

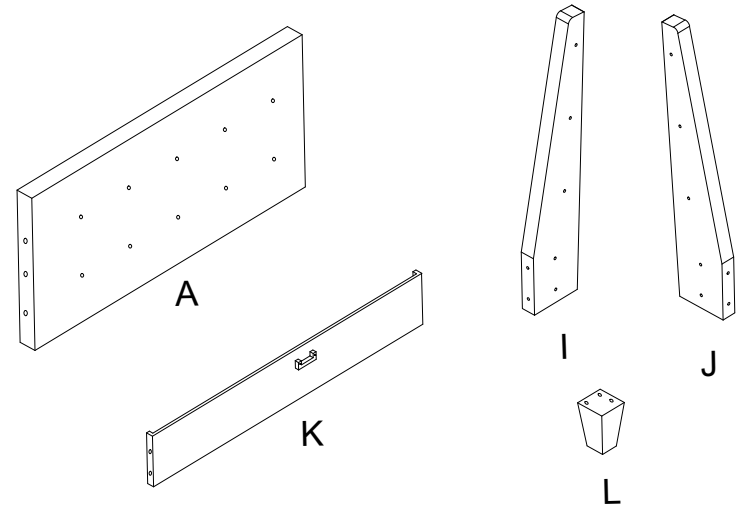
MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD1 PC
- I. LEFT WING1 PC
- J. RIGHT WING1 PC
- K. HEAD RAIL1 PC
- L. LEG2 PCS



HARDWARE KIT PACKED IN BOX #1

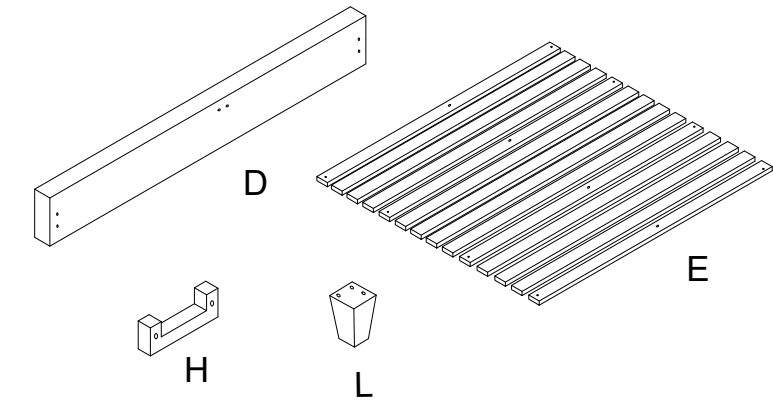
No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		2 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		4 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		6 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		6 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		10 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

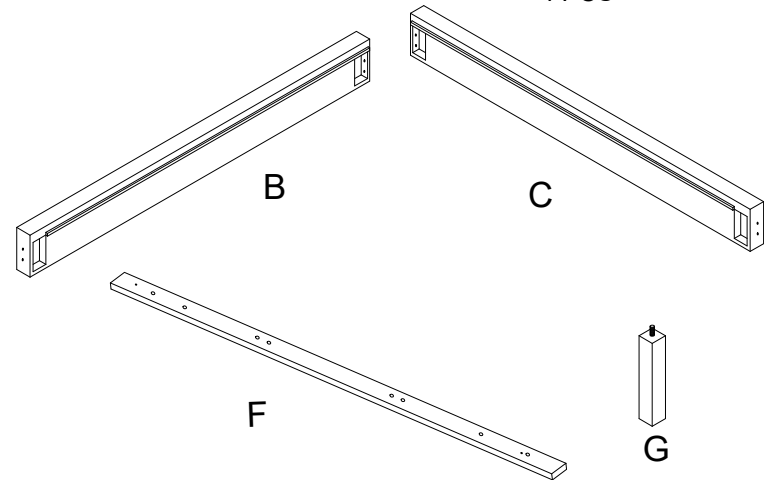
BOX#2

- D. FOOTBOARD1 PC
- E. SLAT ROLL1 SET
- H. CENTER SLAT SUPPORT CLEAT1 PC
- L. LEG2 PCS

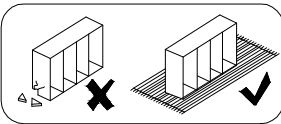
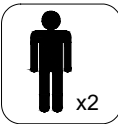
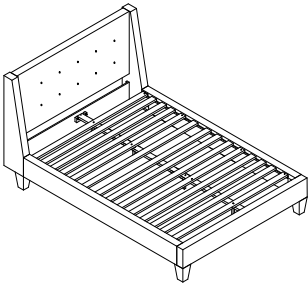


