

Service Manual

Models

XHD23L/XHD23G XHD26L/XHD26G XHD28L/XHD28G XHD33L/XHD33G

DF26L-PRO DF26DWC-PRO DF28L-PRO DF28DWC-PRO

Part Number

6909940XXX 6913820XXX 6909850XXX 6913830XXX 6909970XXX 6913840XXX 6913820XXX 6913830XXX 6913840XXX 6913840XXX

IMPORTANT SAFETY INFORMATION: Always read this manual first before attempting to service this firebox. For your safety, always comply with all warnings and safety instructions contained in this manual to prevent personal injury or property damage.

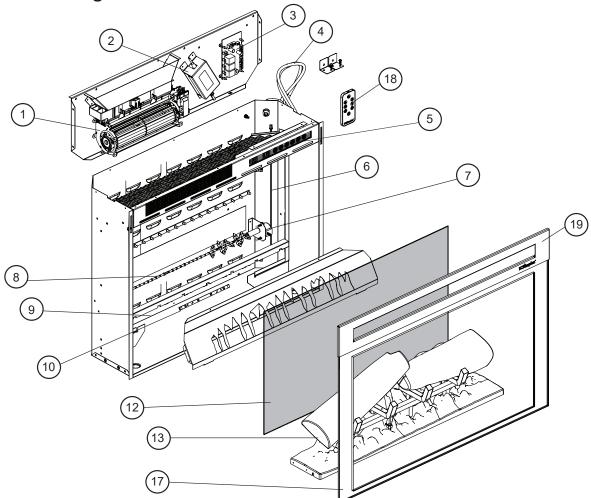
Table of Contents

XHD Replacement Parts List 1
XHD Replacement Parts List 24
DF-PRO Replacement Parts List
Wiring Diagrams
Accessing Top Components7
Accessing Bottom components7
Power Cord Replacement
Main Control Board Replacement
Heater Assembly Replacement9
Touchpad Replacement
Flicker Motor Replacement
Flicker Rod Replacement
Flame Base LED Strip Replacement 11
Media Tray / Media LED Strip Replacement
Flame Screen Replacement
Log Set Replacement
Troubleshooting Guide

Always use a qualified technician or service agency to repair this firebox.

- **!** NOTE: Procedures and techniques that are considered important enough to emphasize.
- **A** CAUTION: Procedures and techniques which, if not carefully followed, will result in damage to the equipment.
- **WARNING:** Procedures and techniques which, if not carefully followed, will expose the user to the risk of fire, serious injury, or death.

Exploded Parts Diagram



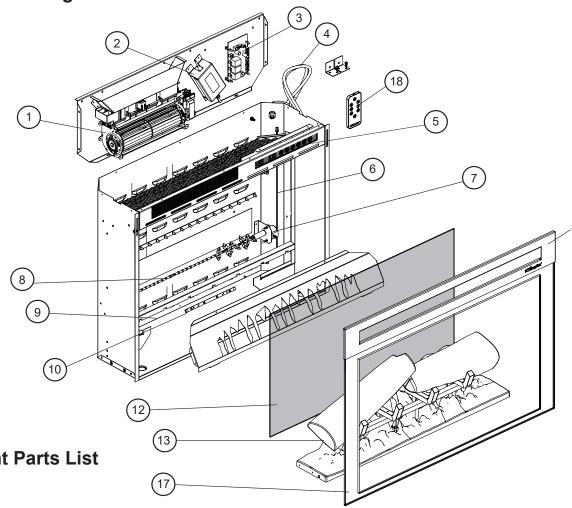
Replacement Parts List

XHD23 MOD 0-A XHD26 MOD 0-B XHD28 MOD 0-A

1.	Heater Assembly
2.	Power Supply
3.	Main Control Board Logs
4.	Power Cord
5.	Touchpad
6.	Thermistor
7.	Flicker Motor
8.	Flicker Rod XHD23
	XHD26 & XHD285903090100RP
9.	Flame LED Strip XHD23 3002200100RP
	XHD26 & XHD28 3002200200RP
10.	Flame Base LEDs XHD23L & XHD26L 3001880100RP
	XHD28L
11.	Media LED Strip XHD23G 3001570100RP
	XHD26G
	XHD28G

