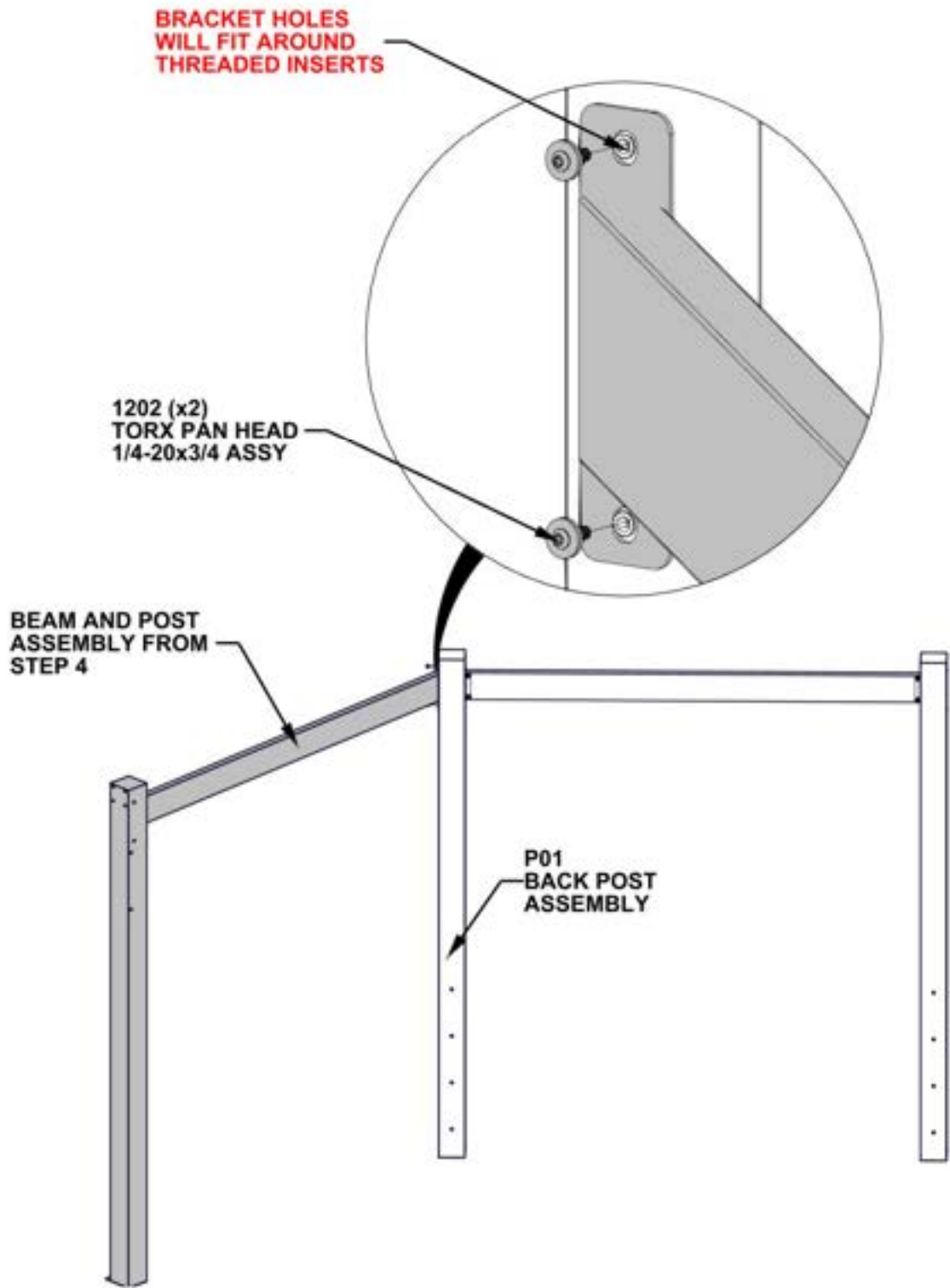
B09 SIDE BEAM ASSEMBLY - A4M05187
(x1) 9 1/16"x2 3/16"x80 7/16" (2042x55x230)



STEP 5 - FRAME ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- WITH AT LEAST THREE OTHER PEOPLE, ATTACH BEAM AND POST ASSEMBLY TO BACK POST.

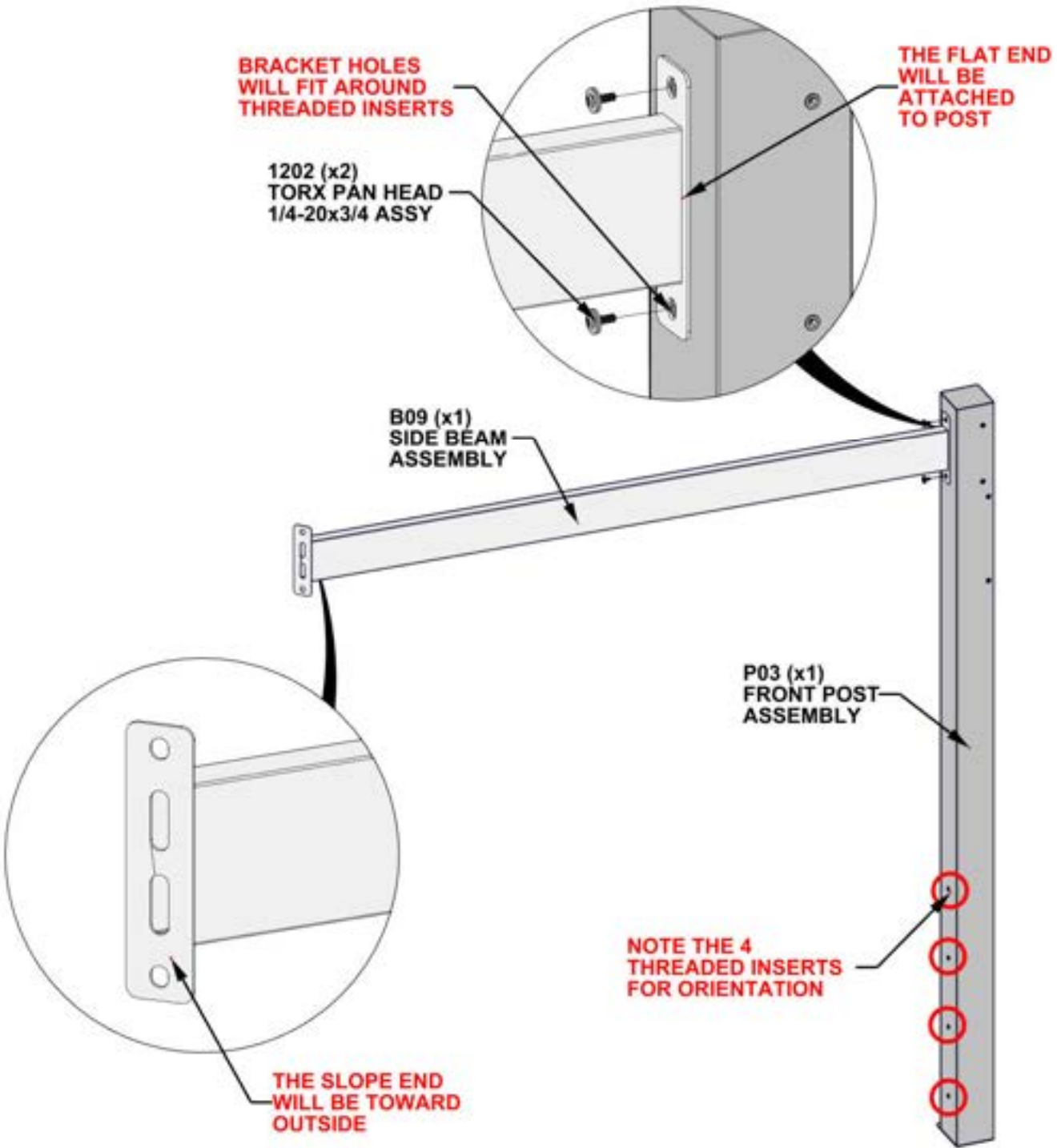


STEP 6 - BEAM AND POST ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



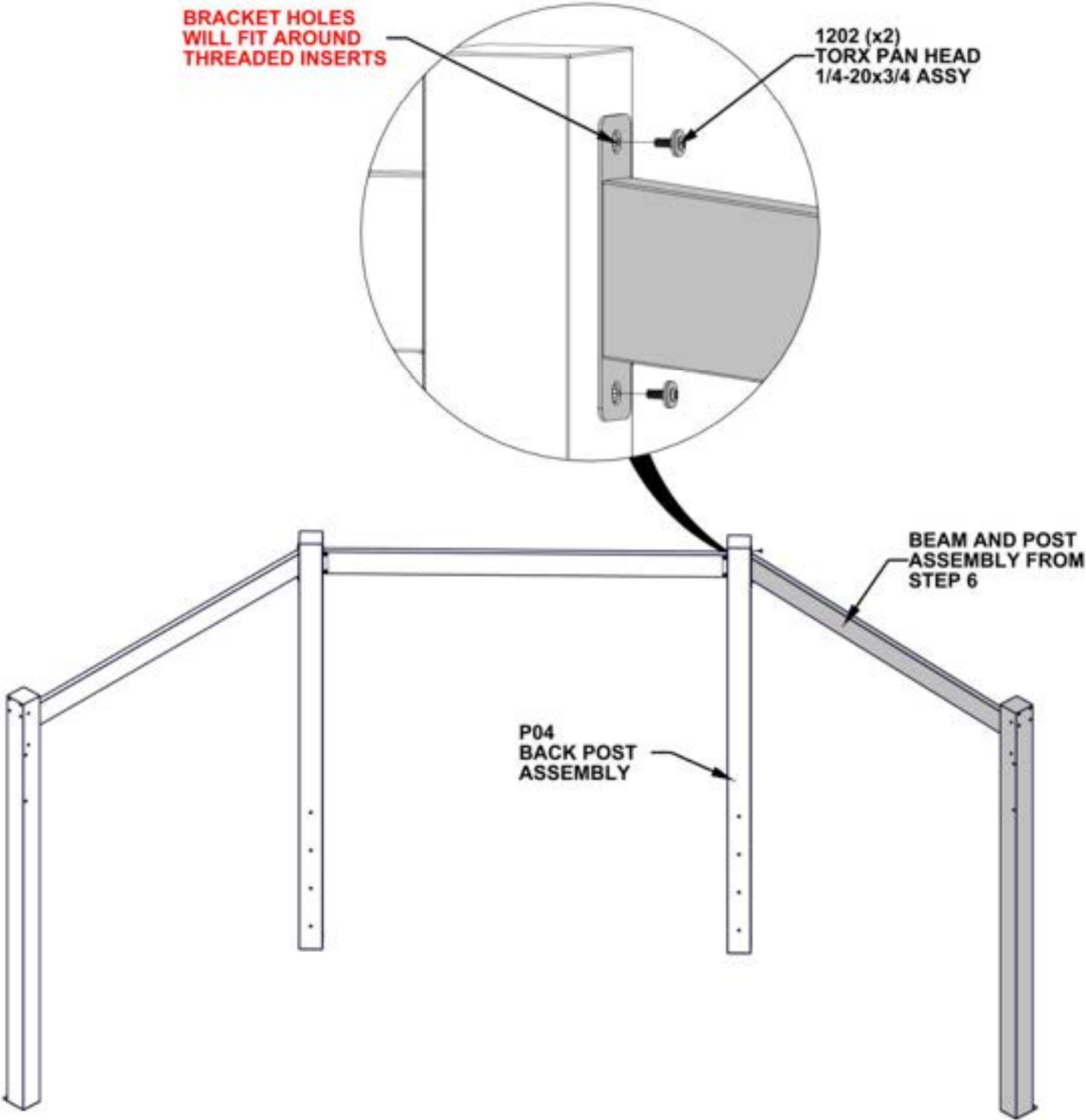
- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES.



STEP 7 - FRAME ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- WITH AT LEAST THREE OTHER PEOPLE, ATTACH BEAM AND POST ASSEMBLY TO BACK POST.



STEP 8A - BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



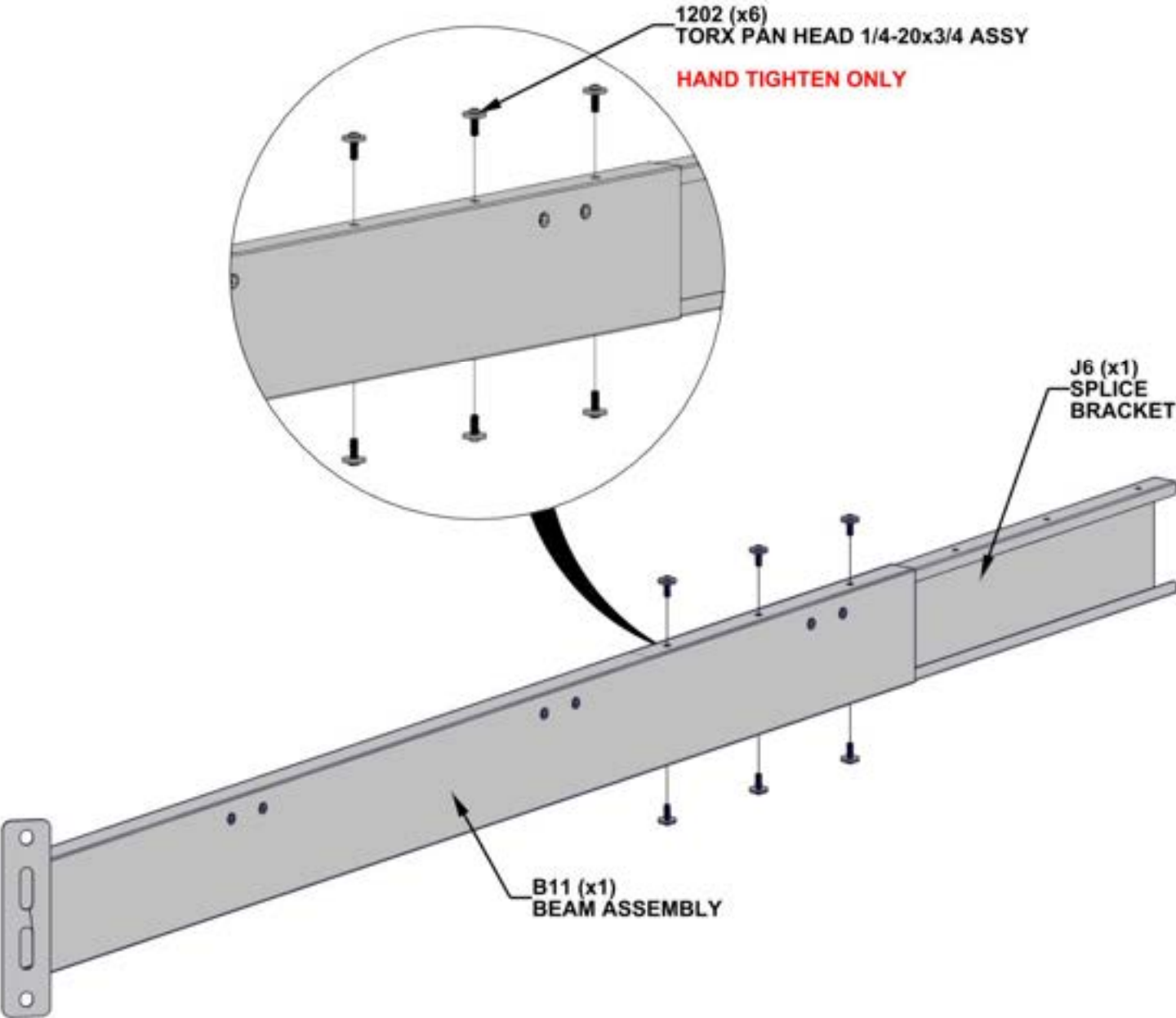
B11 BEAM ASSEMBLY - A4M05189
(x1) 9 1/16"x1 7/16"x66 11/16" (1694x36x230)



J6 SPLICE BRACKET - A4M05184
(x1) 5 3/16"x1 5/16"x39 3/8" (1000x33x131)

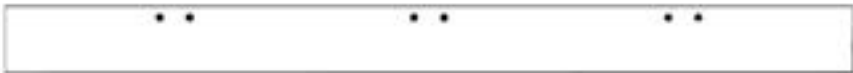
- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEP 8A-10.

BEAM AND SPLICE MUST BE ORIENTED
AS SHOWN BELOW. SLIDE J6 INTO B11
AND LINE UP THREE HOLES TOP AND BOTTOM



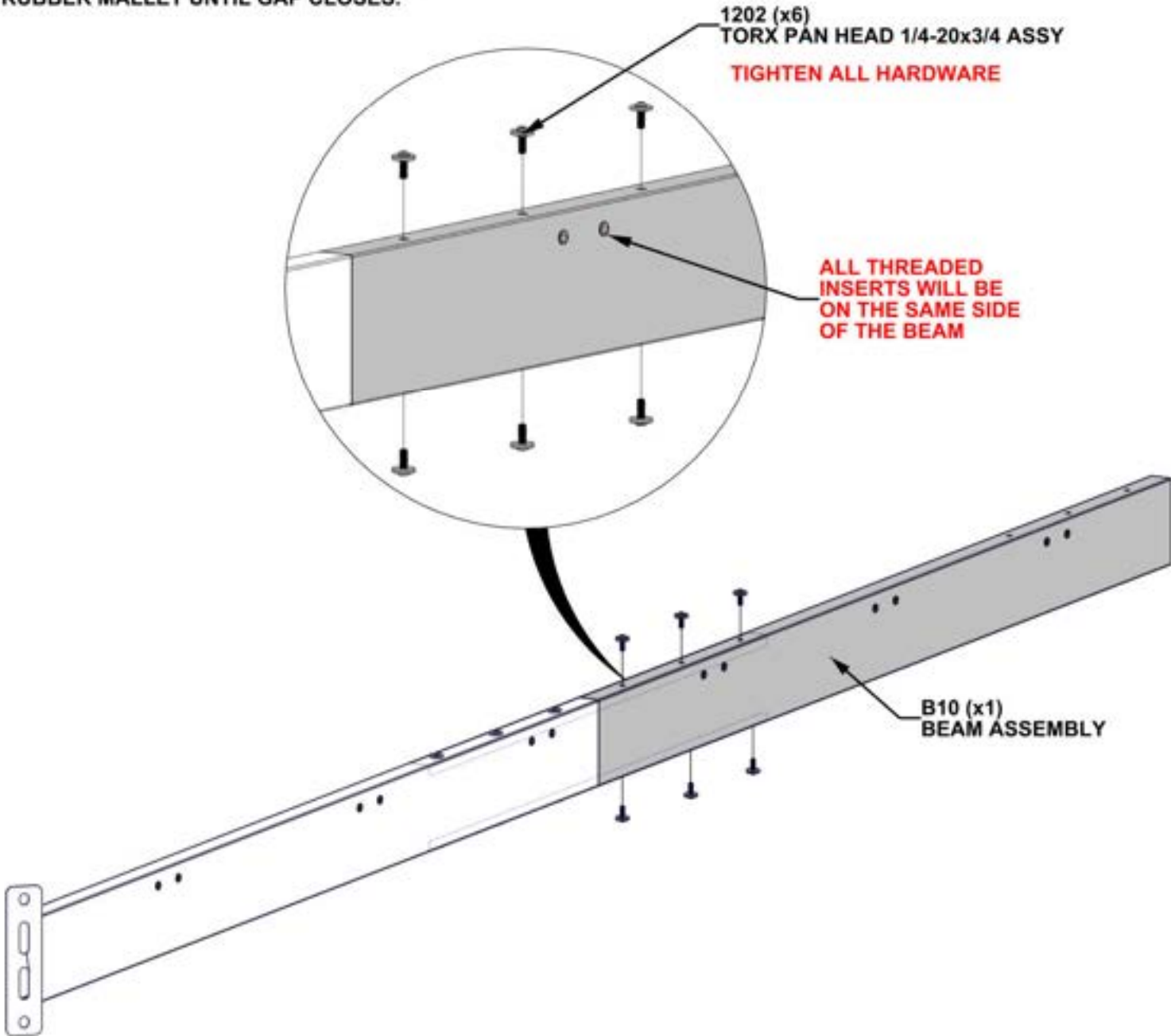
STEP 8B - BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B10 BEAM ASSEMBLY - A4M05191
(x1) 5 1/4"x1 7/16"x66 3/4" (1695x36x134)

- SLIDE B10 ONTO SPLICE BRACKET AND LINE UP THREE HOLES TOP AND BOTTOM. GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES.



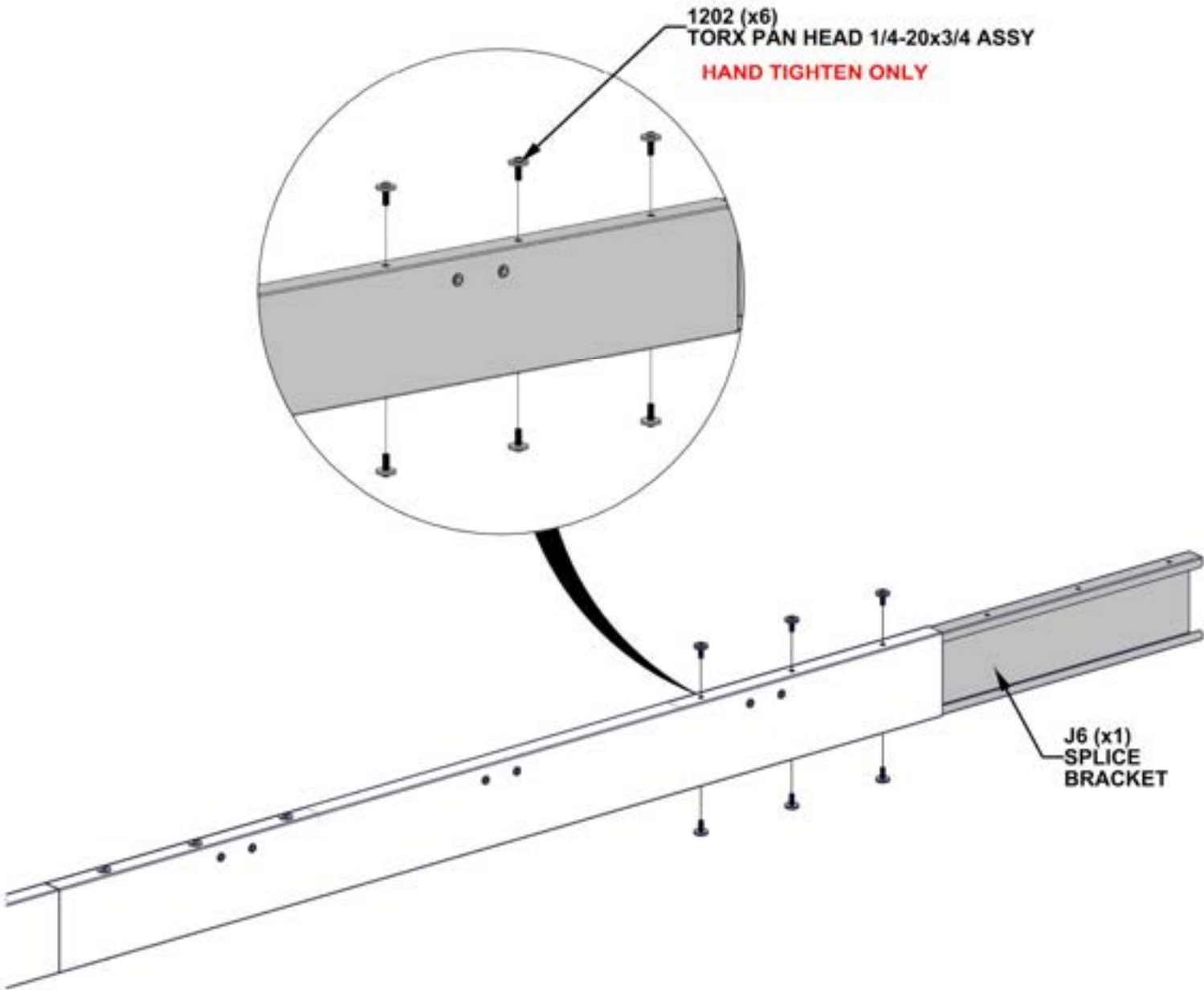
STEP 9A - BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



J6 SPLICE BRACKET - A4M05184
(x1) 5 3/16"x1 5/16"x39 3/8" (1000x33x131)

- SLIDE J6 INTO BEAM ASSEMBLY AND LINE UP THREE HOLES
TOP AND BOTTOM.



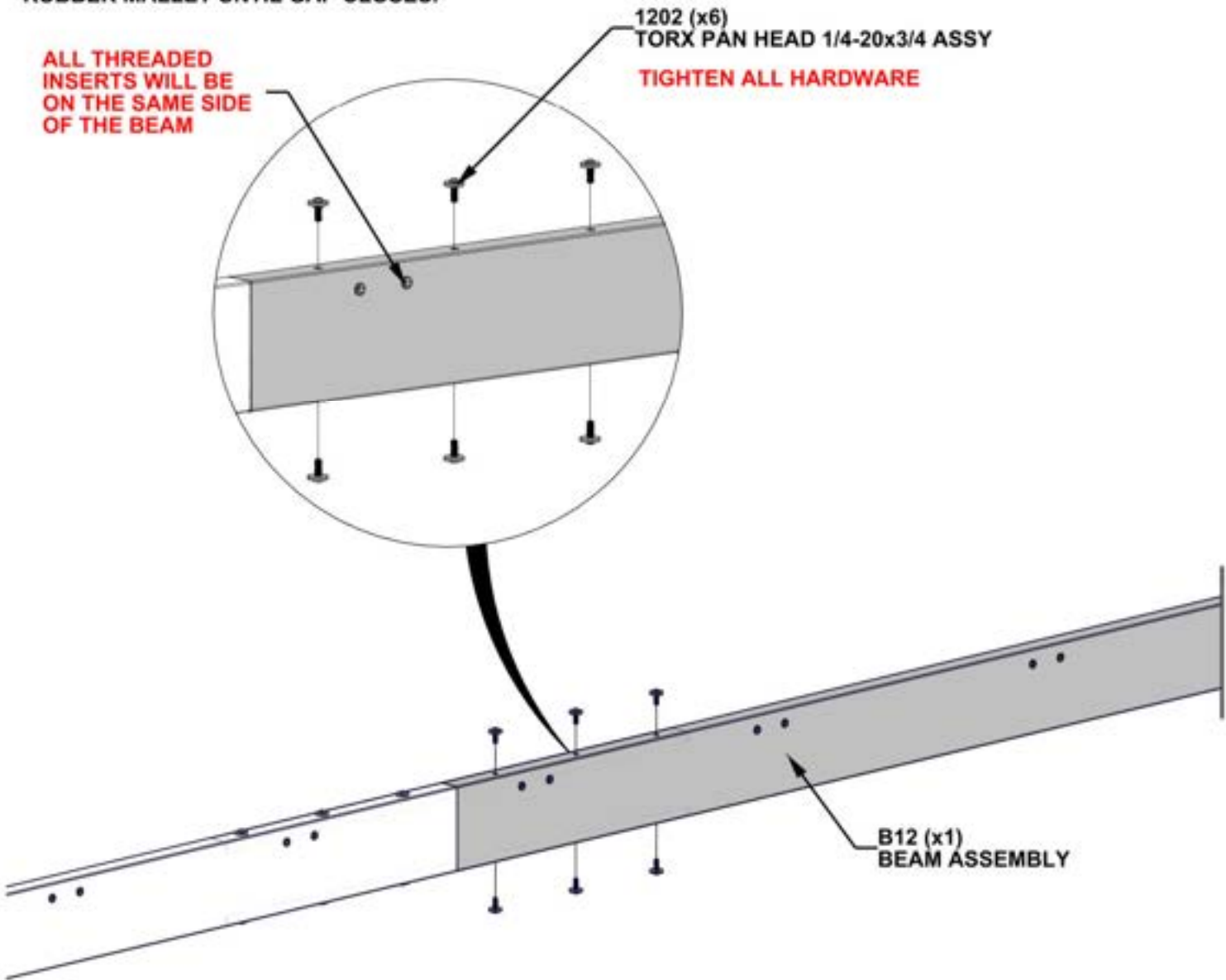
STEP 9B - BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



B12 BEAM ASSEMBLY - A4M05190
(x1) 9 1/16"x1 7/16"x66 11/16" (1694x36x230)

- SLIDE B12 ONTO SPLICE BRACKET AND LINE UP THREE HOLES TOP AND BOTTOM. GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES.

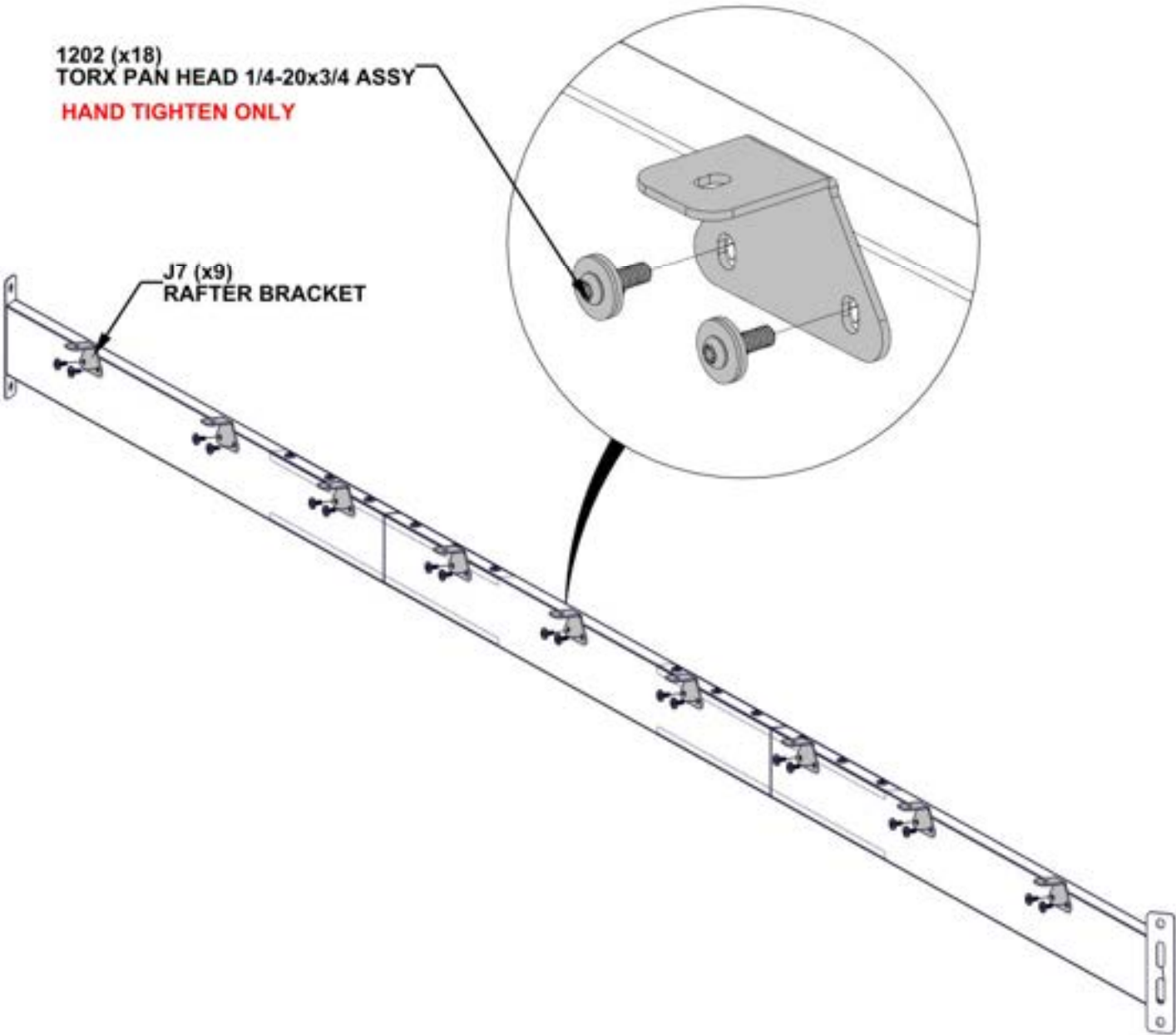


STEP 10 - BEAM ASSEMBLY

Qty	PartNo	Description
18	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



J7 RAFTER BRACKET - A4M05207
(x9) 3 5/8"x2 3/16"x2" (50x55x92)



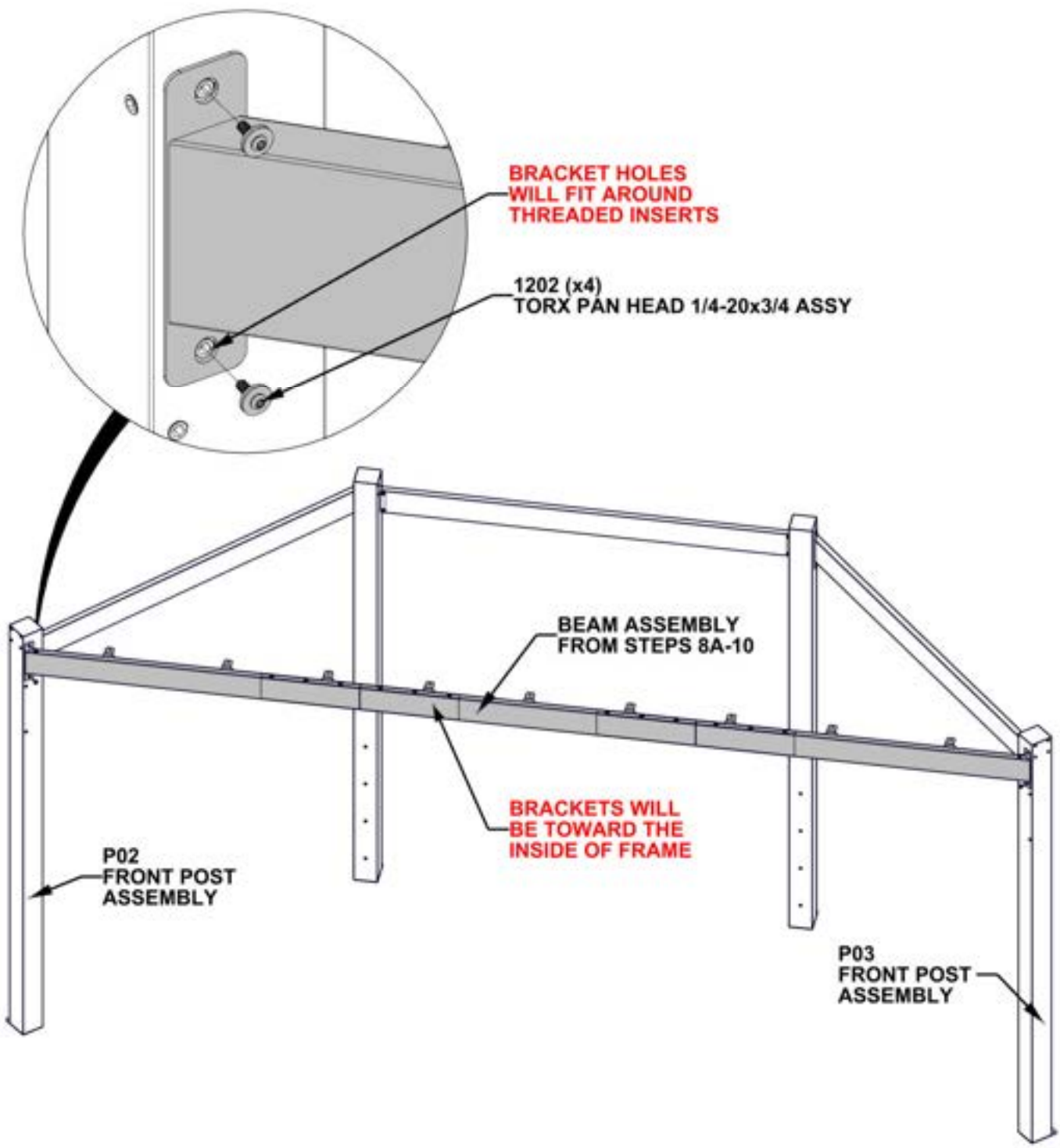
STEP 11 - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



BEAM ASSEMBLY FROM STEPS 8A-10

- WITH AT LEAST TWO OTHER PEOPLE, ATTACH BEAM ASSEMBLY TO POSTS.



STEP 12 - BACK BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



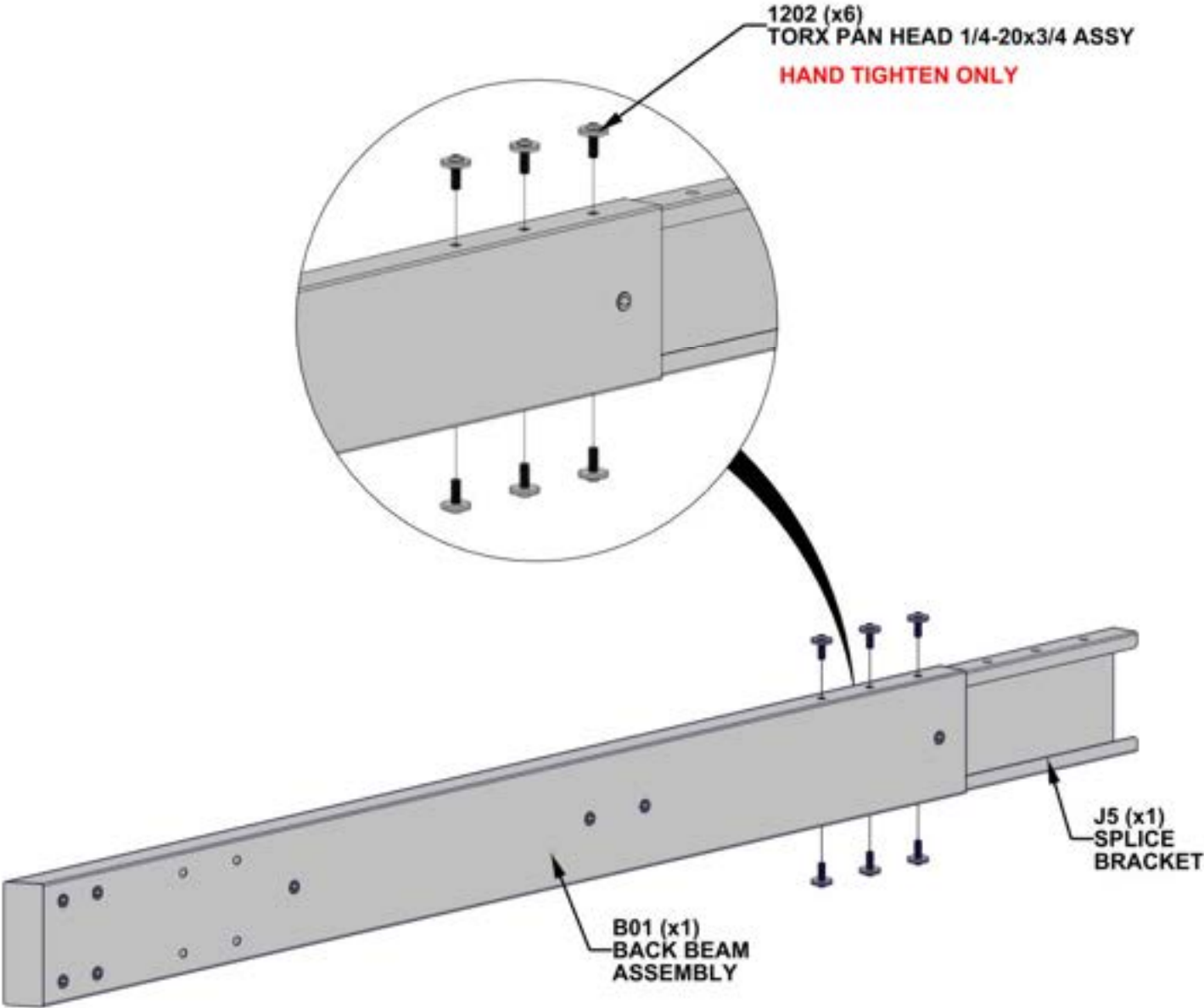
B01 BACK BEAM ASSEMBLY - A4M05168
(x1) 53 1/2"x1 7/16"x4 13/16" (122x36x1359)



J5 SPLICE BRACKET - A4M05170
(x1) 19 11/16"x1 1/4"x4 11/16" (119x33x500)

- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEP 12-14.

BEAM AND SPLICE MUST BE ORIENTED
AS SHOWN BELOW. SLIDE J5 INTO B01
AND LINE UP THREE HOLES TOP AND BOTTOM



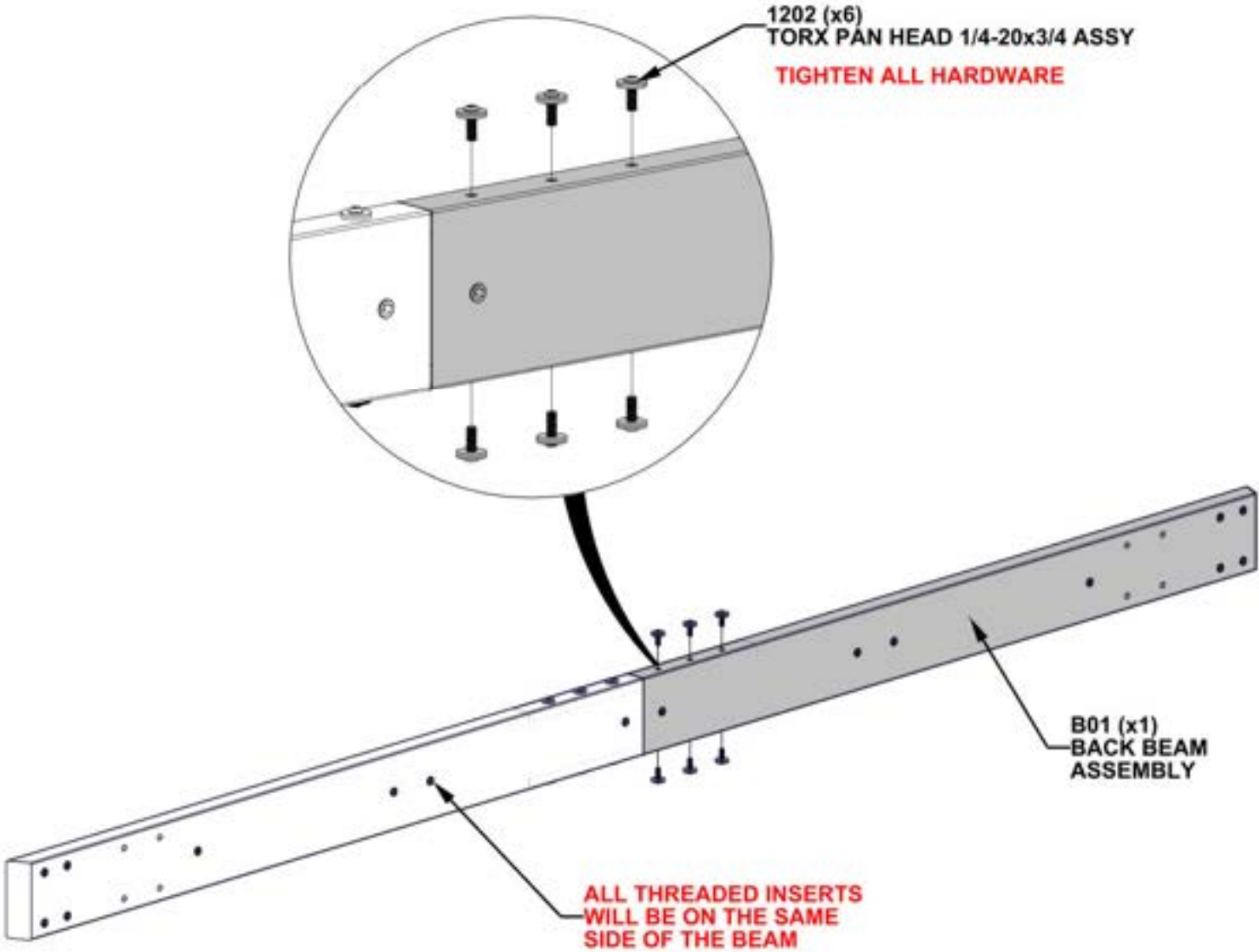
STEP 13 - BACK BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



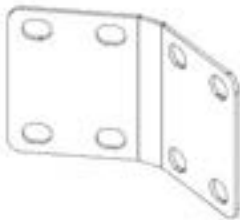
B01 BACK BEAM ASSEMBLY - A4M05168
(x1) 53 1/2"x1 7/16"x4 13/16" (122x36x1359)

- SLIDE B01 ONTO SPLICE BRACKET AND LINE UP THREE HOLES TOP AND BOTTOM. GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES.

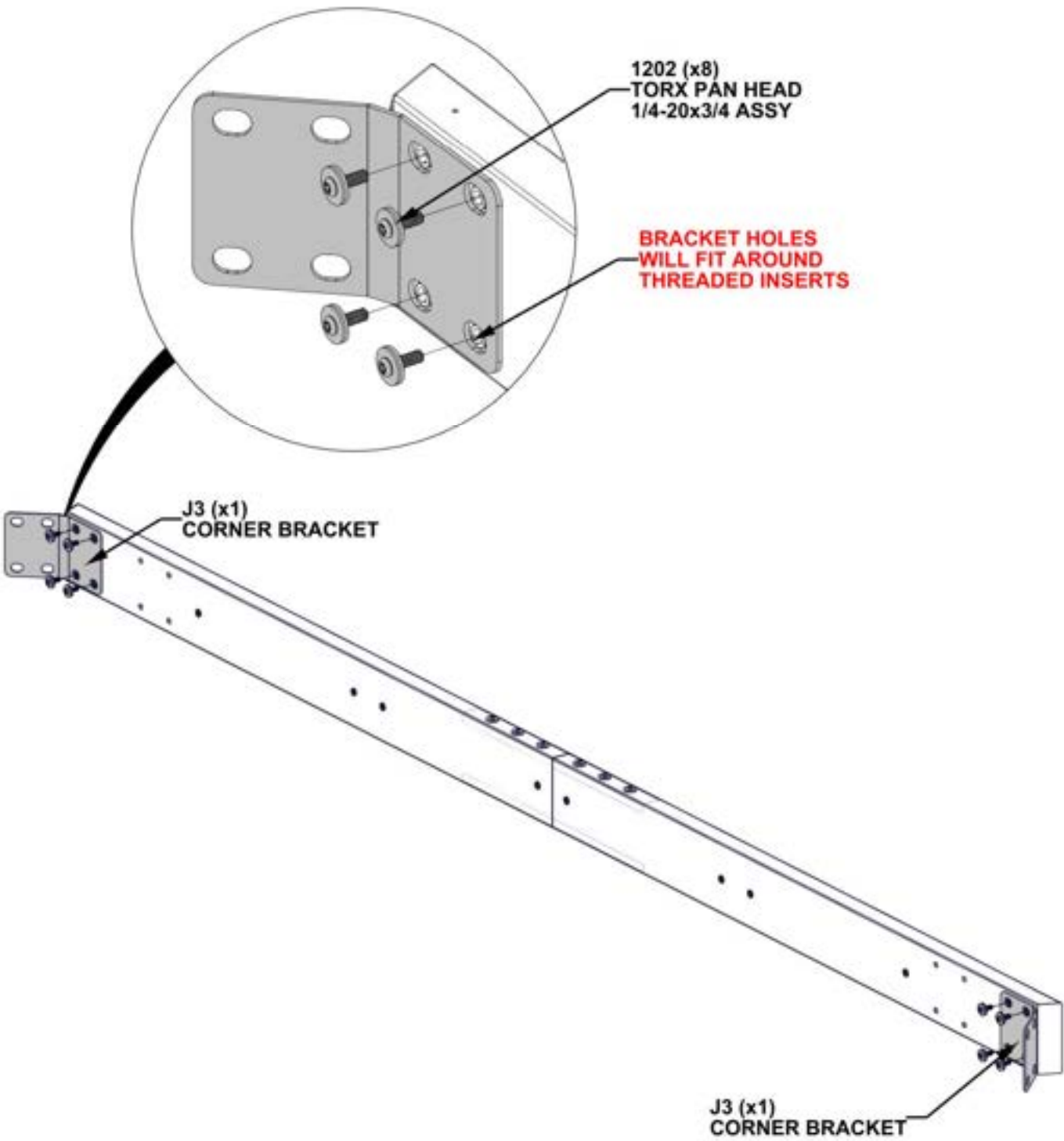


STEP 14 - BACK BEAM ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

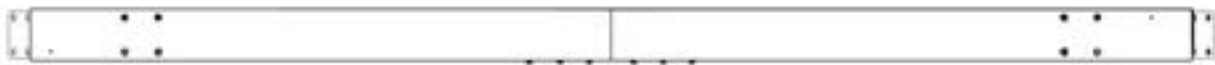


J3 CORNER BRACKET - A4M05171
(x2) 7 3/16"x4 5/16"x1 9/16" (39x110x183)



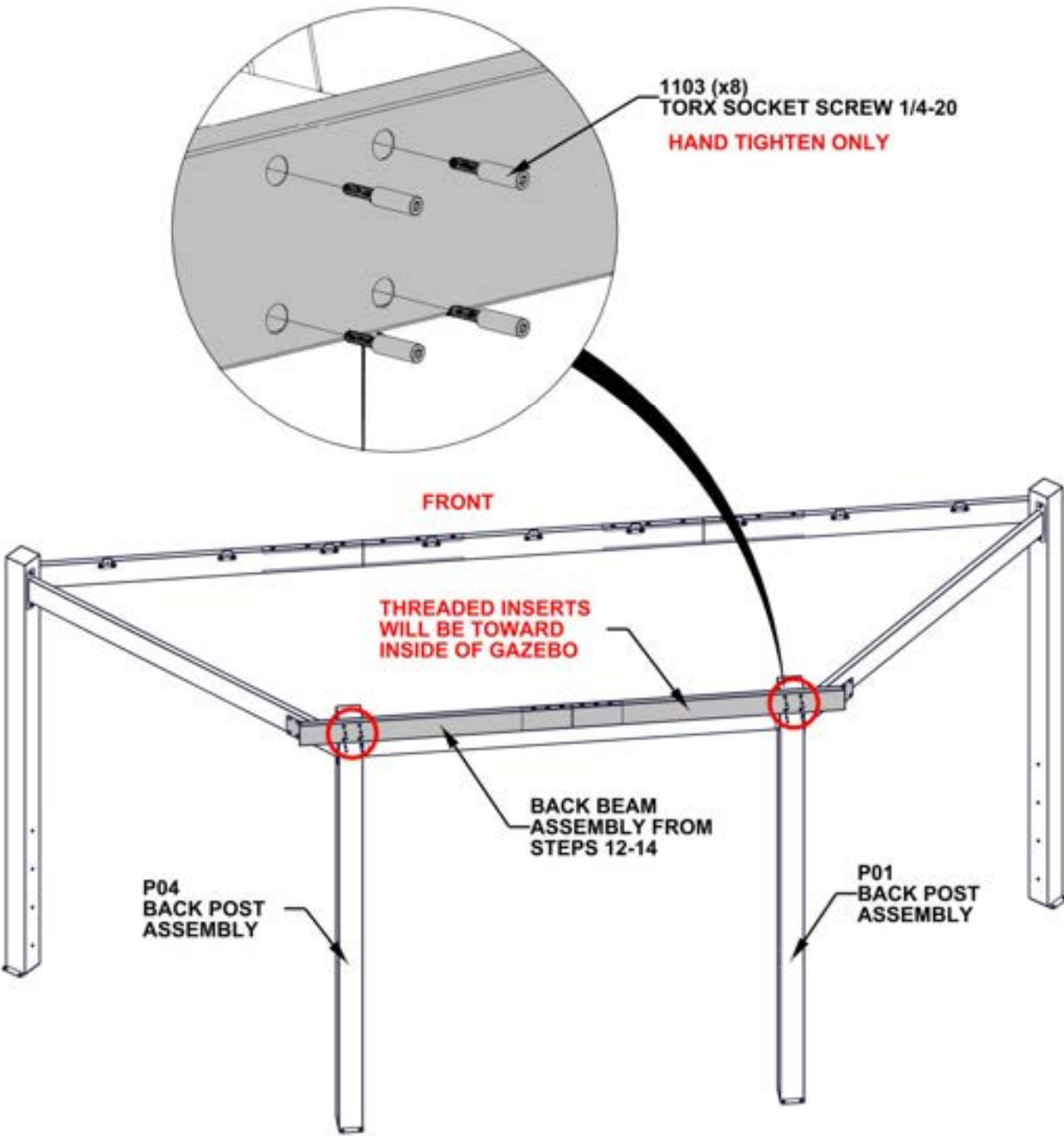
STEP 15 - FRAME ASSEMBLY

Qty	PartNo	Description
8	H101103	TORX SOCKET SCREW 1/4-20



BACK BEAM ASSEMBLY FROM STEPS 12-14

- WITH AT LEAST TWO OTHER PEOPLE, ATTACH BACK BEAM TO POSTS.

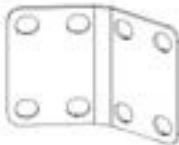


STEP 16 - SIDE BEAM ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

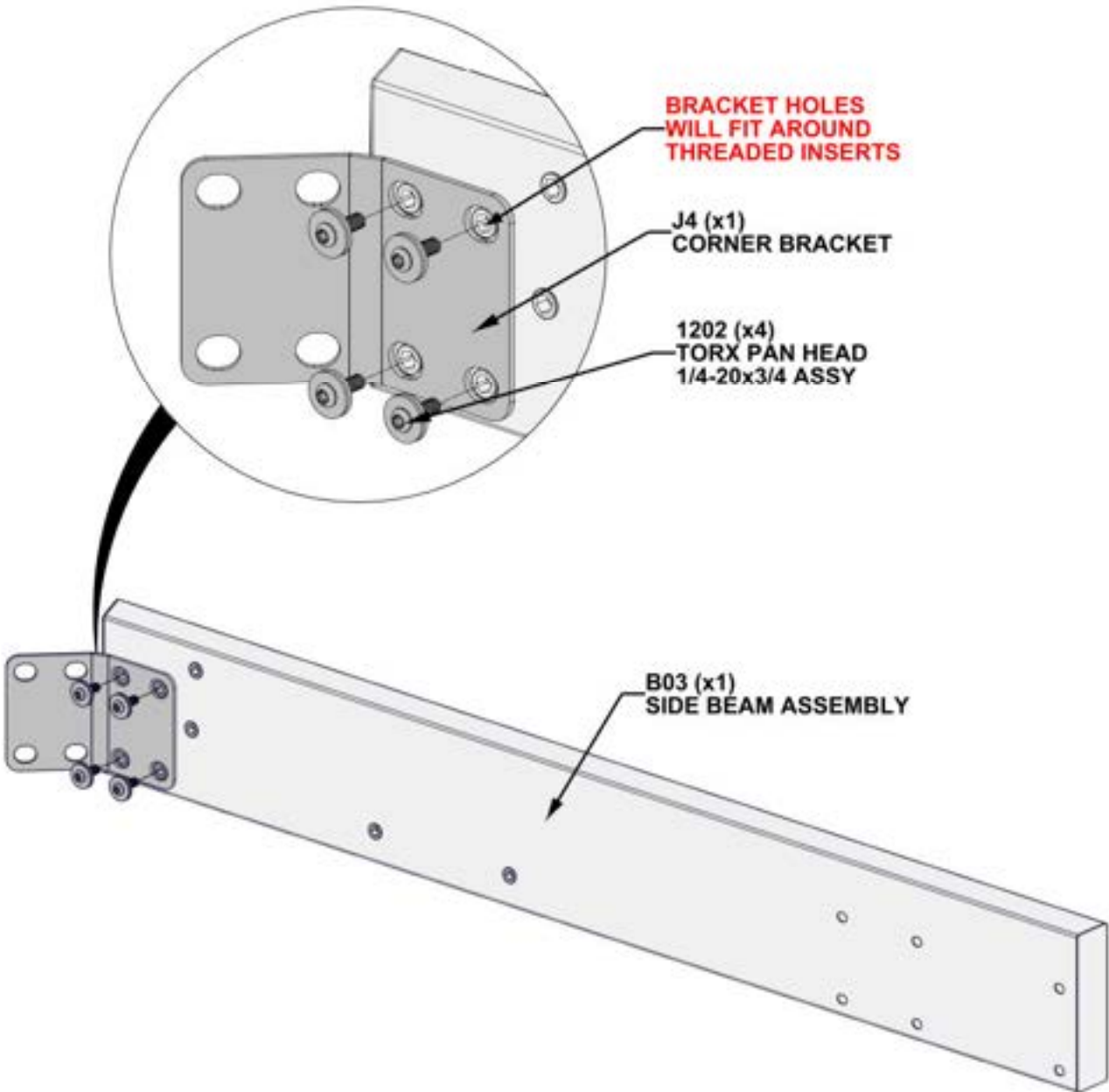


B03 SIDE BEAM ASSEMBLY - A4M05177
(x1) 5 1/4"x1 7/16"x40 9/16" (1031x36x134)



J4 CORNER BRACKET - A4M05178
(x1) 5 9/16"x3 7/8"x1 1/8" (29x98x141)

- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES.



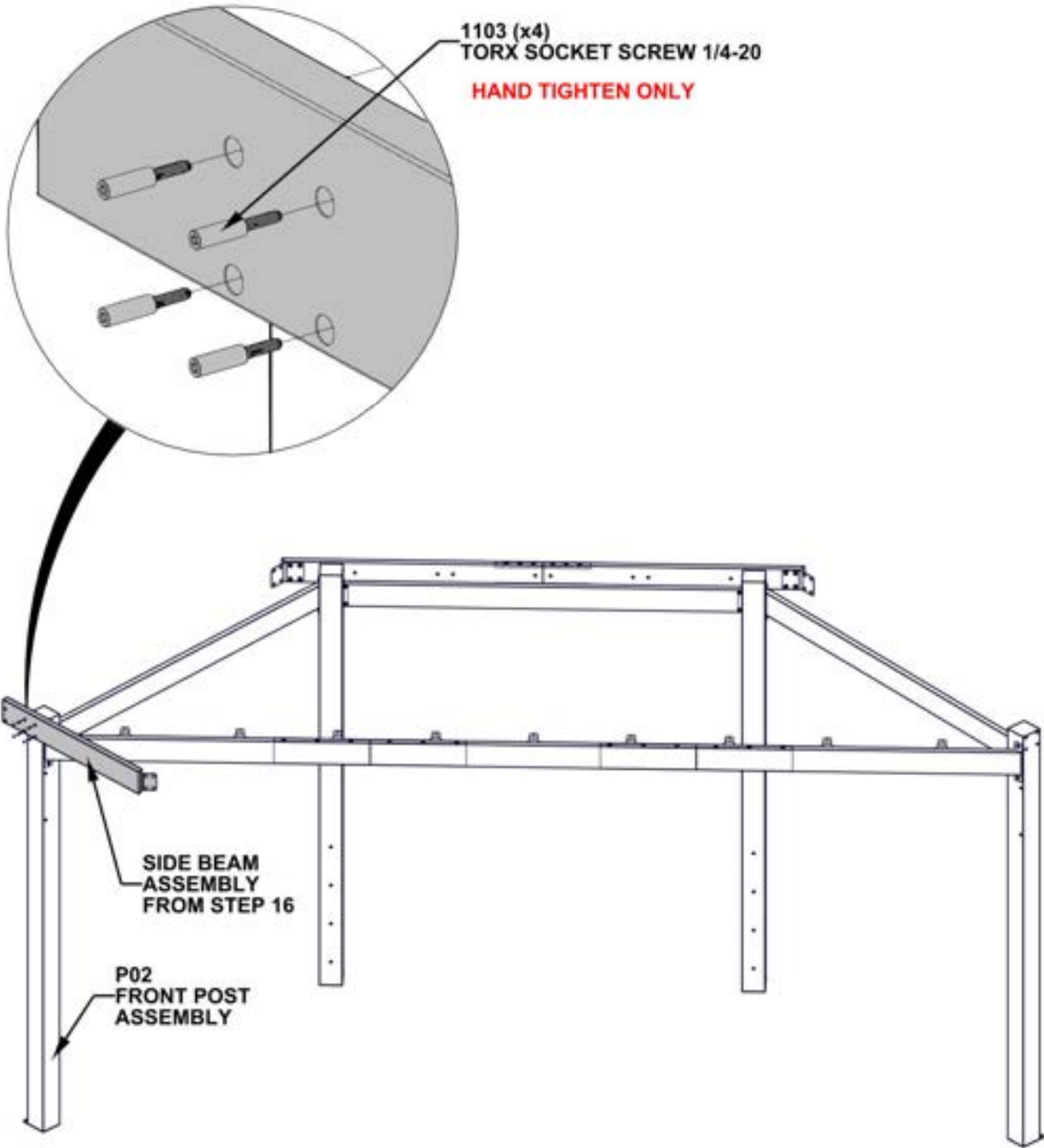
STEP 17 - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101103	TORX SOCKET SCREW 1/4-20



SIDE BEAM ASSEMBLY FROM STEP 16

- WITH AT LEAST TWO OTHER PEOPLE, ATTACH SIDE BEAM ASSEMBLY TO POST.

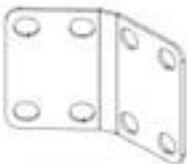


STEP 18 - SIDE BEAM ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

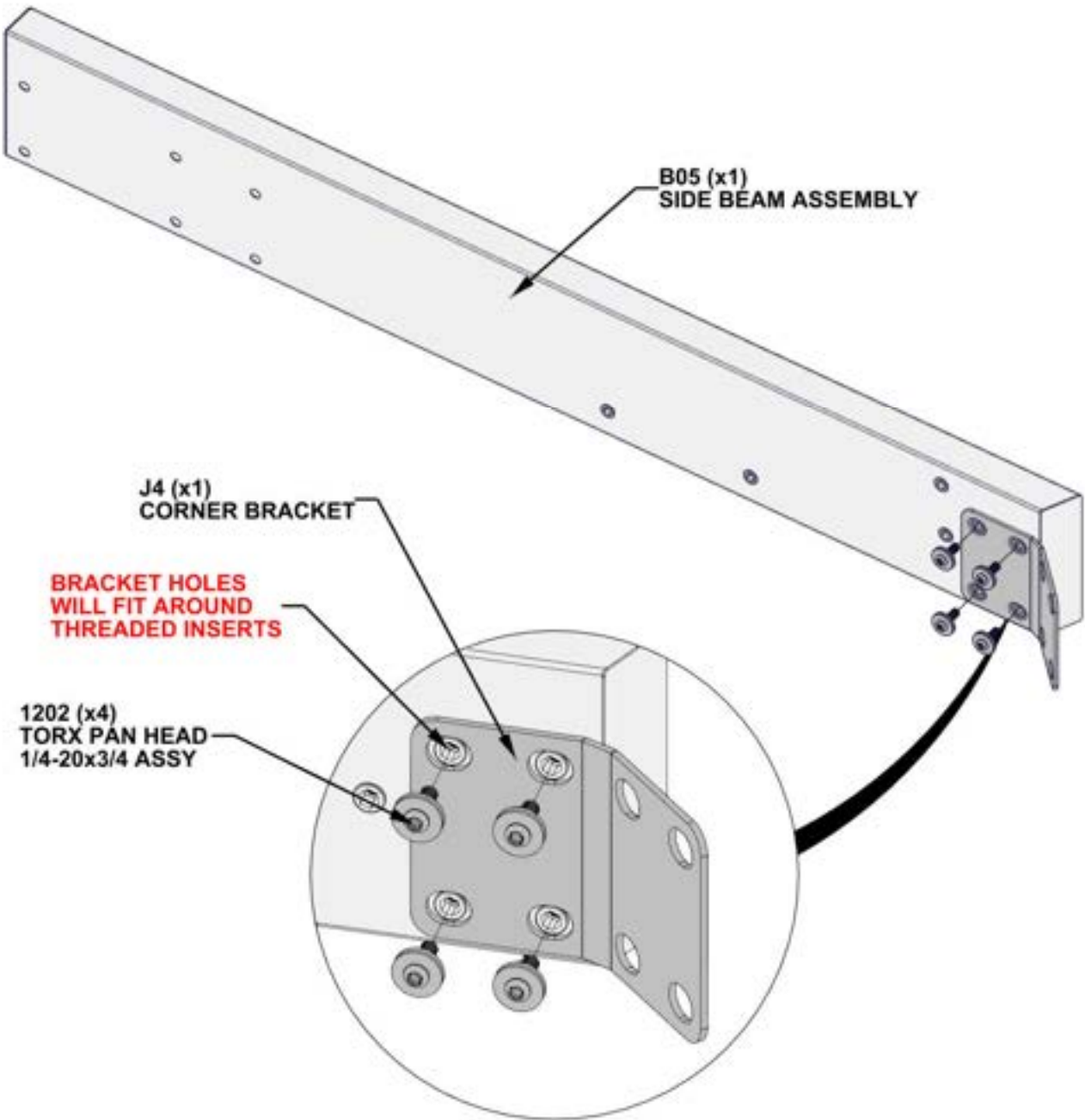


B05 SIDE BEAM ASSEMBLY - A4M05181
(x1) 5 1/4"x1 7/16"x40 9/16" (1031x36x134)



J4 CORNER BRACKET - A4M05178
(x1) 5 9/16"x3 7/8"x1 1/8" (29x98x141)

- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES.



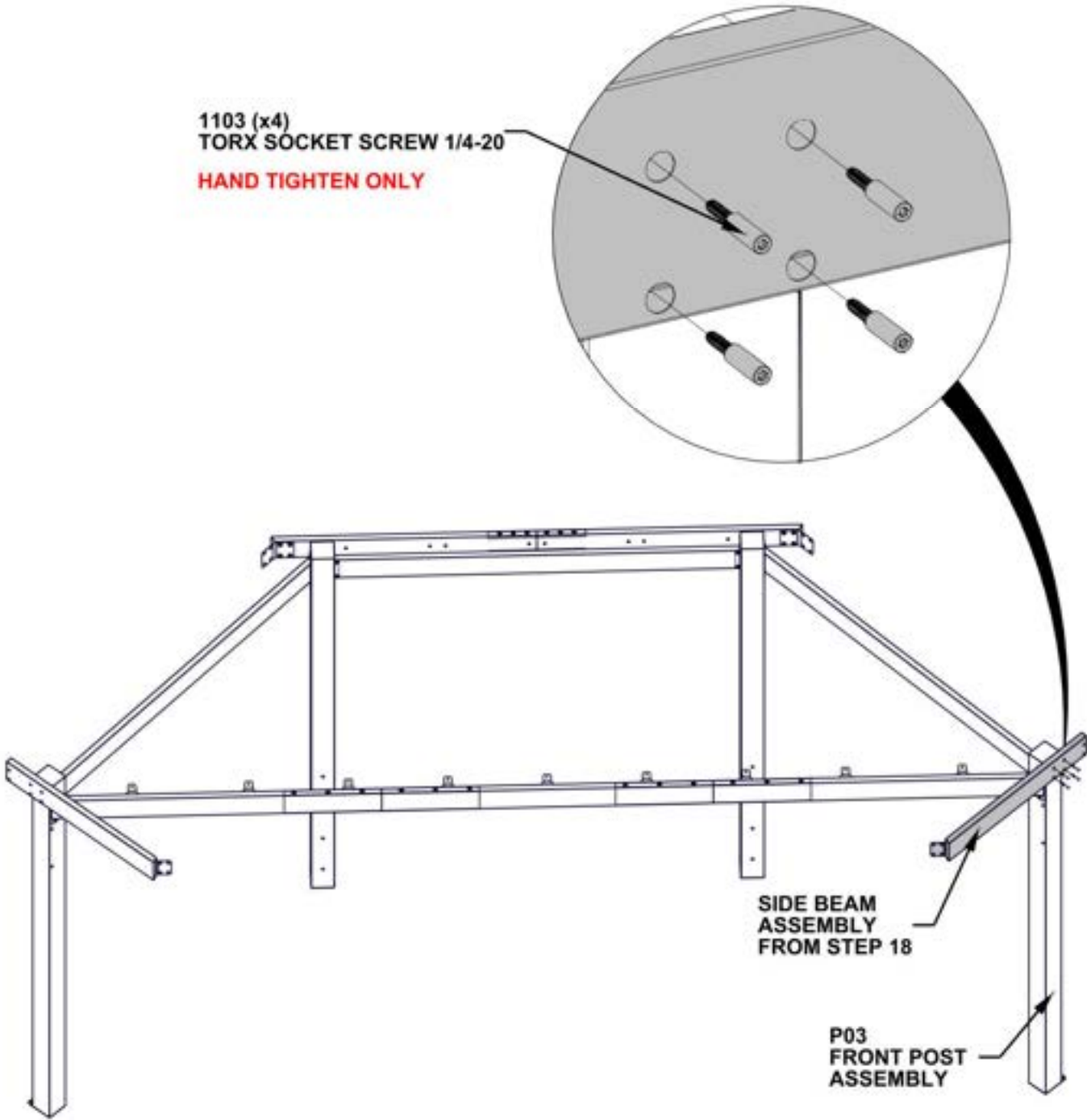
STEP 19 - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101103	TORX SOCKET SCREW 1/4-20



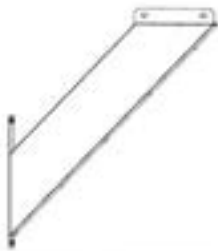
SIDE BEAM ASSEMBLY FROM STEP 18

- WITH AT LEAST TWO OTHER PEOPLE, ATTACH SIDE BEAM ASSEMBLY TO POST.



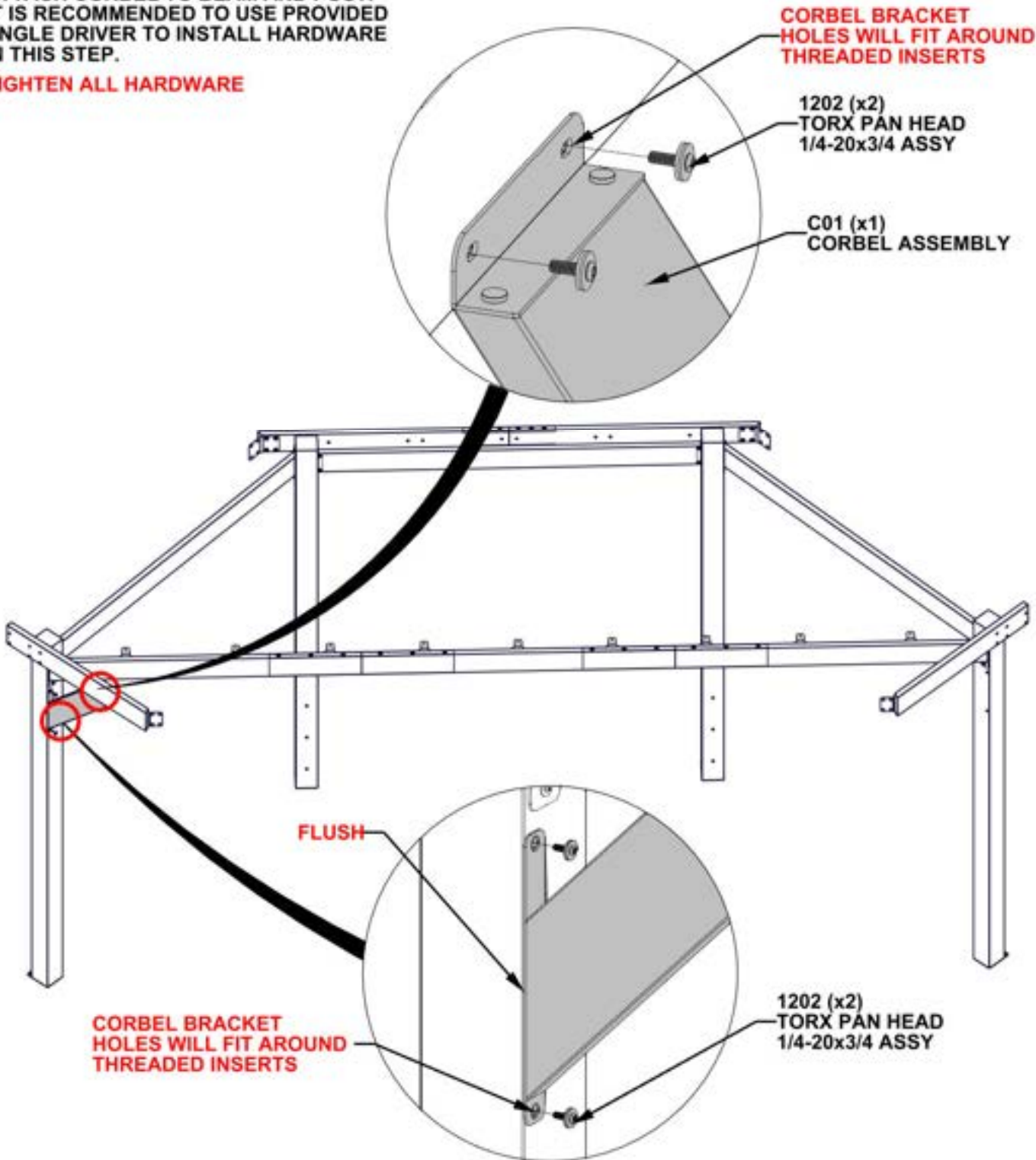
STEP 20 - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



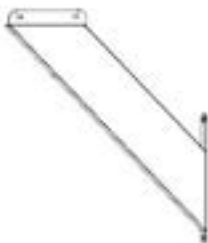
C01 CORBEL ASSEMBLY - A4M05205
(x1) 28 1/16"x1 7/16"x7 3/4" (197x36x713)

- ATTACH CORBEL TO BEAM AND POST.
- IT IS RECOMMENDED TO USE PROVIDED ANGLE DRIVER TO INSTALL HARDWARE IN THIS STEP.
- **TIGHTEN ALL HARDWARE**



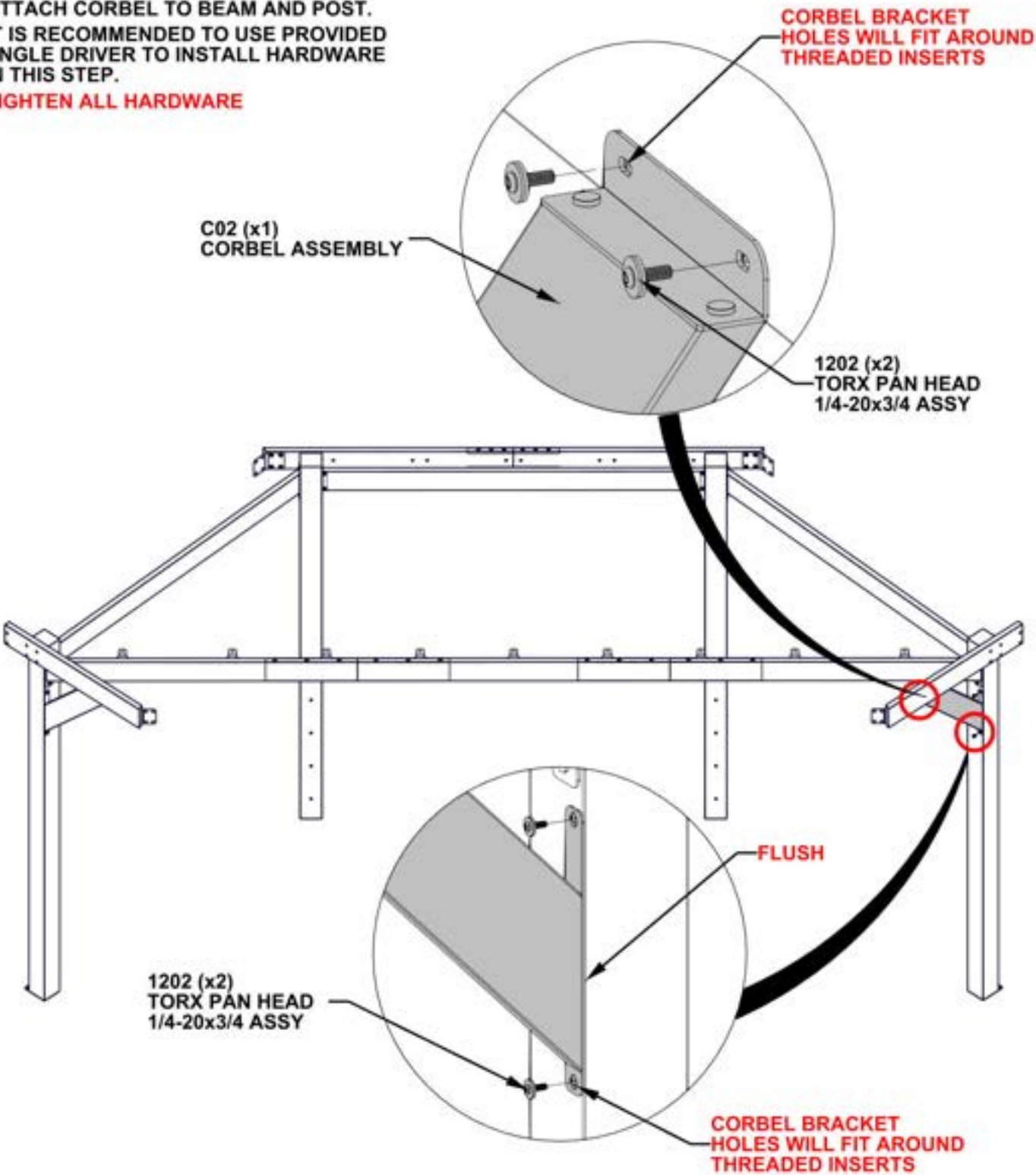
STEP 21 - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



C02 CORBEL ASSEMBLY - A4M05206
(x1) 28 1/16"x1 7/16"x7 3/4" (197x36x713)

- ATTACH CORBEL TO BEAM AND POST.
- IT IS RECOMMENDED TO USE PROVIDED ANGLE DRIVER TO INSTALL HARDWARE IN THIS STEP.
- **TIGHTEN ALL HARDWARE**

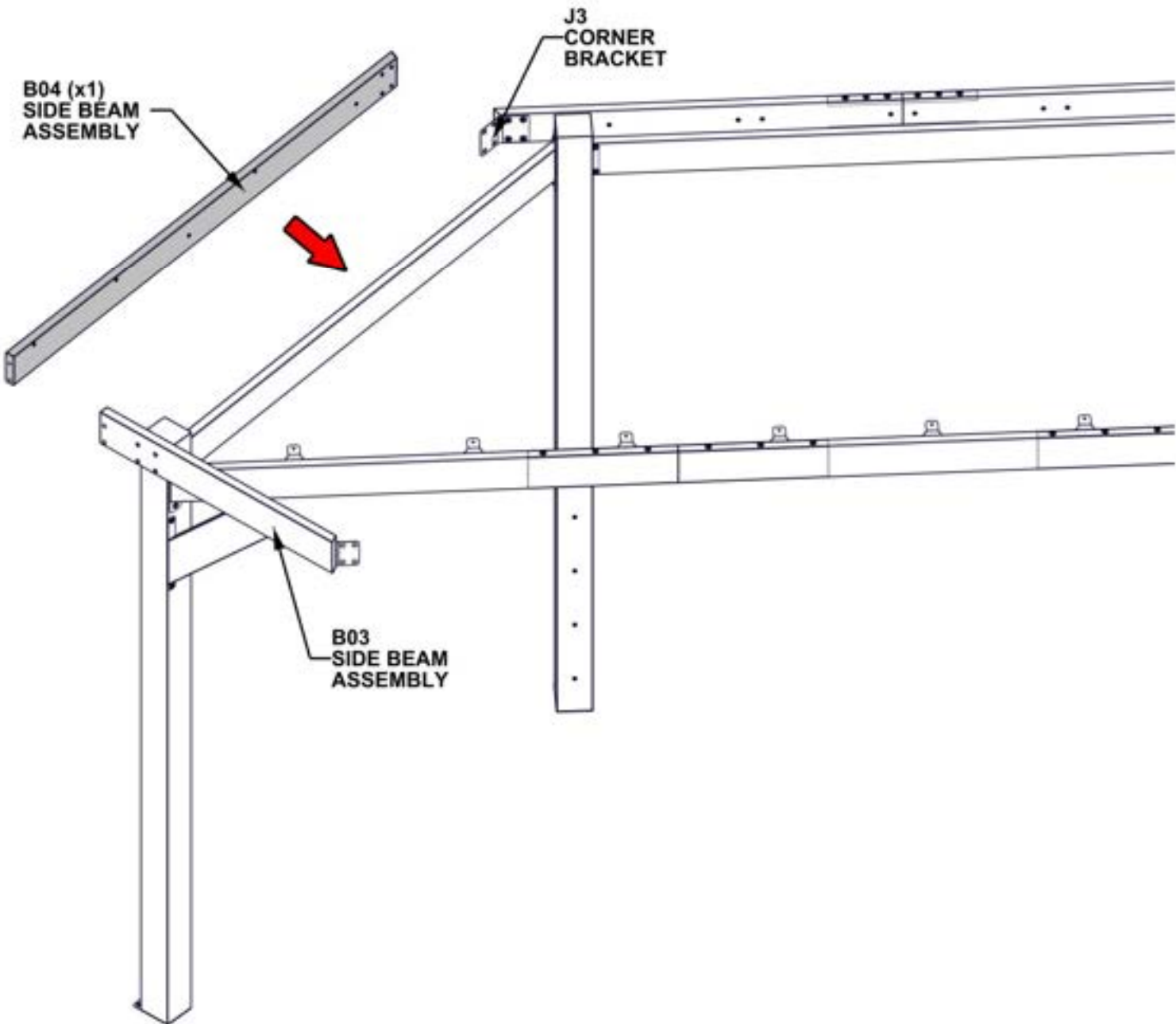


STEP 22 - FRAME ASSEMBLY



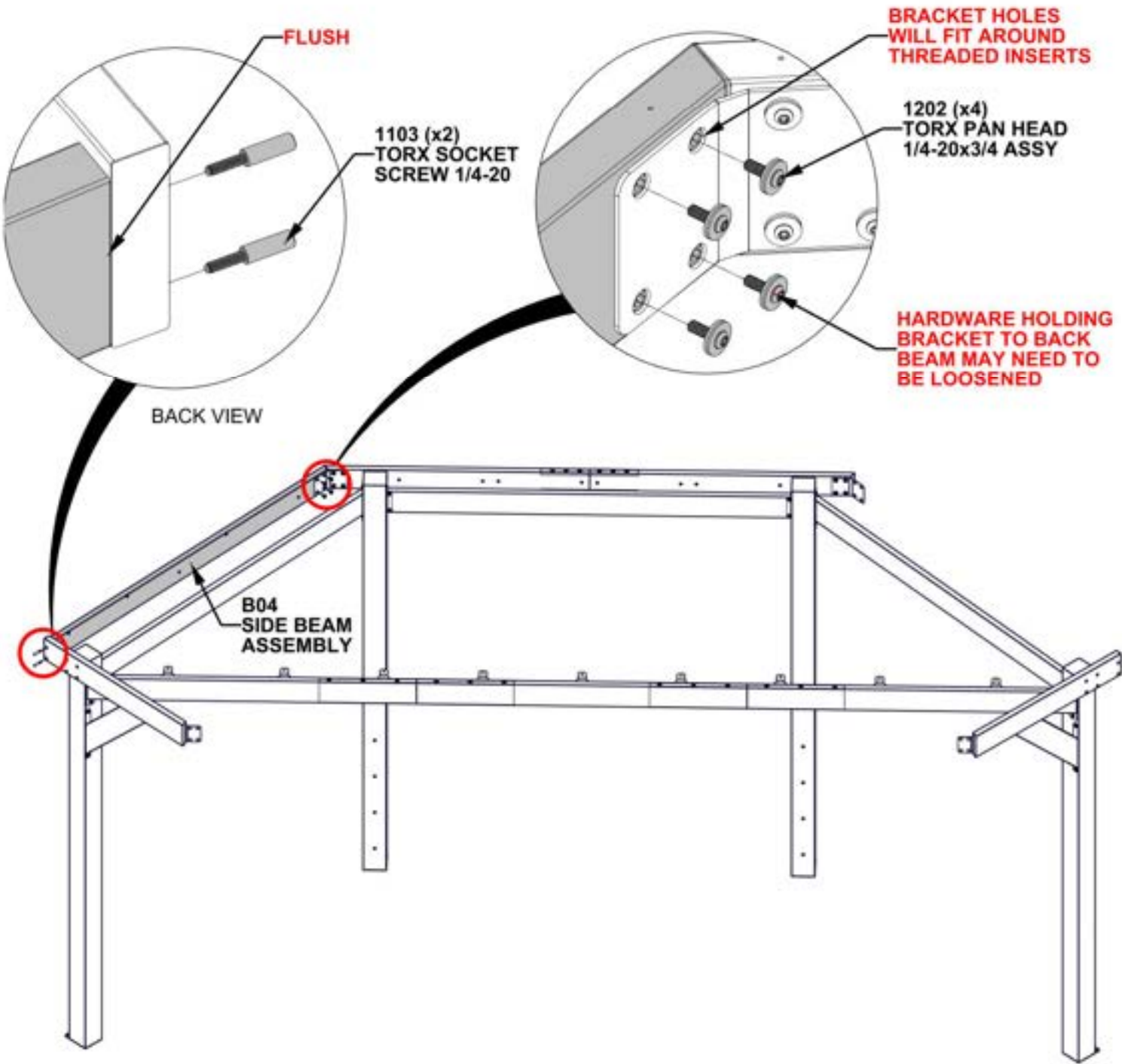
B04 SIDE BEAM ASSEMBLY - A4M05180
(x1) 4 13/16"x1 7/16"x81" (2057x36x122)

- WITH AT LEAST TWO ADDITIONAL PEOPLE, ATTACH SIDE BEAM AS SHOWN BELOW.