BOX#3

- B. LEFT SIDE RAIL1 PC
- C. RIGHT SIDE RAIL1 PC
- F. CENTER SLAT SUPPORT1 PC
- G. SUPPORT LEG4 PCS



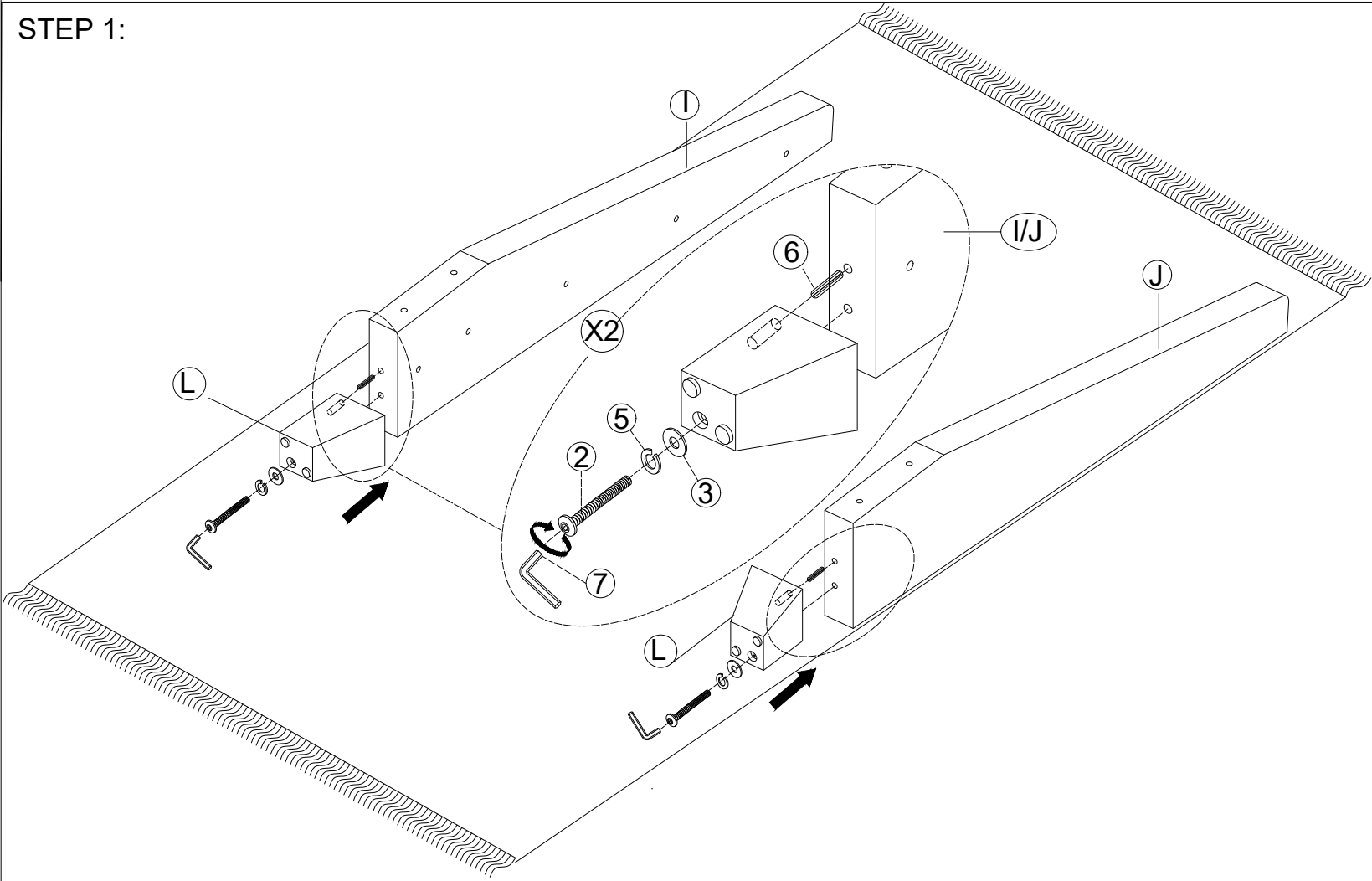
FULLY ASSEMBLED



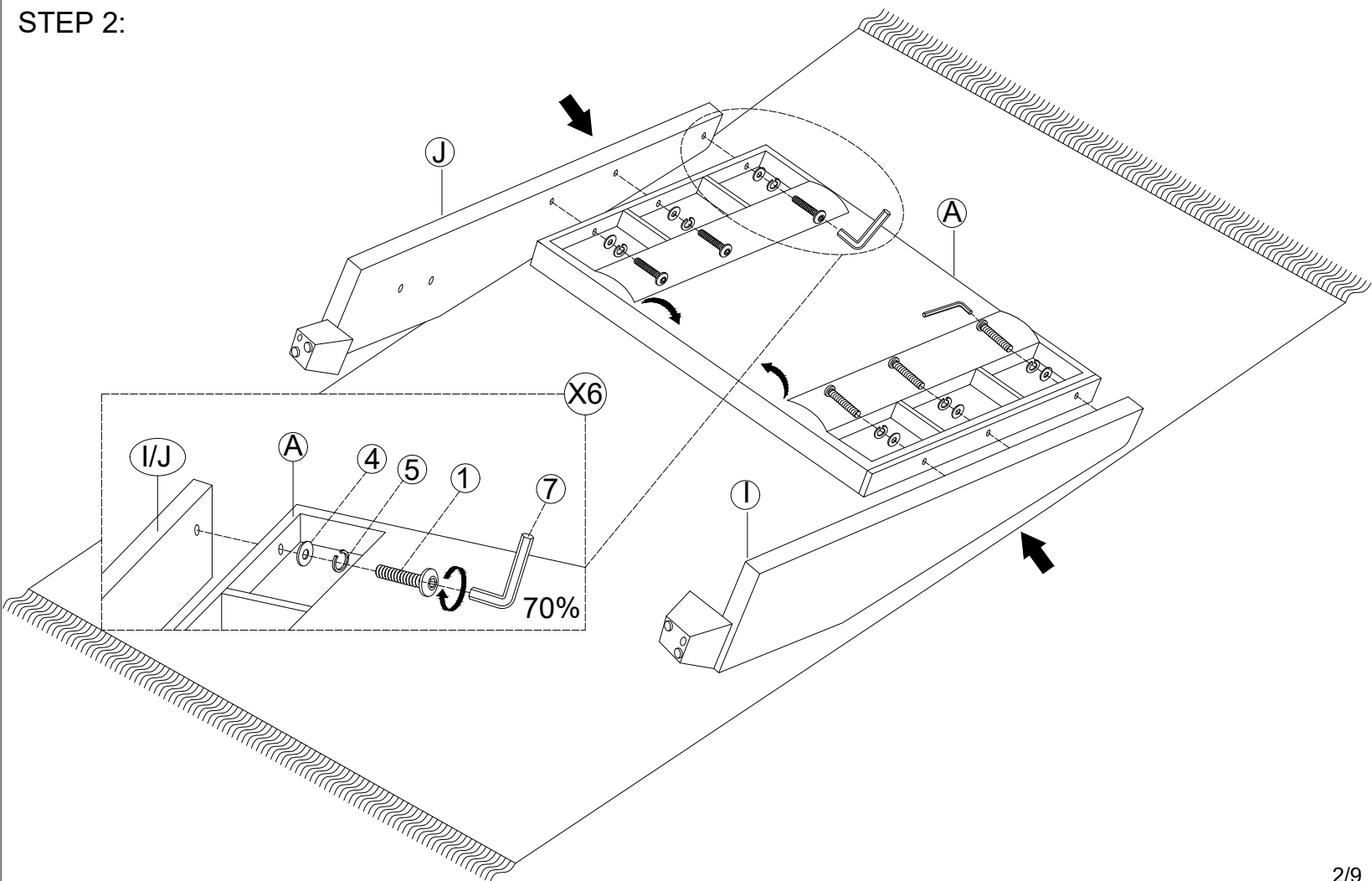
MADERA UPHOLSTERED QUEEN BED ASSEMBLY INSTRUCTIONS



STEP 1:



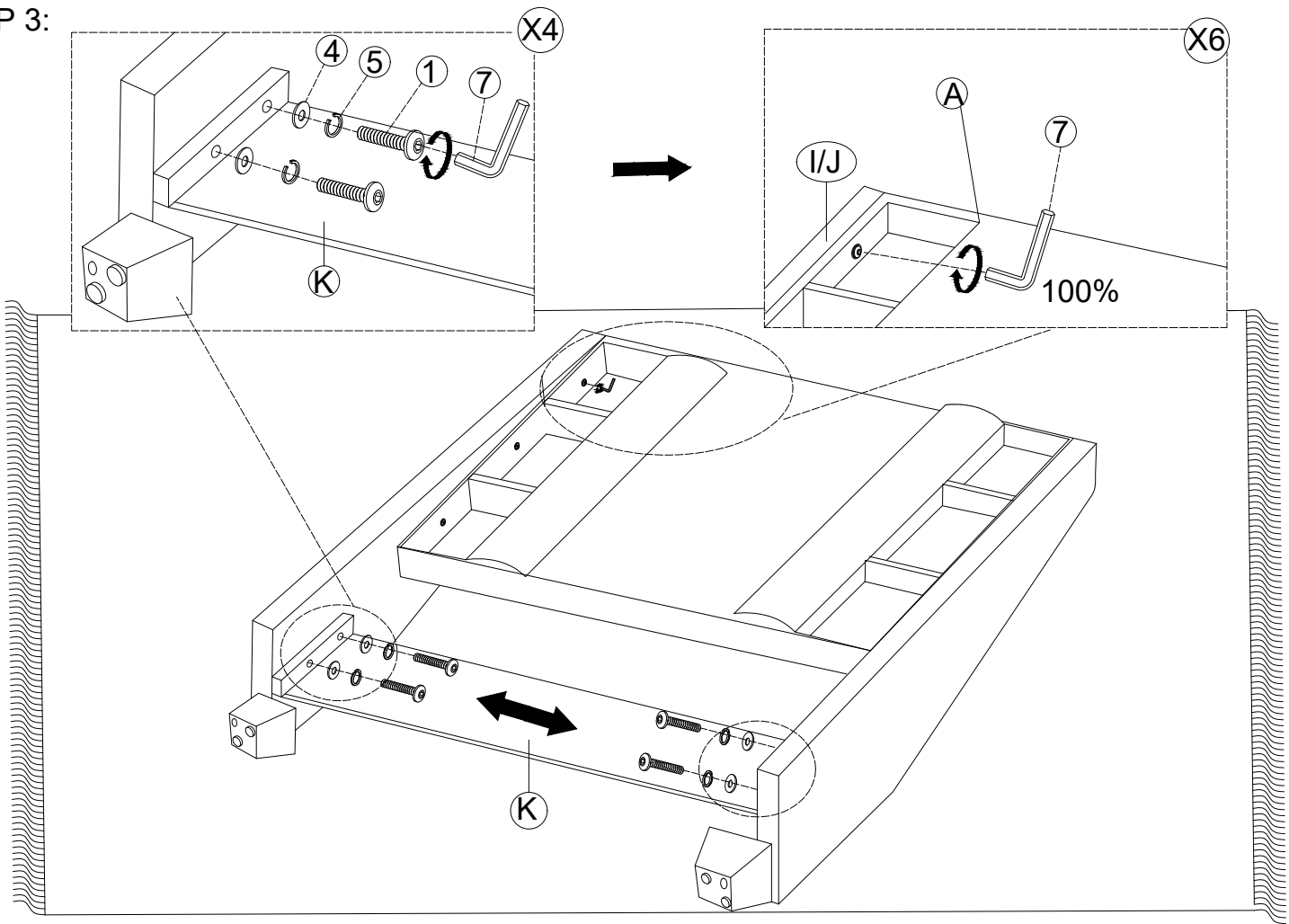
STEP 2:



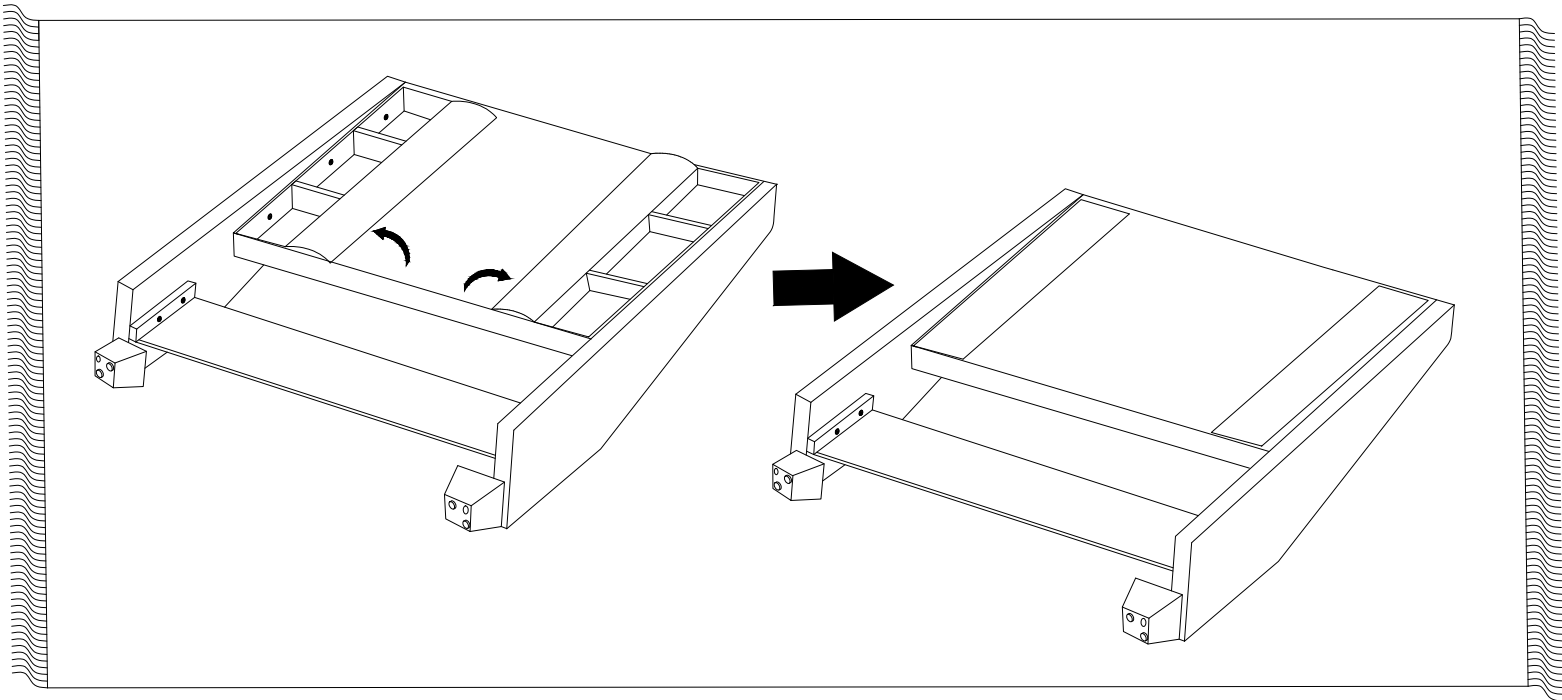
MADERA UPHOLSTERED QUEEN BED ASSEMBLY INSTRUCTIONS



STEP 3:



STEP 4:

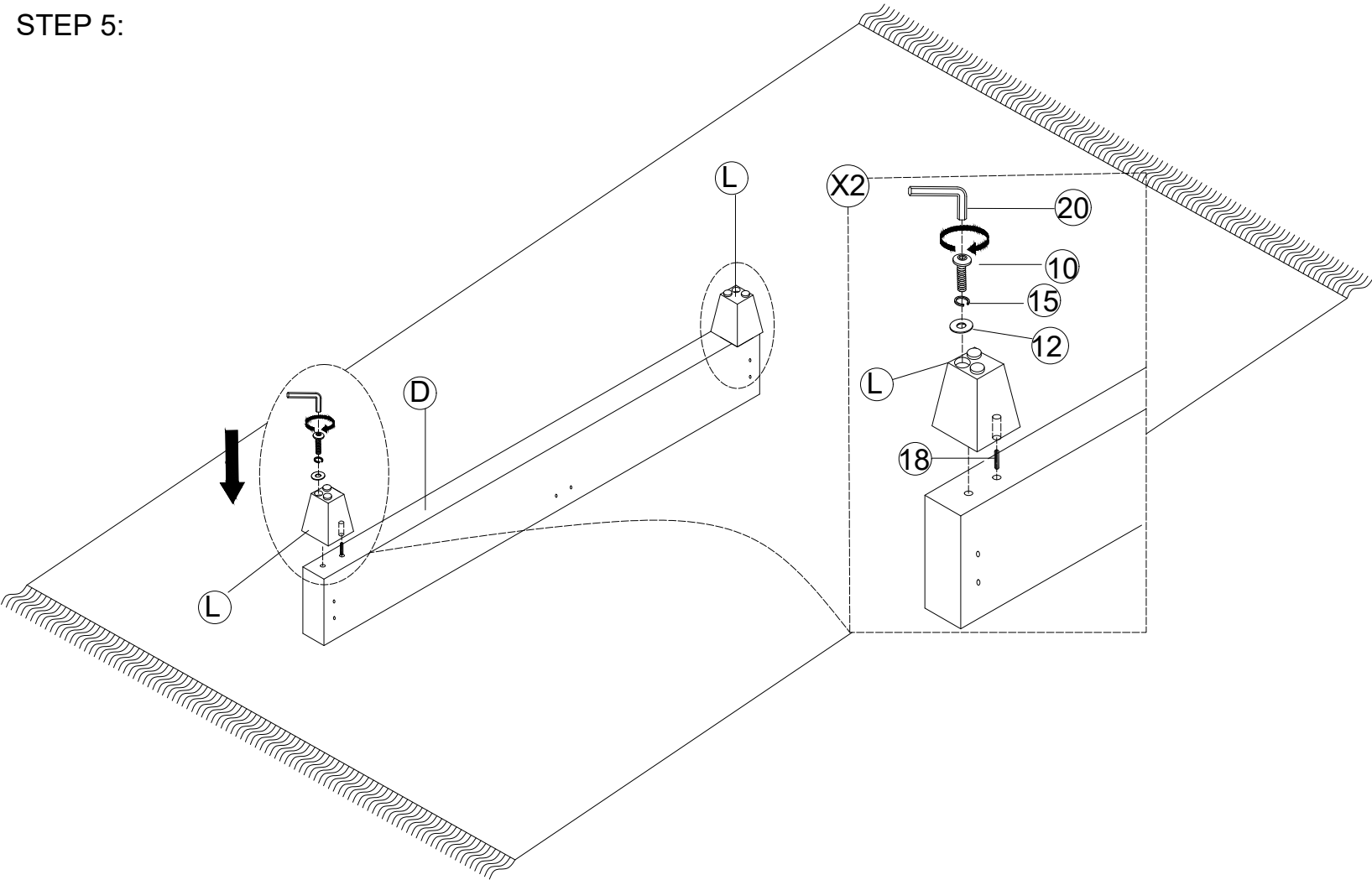


MADERA UPHOLSTERED QUEEN BED

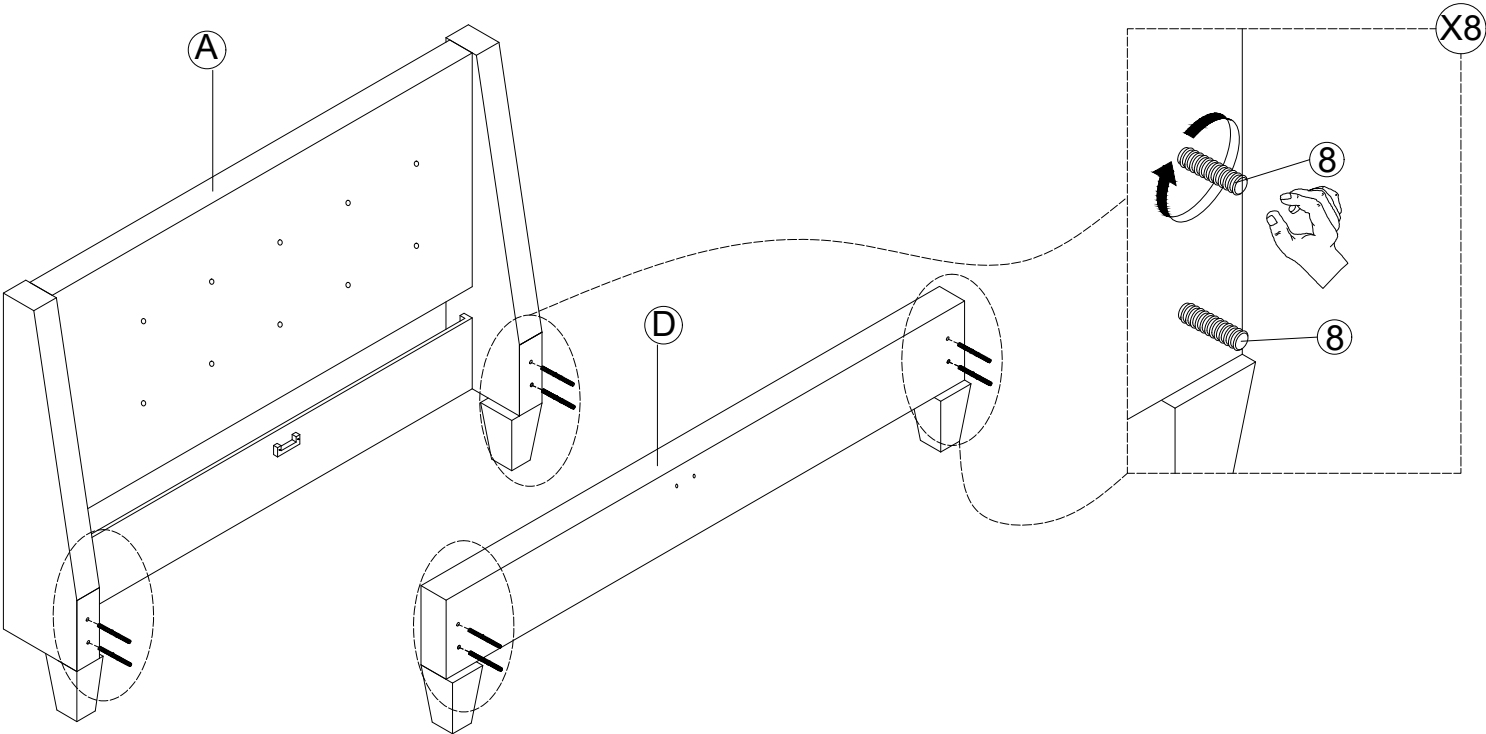
ASSEMBLY INSTRUCTIONS



STEP 5:



STEP 6:

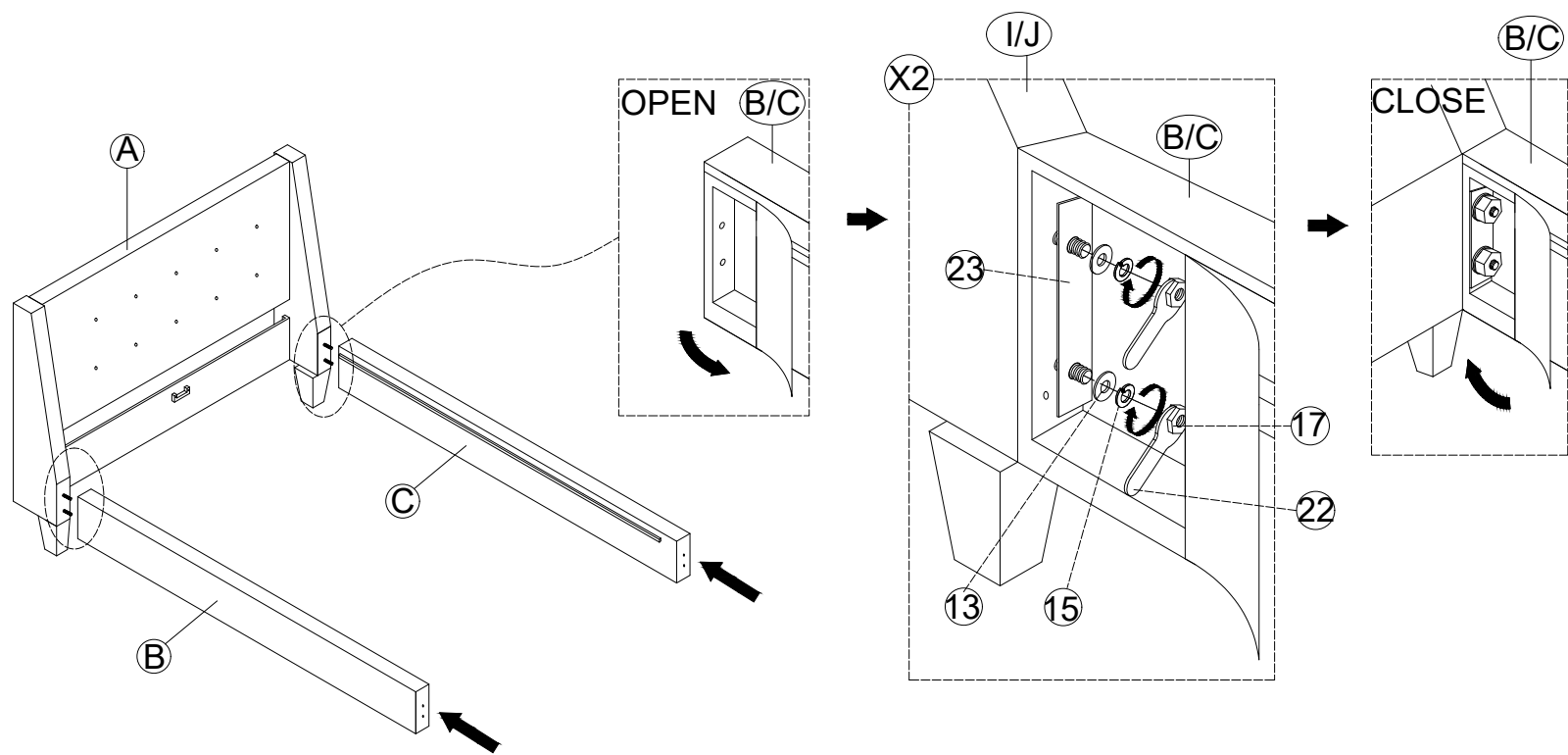


MADERA UPHOLSTERED QUEEN BED

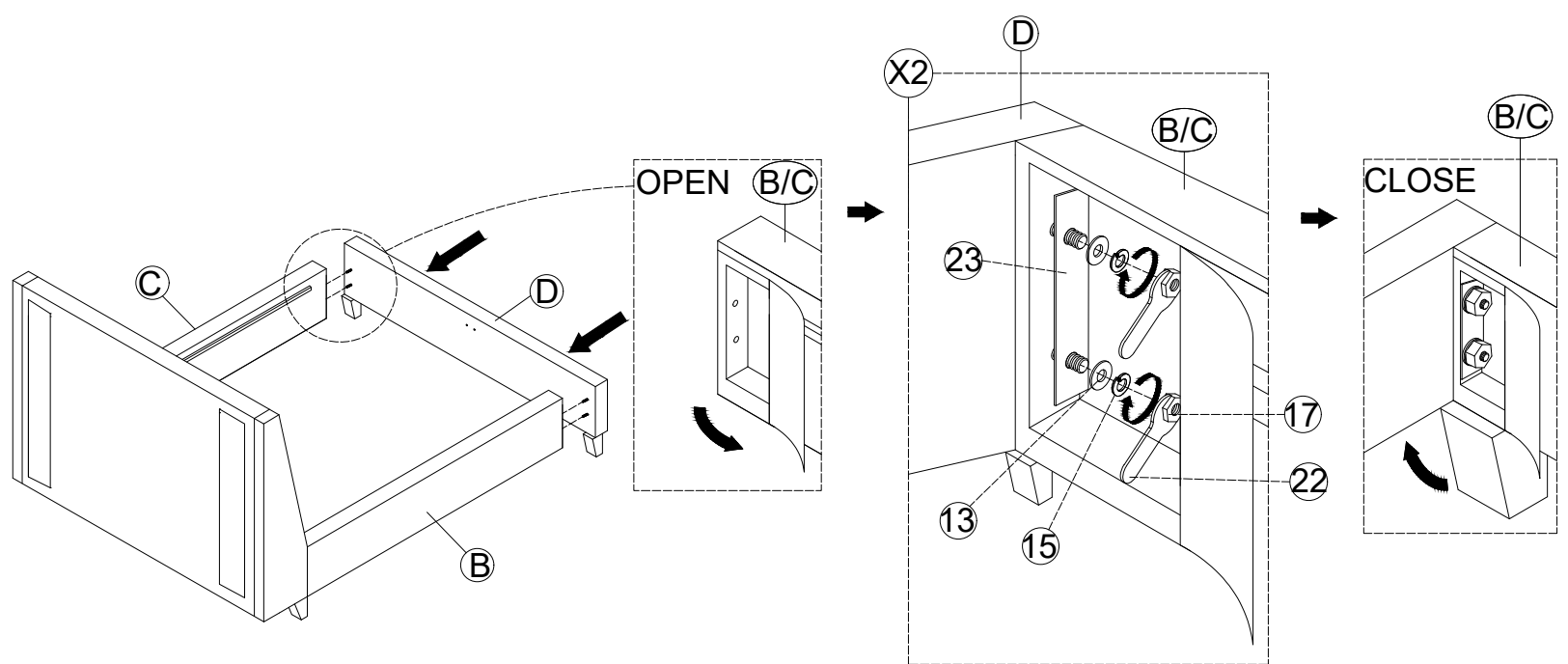
ASSEMBLY INSTRUCTIONS



STEP 7:

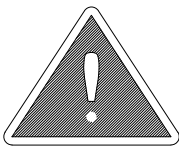


STEP 8:



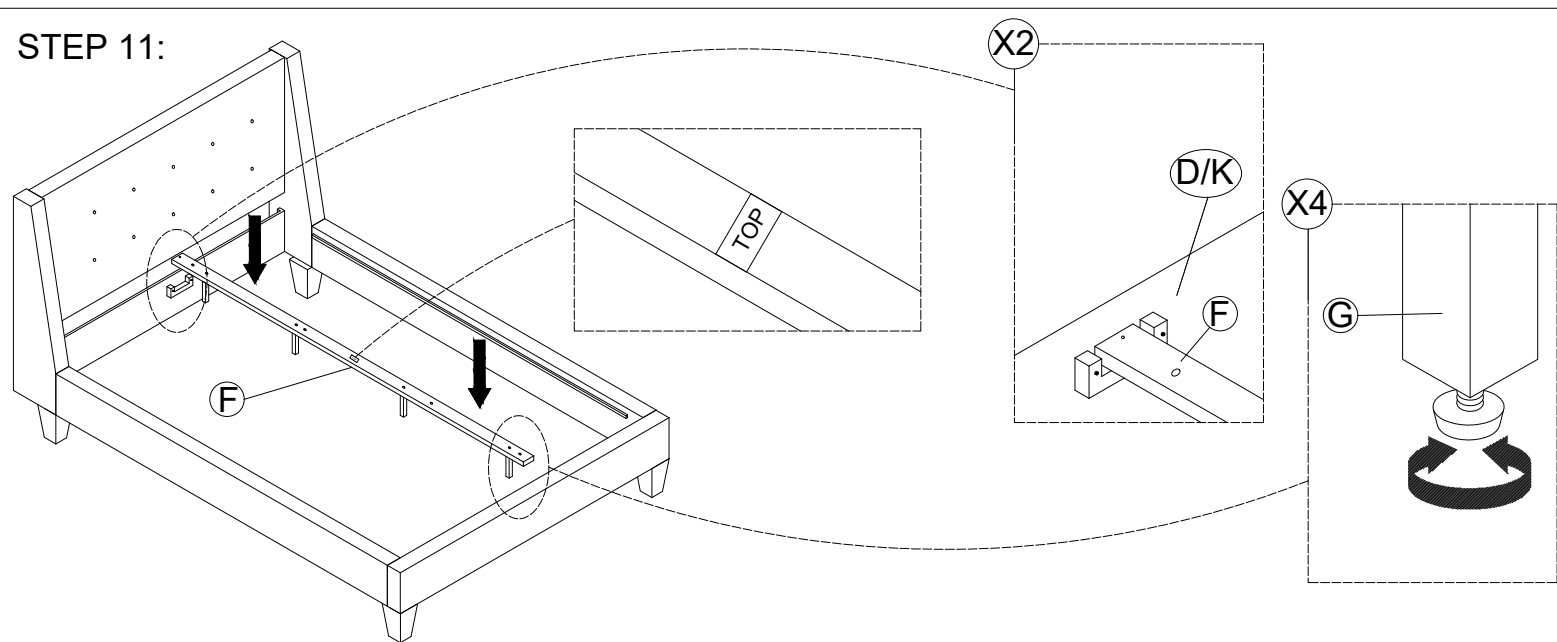
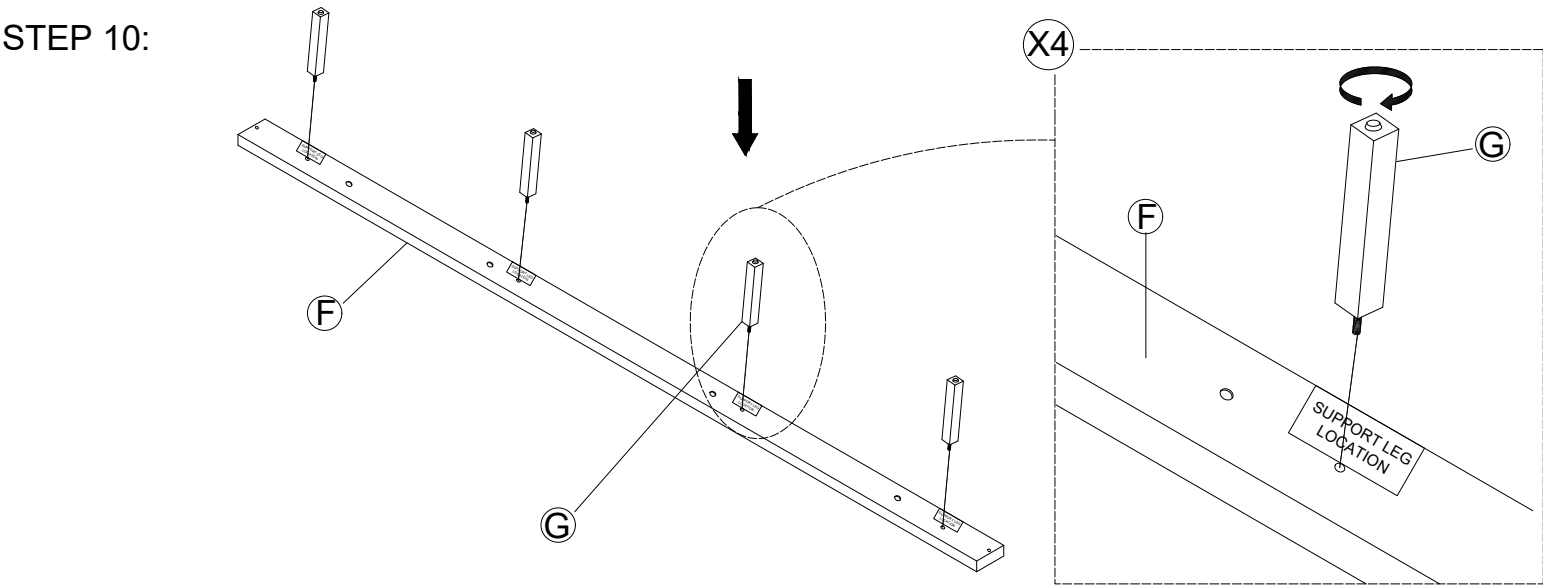
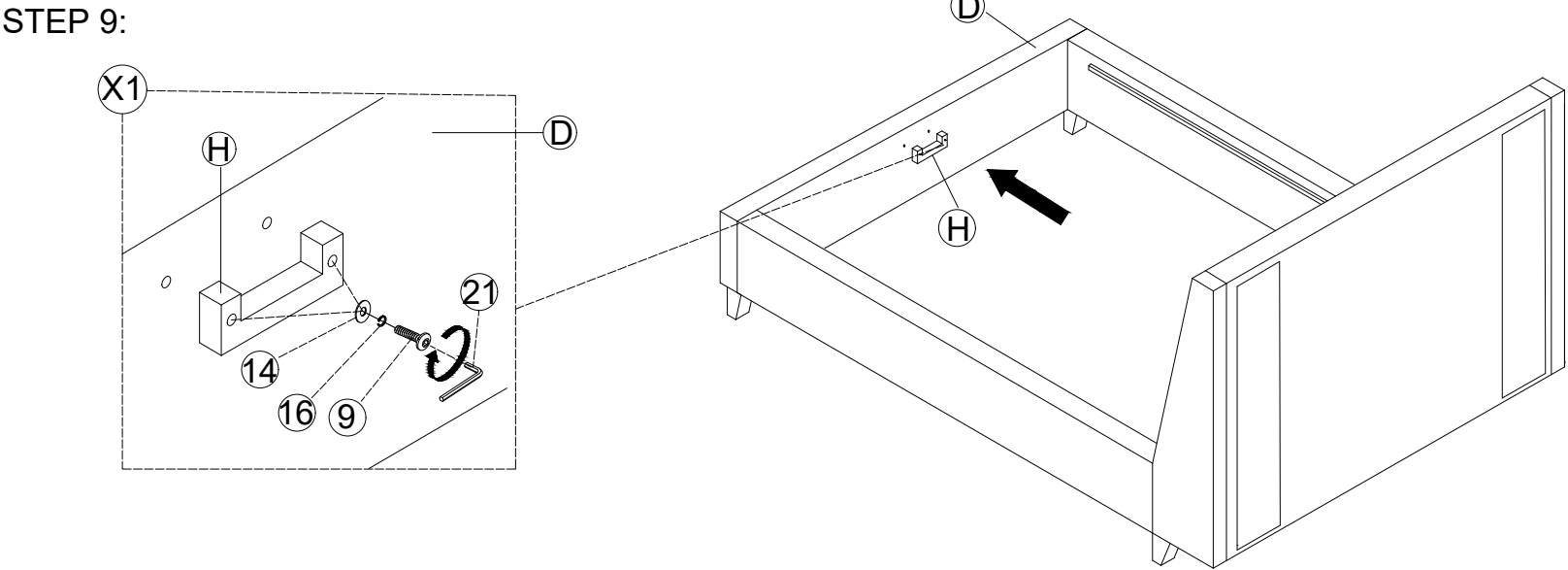
MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 9~13 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 9.