12.	Flame Screen XHD23
	XHD26
	XHD28 5902580600RP
13.	Logset XHD23L0442330100RP
	XHD26L0442220100RP
	XHD28L0442300100RP
14.	Media Tray XHD23G0442320100RP
	XHD26G0442280100RP
	XHD28G0442310100RP
15.	Medium Ice Chunks (Media Models) 1400150100RP
16.	Large Ice Chunks (Media Models) 1400130400RP
17.	Front Glass XHD23 5903150100RP
	XHD26 5903070100RP
	XHD28 5903160100RP
18.	Remote Control
19.	Mounting Hardware (XHD26)9602100100RP
20.	Felt Feet Pads

Exploded Parts Diagram



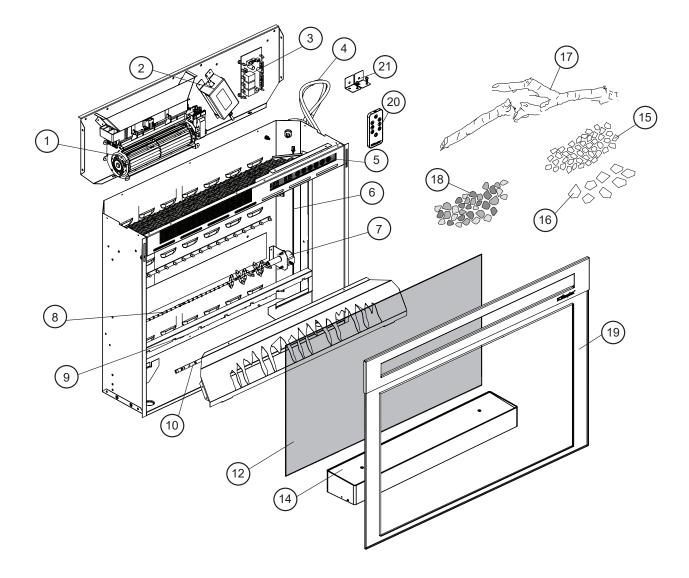
Replacement Parts List

XHD23 MOD B+ XHD26 MOD C+ XHD28 MOD B+ XHD33 ALL MODS

1.	Heater Assembly
2.	Power Supply
3.	Main Control Board Logs
4.	Power Cord
5.	Touchpad
6.	Thermistor
7.	Flicker Motor
8.	Flicker Rod XHD23
	XHD26 & XHD285903090100RP
	XHD335903090300RP
9.	Flame LED Strip XHD23 3002200100RP
	XHD26 & XHD28 3002200200RP
	XHD33 3002200300RP
10.	Flame Base LEDs XHD23L & XHD26L 3001880100RP
	XHD28L
	XHD33L
11.	Media LED Strip XHD23G 3001570100RP
	XHD26G
	XHD28G3001570300RP
	XHD33G (2)

12. Flame Screen XHD23	5902580400RP
XHD26	5902580500RP
XHD28	5902580600RP
XHD33	5902580700RP
13. Logset XHD23L	0442330100RP
XHD26L	0442220100RP
XHD28L	0442300100RP
XHD33L	0442460100RP
14. Media Tray XHD23G	0442320100RP
XHD26G	0442280100RP
XHD28G	0442310100RP
XHD33G	0442470100RP
15. Medium Ice Chunks (Media Models)	1400150100RP
16. Large Ice Chunks (Media Models)	1400130400RP
17. Front Glass XHD23	5903150100RP
XHD26	5903070100RP
XHD28	5903160100RP
XHD33	5903210100RP
18. Remote Control	6700590200RP
19. Mounting Hardware (XHD26)	9602100100RP
20. Felt Feet Pads	

Exploded Parts Diagram



DF-PRO Replacement Parts List

1.	Heater Assembly 2203730300RP
2.	Power Supply
3.	Main Control Board Logs 3001840100RP
	DWC
4.	Power Cord
5.	Touchpad
6.	Thermistor
7.	Flicker Motor
8.	Flicker Rod
9.	Flame LED Strip
10.	Flame Base LEDs DF26L-PRO 3001880100RP
	DF28L-PRO
11.	Media LED Strip DF26DWC-PRO 3001570700RP
	DF28DWC-PRO