STEP 23 - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
2	H101103	TORX SOCKET SCREW 1/4-20

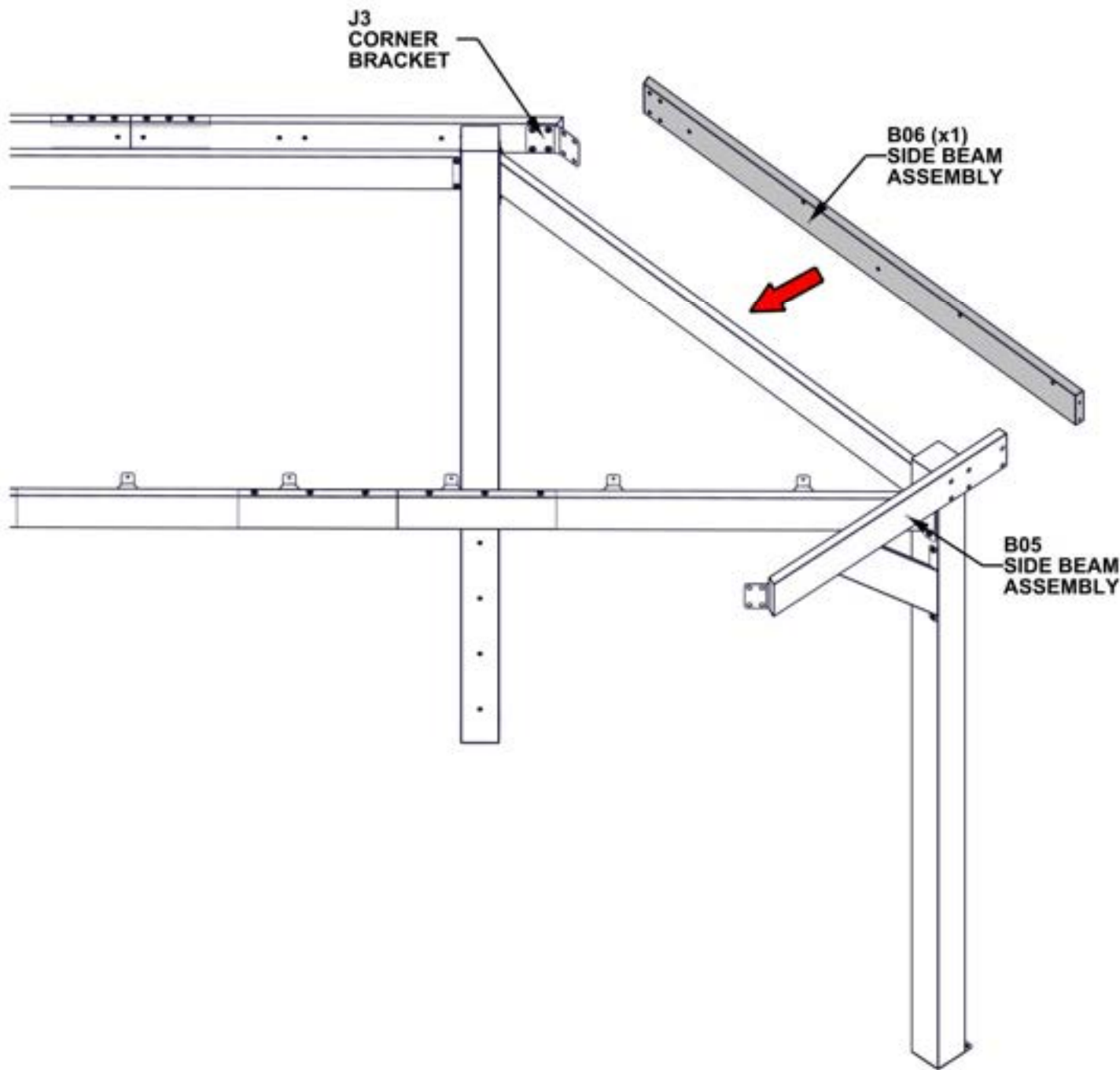


STEP 24 - FRAME ASSEMBLY



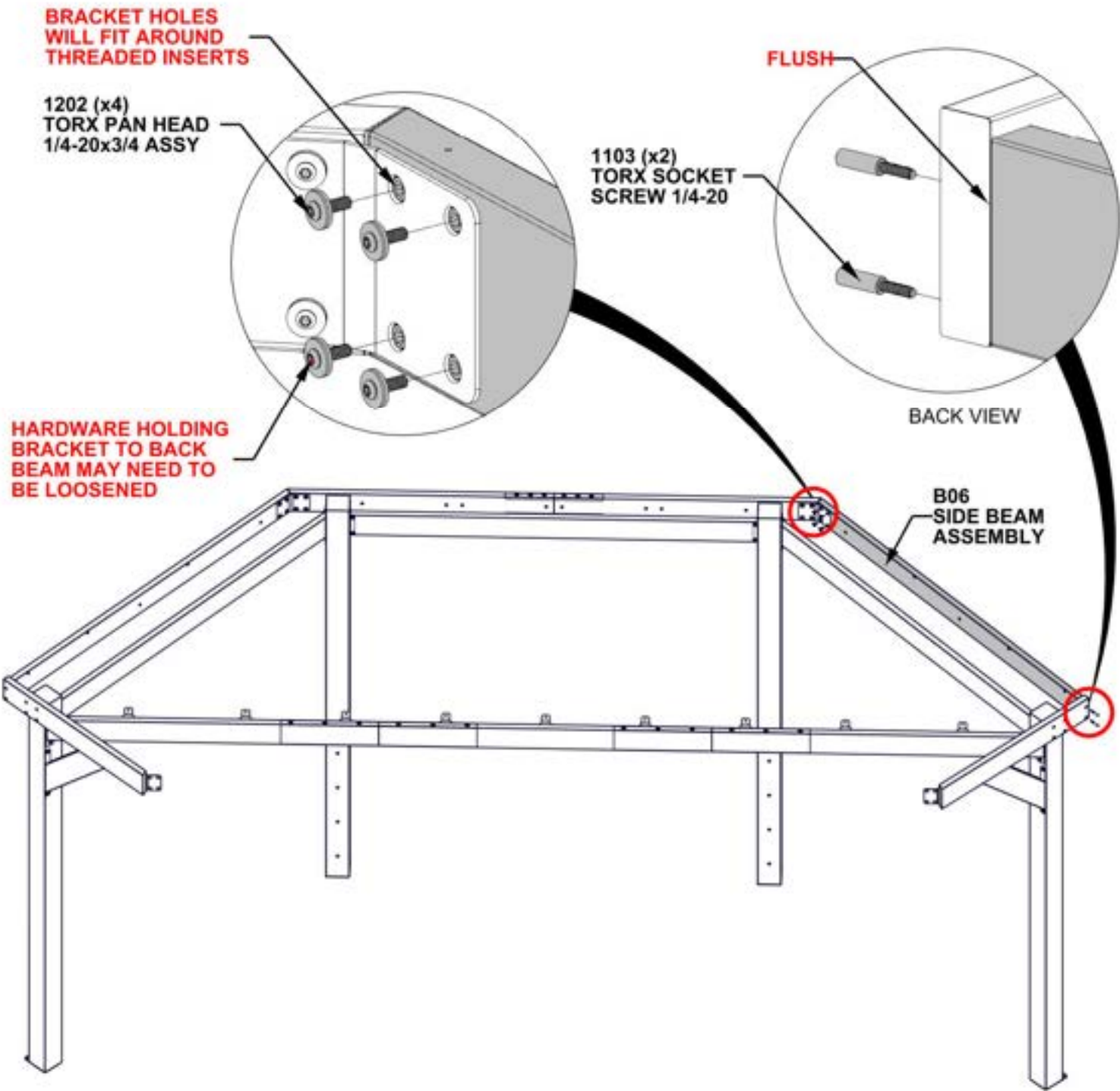
B06 SIDE BEAM ASSEMBLY - A4M05183
(x1) 4 13/16"x1 7/16"x80 15/16" (2056x36x122)

- WITH AT LEAST TWO ADDITIONAL PEOPLE, ATTACH SIDE BEAM AS SHOWN BELOW.



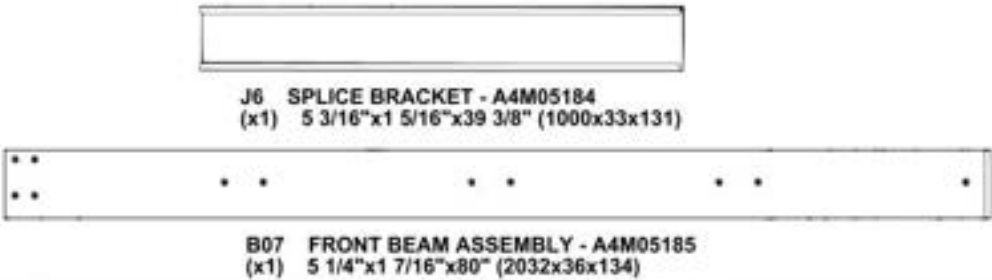
STEP 25 - FRAME ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
2	H101103	TORX SOCKET SCREW 1/4-20



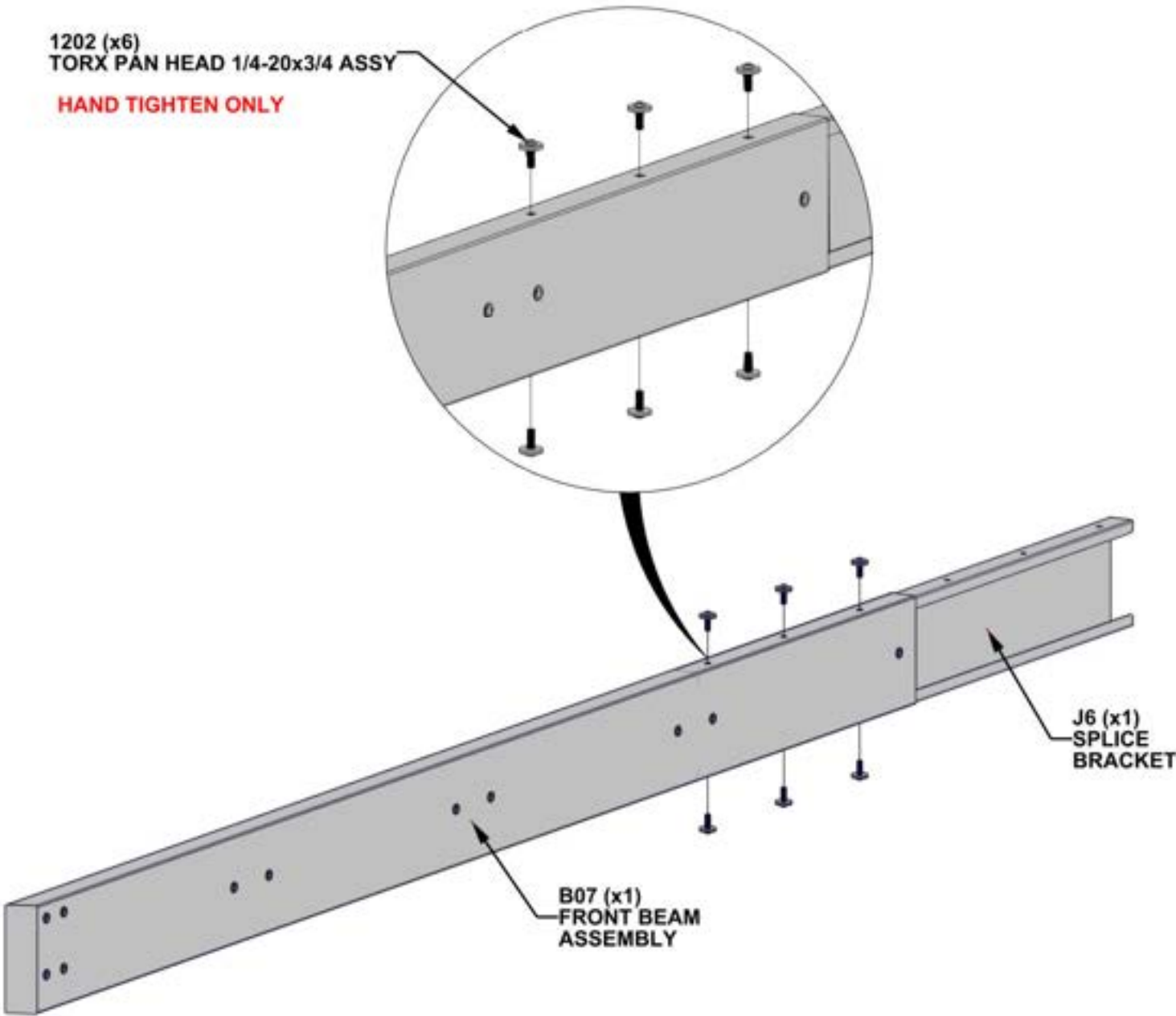
STEP 26 - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



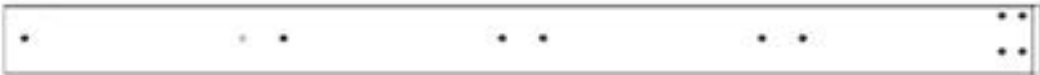
- FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEP 26-27.

BEAM AND SPLICE MUST BE ORIENTED
AS SHOWN BELOW. SLIDE J6 INTO B07
AND LINE UP THREE HOLES TOP AND BOTTOM



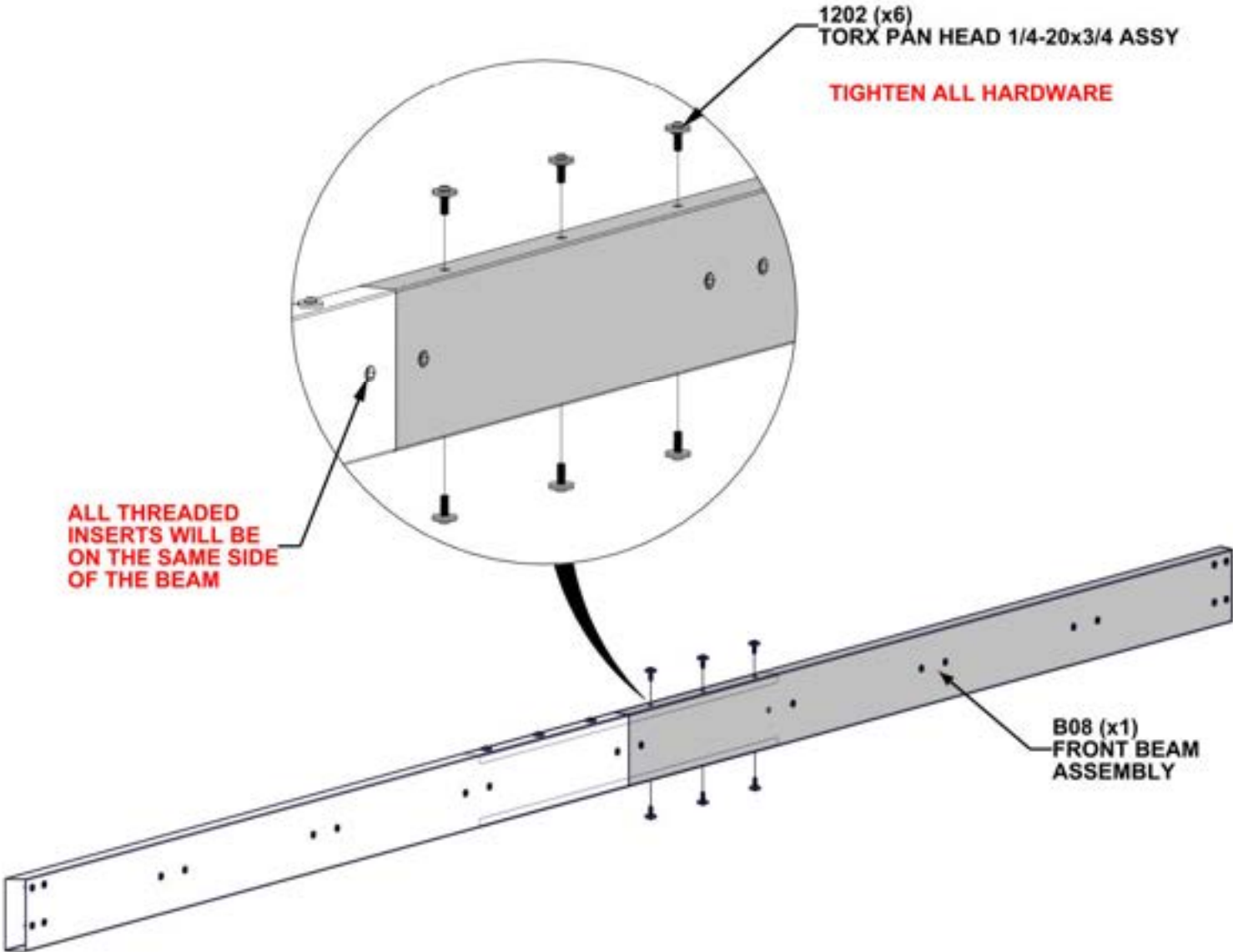
STEP 27 - FRONT BEAM ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



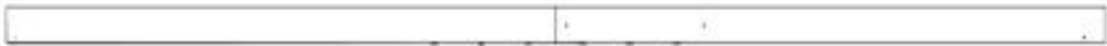
B08 FRONT BEAM ASSEMBLY - A4M05186
(x1) 5 1/4"x1 7/16"x80" (2033x36x134)

- SLIDE B08 ONTO SPLICE BRACKET AND LINE UP THREE HOLES TOP AND BOTTOM. GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES.



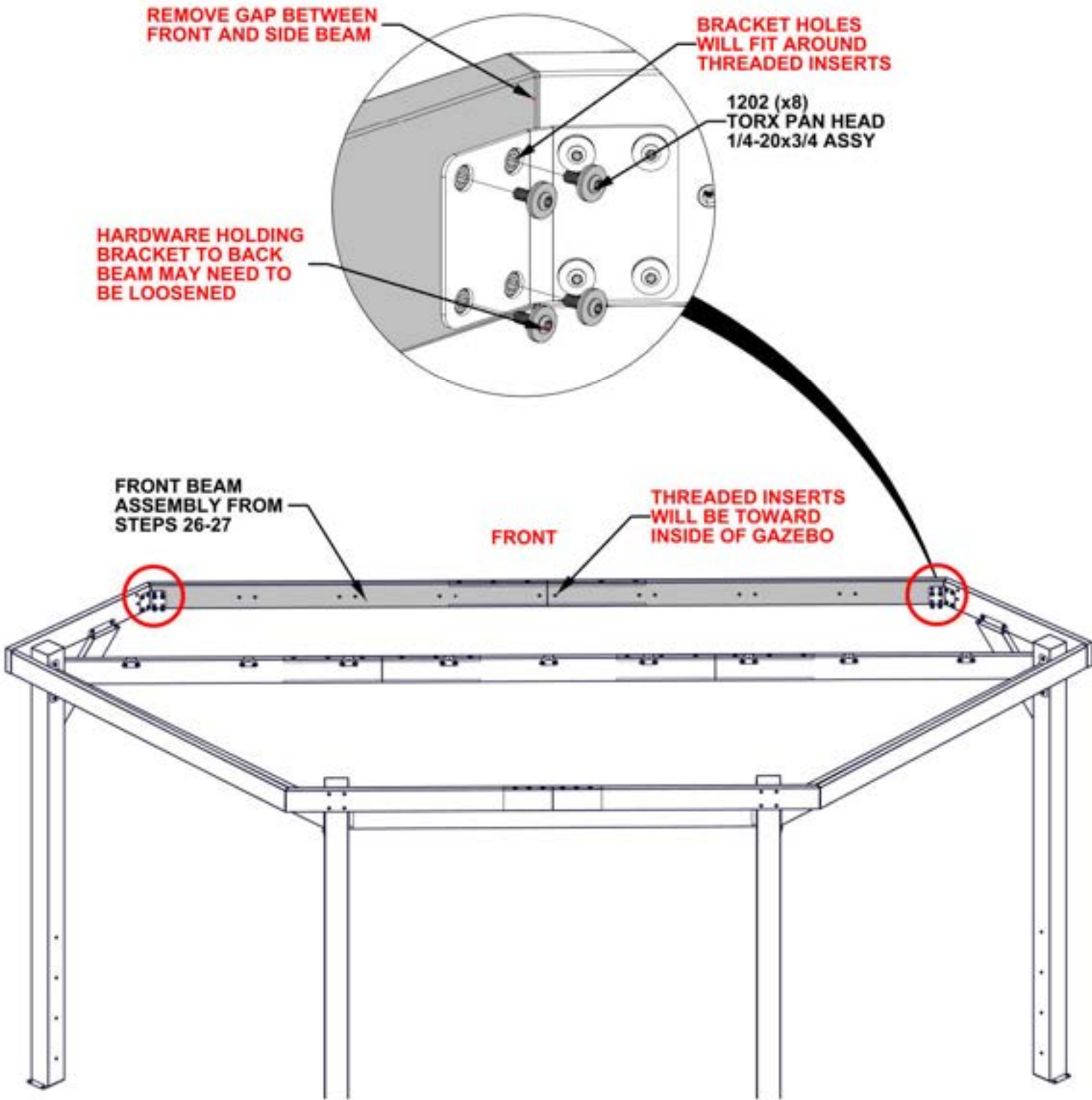
STEP 28A - FRAME ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



FRONT BEAM ASSEMBLY FROM STEPS 26-27

- WITH AT LEAST TWO ADDITIONAL PEOPLE, ATTACH FRONT BEAM ASSEMBLY TO SIDE BEAM ENDS.

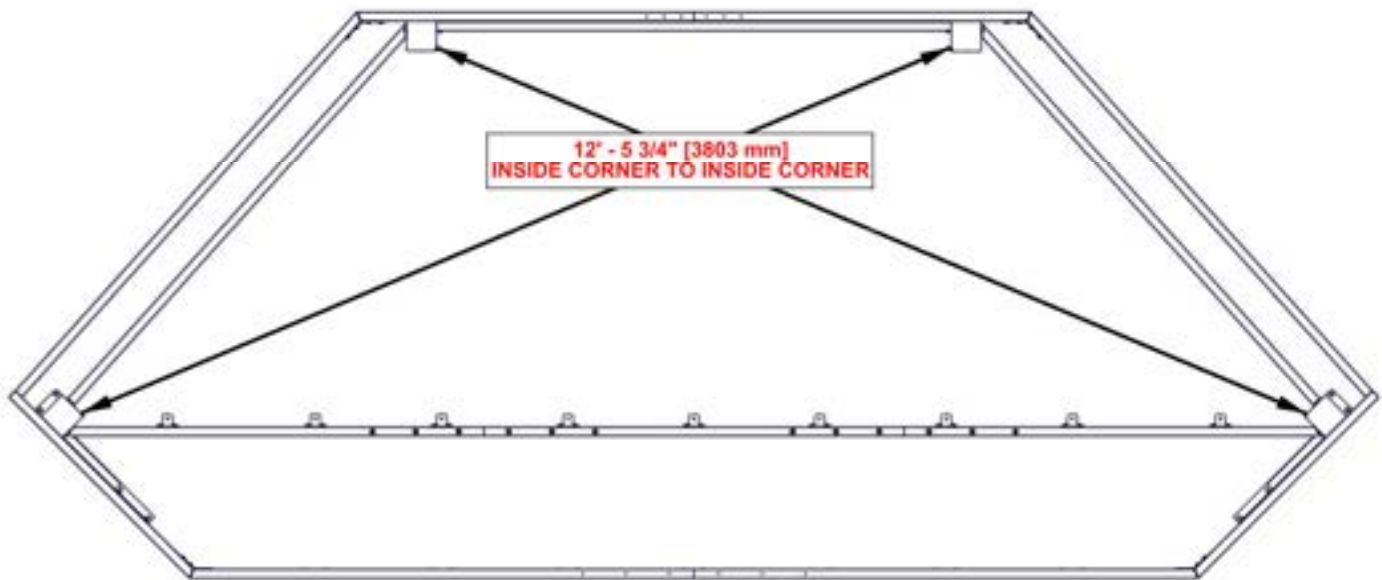


STEP 28B - SQUARE STRUCTURE

CRITICAL:

- SQUARE UNIT BEFORE PROCEEDING TO NEXT STEPS.
- THE BELOW DIMENSIONS ARE CRITICAL TO THE FINAL ASSEMBLY.
- MEASUREMENTS SHOULD BE WITHIN $\pm 1/4"$ (6mm).
- MEASUREMENTS OUTSIDE OF TOLERANCE WILL LEAD TO ISSUES ON FUTURE ASSEMBLY STEPS.
- TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.

MEASUREMENTS TAKEN FROM INSIDE CORNER TO INSIDE CORNER OF POST



STEP 29A - ROOF ASSEMBLY

Qty	PartNo	Description
7	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

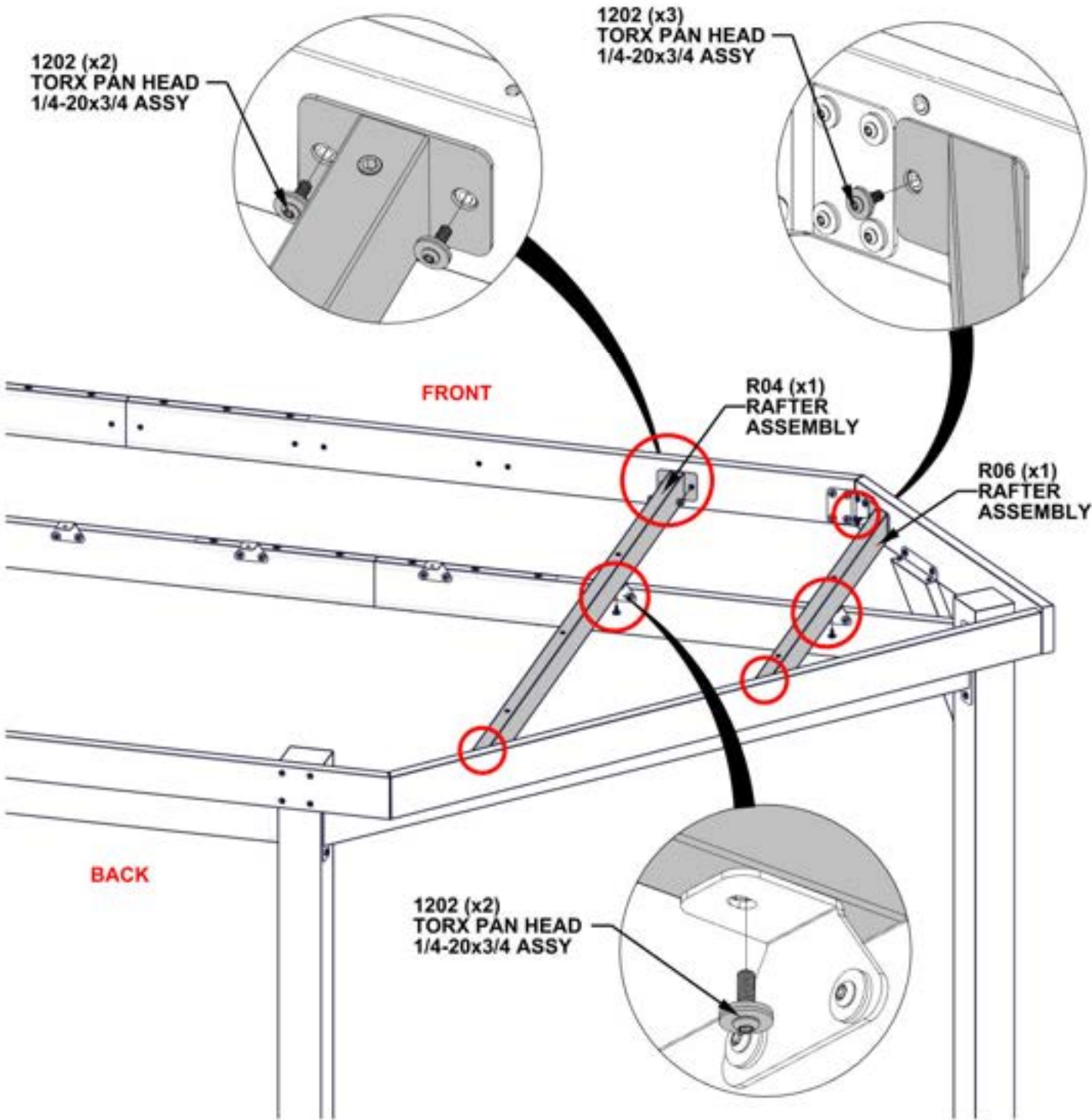


R04 RAFTER ASSEMBLY - A4M05195
(x1) 4 5/16"x3 1/8"x81 1/8" (2061x80x110)



R06 RAFTER ASSEMBLY - A4M05197
(x1) 3 1/8"x1 9/16"x52 13/16" (1341x40x80)

- WITH ONE EXTRA PERSON, ALIGN BRACKET HOLES WITH THREADED INSERTS, THEN ATTACH RAFTERS ONE BY ONE AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



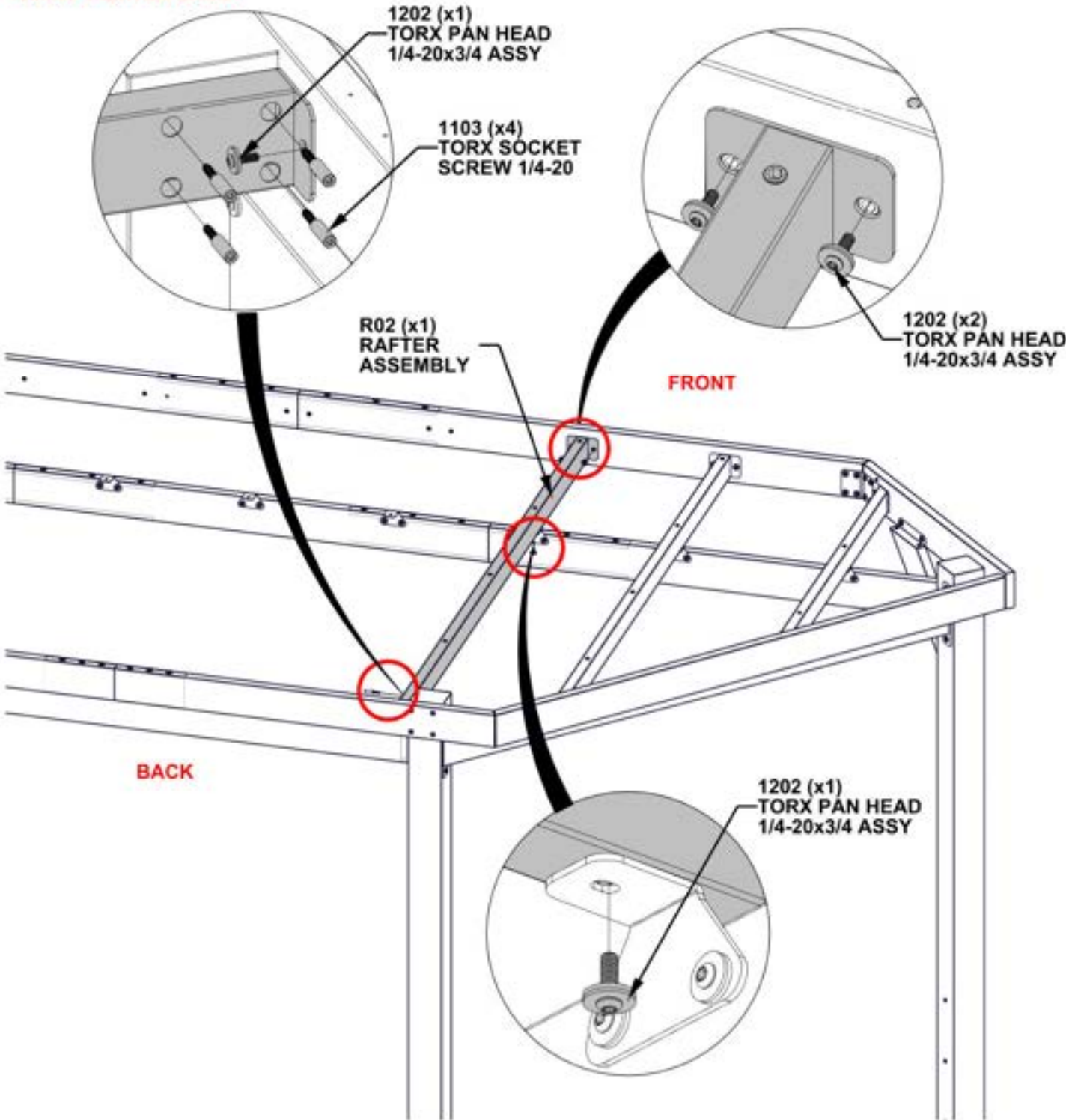
STEP 29B - ROOF ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
4	H101103	TORX SOCKET SCREW 1/4-20



R02 RAFTER ASSEMBLY - A4M05193
(x1) 2 15/16"x3 1/8"x87 1/16" (2211x80x75)

- WITH ONE EXTRA PERSON, ALIGN BRACKET HOLES WITH THREADED INSERTS, THEN ATTACH RAFTER AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



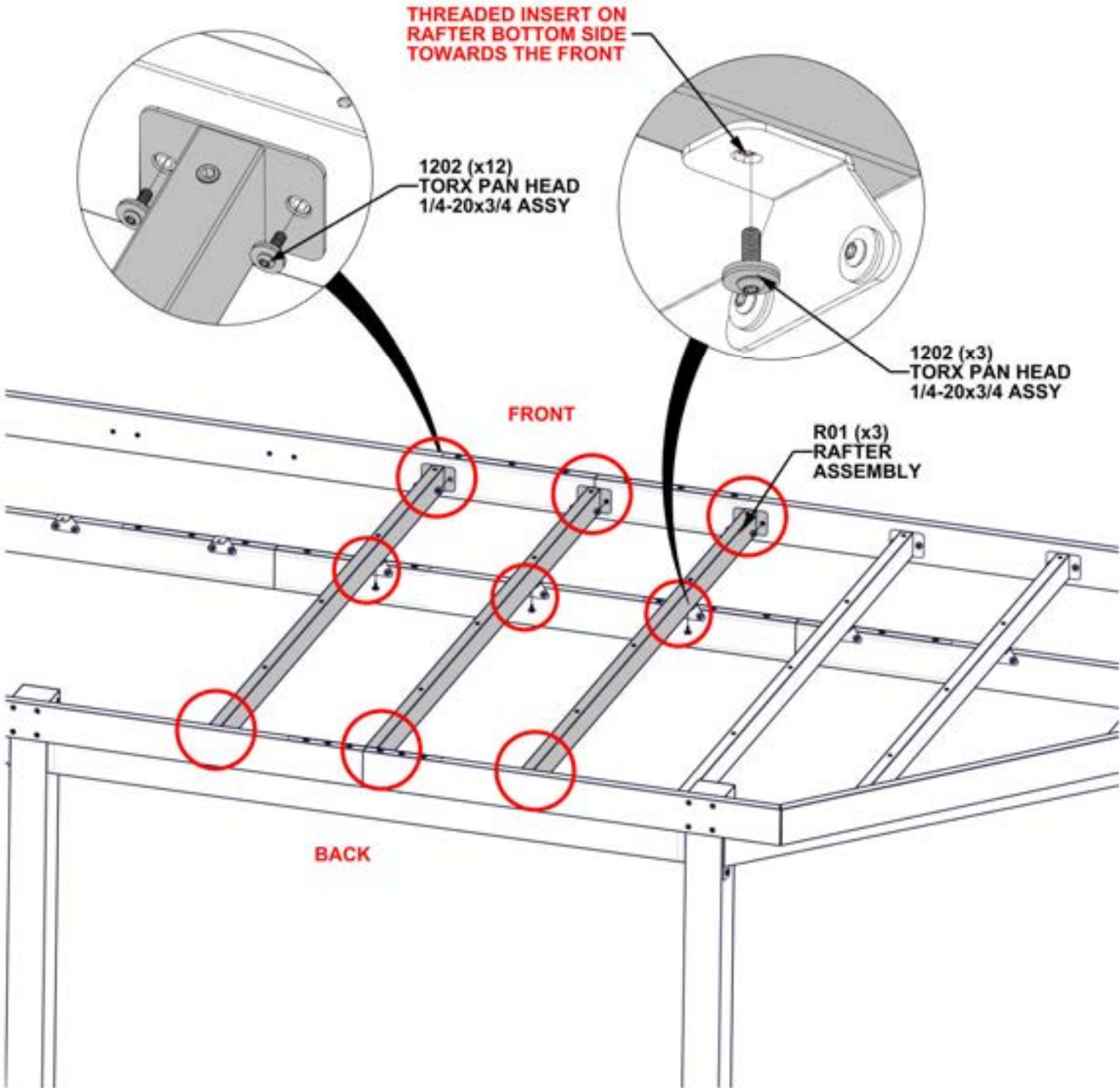
STEP 30A - ROOF ASSEMBLY

Qty	PartNo	Description
15	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



R01 RAFTER ASSEMBLY - A4M05192
(x3) 4 5/16"x3 1/8"x87 1/16" (2211x80x110)

- WITH ONE EXTRA PERSON, ALIGN BRACKET HOLES WITH THREADED INSERTS, THEN ATTACH RAFTERS ONE BY ONE AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



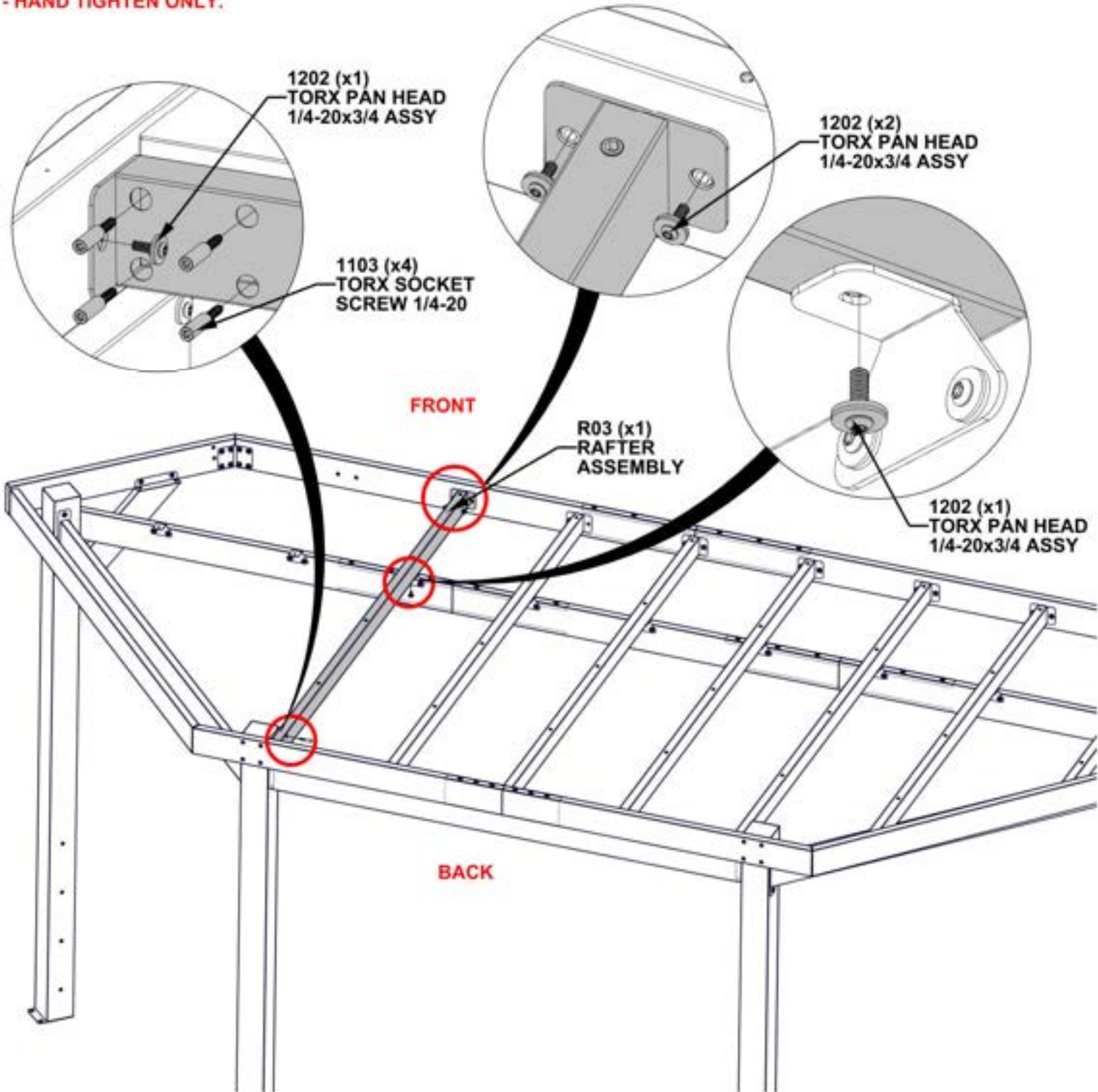
STEP 30B - ROOF ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
4	H101103	TORX SOCKET SCREW 1/4-20



R03 RAFTER ASSEMBLY - A4M05194
(x1) 4 5/16"x3 1/8"x87 1/16" (2211x80x110)

- WITH ONE EXTRA PERSON, ALIGN BRACKET HOLES WITH THREADED INSERTS, THEN ATTACH RAFTER AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



STEP 30C - ROOF ASSEMBLY

Qty	PartNo	Description
7	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

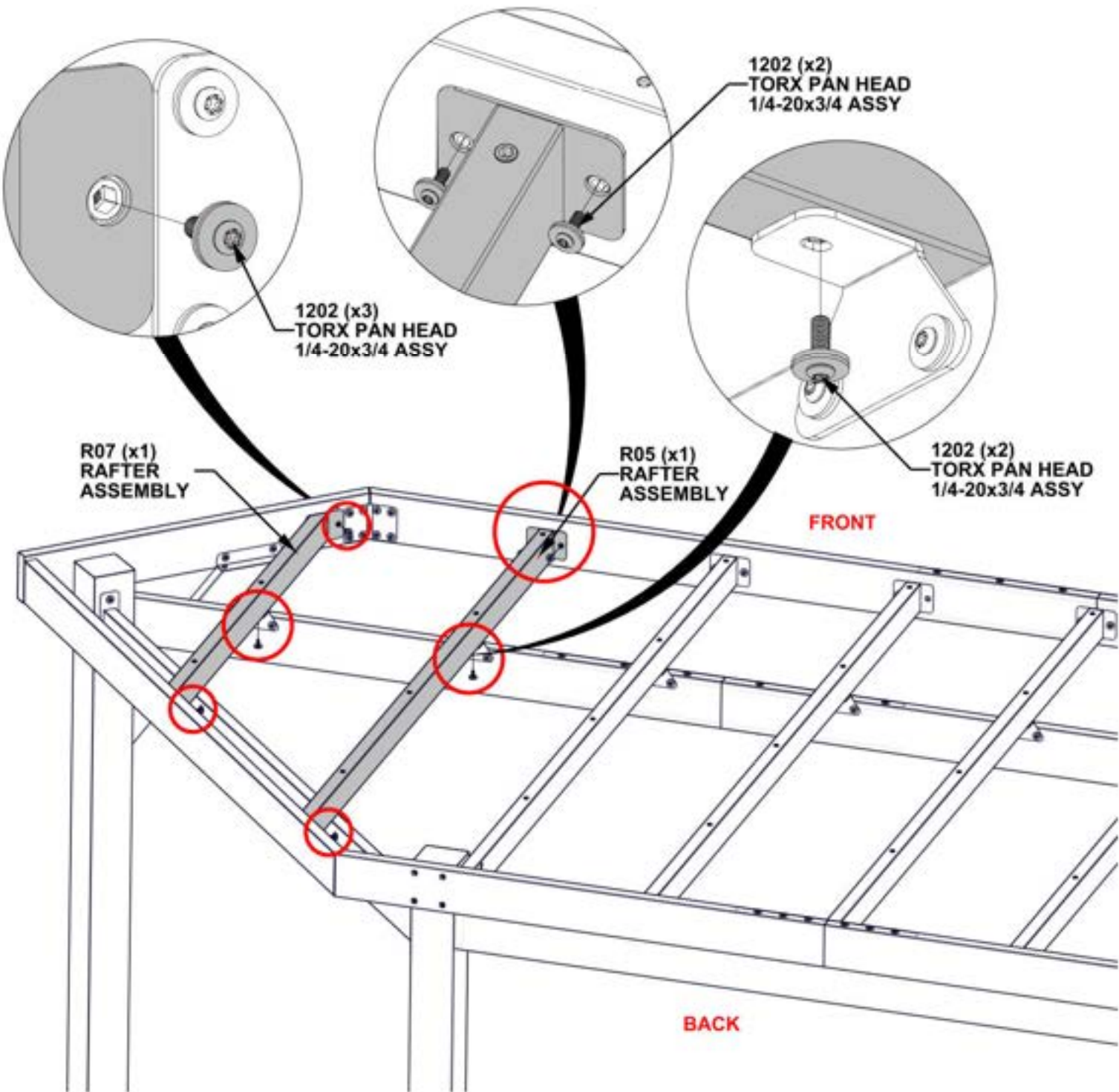


R05 RAFTER ASSEMBLY - A4M05196
(x1) 4 5/16"x3 1/8"x81 1/8" (2061x80x110)



R07 RAFTER ASSEMBLY - A4M05198
(x1) 3 1/8"x1 9/16"x52 13/16" (1341x40x80)

- WITH ONE EXTRA PERSON, ALIGN BRACKET HOLES WITH THREADED INSERTS, THEN ATTACH RAFTERS ONE BY ONE AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



STEP 31 - PURLIN ASSEMBLY



E02 PURLIN ASSEMBLY - A4M05660
(x1) 82 1/2"x2 1/2"x13/16" (20x64x2095)



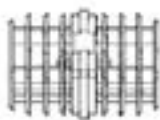
E03 PURLIN ASSEMBLY - A4M05200
(x1) 100"x2 1/2"x13/16" (20x64x2540)



E05 PURLIN ASSEMBLY - A4M05201
(x1) 92 9/16"x2 5/8"x13/16" (20x67x2352)

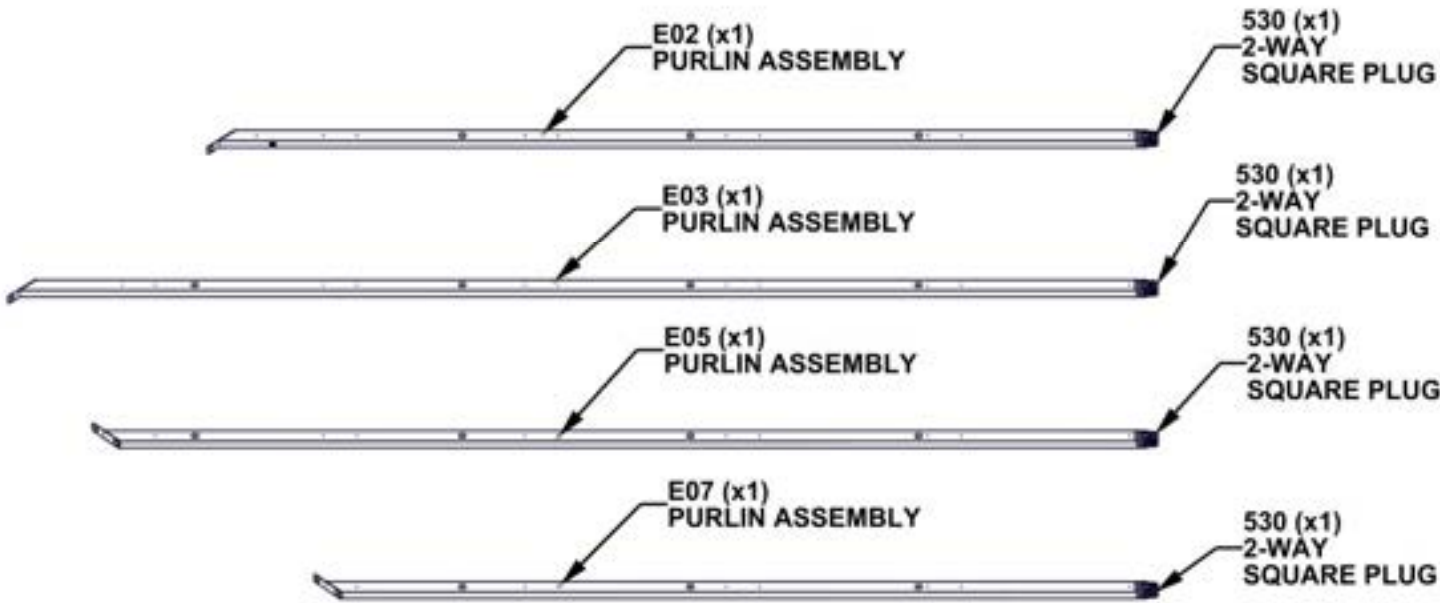


E07 PURLIN ASSEMBLY - A4M05202
(x1) 73 1/8"x2 5/8"x13/16" (20x67x1857)



A6P00530 2-WAY SQUARE PLUG
(x4)

- ATTACH 2-WAY PLUG (530) TO PURLINS AS SHOWN BELOW.
- USE A RUBBER Mallet TO TAP 2-WAY SQUARE PLUG INTO END OF PURLIN.



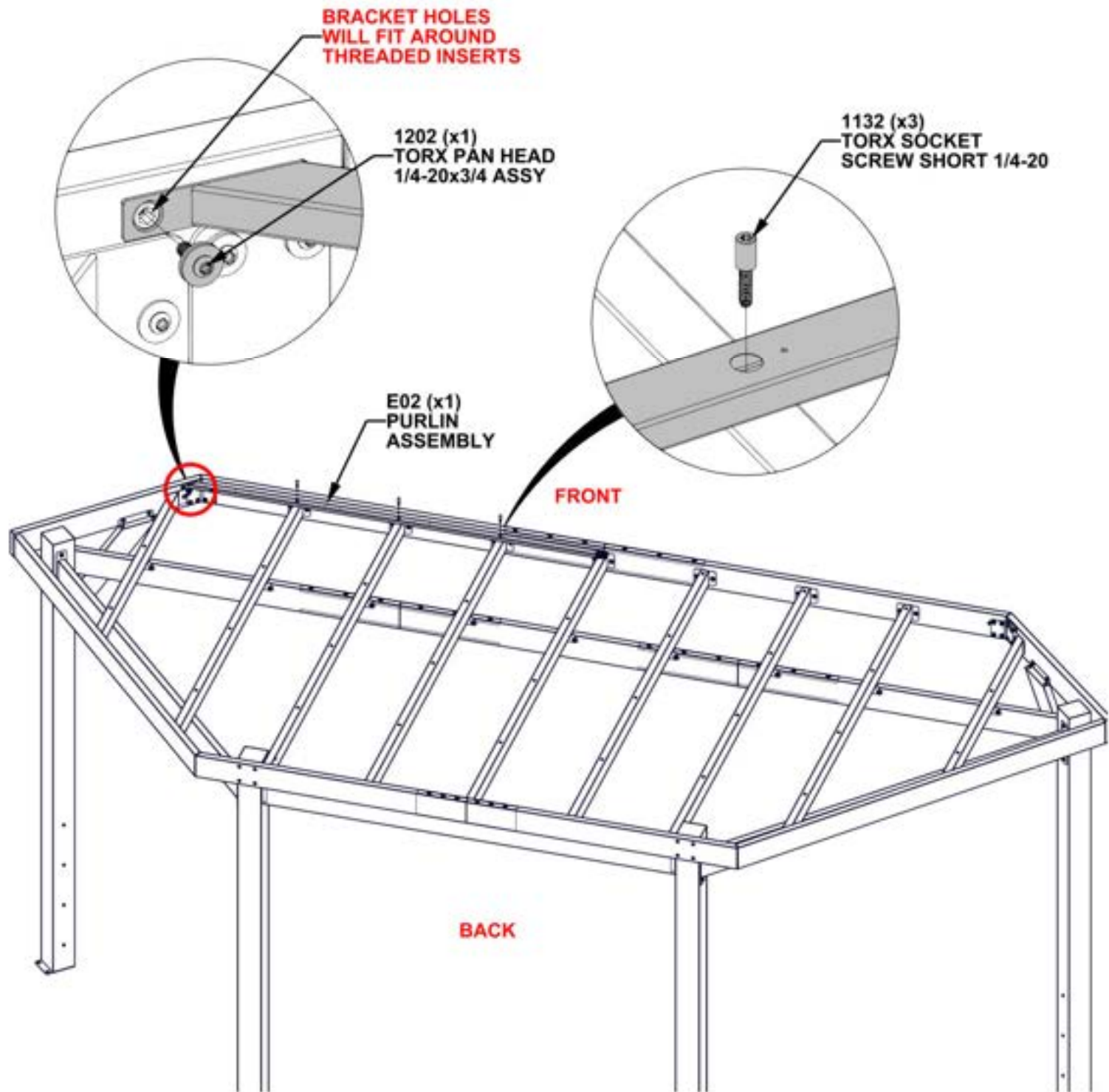
STEP 32A - ROOF ASSEMBLY

Qty	PartNo	Description
1	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
3	H101132	TORX SOCKET SCREW SHORT 1/4-20



E02 PURLIN ASSEMBLY - A4M05660
(x1) 82 1/2"x2 1/2"x13/16" (20x64x2095)

- WITH ONE EXTRA PERSON, ATTACH E02 PURLIN FROM STEP 31 AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



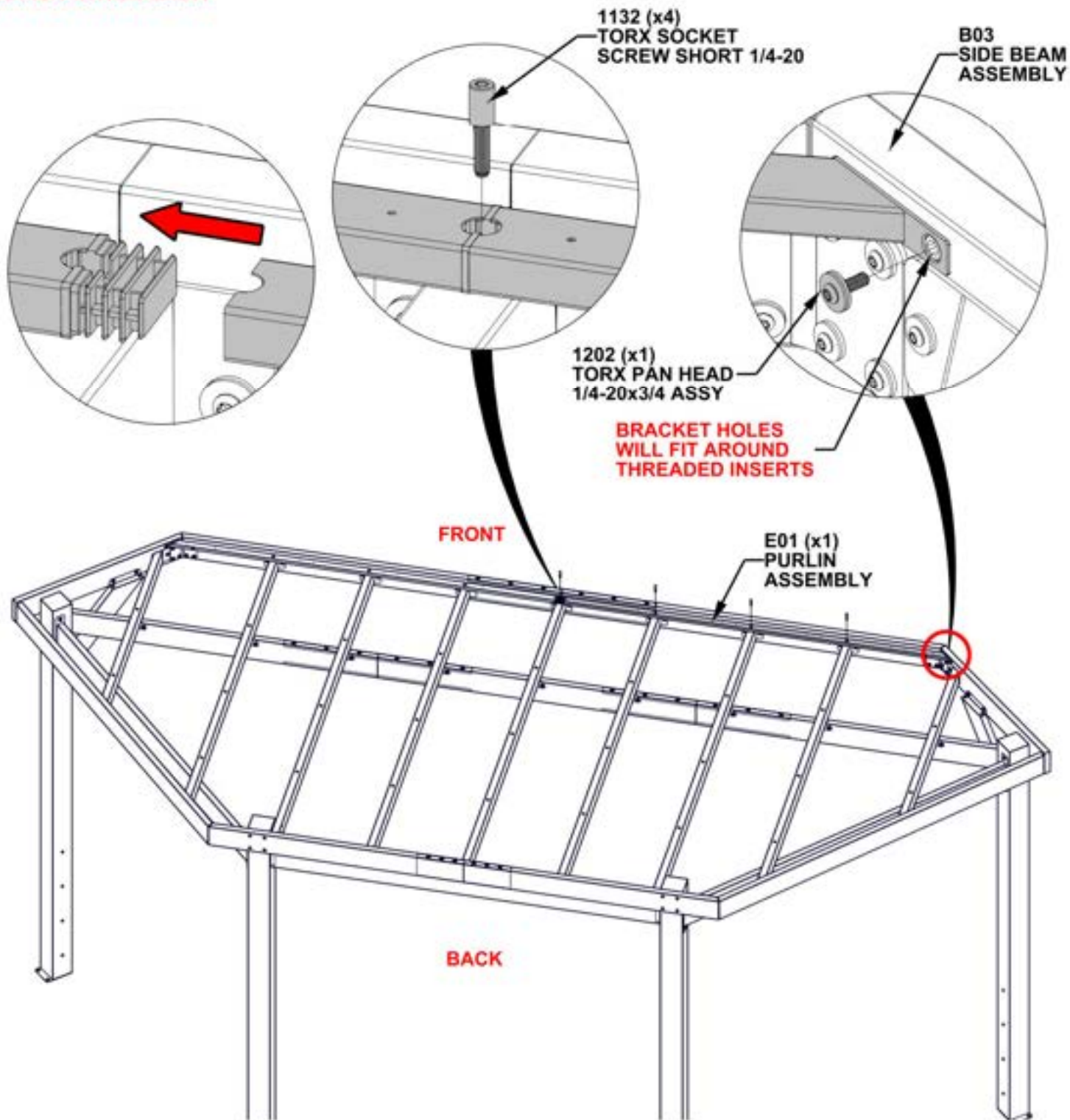
STEP 32B - ROOF ASSEMBLY

Qty	PartNo	Description
1	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
4	H101132	TORX SOCKET SCREW SHORT 1/4-20



E01 PURLIN ASSEMBLY - A4M05199
(x1) 82 1/2"x2 1/2"x13/16" (20x64x2095)

- WITH ONE EXTRA PERSON, ATTACH E01 PURLIN TO THE 2-WAY PLUG AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



STEP 33 - ROOF ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

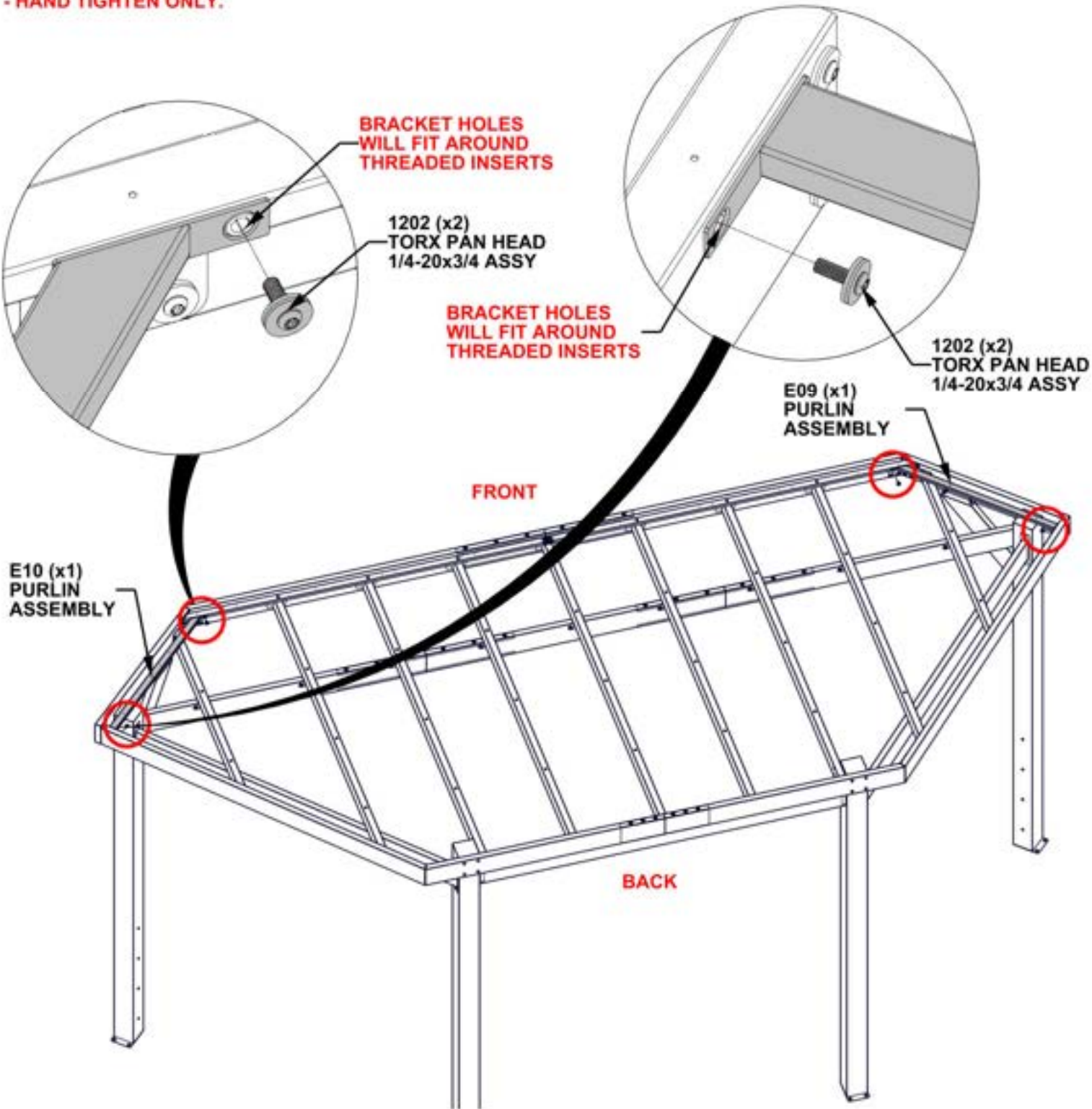


E09 PURLIN ASSEMBLY - A4M05203
(x1) 1 9/16"x13/16"x39 1/2" (1003x20x40)



E10 PURLIN ASSEMBLY - A4M05204
(x1) 1 9/16"x13/16"x39 1/2" (1003x20x40)

- WITH ONE EXTRA PERSON, ATTACH PURLINS AS SHOWN BELOW .
- **HAND TIGHTEN ONLY.**



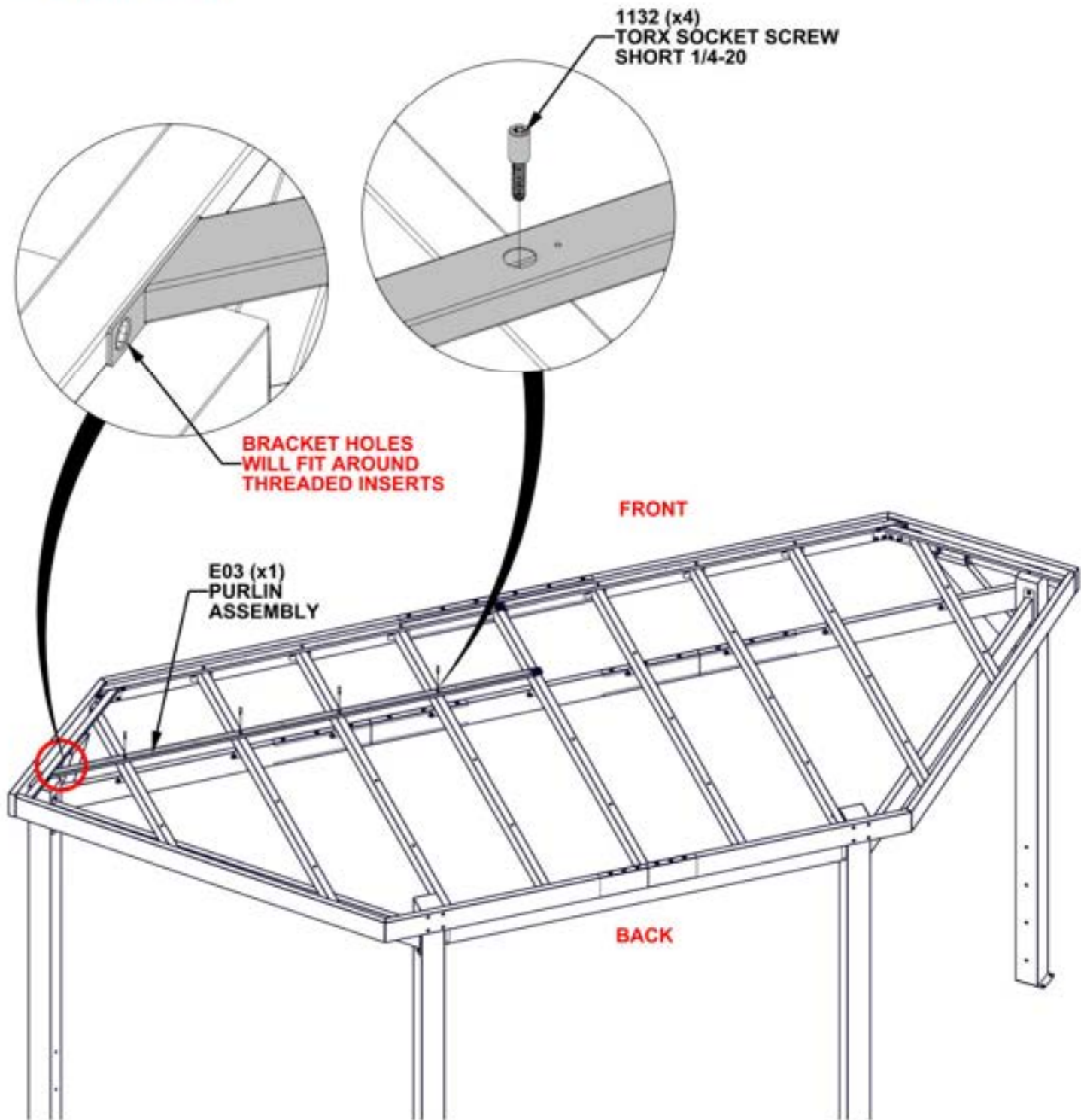
STEP 34A - ROOF ASSEMBLY

Qty	PartNo	Description
4	H101132	TORX SOCKET SCREW SHORT 1/4-20



E03 PURLIN ASSEMBLY - A4M05200
(x1) 100"x2 1/2"x13/16" (20x64x2540)

- WITH ONE EXTRA PERSON, ATTACH E03 PURLIN FROM STEP 31 AS SHOWN BELOW.
- HAND TIGHTEN ONLY.



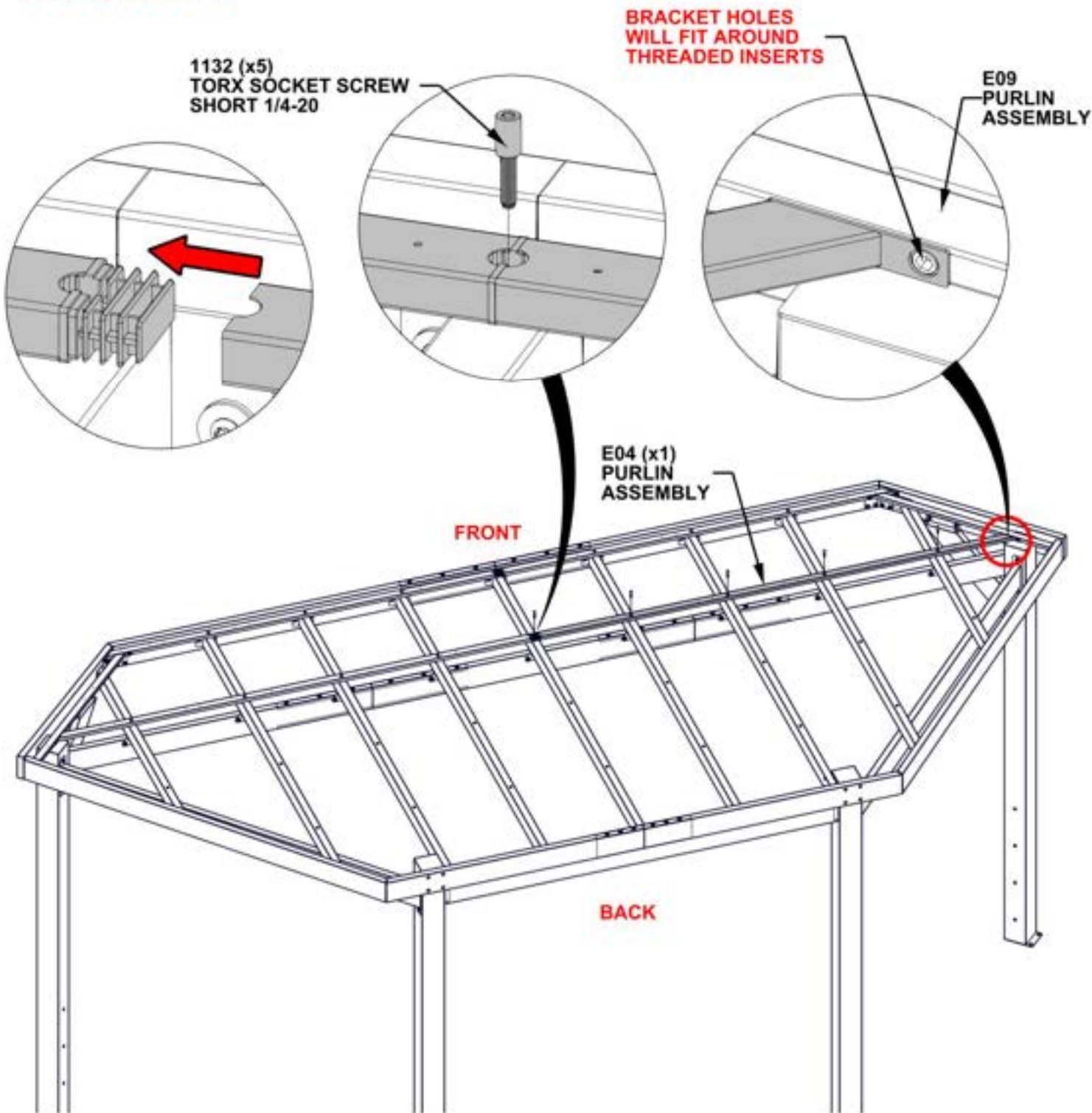
STEP 34B - ROOF ASSEMBLY

Qty	PartNo	Description
5	H101132	TORX SOCKET SCREW SHORT 1/4-20



E04 PURLIN ASSEMBLY - A4M05661
(x1) 100"x2 1/2"x13/16" (20x64x2540)

- WITH ONE EXTRA PERSON, ATTACH E04 PURLIN TO THE 2-WAY PLUG AS SHOWN BELOW.
- HAND TIGHTEN ONLY.

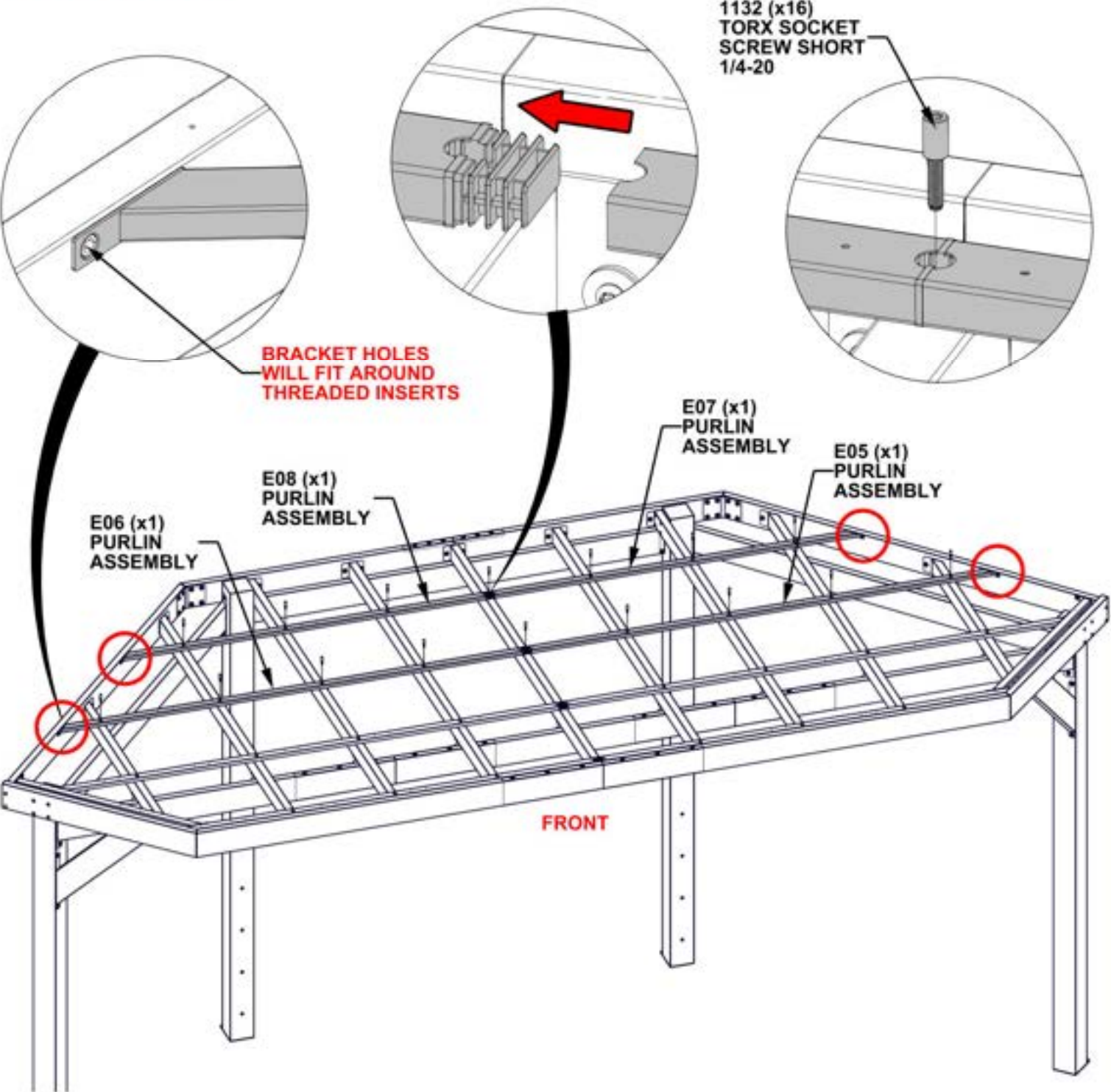


STEP 34C - ROOF ASSEMBLY

Qty	PartNo	Description
16	H101132	TORX SOCKET SCREW SHORT 1/4-20



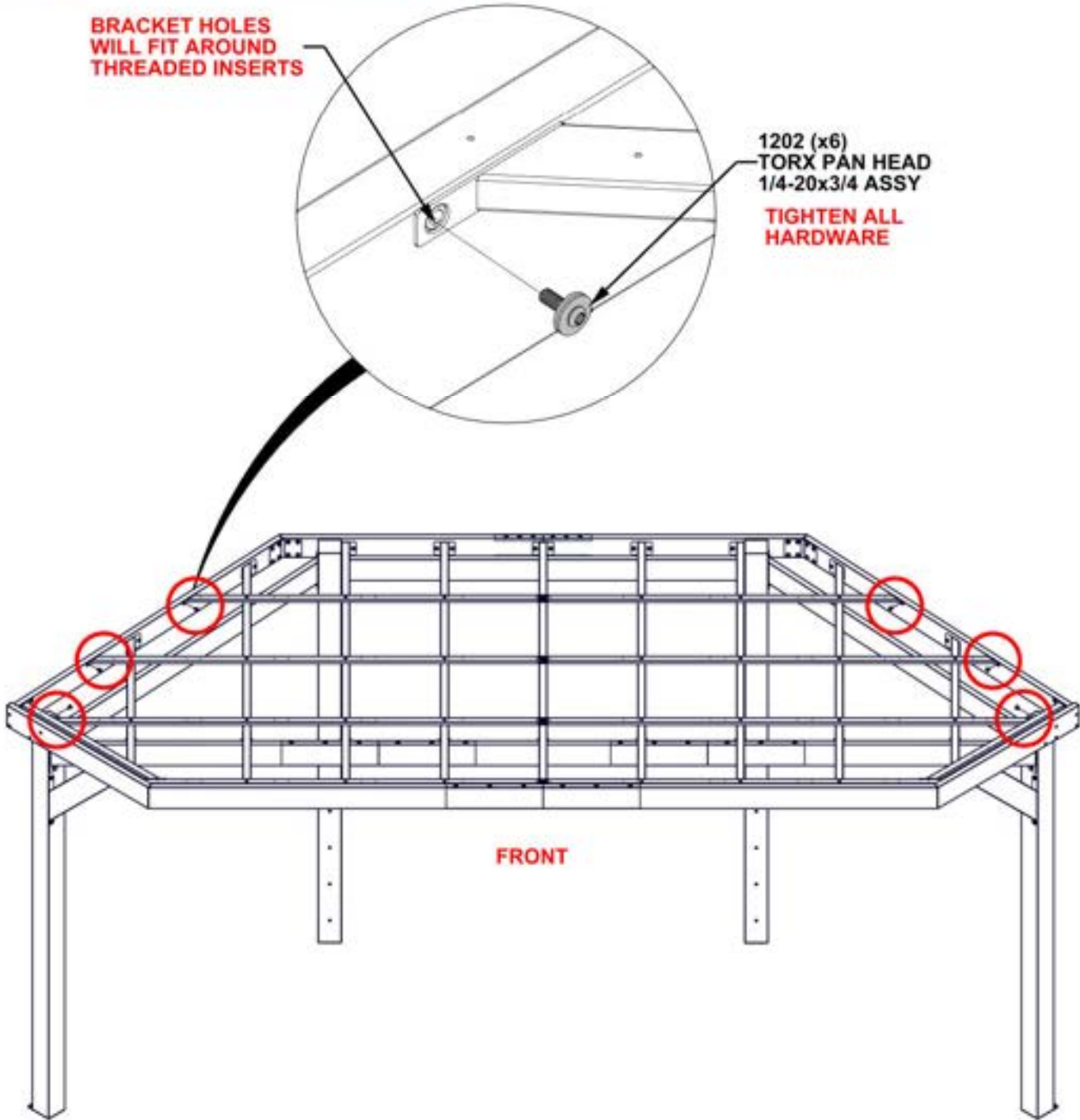
- WITH ONE EXTRA PERSON, ATTACH REMAINDER PURLINS IN THE SAME WAY AS PREVIOUS 2 STEPS.
- STARTING AT FRONT AND WORKING DOWN TO BACK WILL MAKE IT EASIER TO INSTALL PURLIN ASSEMBLIES.
- **HAND TIGHTEN ONLY.**



STEP 34D - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- ONCE PURLINS HAVE BEEN INSTALLED,
TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.