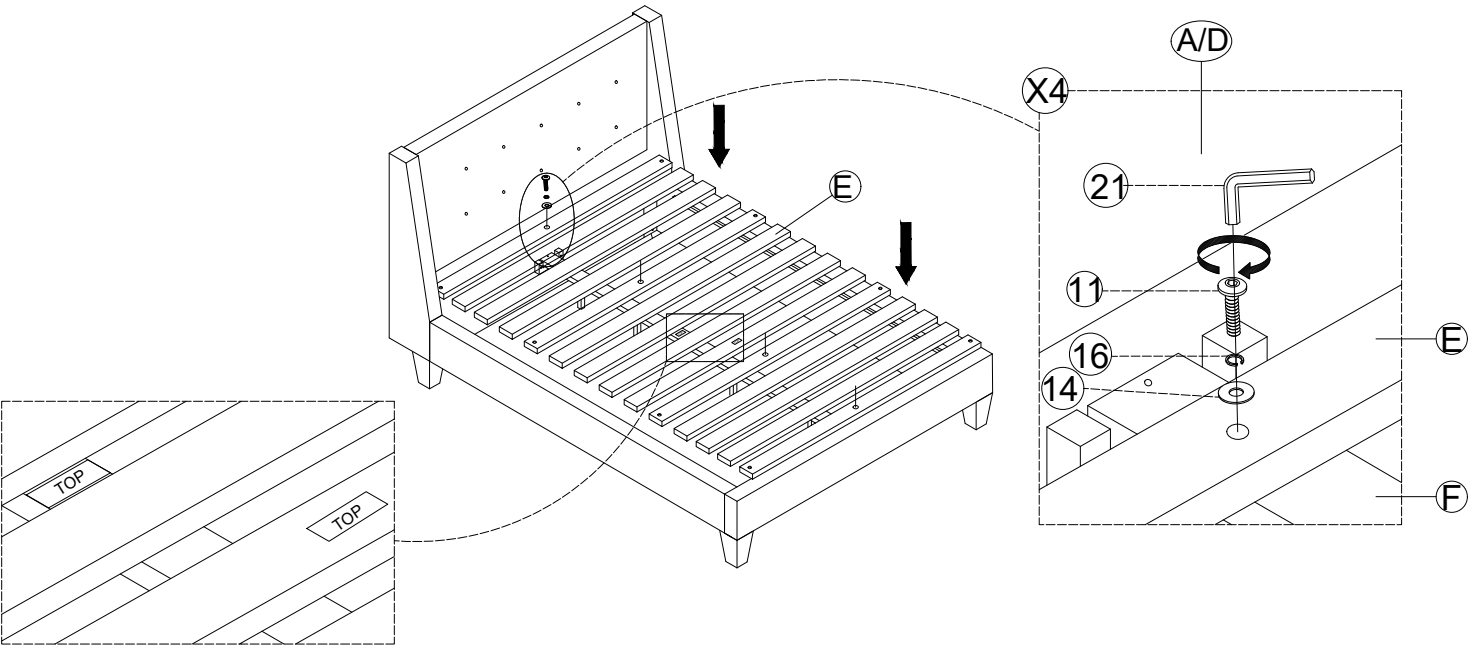


MADERA UPHOLSTERED QUEEN BED

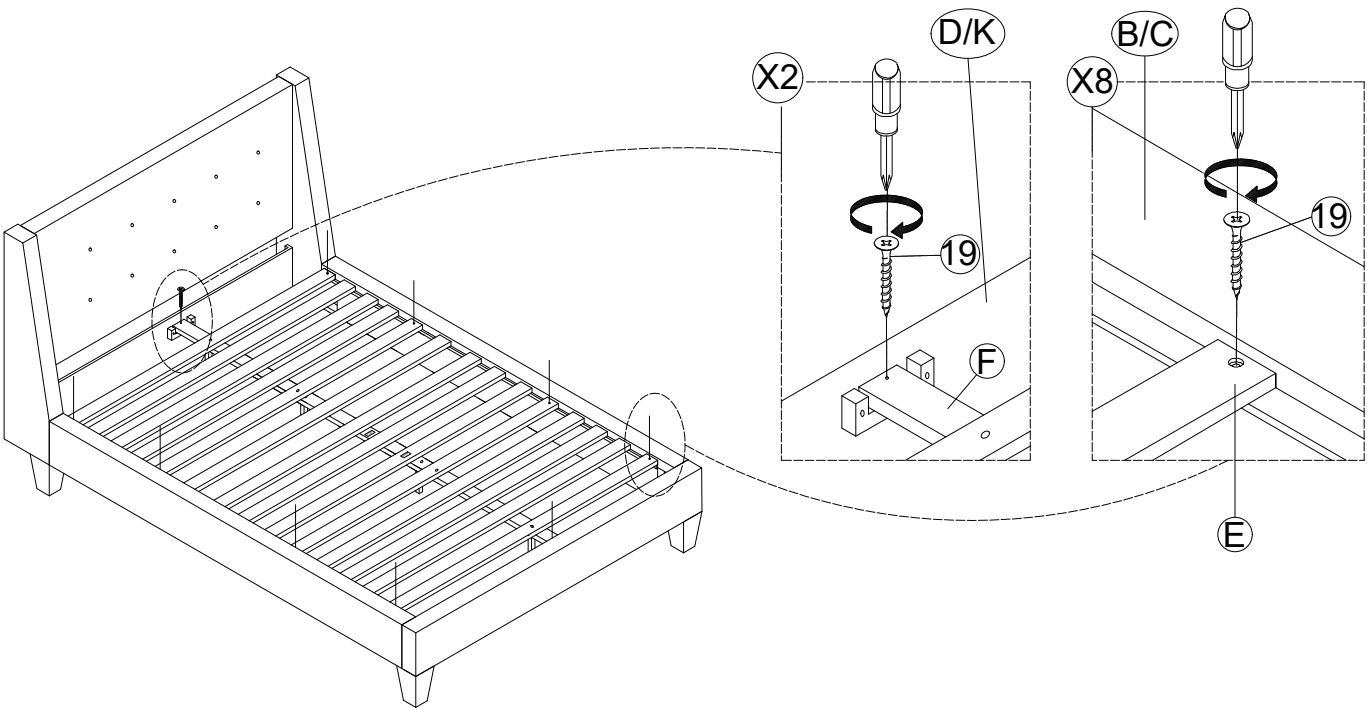
ASSEMBLY INSTRUCTIONS



STEP 12:

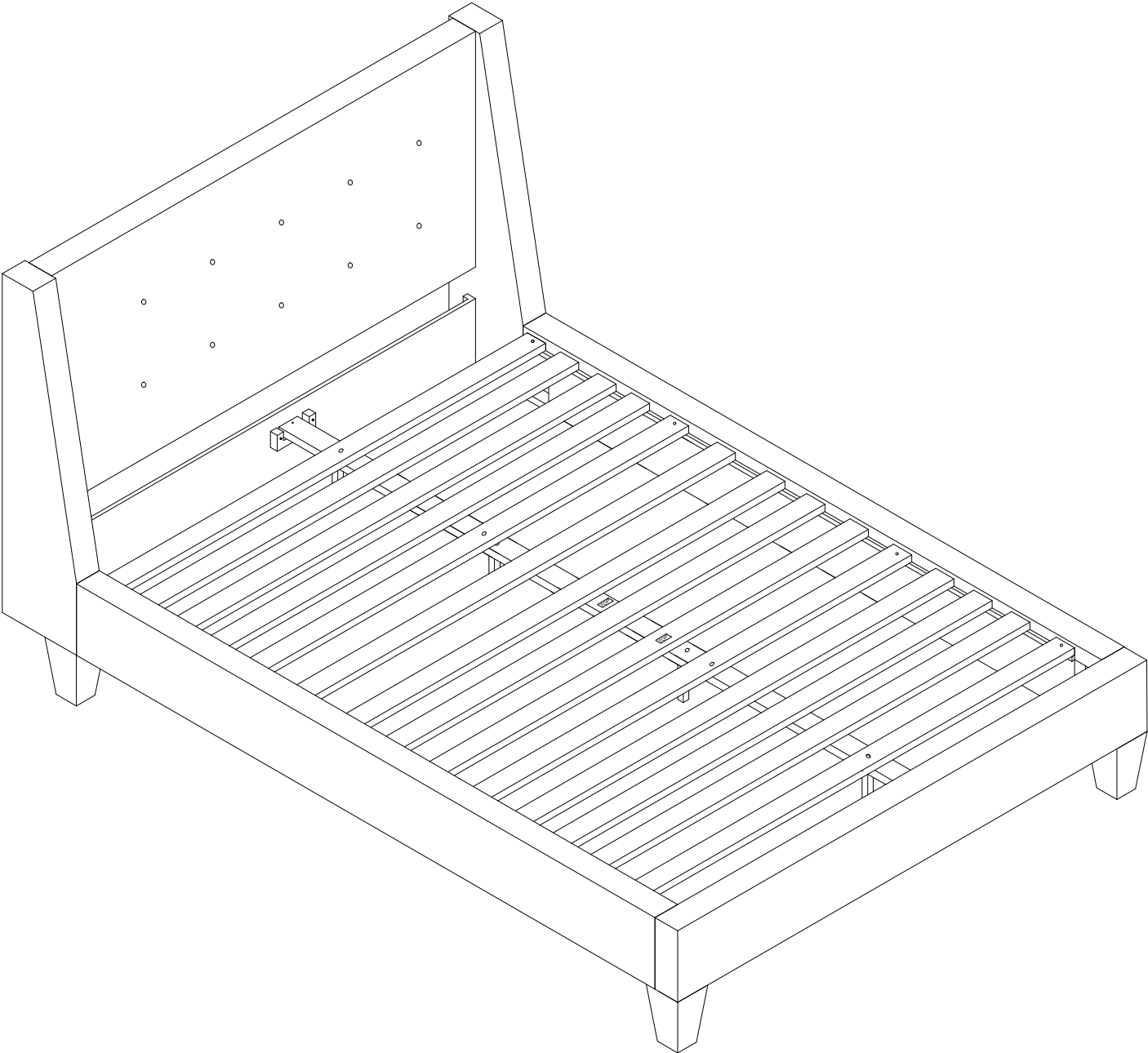


STEP 13:



MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



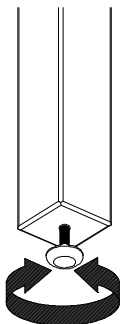
ASSEMBLY COMPLETE

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each support leg.