12.	Flame Screen DF26-PRO5902580500RP
	DF28-PRO 5902580600RP
13.	Logset DF26L-PRO0442220100RP
	DF28L-PRO0442300100RP
14.	Media Tray DF26DWC-PRO0442280100RP
	DF28DWC-PRO0442310100RP
15.	Medium Ice Chunks (DWC Models) 1400150100RP
16.	Large Ice Chunks (DWC Models) 1400130400RP
17.	Driftwood (DWC Models) 0441820100RP
18.	River Rock (DWC Models)1400080301RP
19.	Front Glass DF26-PRO 5903070100RP
	DF28-PRO 5903160100RP
20.	Remote Control
21.	Mounting Hardware (DF-26-PRO) 9602100100RP
22.	Felt Feet Pads

Wiring Diagram

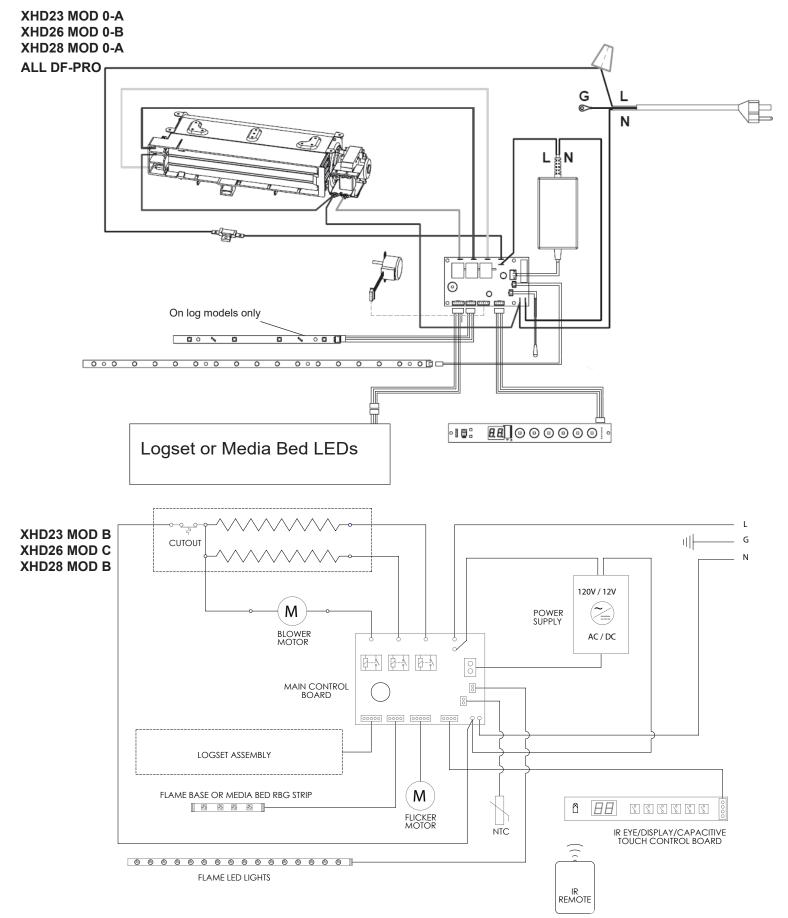
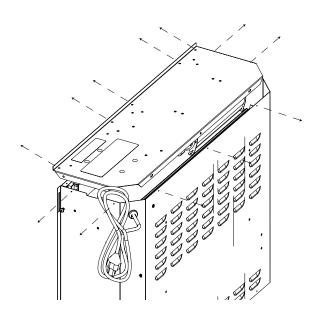
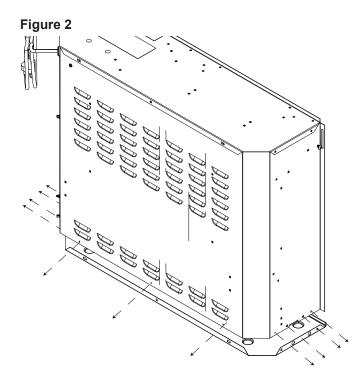


Figure 1





Accessing Top Components

Tools Required: Phillips head screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

- 1. Unhook the front glass to remove it by pulling it up slightly and pulling it out. Set it aside in a safe place.
- 2. Remove the firebox from the mantel by removing the retaining screws that secure the firebox to the mantel. These may be located on the inside of the firebox near the front, or behind the firebox if it is secured with L-brackets.
- 3. Unfasten the top panel by removing the 12 screws located around the periphery of the top panel. There are 2 screws on each side, 3 on the back, and 5 at the very top, directly behind the front flange. Some units may have 6 screws on the top, totaling 13 screws. (Figure 1)
- 4. Slide the top panel toward the back to release it.
- 5. Carefully lay the firebox on its back and lay the top cover flat so that the attached components are accessible.