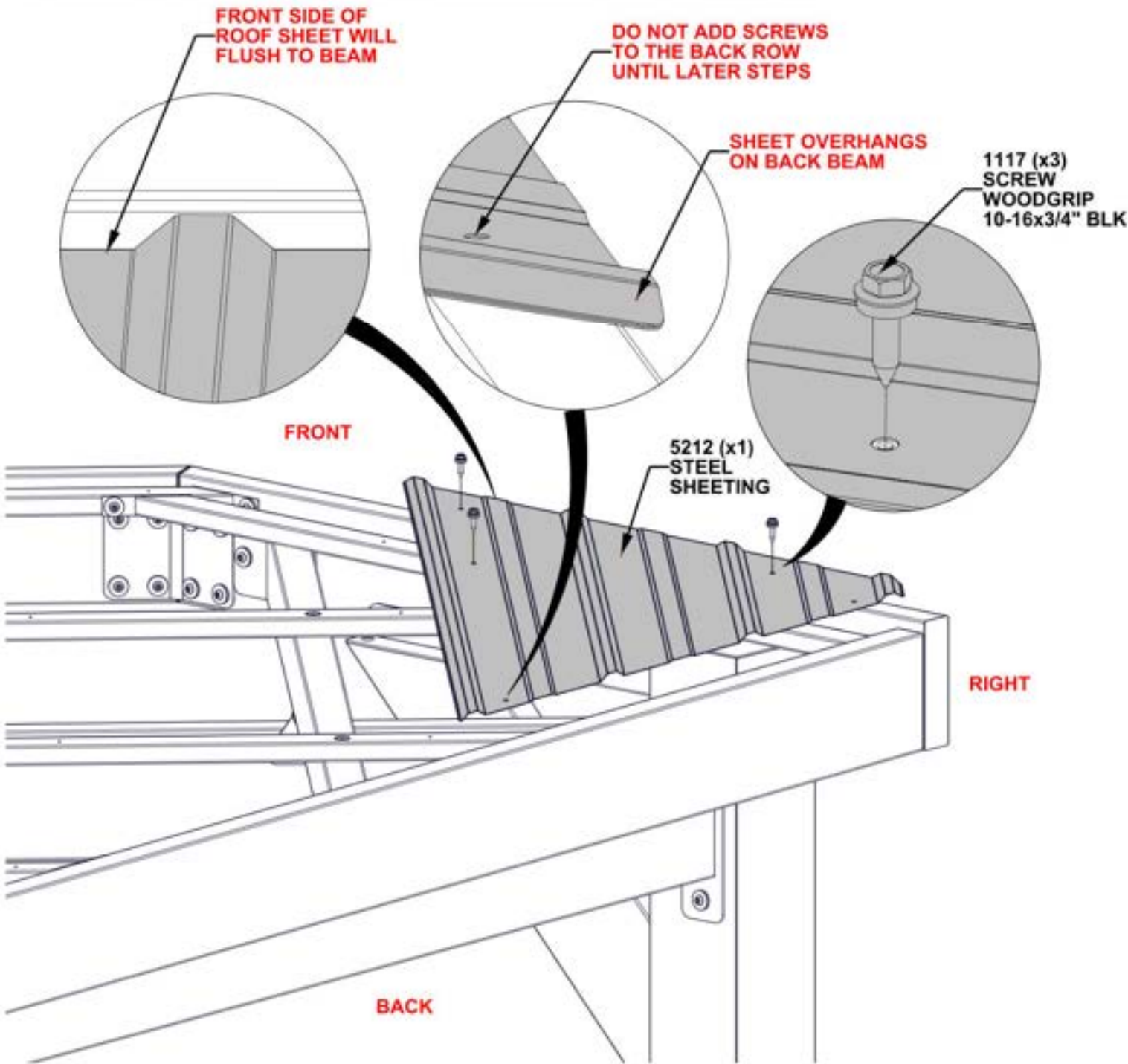
STEP 35 - ROOF ASSEMBLY

Qty	PartNo	Description
3	H101117	SCREW WOODGRIP 10-16x3/4" BLK



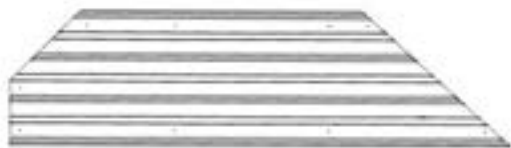
5212 STEEL SHEETING - A4M05212
(x1) 41 11/16"x18 7/8"x1/4" (7x480x1060)

- REMOVE PROTECTIVE FILM.
- SLIDE ROOF SHEET FROM BACK TO FRONT, MAKING SURE IT FLUSHES TO BEAM.
- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT, LINE UP THE HOLES IN THE ROOF SHEET WITH THE PILOT HOLES IN THE PURLINS.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



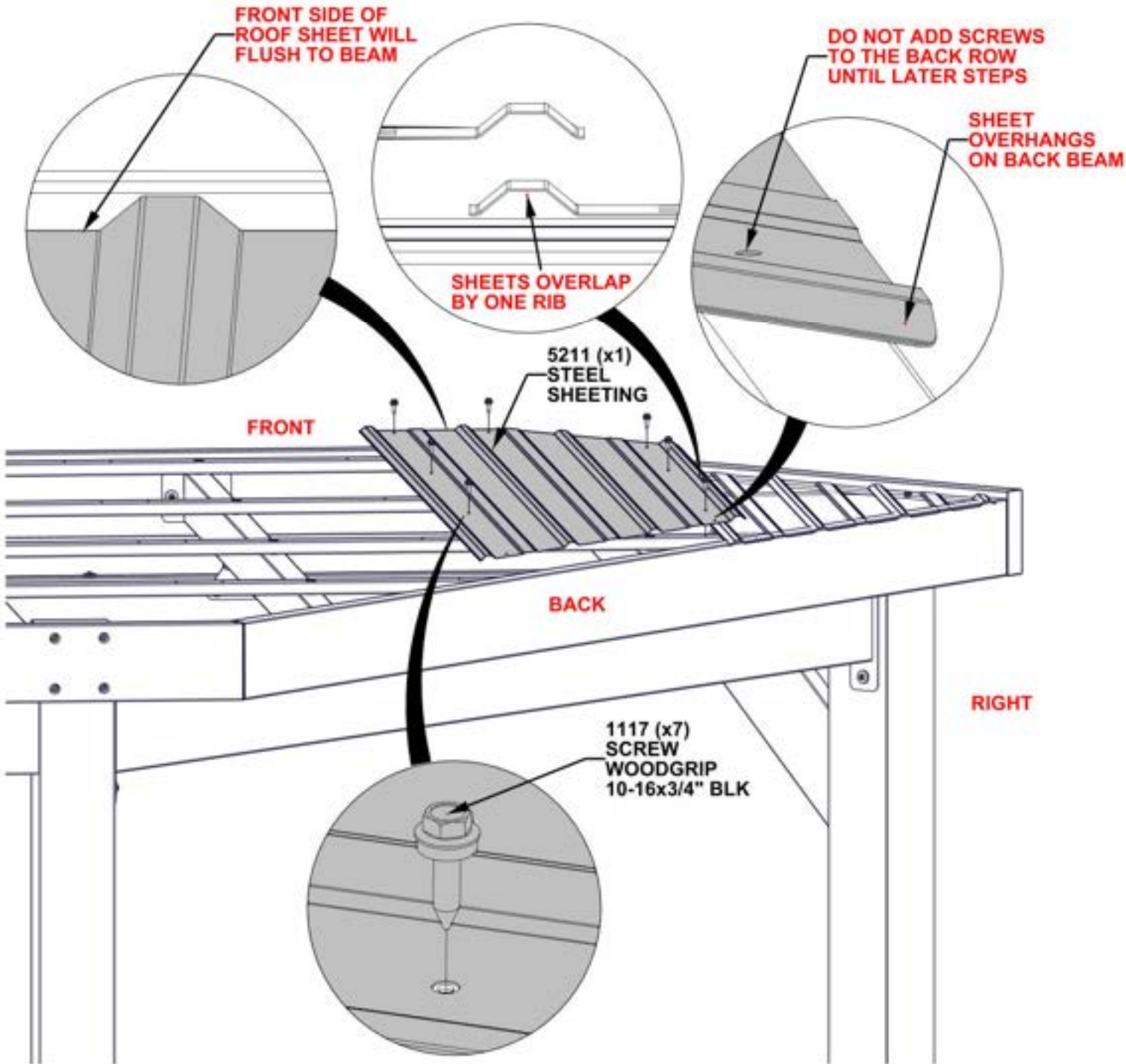
STEP 36 - ROOF ASSEMBLY

Qty	PartNo	Description
7	H101117	SCREW WOODGRIP 10-16x3/4" BLK



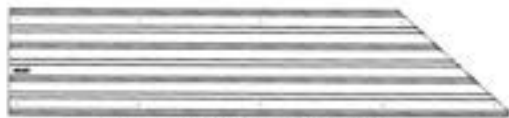
5211 STEEL SHEETING - A4M05211
(x1) 70 1/16"x18 7/8"x1/4" (7x480x1780)

- REMOVE PROTECTIVE FILM.
- SLIDE ROOF SHEET FROM BACK TO FRONT, MAKING SURE IT FLUSHES TO BEAM.
- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT, LINE UP THE HOLES IN THE ROOF SHEET WITH THE PILOT HOLES IN THE PURLINS.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



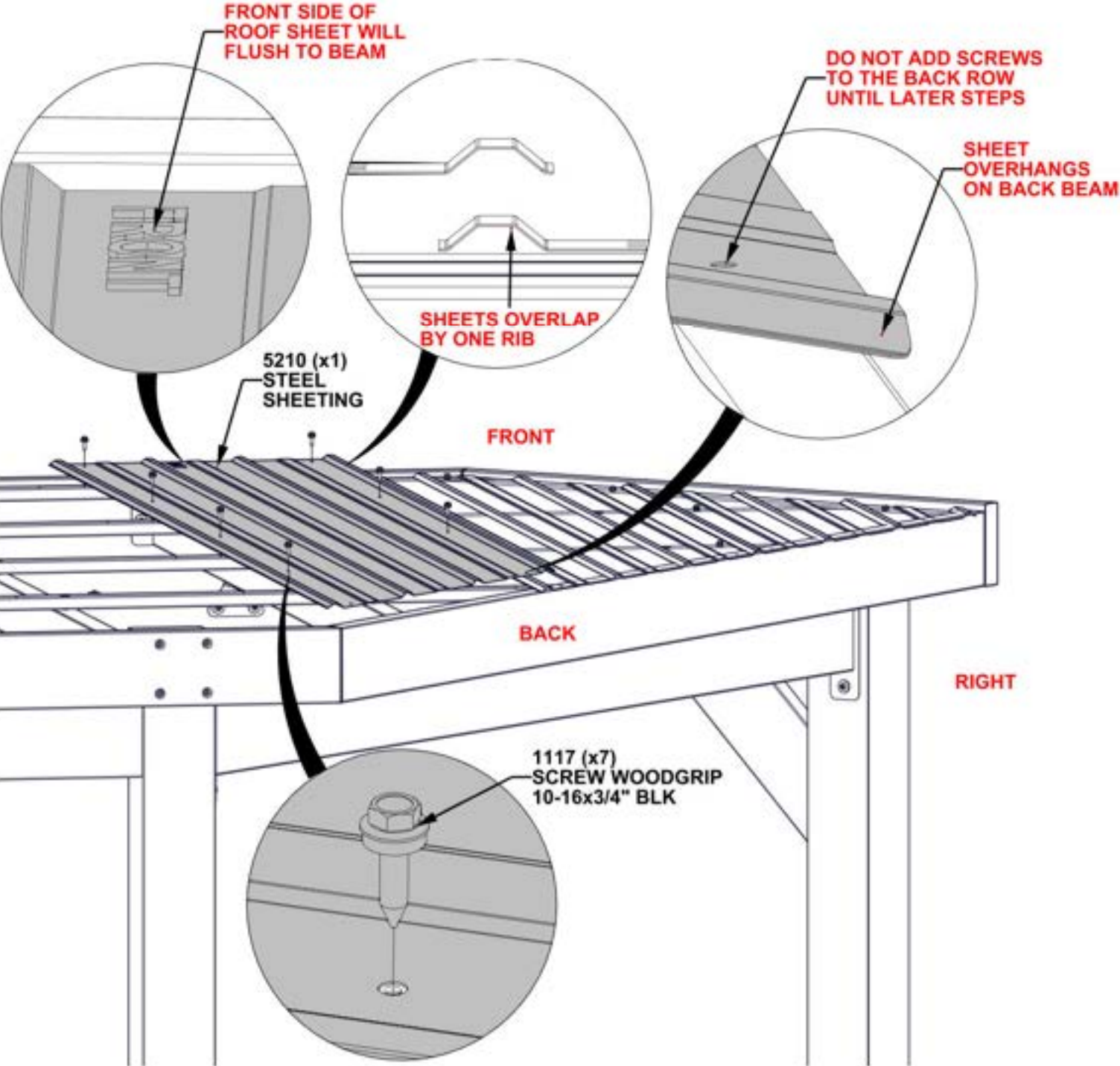
STEP 37 - ROOF ASSEMBLY

Qty	PartNo	Description
7	H101117	SCREW WOODGRIP 10-16x3/4" BLK



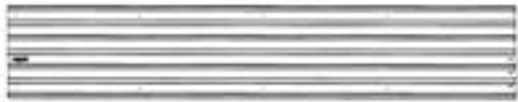
5210 STEEL SHEETING - A4M05210
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)

- REMOVE PROTECTIVE FILM.
- SLIDE ROOF SHEET FROM BACK TO FRONT, MAKING SURE IT FLUSHES TO BEAM.
- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT, LINE UP THE HOLES IN THE ROOF SHEET WITH THE PILOT HOLES IN THE PURLINS.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



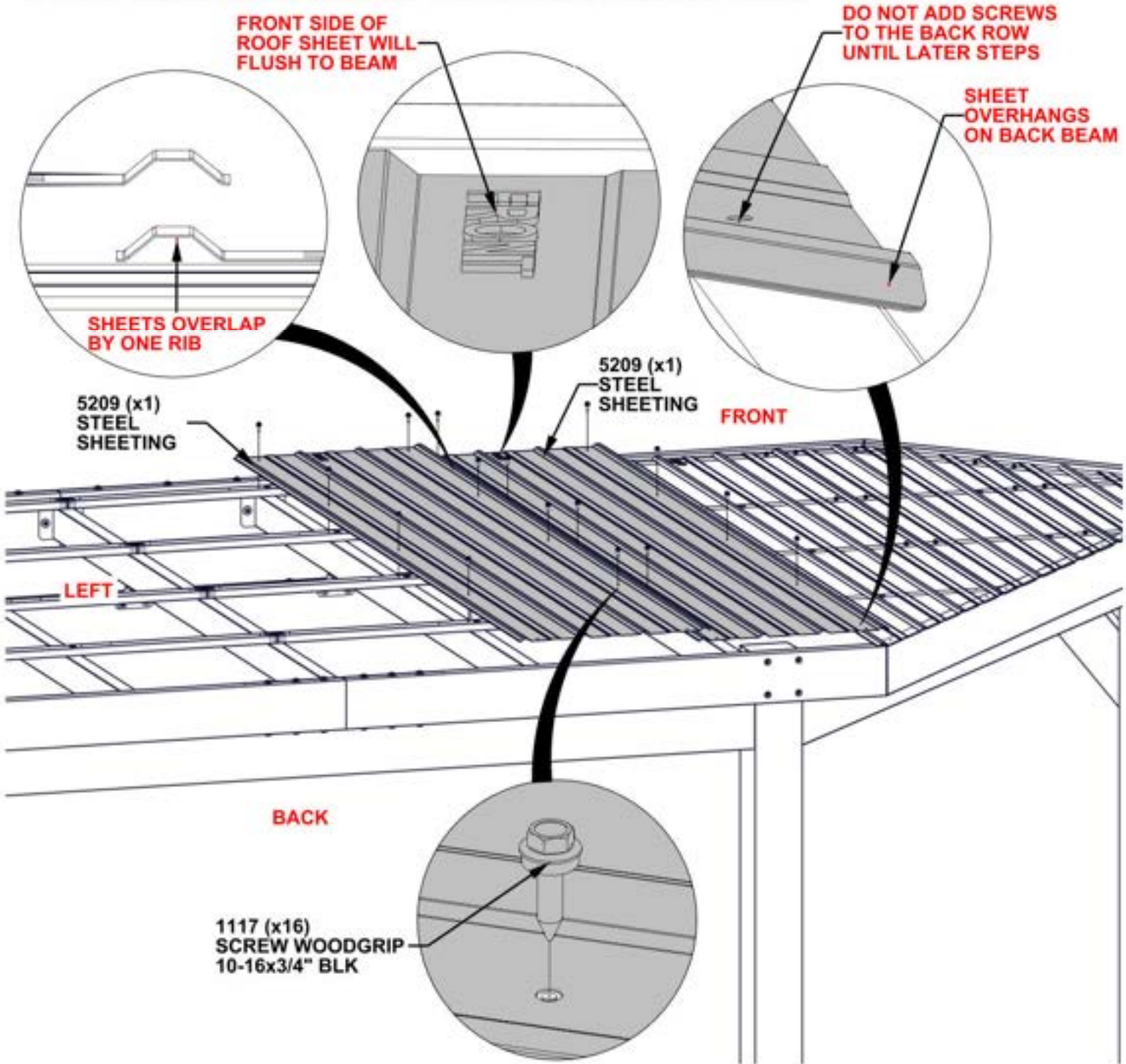
STEP 38 - ROOF ASSEMBLY

Qty	PartNo	Description
16	H101117	SCREW WOODGRIP 10-16x3/4" BLK



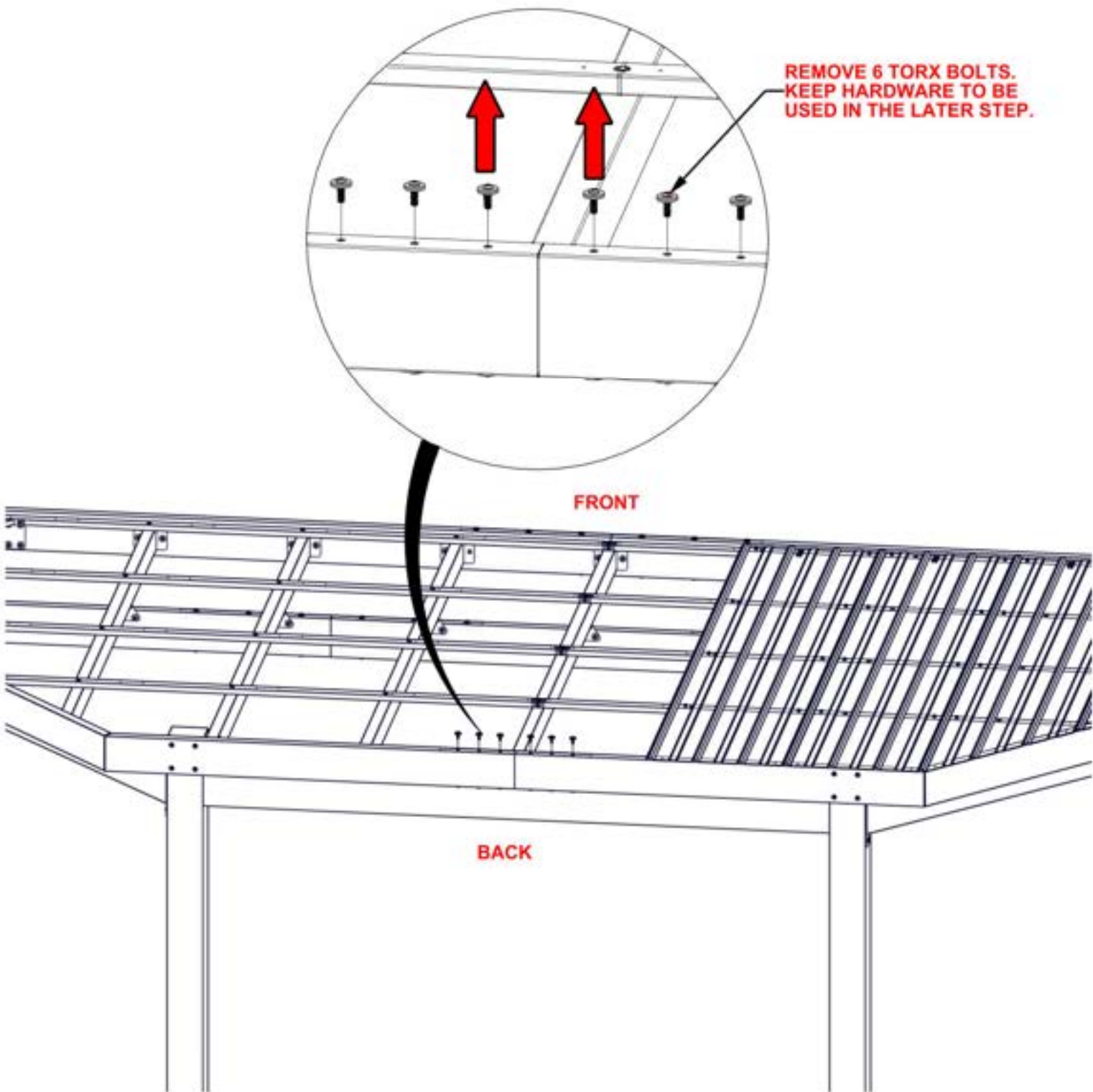
5209 STEEL SHEETING - A4M05209
(x2) 88 5/8"x18 7/8"x1/4" (7x480x2257)

- REMOVE PROTECTIVE FILM.
- INSTALL TWO SHEETS IN THE SAME WAY AS THE FIRST THREE.
- ATTACH AND FULLY TIGHTEN ALL SCREWS ON EACH ROOF SHEET BEFORE ATTACHING THE NEXT ONE. THIS MAKES IT POSSIBLE TO REACH ALL THE SCREWS WITHOUT GETTING ON THE ROOF.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



STEP 39A - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



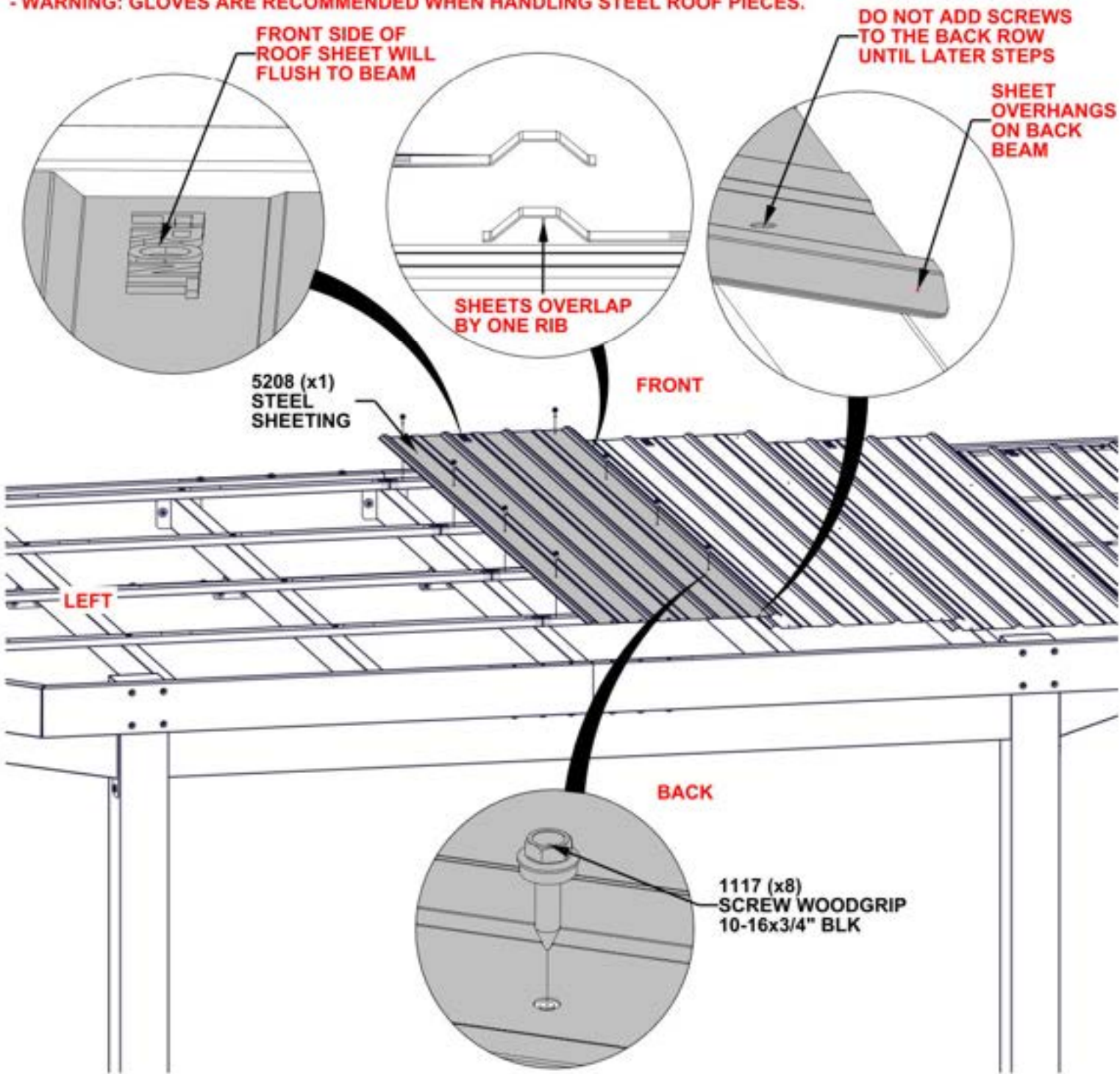
STEP 39B - ROOF ASSEMBLY

Qty	PartNo	Description
8	H101117	SCREW WOODGRIP 10-16x3/4" BLK



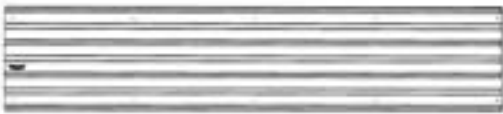
5208 STEEL SHEETING - A4M05208
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)

- REMOVE PROTECTIVE FILM.
- SLIDE ROOF SHEET FROM BACK TO FRONT, MAKING SURE IT FLUSHES TO BEAM.
- STARTING AT THE RIGHT SIDE AND WORKING TO THE LEFT, LINE UP THE HOLES IN THE ROOF SHEET WITH THE PILOT HOLES IN THE PURLINS.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



STEP 40 - ROOF ASSEMBLY

Qty	PartNo	Description
24	H101117	SCREW WOODGRIP 10-16x3/4" BLK

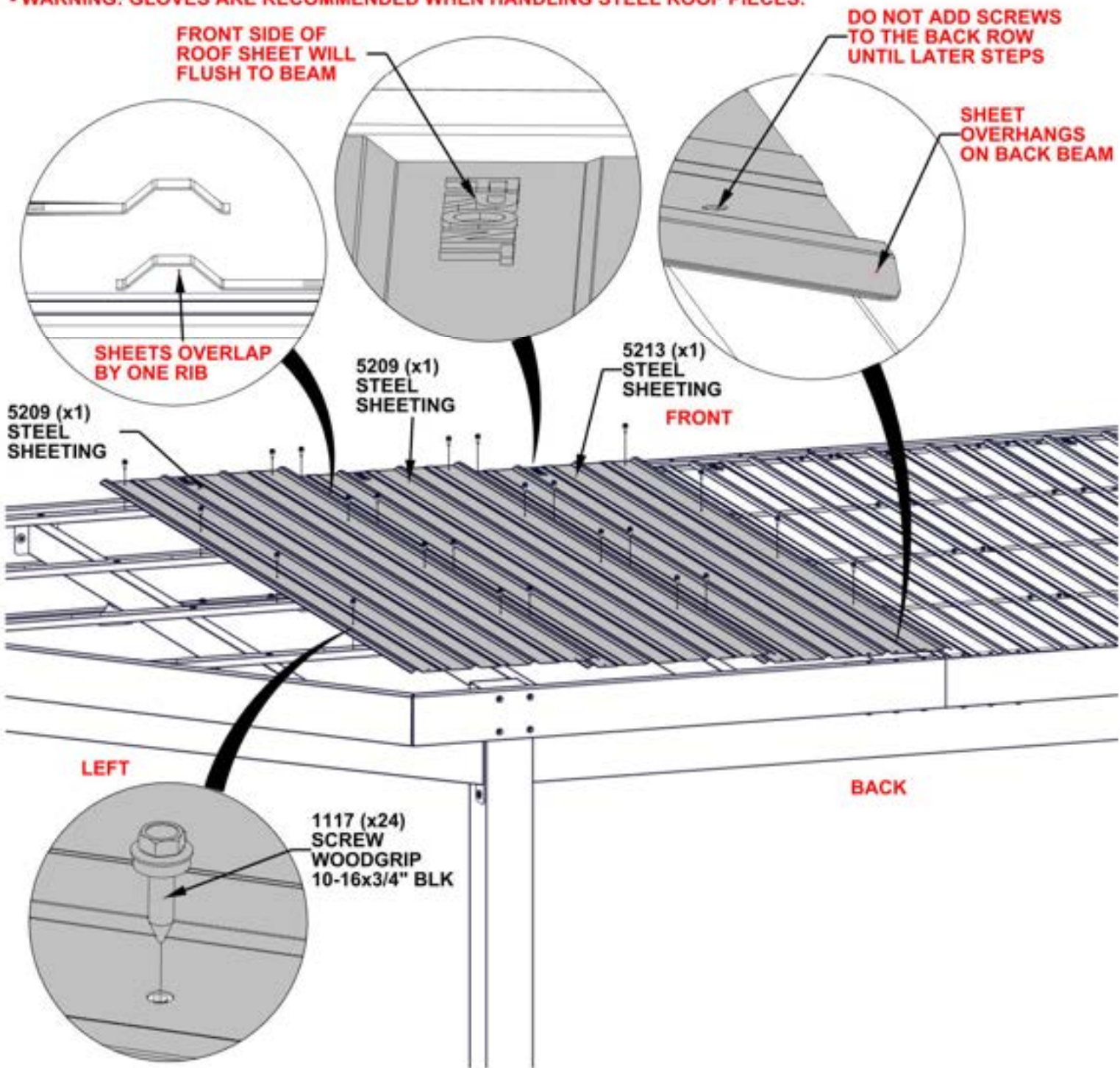


5209 STEEL SHEETING - A4M05209
(x2) 88 5/8"x18 7/8"x1/4" (7x480x2257)



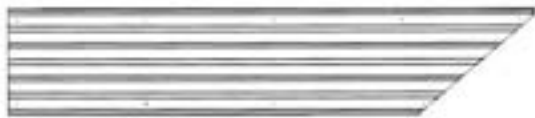
5213 STEEL SHEETING - A4M05213
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)

- REMOVE PROTECTIVE FILM.
- INSTALL THREE SHEETS IN THE SAME WAY AS THE FIRST THREE.
- ATTACH AND FULLY TIGHTEN ALL SCREWS ON EACH ROOF SHEET BEFORE ATTACHING THE NEXT ONE. THIS MAKES IT POSSIBLE TO REACH ALL THE SCREWS WITHOUT GETTING ON THE ROOF.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**



STEP 41 - ROOF ASSEMBLY

Qty	PartNo	Description
17	H101117	SCREW WOODGRIP 10-16x3/4" BLK



5649 STEEL SHEETING - A4M05649
(x1) 88 5/8"x18 7/8"x1/4" (7x480x2257)

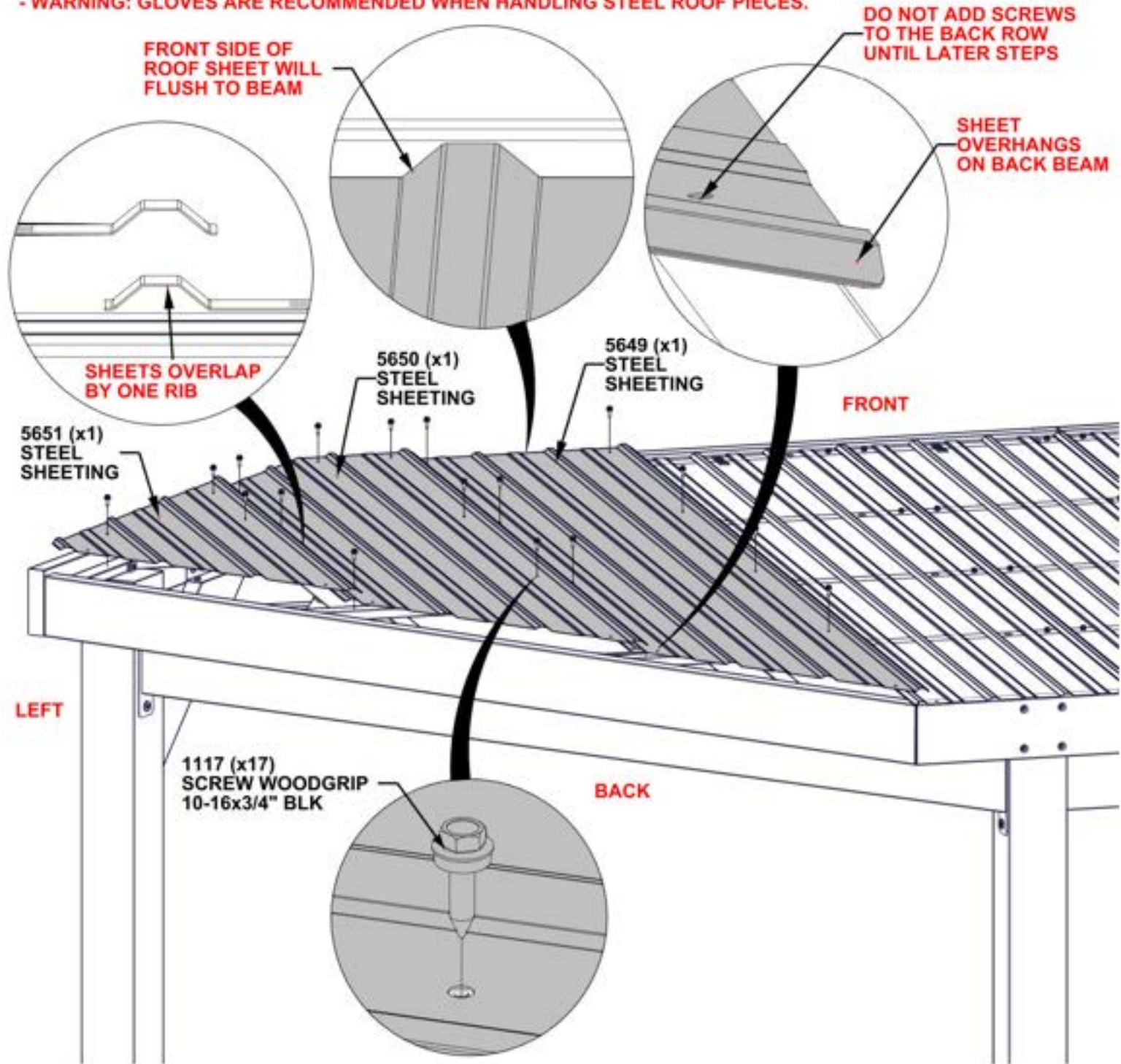


5650 STEEL SHEETING - A4M05650
(x1) 70 1/16"x18 7/8"x1/4" (7x480x1780)



5651 STEEL SHEETING - A4M05651
(x1) 41 11/16"x18 7/8"x1/4" (7x480x1060)

- REMOVE PROTECTIVE FILM.
- INSTALL THREE SHEETS IN THE SAME WAY AS THE FIRST THREE.
- ATTACH AND FULLY TIGHTEN ALL SCREWS ON EACH ROOF SHEET BEFORE ATTACHING THE NEXT ONE. THIS MAKES IT POSSIBLE TO REACH ALL THE SCREWS WITHOUT GETTING ON THE ROOF.
- **WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.**

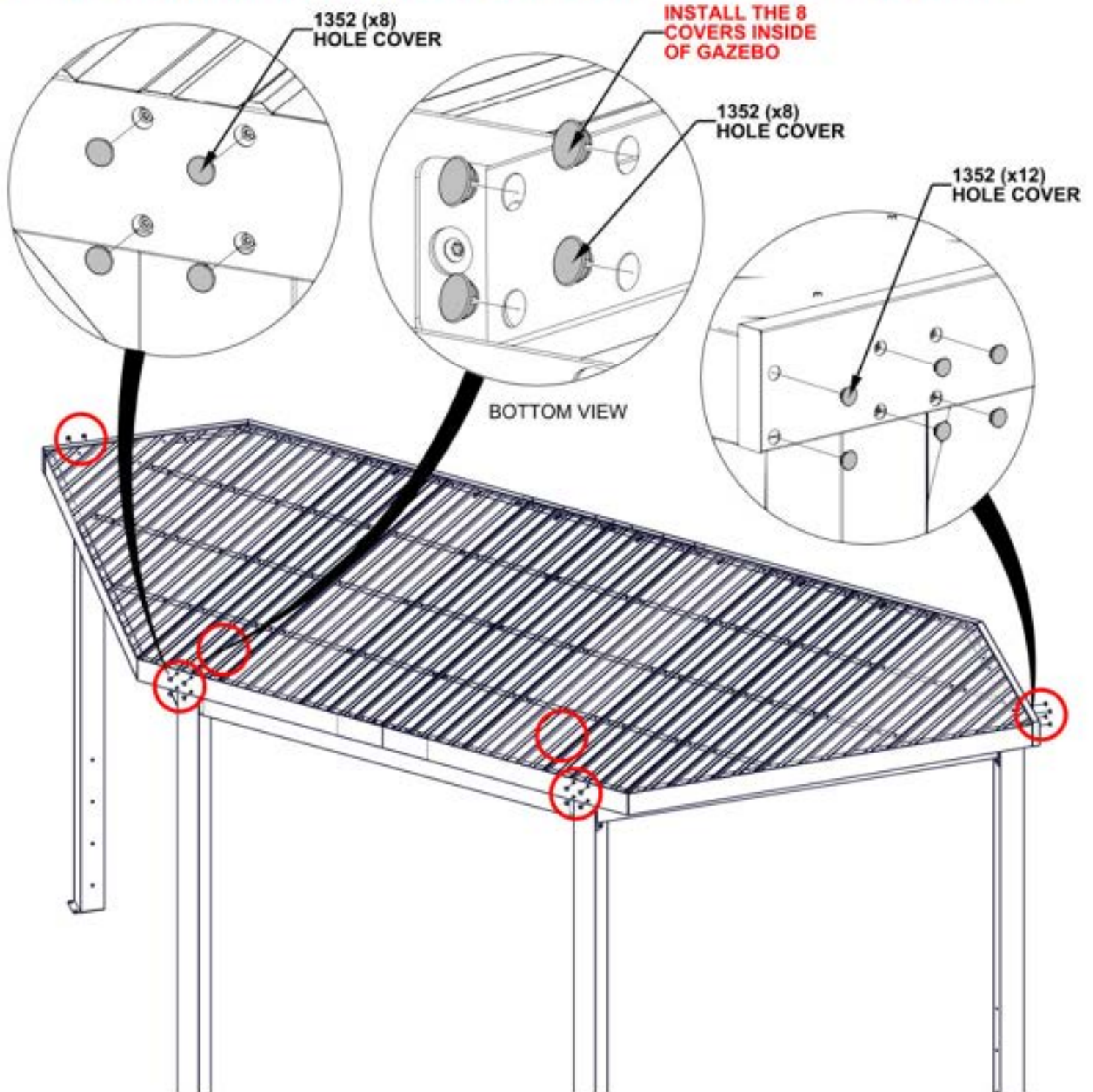


STEP 42 - HOLE COVER ASSEMBLY



A4M01352 HOLE COVER
(x28)

- USE A SMALL PIECE OF WOOD AND RUBBER Mallet TO TAP HOLE COVERS IN.
- DO NOT TAP DIRECTLY WITH A HAMMER AS YOU MAY DAMAGE THE POWDER COAT FINISH ON PRODUCT.



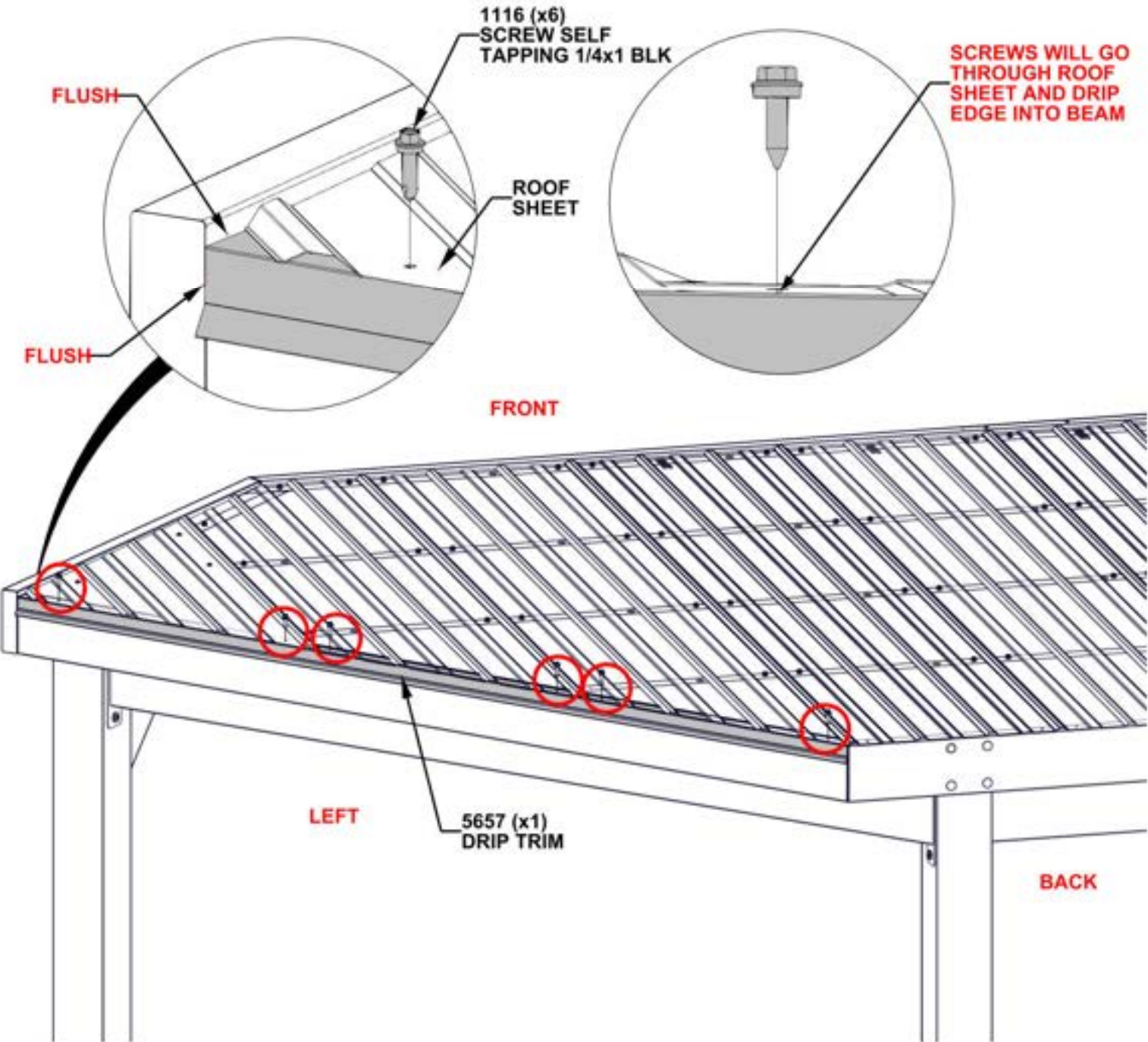
STEP 43 - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101116	SCREW SELF TAPPING 1/4x1 BLK



5657 DRIP TRIM - A4M05657
(x1) 81"x1 7/16"x1 1/2" (38x37x2058)

- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 5657 UNDER ROOF SHEETS AS BELOW SHOWN AND INSTALL SCREWS TO DRIP EDGES.
- DUE TO MULTIPLE LAYERS OF METAL ON THE DRIP EDGE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



STEP 44A - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

NOTE: H101202 HARDWARE FROM STEPS REMOVED.

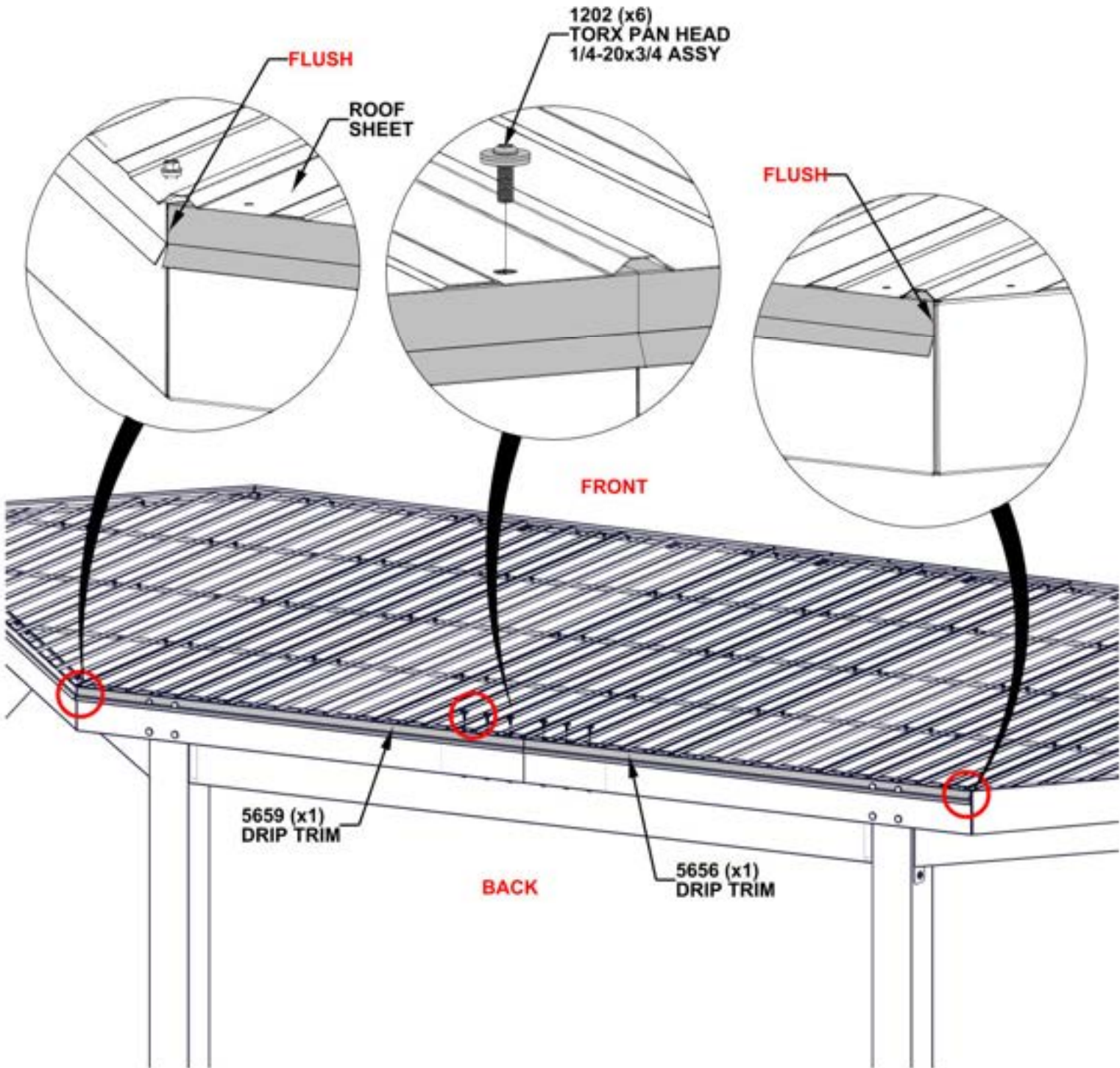


5656 DRIP TRIM - A4M05656
(x1) 53 1/2"x1 7/16"x1 1/2" (38x37x1359)



5659 DRIP TRIM - A4M05659
(x1) 53 1/2"x1 7/16"x1 1/2" (38x37x1359)

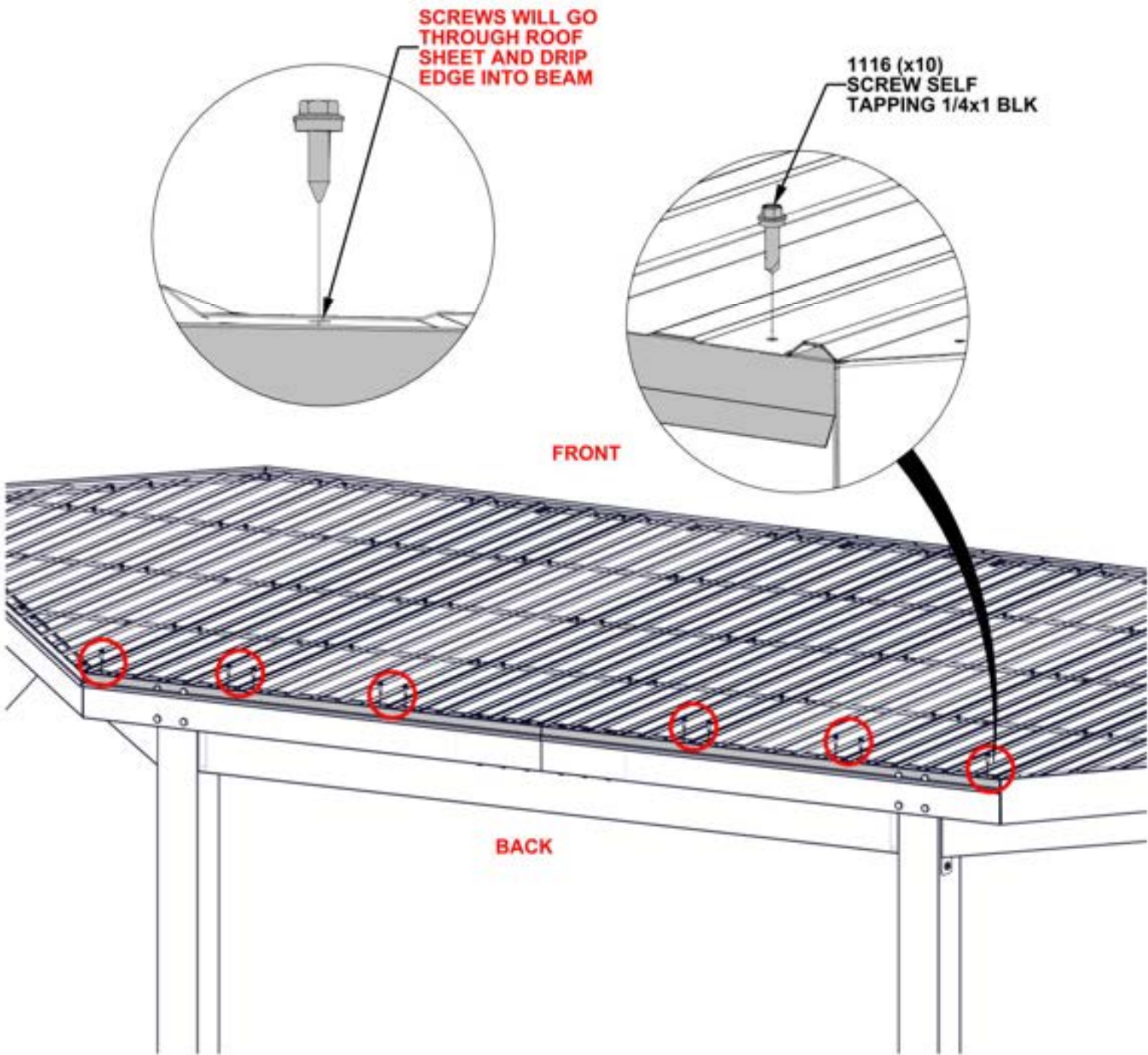
- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 5659 AND 5656 UNDER ROOF SHEETS AS BELOW SHOWN AND INSTALL THE TORX BOLTS TO DRIP EDGES.



STEP 44B - ROOF ASSEMBLY

Qty	PartNo	Description
10	H101116	SCREW SELF TAPPING 1/4x1 BLK

- INSTALL ALL SCREWS TO DRIP EDGES.
- DUE TO MULTIPLE LAYERS OF METAL ON THE DRIP EDGE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



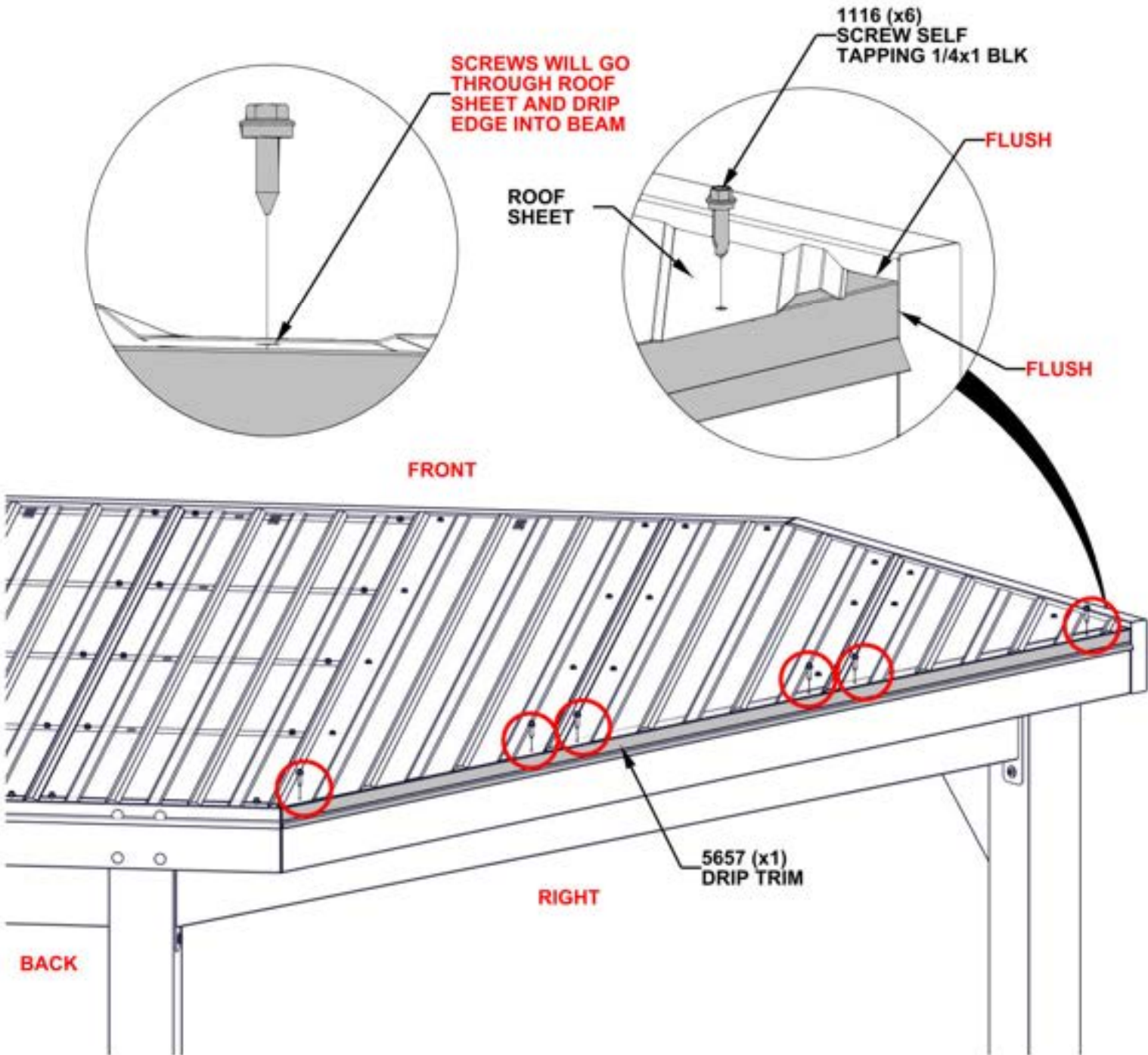
STEP 45 - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101116	SCREW SELF TAPPING 1/4x1 BLK



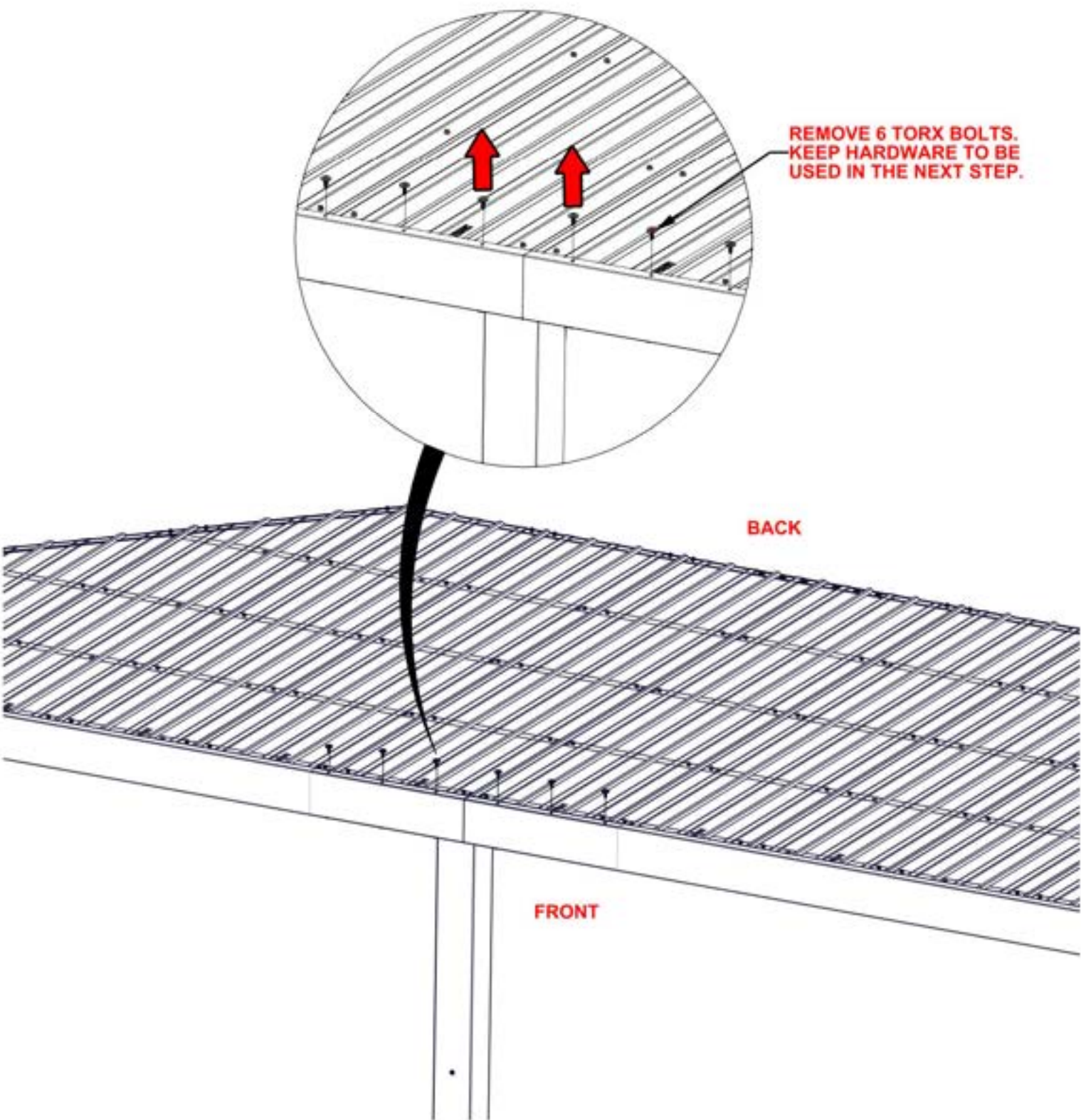
5657 DRIP TRIM - A4M05657
(x1) 81"x1 7/16"x1 1/2" (38x37x2058)

- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 5657 UNDER ROOF SHEETS AS BELOW SHOWN AND INSTALL SCREWS TO DRIP EDGES.
- DUE TO MULTIPLE LAYERS OF METAL ON THE DRIP EDGE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



STEP 46A - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



REMOVE 6 TORX BOLTS.
KEEP HARDWARE TO BE
USED IN THE NEXT STEP.

BACK

FRONT

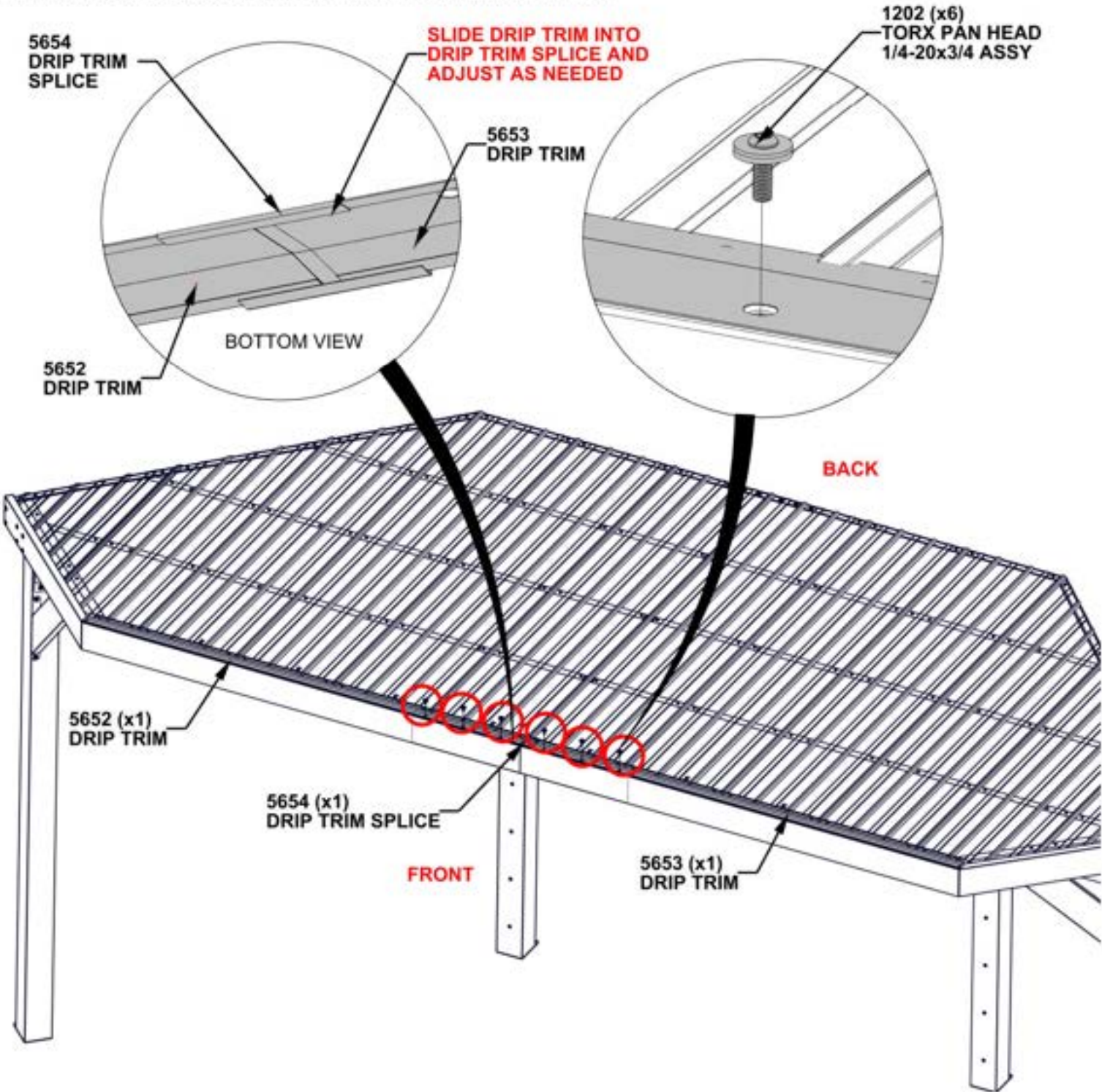
STEP 46B - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

NOTE: H101202 HARDWARE FROM STEPS REMOVED.



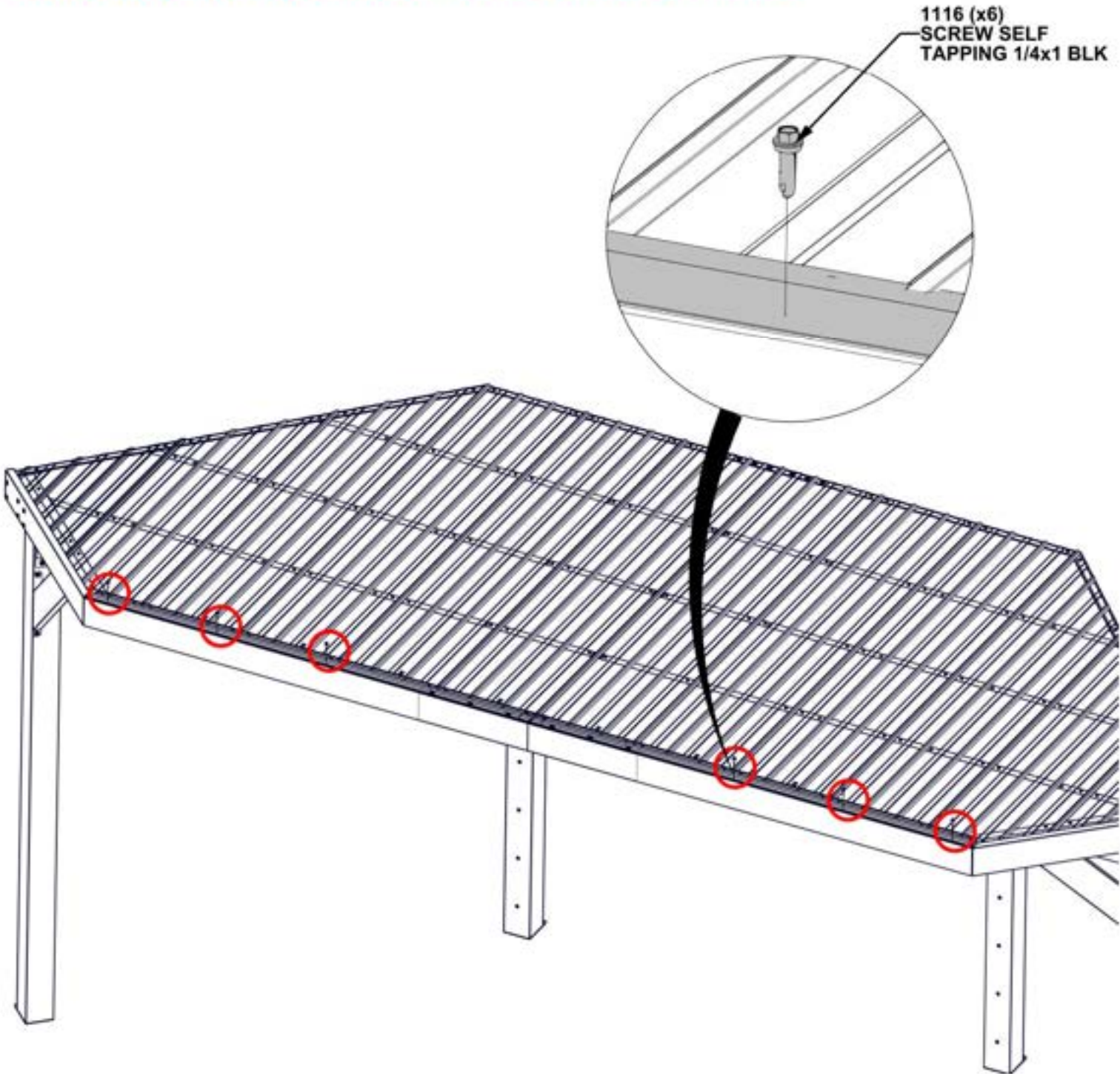
- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 5652, 5654 AND 5653 AS BELOW SHOWN.
- ATTACH TORX BOLTS TO DRIP TRIM AND TIGHTEN HARDWARE.



STEP 46C - ROOF ASSEMBLY

Qty	PartNo	Description
6	H101116	SCREW SELF TAPPING 1/4x1 BLK

- INSTALL ALL SCREWS TO DRIP EDGES.
- DUE TO MULTIPLE LAYERS OF METAL ON THE TRIM SPLICE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



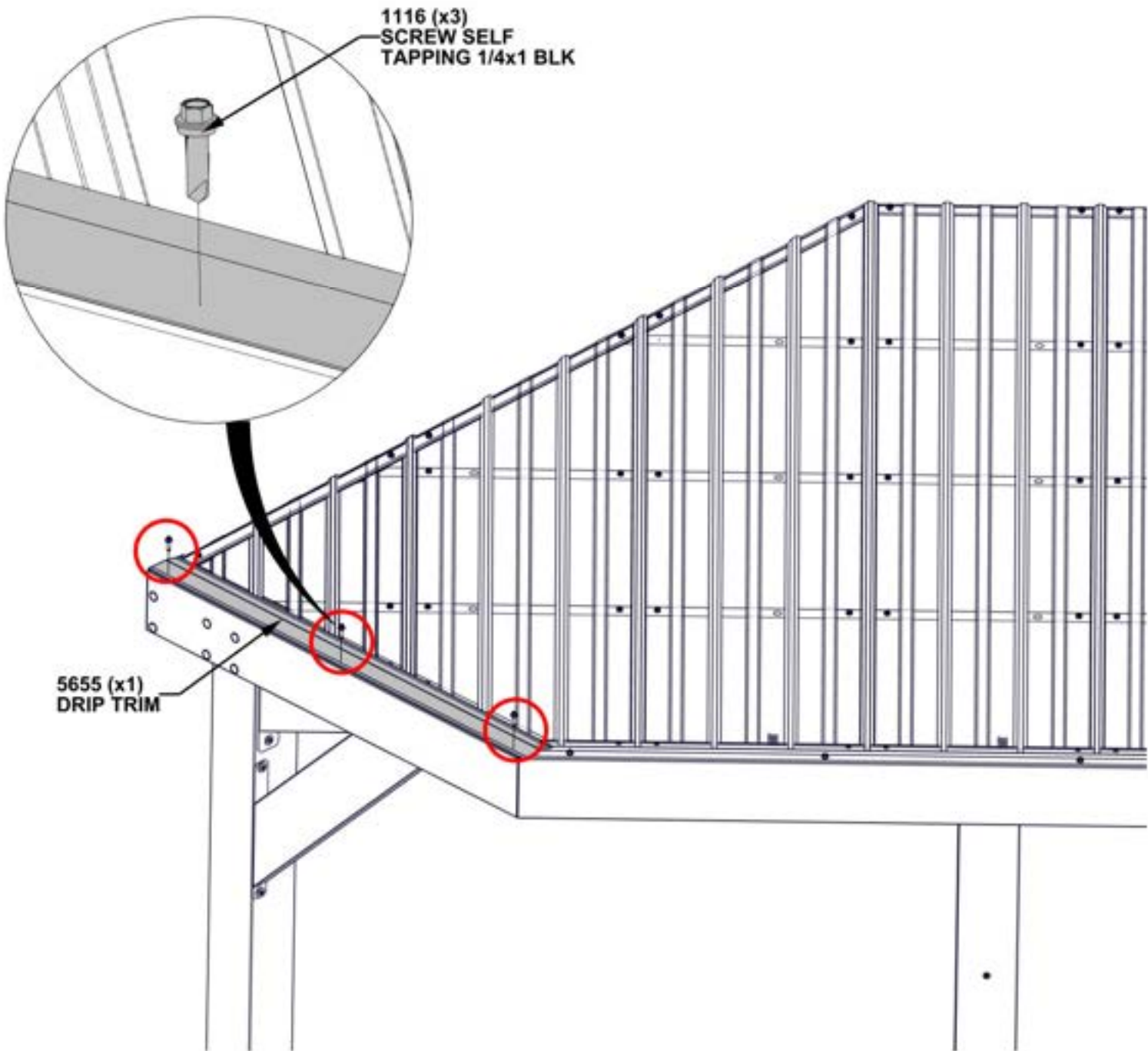
STEP 47A - ROOF ASSEMBLY

Qty	PartNo	Description
3	H101116	SCREW SELF TAPPING 1/4x1 BLK



5655 DRIP TRIM - A4M05655
(x1) 41 1/8"x3 5/16"x3/16" (4x84x1044)

- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 5655 AS BELOW SHOWN.
- ATTACH SCREWS TO DRIP TRIM AND TIGHTEN ALL HARDWARE.
- DUE TO MULTIPLE LAYERS OF METAL ON THE TRIM SPLICE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



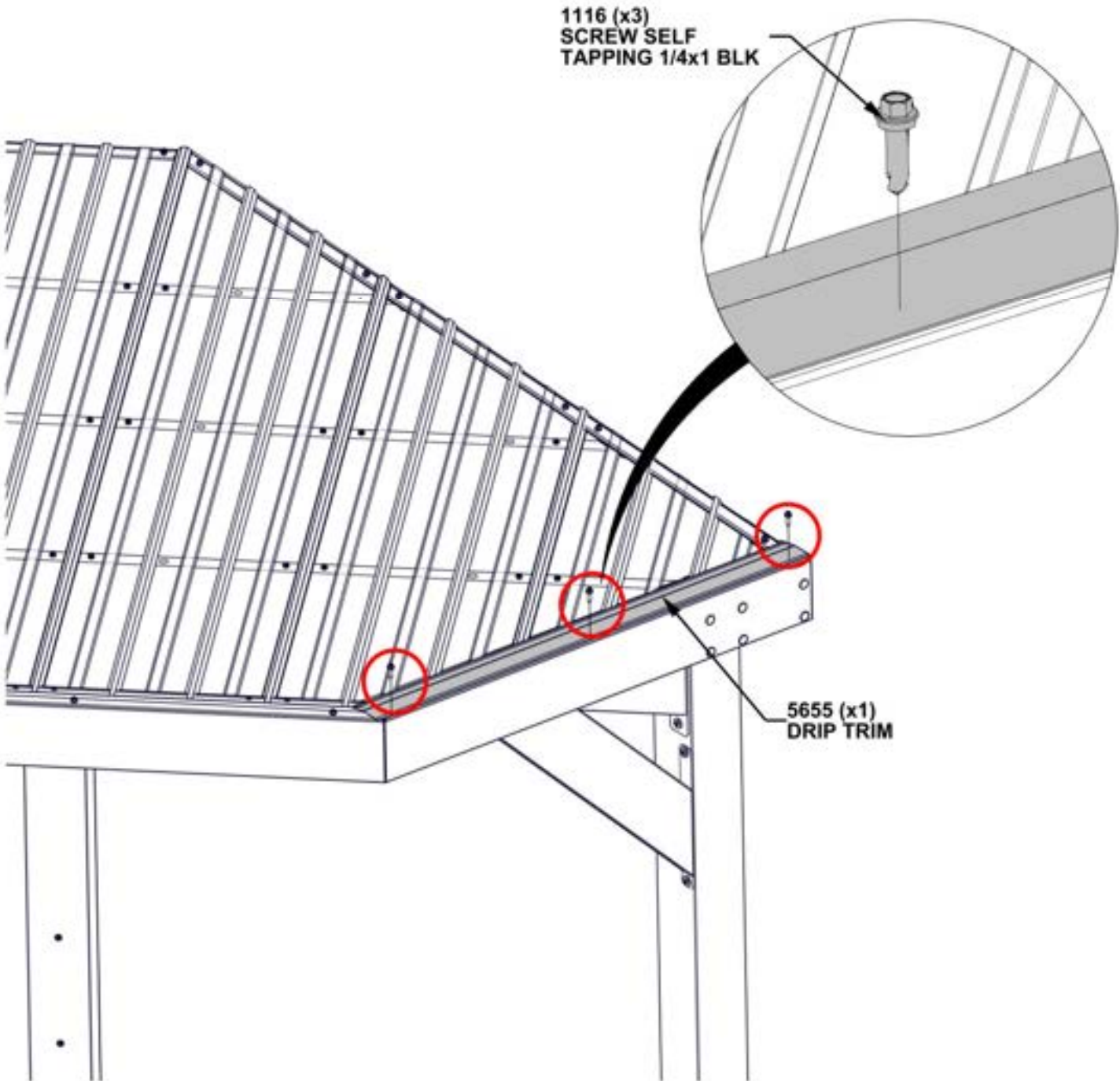
STEP 47B - ROOF ASSEMBLY

Qty	PartNo	Description
3	H101116	SCREW SELF TAPPING 1/4x1 BLK

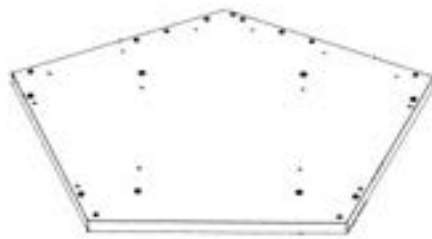


5655 DRIP TRIM - A4M05655
(x1) 41 1/8"x3 5/16"x3/16" (4x84x1044)

- REMOVE PROTECTIVE FILM.
- WITH ONE EXTRA PERSON, ORIENT 5655 AS BELOW SHOWN.
- ATTACH SCREWS TO DRIP TRIM AND TIGHTEN ALL HARDWARE.
- DUE TO MULTIPLE LAYERS OF METAL ON THE TRIM SPLICE, IT IS RECOMMENDED THAT A 1/8" (3mm) DRILL BIT BE USED TO CREATE STARTER HOLES.
- WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.

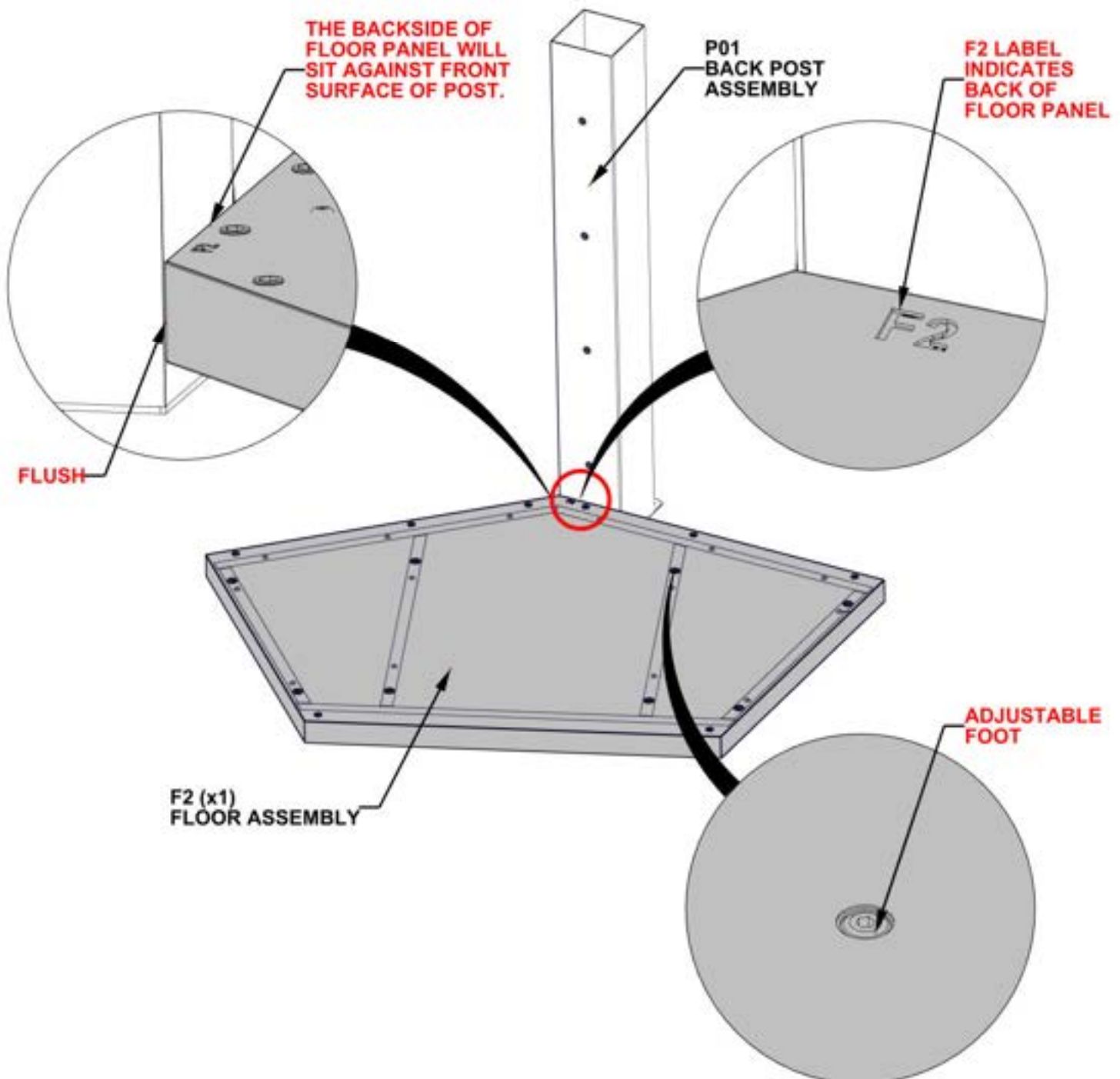


STEP 48 - CABINET FLOOR PANEL ASSEMBLY

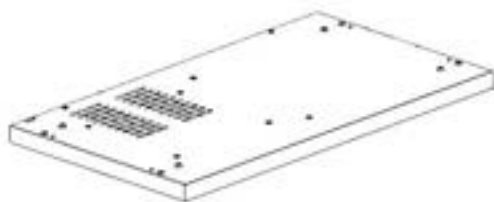


F2 FLOOR ASSEMBLY - A4M05119
(x1) 42 13/16"x34 1/4"x2 5/8" (66x870x1087)

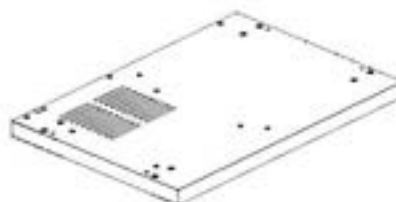
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION CABINET FLOOR PANEL AS SHOWN BELOW.
- EACH FLOOR PANEL HAS FACTORY INSTALLED ADJUSTABLE FEET. USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.



STEP 49 - CABINET FLOOR PANEL ASSEMBLY

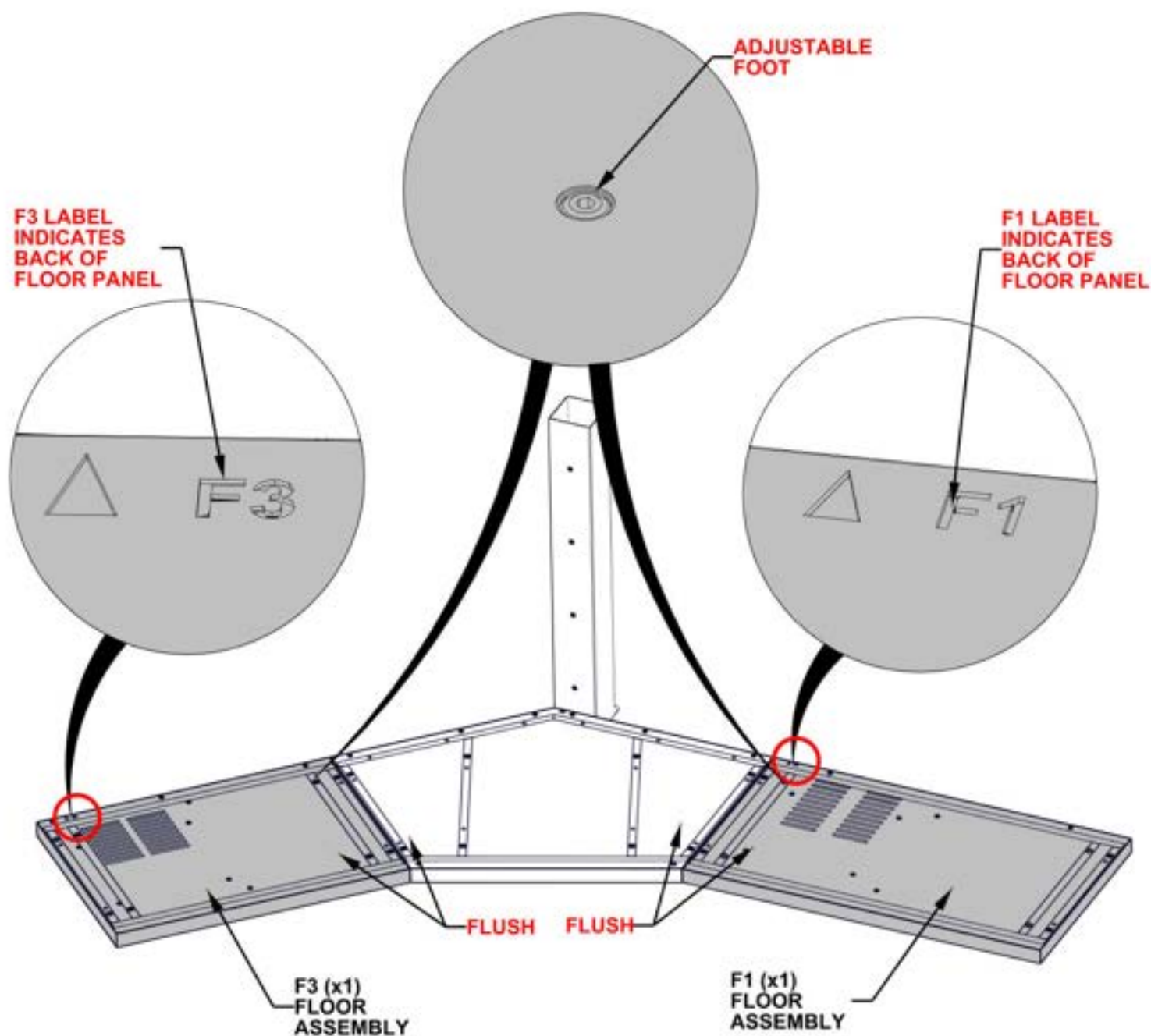


F1 FLOOR ASSEMBLY - A4M05114
(x1) 2 5/8"x23 3/8"x41" (66x594x1042)



F3 FLOOR ASSEMBLY - A4M05127
(x1) 32 7/8"x23 3/8"x2 5/8" (66x594x835)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION CABINET FLOOR PANELS AS SHOWN BELOW.
- EACH FLOOR PANEL HAS FACTORY INSTALLED ADJUSTABLE FEET. USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.
- **FLUSH BACK SIDES OF FLOOR PANELS.**



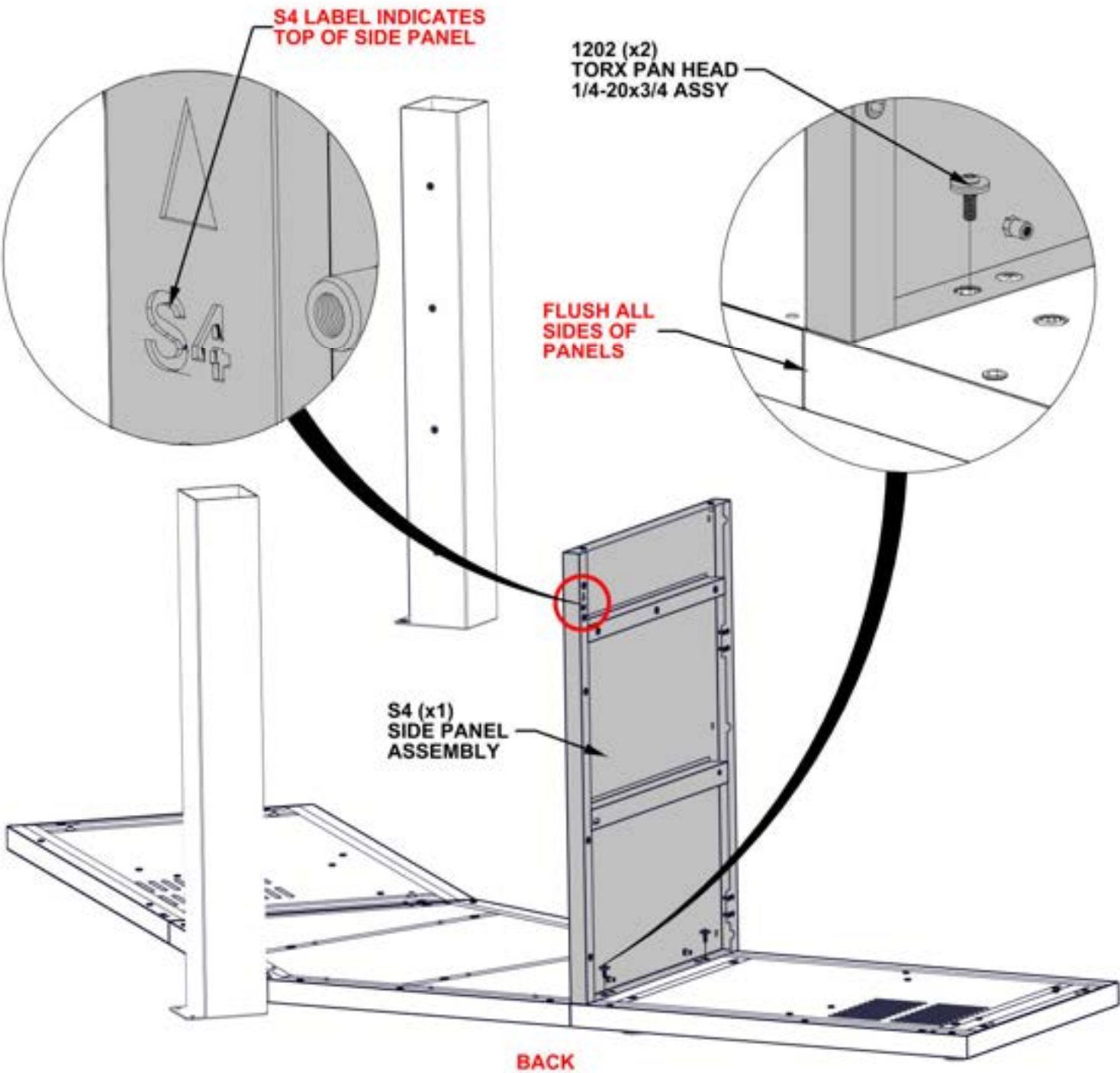
STEP 50 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



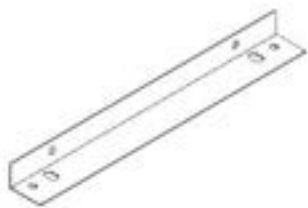
S4 SIDE PANEL ASSEMBLY - A4M05129
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION CABINET SIDE PANEL AS SHOWN BELOW.
- FLUSH CABINET SIDE PANEL WITH CABINET FLOOR PANEL.



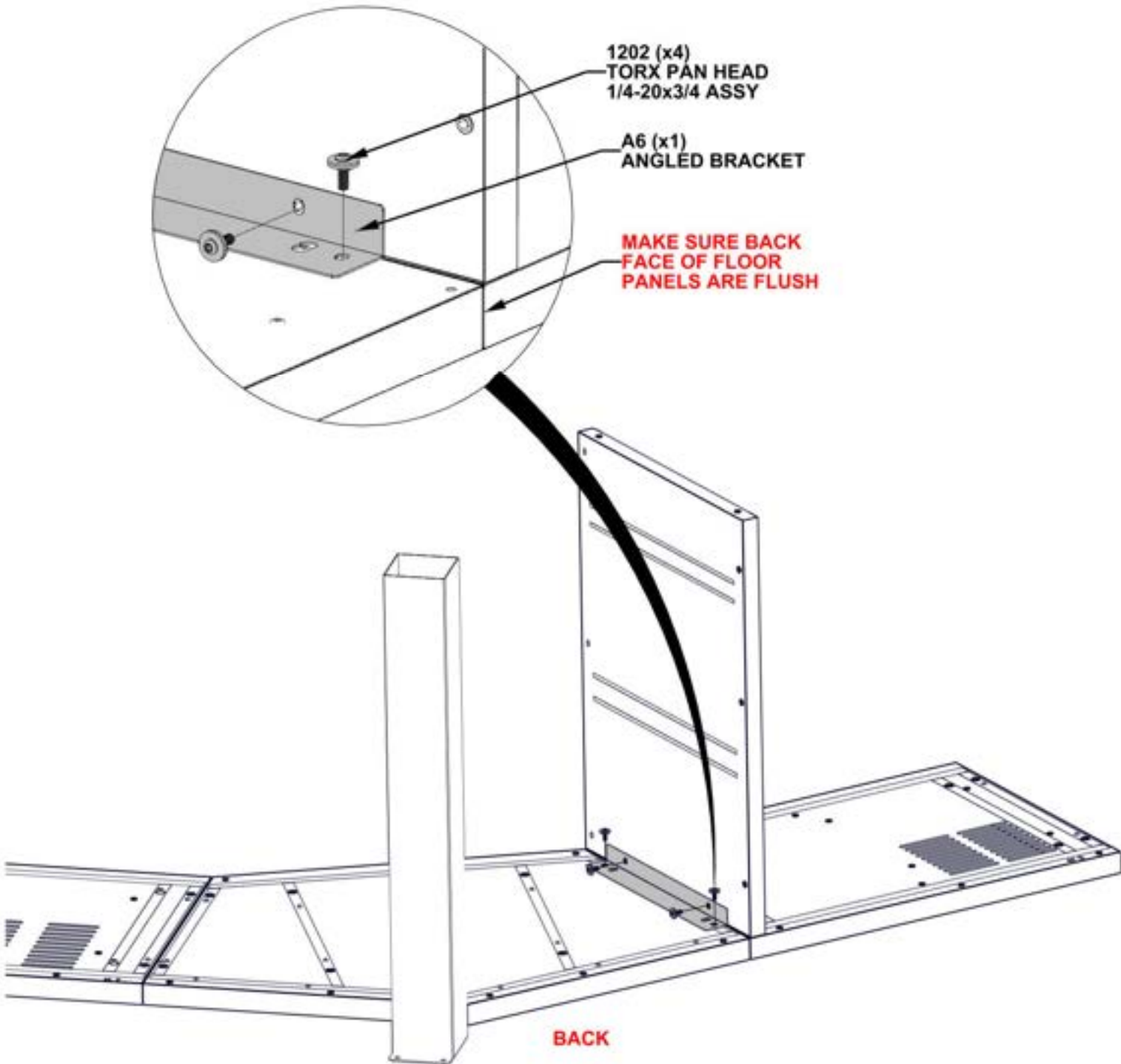
STEP 51 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A6 ANGLED BRACKET - A4M03053
(x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



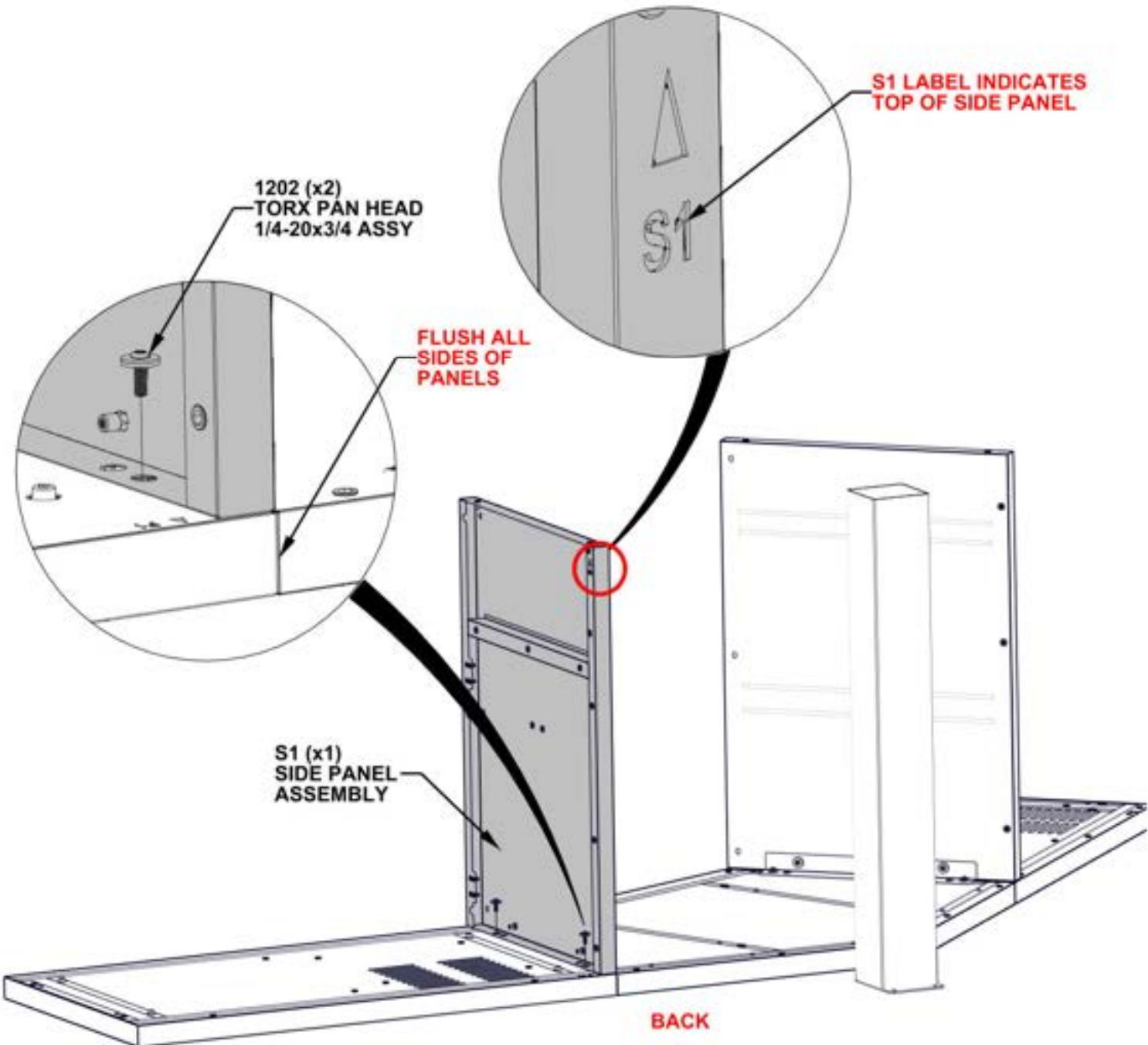
STEP 52 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



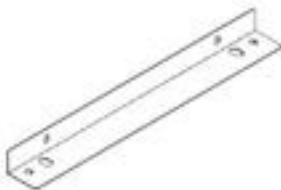
S1 SIDE PANEL ASSEMBLY - A4M05116
(x1) 33 3/8"x23 3/8"x1 3/8" (35.00x594.00x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION CABINET SIDE PANEL AS SHOWN BELOW.
- FLUSH CABINET SIDE PANEL WITH CABINET FLOOR PANEL.