Turn the leveler counter-clockwise to extend the leveler and clockwise to retract it.

Adjust each leveler until each support leg is applying equal, upward pressure on the support slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
- Lift the bed when moving it. Dragging the bed can damage the center support.
- Readjust levelers after moving the bed.

MADERA UPHOLSTERED QUEEN BED

ASSEMBLY INSTRUCTIONS



APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT

AN ADJUSTABLE MATTRESS BASE IS A FREESTANDING MATTRESS SUPPORT THAT SITS WITHIN THE PERIMETER OF THE BED FRAME.

IF USING THIS BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION THESE INSTRUCTIONS DO NOT APPLY.

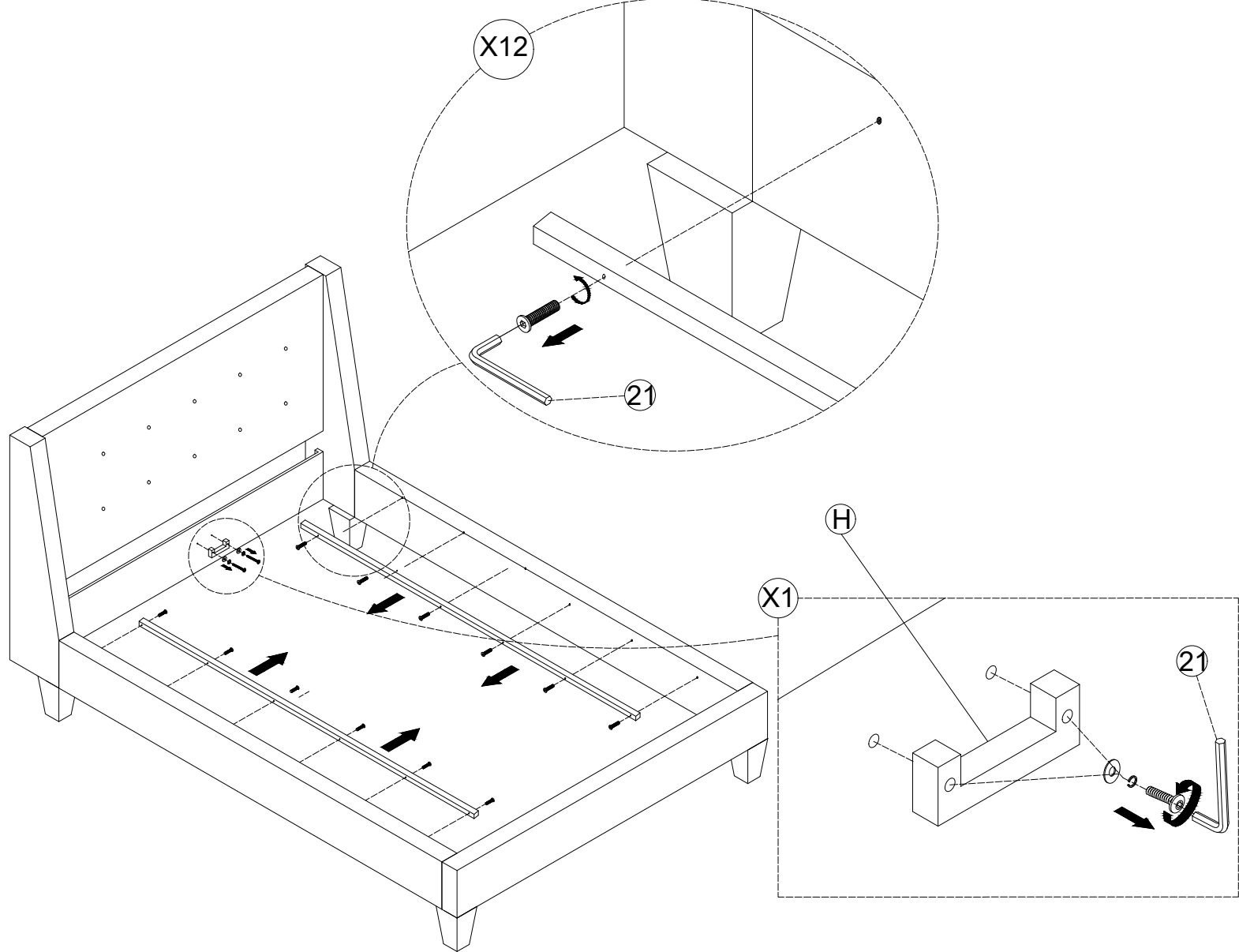
PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

E. SLAT ROLL	1 SET
F. CENTER SLAT SUPPORT	1 PC
G. SUPPORT LEG	4 PCS
H. CENTER SLAT SUPPORT CLEAT	2 PCS

STEP 1:

USE ALLEN KEY (21) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS AND PRE-ASSEMBLED CENTER SLAT SUPPORT CLEAT.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION.

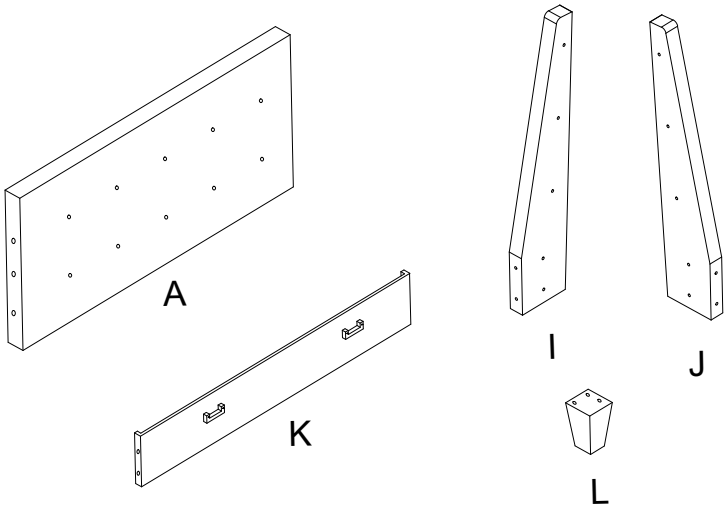
MADERA UPHOLSTERED KING BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD1 PC
- I. LEFT WING1 PC
- J. RIGHT WING1 PC
- K. HEAD RAIL1 PC
- L. LEG2 PCS



HARDWARE KIT PACKED IN BOX #1

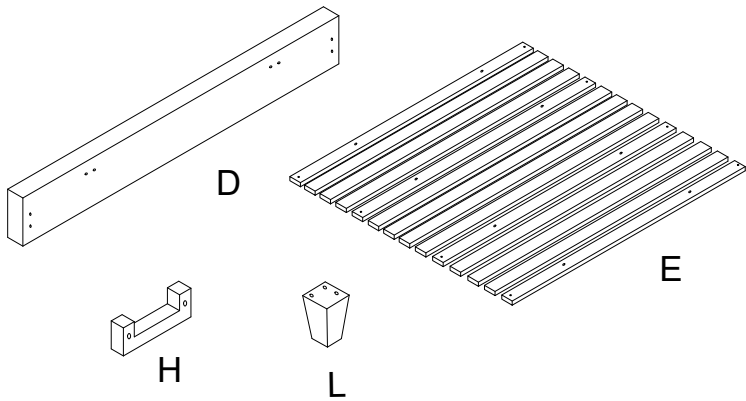
No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		4 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		8 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		12 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		12 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		12 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

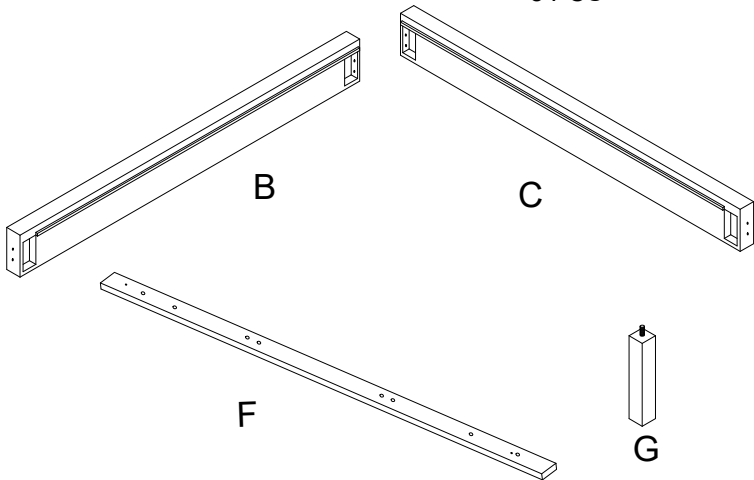
BOX#2

- D. FOOTBOARD1 PC
- E. SLAT ROLL1 SET
- H. CENTER SLAT SUPPORT CLEAT2 PCS
- L. LEG2 PCS

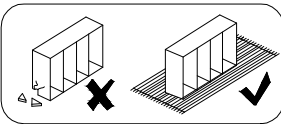
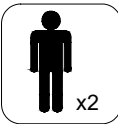
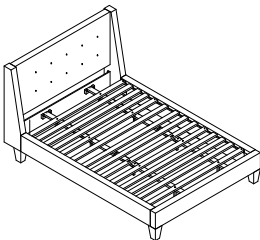