Accessing Bottom Components

Tools Required: Phillips head screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

- 1. Unhook the front glass to remove it by pulling it up slightly and pulling it out. Set it aside in a safe place.
- Remove the firebox from the mantel by removing the retaining screws that secure the firebox to the mantel. These may be located on the inside of the firebox near the front, or behind the firebox if it is secured with L-brackets.
- Unfasten the bottom panel by removing the 11 screws located on the back and sides of the bottom panel. There are 3 screws on the back, and 4 screws on each side. Note that the two middle screws on each side are longer, and hold the media tray or log set in place. (Figure 2)

! NOTE: When reinstalling the base panel, align the 2 middle screw holes on each side of the logset/media tray with the corresponding holes on the base panel to ensure that the logset or media tray are properly affixed. (Figure 5)

- 4. Carefully lay the fireplace on its back.
- 5. Remove the bottom panel and set it aside.

! NOTE: On the XHD28G/DF28DWC-PRO, the media bed lights are attached to this bottom panel. You can disconnect these lights to have better access to the components in the firebox.

! NOTE: The log set/media tray has a wire attached to the unit which can be temporarily disconnected for easier access.

Most components can now be accessed for service. However, if you wish to have further access to the components, complete the following steps.

- Remove the flame screen retaining brackets by removing the 2 screws on each side of the firebox that hold each bracket (4 screws total). (Figure 5)
- 7. Carefully slide the flame screen down toward the base of the firebox and set it aside during service.

! NOTE: When reinserting the flame screen, ensure that the upper portion is inserted all the way to the top.

Power Cord Replacement

Tools Required: Phillips head screwdriver Pliers 7mm Wrench

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.
 WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

- 1. Follow the instructions for accessing the top components on page 8.
- 2. Disconnect the wires from the powercord, noting their original locations. Use wrench to remove gold nut that secures the green grounding wire to the body of the firebox, along with the silver ring. Cut the cable ties as needed to remove the wires.
- 3. With pliers, grasp the power cord strain relief grommet from inside the back of the bottom panel and push while twisting to remove.
- 4. Install the new power cord and reconnect wires as before. Refer to the wiring diagram if needed. Ensure that they are secure and the wires cannot be pulled out of the wire connector.

A WARNING: Ensure wires do not come in contact with moving parts by securing wires in cable ties or electrical tape.

5. Reassemble the firebox.

Main Control Board Replacement

Tools Required: Phillips head screwdriver

Pliers

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

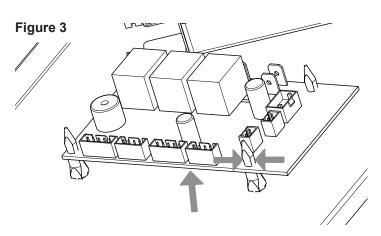
1. Follow the instructions for accessing the top components on page 8.

! NOTE: It is recommended to take a picture of the wiring connections on the main control board prior to starting to ensure that all wires are reconnected to the correct place on the board.

- Disconnect all wire leading into the main control board. It may be helpful to use pliers to disconnect the flag connectors. Cut the cable ties as needed to remove the wires.
- Using pliers, pinch each of the four plastic standoffs to depress the tabs while gently lifting the main control board to release it. (Figure 3)
- 4. Properly orient and install the new main control board.
- 5. Reconnect the wiring. Refer to the wiring diagram if needed.

WARNING: Ensure wires do not come in contact with moving parts by securing wires in cable ties or electrical tape.