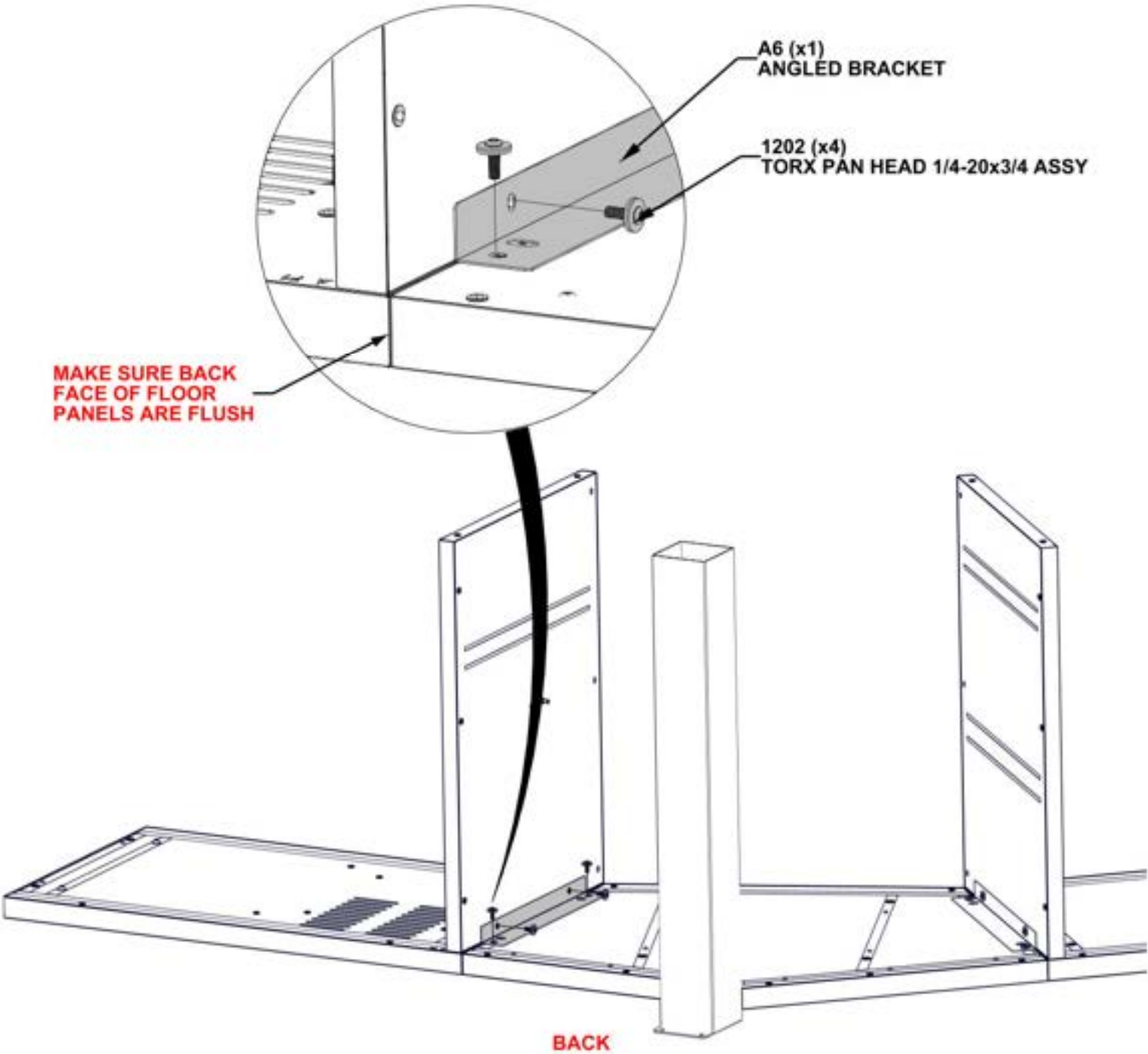
STEP 53 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A6 ANGLED BRACKET - A4M03053
(x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



STEP 54 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
6	H101103	TORX SOCKET SCREW 1/4-20

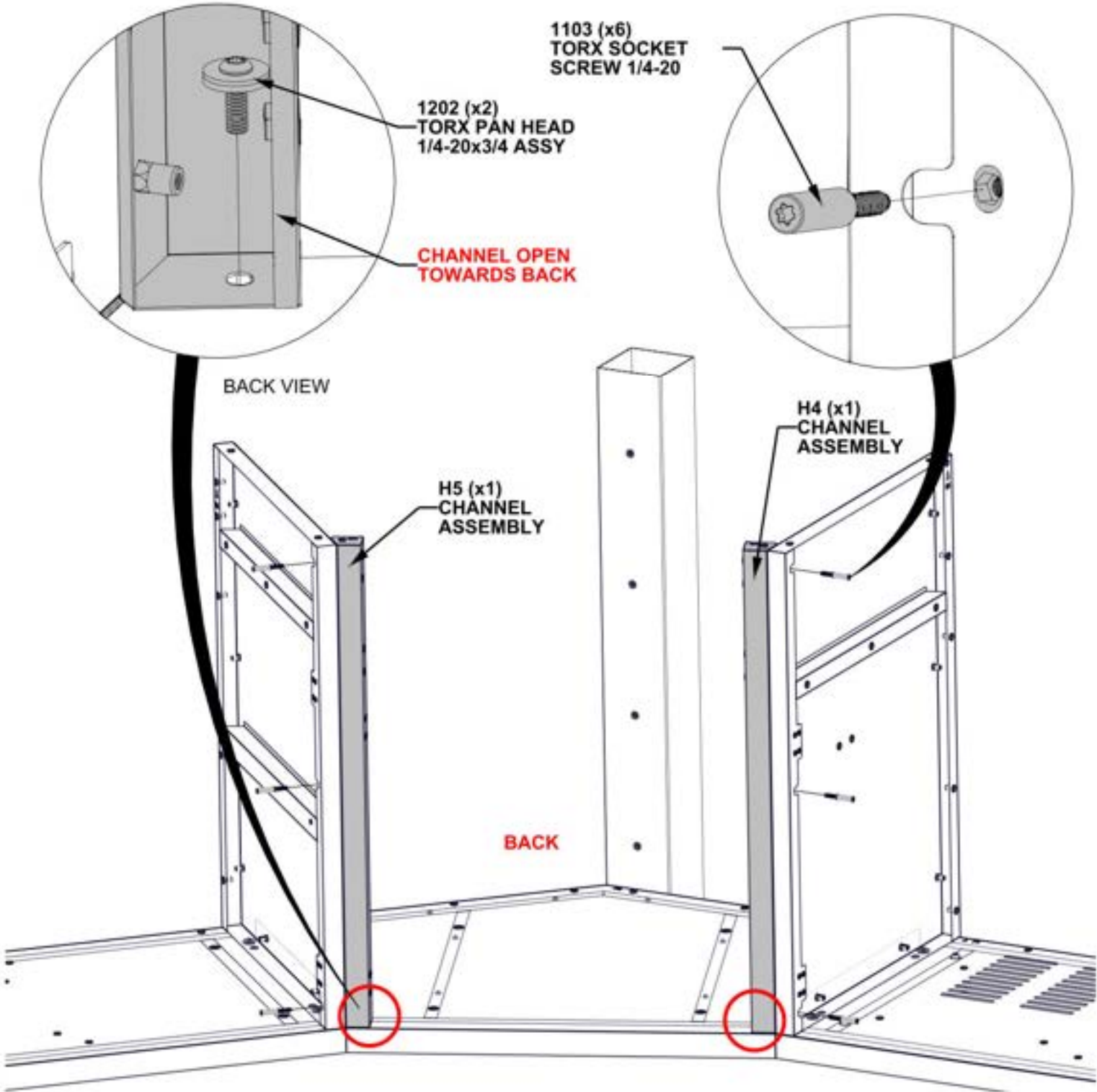


H4 CHANNEL ASSEMBLY - A4M05124
(x1) 33 3/8"x2 1/8"x1 3/4" (45x54x848)



H5 CHANNEL ASSEMBLY - A4M05125
(x1) 33 3/8"x2 1/8"x1 3/4" (45x54x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



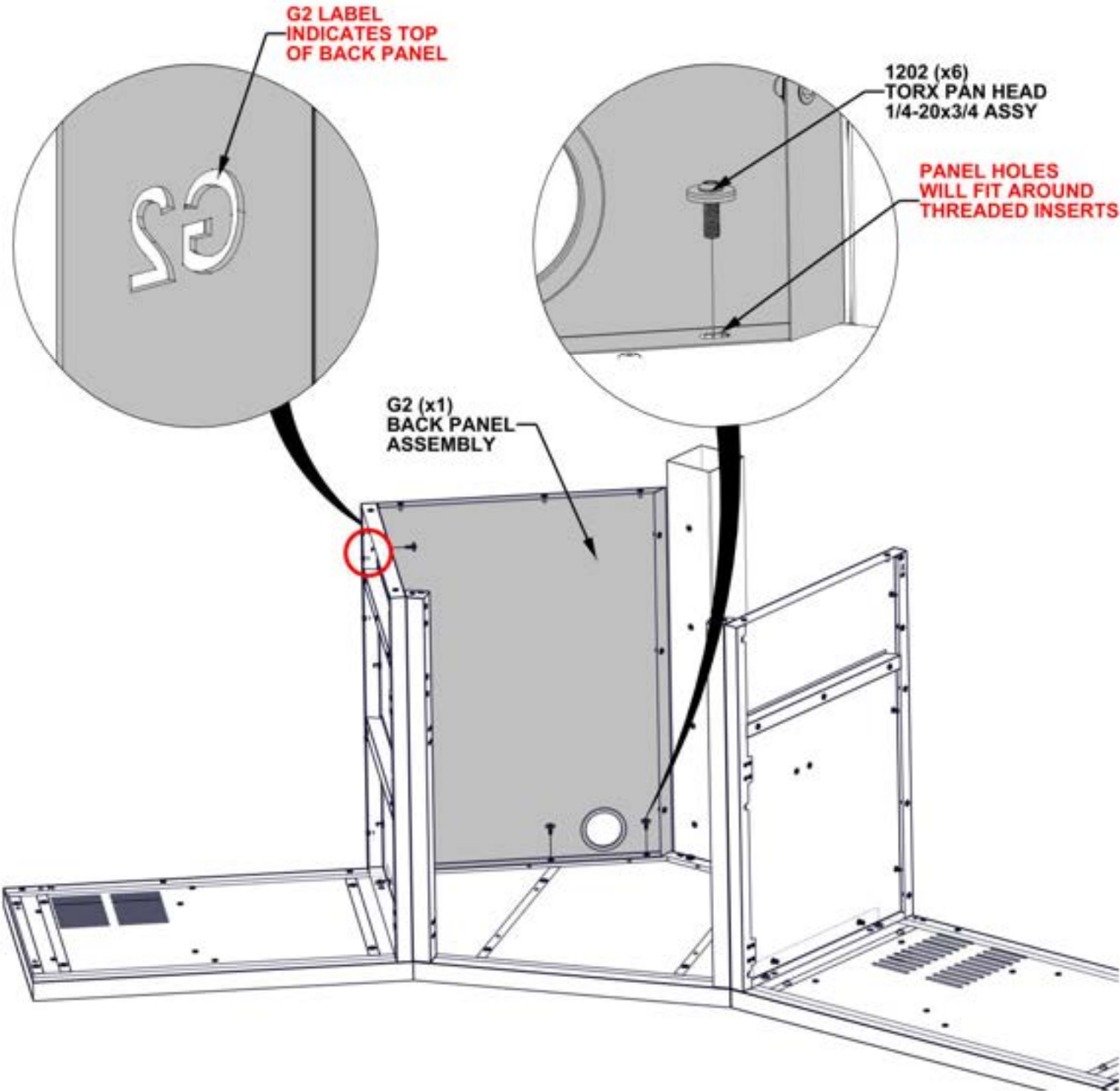
STEP 55 - CABINET ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



G2 BACK PANEL ASSEMBLY - A4M06927
(x1) 33 3/8"x25"x1 3/16" (30x635x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



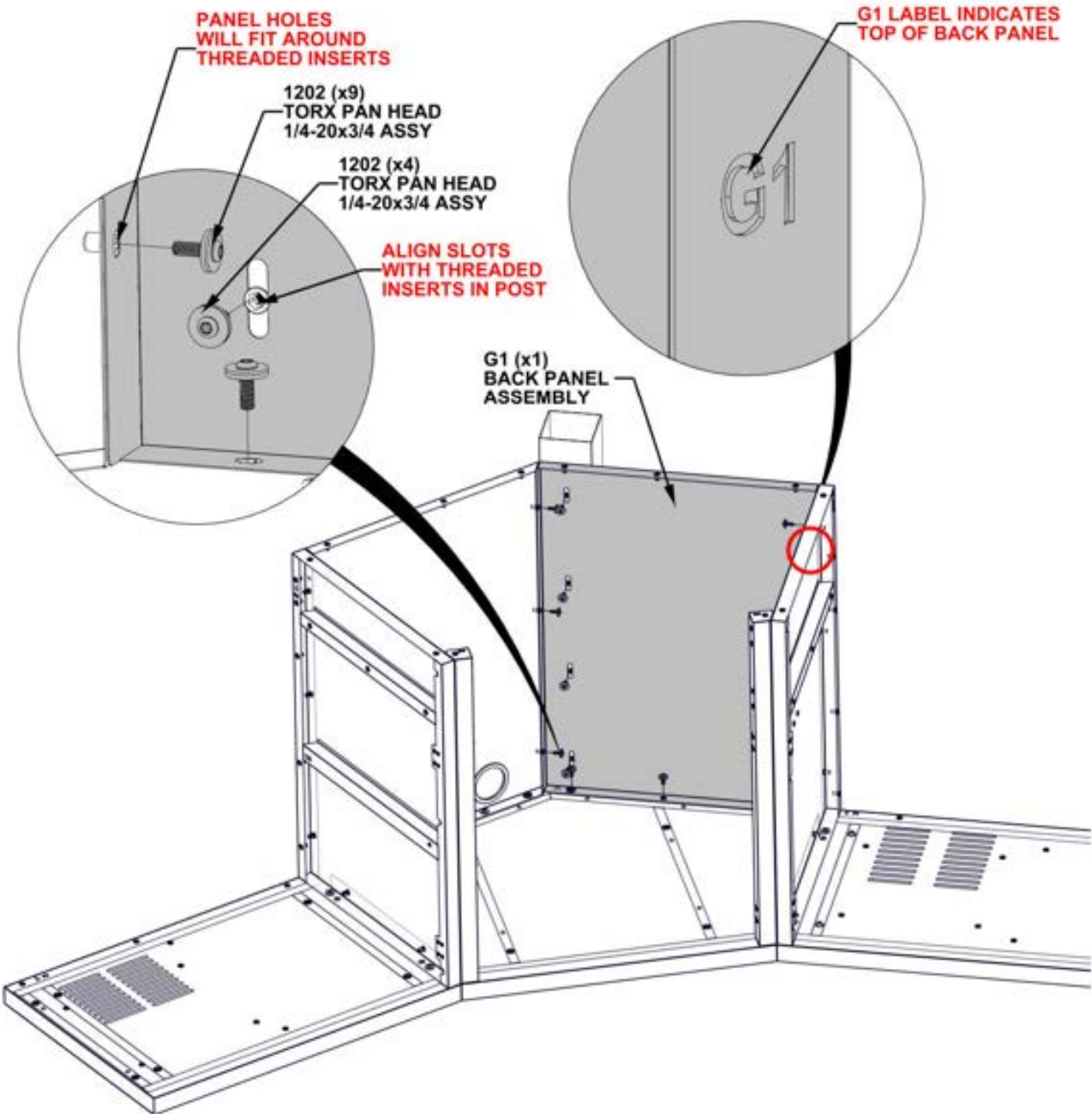
STEP 56 - CABINET ASSEMBLY

Qty	PartNo	Description
13	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



G1 BACK PANEL ASSEMBLY - A4M06926
(x1) 33 3/8"x25 1/16"x1 3/16" (30x636.5x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



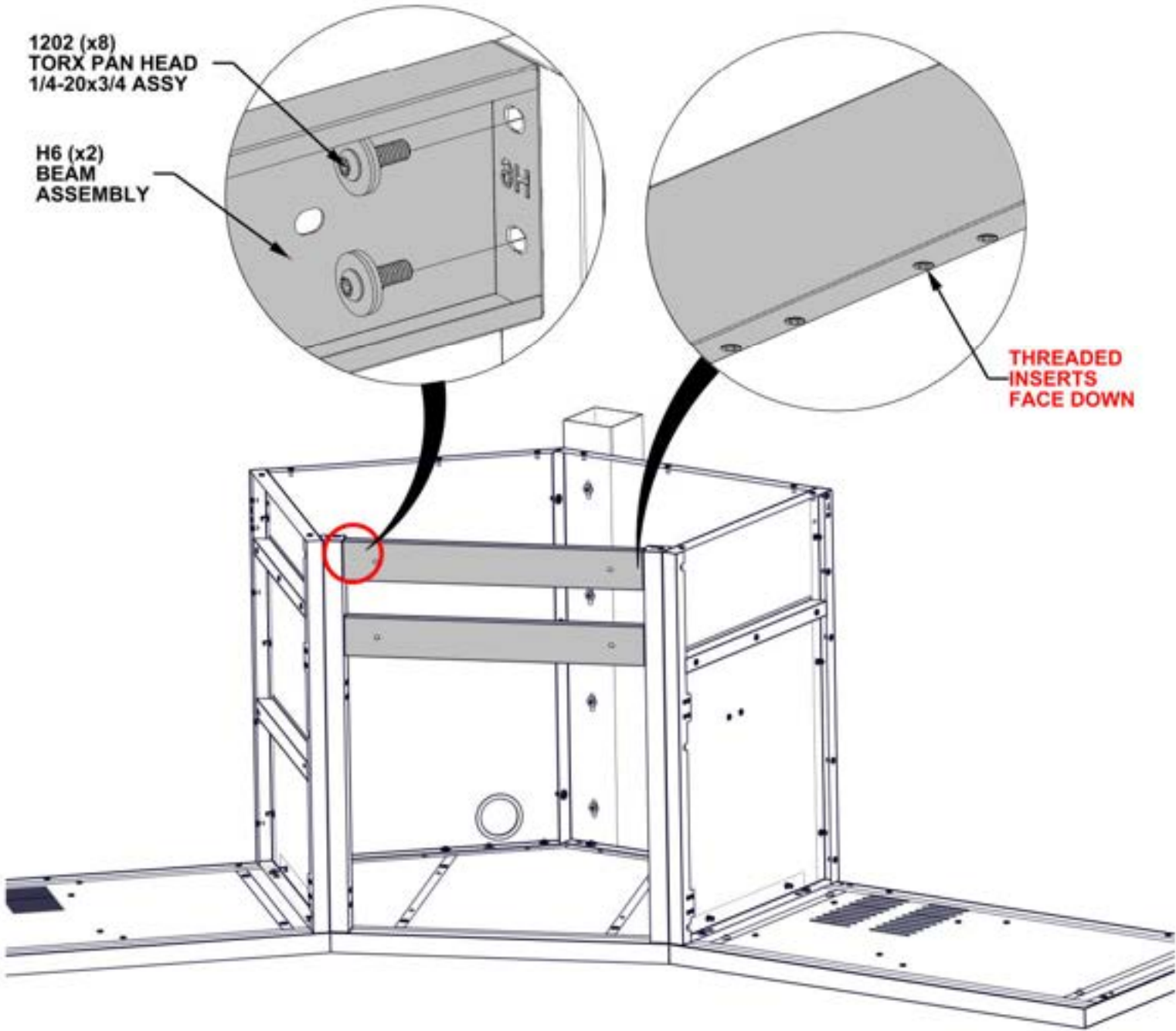
STEP 57 - CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



H6 BEAM ASSEMBLY - A4M05146
(x2) 25 1/4"x3 3/8"x1" (25x85x641)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- **HARDWARE ATTACHES ON INSIDE OF CABINET**



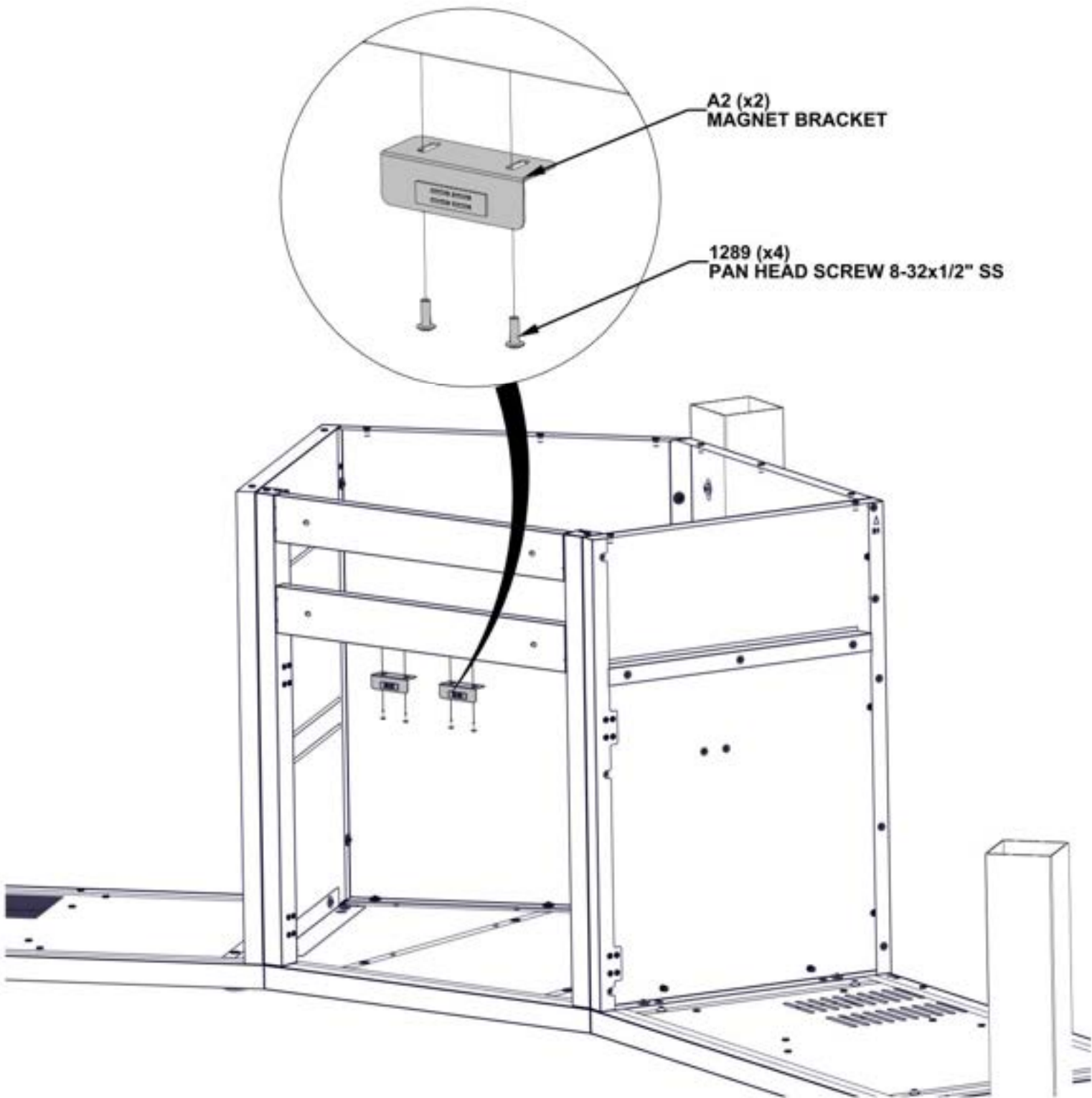
STEP 58 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS



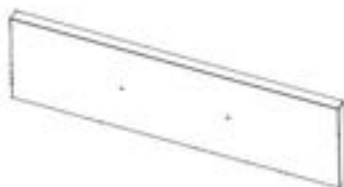
A2 MAGNET BRACKET - A4M03026
(x2) 1"x1 1/4"x3 1/8" (25x31x80)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



STEP 59 - FALSE PANEL ASSEMBLY

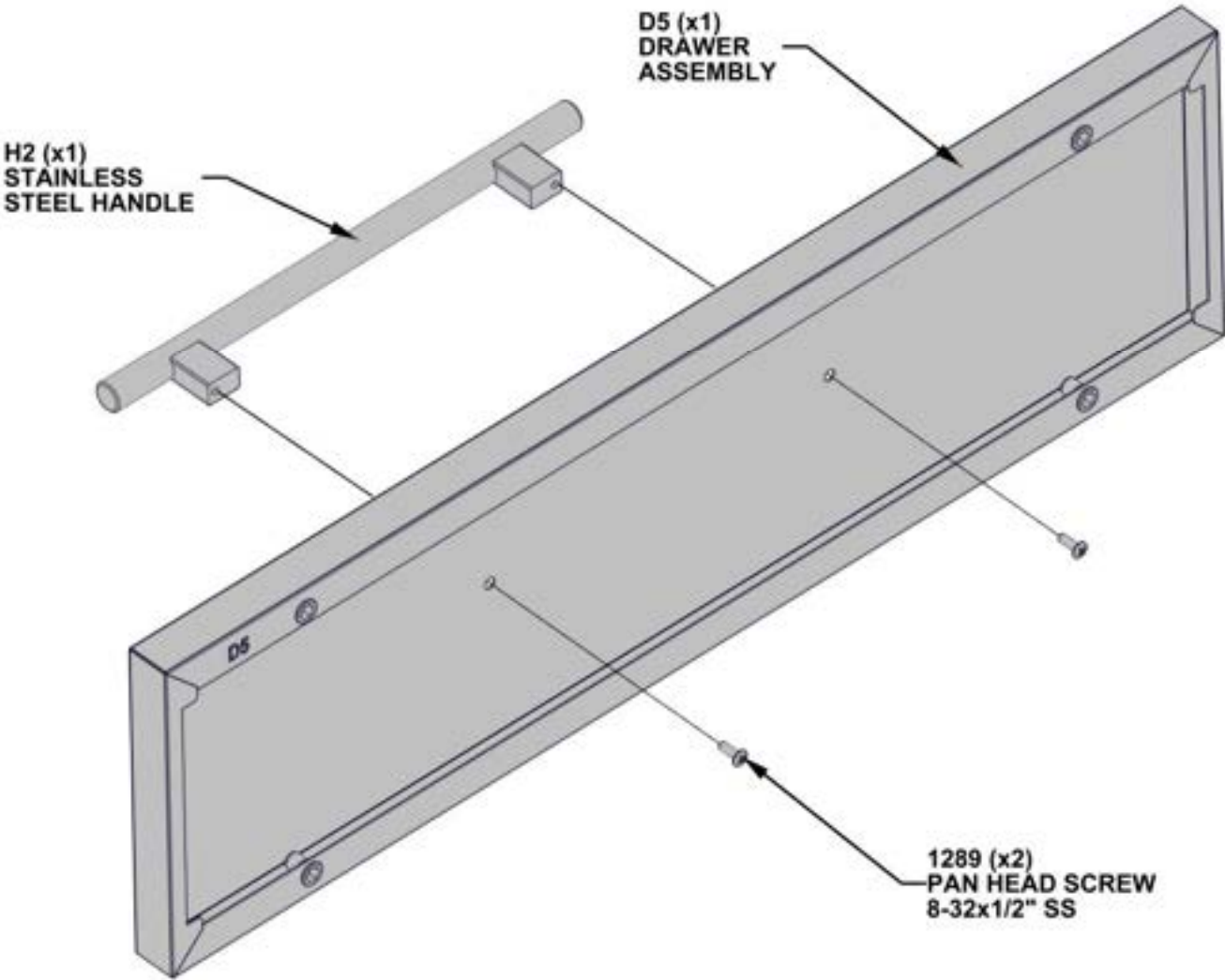
Qty	PartNo	Description
2	H101289	PAN HEAD SCREW 8-32x1/2" SS



D5 DRAWER ASSEMBLY - A4M05145
(x1) 26 3/4"x7 1/2"x1" (26x191x679)



H2 STAINLESS STEEL HANDLE - A4M03024
(x1) 5/8"x1 9/16"x11 13/16" (16x40x300)



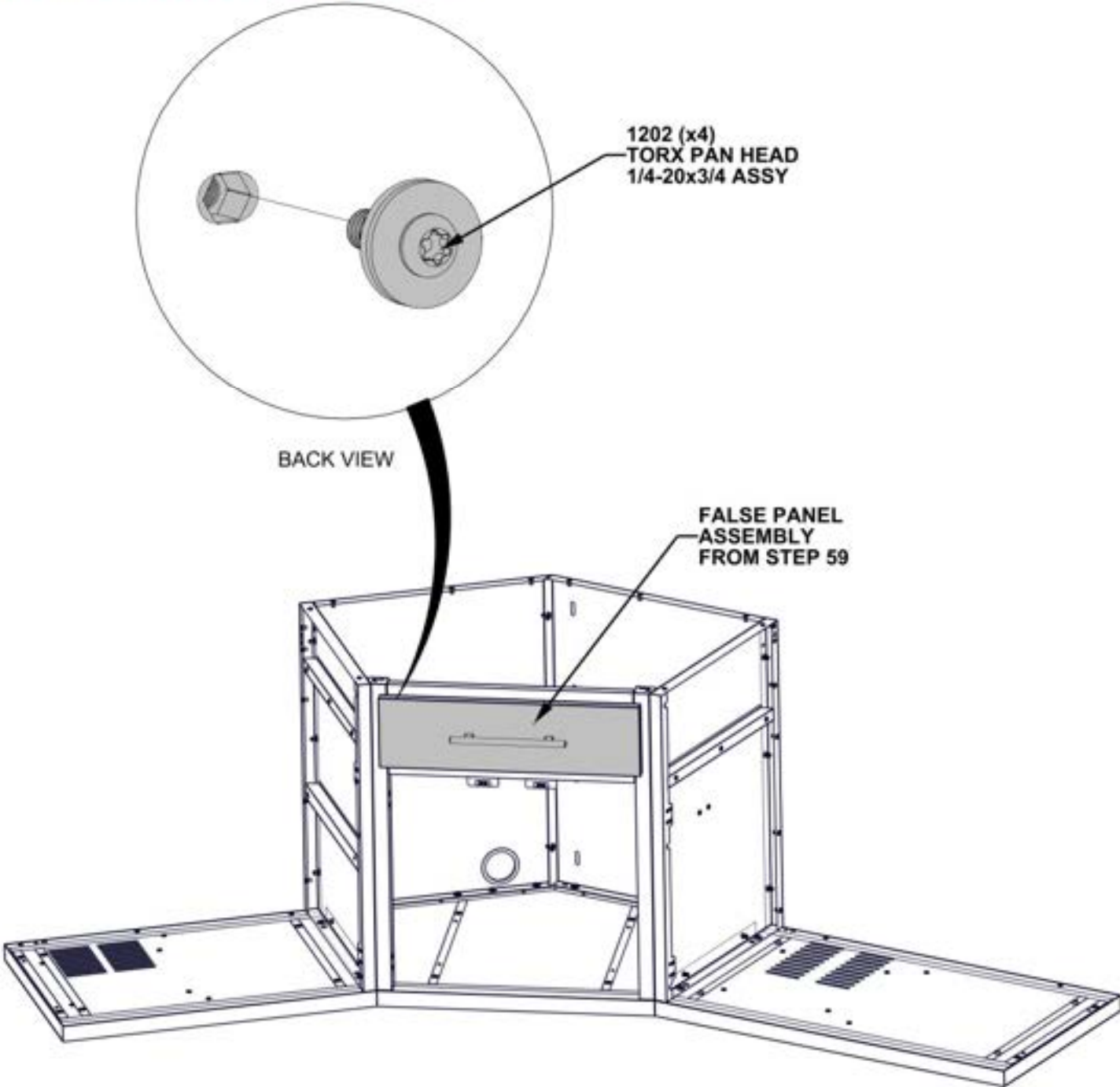
STEP 60 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



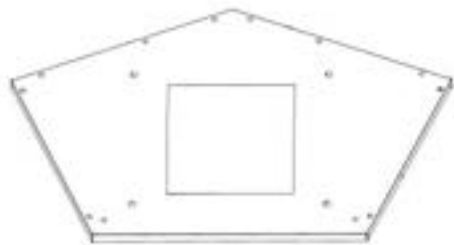
FALSE PANEL ASSEMBLY FROM STEP 59

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- **HARDWARE ATTACHES ON INSIDE OF CABINET**



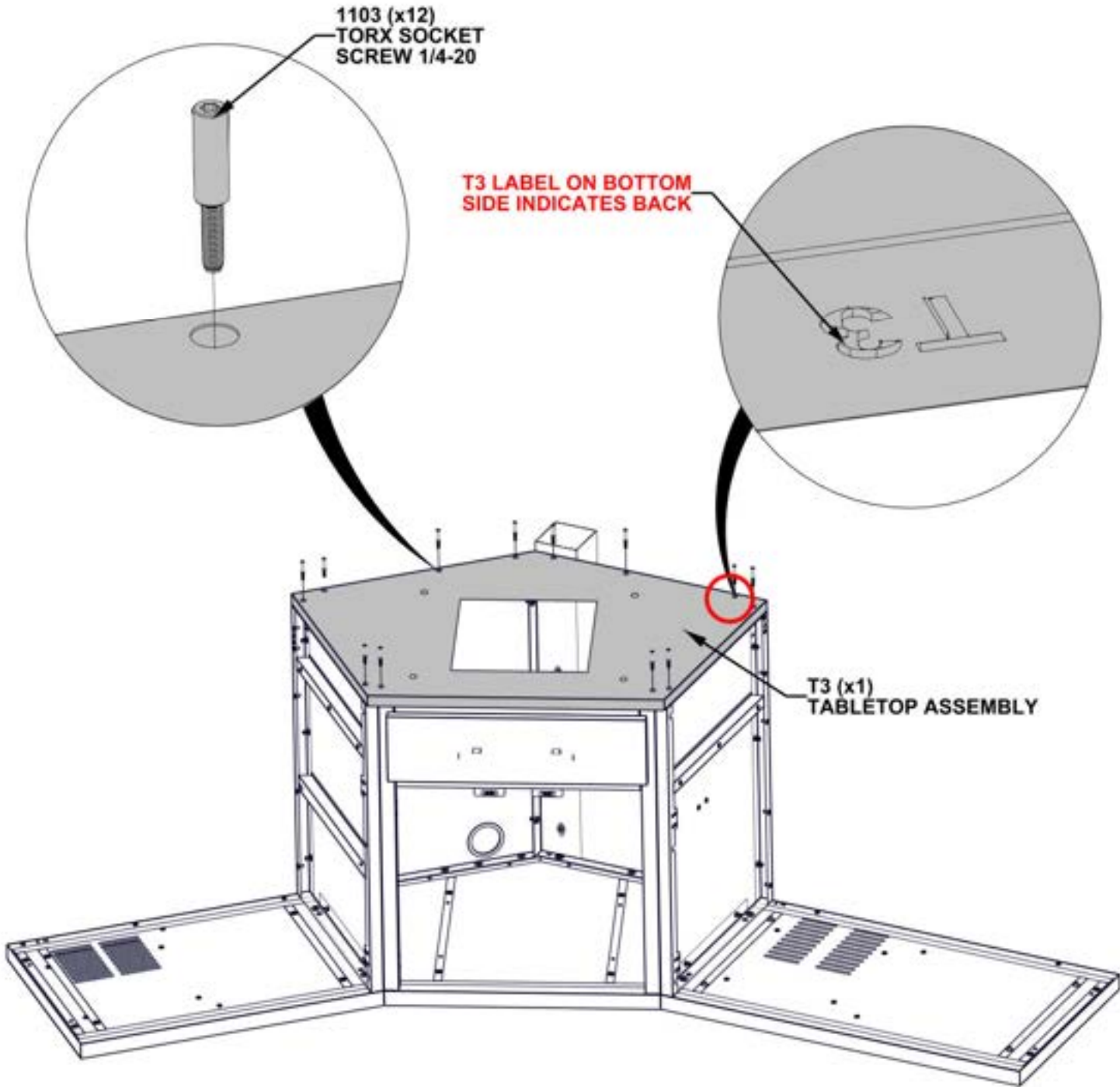
STEP 61 - CABINET ASSEMBLY

Qty	PartNo	Description
12	H101103	TORX SOCKET SCREW 1/4-20

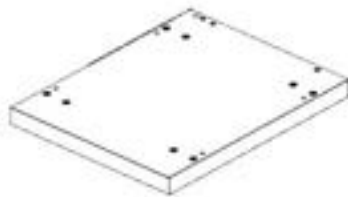


T3 TABLETOP ASSEMBLY - A4M05126
(x1) 48 15/16"x32 5/16"x1 1/4" (32x821x1242)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FLUSH BACK AND SIDE OF PANEL ASSEMBLY.
- ALIGN CIRCULAR HOLES IN TABLETOP WITH THREADED INSERTS IN SIDE AND BACK PANELS.

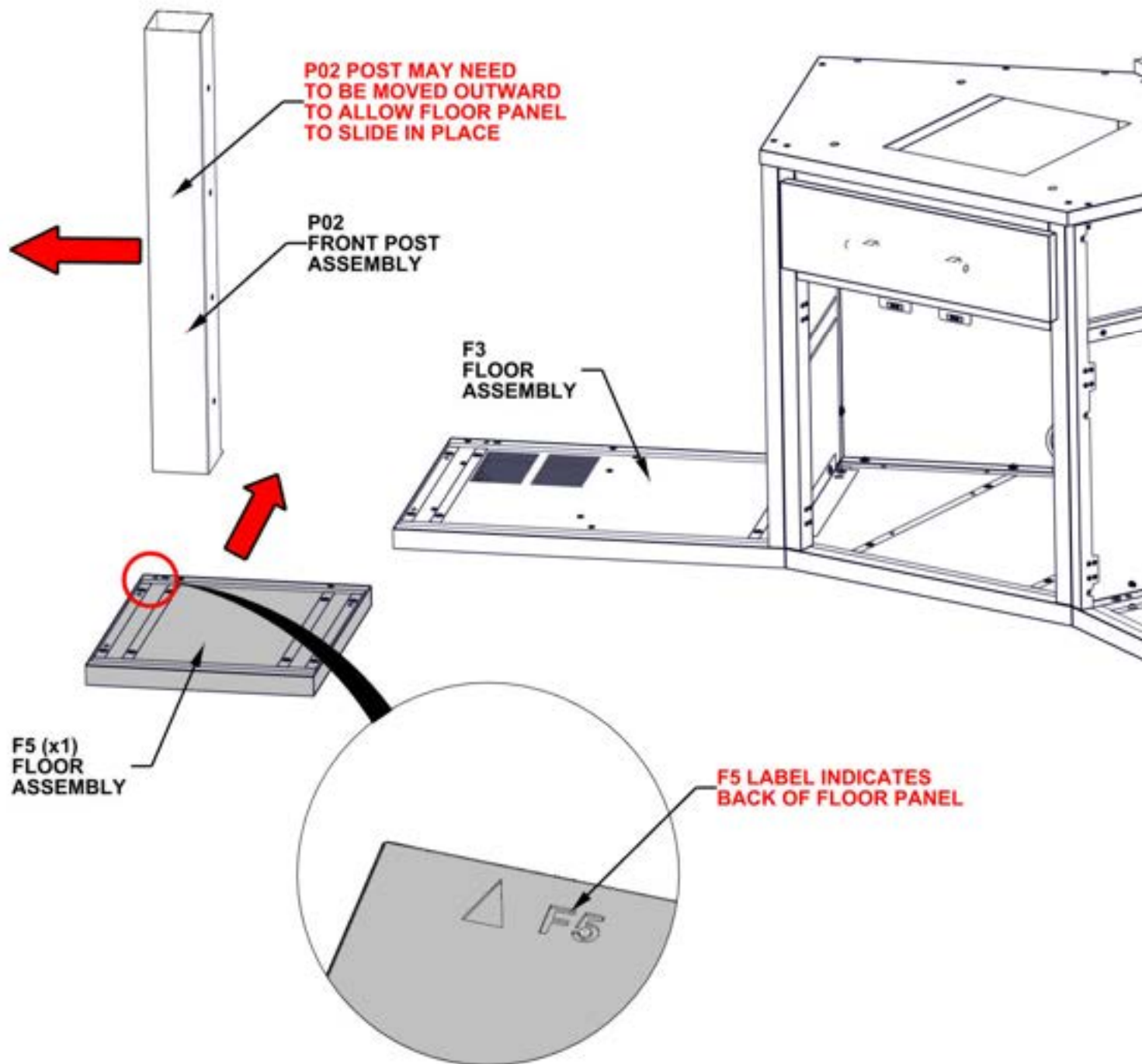


STEP 62A - CABINET ASSEMBLY



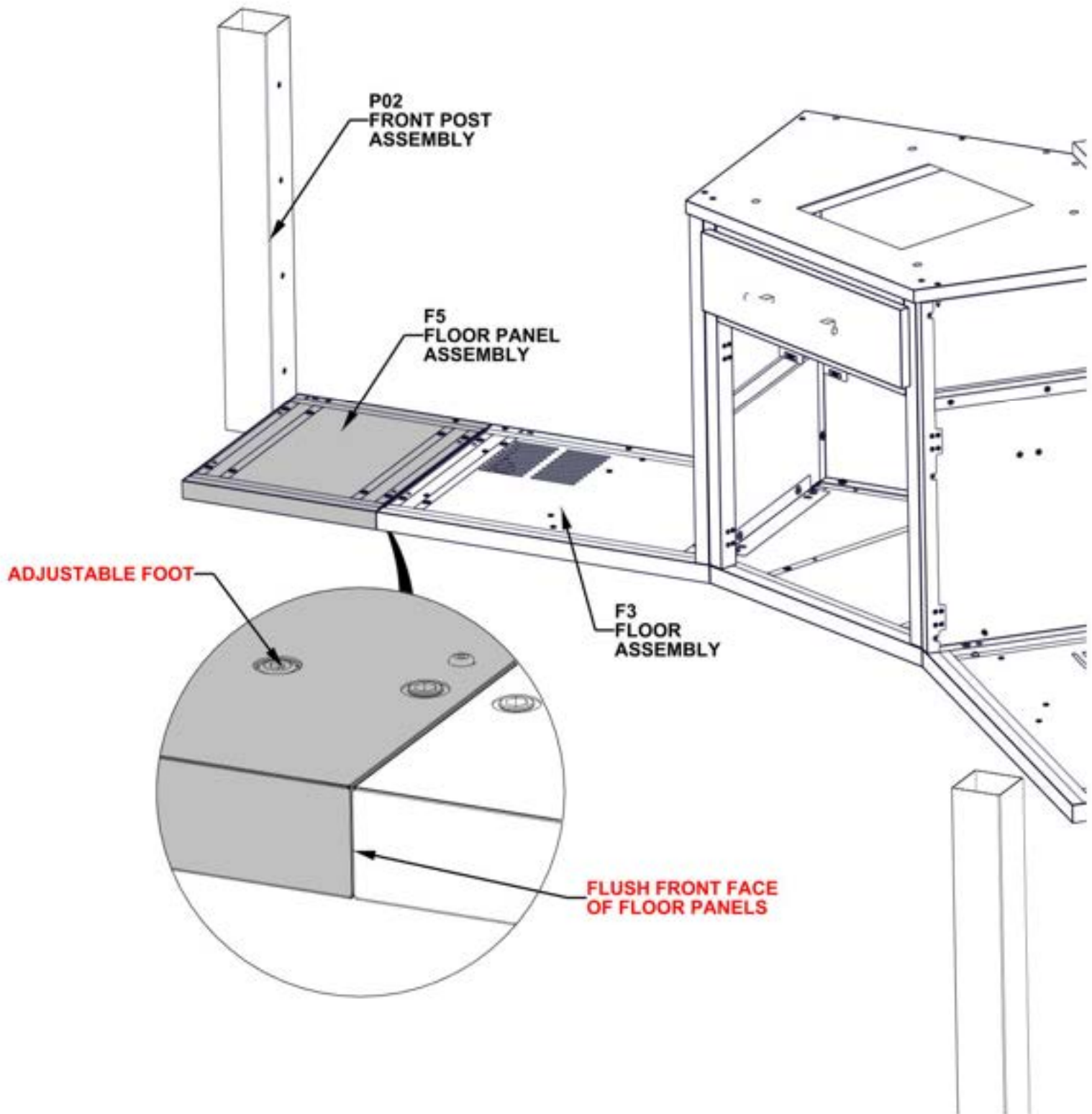
F5 FLOOR ASSEMBLY - A4M03611
(x1) 23 3/8"x19 1/8"x2 5/8" (66x486x594)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- **LOOKING AT THE FRONT SIDE OF THE CABINETS,**
SLIDE FLOOR ASSEMBLY IN BETWEEN POST(P02) AND FLOOR ASSEMBLY(F3).



STEP 62B - CABINET ASSEMBLY

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION FLOOR PANEL AS SHOWN BELOW.
- EACH FLOOR PANEL HAS FACTORY INSTALLED ADJUSTABLE FEET. USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.
- ADJUST POST(P02) AND FLOOR PANEL(F5) TO ELIMINATE ANY GAPS BETWEEN FLOOR PANELS AND POST(P02).



STEP 63 - CABINET ASSEMBLY

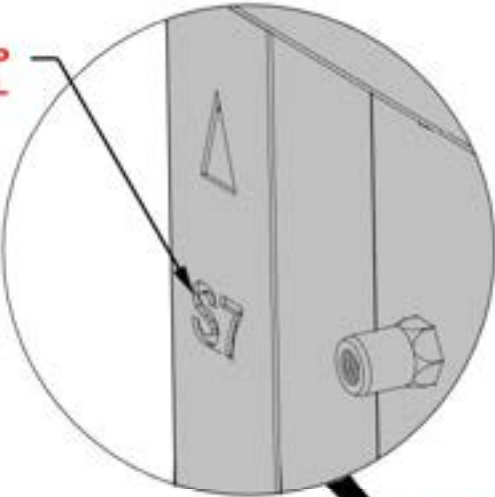


Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

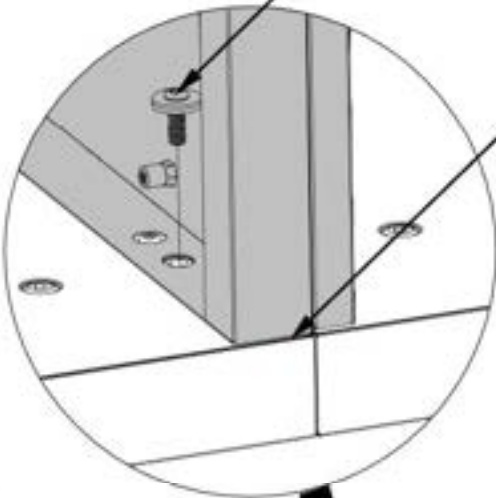
S7 SIDE PANEL ASSEMBLY - A4M05140
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.

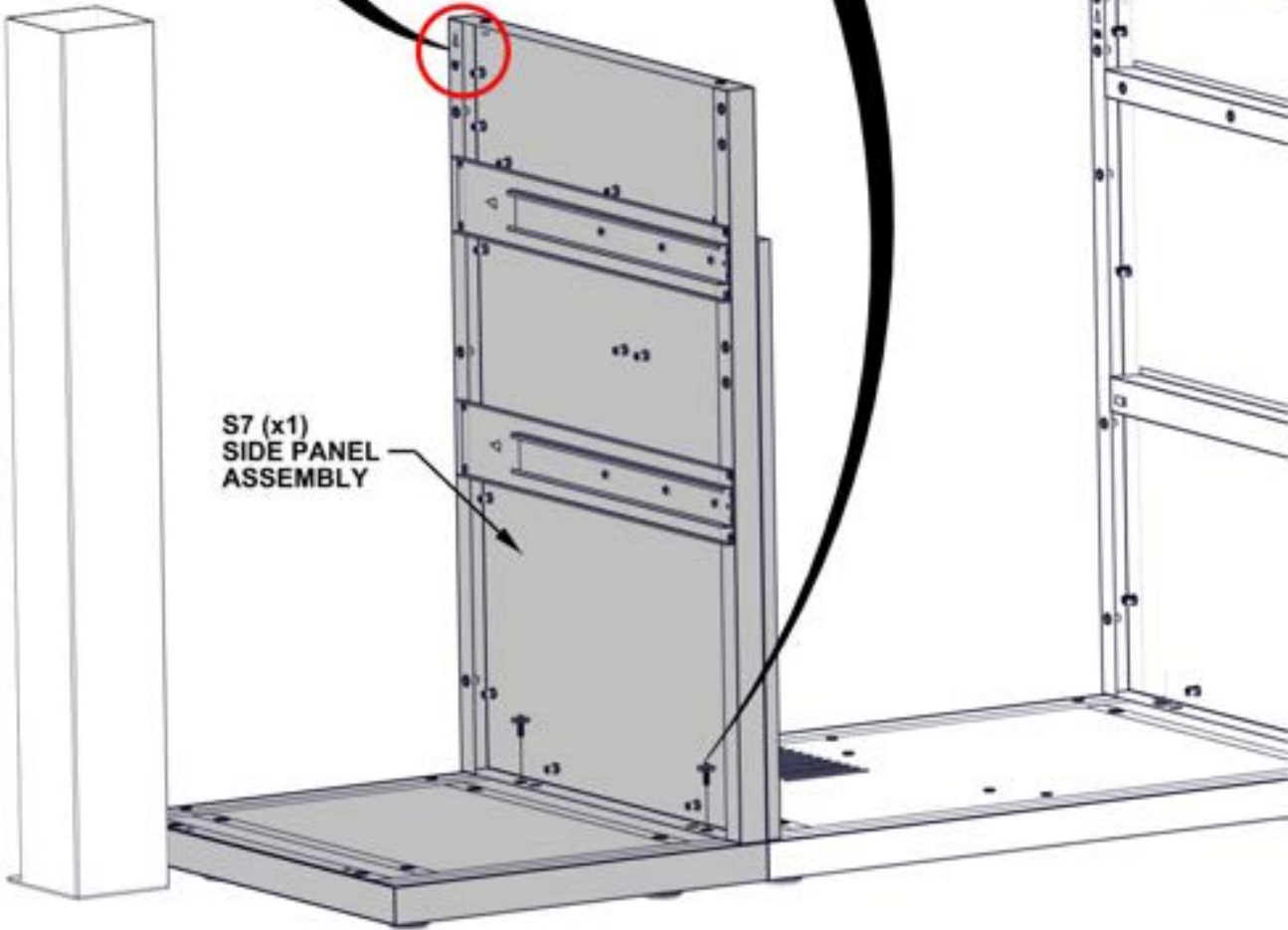
S7 LABEL
INDICATES TOP
OF SIDE PANEL



1202 (x2)
TORX PAN HEAD
1/4-20x3/4 ASSY



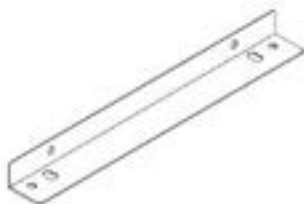
FLUSH FRONT
FACE OF SIDE
PANEL WITH
FLOOR PANEL



S7 (x1)
SIDE PANEL
ASSEMBLY

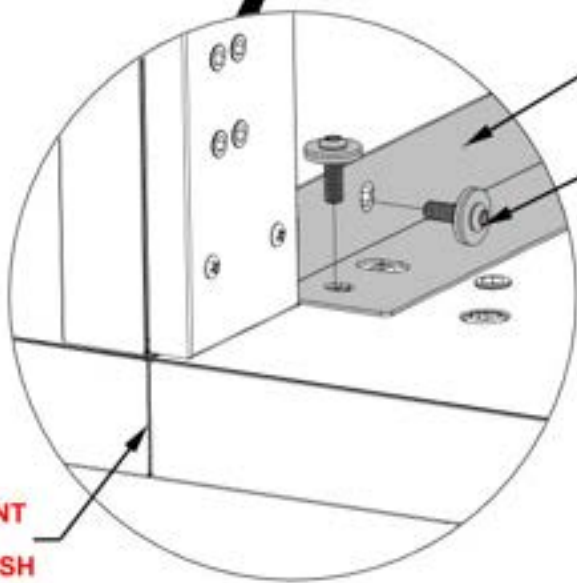
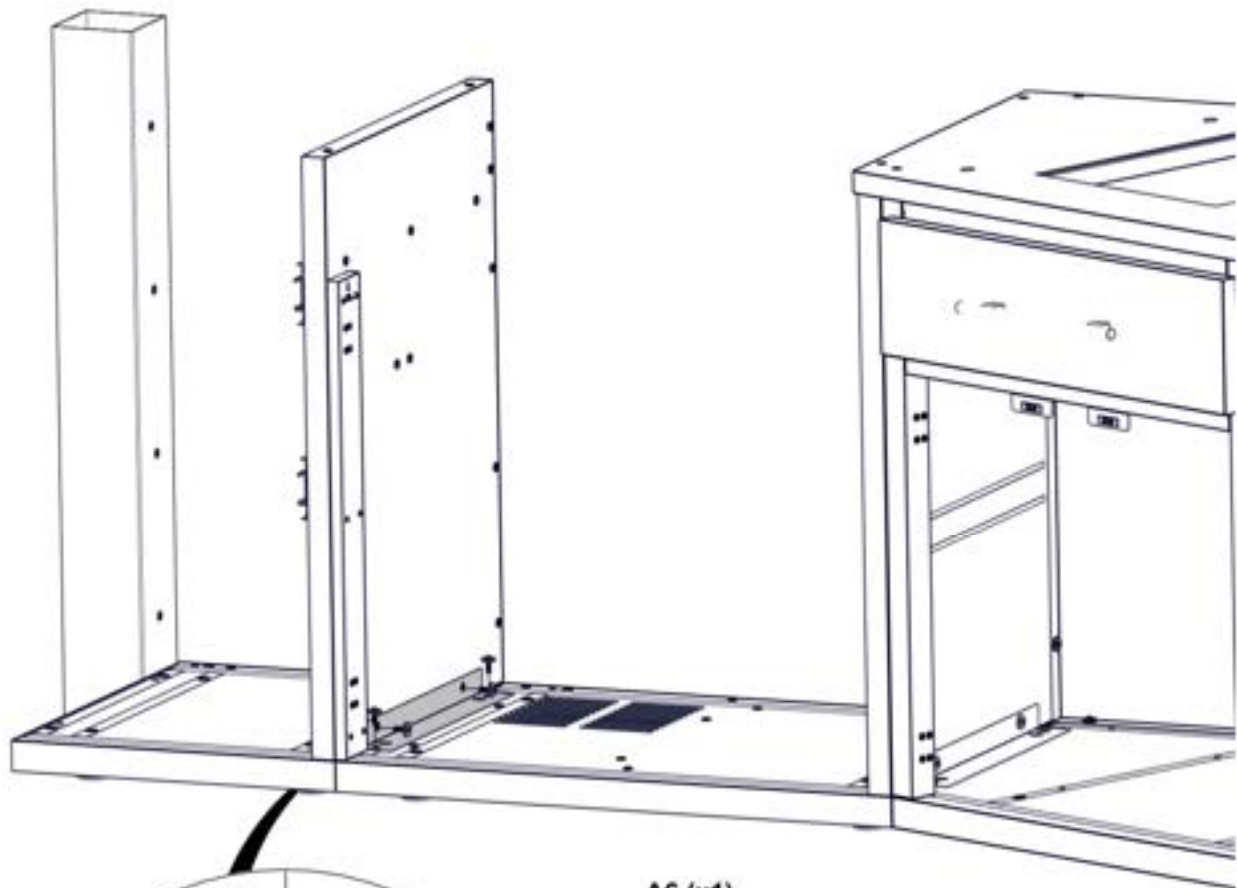
STEP 64 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A6 ANGLED BRACKET - A4M03053
(x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



A6 (x1)
ANGLED BRACKET

1202 (x4)
TORX PAN HEAD 1/4-20x3/4 ASSY

MAKE SURE FRONT
FACE OF FLOOR
PANELS ARE FLUSH

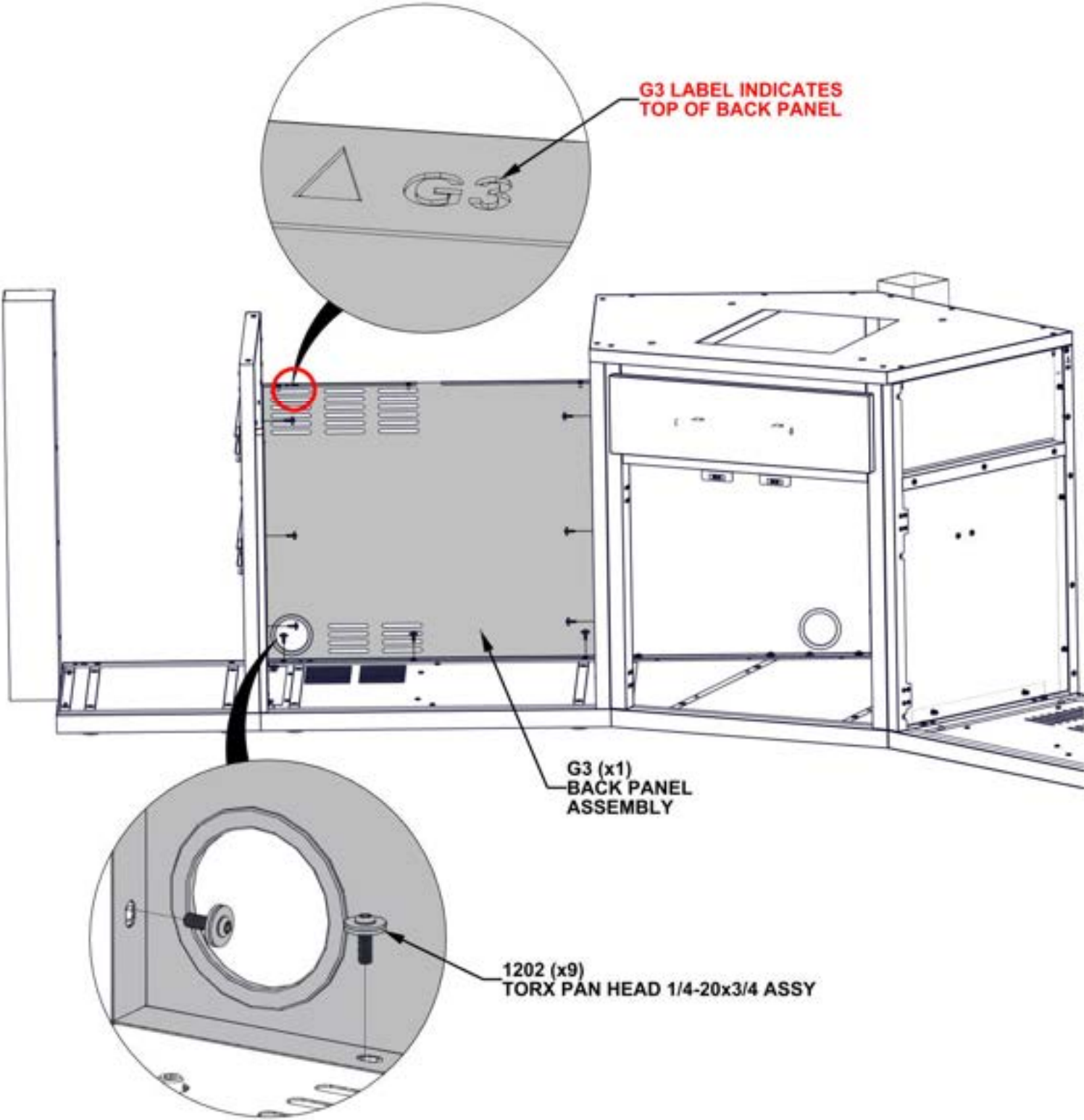
STEP 65 - CABINET ASSEMBLY

Qty	PartNo	Description
9	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



G3 BACK PANEL ASSEMBLY - A4M05132
(x1) 31 7/16"x26 1/2"x1 3/16" (30x674x799)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



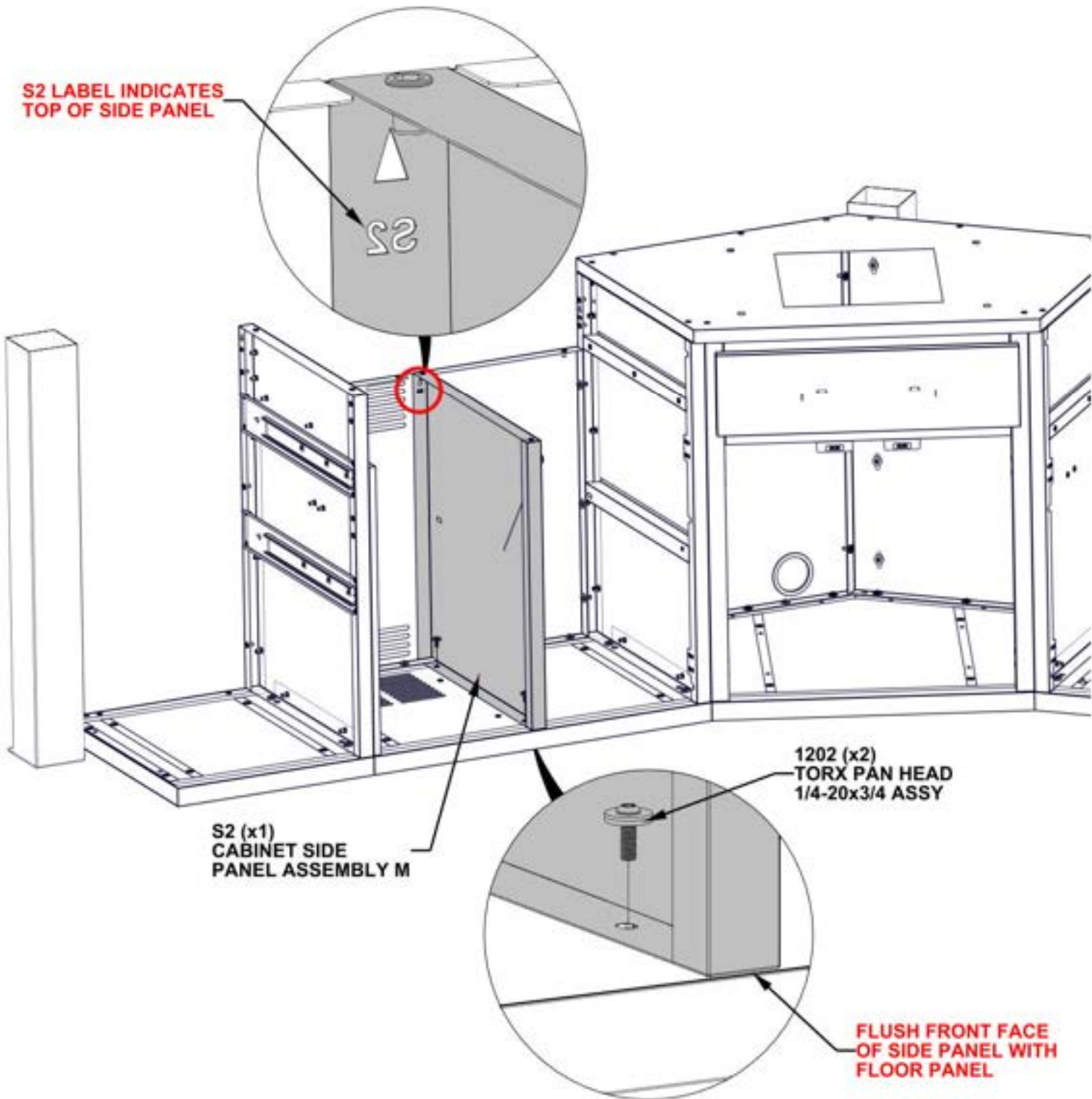
STEP 66 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S2 CABINET SIDE PANEL ASSEMBLY M - A4M03545
(x1) 26 1/2"x23 3/8"x1 3/8" (35x593x673.5)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.

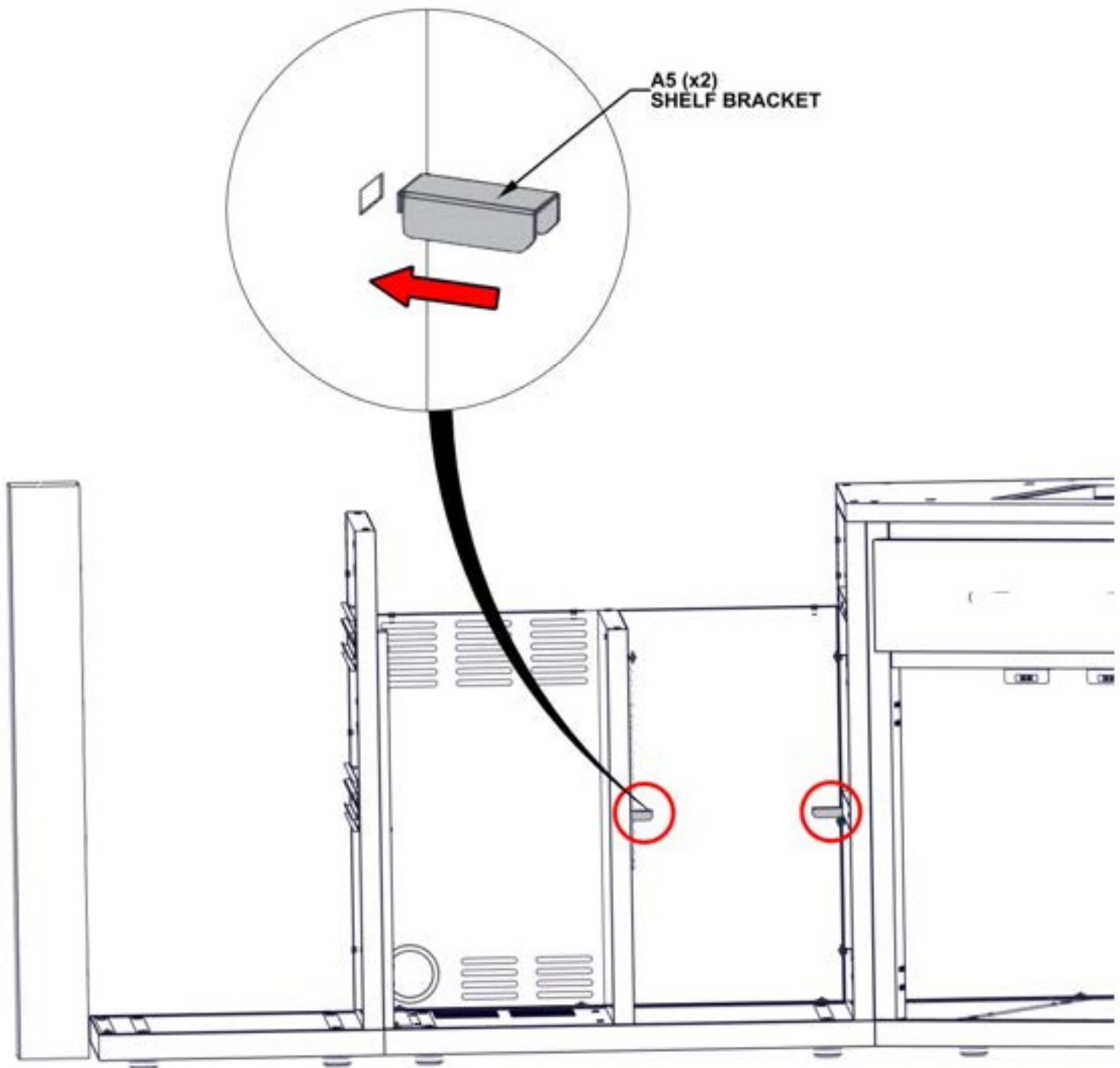


STEP 67 - CABINET ASSEMBLY



A5 SHELF BRACKET - A4M03141
(x2) 5/8"x7/8"x2 1/16" (16x22x53)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- ATTACH SHELF BRACKETS ON BOTH SIDES OF CENTER CABINET.



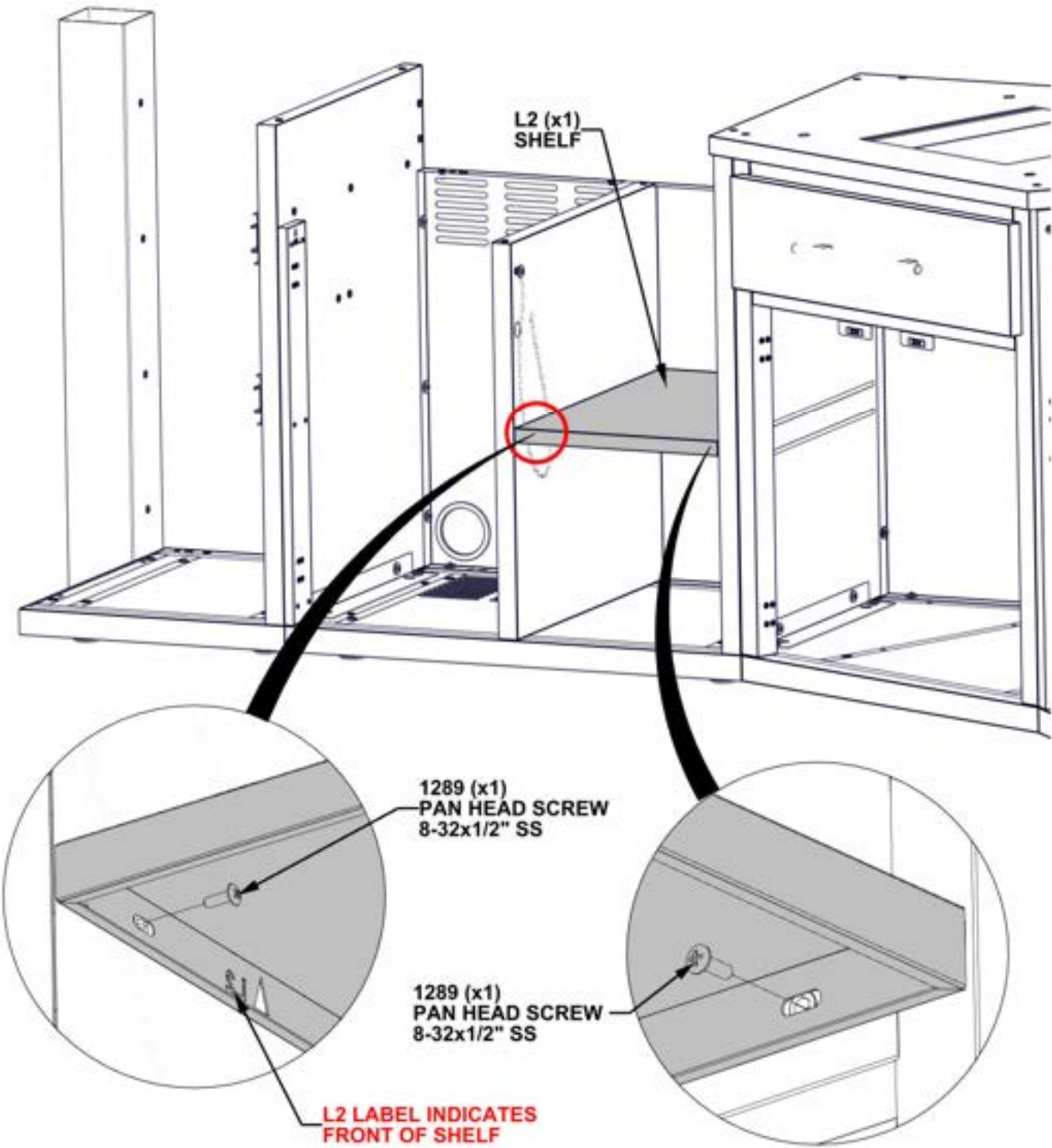
STEP 68 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101289	PAN HEAD SCREW 8-32x1/2" SS



L2 SHELF - A4M05157
(x1) 23 1/4"x14 5/8"x1" (25.00x372.00x591.00)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



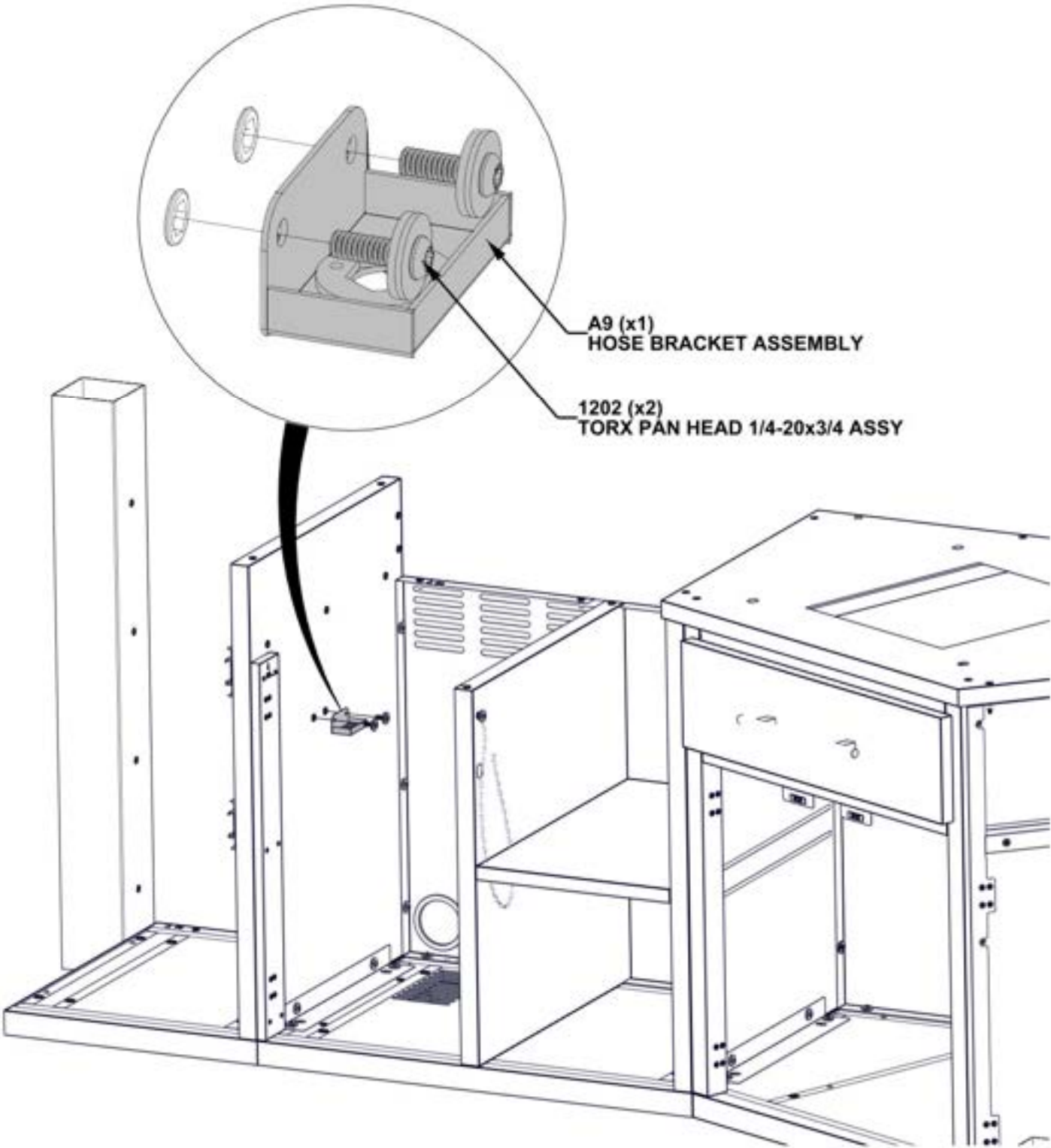
STEP 69 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A9 HOSE BRACKET ASSEMBLY - A4M03060
(x1) 1 1/4"x1 7/16"x2 9/16" (31.5x36.5x65)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



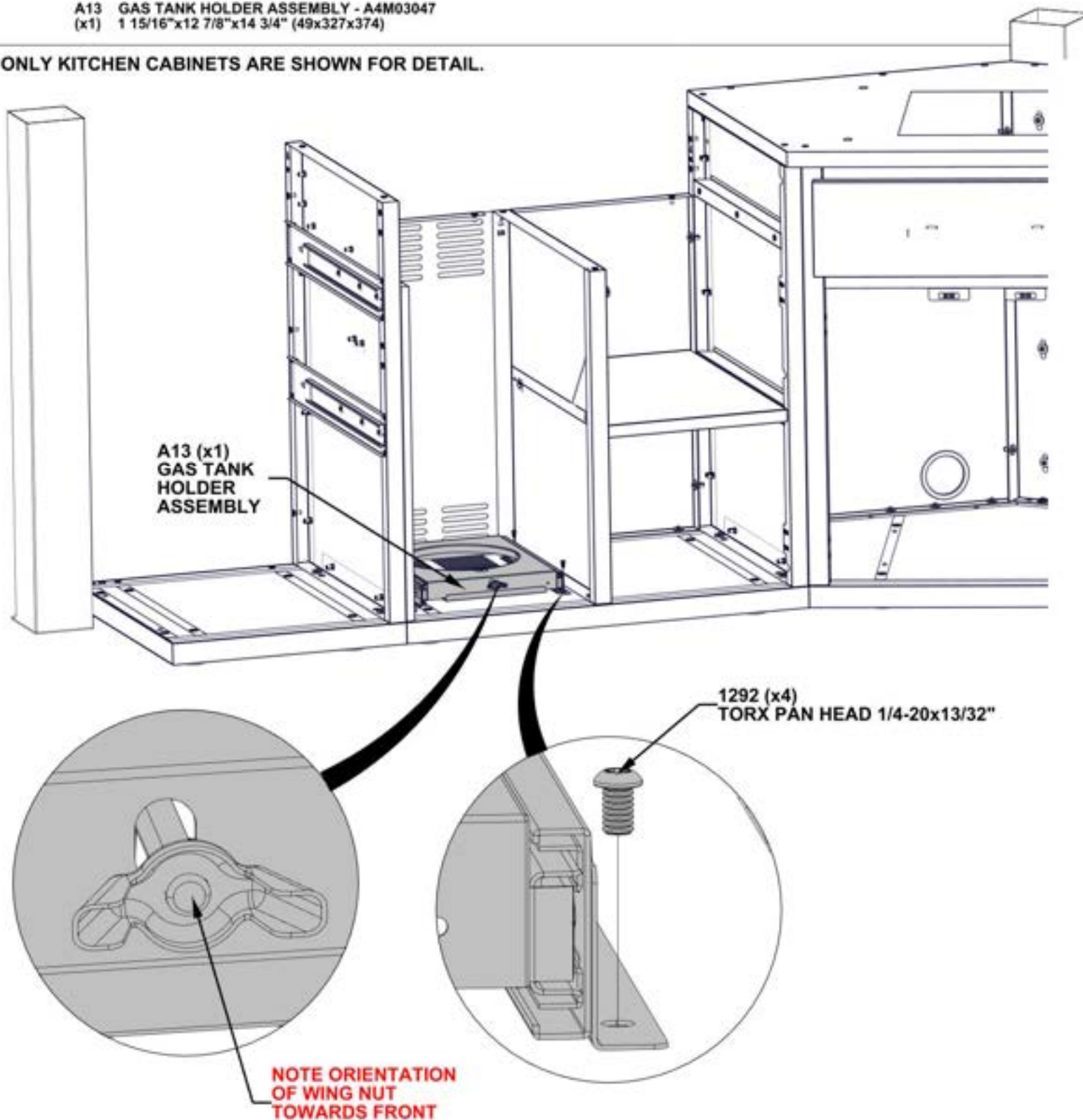
STEP 70 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101292	TORX PAN HEAD 1/4-20x13/32"



A13 GAS TANK HOLDER ASSEMBLY - A4M03047
(x1) 1 15/16"x12 7/8"x14 3/4" (49x327x374)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



STEP 71A - CABINET ASSEMBLY

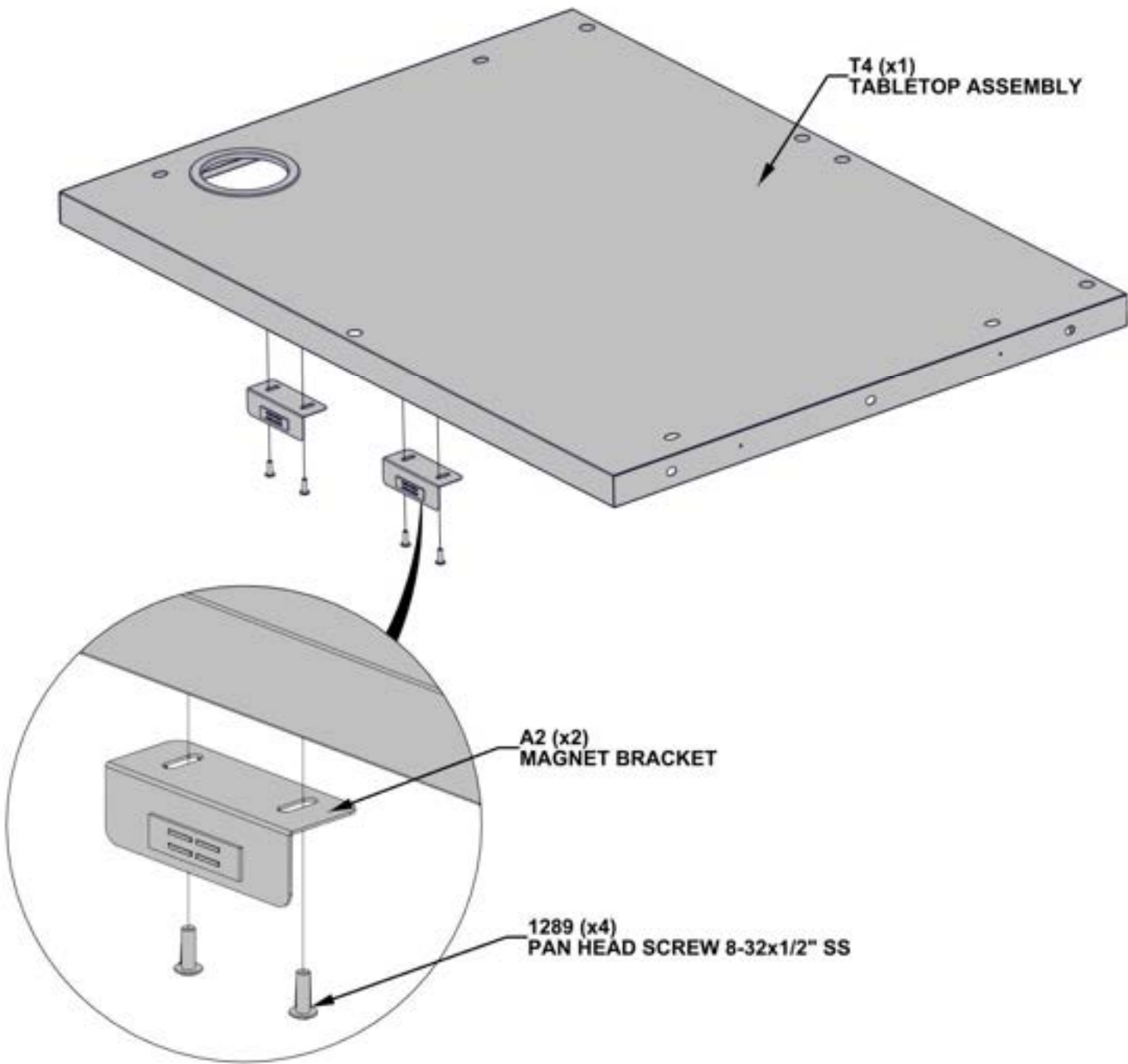
Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS



T4 TABLETOP ASSEMBLY - A4M05131
(x1) 31 7/16"x23 3/8"x1 1/4" (32x593x799)



A2 MAGNET BRACKET - A4M03026
(x2) 1"x1 1/4"x3 1/8" (25x31x80)



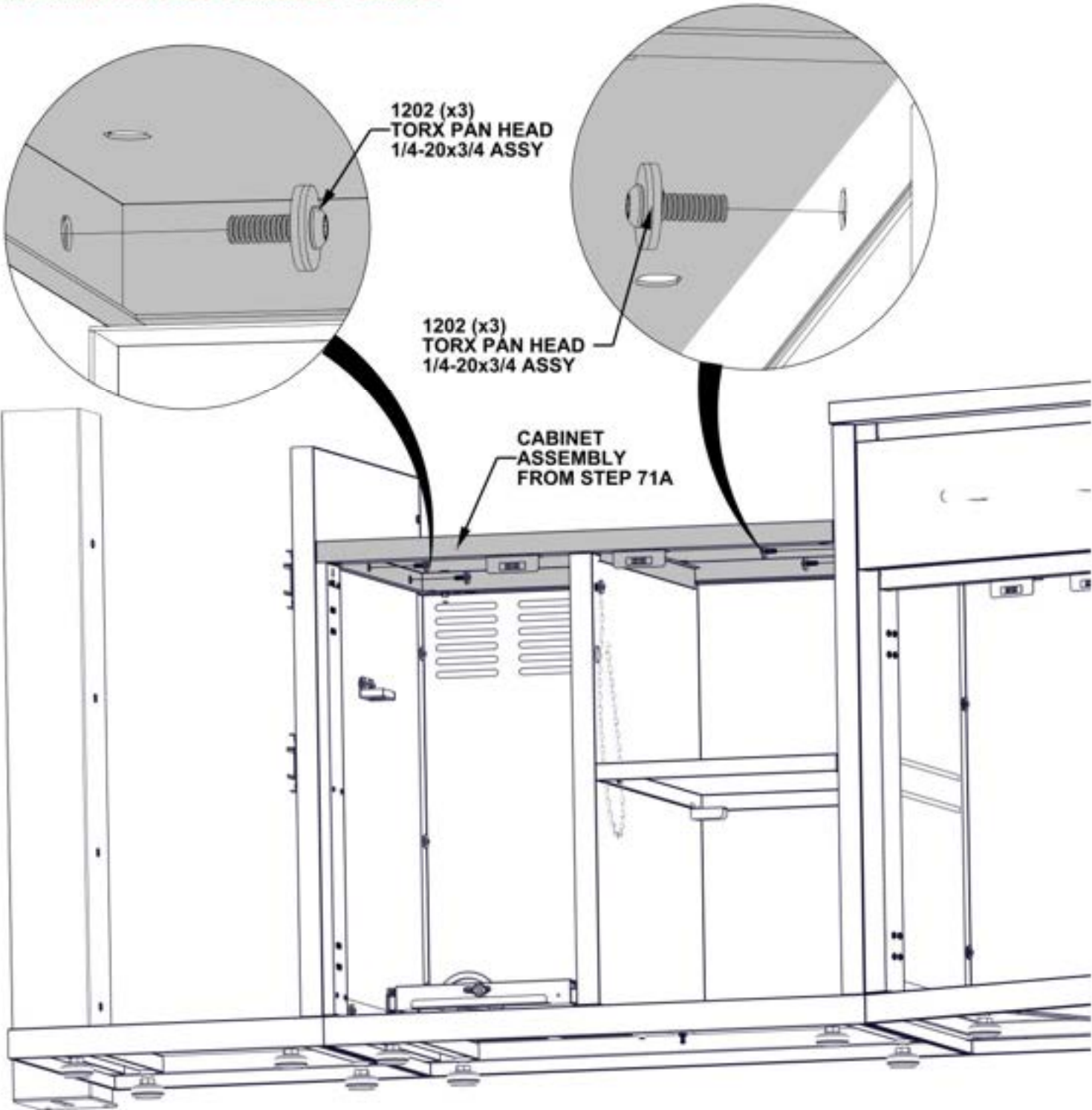
STEP 71B - CABINET ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



CABINET ASSEMBLY FROM STEP 71A

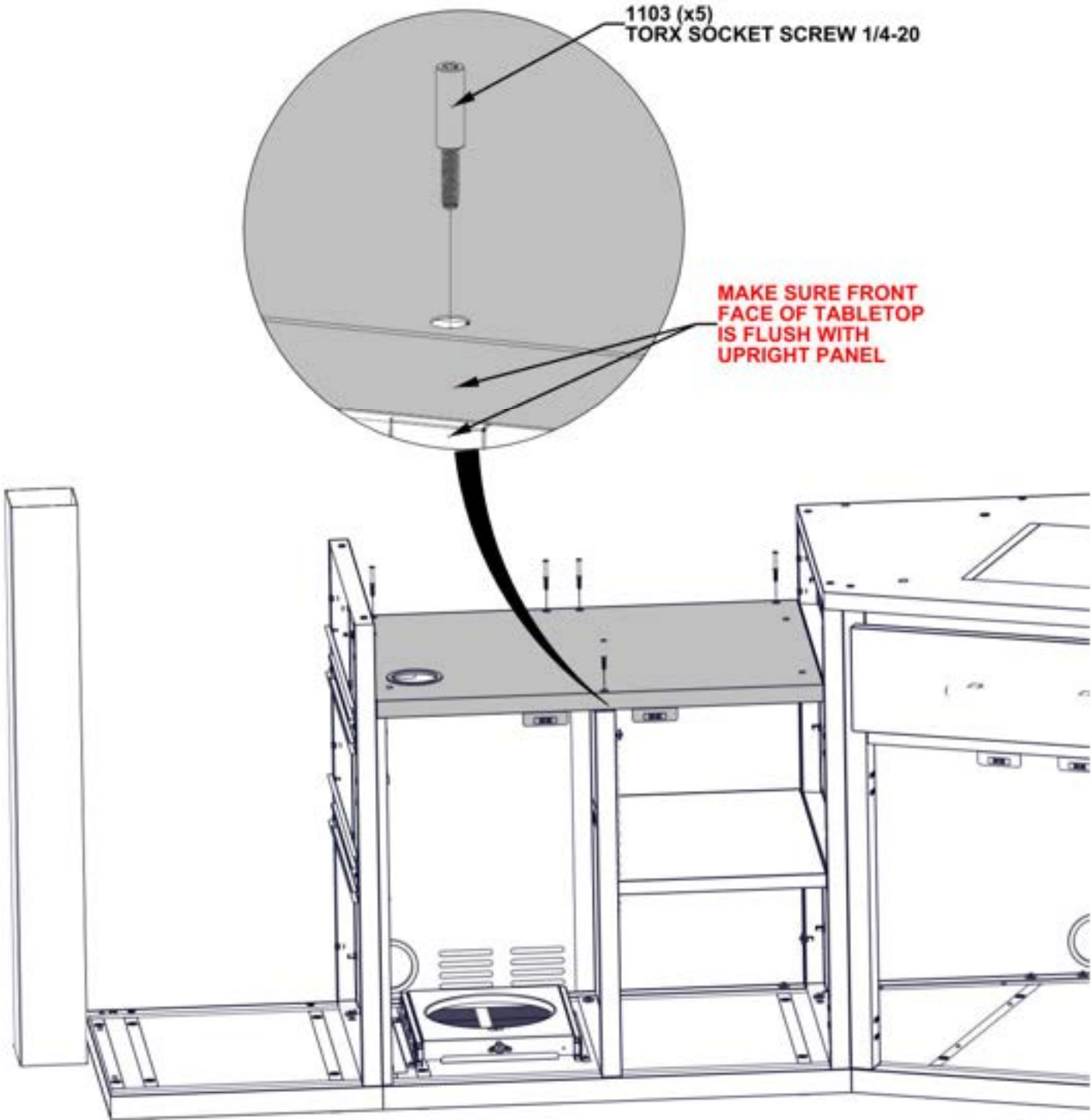
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- **HARDWARE ATTACHES ON INSIDE OF CABINET**



STEP 72 - CABINET ASSEMBLY

Qty	PartNo	Description
5	H101103	TORX SOCKET SCREW 1/4-20

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



STEP 73 - CABINET ASSEMBLY

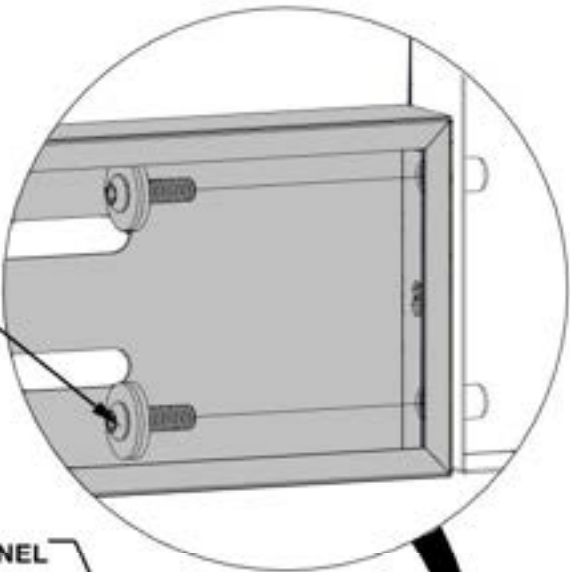
Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



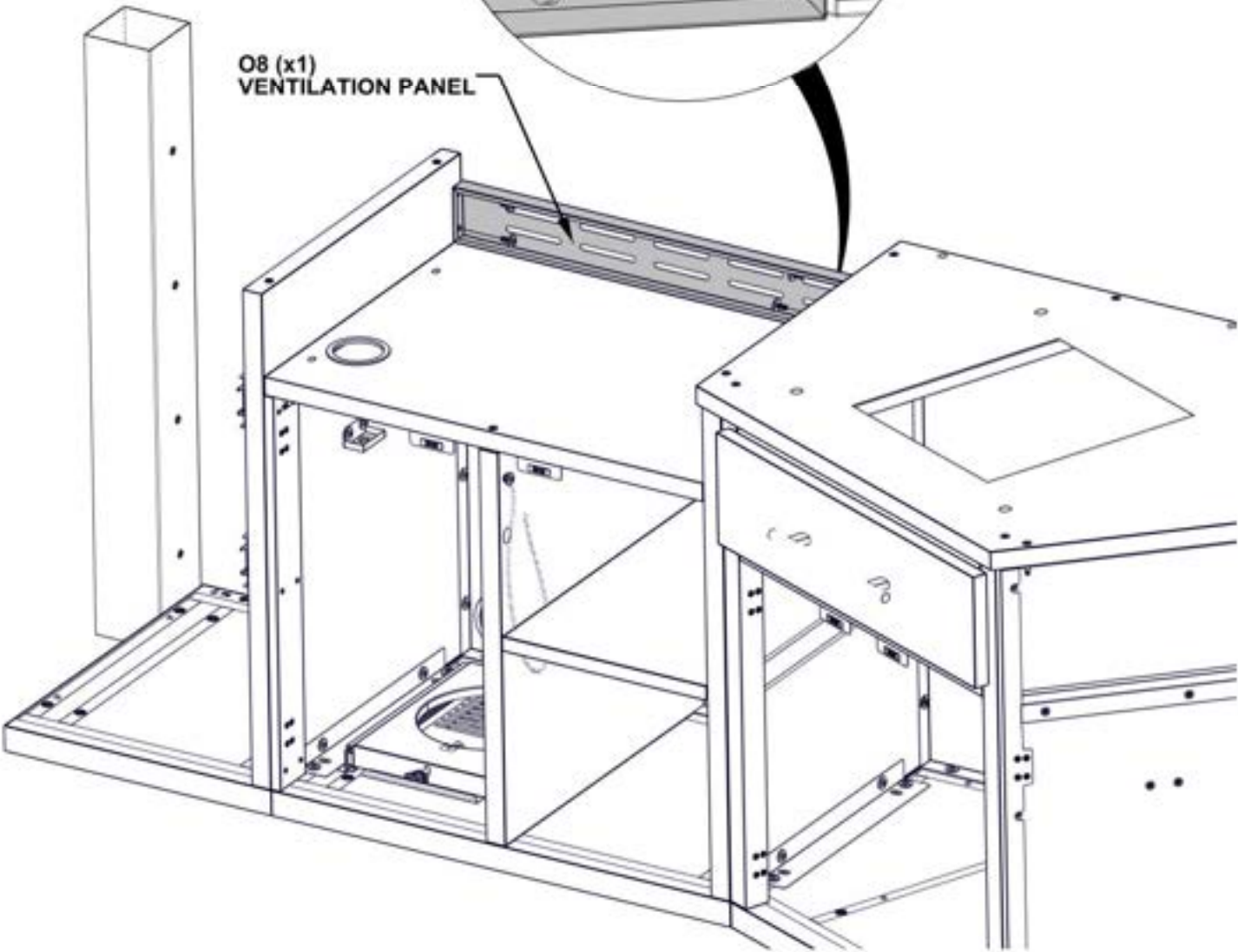
O8 VENTILATION PANEL - A4M03078
(x1) 1 3/16"x3 3/4"x31 7/16" (30x95x798)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.