BOX#3

- B. LEFT SIDE RAIL1 PC
- C. RIGHT SIDE RAIL1 PC
- F. CENTER SLAT SUPPORT2 PCS
- G. SUPPORT LEG8 PCS



FULLY ASSEMBLED

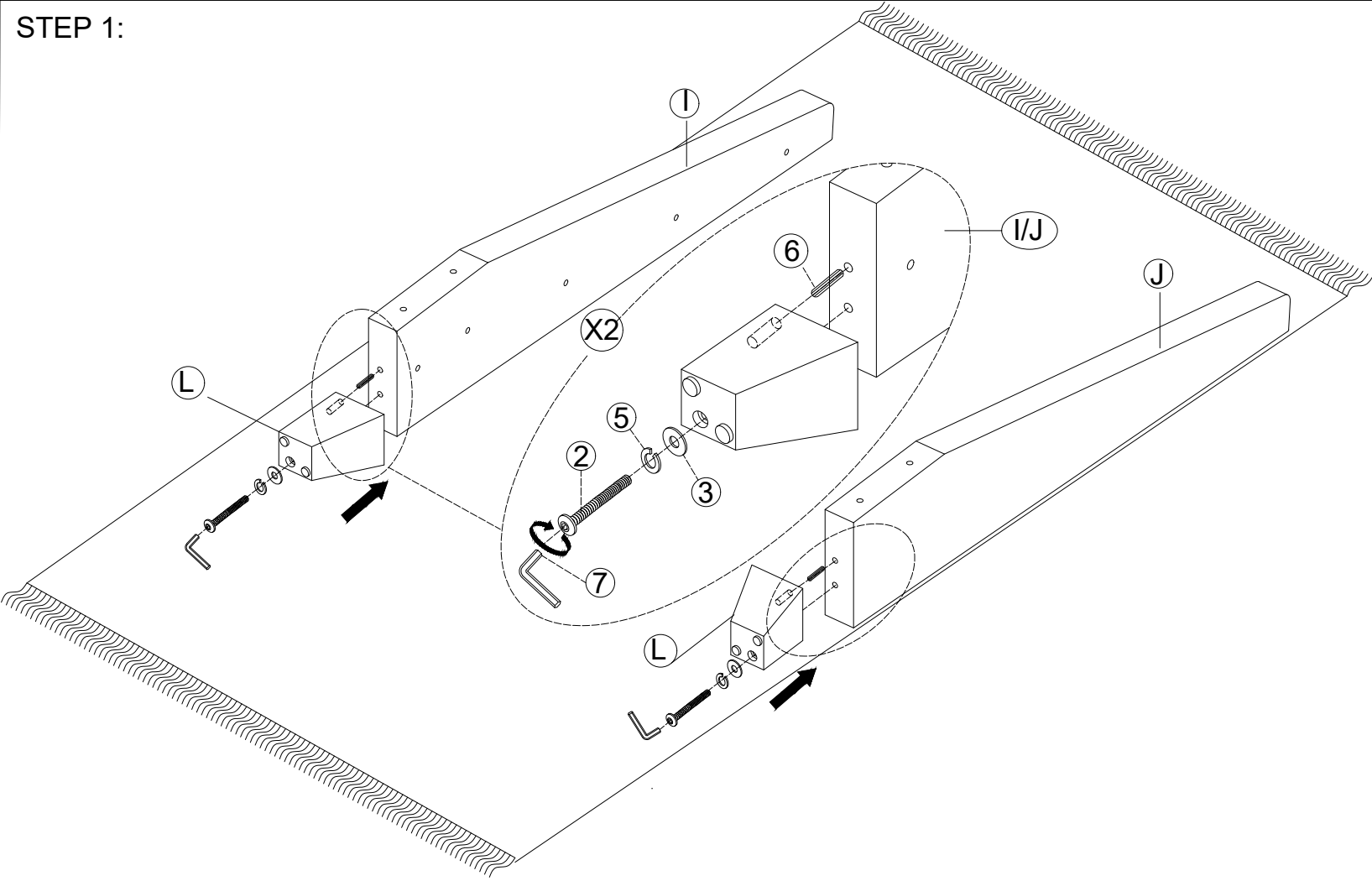


MADERA UPHOLSTERED KING BED

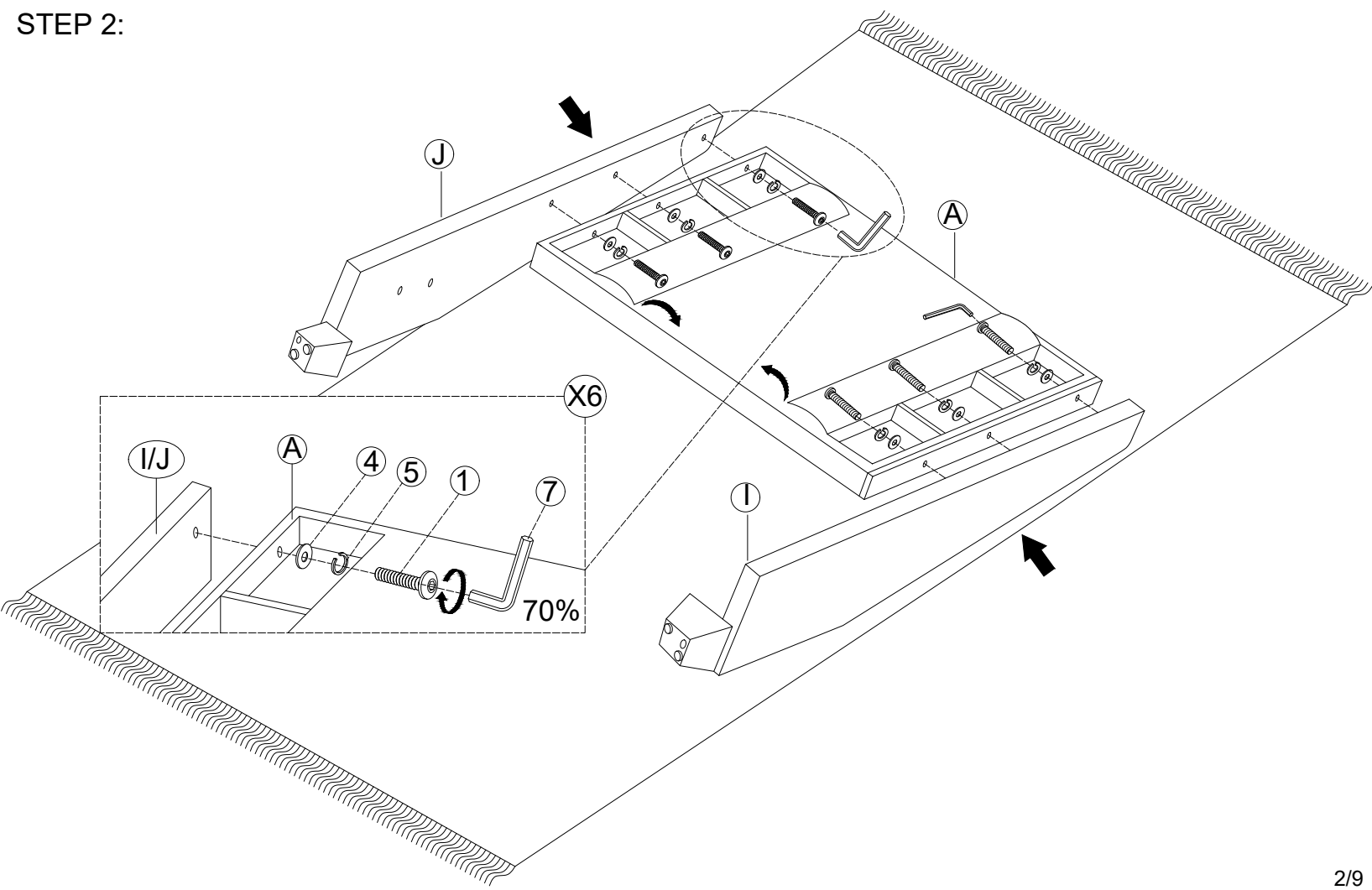
ASSEMBLY INSTRUCTIONS



STEP 1:



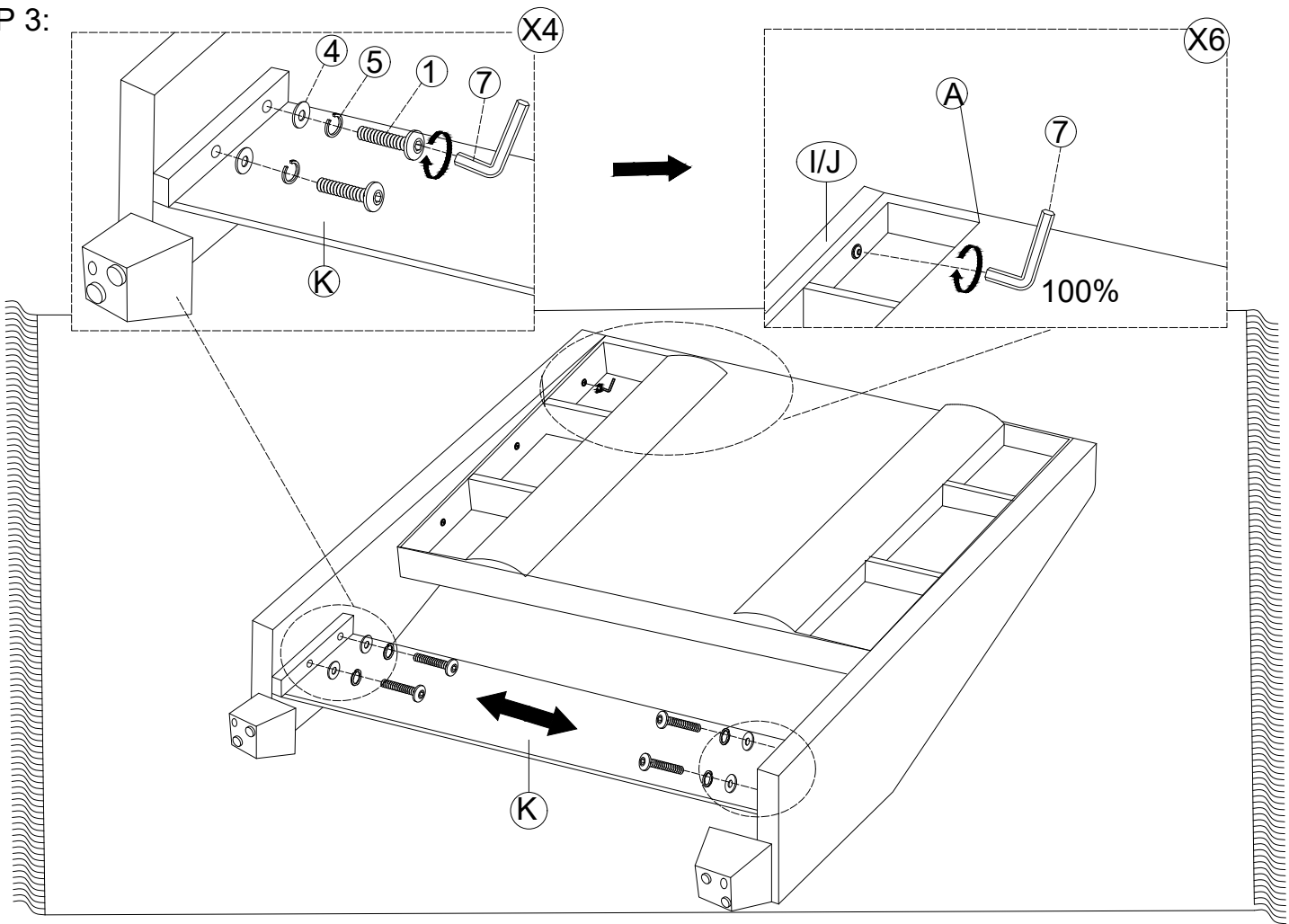
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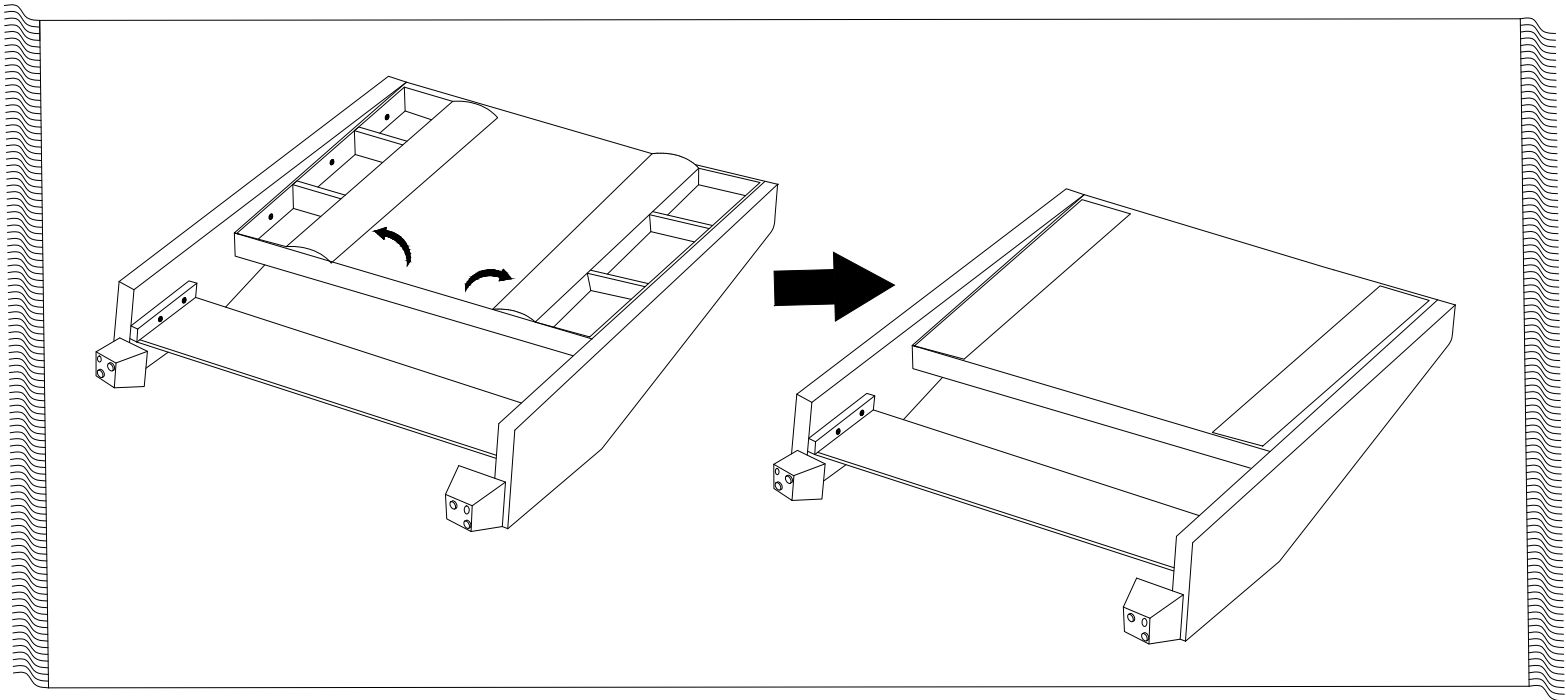
MADERA UPHOLSTERED KING BED ASSEMBLY INSTRUCTIONS