6. Reassemble the firebox.



Power Supply Replacement

Tools Required: Phillips head screwdriver Pliers

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

- 1. Follow the instructions for accessing the top components on page 8.
- 2. Locate the power supply and disconnect the wiring connections, noting their original locations. Cut the cable ties as needed to remove the wires.
- 3. Remove the 4 screws that secure the power supply holder.
- 4. Properly orient and position the new power supply and secure it by screwing the power supply holder into its place.
- Reconnect the wiring. Refer to the diagram if needed.
 WARNING: Ensure wires do not come in contact with moving parts by securing wires in cable ties or electrical tape.
- 6. Reassemble the firebox.

Heater Assembly Replacement

Tools Required: Phillips head screwdriver Pliers

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

1. Follow the instructions for accessing the top components on page 8.

! NOTE: It is recommended to take a picture of the wiring connections on the main control board and heater assembly prior to starting to ensure that all wires are reconnected to the correct place during service.

- Disconnect the wiring connections noting their original locations. There are 3 on the main control board, 2 wires on the blower motor, and one wire connected with a wire connector. Cut the cable ties as needed to remove the wires.
- 3. Remove the 4 screws that secure the heater assembly to the top panel. This must be done from the opposite side of the top panel. (Figure 5)
- 4. Properly orient and install the new heater assembly, and screw it into place.

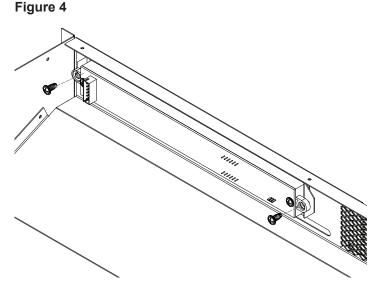
- Reconnect the wires. See wiring diagram if needed.
 WARNING: Ensure wires do not come in contact with moving parts by securing wires in cable ties or electrical tape.
- 6. Reassemble the firebox.

Touchpad Replacement

Tools Required: Phillips head screwdriver

A WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

- 1. Follow the instructions for accessing the top components on page 8.
- 2. Locate and disconnect the connection from the touchpad to the main control board.
- 3. Remove screws on either side of the touchpad to release it. (Figure 4)
- 4. Properly orient the new touchpad and reinsert screws.
- 5. Reconnect the new touchpad.
- 6. Reassemble the firebox.



Flicker Motor Replacement

Tools Required: Phillips head screwdriver

Pliers Side cutters

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

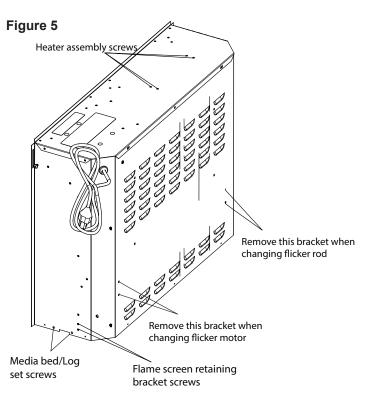
- 1. Follow the instructions for accessing the bottom components on pages 8-9.
- 2. Remove the right side flicker rod retaining bracket by unscrewing the two corresponding screws on the back of the firebox. (Figure 5)
- 3. Pull the flicker motor out from the rubber coupling attached to the flicker rod.
- 4. Remove the two screws that affix the flicker motor to the bracket.
- 5. Cut the five wires as close as possible to the flicker motor.
- 6. Cut wire leads from the new flicker motor to 3 1/2 inches long.
- 7. Using one of the supplied wire connectors, connect the yellow wire from the new flicker motor with the yellow wire cut from the old flicker motor.
- 8. Secure the wire connector by crimping the 3M symbol with pliers. Pull on both wires to ensure a strong connection.
- 9. Repeat the process for the 4 remaining wires, ensuring that all wires are paired by colour in each connector.
- 10. Attach new flicker motor to the retaining bracket.
- 11. Insert stem from flicker rod into the rubber grommet.
- 12. Reattach the flicker rod retaining bracket.
- 13. Reassemble the firebox.

Flicker Rod Replacement

Tools Required: Phillips head screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

- 1. Follow the instructions for accessing the bottom components on pages 8-9.
- Remove the left side flicker rod retaining bracket by unscrewing the two screws from the back of the firebox. (Figure 5)
- 3. Pull the old flicker rod out from the rubber grommet.
- 4. Insert new flicker rod.
- 5. Place bracket over the end of the new flicker rod and reaffix the bracket to the firebox.
- 6. Reassemble the firebox.