1202 (x4)
TORX PAN HEAD 1/4-20x3/4 ASSY



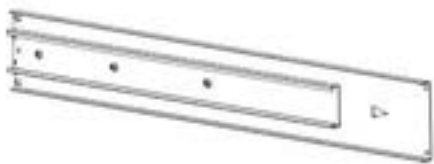
O8 (x1)
VENTILATION PANEL



STEP 74A - CABINET ASSEMBLY

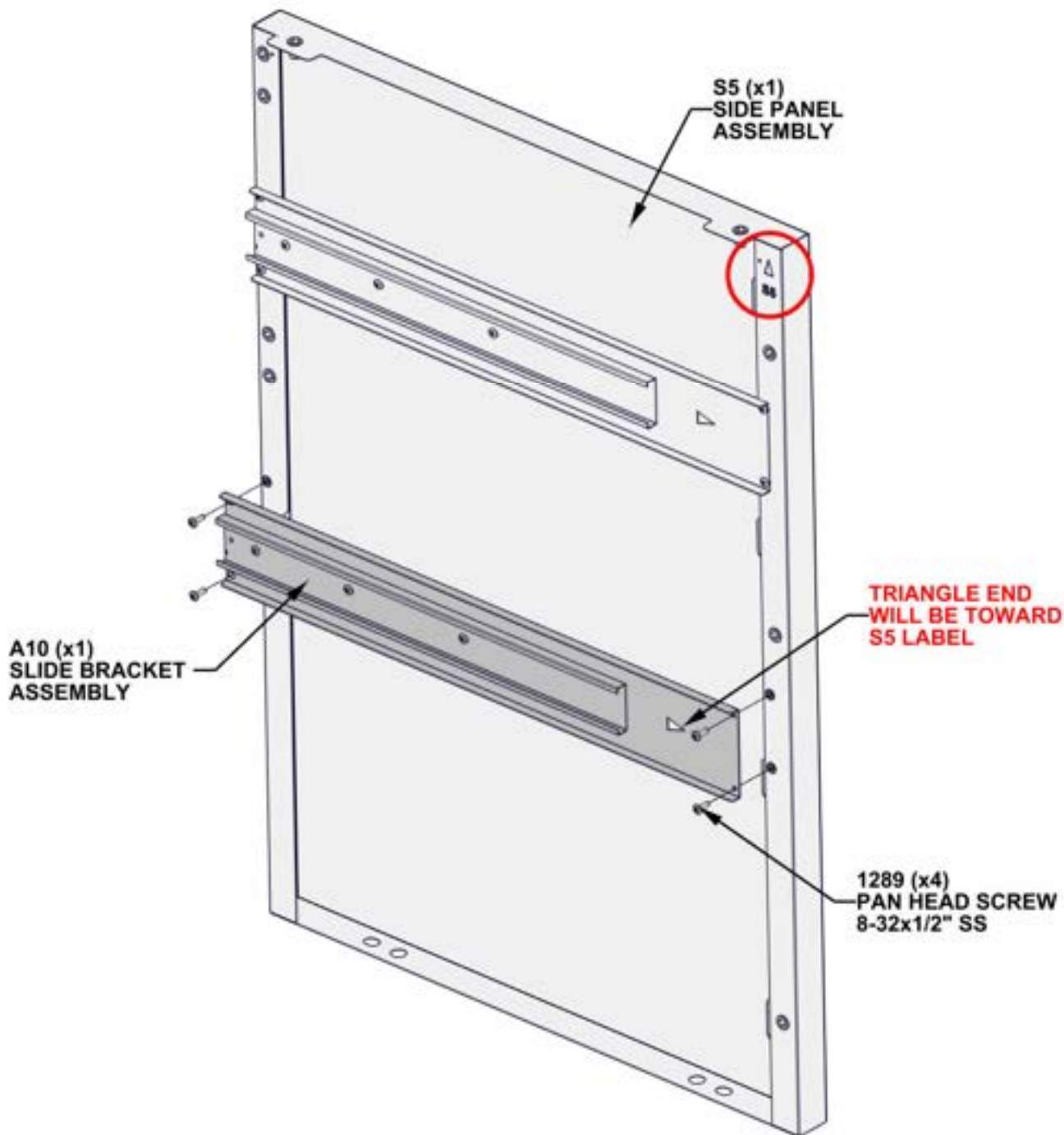


S5 SIDE PANEL ASSEMBLY - A4M05135
(x1) 33 3/8"x23 3/8"x35 (50x594x848)



A10 SLIDE BRACKET ASSEMBLY - A4M03083
(x1) 15/16"x3 3/8"x22 5/8" (23x85x575)

Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS



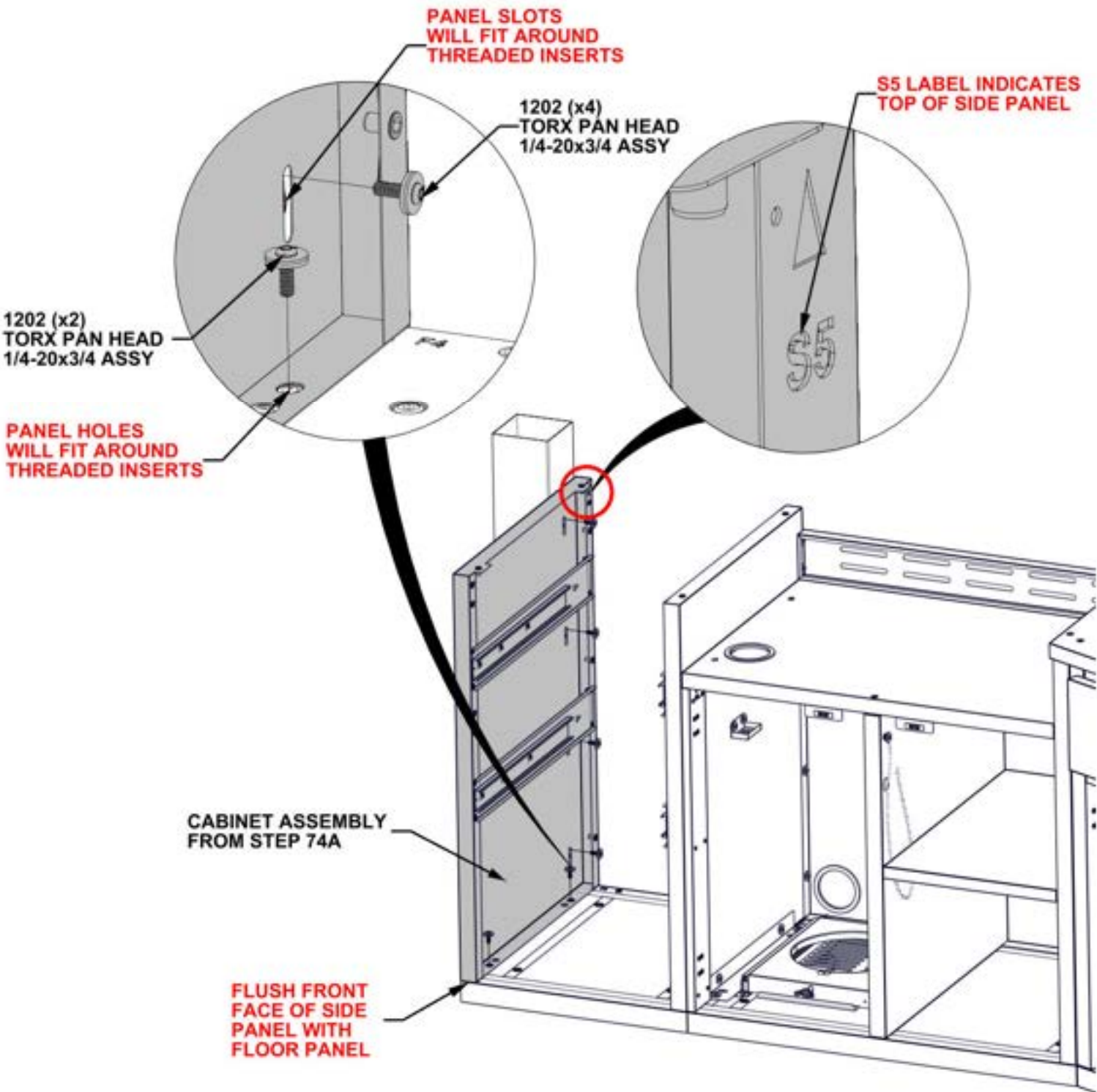
STEP 74B - CABINET ASSEMBLY



Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

CABINET ASSEMBLY FROM STEP 74A

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



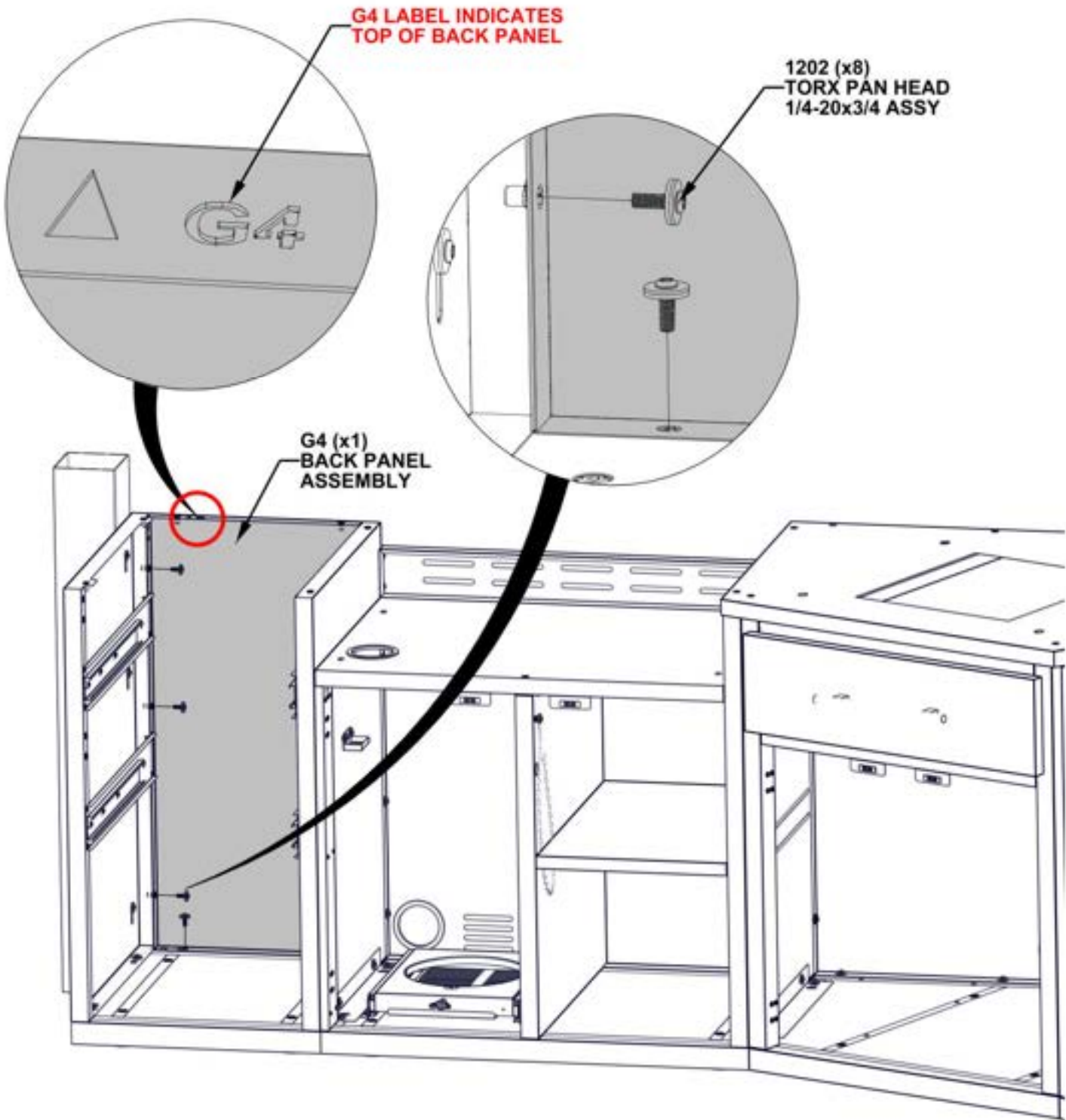
STEP 75 - CABINET ASSEMBLY



Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

G4 BACK PANEL ASSEMBLY - A4M05136
(x1) 33 3/8"x16 5/16"x1 3/16" (30x415x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



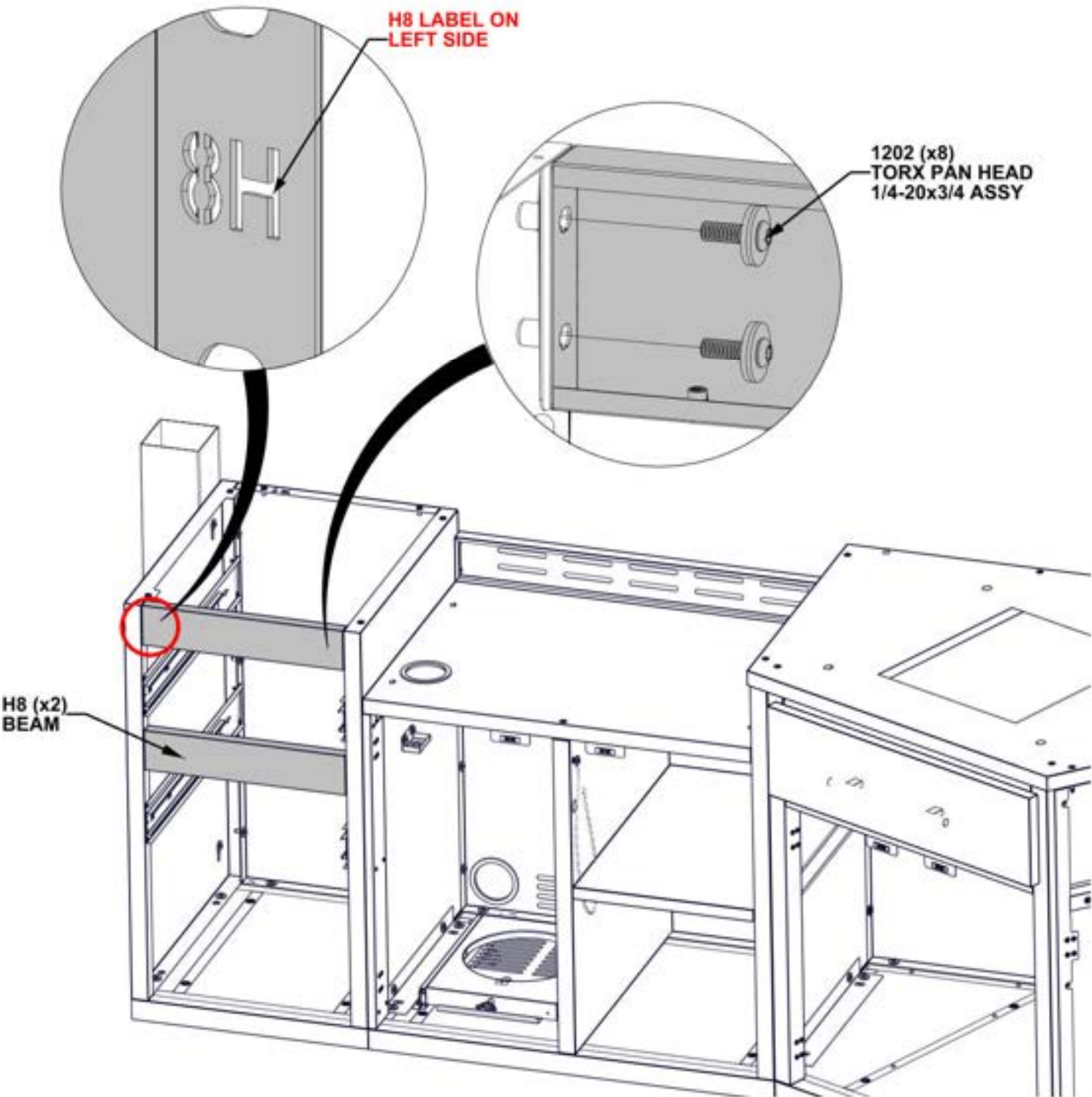
STEP 76 - CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



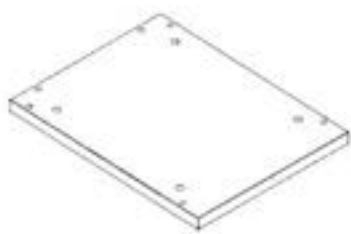
H8 BEAM - A4M05149
(x2) 16 5/16"x3 3/8"x1" (25x85x414.5)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- HARDWARE ATTACHES ON INSIDE OF CABINET



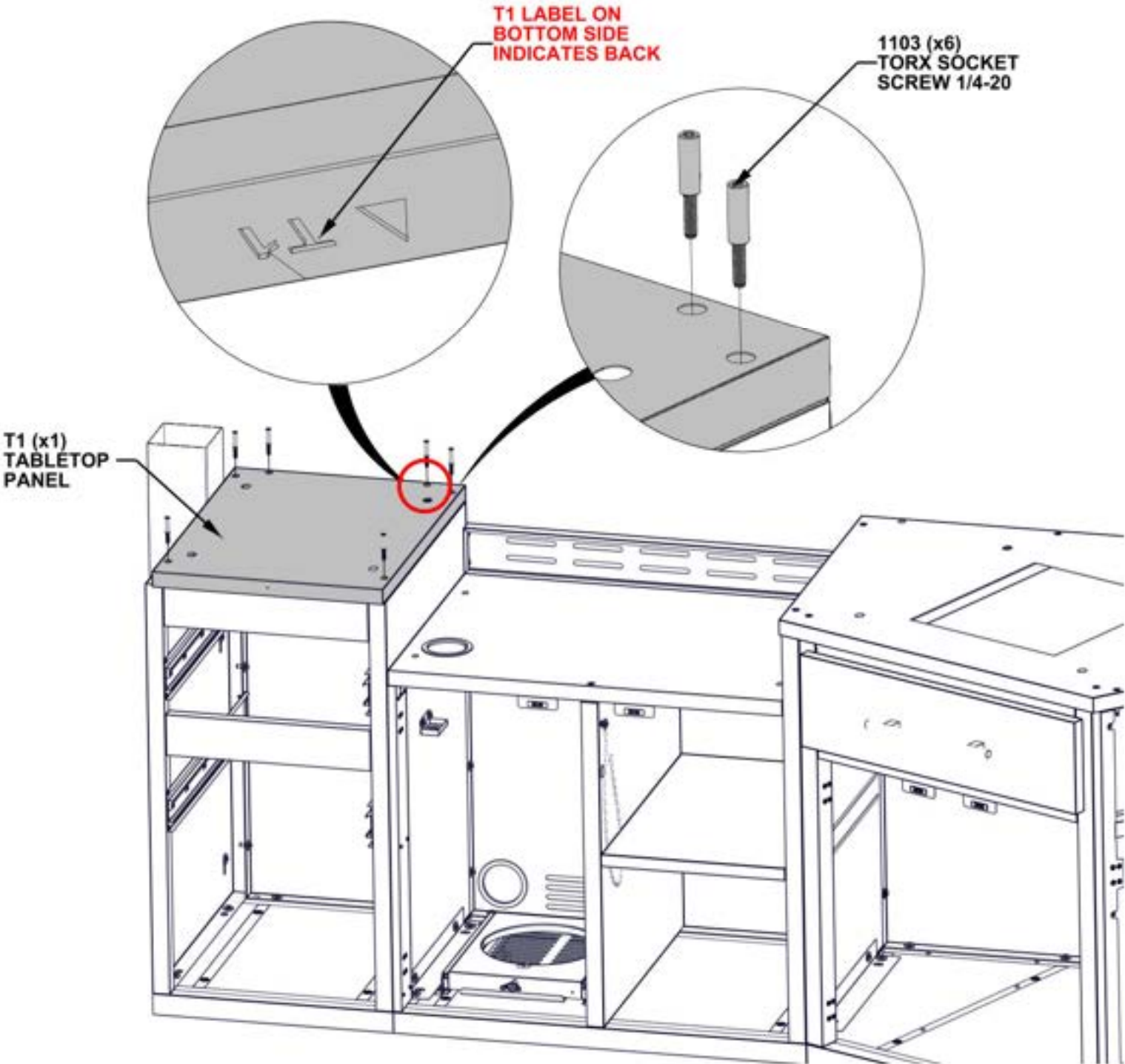
STEP 77 - CABINET ASSEMBLY

Qty	PartNo	Description
6	H101103	TORX SOCKET SCREW 1/4-20



T1 TABLETOP PANEL - A4M05137
(x1) 18 3/8"x24 1/8"x1 1/4" (32x612x467.50)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FLUSH BACK AND RIGHT SIDES OF PANEL ASSEMBLY.
- ALIGN CIRCULAR HOLES IN TABLETOP PANEL WITH THREADED INSERTS IN SIDE AND BACK PANELS.



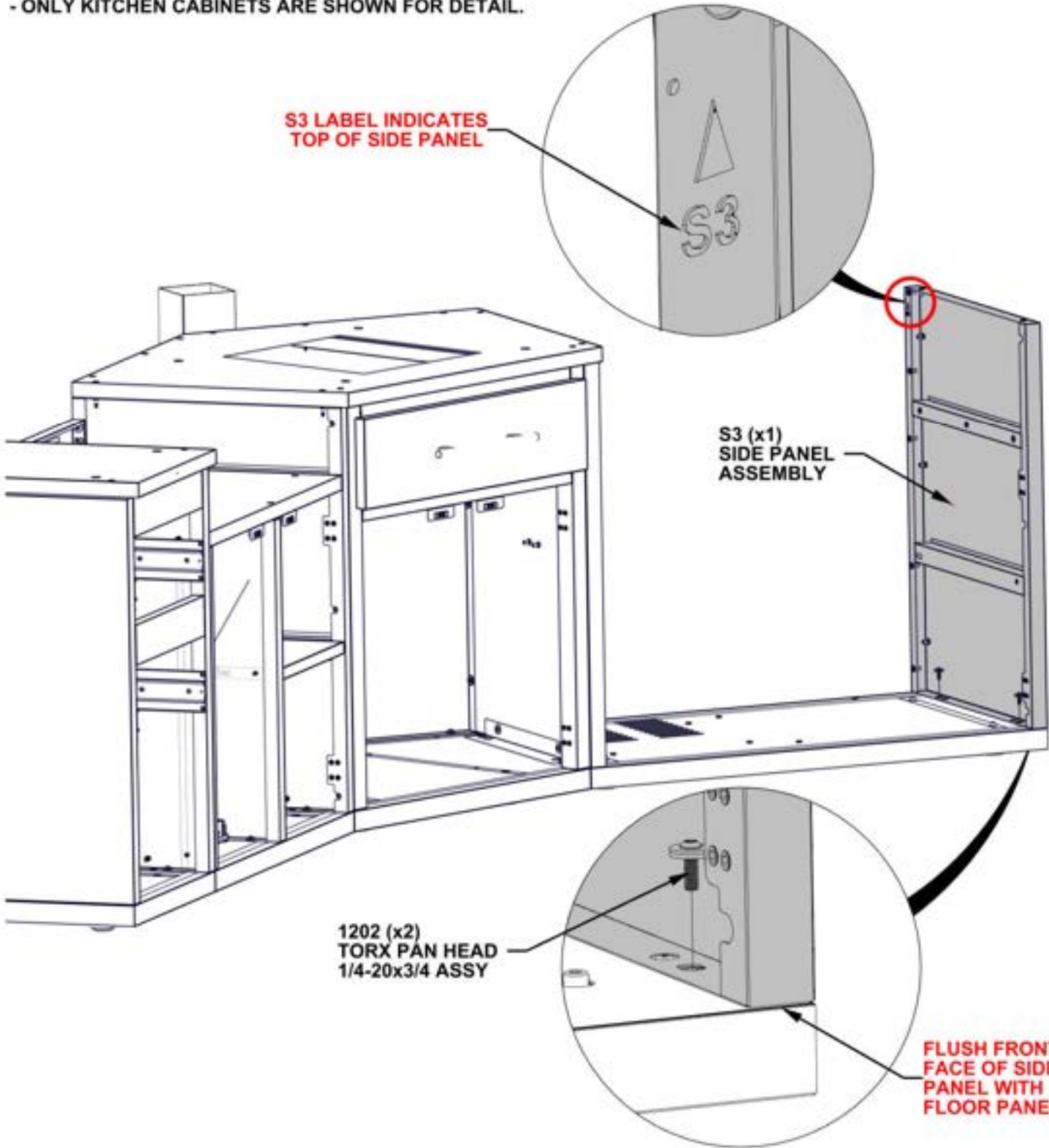
STEP 78 - CABINET ASSEMBLY



S3 SIDE PANEL ASSEMBLY - A4M05117
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



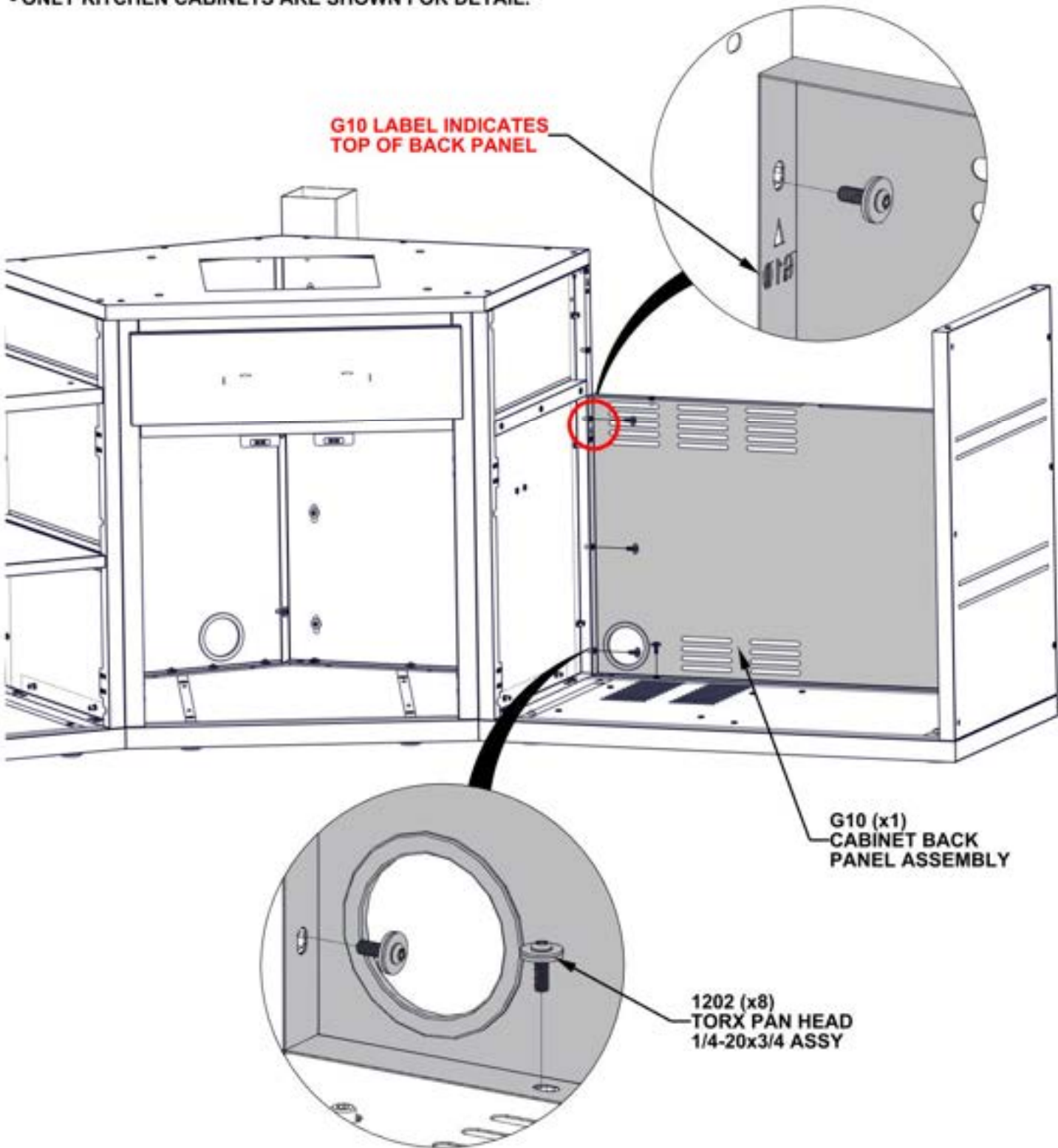
STEP 79 - CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



G10 CABINET BACK PANEL ASSEMBLY - A4M03055
(x1) 1 3/16"x22 7/8"x38 3/16" (30x581x970)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



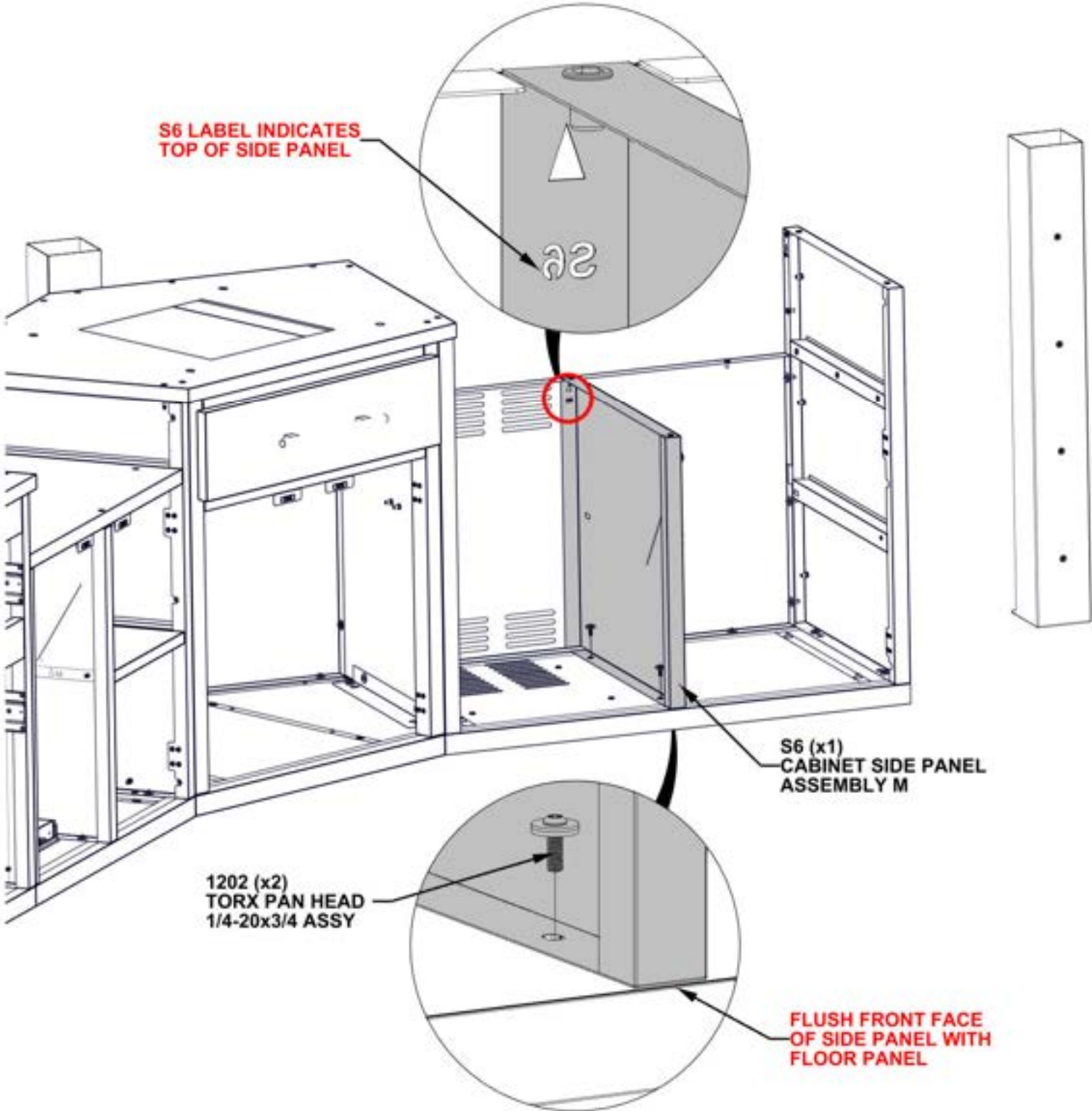
STEP 80 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S6 CABINET SIDE PANEL ASSEMBLY M - A4M03586
(x1) 23 3/8"x22 7/8"x1 3/8" (35x581x593)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.

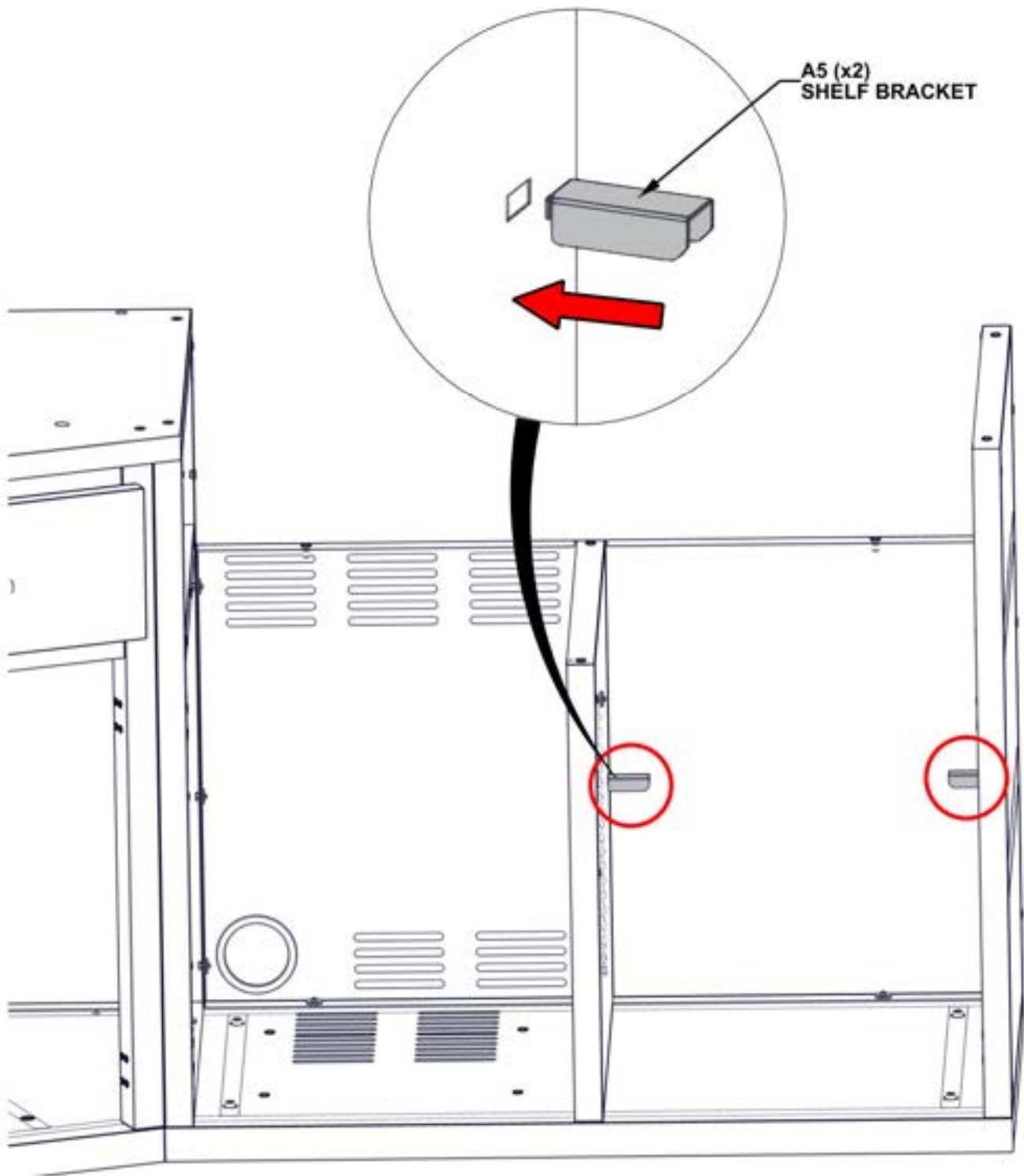


STEP 81 - CABINET ASSEMBLY



A5 SHELF BRACKET - A4M03141
(x2) 5/8"x7/8"x2 1/16" (16x22x53)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- ATTACH SHELF BRACKETS ON BOTH SIDES OF CENTER CABINET.



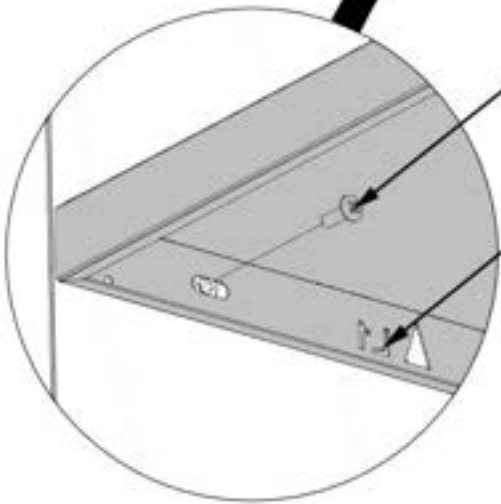
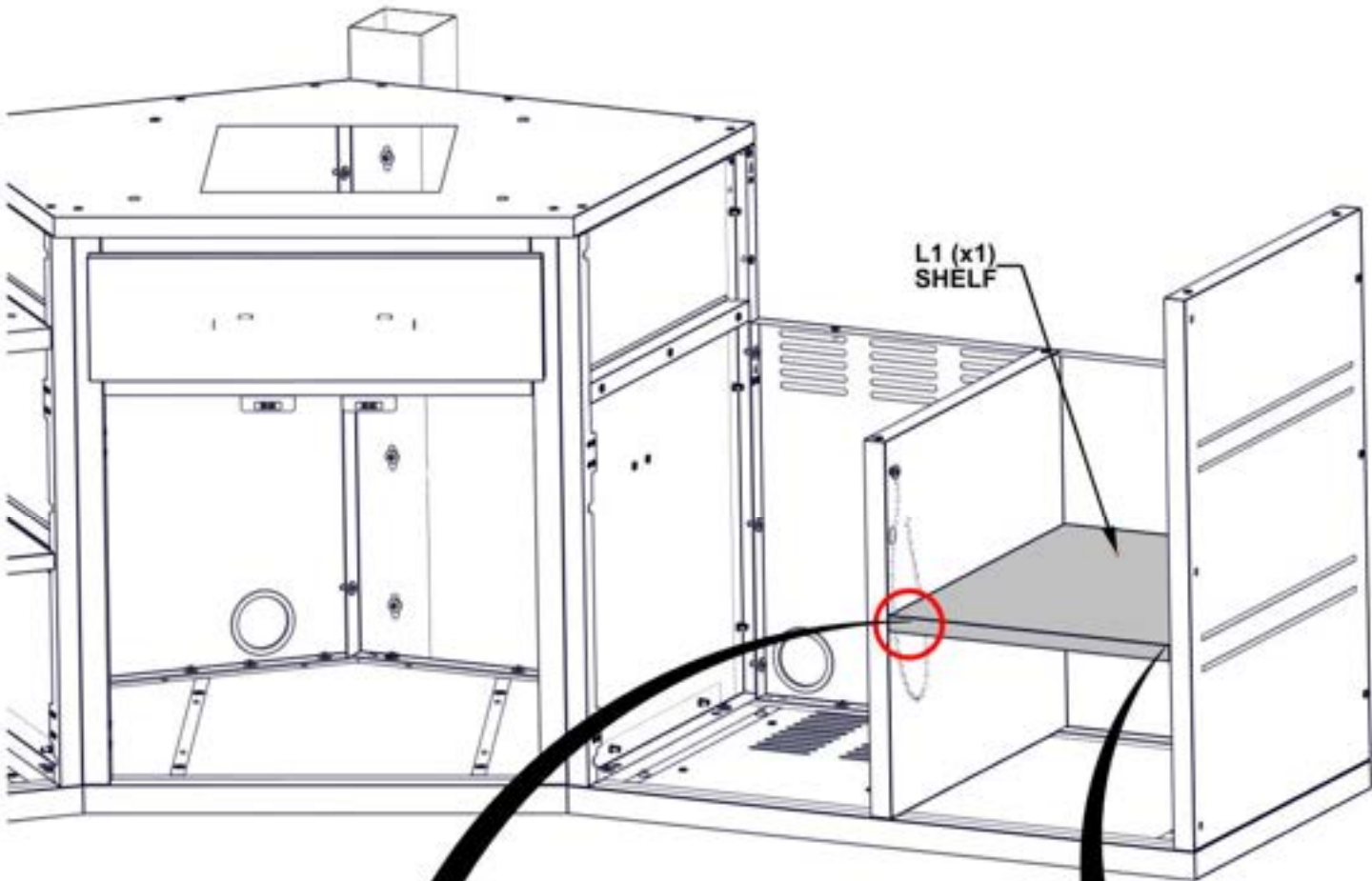
STEP 82 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101289	PAN HEAD SCREW 8-32x1/2" SS



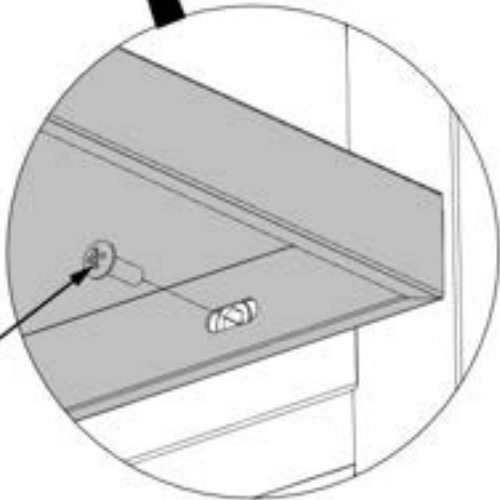
L1 SHELF - A4M05156
(x1) 23 1/4"x18 3/8"x1" (25.00x467.00x591.00)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



1289 (x1)
PAN HEAD SCREW
8-32x1/2" SS

L1 LABEL INDICATES
FRONT OF SHELF



1289 (x1)
PAN HEAD SCREW
8-32x1/2" SS

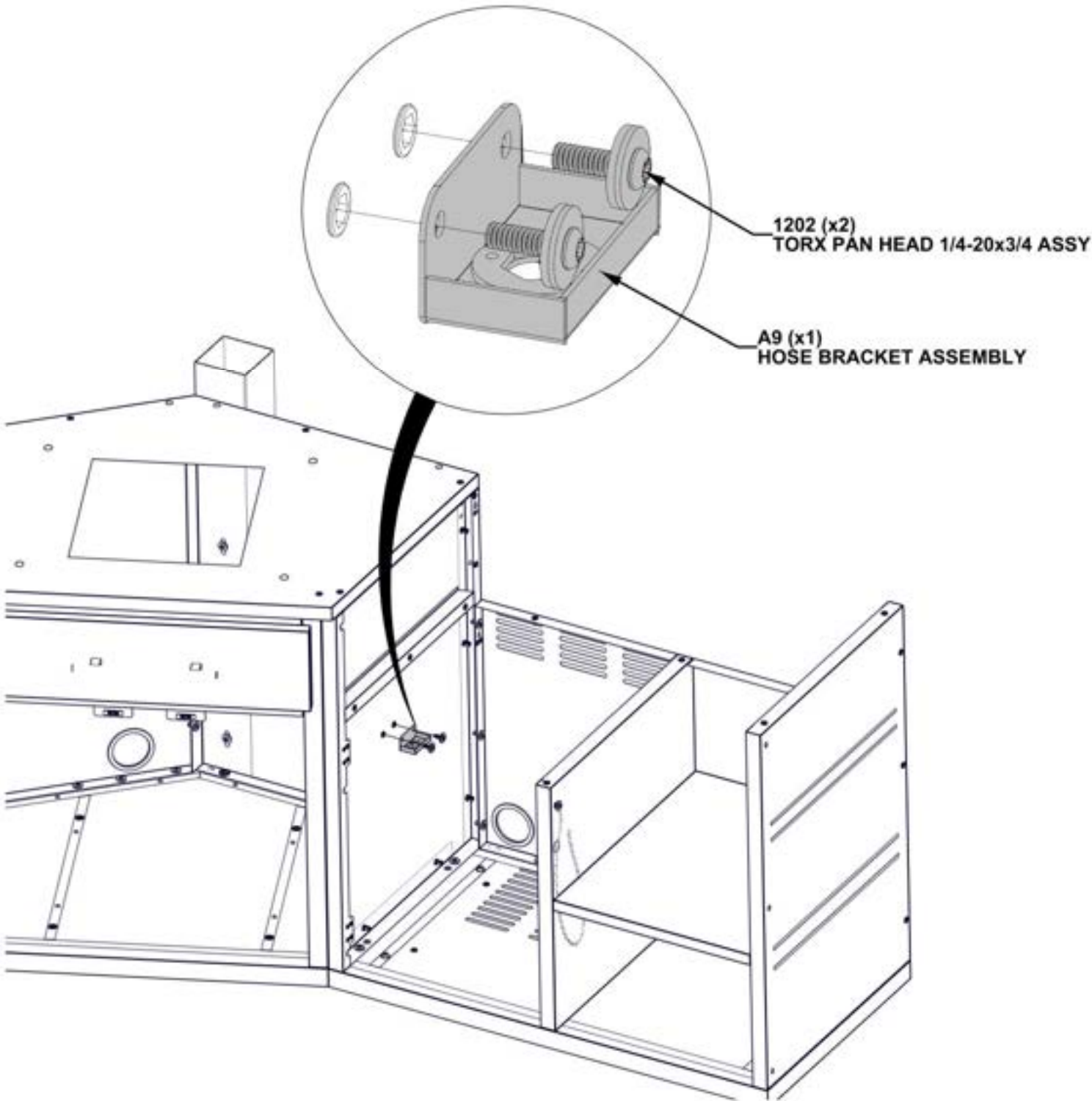
STEP 83 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A9 HOSE BRACKET ASSEMBLY - A4M03060
(x1) 1 1/4"x1 7/16"x2 9/16" (31.5x36.5x65)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



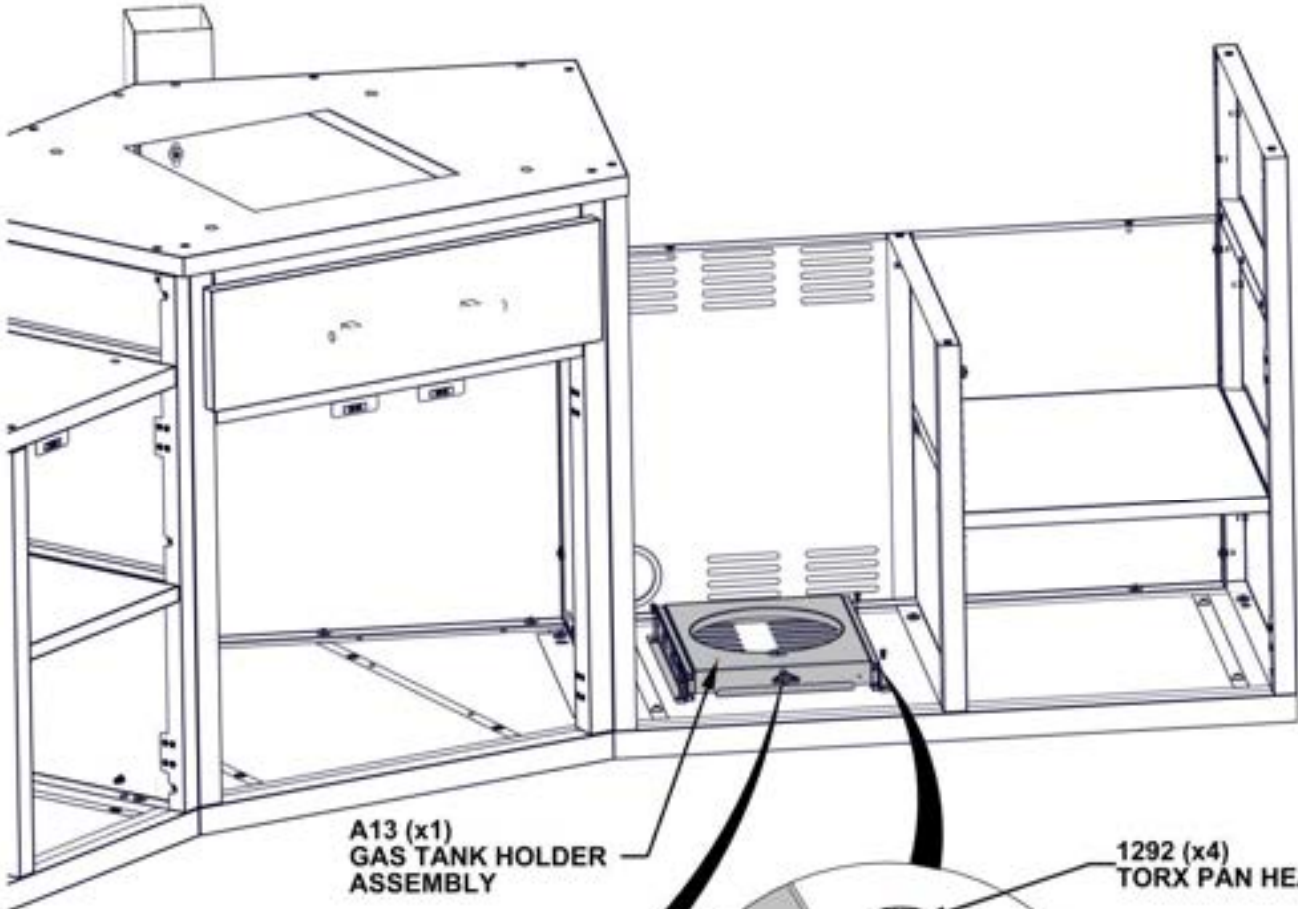
STEP 84 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101292	TORX PAN HEAD 1/4-20x13/32"

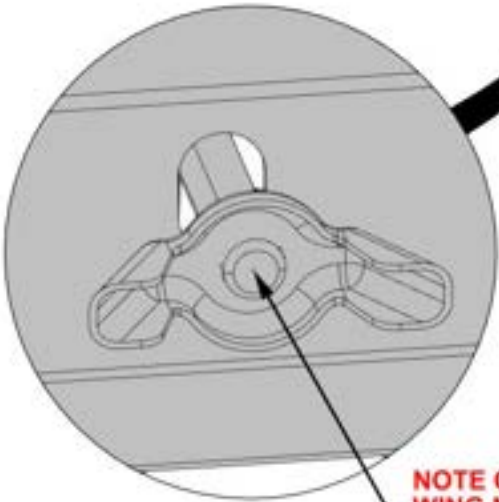


A13 GAS TANK HOLDER ASSEMBLY - A4M03047
(x1) 1 15/16"x12 7/8"x14 3/4" (49x327x374)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



1292 (x4)
TORX PAN HEAD 1/4-20x13/32"



NOTE ORIENTATION OF
WING NUT TOWARDS FRONT

STEP 85A - CABINET ASSEMBLY

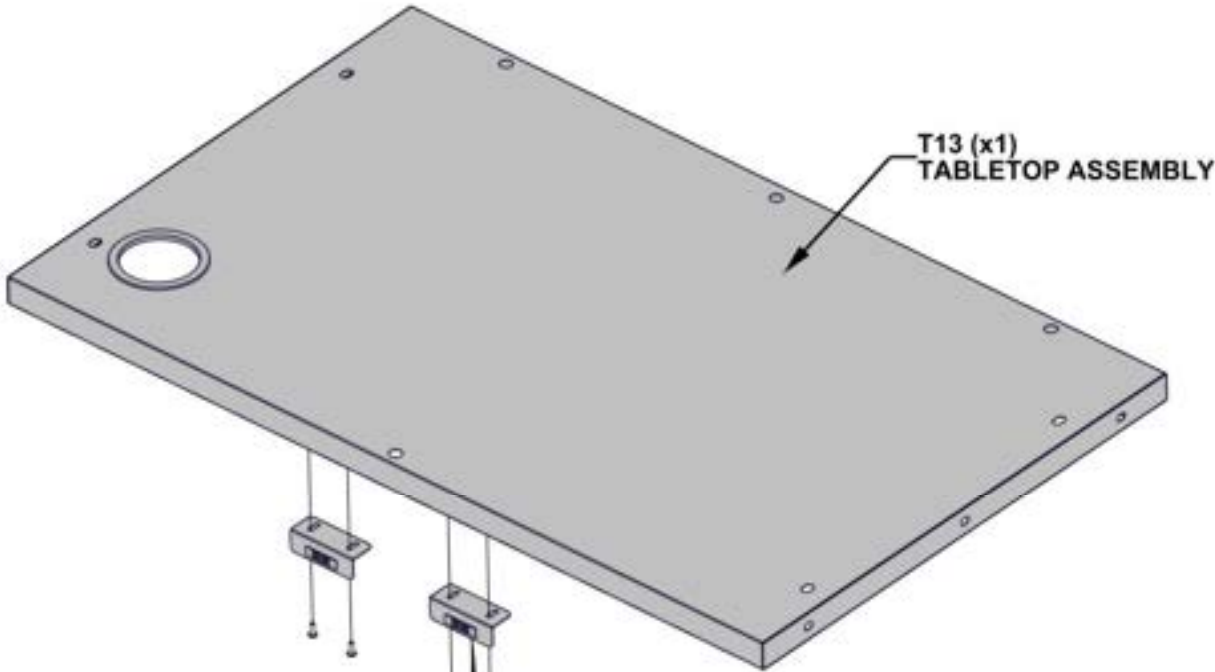
Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS



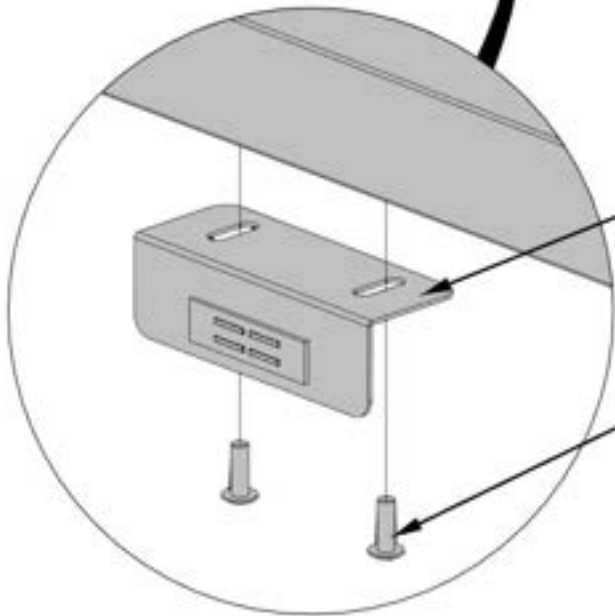
T13 TABLETOP ASSEMBLY - A4M04668
(x1) 38 3/16"x23 3/8"x1 1/4" (32x594x970)



A2 MAGNET BRACKET - A4M03026
(x2) 1"x1 1/4"x3 1/8" (25x31x80)



T13 (x1)
TABLETOP ASSEMBLY



A2 (x2)
MAGNET BRACKET

1289 (x4)
PAN HEAD SCREW 8-32x1/2" SS

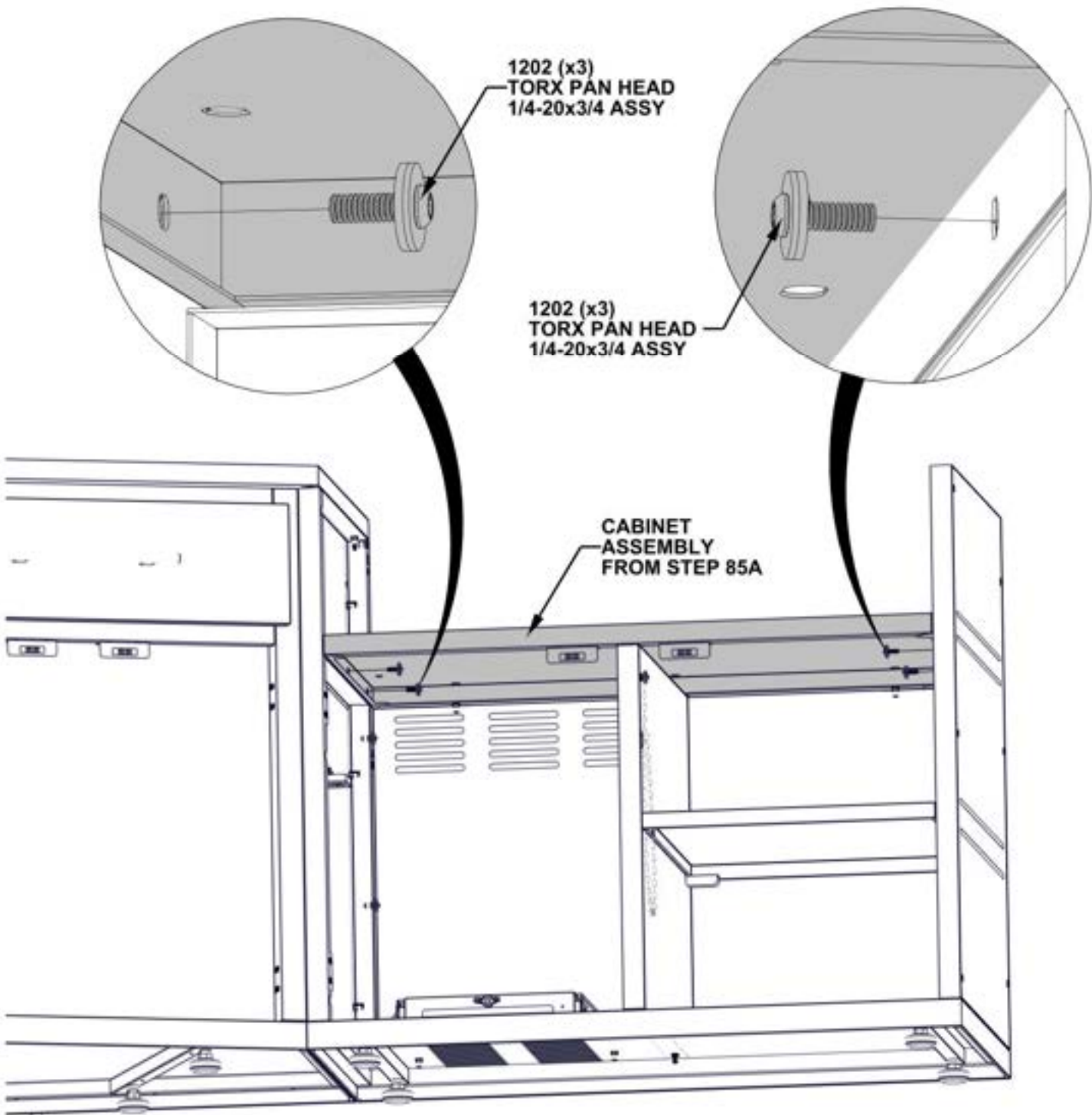
STEP 85B - CABINET ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



CABINET ASSEMBLY FROM STEP 85A

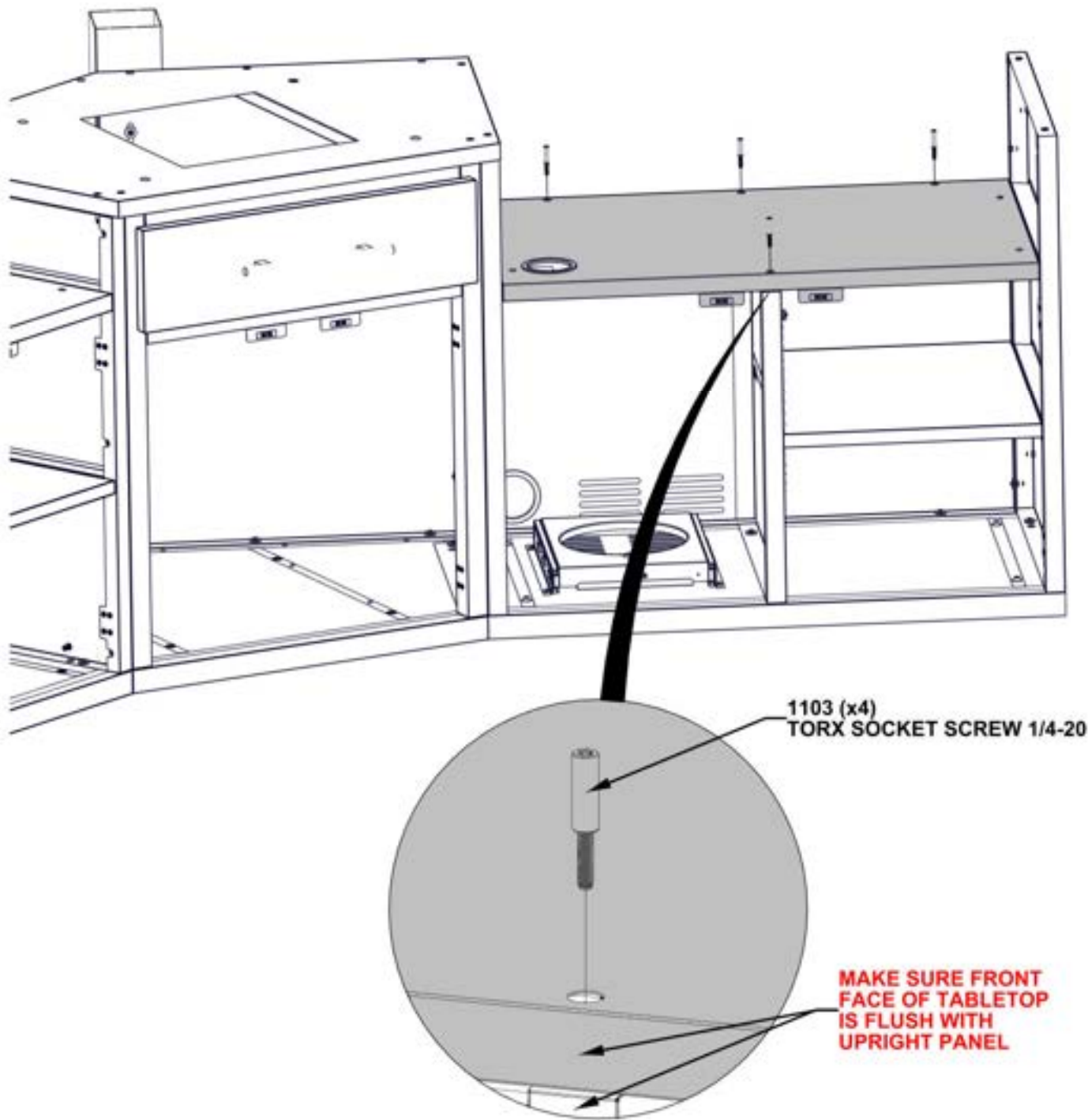
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- **HARDWARE ATTACHES ON INSIDE OF CABINET**



STEP 85C - CABINET ASSEMBLY

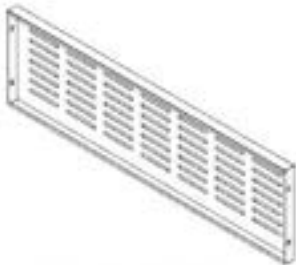
Qty	PartNo	Description
4	H101103	TORX SOCKET SCREW 1/4-20

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



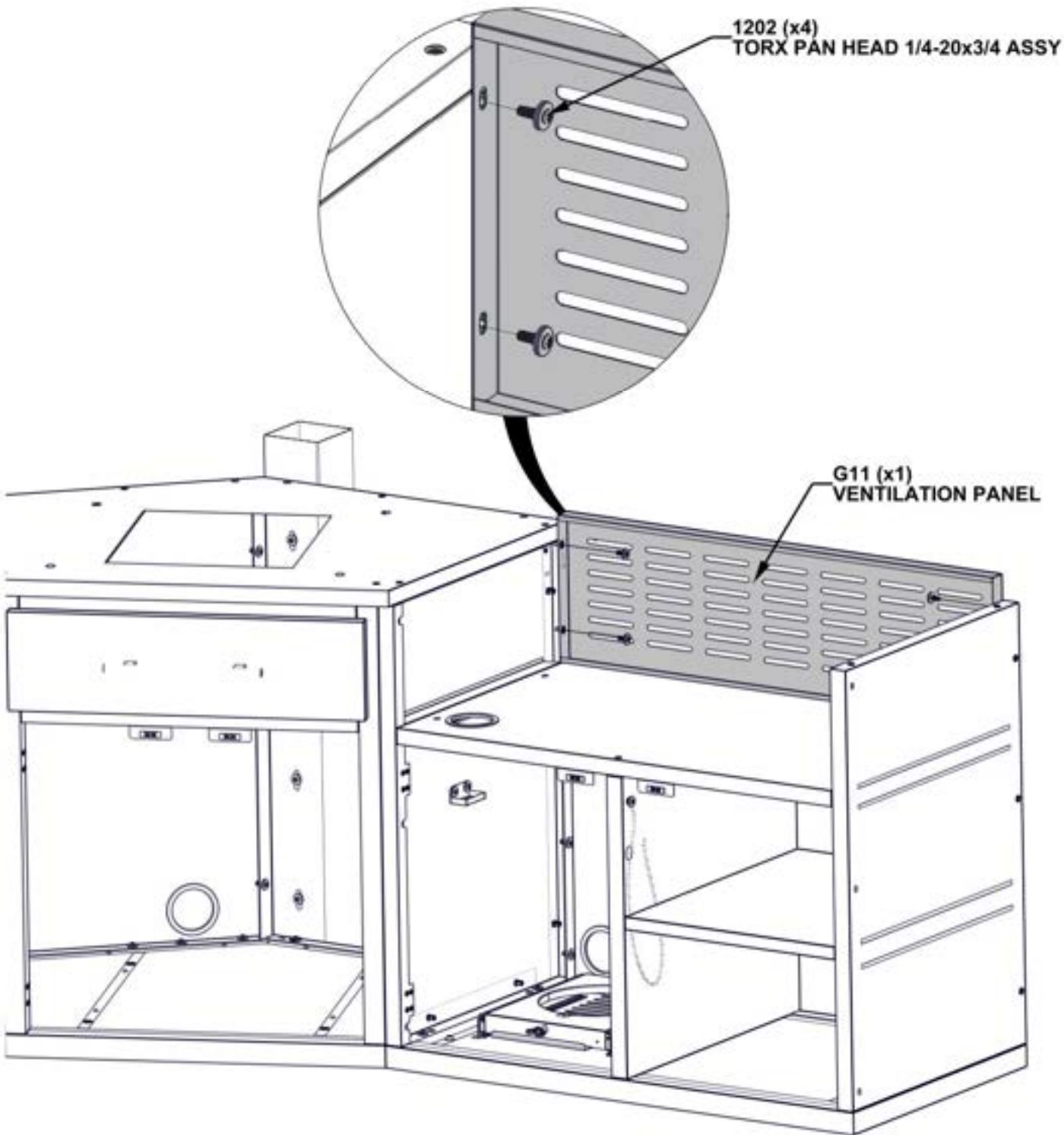
STEP 86 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



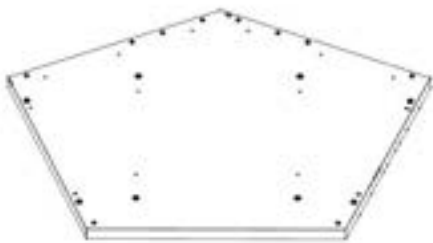
G11 VENTILATION PANEL - A4M03056
(x1) 1 5/16"x11 3/16"x38 3/16" (33x284x970)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



STEP 87 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

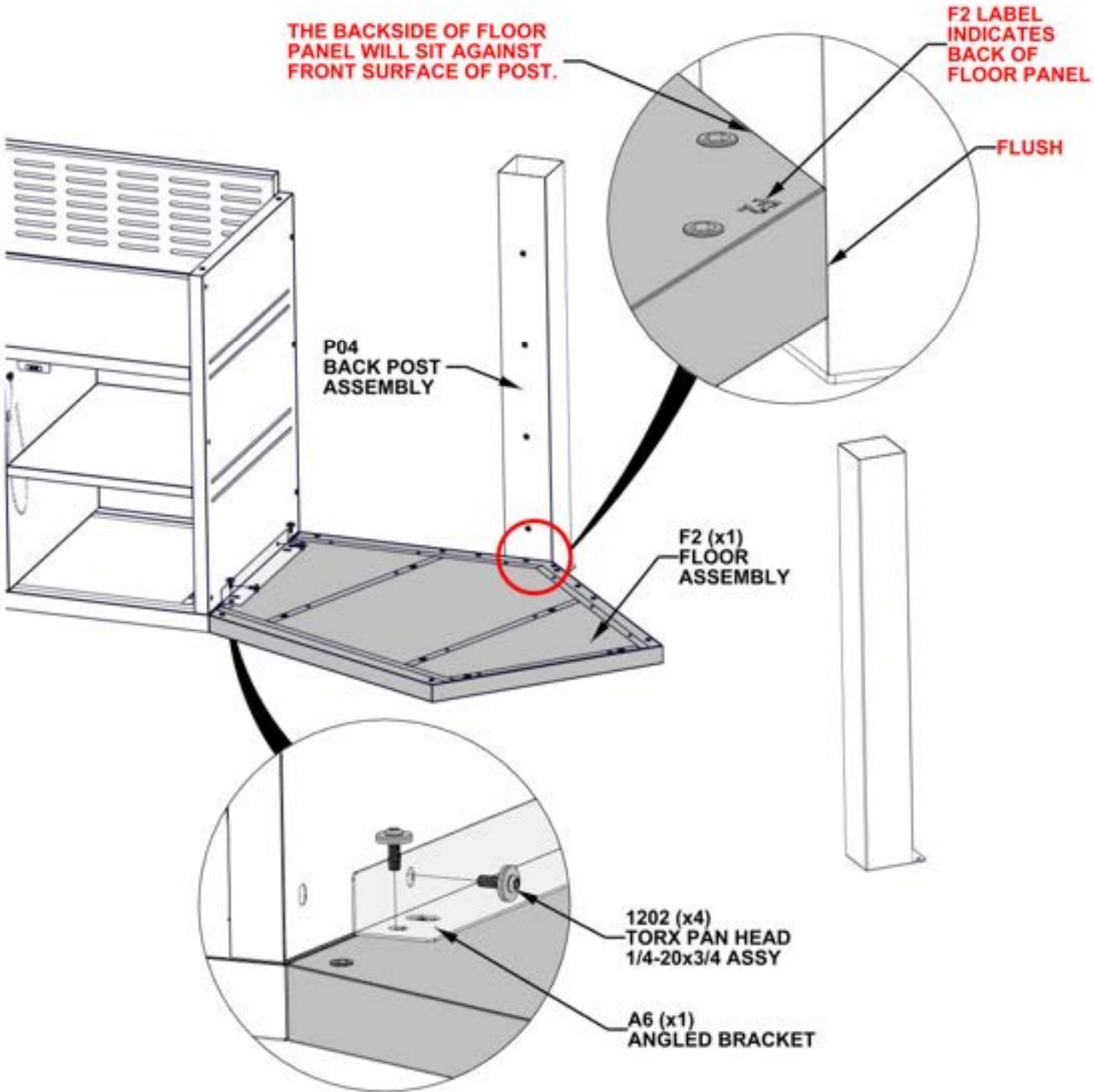


F2 FLOOR ASSEMBLY - A4M05119
(x1) 42 13/16"x34 1/4"x2 5/8" (66x870x1087)

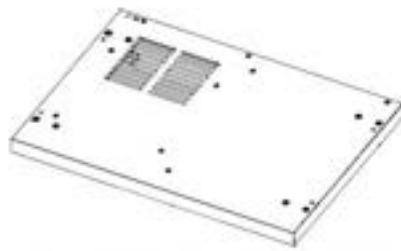


A6 ANGLED BRACKET - A4M03053
(x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION FLOOR PANEL AS SHOWN BELOW.
- EACH FLOOR PANEL HAS FACTORY INSTALLED ADJUSTABLE FEET. USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.

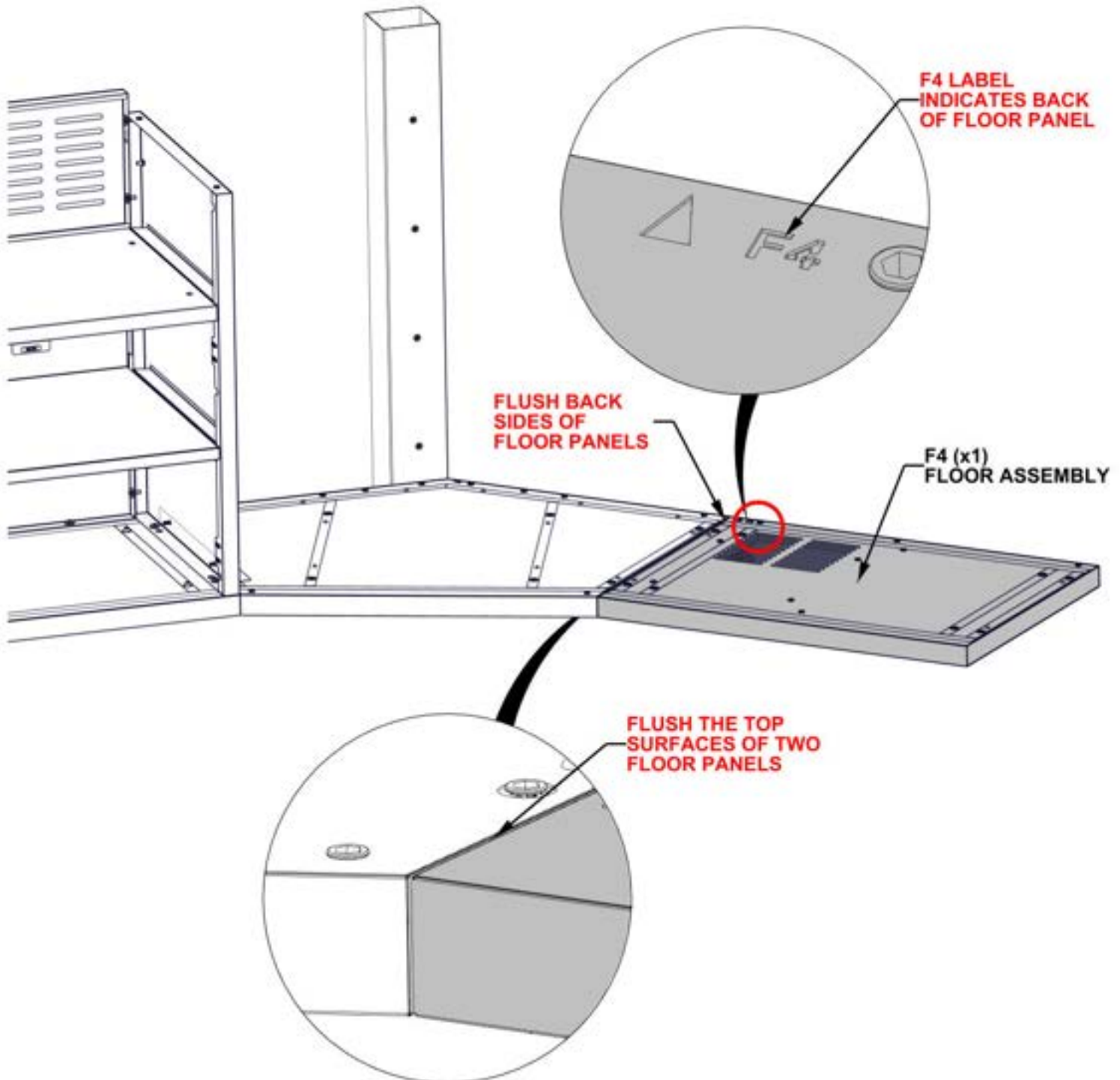


STEP 88 - CABINET ASSEMBLY



F4 FLOOR ASSEMBLY - A4M05138
(x1) 32 7/8"x23 3/8"x2 5/8" (66x594x835)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION FLOOR PANEL AS SHOWN BELOW.
- EACH FLOOR PANEL HAS FACTORY INSTALLED ADJUSTABLE FEET. USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.