Flame LED Strip Replacement

Tools Required: Phillips head screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

- 1. Follow the instructions for accessing the bottom components on pages 8-9.
- 2. Locate the plastic LED holder bar and remove the screw on either side (2 total). (Figure 7)
- Disconnect the wire(s) that are connected to the LED strip(s) on the LED holder. The LED holder can now be removed.
- 4. Remove the 4 screws that secure the LED strip to the LED holder. (Figure 6)
- 5. Install new board by reinserting the screws and connecting the cable(s).
- 6. Properly orient and install the LED holder, ensuring that the flame LEDs are facing the flicker rod.
- 7. Reassemble the firebox.

Figure 6

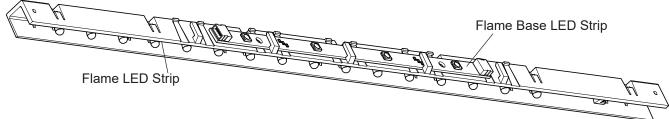
Flame Base LED Strip Replacement

Tools Required: Phillips head screwdriver Flathead Screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

- 1. Follow the instructions for accessing the bottom components on pages 8-9.
- 2. Locate the plastic LED holder bar and remove the screw on either side (2 total). (Figure 7)
- 3. Disconnect the two cables that lead to the LED strips.
- 4. The LED holder can now be removed
- 5. Release the LED strip from the clips: starting at one end of the LED strip, carefully place the head of the flathead screwdriver under the LED strip while gently pulling it up and out to release it from the clips on the LED holder.
- 6. Snap the new LED strip into place and reconnect the cable. (Figure 6)
- 7. Connect both cables. Properly orient and install the LED holder, ensuring that the flame base LEDs are toward the base of the firebox and the flame LEDs are facing the flicker rod.
- 8. Reassemble the firebox.



Media Tray / Media LED Strip Replacement

Tools Required: Phillips head screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

- 1. Follow the instructions for removing base panel
- 2. Remove the 2 screws that secure the media LED lights and unplug the board.
- 3. Align the new board, ensuring that the connector with the marking IN is oriented toward the right-side so that the cable can be reconnected on the correct side. Ensure that the LED lights on the strip are facing the clear plastic face of the tray.
- 4. Affix the LED strip to the media tray, ensuring that the plastic washers are placed between the LED strip and the screw.

Thermistor Replacement

Tools Required: Phillips head screwdriver Side cutters

WARNING: If the firebox was operating prior to

servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

- **!** NOTE: For XHD23/XHD28 MOD B+, XHD26 MOD C+, and XHD33 skip steps 4-6, as the end of the thermistor is located at the top, near the power cord.
- 1. Follow the instructions for accessing the top components.
- 2. Locate and disconnect the thermistor connection on the main control board. Cut the cable tie as needed to remove the wire.
- 3. Connect the new thermistor in the same location.

WARNING: Ensure wires do not come in contact with moving parts by securing wires in cable ties or electrical tape.

- 4. Drop the cable for the old thermistor, as well as the wire of the new thermistor down at the same location as the old thermistor, so that they will be accessible from the bottom.
- 5. Reassemble the top cover.
- 6. Follow the instructions for accessing the bottom components on pages 8-9.
- 7. Snip the cable tie that affixes the thermistor to the firebox.
- 8. Affix the new thermistor to the firebox, using the provided cable tie.
- 9. Reassemble the firebox.

Flame Screen Replacement

Tools Required: Phillips head screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

WARNING: Disconnect power before attempting any maintenance to reduce the risk of electric shock or injury to persons.

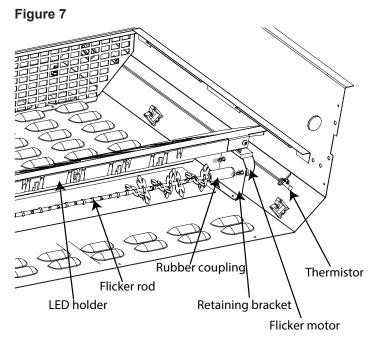
- 1. Follow steps 1-7 for accessing the bottom components
- 2. Slide new flame screen up, ensuring that the flame screen is fully inserted.
- 3. Reassemble the firebox.