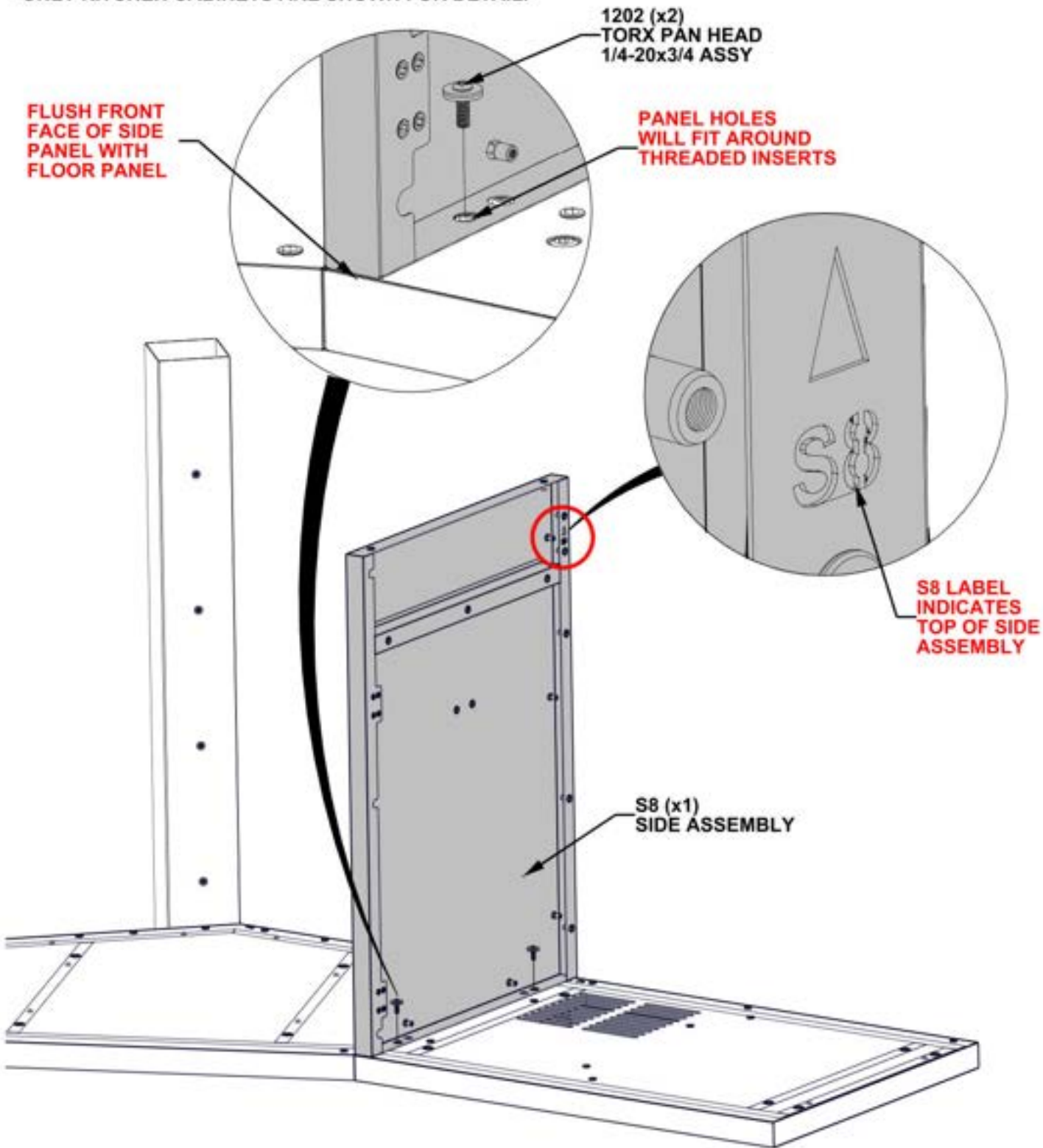
STEP 89A - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



S8 SIDE ASSEMBLY - A4M05139
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



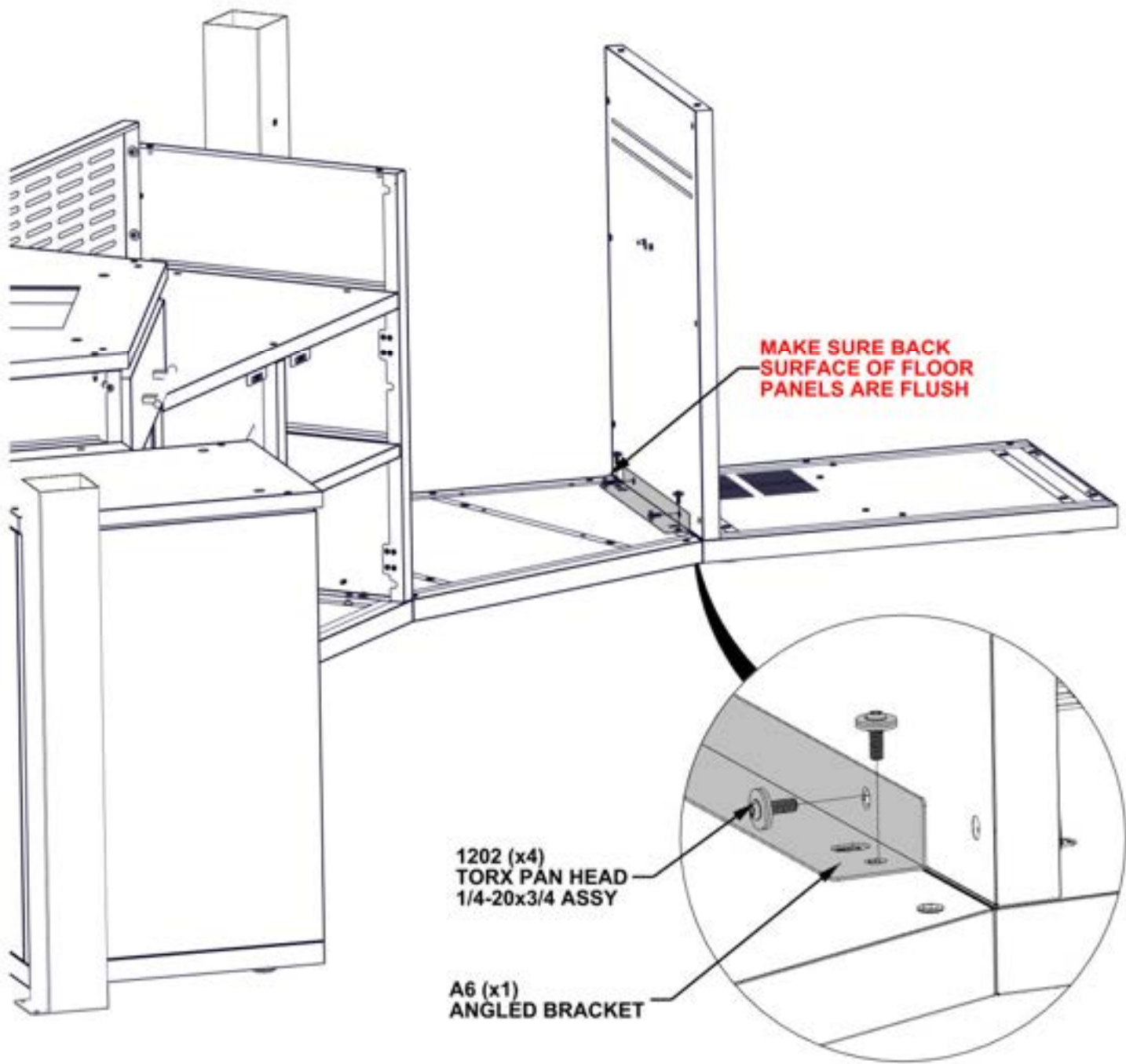
STEP 89B - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A6 ANGLED BRACKET - A4M03053
(x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



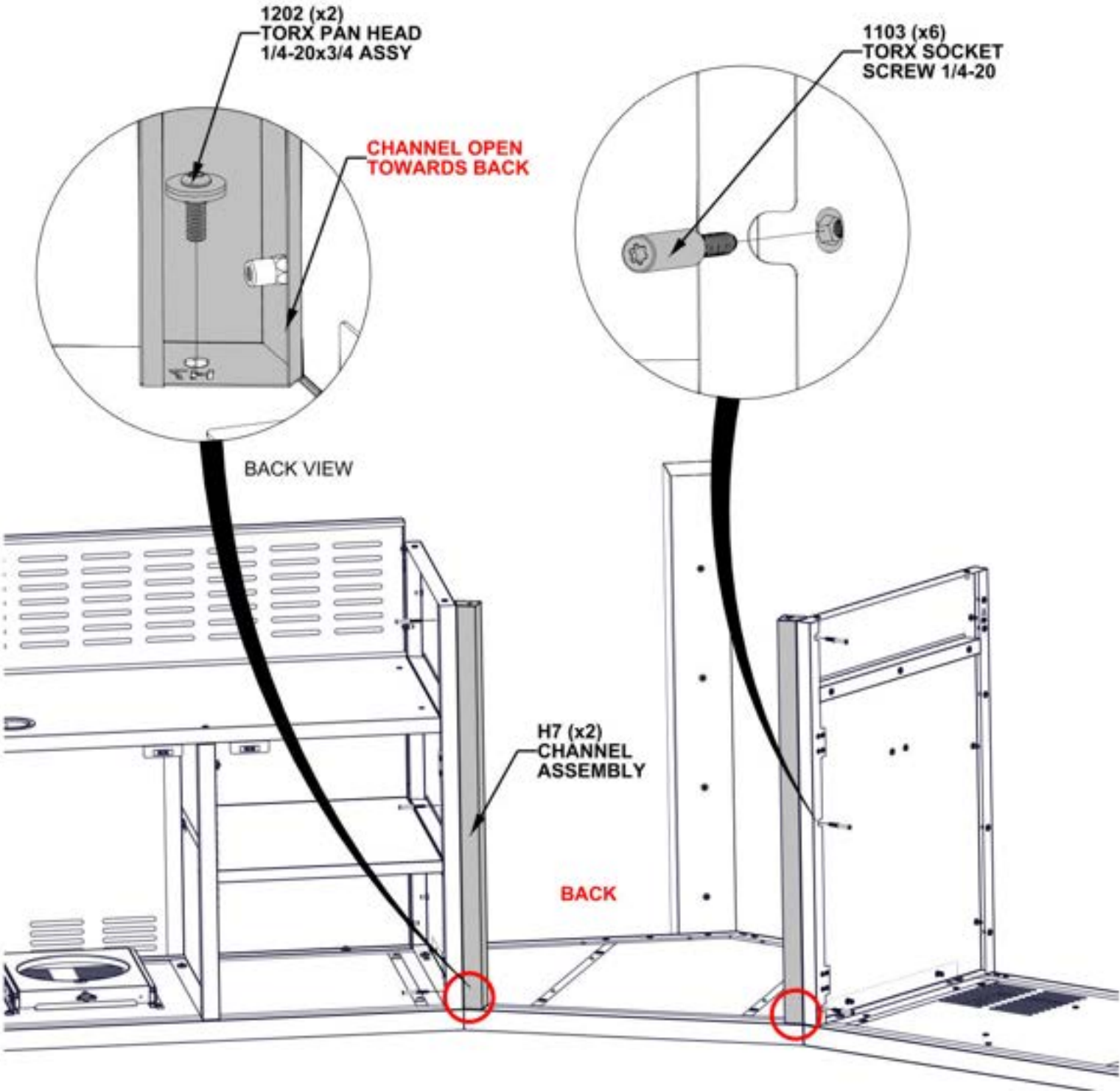
STEP 90 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
6	H101103	TORX SOCKET SCREW 1/4-20



H7 CHANNEL ASSEMBLY - A4M05160
(x2) 33 3/8"x2 1/8"x1 3/4" (45x54x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



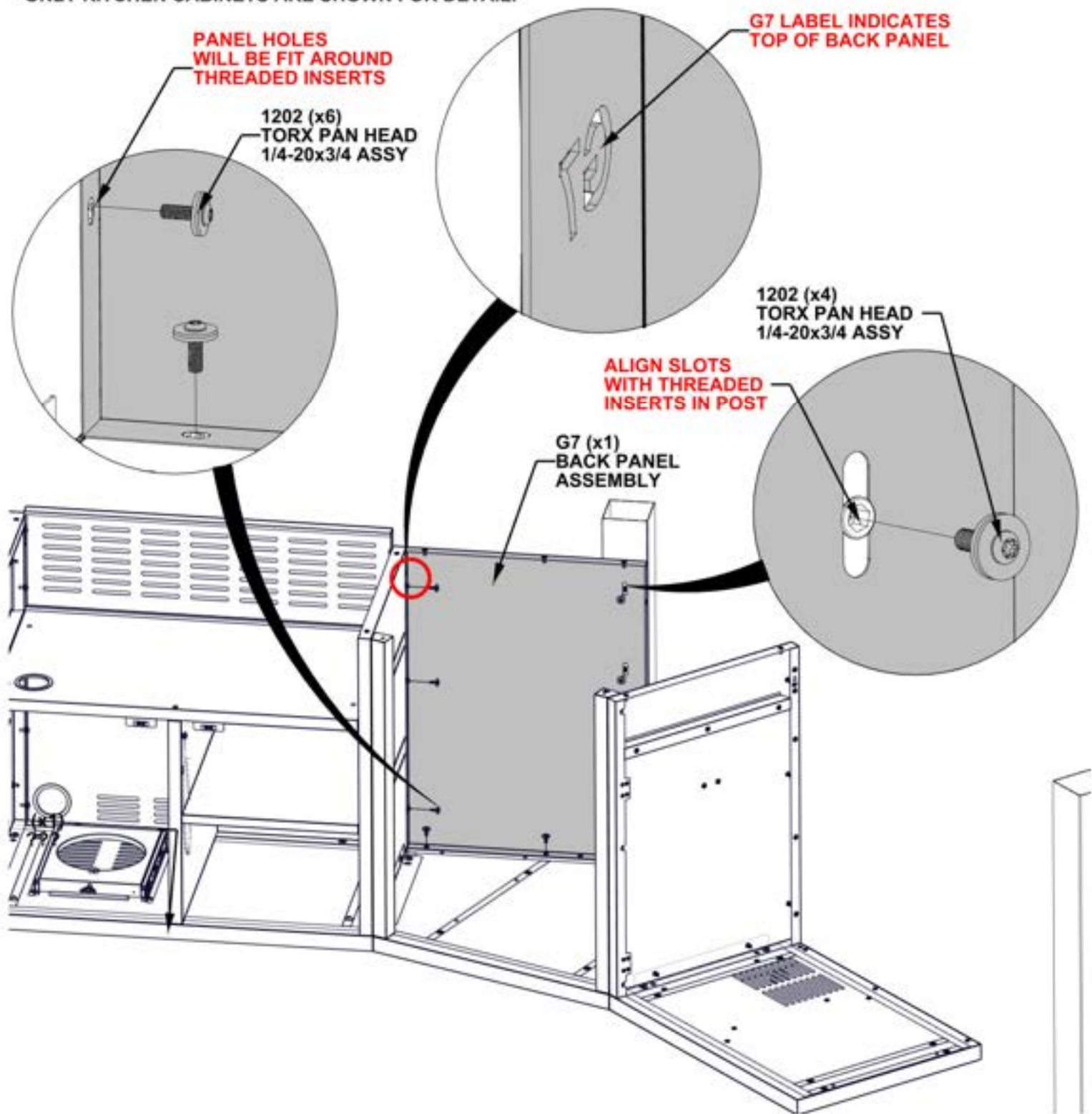
STEP 91 - CABINET ASSEMBLY

Qty	PartNo	Description
10	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



G7 BACK PANEL ASSEMBLY - A4M06925
(x1) 33 3/8"x25 1/16"x1 3/16" (30x637x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



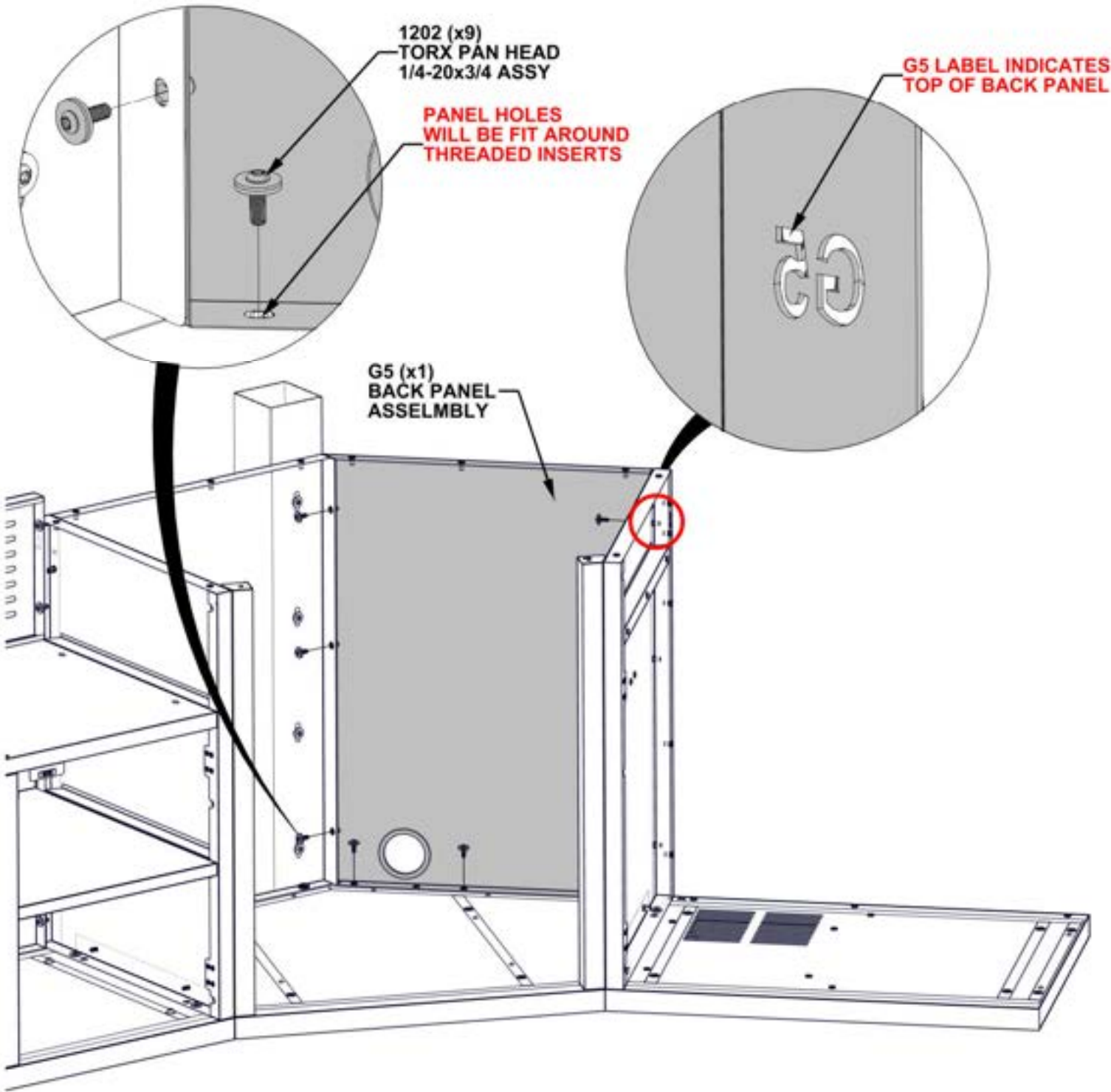
STEP 92 - CABINET ASSEMBLY

Qty	PartNo	Description
9	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



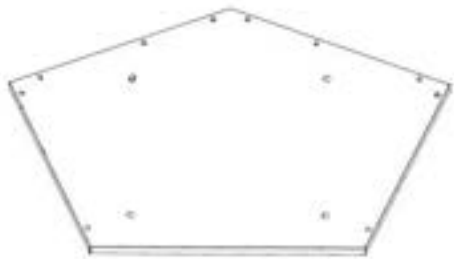
G5 BACK PANEL ASSEMBLY - A4M06924
(x1) 33 3/8"x25"x1 3/16" (30x634.7x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



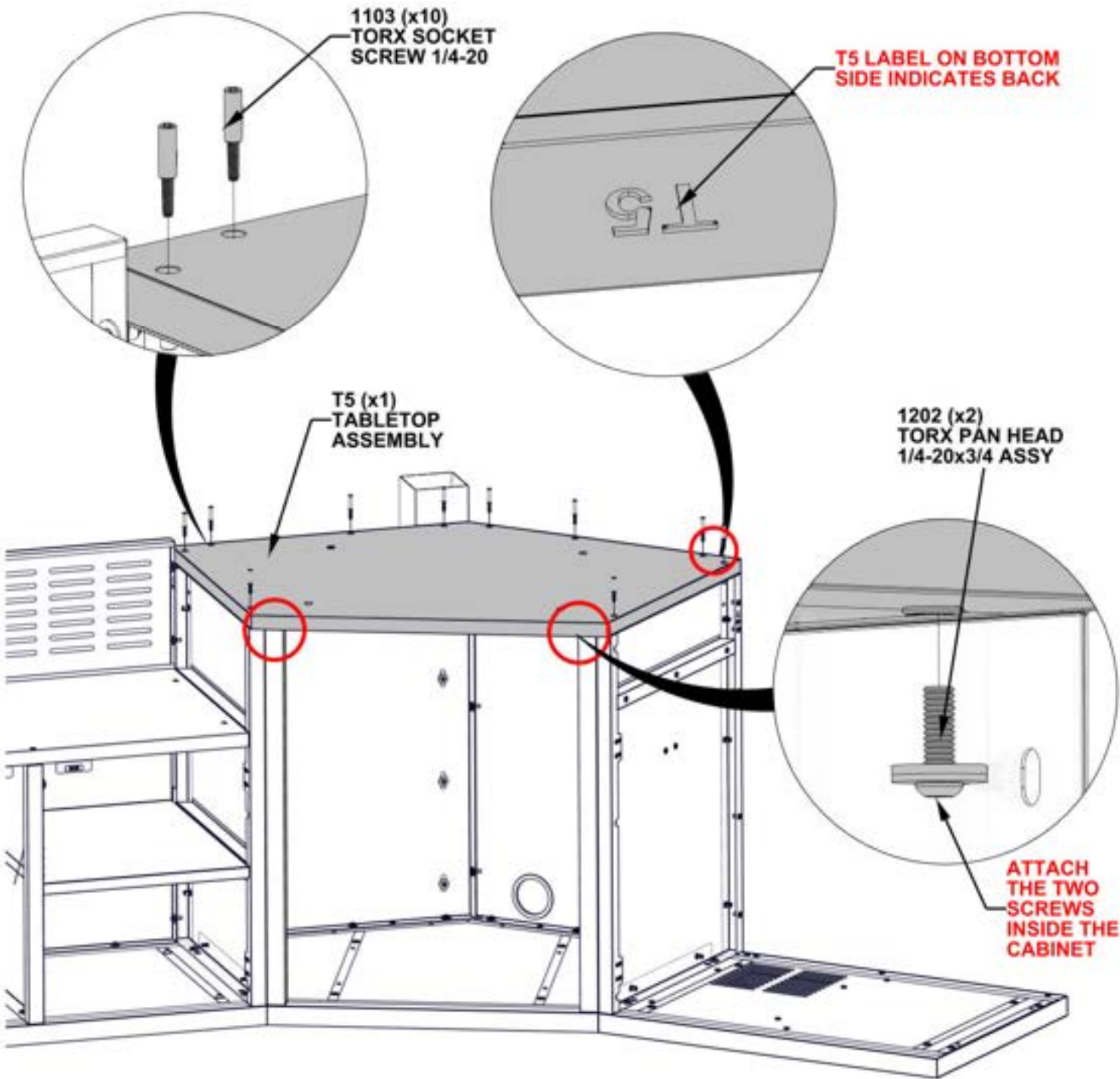
STEP 93 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY
10	H101103	TORX SOCKET SCREW 1/4-20

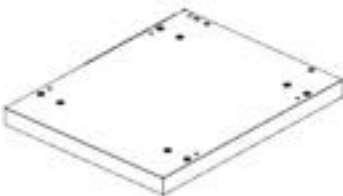


T5 TABLETOP ASSEMBLY - A4M05159
(x1) 45 3/16"x35 11/16"x1 1/4" (32x907x1148)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FLUSH BACK AND SIDE OF PANEL ASSEMBLY.
- ALIGN CIRCULAR HOLES IN TABLETOP WITH THREADED INSERTS IN SIDE AND BACK PANELS.
- SQUARE ALL SIDES OF CABINET BEFORE TIGHTENING HARDWARE.

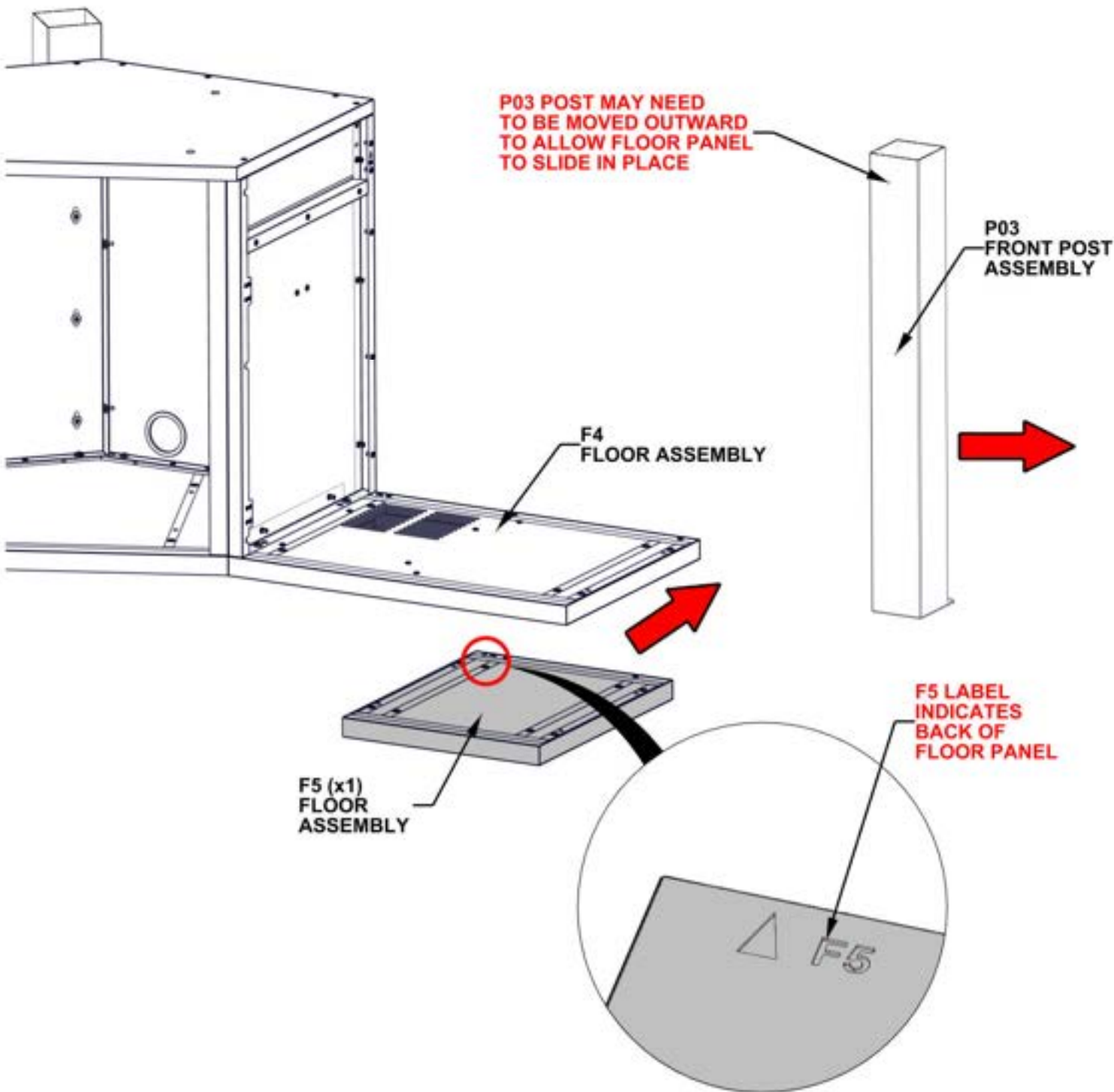


STEP 94A - CABINET ASSEMBLY



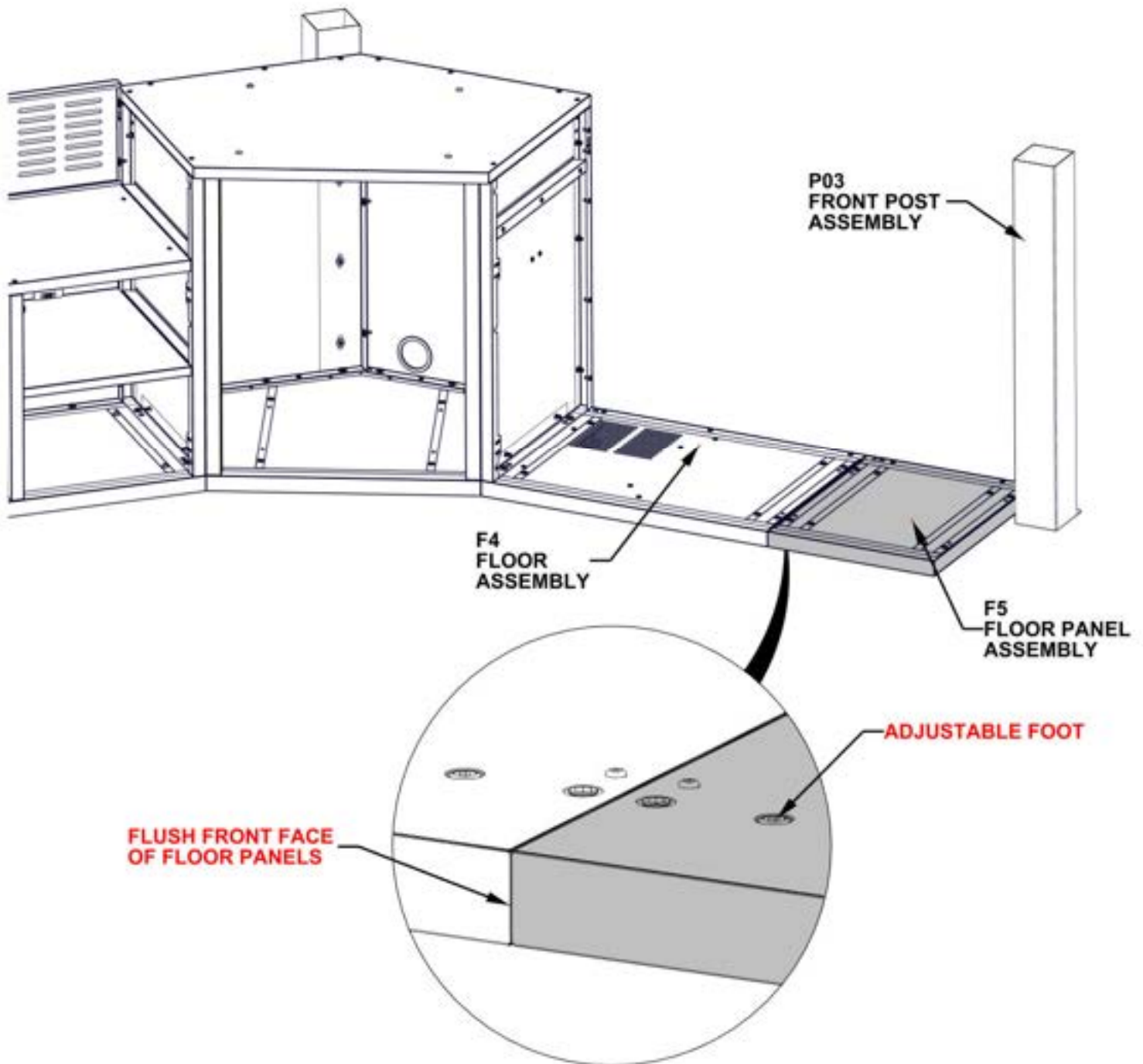
F5 FLOOR ASSEMBLY - A4M03611
(x1) 23 3/8"x19 1/8"x2 5/8" (66x486x594)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- LOOKING AT THE FRONT SIDE OF THE CABINETS, SLIDE FLOOR ASSEMBLY IN BETWEEN POST(P03) AND FLOOR ASSEMBLY(F4).



STEP 94B - CABINET ASSEMBLY

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- POSITION FLOOR PANEL AS SHOWN BELOW.
- EACH FLOOR PANEL HAS FACTORY INSTALLED ADJUSTABLE FEET. USE PROVIDED HEX DRIVER TO ADJUST EACH FOOT UNTIL PANEL IS LEVEL.
- ADJUST POST(P03) AND FLOOR PANEL(F5) TO ELIMINATE ANY GAPS BETWEEN FLOOR PANELS AND POST(P03).



STEP 95 - CABINET ASSEMBLY

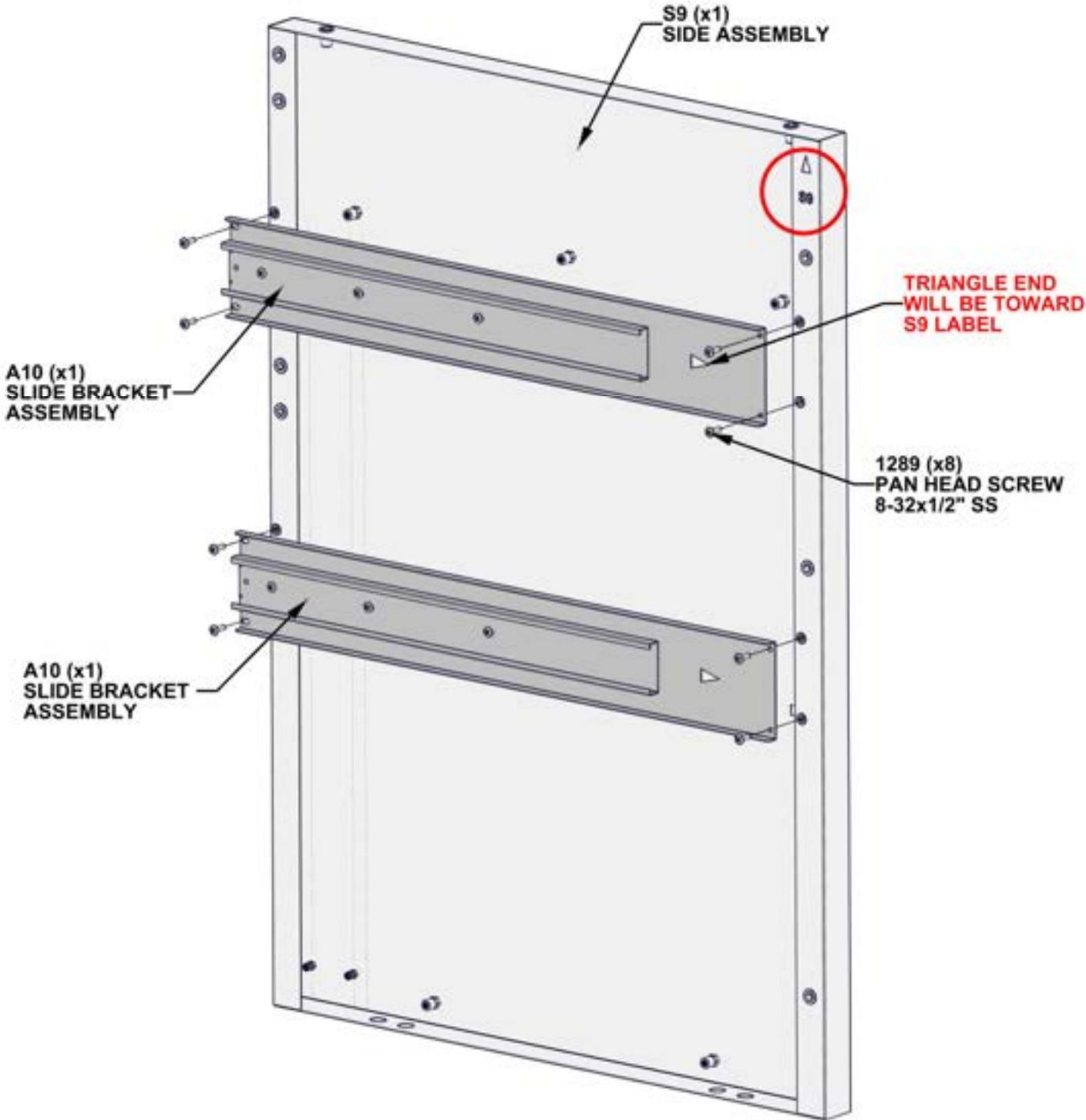


S9 SIDE ASSEMBLY - A4M05130
(x1) 33 3/8"x23 3/8"x1 3/8" (35x594x848)



A10 SLIDE BRACKET ASSEMBLY - A4M03083
(x2) 15/16"x3 3/8"x22 5/8" (23x85x575)

Qty	PartNo	Description
8	H101289	PAN HEAD SCREW 8-32x1/2" SS



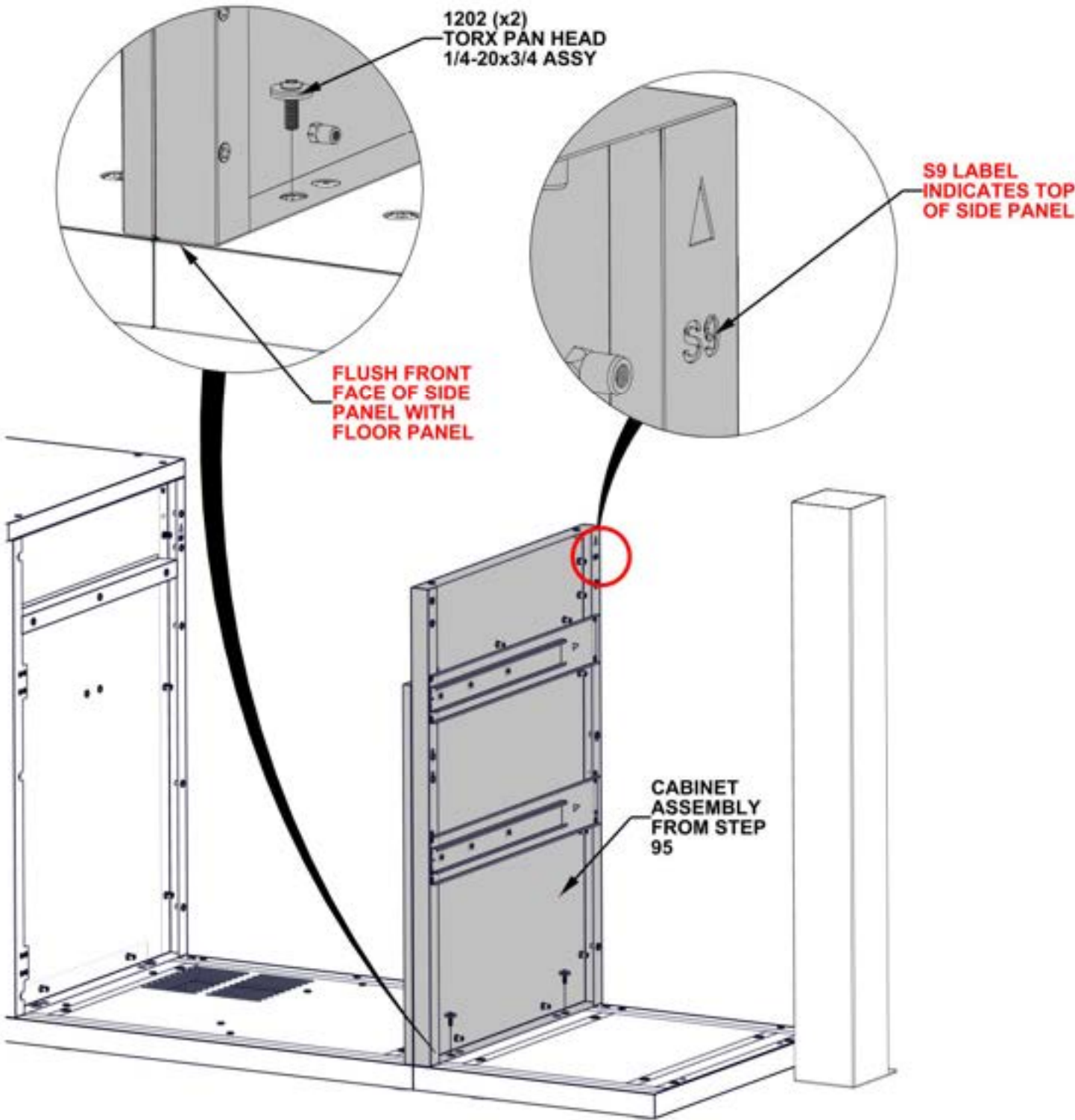
STEP 96A - CABINET ASSEMBLY



Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

CABINET ASSEMBLY FROM STEP 95

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



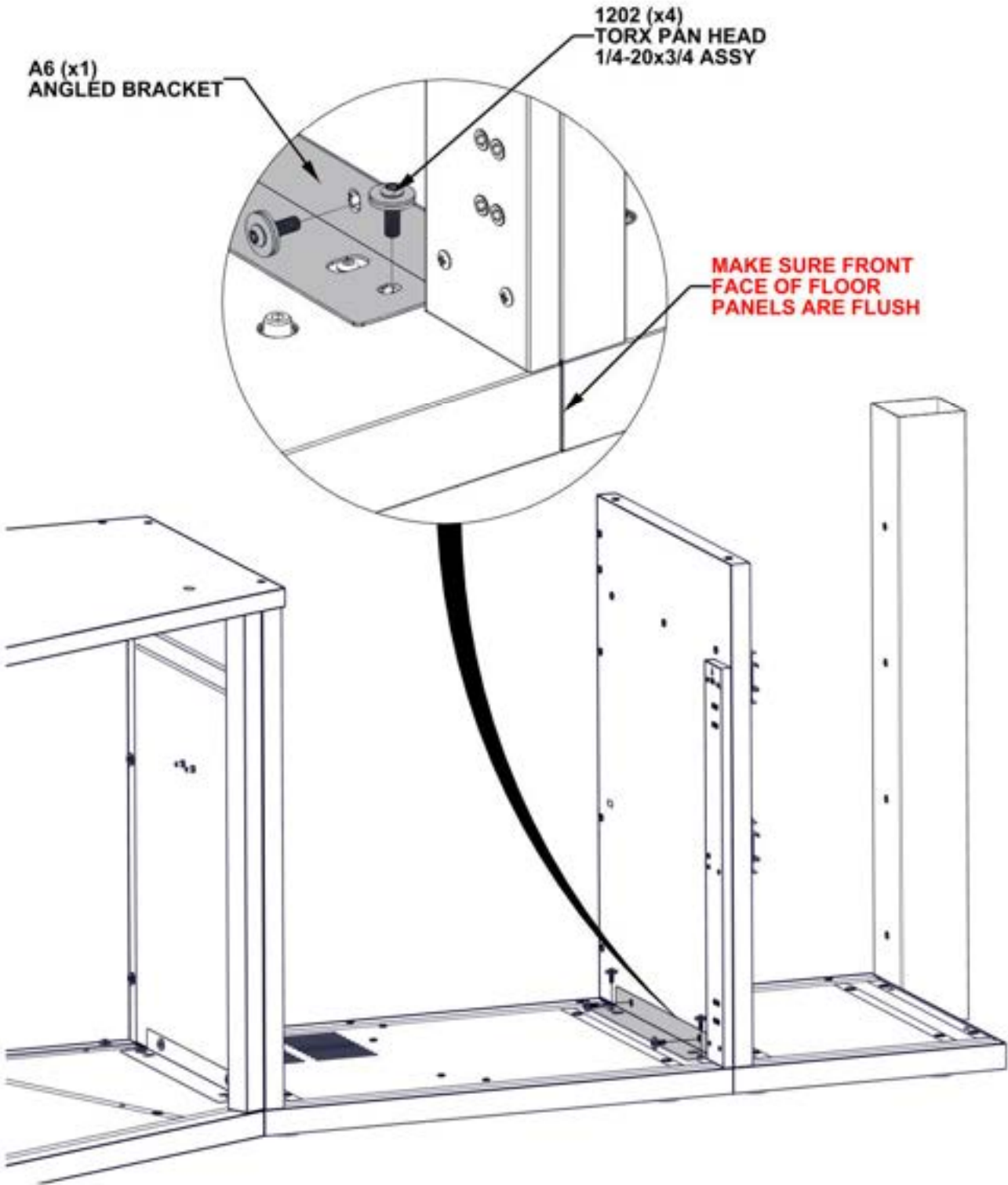
STEP 96B - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A6 ANGLED BRACKET - A4M03053
(x1) 1 3/8"x1 15/16"x17 1/8" (35x50x435)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



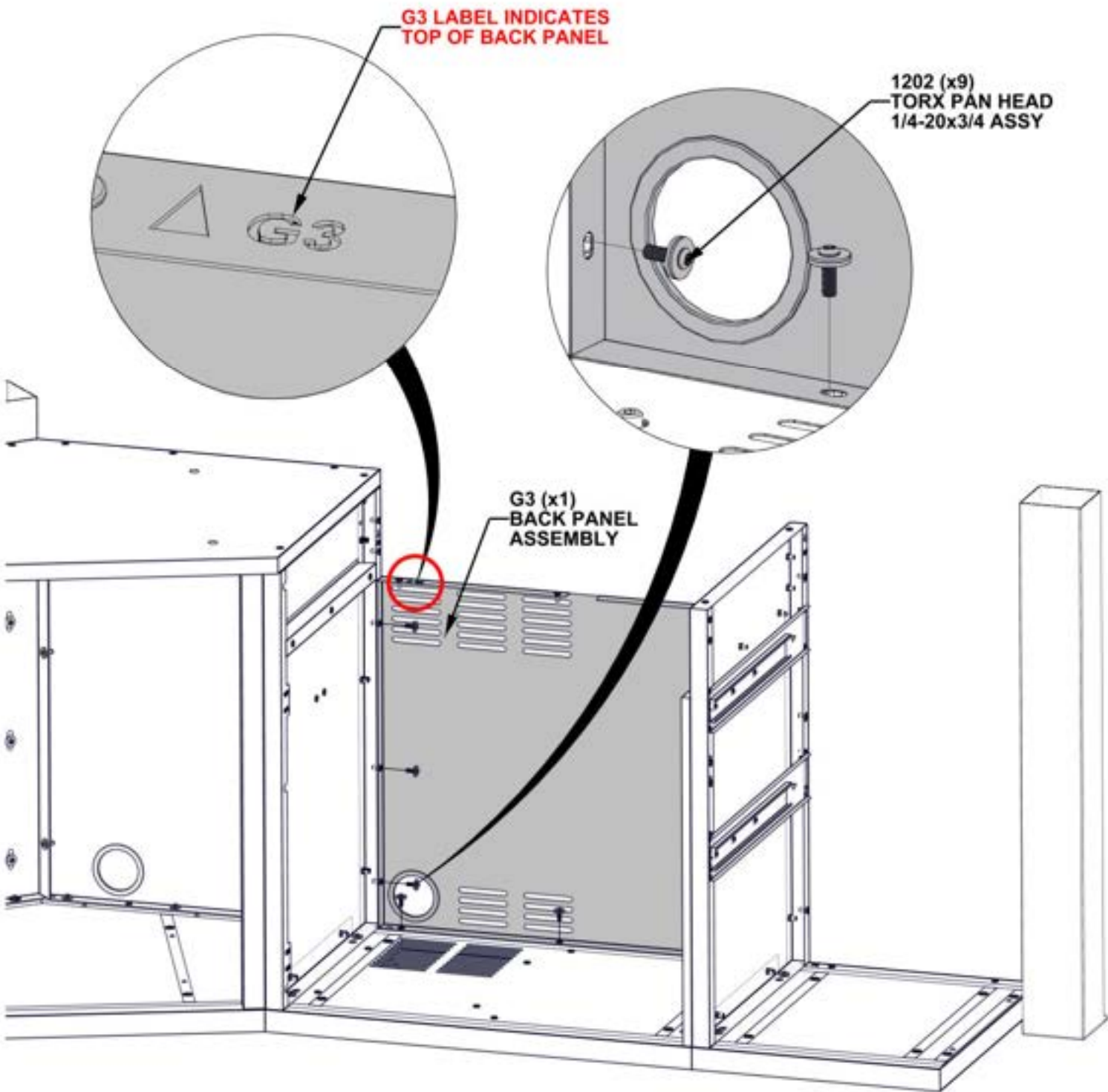
STEP 97 - CABINET ASSEMBLY

Qty	PartNo	Description
9	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



G3 BACK PANEL ASSEMBLY - A4M05132
(x1) 31 7/16"x26 1/2"x1 3/16" (30x674x799)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



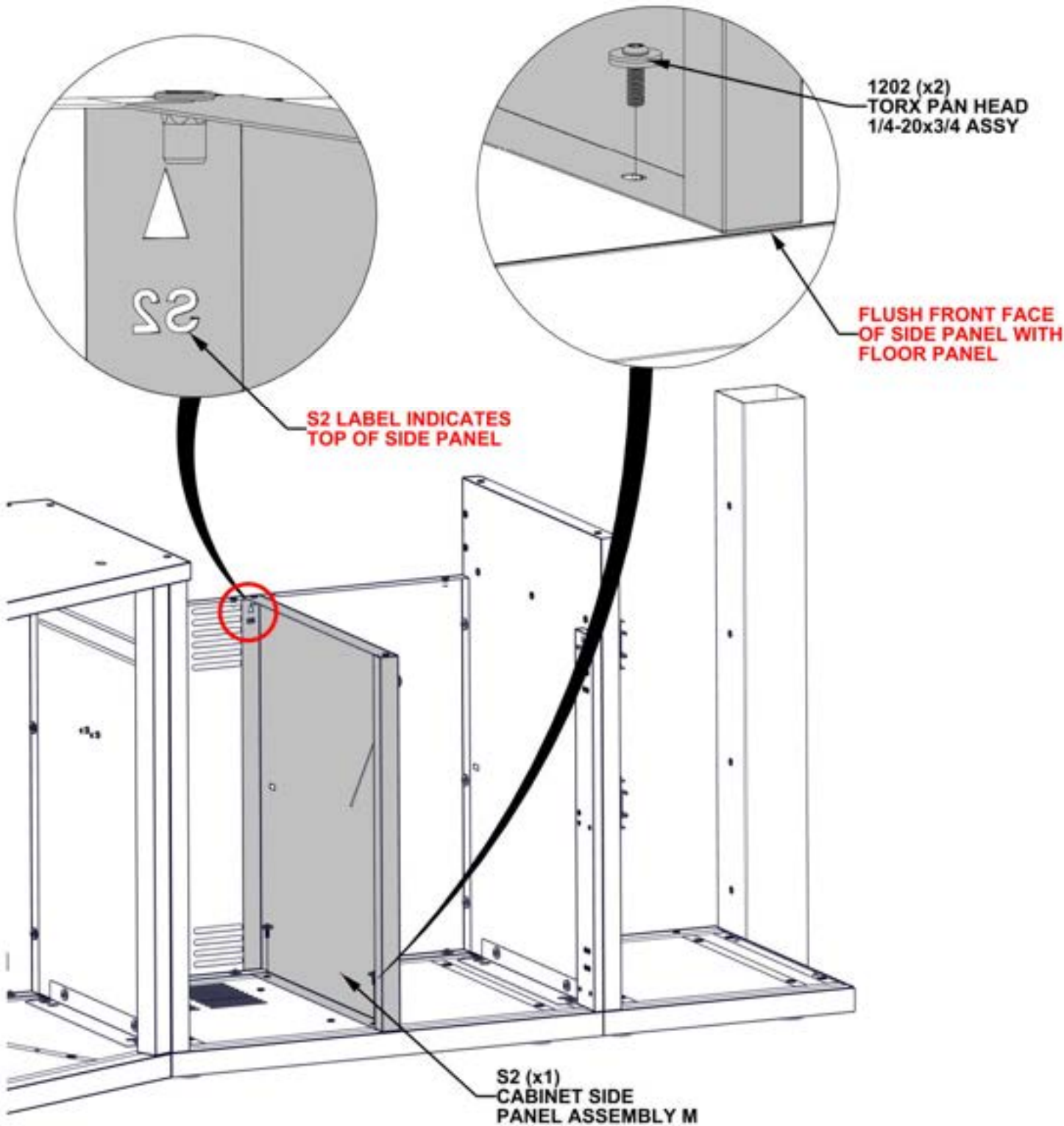
STEP 98 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

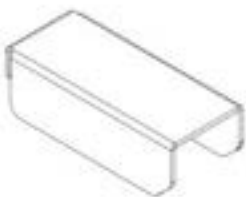


S2 CABINET SIDE PANEL ASSEMBLY M - A4M03545
(x1) 26 1/2"x23 3/8"x1 3/8" (35x593x673.5)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.

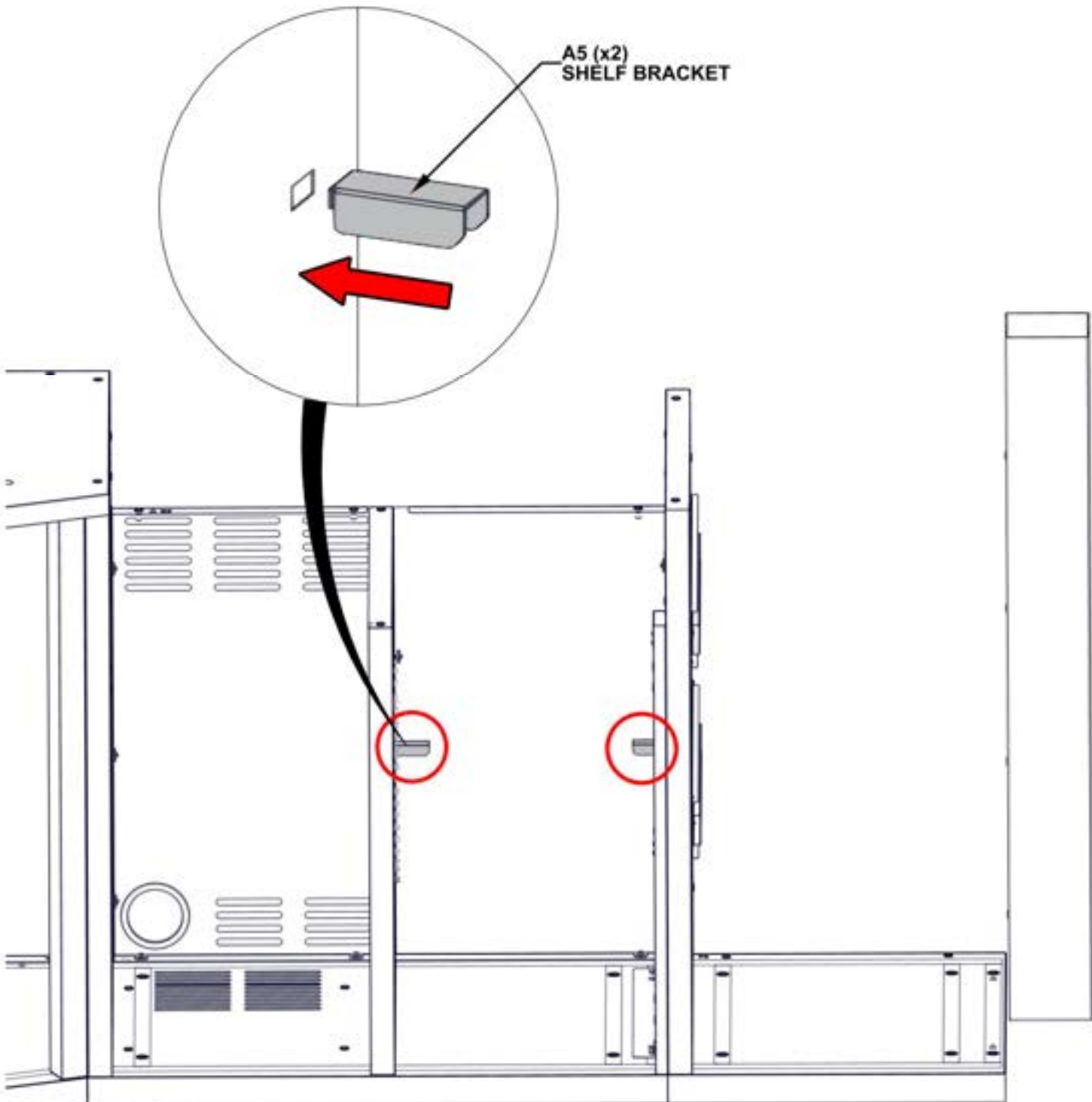


STEP 99 - CABINET ASSEMBLY



A5 SHELF BRACKET - A4M03141
(x2) 5/8"x7/8"x2 1/16" (16x22x53)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- ATTACH SHELF BRACKETS ON BOTH SIDES OF CENTER CABINET.



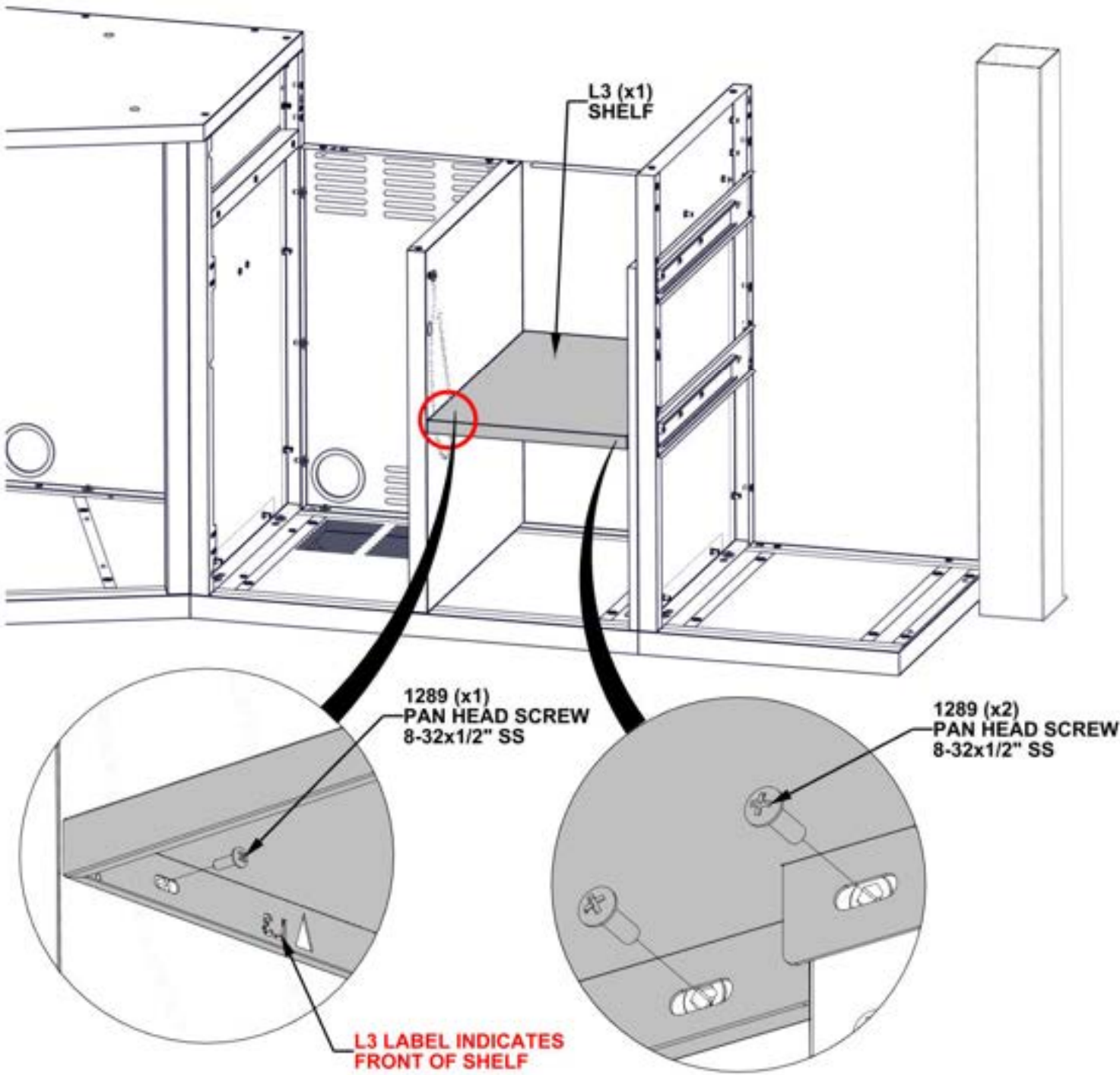
STEP 100 - CABINET ASSEMBLY

Qty	PartNo	Description
3	H101289	PAN HEAD SCREW 8-32x1/2" SS



L3 SHELF - A4M05164
(x1) 23 1/4"x15 3/8"x1" (25.00x391.00x591.00)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



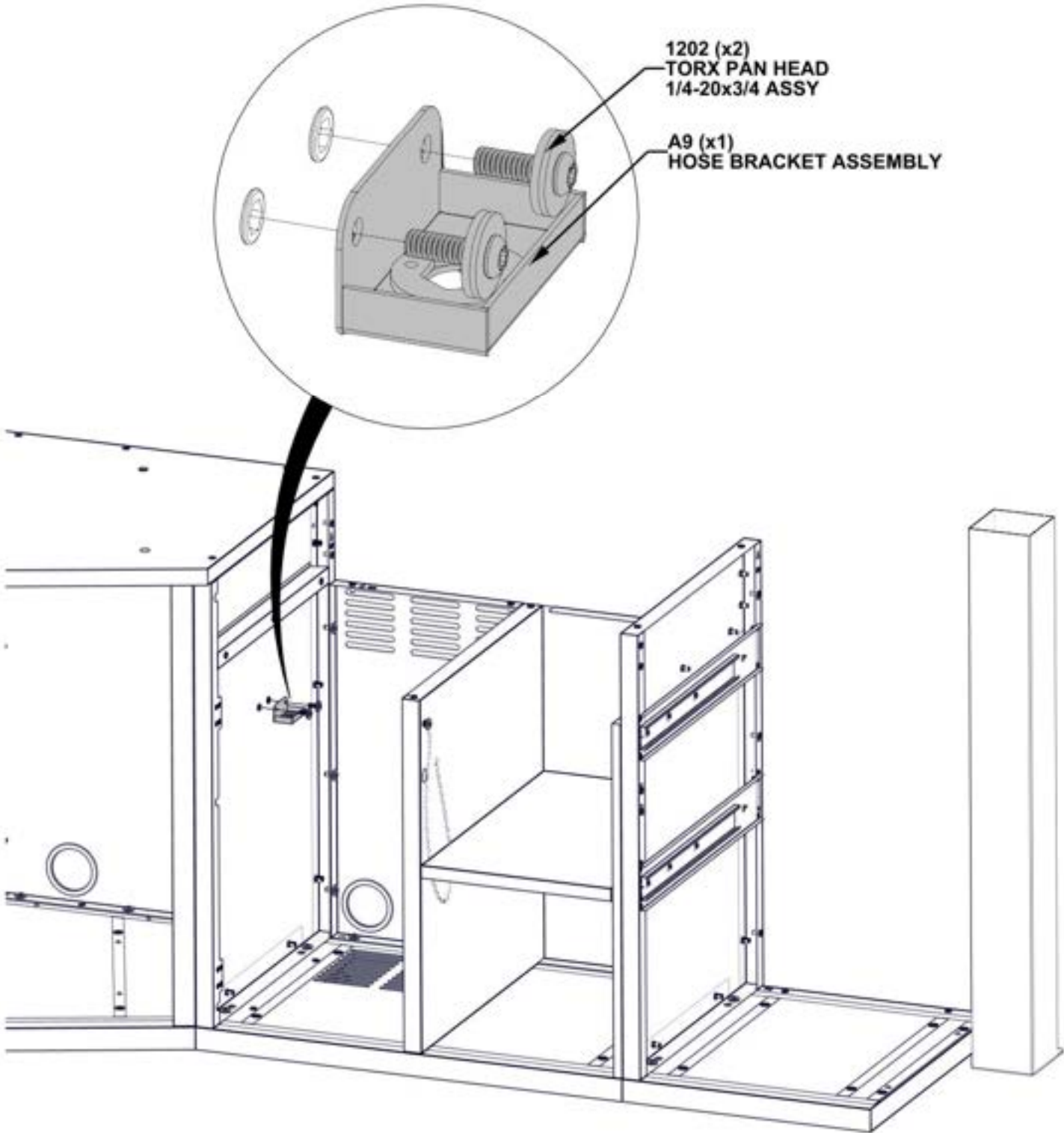
STEP 101 - CABINET ASSEMBLY

Qty	PartNo	Description
2	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



A9 HOSE BRACKET ASSEMBLY - A4M03060
(x1) 1 1/4"x1 7/16"x2 9/16" (31.5x36.5x65)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



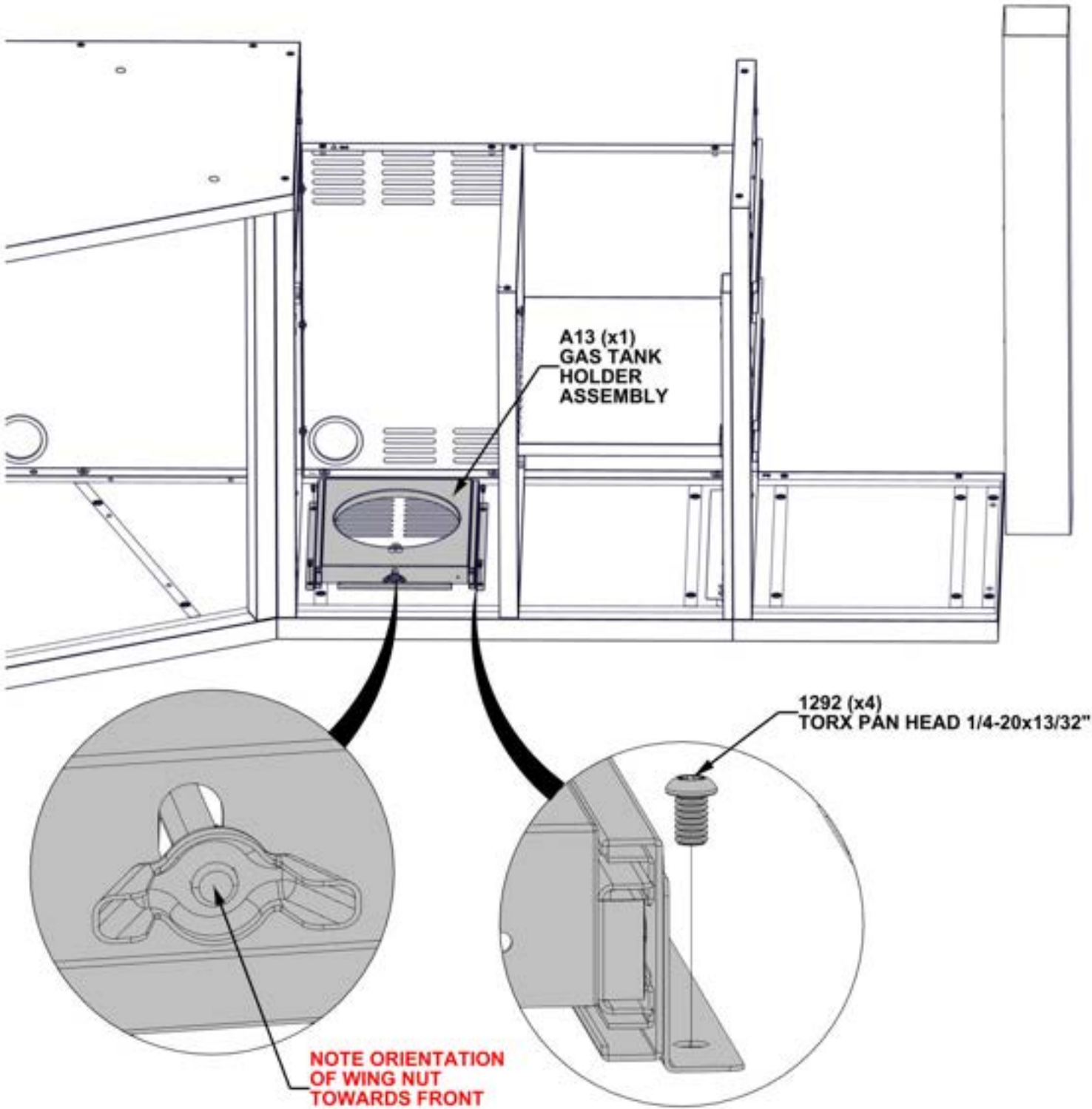
STEP 102 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101292	TORX PAN HEAD 1/4-20x13/32"



A13 GAS TANK HOLDER ASSEMBLY - A4M03047
(x1) 1 15/16"x12 7/8"x14 3/4" (49x327x374)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



STEP 103A - CABINET ASSEMBLY

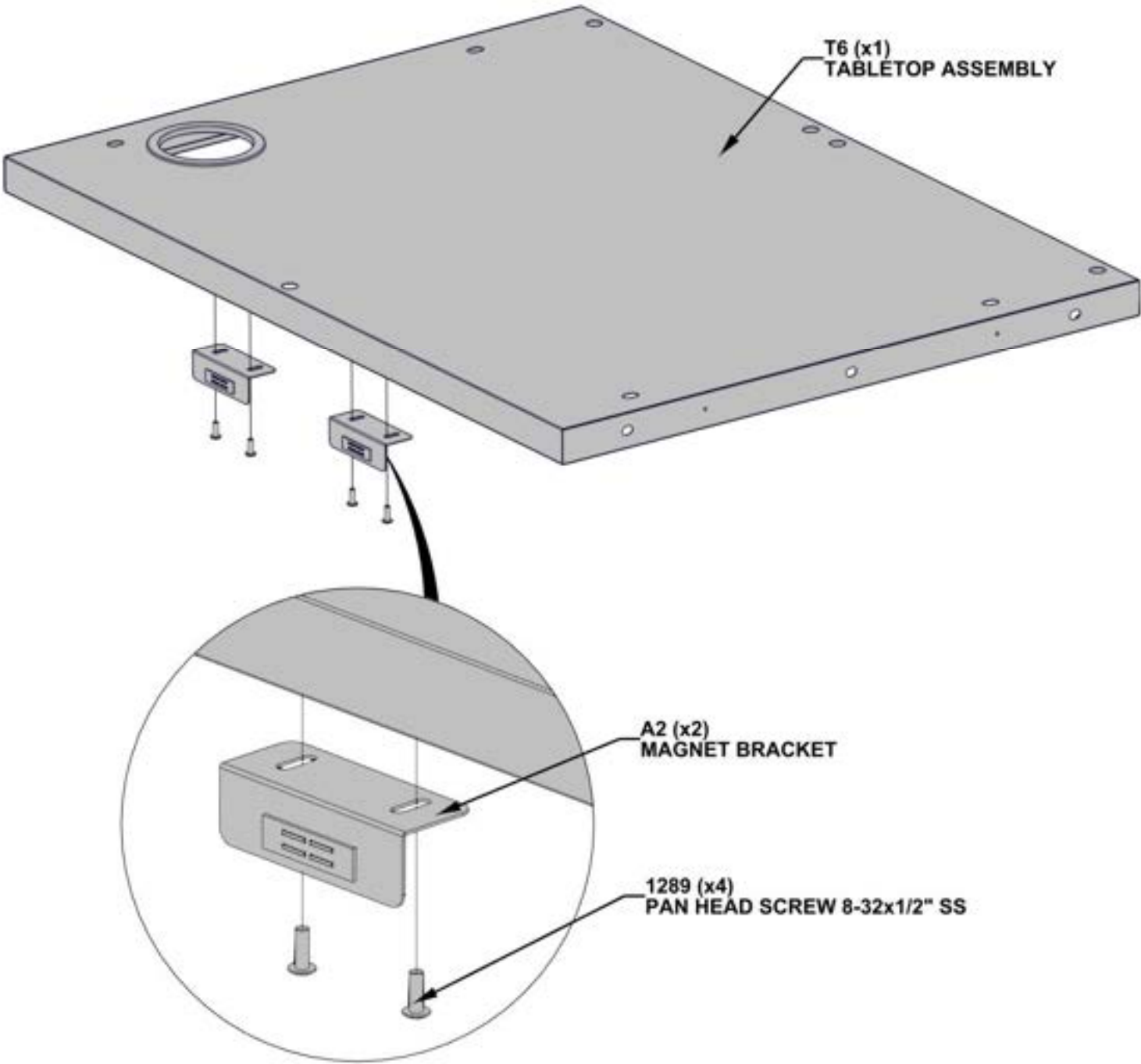
Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS



T6 TABLETOP ASSEMBLY - A4M05162
(x1) 31 7/16"x23 3/8"x32 (32x593x799)



A2 MAGNET BRACKET - A4M03026
(x2) 1"x1 1/4"x3 1/8" (25x31x80)



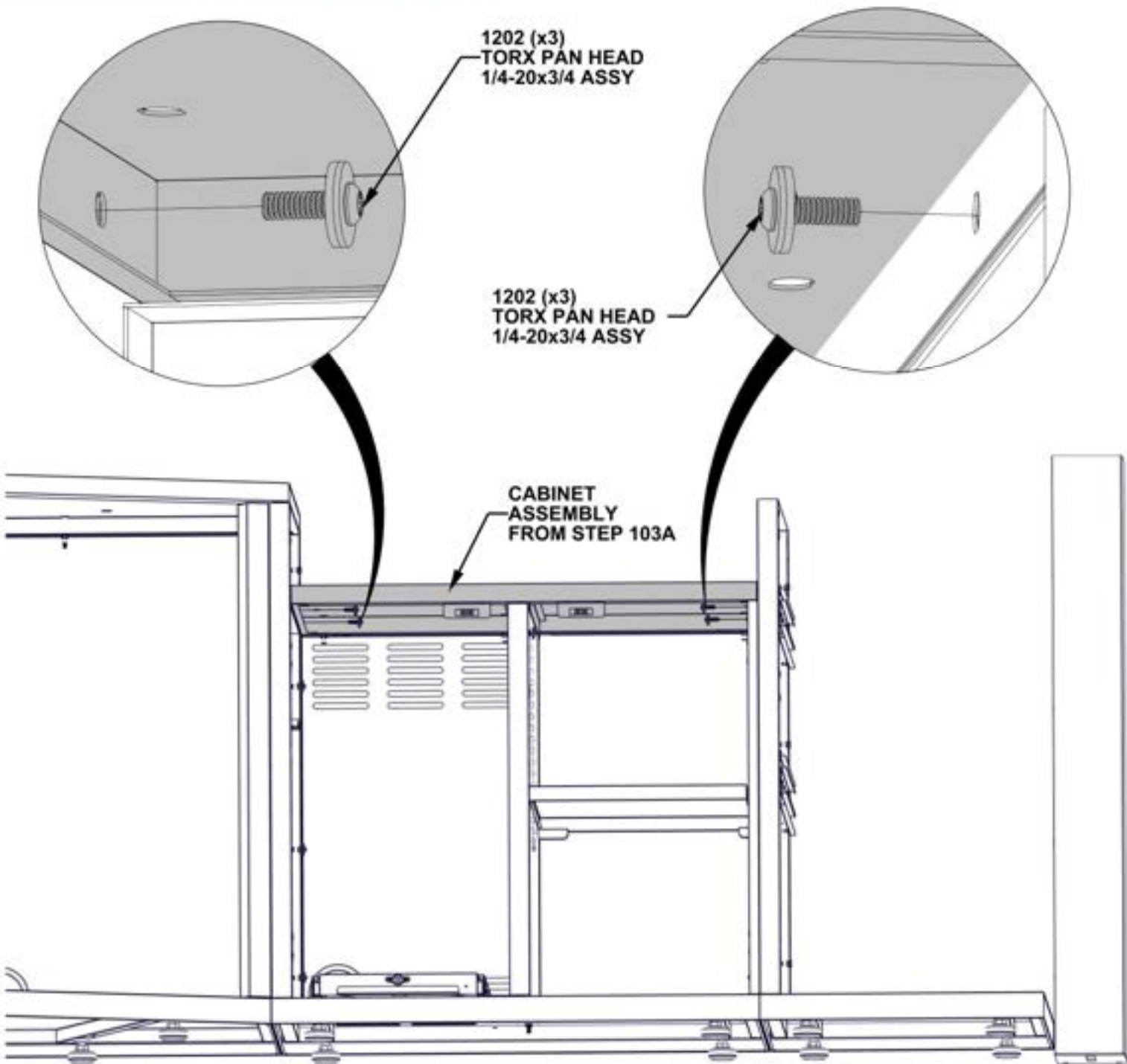
STEP 103B - CABINET ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



CABINET ASSEMBLY FROM STEP 103A

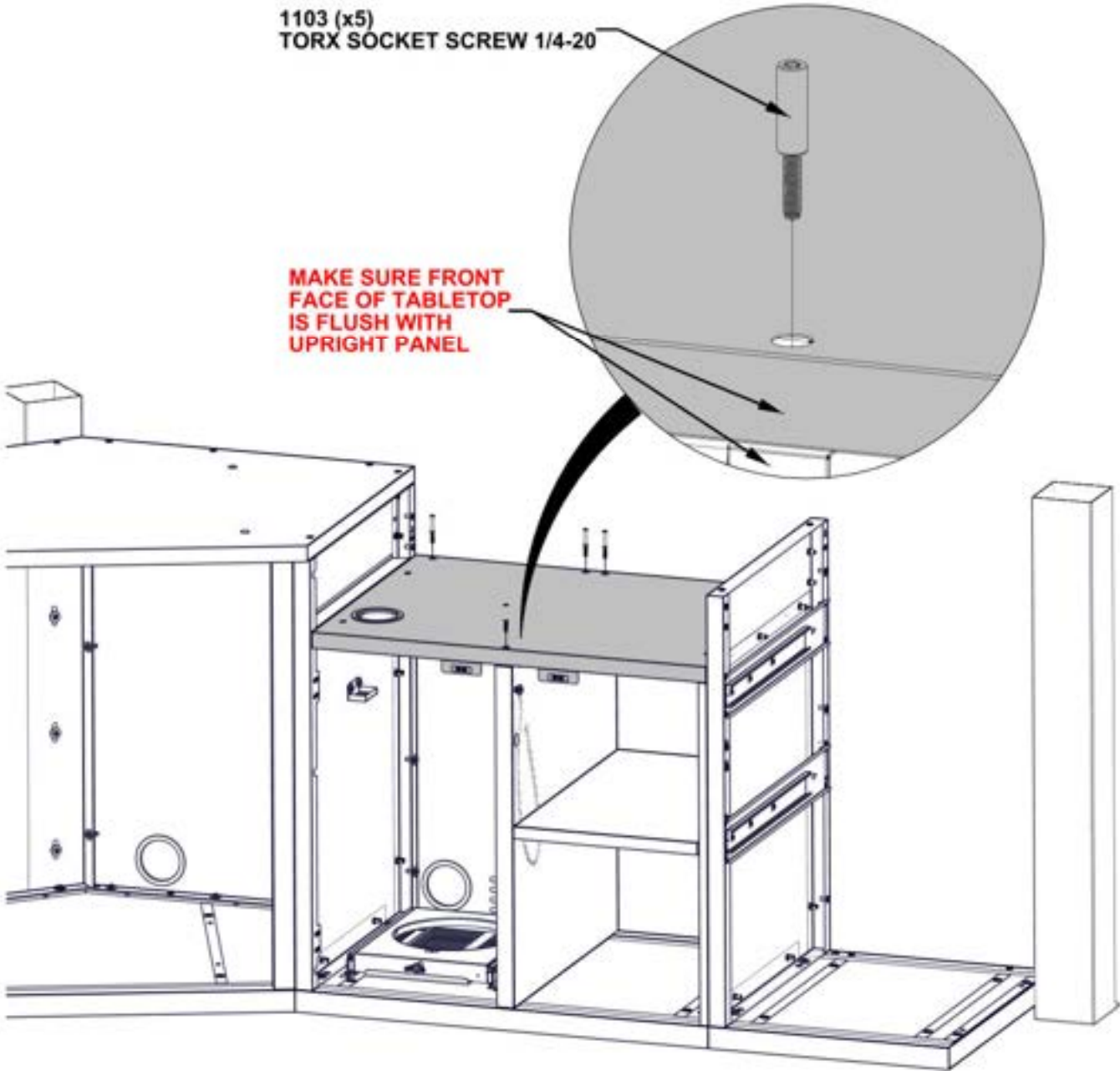
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- **HARDWARE ATTACHES ON INSIDE OF CABINET**



STEP 104 - CABINET ASSEMBLY

Qty	PartNo	Description
5	H101103	TORX SOCKET SCREW 1/4-20

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



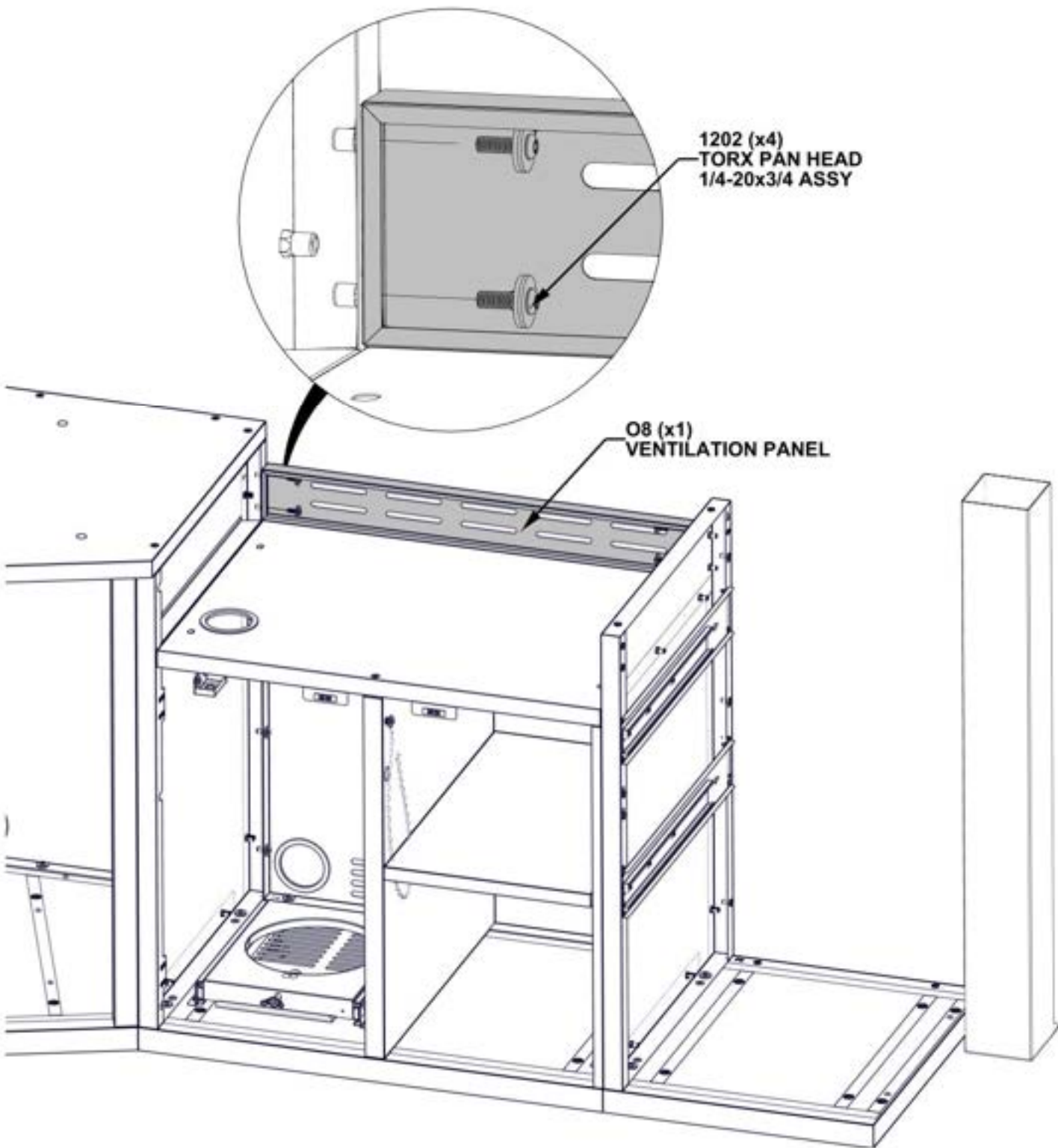
STEP 105 - CABINET ASSEMBLY

Qty	PartNo	Description
4	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



O8 VENTILATION PANEL - A4M03078
(x1) 1 3/16"x3 3/4"x31 7/16" (30x95x798)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



STEP 106A - CABINET ASSEMBLY

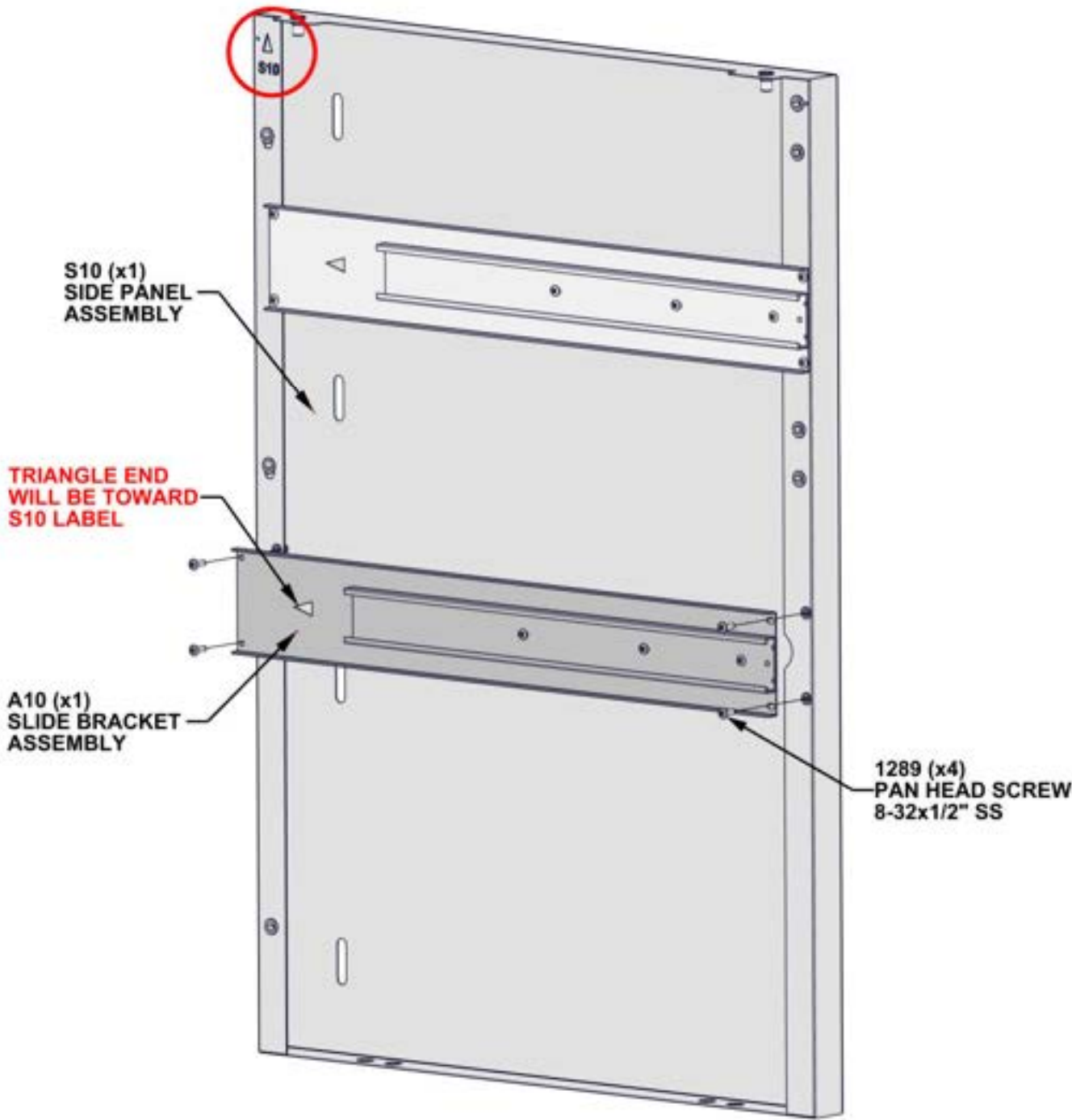


S10 SIDE PANEL ASSEMBLY - A4M05141
(x1) 33 3/8"x23 3/8"x1 15/16" (50x594x848)



A10 SLIDE BRACKET ASSEMBLY - A4M03083
(x1) 15/16"x3 3/8"x22 5/8" (23x85x575)

Qty	PartNo	Description
4	H101289	PAN HEAD SCREW 8-32x1/2" SS



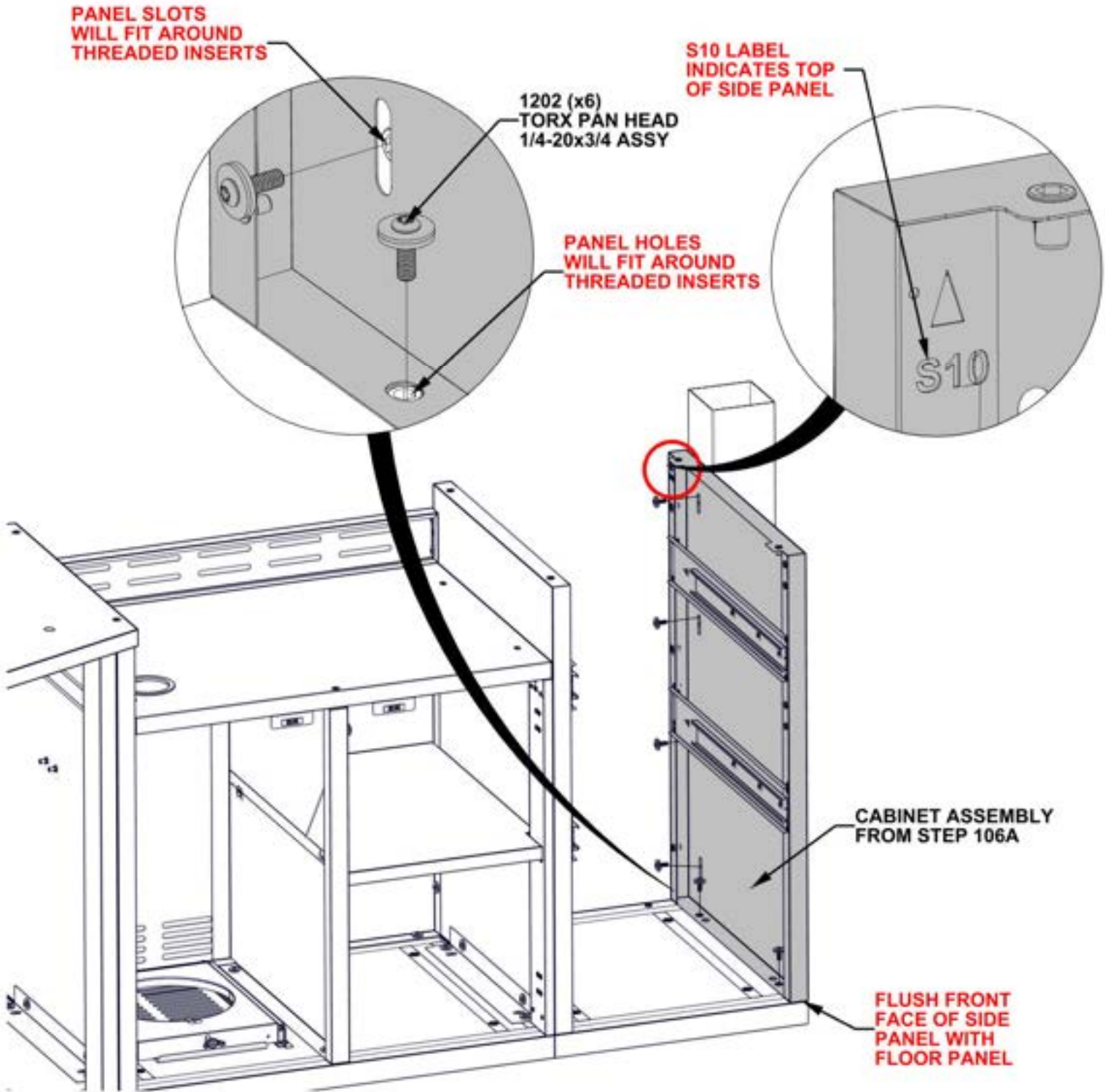
STEP 106B - CABINET ASSEMBLY

Qty	PartNo	Description
6	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



CABINET ASSEMBLY FROM STEP 106A

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



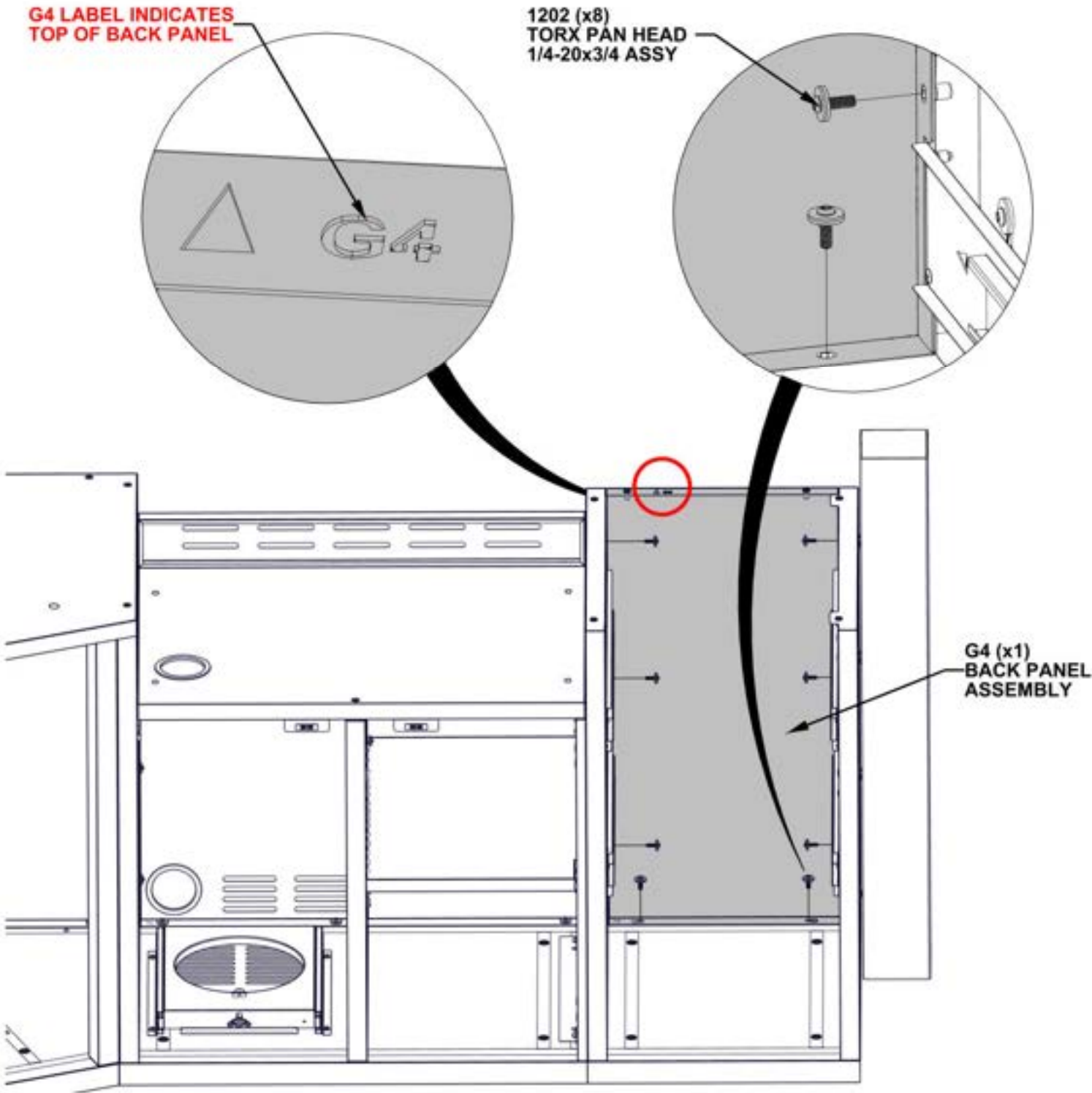
STEP 107 - CABINET ASSEMBLY



Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY

G4 BACK PANEL ASSEMBLY - A4M05136
(x1) 33 3/8"x16 5/16"x1 3/16" (30x415x848)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.



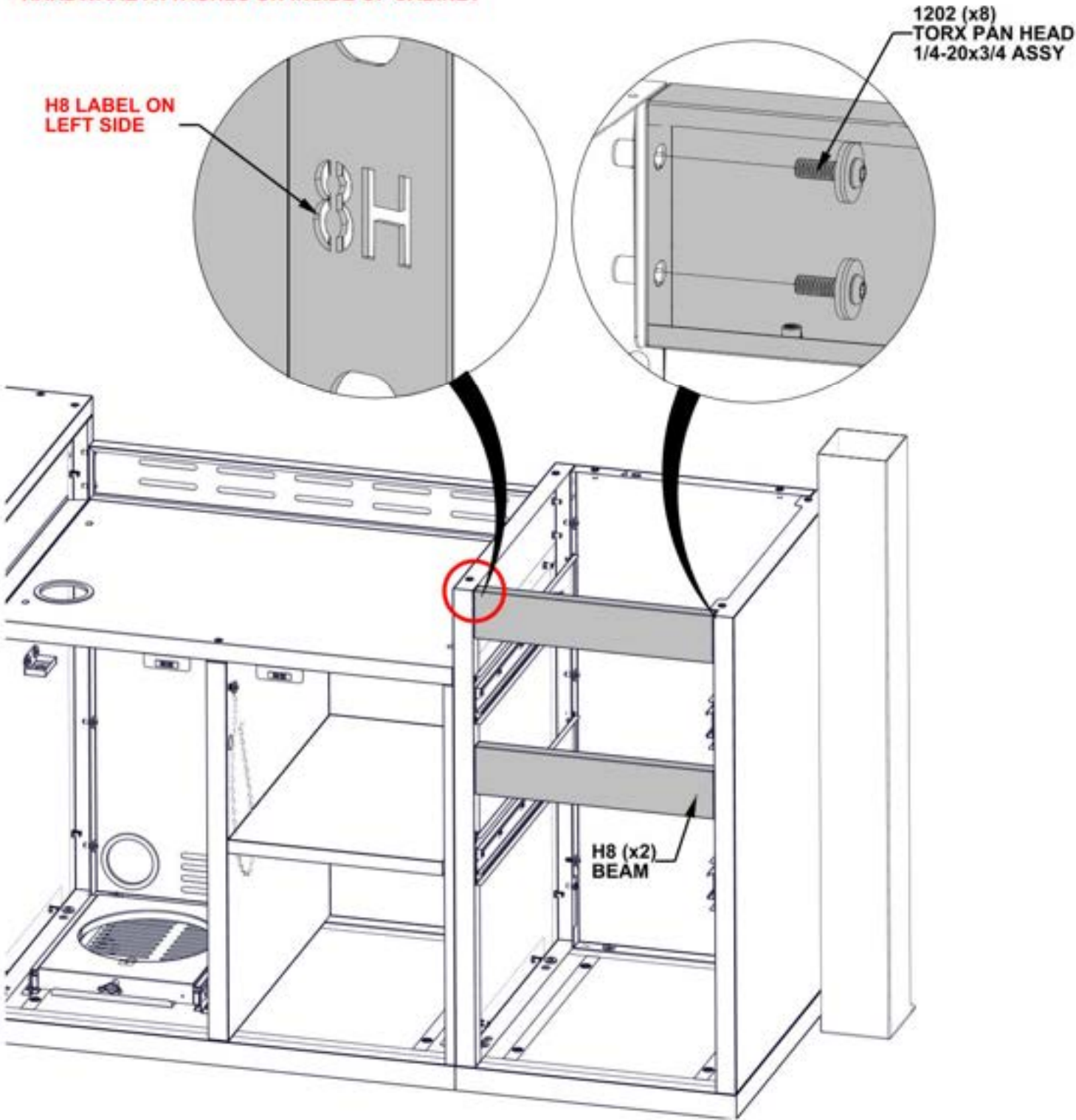
STEP 108 - CABINET ASSEMBLY

Qty	PartNo	Description
8	H101202	TORX PAN HEAD 1/4-20x3/4 ASSY



H8 BEAM - A4M05149
(x2) 16 5/16"x3 3/8"x1" (25x85x414.5)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- **HARDWARE ATTACHES ON INSIDE OF CABINET**



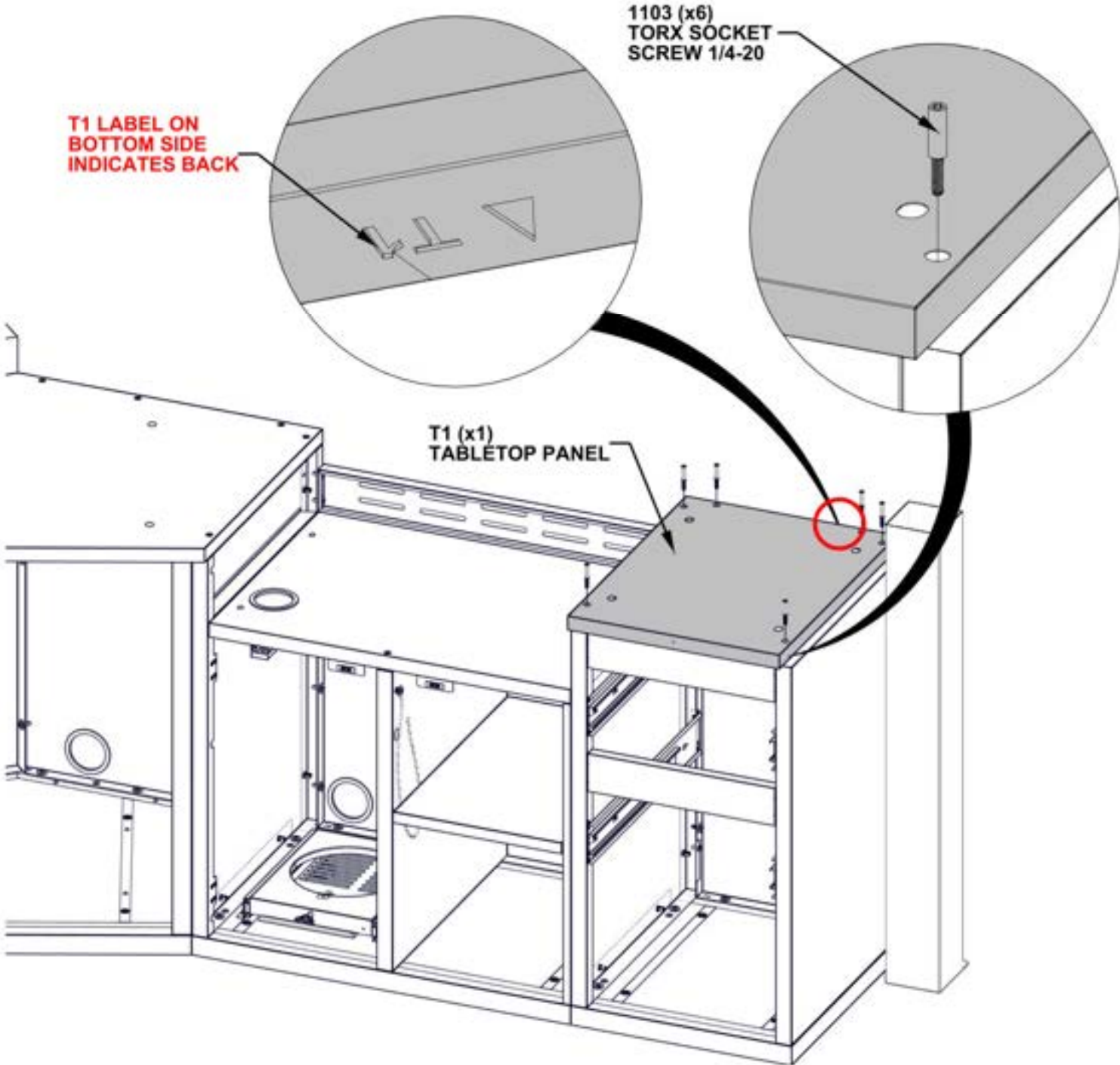
STEP 109 - CABINET ASSEMBLY

Qty	PartNo	Description
6	H101103	TORX SOCKET SCREW 1/4-20



T1 TABLETOP PANEL - A4M05137
(x1) 18 3/8"x24 1/8"x1 1/4" (32x612x467.50)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FLUSH BACK AND LEFT SIDES OF PANEL ASSEMBLY.
- ALIGN CIRCULAR HOLES IN TABLETOP PANEL WITH THREADED INSERTS IN SIDE AND BACK PANELS.



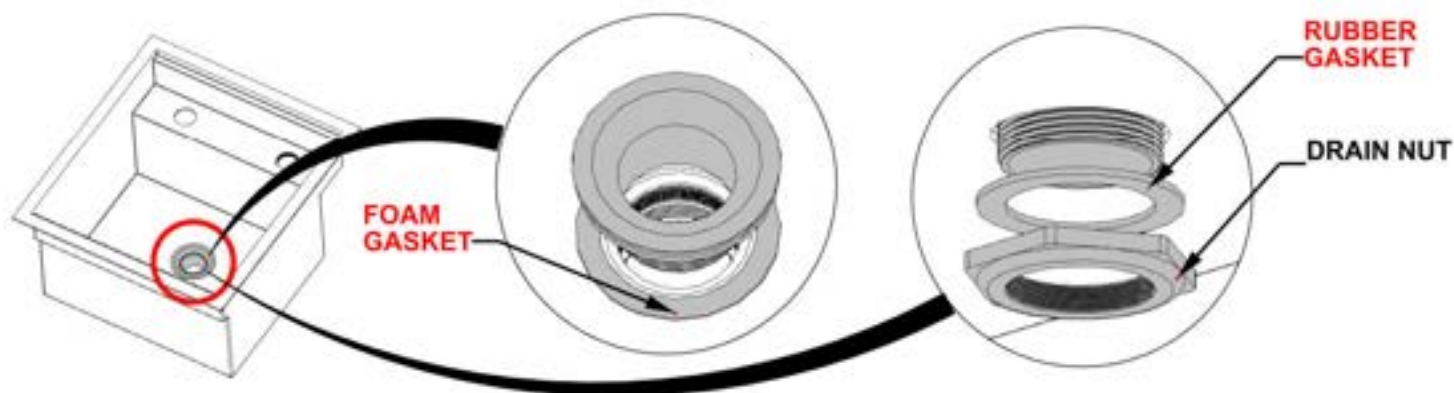
STEP 110A - SINK INSTALLATION



A16 SINK ASSEMBLY - A4M03143
(x1) 15 1/8"x15 5/16"x16 7/8" (384x389x429)

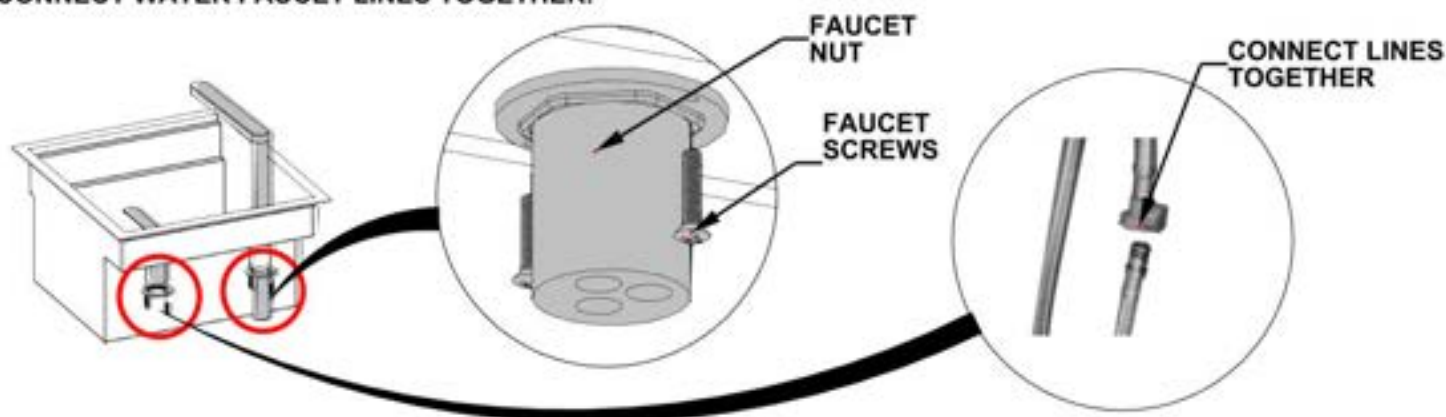
1. INSTALLING THE SINK DRAIN

- SET DRAIN INSIDE OF SINK BODY, PLACING FOAM GASKET BETWEEN SURFACES.
- FASTEN IN PLACE USING RUBBER GASKET AND DRAIN NUT FROM BOTTOM SIDE.



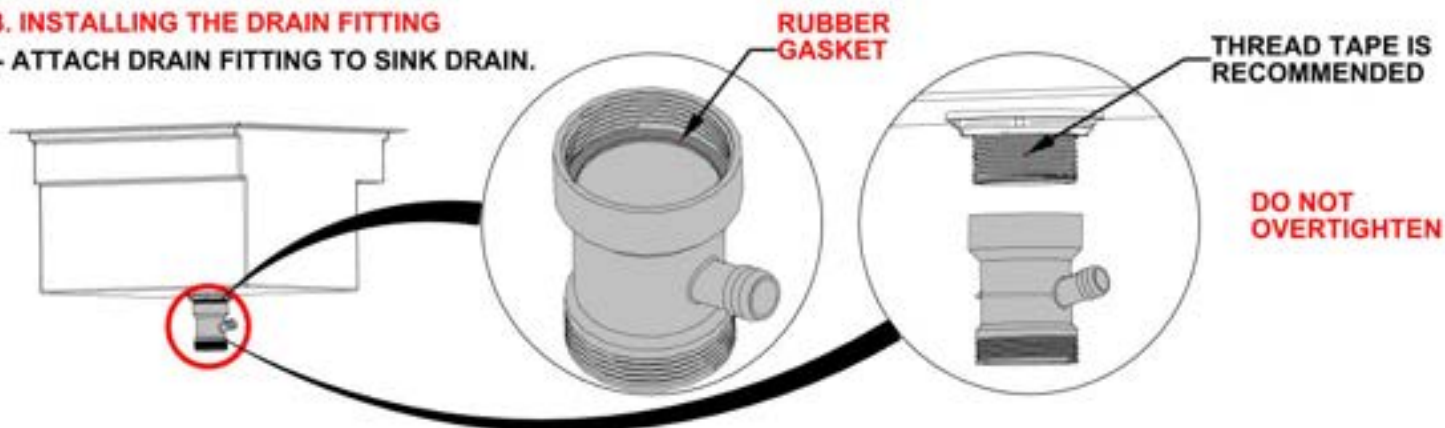
2. INSTALLING THE FAUCET

- INSTALL FAUCET BY PLACING HANDLE AND SPOUT INTO SINK OPENINGS AND SECURING IN PLACE VIA NUT.
- INSERT SCREWS TO LOCK.
- CONNECT WATER FAUCET LINES TOGETHER.



3. INSTALLING THE DRAIN FITTING

- ATTACH DRAIN FITTING TO SINK DRAIN.



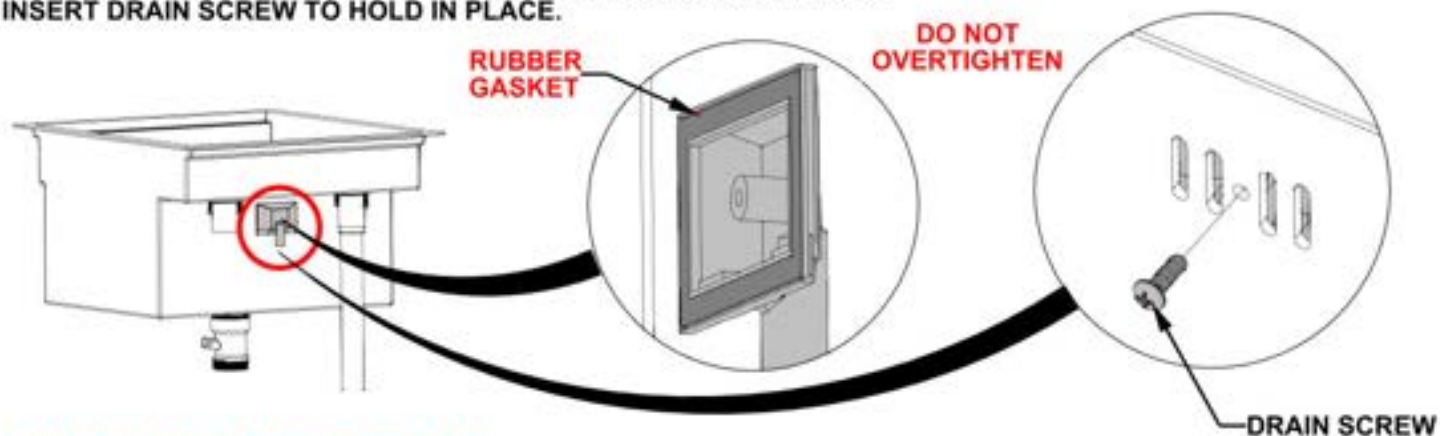
STEP 110B - SINK INSTALLATION



A16 SINK ASSEMBLY - A4M03143
(x1) 15 1/8"x15 5/16"x16 7/8" (384x389x429)

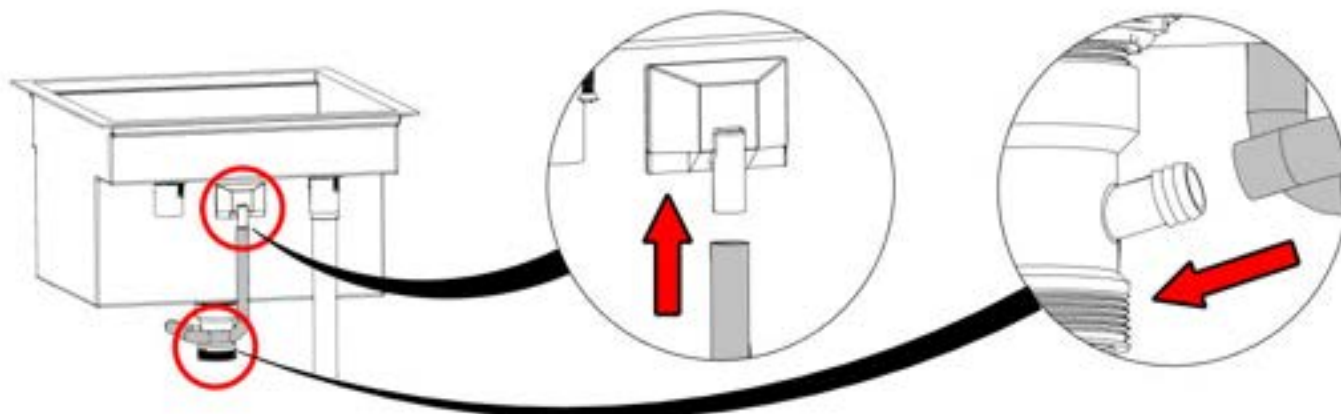
4. INSTALLING THE OVERFLOW DRAIN

- MAKE SURE RUBBER GASKET IS INSTALLED IN OVERFLOW DRAIN.
- INSERT DRAIN SCREW TO HOLD IN PLACE.



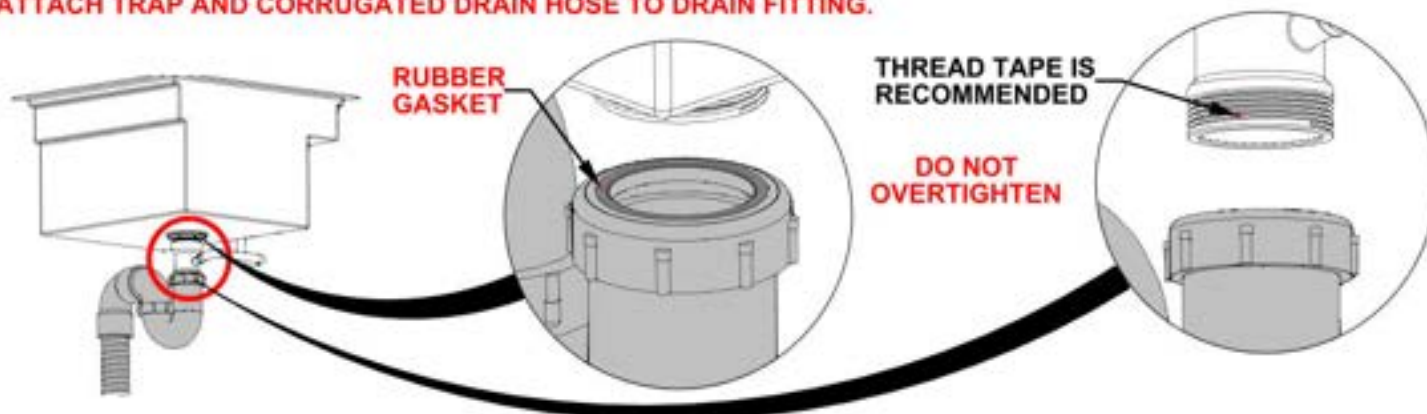
5. INSTALLING THE OVERFLOW DRAIN

- ATTACH OVERFLOW DRAIN BY CONNECTING EACH END AS SHOWN.

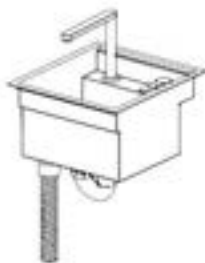


6. INSTALLING THE MAIN DRAIN AND TRAP

- ATTACH TRAP AND CORRUGATED DRAIN HOSE TO DRAIN FITTING.



STEP 110C - SINK INSTALLATION



A16 SINK ASSEMBLY - A4M03143
(x1) 15 1/8"x15 5/16"x16 7/8" (384x389x429)



A4M03151 GARDEN HOSE ADAPTER
(x1)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.

- SINK IS DESIGNED TO FIT SNUG. GENTLY PRESS THE SIDES OF THE SINK IN AS YOU LOWER SINK BODY INTO PANEL.
- DRAIN STRAINER MUST BE USED WHEN DISCARDING FOOD INSIDE OF SINK.
- DO NOT LET SOLID MATERIAL ENTER SINK BASIN.

OPTIONS FOR WATER INLET SUPPLY HOOKUP:

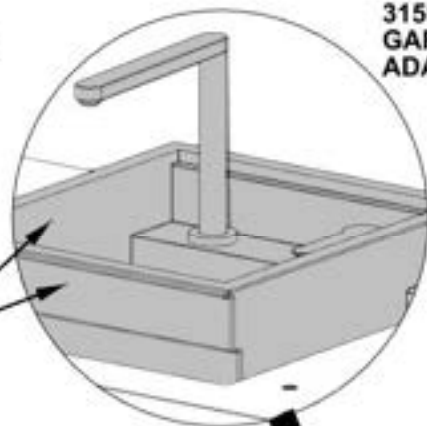
- GARDEN HOSE ATTACHMENT USING PROVIDED ADAPTER
- WATER INLET SUPPLY LINE

ATTACH ADAPTER
TO INLET LINE AND
TIGHTEN WITH WRENCH

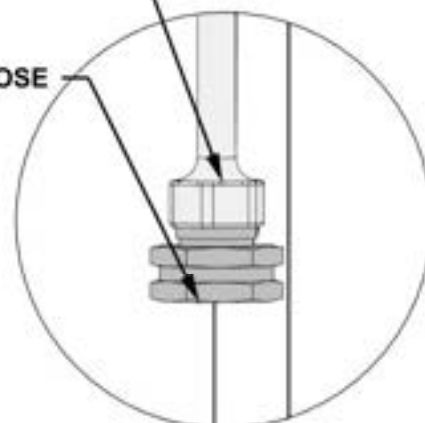
OPTIONS FOR DRAIN DISCHARGE:

- BUCKET OR GREY WATER CONTAINER
- FRENCH DRAIN OR DRY BASIN
- INTEGRATED SEWER SYSTEM
- CHECK YOUR LOCAL REQUIREMENTS.

IT IS RECOMMENDED TO
APPLY A FINE BEAD OF
SILICONE, TO UNDERNEATH
SIDE OF ALL SINK FLANGES
BEFORE INSTALLING

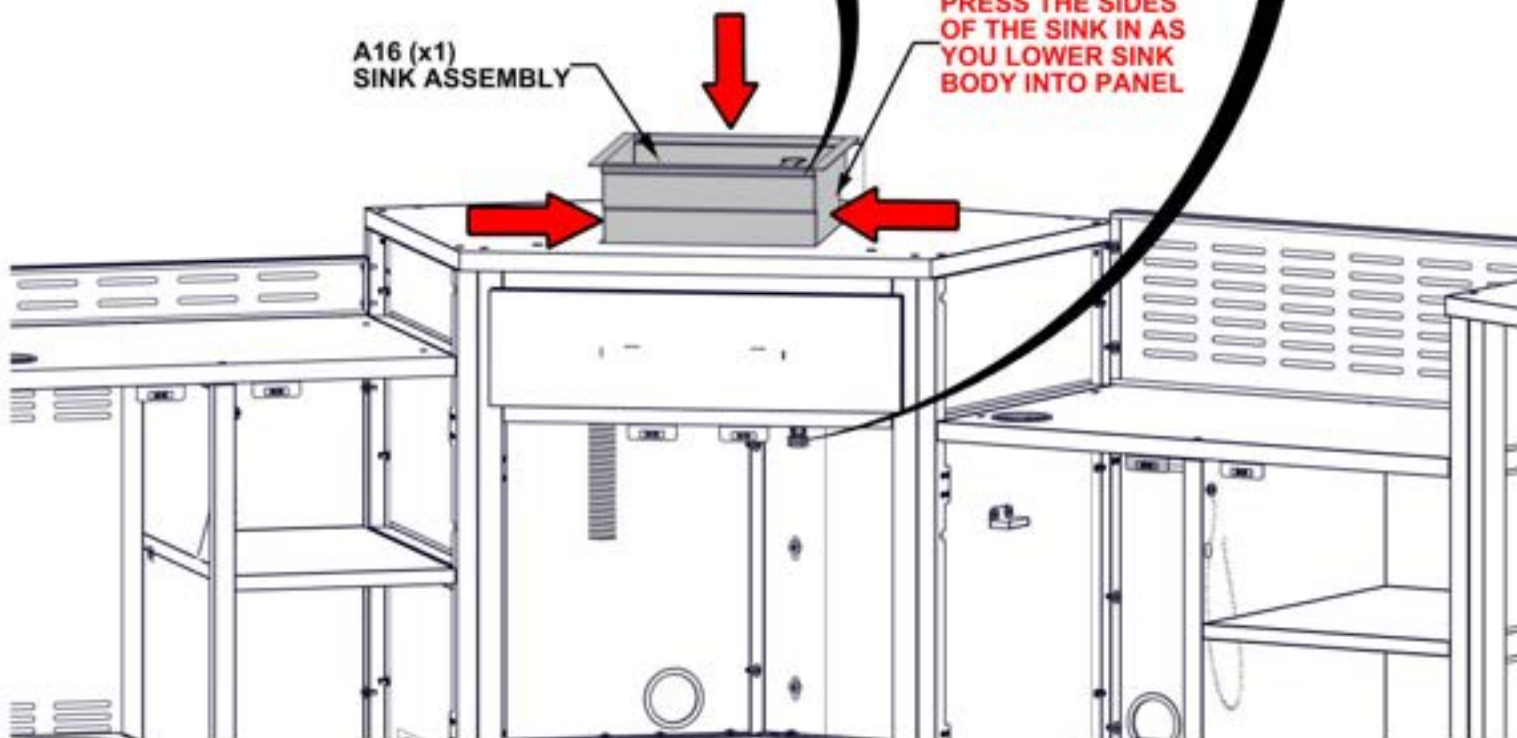


3151 (x1)
GARDEN HOSE
ADAPTER



A16 (x1)
SINK ASSEMBLY

PRESS THE SIDES
OF THE SINK IN AS
YOU LOWER SINK
BODY INTO PANEL

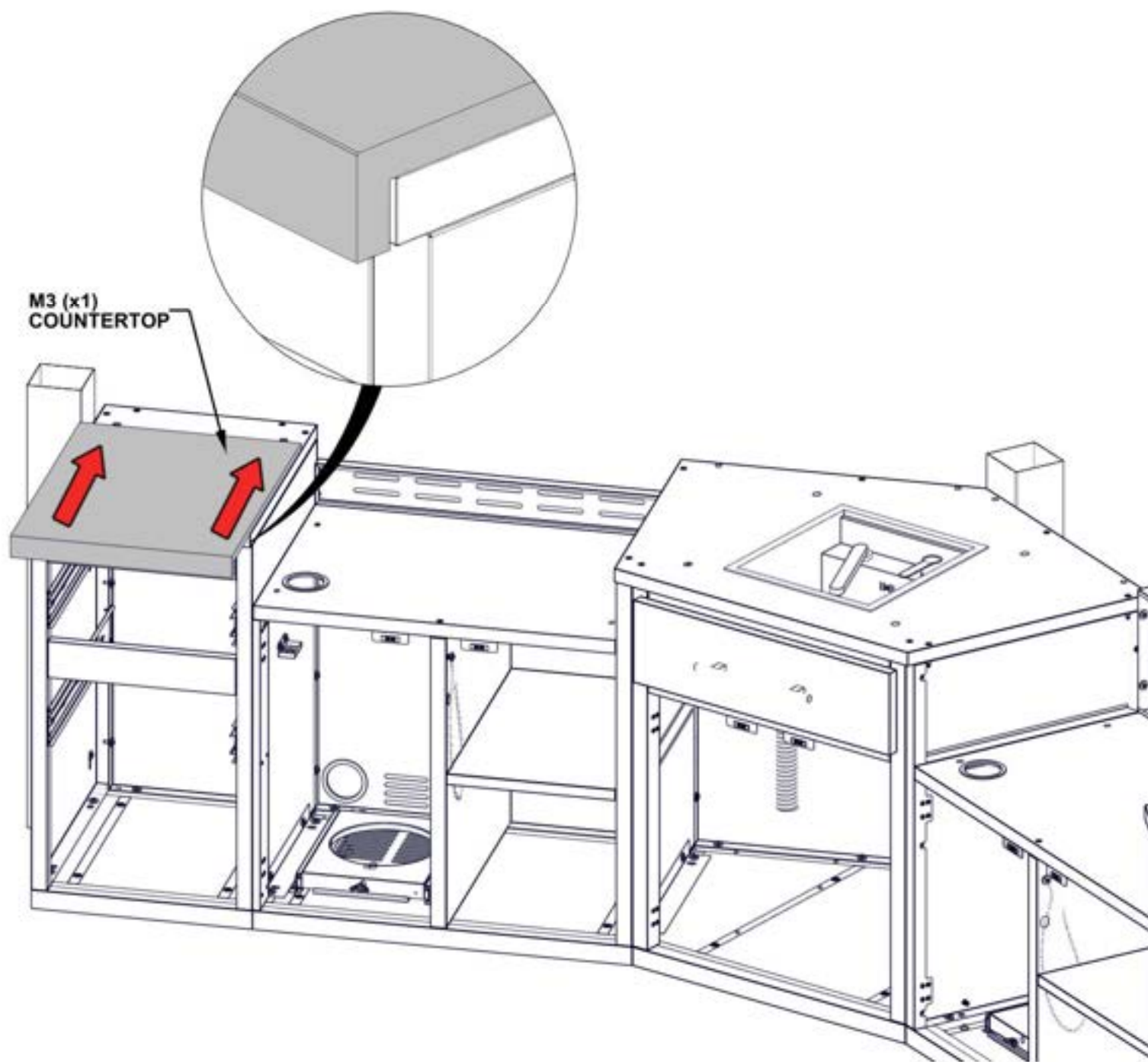


STEP 111A - CABINET COUNTERTOP INSTALLATION



M3 COUNTERTOP - A4M05154
(x1) 24 15/16"x19 3/16"x1 15/16" (50x488x634)

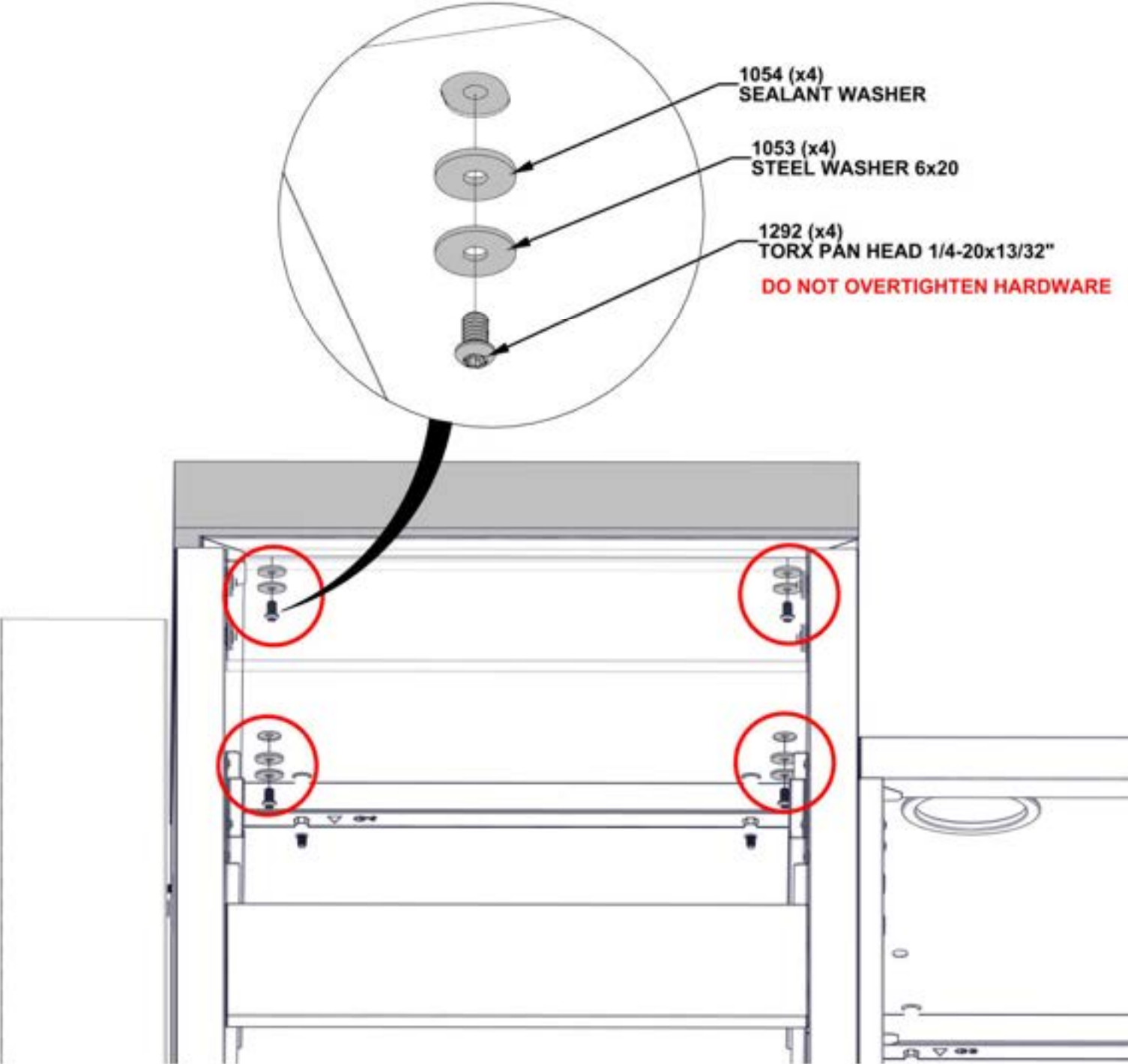
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- IT IS RECOMMENDED TO HAVE AT LEAST TWO PEOPLE SET COUNTERTOP IN PLACE.
- SLIDE IN PLACE UNTIL HOLES IN COUNTERTOP ALIGN WITH THE HOLES IN SUPPORT FRAME.
- WHEN SETTING COUNTERTOP IN PLACE, MAKE SURE YOUR FINGERS ARE CLEAR AND NOT UNDERNEATH COUNTERTOP.



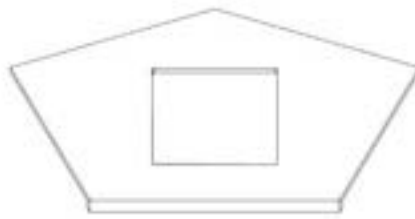
STEP 111B - CABINET COUNTERTOP INSTALLATION

Qty	PartNo	Description
4	H101292	TORX PAN HEAD 1/4-20x13/32"
4	H101054	SEALANT WASHER
4	H101053	STEEL WASHER 6x20

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- MAKE SURE YOU ARE USING THE CORRECT HARDWARE FOR THIS STEP.
- ONCE COUNTERTOP IS IN PLACE, IT IS RECOMMENDED TO COVER WITH A PIECE OF CARDBOARD OR FOAM UNTIL ASSEMBLY IS FINISHED TO PREVENT DAMAGE.
- DO NOT USE COUNTERTOP SURFACE AS A WORK BENCH.

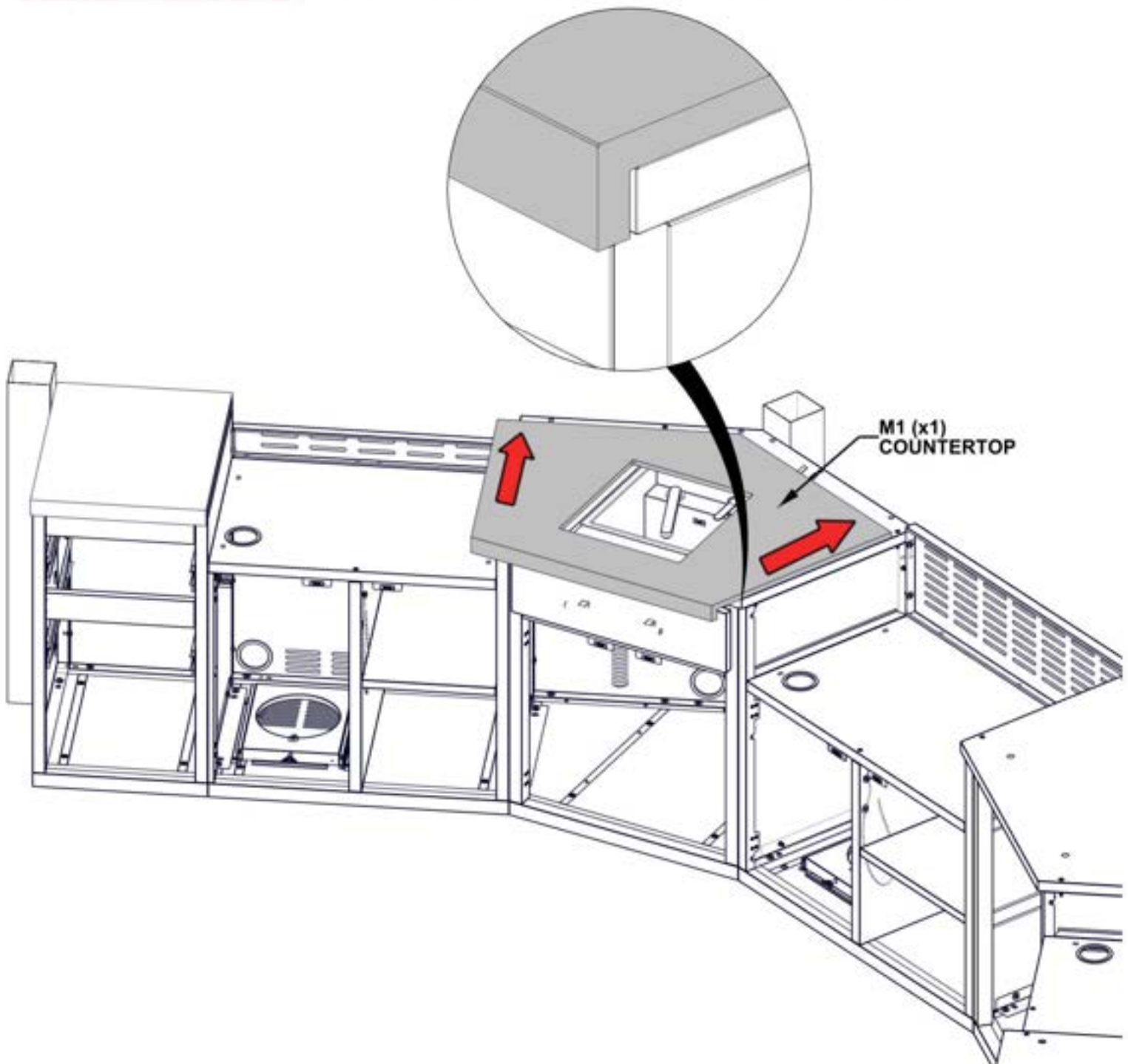


STEP 112A - CABINET COUNTERTOP INSTALLATION



M1 COUNTERTOP - A4M05152
(x1) 45 1/4"x36 3/8"x1 15/16" (50x924x1149)

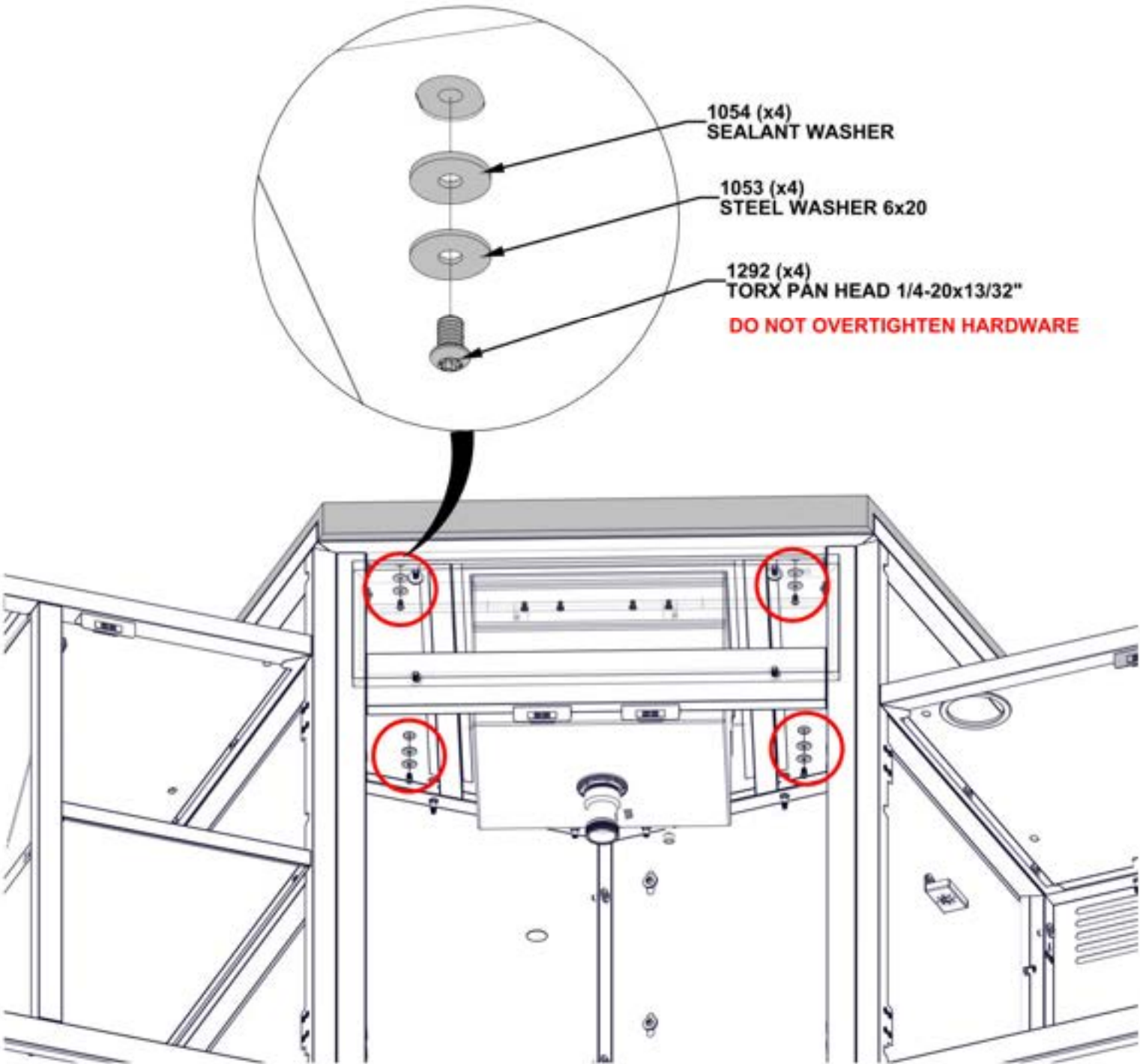
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- IT IS RECOMMENDED TO HAVE AT LEAST TWO PEOPLE SET COUNTERTOP IN PLACE.
- SLIDE IN PLACE UNTIL HOLES IN COUNTERTOP ALIGN WITH THE HOLES IN SUPPORT FRAME.
- **WHEN SETTING COUNTERTOP IN PLACE, MAKE SURE YOUR FINGERS ARE CLEAR AND NOT UNDERNEATH COUNTERTOP.**



STEP 112B - CABINET COUNTERTOP INSTALLATION

Qty	PartNo	Description
4	H101292	TORX PAN HEAD 1/4-20x13/32"
4	H101054	SEALANT WASHER
4	H101053	STEEL WASHER 6x20

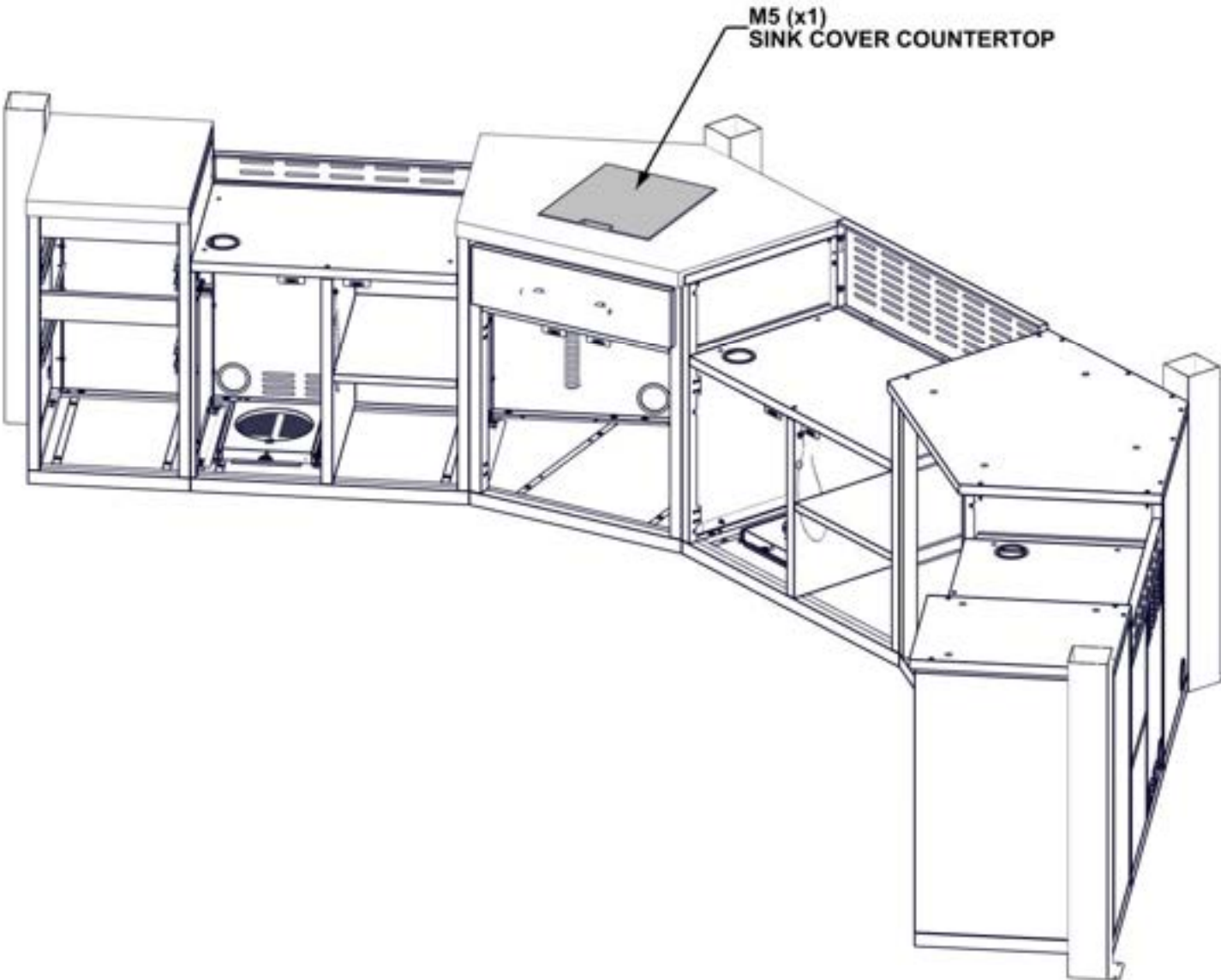
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- MAKE SURE YOU ARE USING THE CORRECT HARDWARE FOR THIS STEP.
- ONCE COUNTERTOP IS IN PLACE, IT IS RECOMMENDED TO COVER WITH A PIECE OF CARDBOARD OR FOAM UNTIL ASSEMBLY IS FINISHED TO PREVENT DAMAGE.
- DO NOT USE COUNTERTOP SURFACE AS A WORK BENCH.



STEP 113 - CABINET COUNTERTOP INSTALLATION



M5 SINK COVER COUNTERTOP - A4M05949
(x1) 11/16"x14 3/4"x16 5/16" (18x375x415)

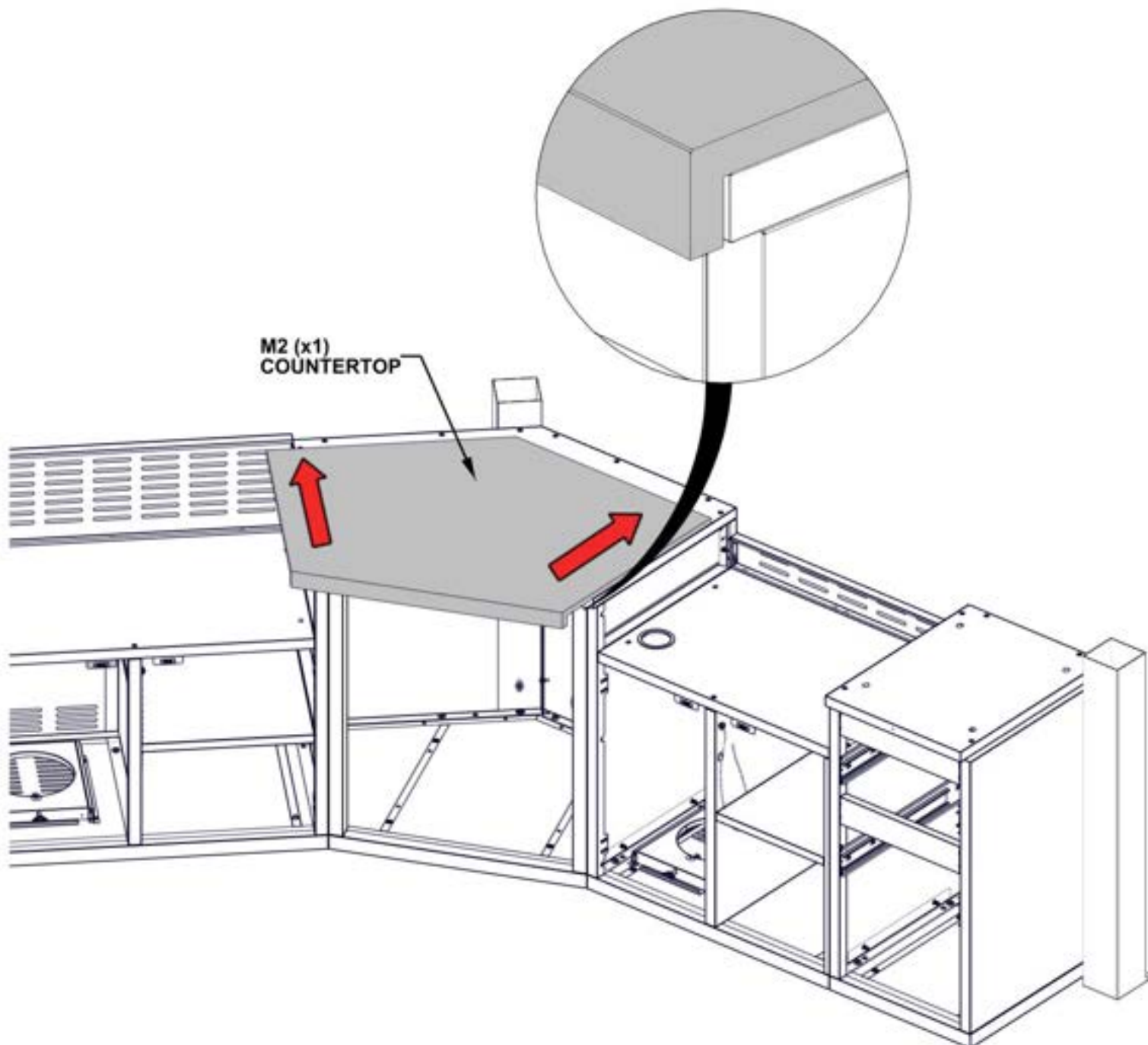


STEP 114A - CABINET COUNTERTOP INSTALLATION



M2 COUNTERTOP - A4M05153
(x1) 45 1/4"x36 3/8"x1 15/16" (50x924x1149)

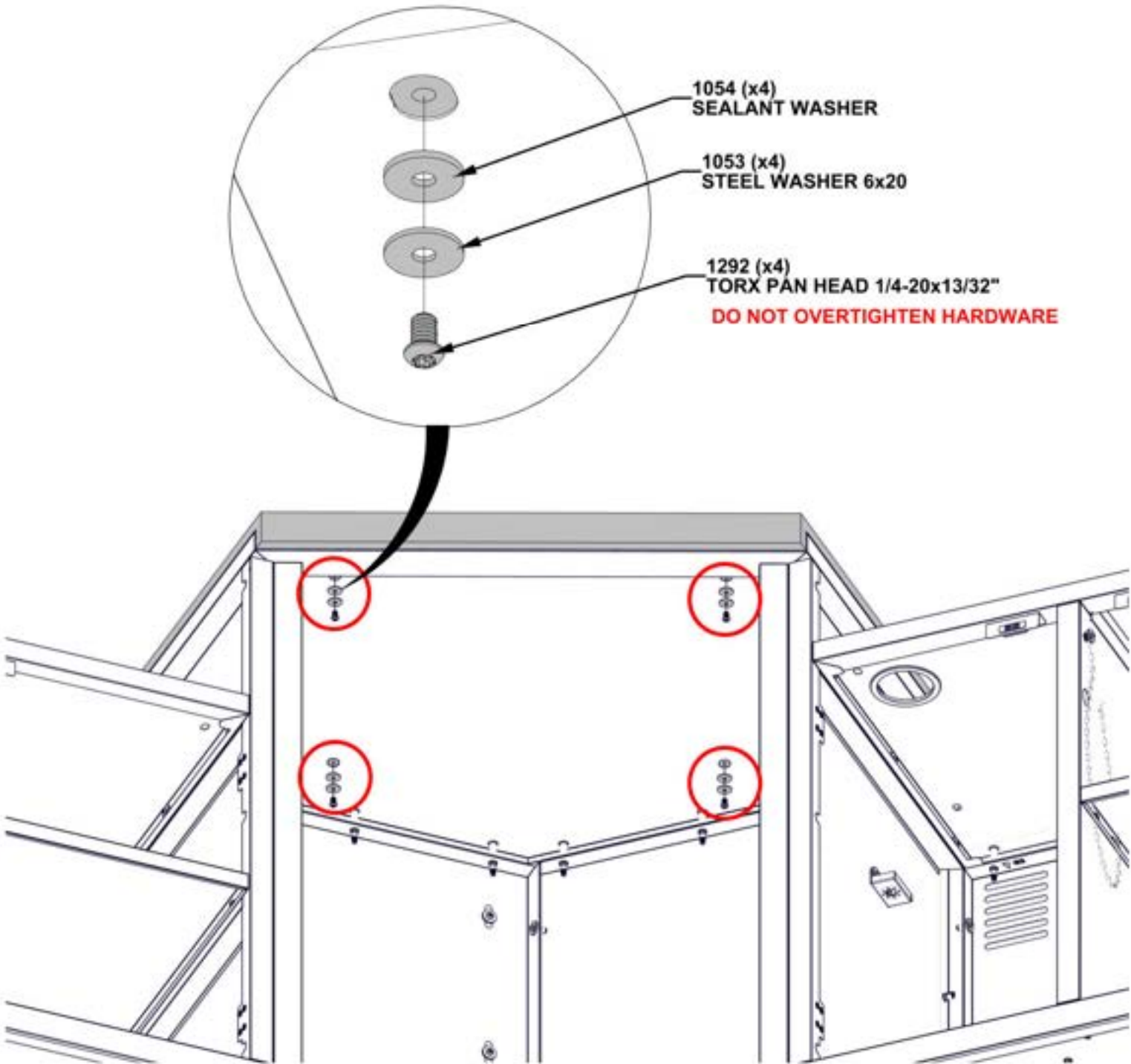
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- IT IS RECOMMENDED TO HAVE AT LEAST TWO PEOPLE SET COUNTERTOP IN PLACE.
- SLIDE IN PLACE UNTIL HOLES IN COUNTERTOP ALIGN WITH THE HOLES IN SUPPORT FRAME.
- **WHEN SETTING COUNTERTOP IN PLACE, MAKE SURE YOUR FINGERS ARE CLEAR AND NOT UNDERNEATH COUNTERTOP.**



STEP 114B - CABINET COUNTERTOP INSTALLATION

Qty	PartNo	Description
4	H101292	TORX PAN HEAD 1/4-20x13/32"
4	H101054	SEALANT WASHER
4	H101053	STEEL WASHER 6x20

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- MAKE SURE YOU ARE USING THE CORRECT HARDWARE FOR THIS STEP.
- ONCE COUNTERTOP IS IN PLACE, IT IS RECOMMENDED TO COVER WITH A PIECE OF CARDBOARD OR FOAM UNTIL ASSEMBLY IS FINISHED TO PREVENT DAMAGE.
- DO NOT USE COUNTERTOP SURFACE AS A WORK BENCH.

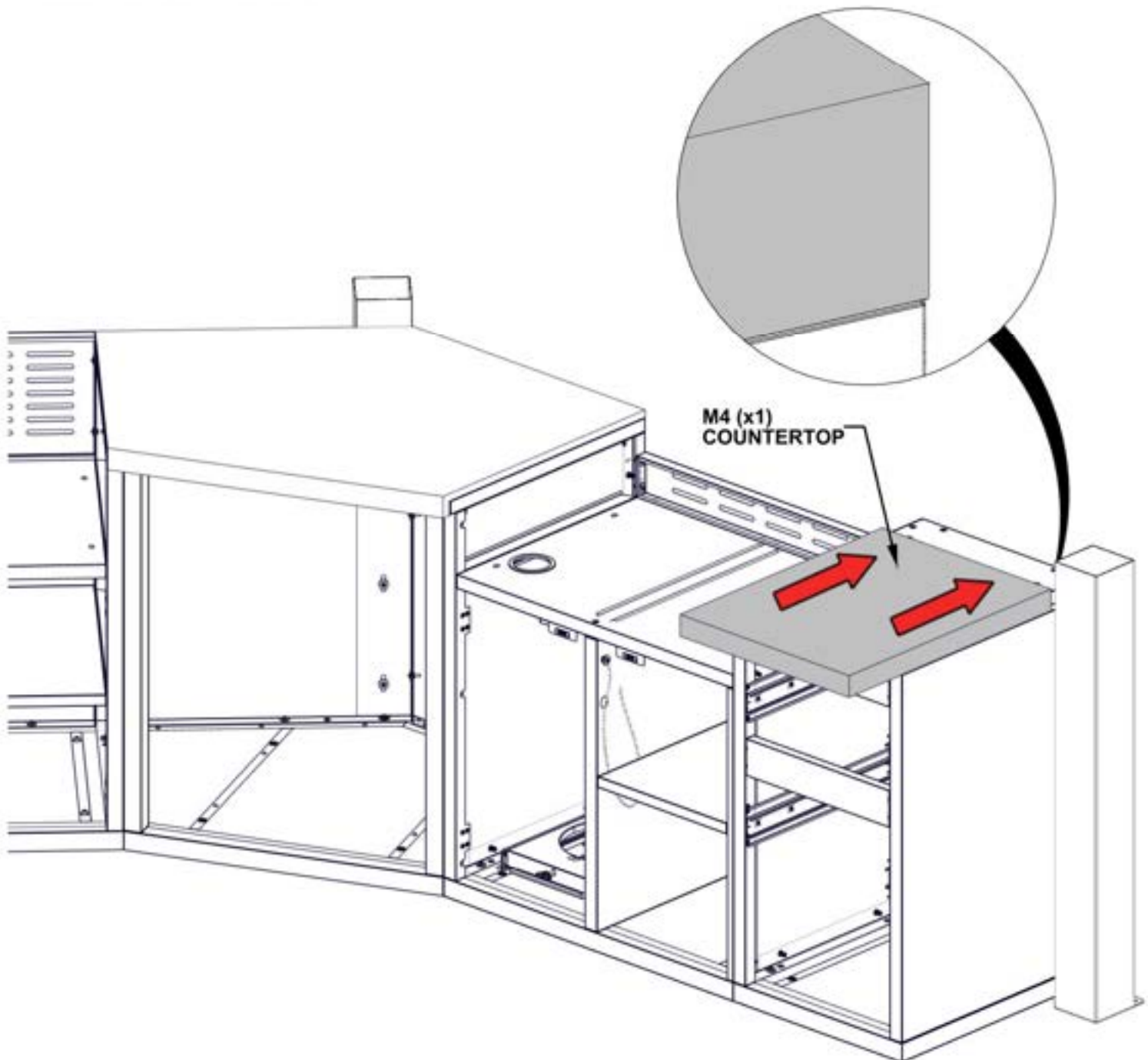


STEP 115A - CABINET COUNTERTOP INSTALLATION



M4 COUNTERTOP - A4M05155
(x1) 24 15/16"x19 3/16"x1 15/16" (50x488x634)

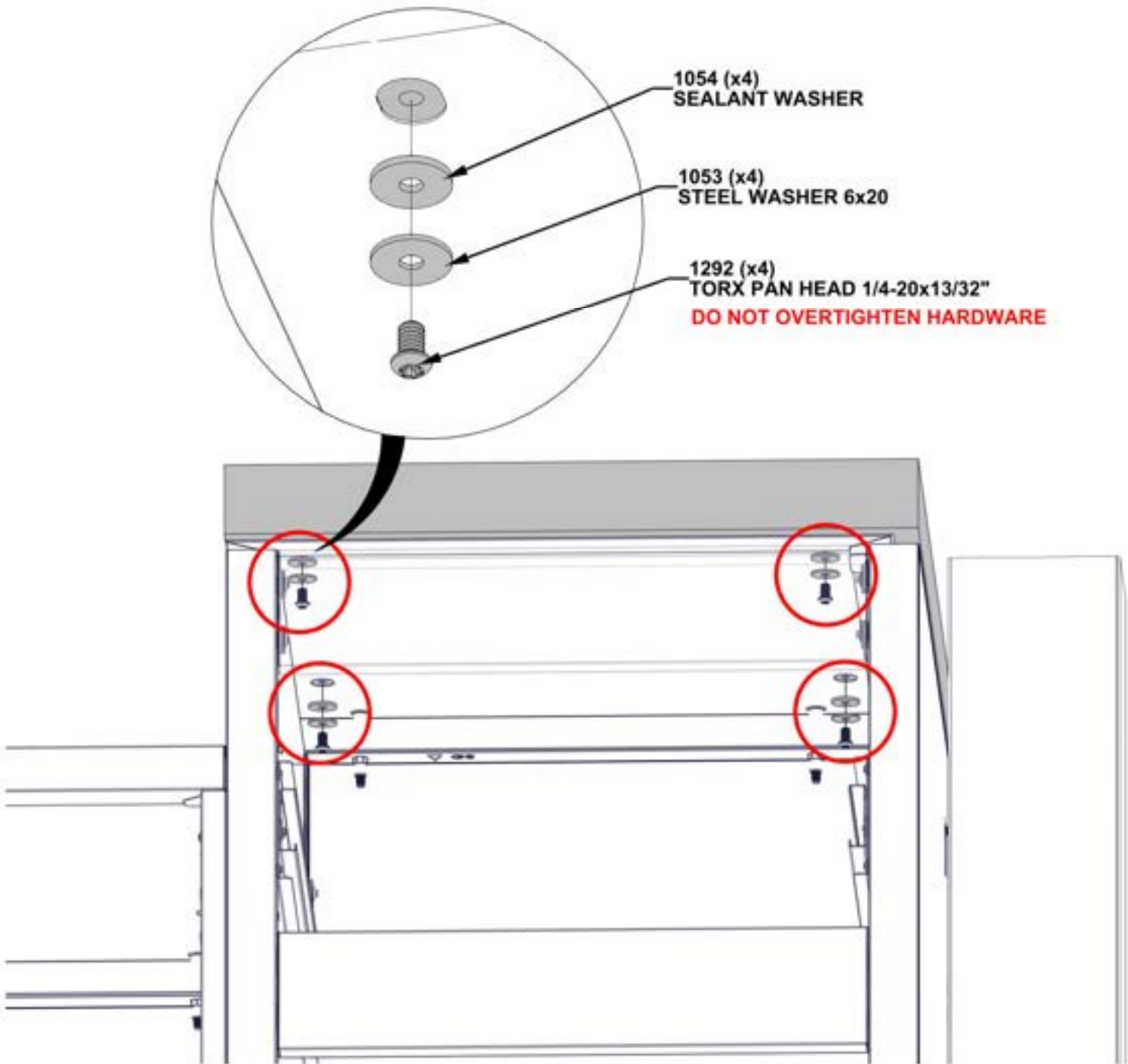
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- IT IS RECOMMENDED TO HAVE AT LEAST TWO PEOPLE SET COUNTERTOP IN PLACE.
- SLIDE IN PLACE UNTIL HOLES IN COUNTERTOP ALIGN WITH THE HOLES IN SUPPORT FRAME.
- **WHEN SETTING COUNTERTOP IN PLACE, MAKE SURE YOUR FINGERS ARE CLEAR AND NOT UNDERNEATH COUNTERTOP.**



STEP 115B - CABINET COUNTERTOP INSTALLATION

Qty	PartNo	Description
4	H101292	TORX PAN HEAD 1/4-20x13/32"
4	H101054	SEALANT WASHER
4	H101053	STEEL WASHER 6x20

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- MAKE SURE YOU ARE USING THE CORRECT HARDWARE FOR THIS STEP.
- ONCE COUNTERTOP IS IN PLACE, IT IS RECOMMENDED TO COVER WITH A PIECE OF CARDBOARD OR FOAM UNTIL ASSEMBLY IS FINISHED TO PREVENT DAMAGE.
- DO NOT USE COUNTERTOP SURFACE AS A WORK BENCH.



STEP 116A - TRASH CAN ASSEMBLY

Qty	PartNo	Description
12	H101289	PAN HEAD SCREW 8-32x1/2" SS

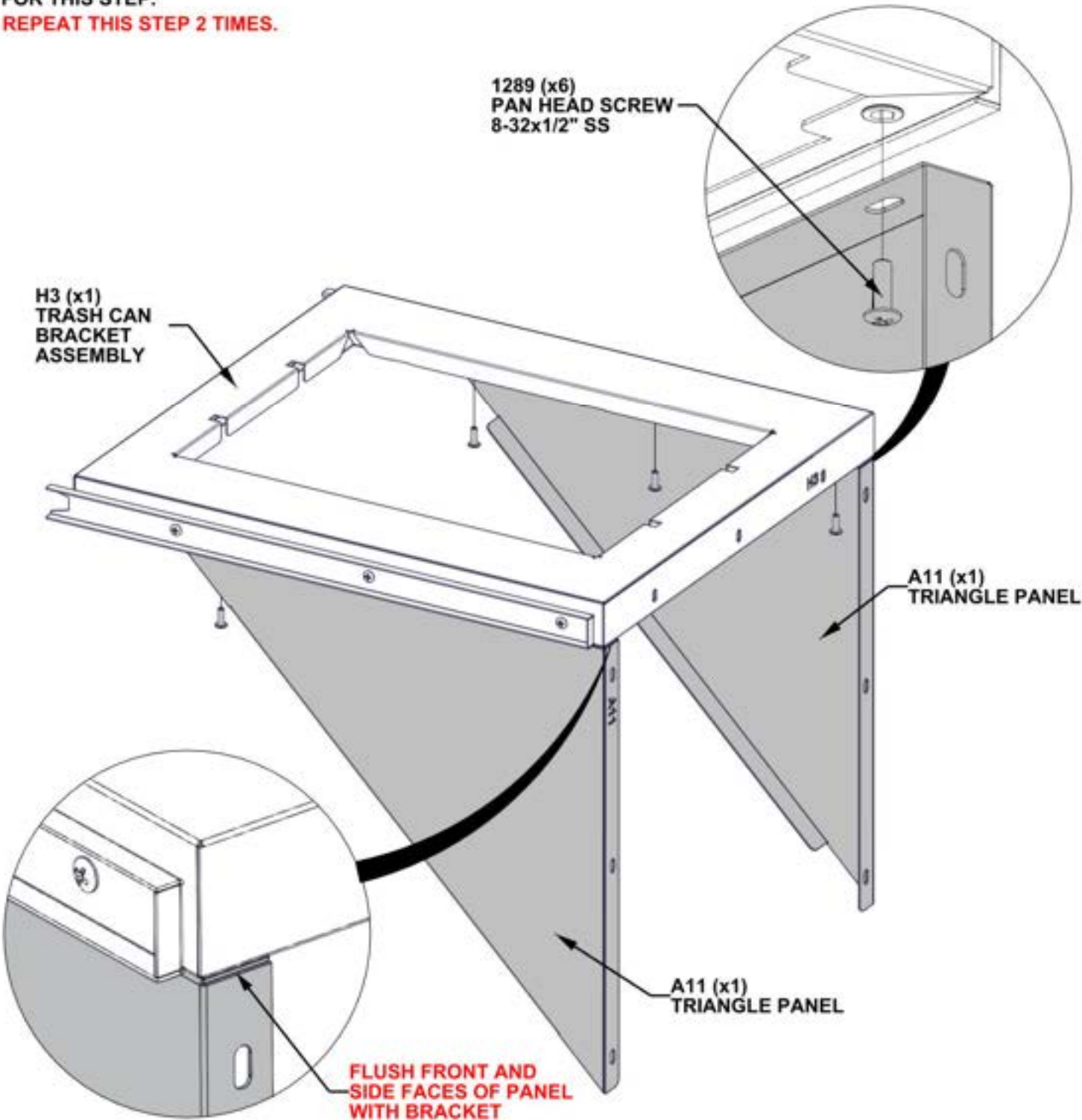


H3 TRASH CAN BRACKET ASSEMBLY - A4M03610
(x2) 18 1/16"x15 13/16"x1 3/8" (35.00x401.60x458.00)



A11 TRIANGLE PANEL - A4M03086
(x4) 13 1/16"x13 3/4"x13 3/4" (20x350x350)

- IT IS RECOMMENDED TO USE THE 6" MAGNETIC DRIVER EXTENSION PROVIDED IN YOUR HARDWARE KIT FOR THIS STEP.
- REPEAT THIS STEP 2 TIMES.



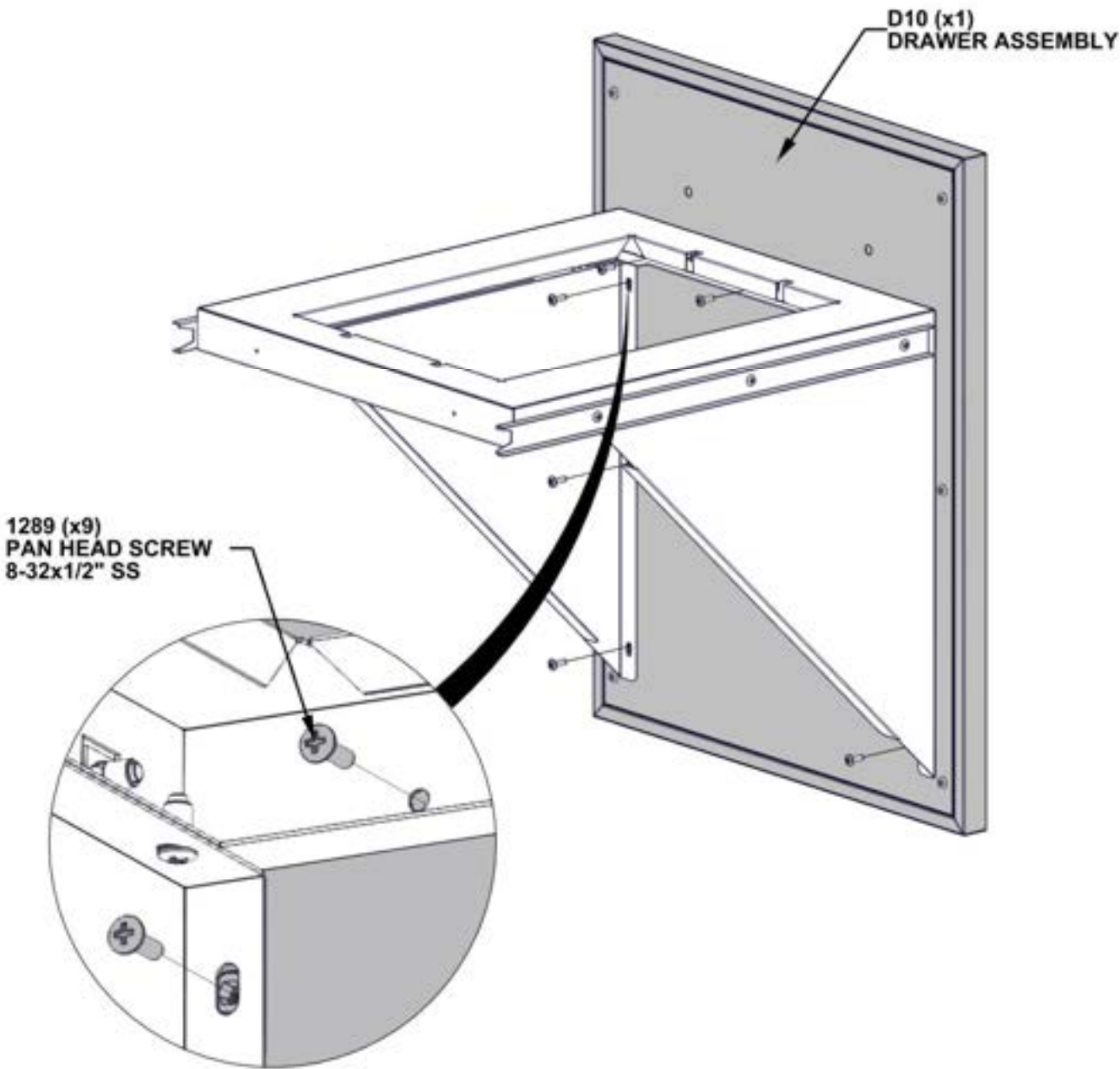
STEP 116B - TRASH CAN ASSEMBLY



Qty	PartNo	Description
18	H101289	PAN HEAD SCREW 8-32x1/2" SS

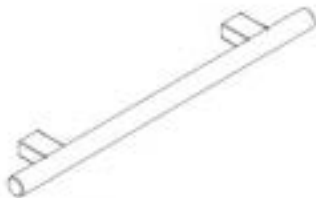
D10 DRAWER ASSEMBLY - A4M05151
(x2) 21 15/16"x17 3/4"x15/16" (24x451x557)

- IT IS RECOMMENDED TO USE THE 6" MAGNETIC DRIVER EXTENSION PROVIDED IN YOUR HARDWARE KIT FOR THIS STEP.
- REPEAT THIS STEP 2 TIMES.



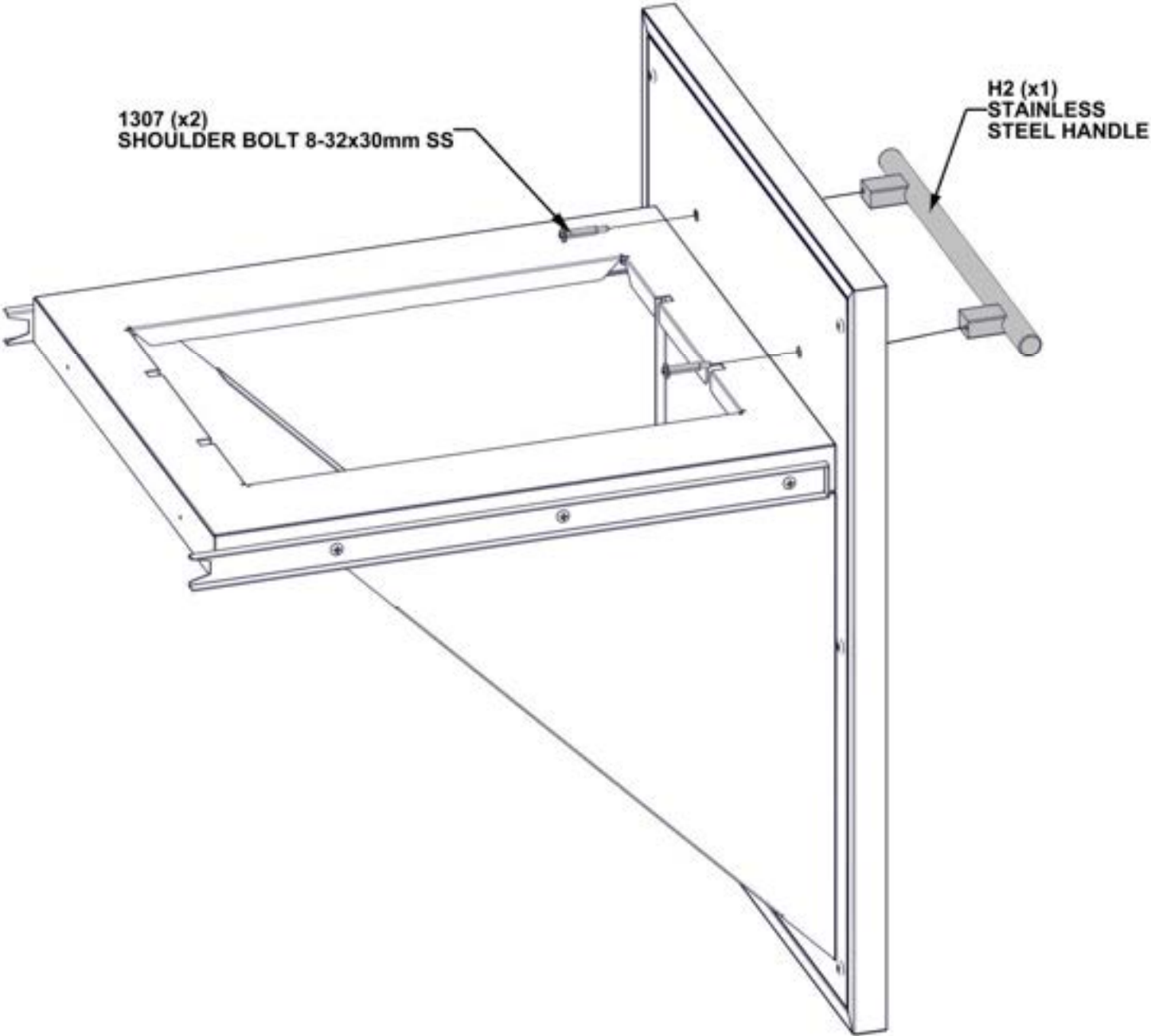
STEP 116C - TRASH CAN ASSEMBLY

Qty	PartNo	Description
4	H101307	SHOULDER BOLT 8-32x30mm SS



H2 STAINLESS STEEL HANDLE - A4M03024
(x2) 5/8"x1 9/16"x11 13/16" (16x40x300)

- REPEAT THIS STEP 2 TIMES.

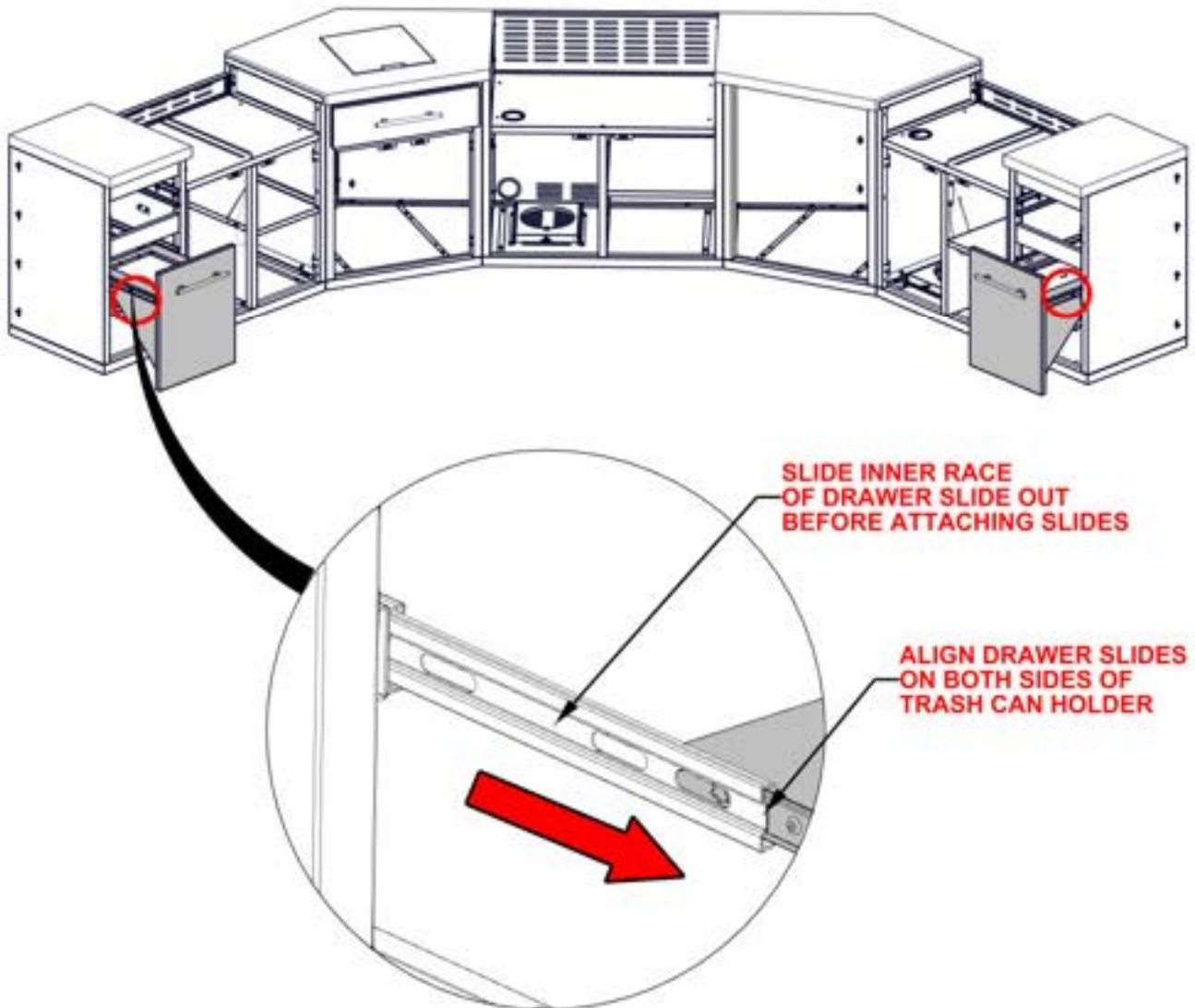


STEP 117 - TRASH CAN INSTALLATION



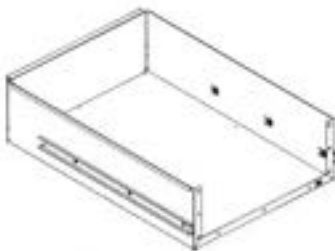
TRASH CAN ASSEMBLY STEPS FROM 116A -116C

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- ATTACH TRASH CAN ASSEMBLY BY ALIGNING BOTH ENDS OF FACTORY ASSEMBLED DRAWER SLIDES WITH ONE ANOTHER.
- PRESS TOGETHER UNTIL DRAWER SLIDES CONNECT.