Log Set Replacement

Tools Required: Phillips head screwdriver

WARNING: If the firebox was operating prior to servicing, allow at least 10 minutes for the heating elements to cool off to avoid accidental burning of skin.

- 1. Follow the instructions for accessing the bottom components on pages 8-9.
- 2. Disconnect the cable from the log set by depressing the three tabs and pulling both ends away from each other.
- 3. Connect the new cable, and orient the log set along the base of the fireplace.
- 4. Reassemble the firebox.



Troubleshooting Guide

PROBLEM	CAUSE	SOLUTION	
General			
Circuit breaker trips or fuse blows when unit is turned on	Improper circuit current rating	Additional appliances may exceed the current rating of the circuit breaker or fuse. Plug unit into another outlet or install unit on a dedicated 15 amp circuit.	
	Short in unit wiring	Trace wiring in unit	
Power cord gets warm	Normal operation	The power cord may get slightly warm to the touch when the heater is on.	
	Defective power cord	Replace power cord	
	Improper operation	Refer to operation section	
		Check fuse/breaker panel	
Firebox does not turn on using the	No incoming power from the electrical wall socket	Ensure the unit is not plugged into a power bar, surge protector, extension cord, etc.	
manual controls	Defective main control board	Replace main control board	
	Loose touchpad connection	Check touchpad connection	
	Defective touchpad	Replace touchpad	
	Defective power supply	Replace power supply	
Firebox does not respond to the	Batteries need to be replaced	Change batteries (see Maintenance section)	
remote control	Defective remote control	Replace remote control	
	Defective touchpad	Replace touchpad	
Firebox turns off shortly after being powered on	Defective power supply	Replace power supply	
Appearance			
Log set dim or not glowing	Loose connection	Check wiring connections	
	Defective log set	Replace log set	
	Flame is turned off (log models only)	Ensure colour theme is not set to t0	
Flame not visible	Defective flame LED strip	Replace flame LED strip	
	Defective main control board	Replace main control board	
Left half of flame not visible	Broken flicker rod	Replace flicker rod	
	Unit is set to midnight mode	Ensure colour theme is not set to t0	
Media is not illuminated	Defective media LED strip	Replace media LED strip	
	Defective main control board	Replace main control board	
	Loose wiring	Check wiring connections	
Display is flashing	Defective power supply	Replace power supply	
	Defective main control board	Replace main control board	
Flame is frozen	Defective flicker motor	Replace flicker motor	
	Defective main control board	Replace main control board	
Light is leaking out around the log set	Log set is not positioned properly in the unit	See instructions for replacing log set. Ensure logset is connected to base panel.	

Heater		
	Set temperature is below room tem- perature	See operation instructions
Heater is not turning on	Heat is disabled; is displayed when heat button is pressed	See operation instructions
	Defective heater assembly	Replace heater assembly
	Defective main control board	Replace main control board
	Inadequate air circulation	Ensure that there is sufficient space around the firebox. Install feet if necessary.
Heater cuts out after a short time	Buildup of dust/debris	Ensure that the exterior intake louvers and firebox cavity are free of dust/ debris
	Defective heater assembly	Replace heater assembly
Noise		
Excessive noise when the heater is on	Buildup of dust/debris in the heater assembly	Ensure that the exterior intake louvers and firebox cavity are free of dust/ debris
	Defective heater assembly	Replace heater assembly
Excessive noise when flames are on	Flicker rod is hitting or rubbing against internal component	Ensure that the flicker rod is straight and mounted properly in the bracket; and spinning freely away from other components. Replace the flicker rod if necessary.
	Defective flicker motor	Replace flicker motor

Demo Mode

Certain versions of this firebox are equipped with a demo mode where the unit cycles through several functions. The demo mode is activated by pressing and holding the temperature and brightness buttons for 2 seconds. In demo mode, the display remains lit and none of the remote or onunit controls work. When power is cut to the unit and then restored, the unit remains in demo mode.

REV	PCN	DATE
01	-	29-AUG-19
02	-	23-DEC-19
03	-	6-OCT-20
04	-	13-APR-21
05	-	14-DEC-21

1-888-346-7539 | www.dimplex.com

In keeping with our policy of continuous product improvement, we reserve the right to make changes without notice.