STEP 118A - DRAWER ASSEMBLY

Qty	PartNo	Description
18	H101289	PAN HEAD SCREW 8-32x1/2" SS

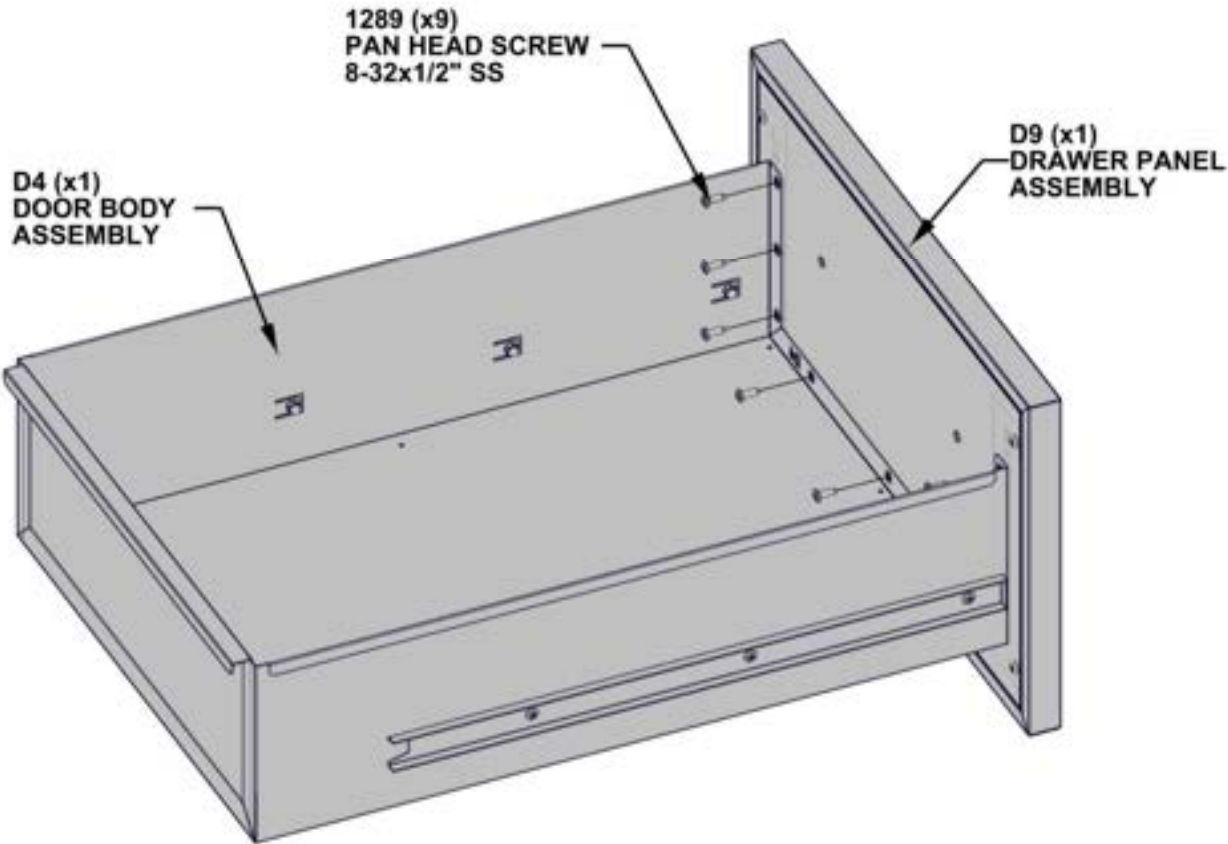


D4 DOOR BODY ASSEMBLY - A4M06923
(x2) 5 11/16"x15 13/16"x21 3/4" (145x402x552)



D9 DRAWER PANEL ASSEMBLY - A4M06922
(x2) 17 3/4"x10 5/8"x15/16" (24x270x451)

- ALIGN THRU HOLES IN DRAWER BODY WITH THREADED INSERTS IN DRAWER PANEL.
- REPEAT THIS STEP 2 TIMES.



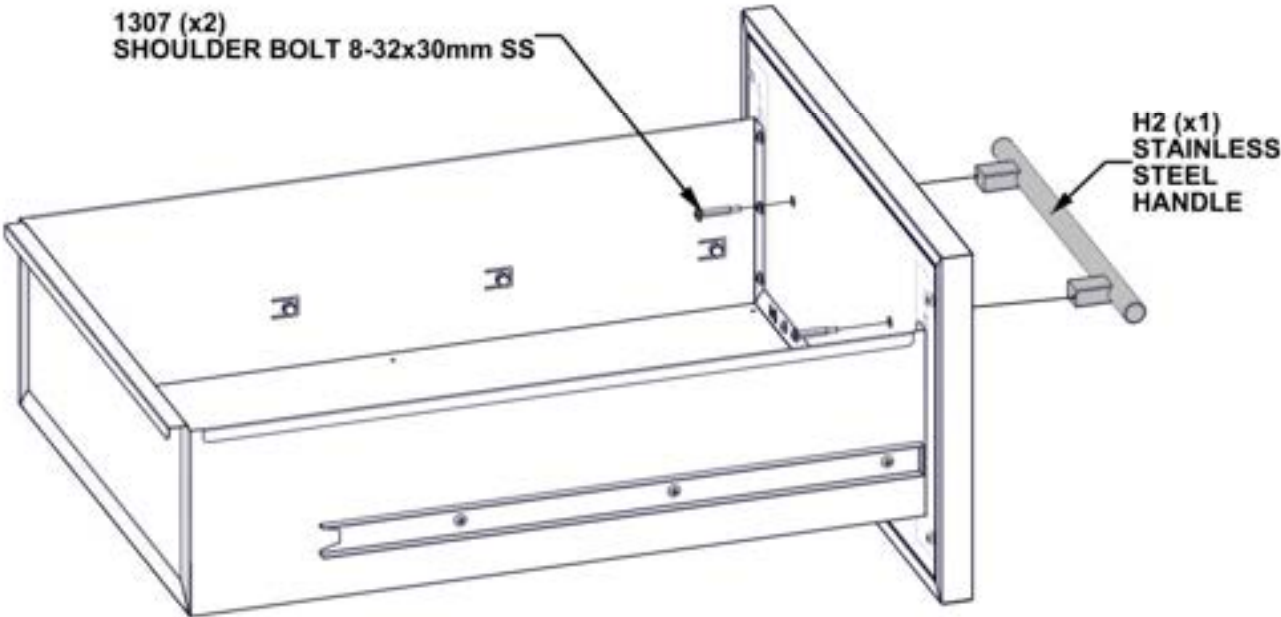
STEP 118B - DRAWER ASSEMBLY

Qty	PartNo	Description
4	H101307	SHOULDER BOLT 8-32x30mm SS

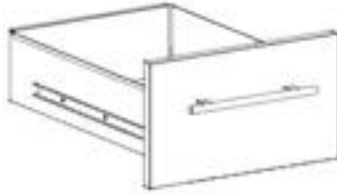


H2 STAINLESS STEEL HANDLE - A4M03024
(x2) 5/8"x1 9/16"x11 13/16" (16x40x300)

- INSTALL DRAWER HANDLE TO DRAWER.
- REPEAT THIS STEP 2 TIMES.

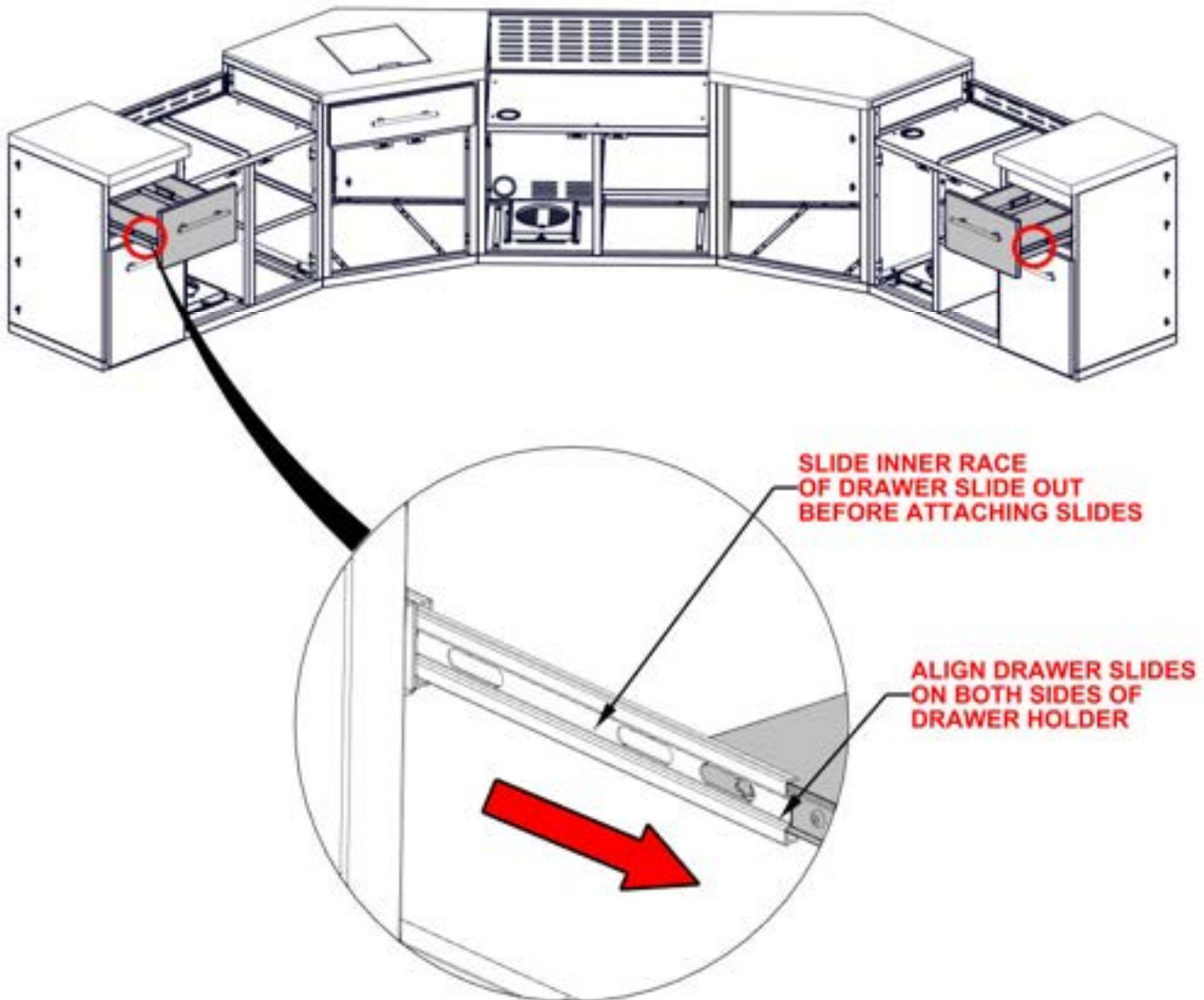


STEP 119 - CABINET DRAWER ATTACHMENT



DRAWER ASSEMBLY STEPS 118A-118B

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- ATTACH DRAWER ASSEMBLY BY ALIGNING BOTH ENDS OF FACTORY ASSEMBLED DRAWER SLIDES WITH ONE ANOTHER.
- PRESS TOGETHER UNTIL DRAWER SLIDES CONNECT.



SLIDE INNER RACE
OF DRAWER SLIDE OUT
BEFORE ATTACHING SLIDES

ALIGN DRAWER SLIDES
ON BOTH SIDES OF
DRAWER HOLDER

STEP 120A - DOOR ASSEMBLY



Qty	PartNo	Description
32	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

A4M03025 FULL OVERLAY HINGE
(x16)



D1 DOOR ASSEMBLY - A4M05143
(x1) 25 3/16"x19 3/4"x15/16" (24x501x639)



D2 DOOR ASSEMBLY - A4M05142
(x1) 25 3/16"x19 3/4"x15/16" (24x501x639)



D3 DOOR ASSEMBLY - A4M05144
(x1) 25 3/16"x13 5/16"x15/16" (24x338x639)



D6 DOOR ASSEMBLY - A4M05166
(x1) 25 3/16"x13 5/16"x15/16" (24x338x639)



D7 DOOR ASSEMBLY - A4M05147
(x2) 28 3/4"x16"x15/16" (24x406x730)



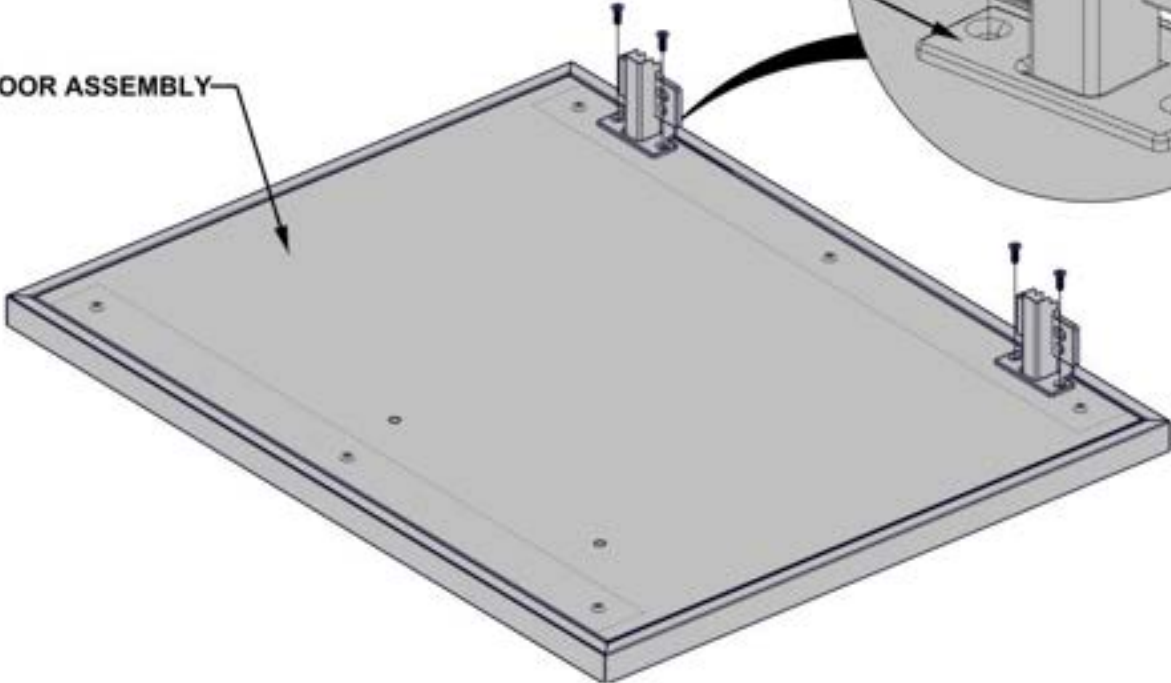
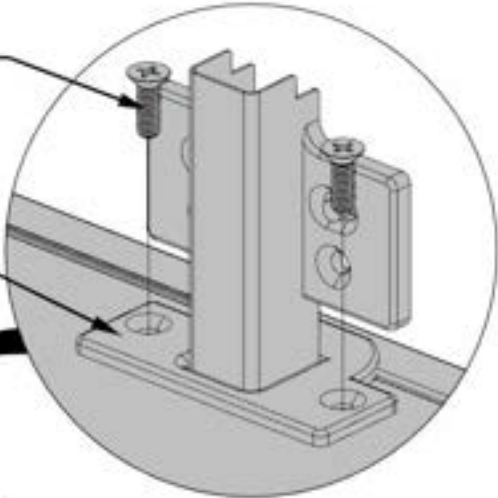
D8 DOOR ASSEMBLY - A4M05148
(x2) 28 3/4"x16"x15/16" (24x406x730)

- INSTALL CABINET HINGES TO ALL DOORS.
- DO NOT OVERTIGHTEN HARDWARE.
- REPEAT FOR ALL DOOR ASSEMBLIES IN THIS STEP.

1185 (x4)
PHILLIPS FLAT HEAD
8-32x.5 SCREW

3025 (x2)
FULL OVERLAY HINGE

DOOR ASSEMBLY



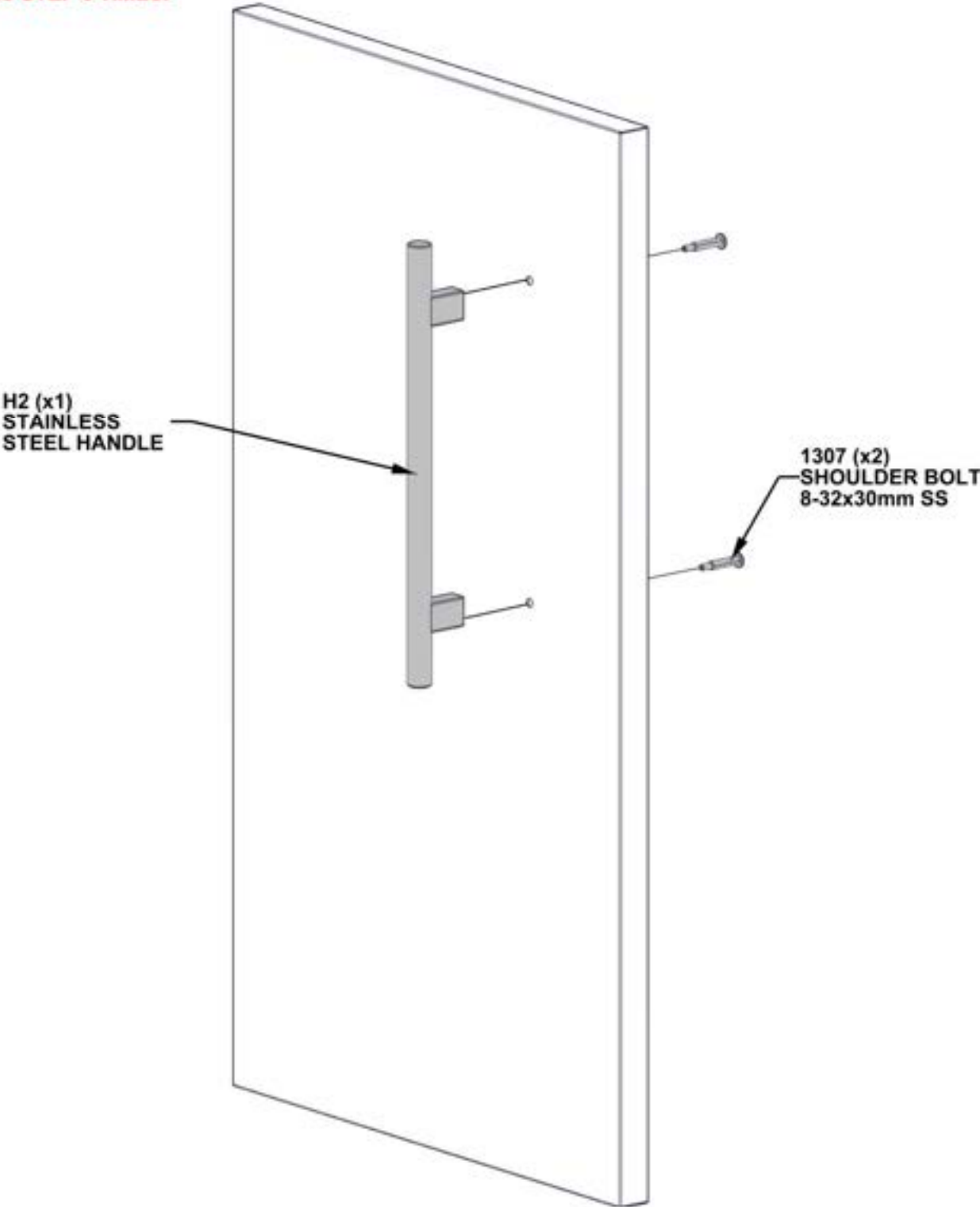
STEP 120B - DOOR ASSEMBLY

Qty	PartNo	Description
16	H101307	SHOULDER BOLT 8-32x30mm SS



H2 STAINLESS STEEL HANDLE - A4M03024
(x8) 5/8"x1 9/16"x11 13/16" (16x40x300)

- INSTALL CABINET HANDLES TO ALL DOORS.
- REPEAT THIS STEP 8 TIMES.



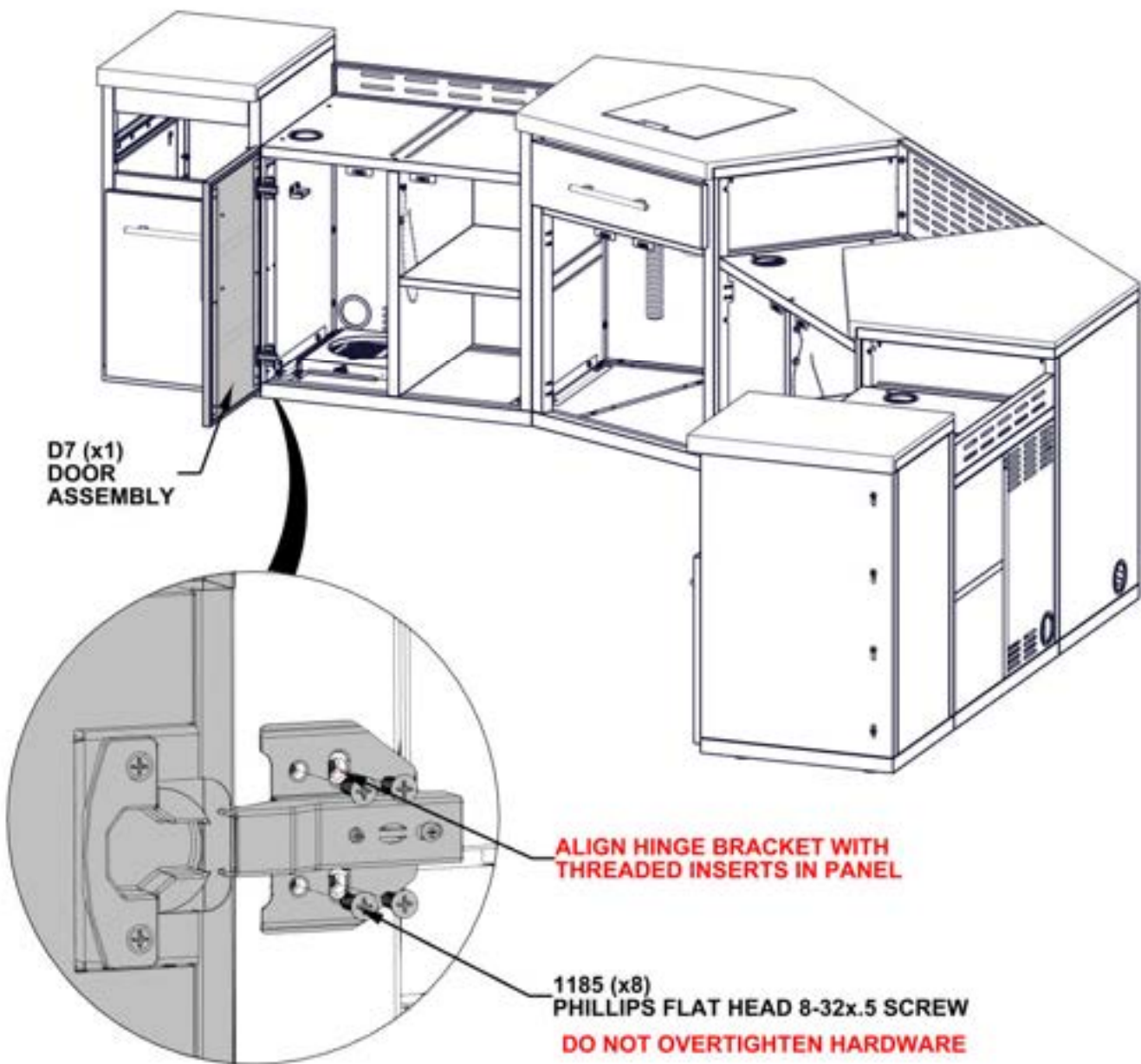
STEP 121 - CABINET DOOR ATTACHMENT



Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

D7 DOOR ASSEMBLY - A4M05147
(x1) 28 3/4"x16"x15/16" (24x406x730)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



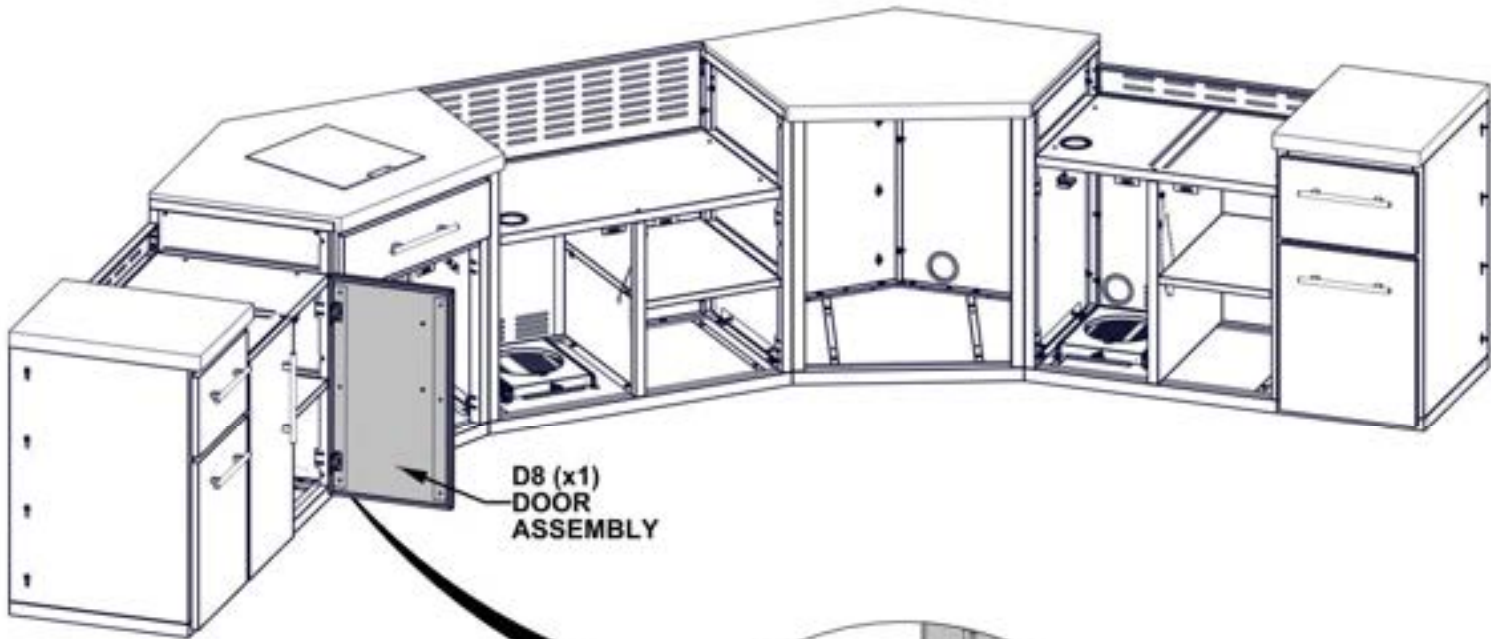
STEP 122 - CABINET DOOR ATTACHMENT

Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW



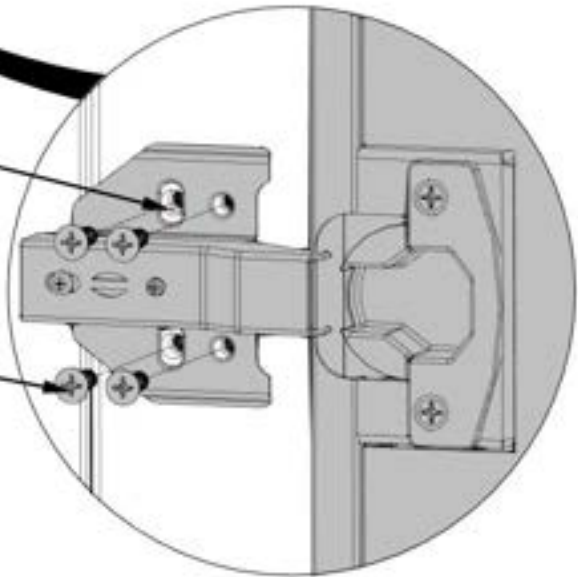
D8 DOOR ASSEMBLY - A4M05148
(x1) 28 3/4"x16"x15/16" (24x406x730)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



ALIGN HINGE BRACKET WITH
THREADED INSERTS IN PANEL

1185 (x8)
PHILLIPS FLAT HEAD 8-32x.5 SCREW
DO NOT OVERTIGHTEN HARDWARE



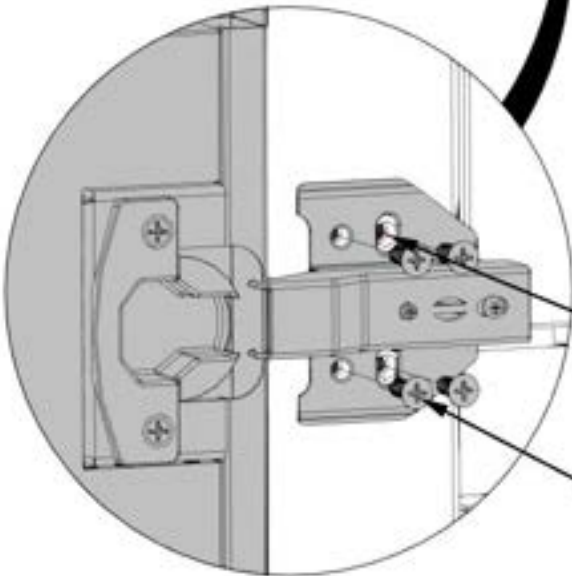
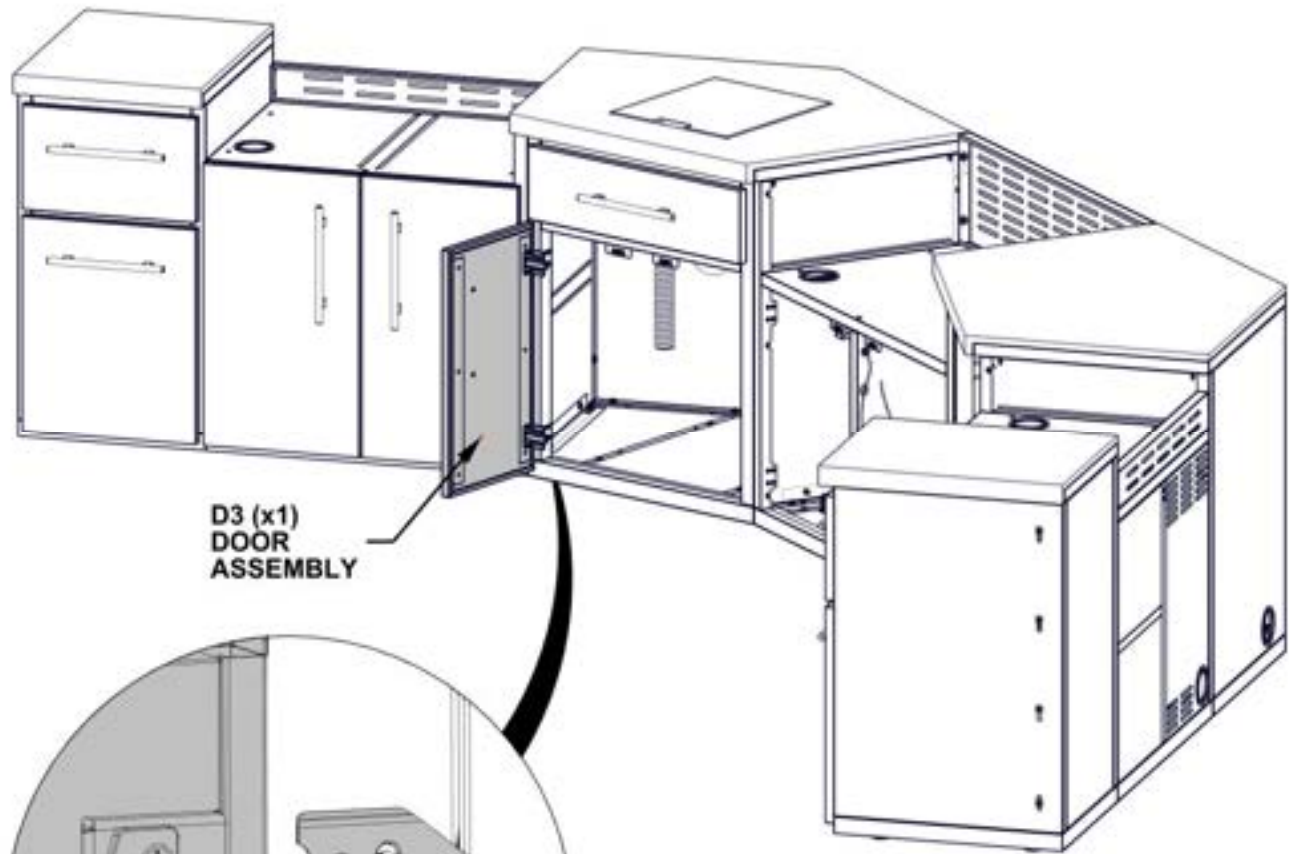
STEP 123 - CABINET DOOR ATTACHMENT



Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

D3 DOOR ASSEMBLY - A4M05144
(x1) 25 3/16"x13 5/16"x15/16" (24x338x639)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



ALIGN HINGE BRACKET WITH
THREADED INSERTS IN PANEL

1185 (x8)
PHILLIPS FLAT HEAD 8-32x.5 SCREW
DO NOT OVERTIGHTEN HARDWARE

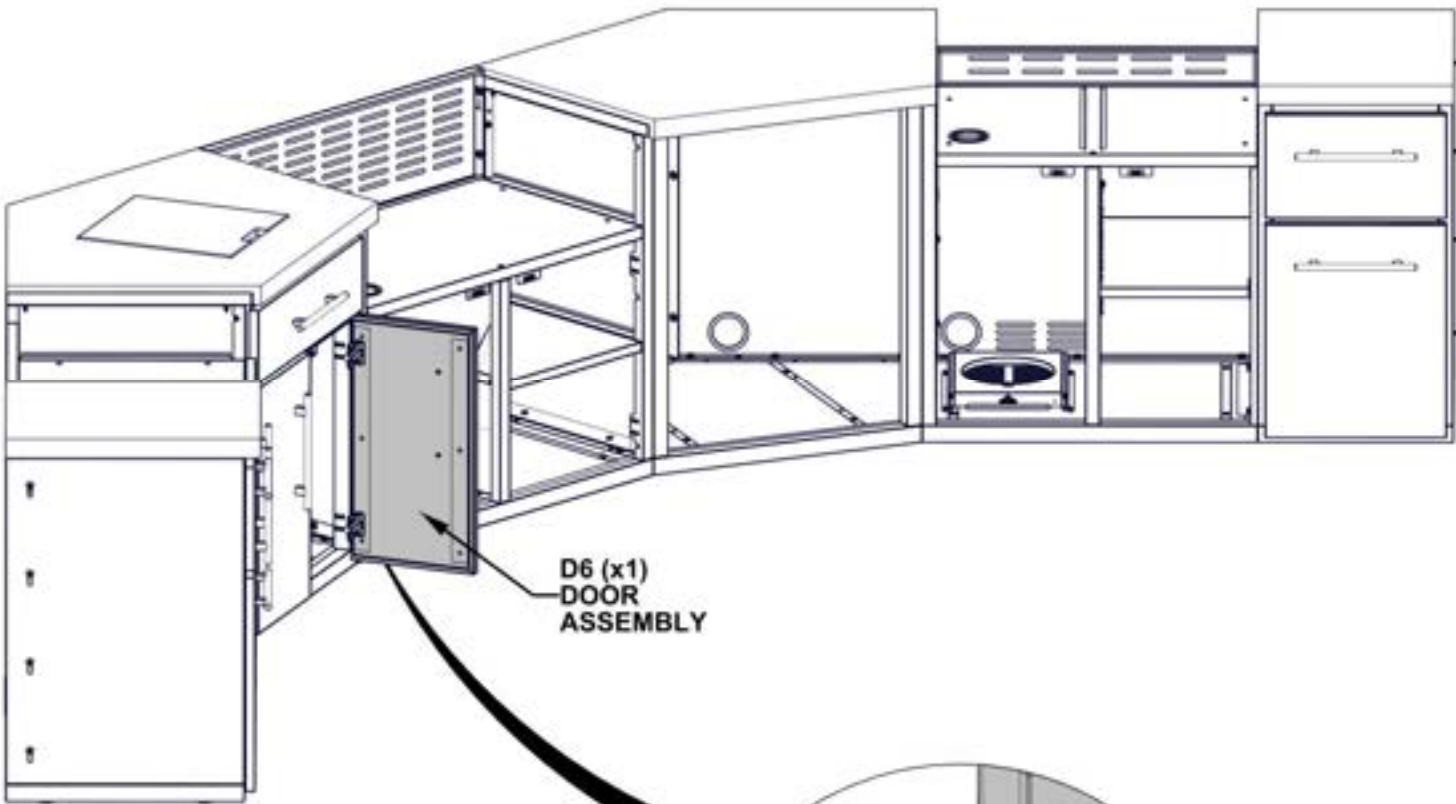
STEP 124 - CABINET DOOR ATTACHMENT



Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

D6 DOOR ASSEMBLY - A4M05166
(x1) 25 3/16"x13 5/16"x15/16" (24x338x639)

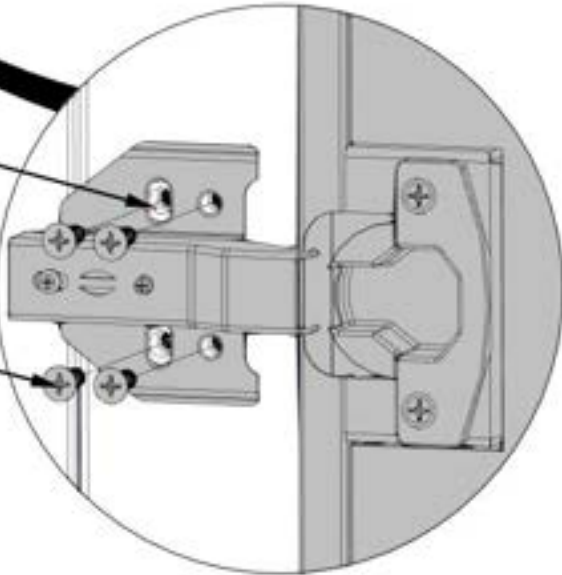
- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



ALIGN HINGE BRACKET WITH
THREADED INSERTS IN PANEL

1185 (x8)
PHILLIPS FLAT HEAD 8-32x.5 SCREW

DO NOT OVERTIGHTEN HARDWARE



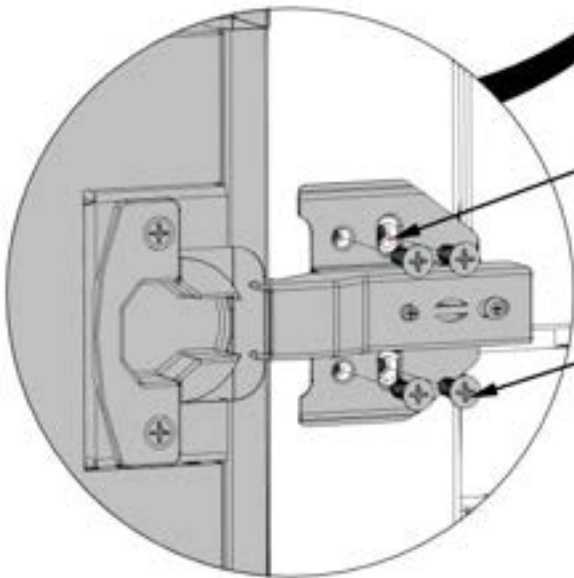
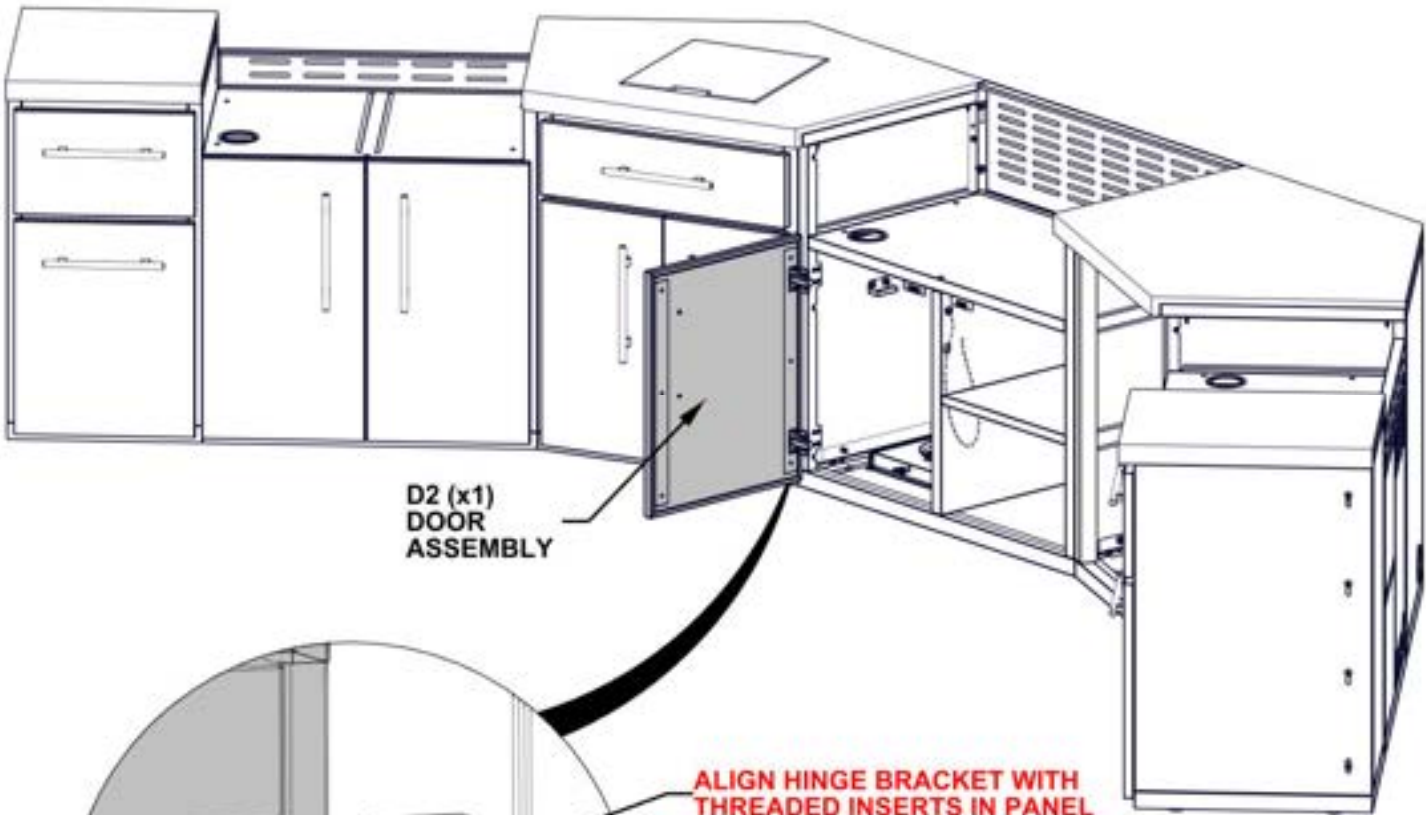
STEP 125 - CABINET DOOR ATTACHMENT



Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

D2 DOOR ASSEMBLY - A4M05142
(x1) 25 3/16"x19 3/4"x15/16" (24x501x639)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



ALIGN HINGE BRACKET WITH
THREADED INSERTS IN PANEL

1185 (x8)
PHILLIPS FLAT HEAD 8-32x.5 SCREW

DO NOT OVERTIGHTEN HARDWARE

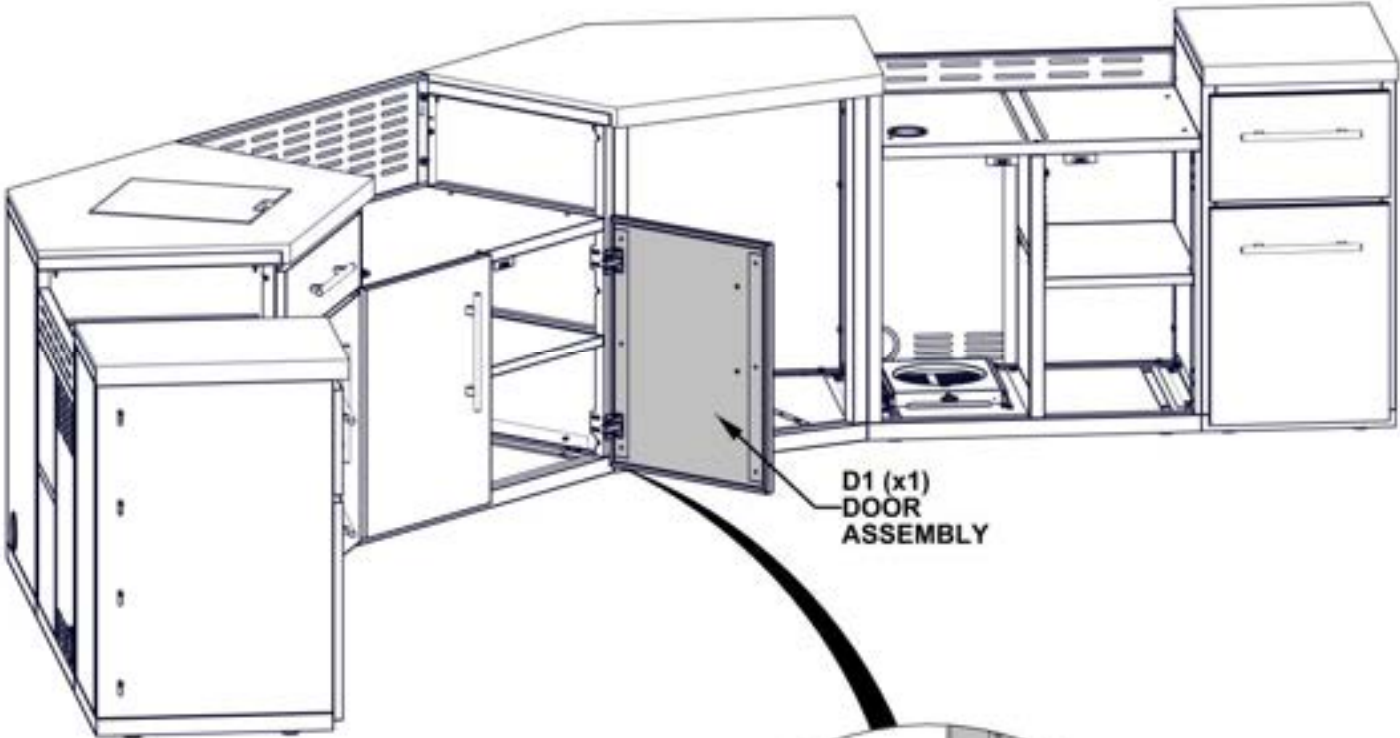
STEP 126 - CABINET DOOR ATTACHMENT



Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

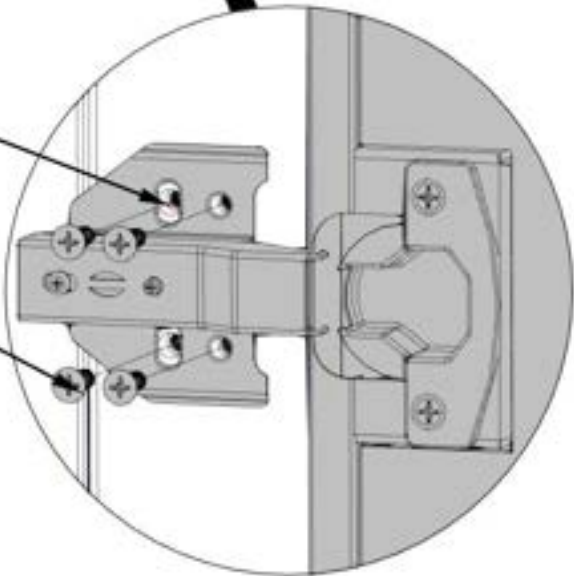
D1 DOOR ASSEMBLY - A4M05143
(x1) 25 3/16"x19 3/4"x15/16" (24x501x639)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



**ALIGN HINGE BRACKET WITH
THREADED INSERTS IN PANEL**

1185 (x8)
PHILLIPS FLAT HEAD 8-32x.5 SCREW
DO NOT OVERTIGHTEN HARDWARE



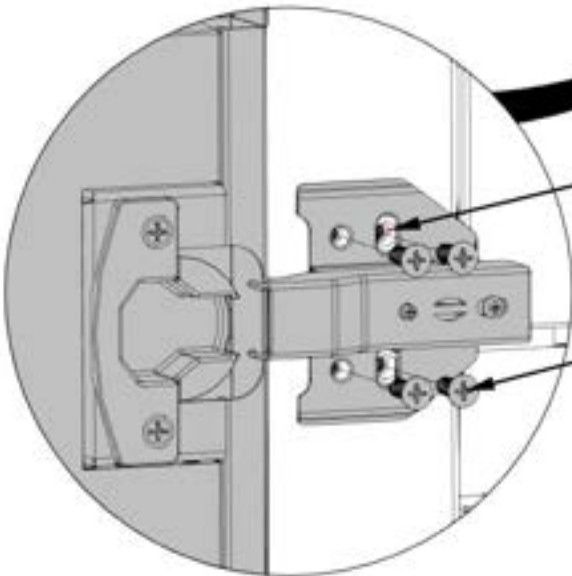
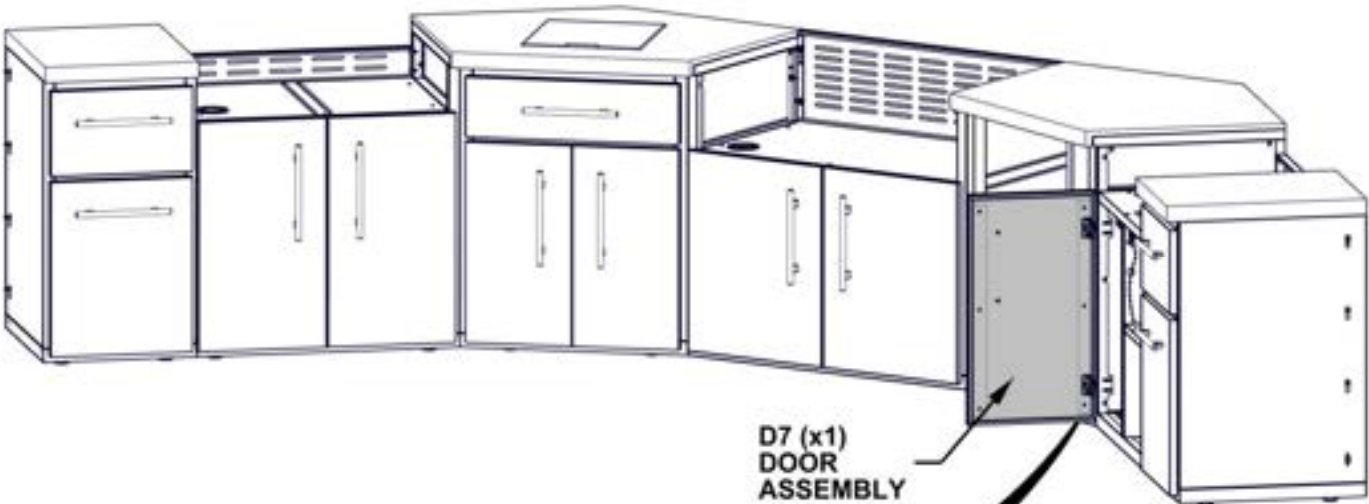
STEP 127 - CABINET DOOR ATTACHMENT



Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

D7 DOOR ASSEMBLY - A4M05147
(x1) 28 3/4"x16"x15/16" (24x406x730)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



ALIGN HINGE BRACKET WITH
THREADED INSERTS IN PANEL

1185 (x8)
PHILLIPS FLAT HEAD 8-32x.5 SCREW

DO NOT OVERTIGHTEN HARDWARE

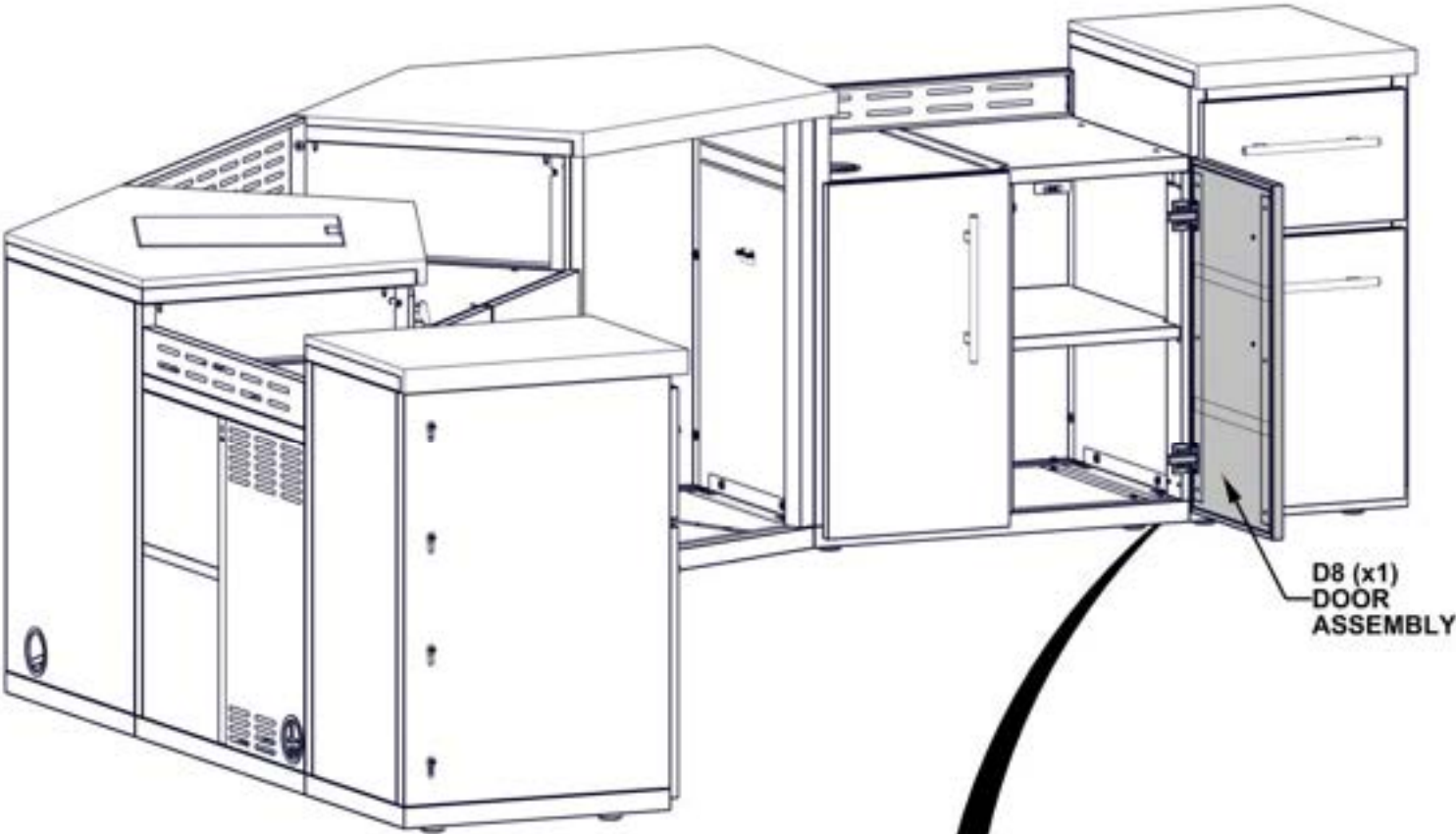
STEP 128 - CABINET DOOR ATTACHMENT



Qty	PartNo	Description
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

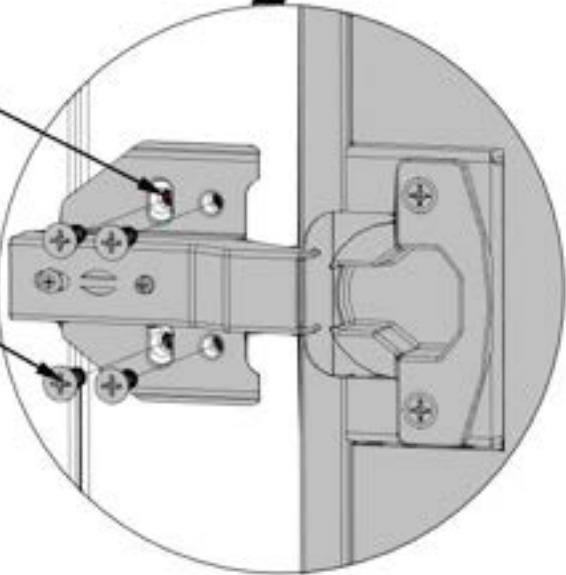
D8 DOOR ASSEMBLY - A4M05148
(x1) 28 3/4"x16"x15/16" (24x406x730)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.
- WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH THREADED INSERTS IN SIDE OF CABINET PANEL.



**ALIGN HINGE BRACKET WITH
THREADED INSERTS IN PANEL**

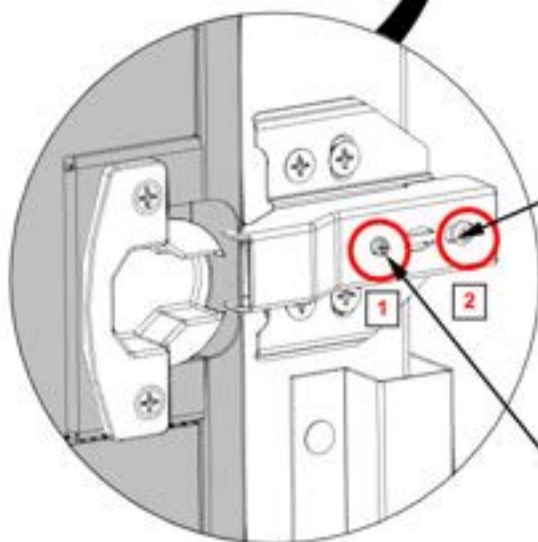
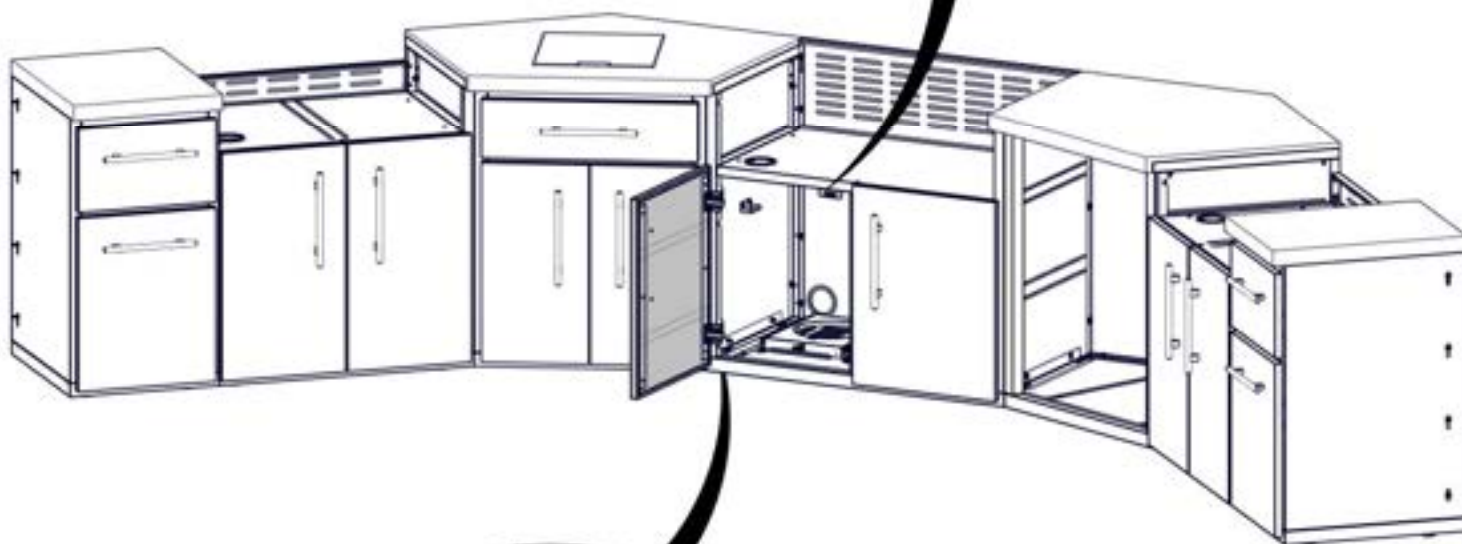
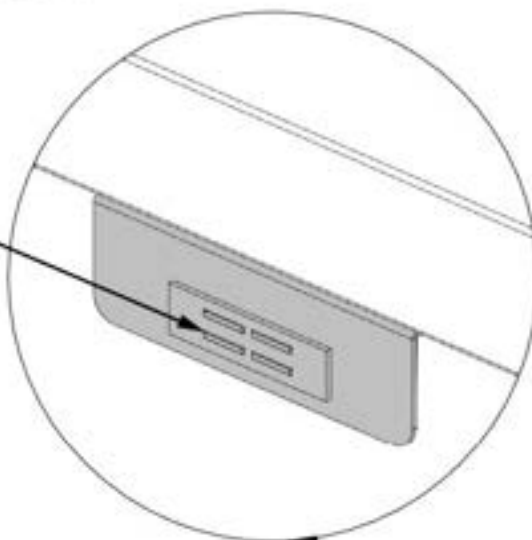
**1185 (x8)
PHILLIPS FLAT HEAD 8-32x.5 SCREW
DO NOT OVERTIGHTEN HARDWARE**



STEP 129 - CABINET DOOR ADJUSTMENT (AS NEEDED)

- ONLY KITCHEN CABINETS ARE SHOWN FOR DETAIL.
- ADJUST HINGES (AS NEEDED) SO THAT THE GAP AROUND ALL DOORS IS THE SAME AND THERE IS NO INTERFERENCE BETWEEN DOORS AND CABINETS.
- ADJUST MAGNET CATCH BRACKETS AS NEEDED.

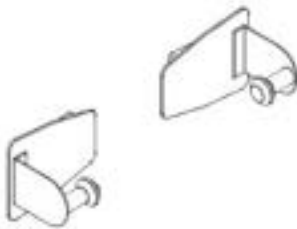
**LOOSEN SCREWS TO ADJUST
MAGNET BRACKET, UNTIL IT
COMES IN CONTACT WITH
DOOR IN THE SHUT POSITION**



**SCREW #2:
LOOSEN THESE SCREWS TO
SLIDE DOOR TOWARD CABINET
OR AWAY FROM CABINET**

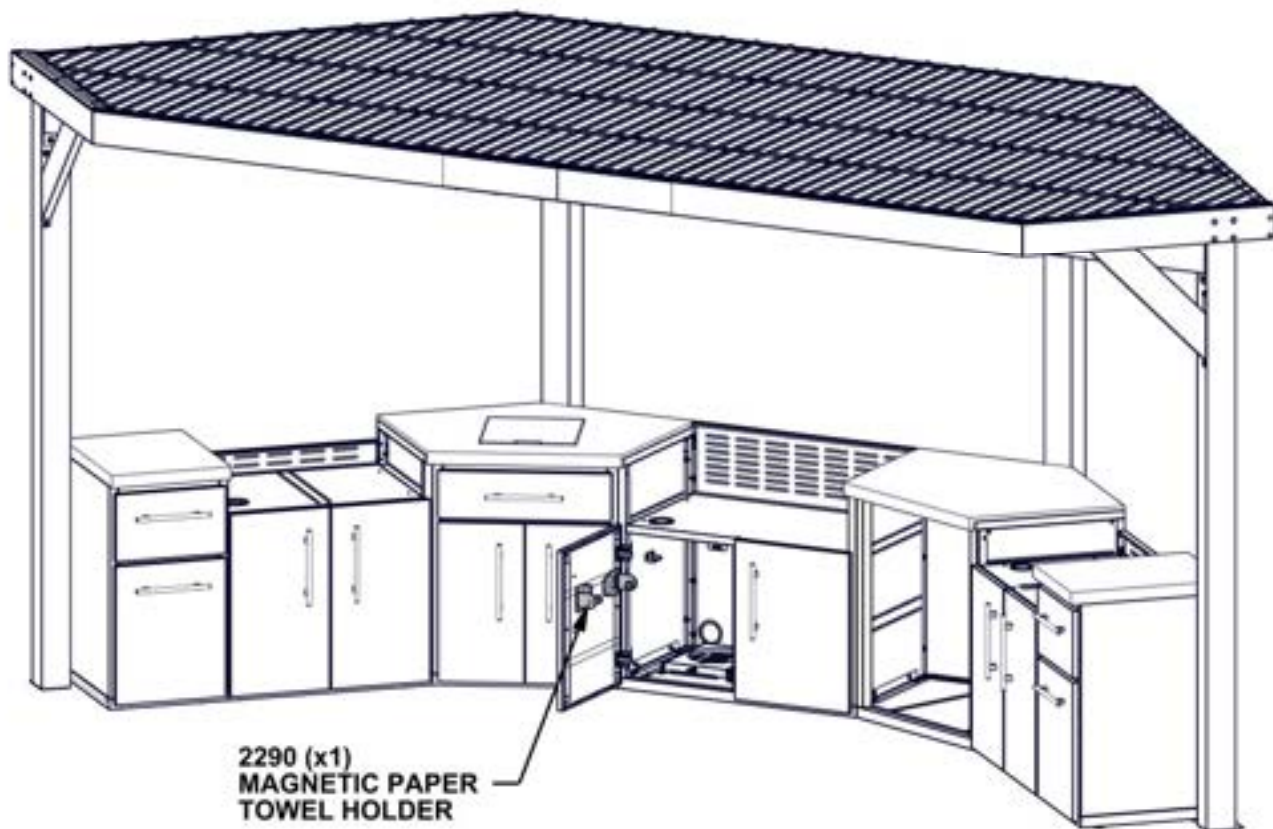
**SCREW #1:
SCREW CLOCKWISE TO BRING
EDGE OF DOOR AWAY FROM
CABINET. SCREW COUNTER
CLOCKWISE TO BRING EDGE OF
DOOR CLOSER TO CABINET**

STEP 130 - KITCHEN ACCESSORY



A4M02290 MAGNETIC PAPER TOWEL HOLDER
(x1)

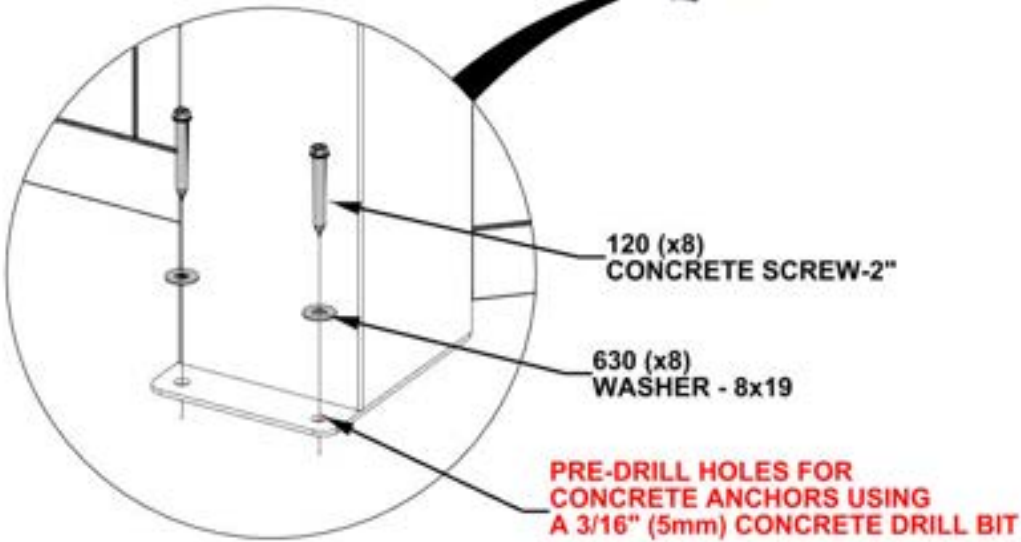
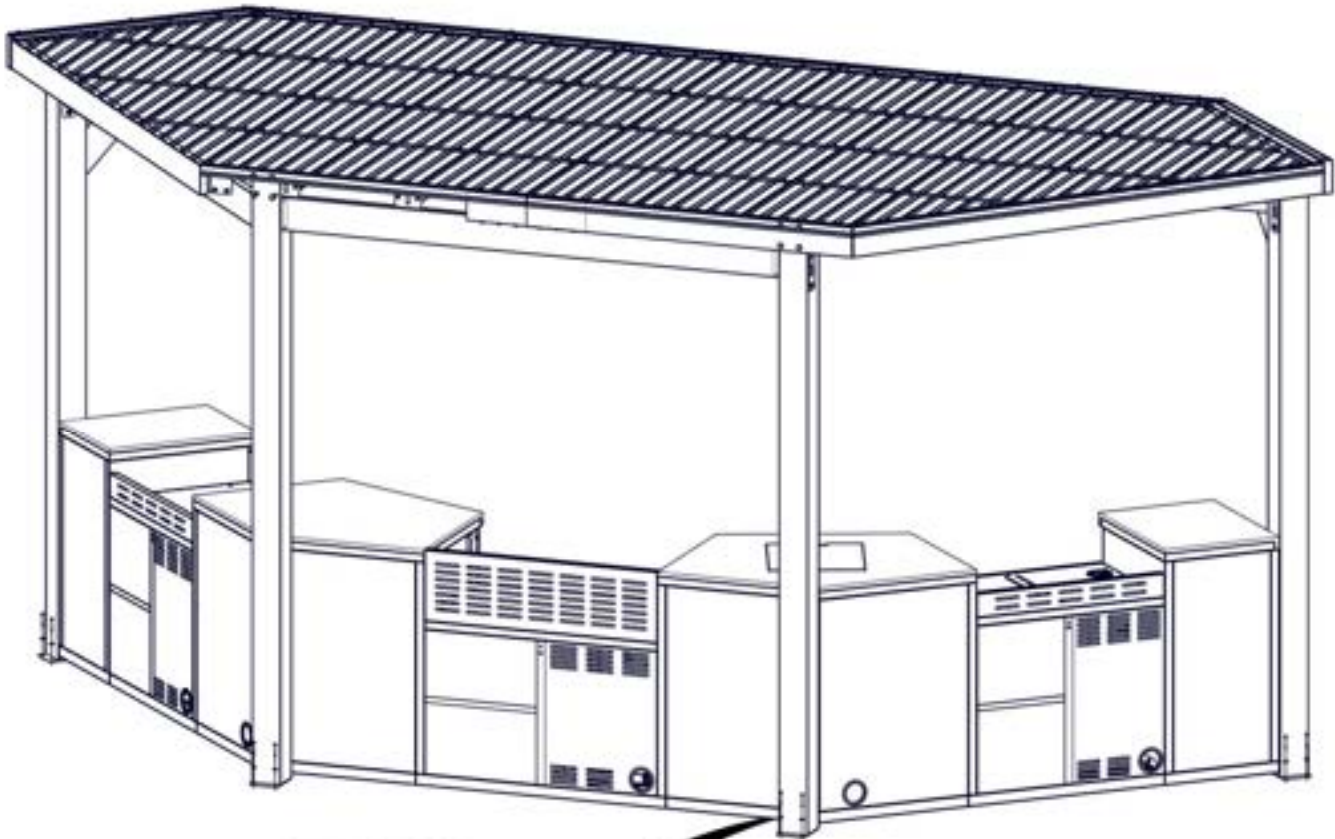
- MAGNETIC PAPER TOWEL HOLDER CAN BE ATTACHED TO ANY METAL SURFACE ON KITCHEN.
- WE RECOMMEND ATTACHING TO THE INSIDE OF CABINET DOOR.
- **MAKE SURE TO KEEP PAPER TOWEL HOLDER AT A SAFE DISTANCE FROM GRILLING SURFACE.**



STEP 131 - KITCHEN ANCHORING

Qty	PartNo	Description
8	H100630	WASHER FLAT 8x19 BLK
8	H100120	CONCRETE ANCHOR

- MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS AS SHOWN BELOW.
- FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK. HARDWARE NOT INCLUDED FOR DECK ATTACHMENT.

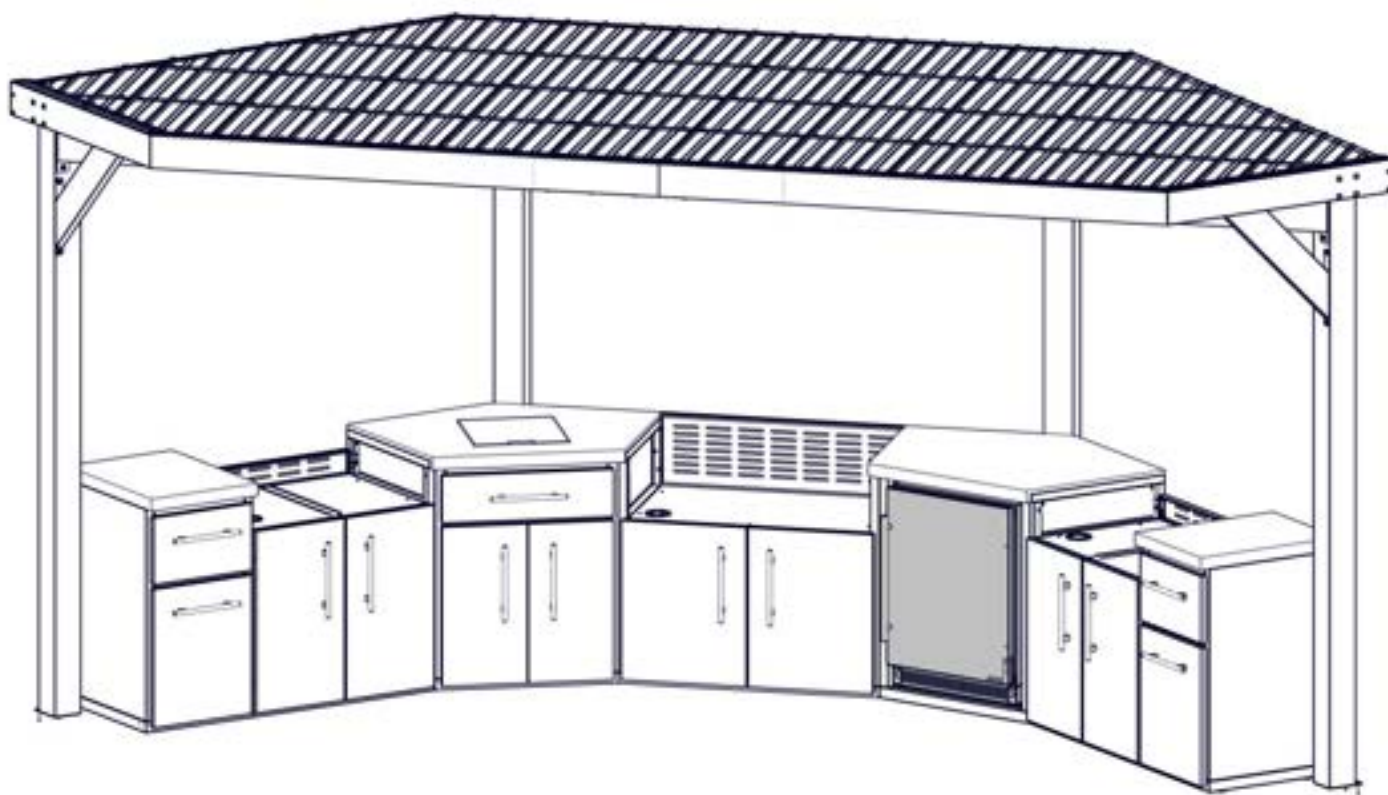


OUTDOOR KITCHEN FRIDGE



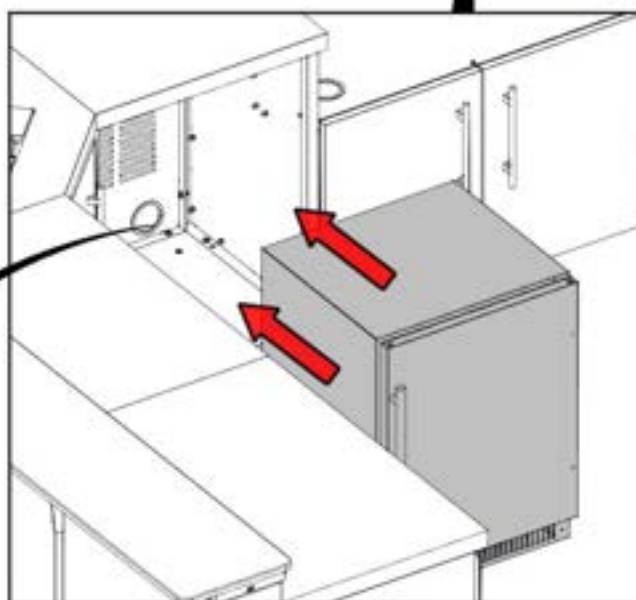
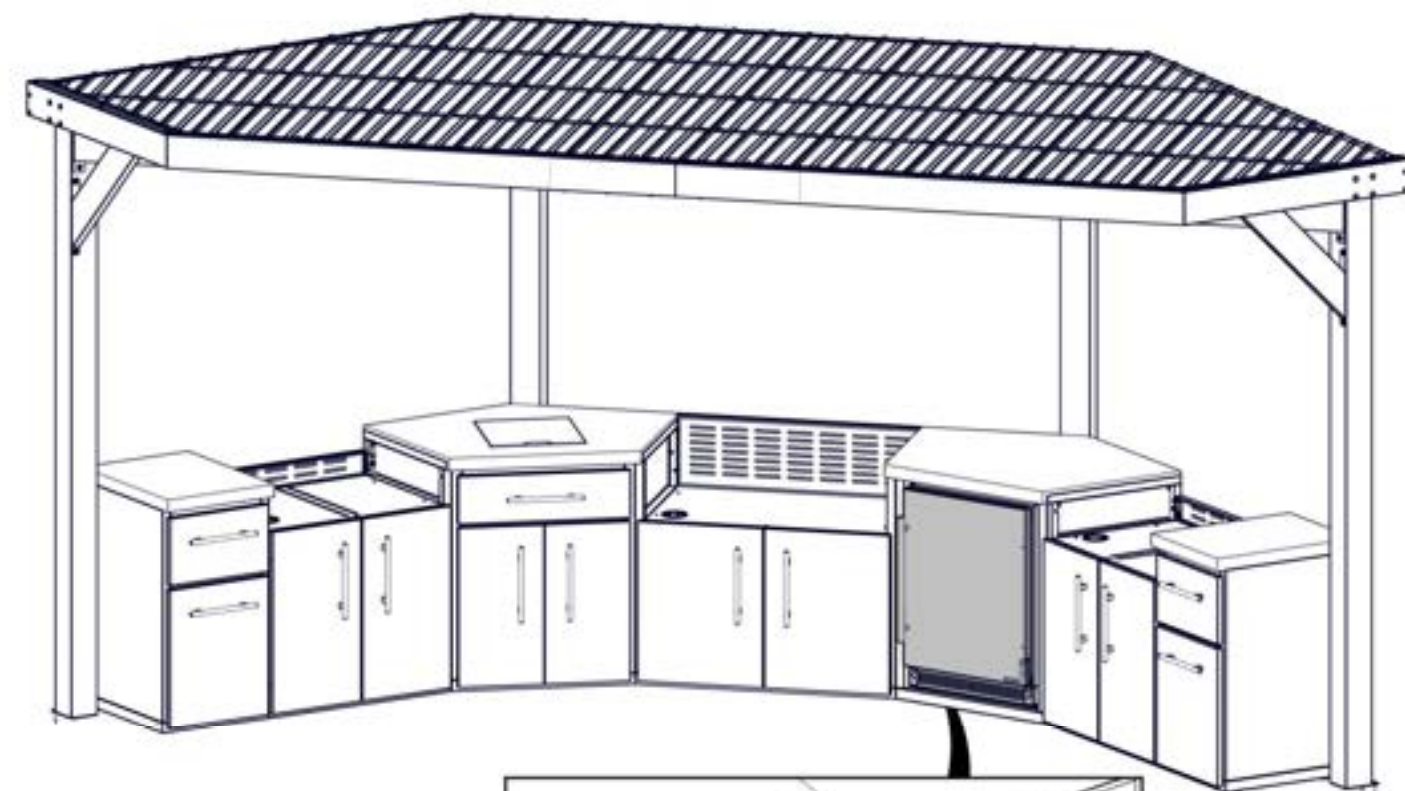
9240162 OUTDOOR KITCHEN FRIDGE - RIGHT OPEN
(x1)

- FOR INSTALLATION OF OUTDOOR KITCHEN FRIDGE, REFER TO PAGES IN THIS INSTRUCTION MANUAL.
- FOR DETAILED INFORMATION OF OUTDOOR KITCHEN FRIDGE, REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE OUTDOOR KITCHEN FRIDGE.
- FOLLOW DIRECTIONS FOR PROPER CARE AND USE.



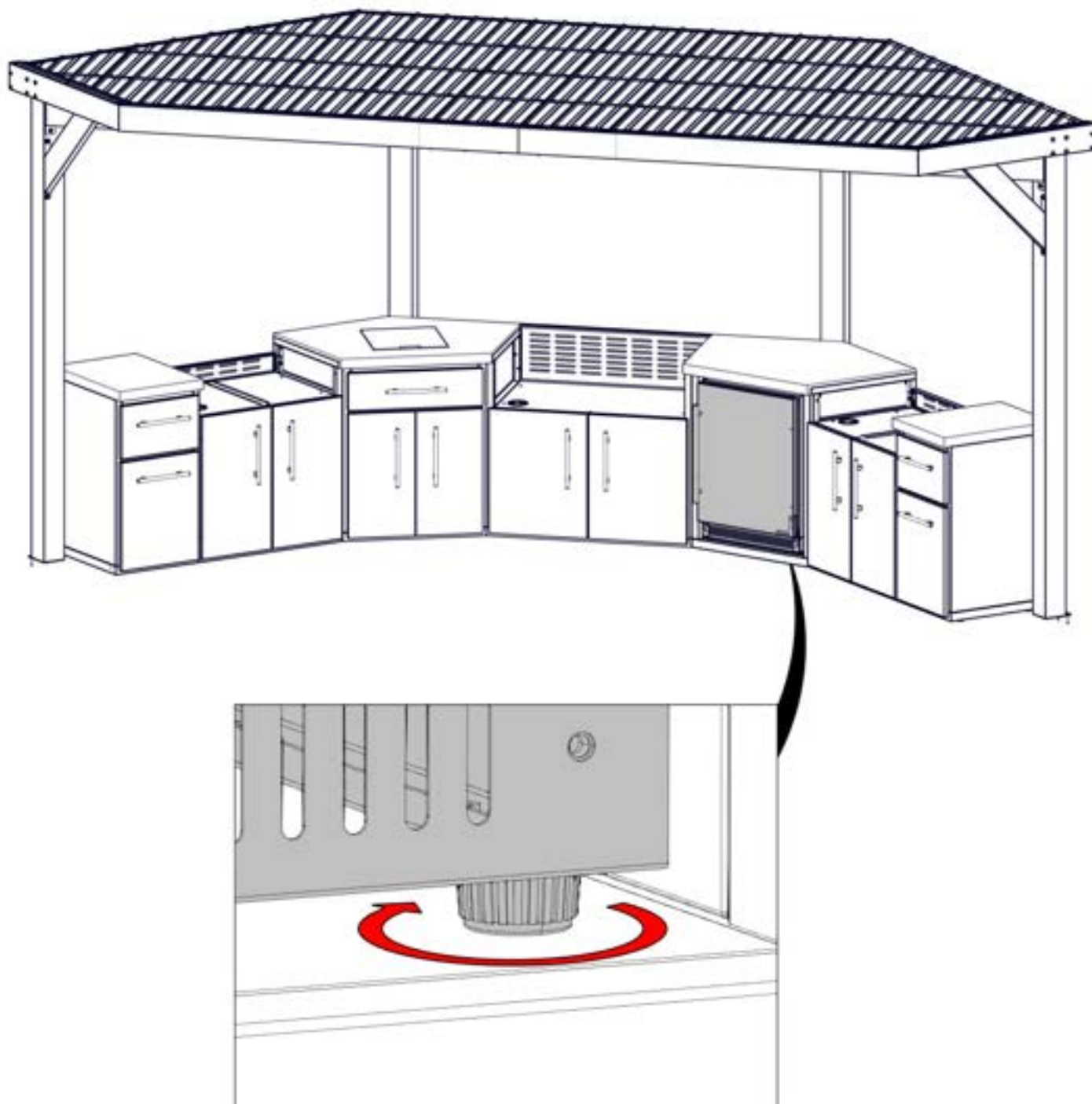
OUTDOOR KITCHEN FRIDGE

- CAREFULLY SLIDE FRIDGE INTO CABINET OPENING MAKING SURE THAT THE ELECTRICAL CORD IS ROUTED THROUGH THE HOLES IN THE BACK PANELS OF THE CABINET.
- IF FRIDGE IS NOT IN UPRIGHT POSITION, PLEASE LET SIT FOR 24 HRS BEFORE PLUGGING INTO RECEPTACLE.
- FRIDGE CANNOT BE CONNECTED TO ELECTRICAL ENCLOSURE ATTACHED TO OUTDOOR STRUCTURE.

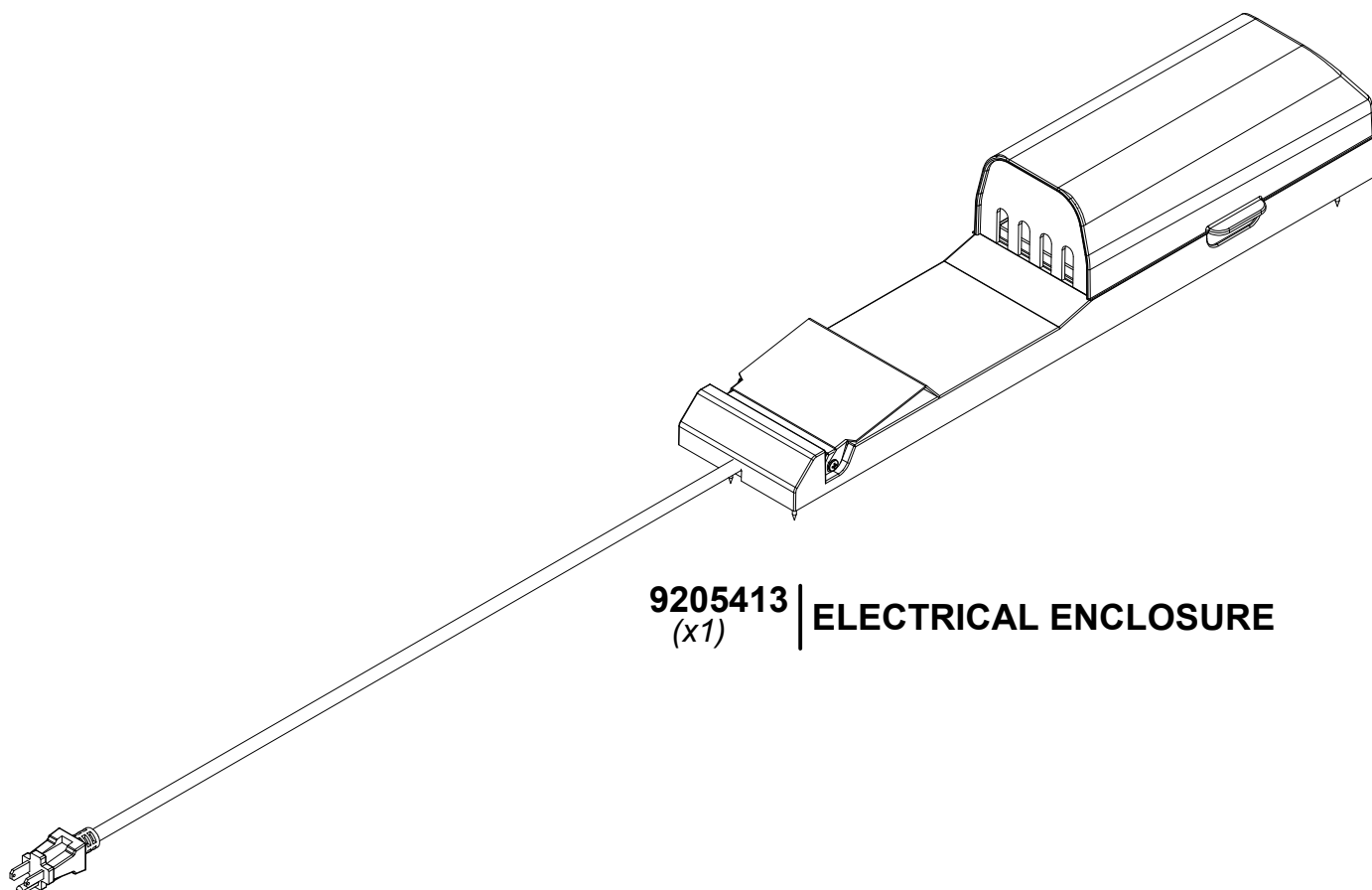


OUTDOOR KITCHEN FRIDGE

- ALIGN FEET ON FRIDGE UNIT SO THAT IT IS LEVEL AND DOES NOT TILT.
- TURN FEET CLOCKWISE TO EXTEND THEM AND COUNTERCLOCKWISE TO SHORTEN. REPEAT THIS FOR ALL FOUR FRIDGE FEET AS NEEDED TO LEVEL.



FOR APPLIANCE INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH EACH INDIVIDUAL APPLIANCE. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.



9205413
(x1) | **ELECTRICAL ENCLOSURE**

FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY EXTERIOR POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.