STEP 3:

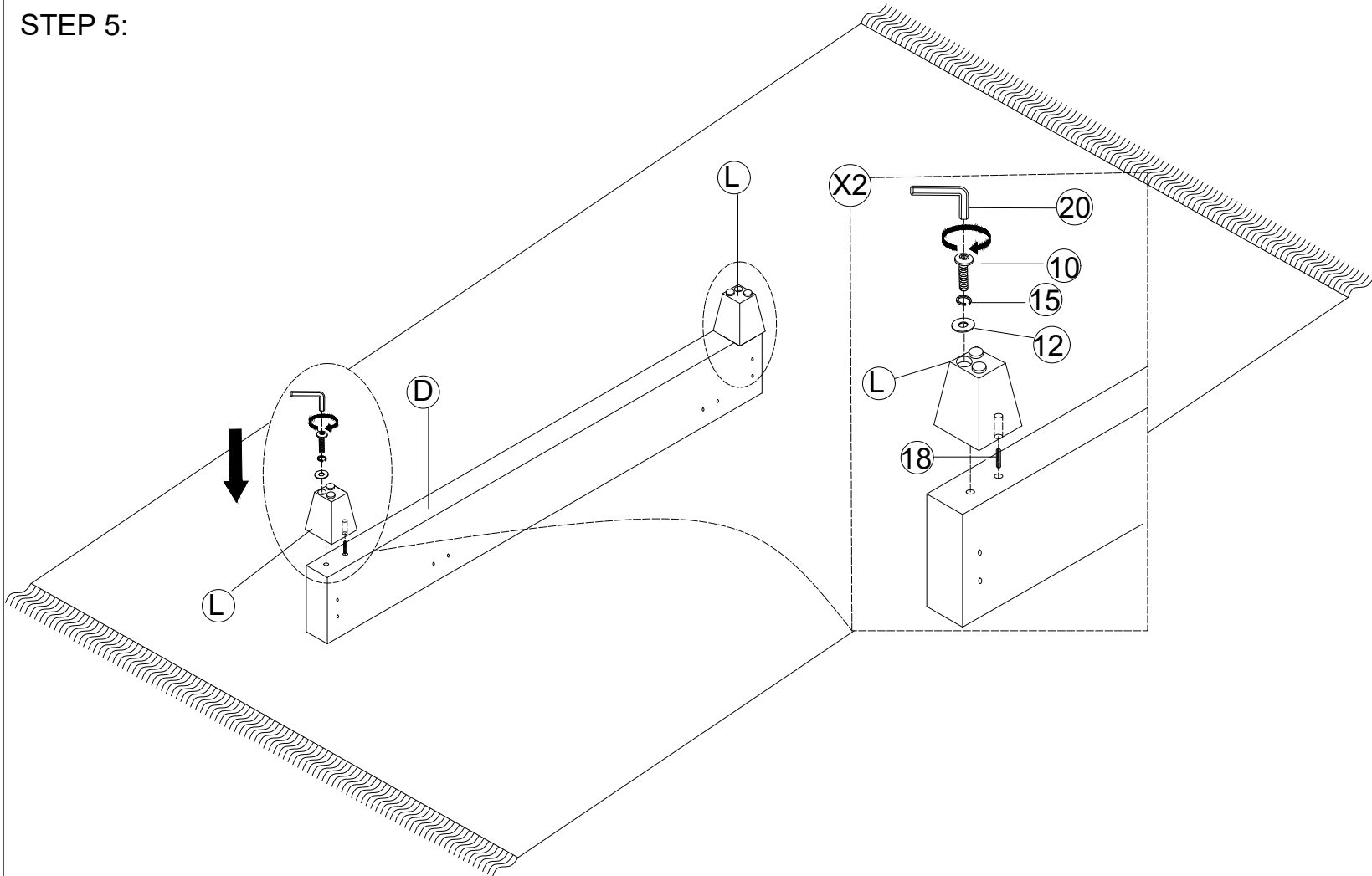


STEP 4:

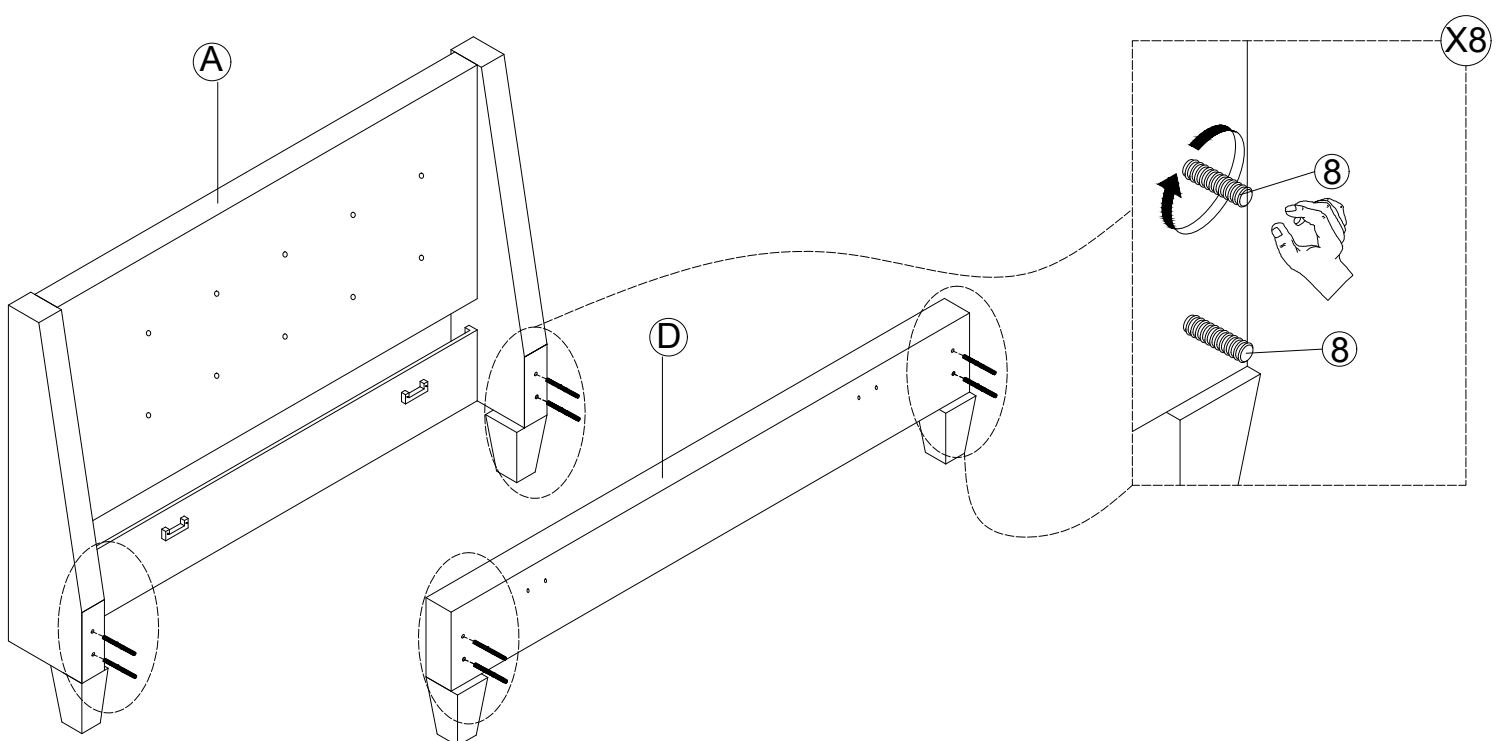


MADERA UPHOLSTERED KING BED ASSEMBLY INSTRUCTIONS

STEP 5:



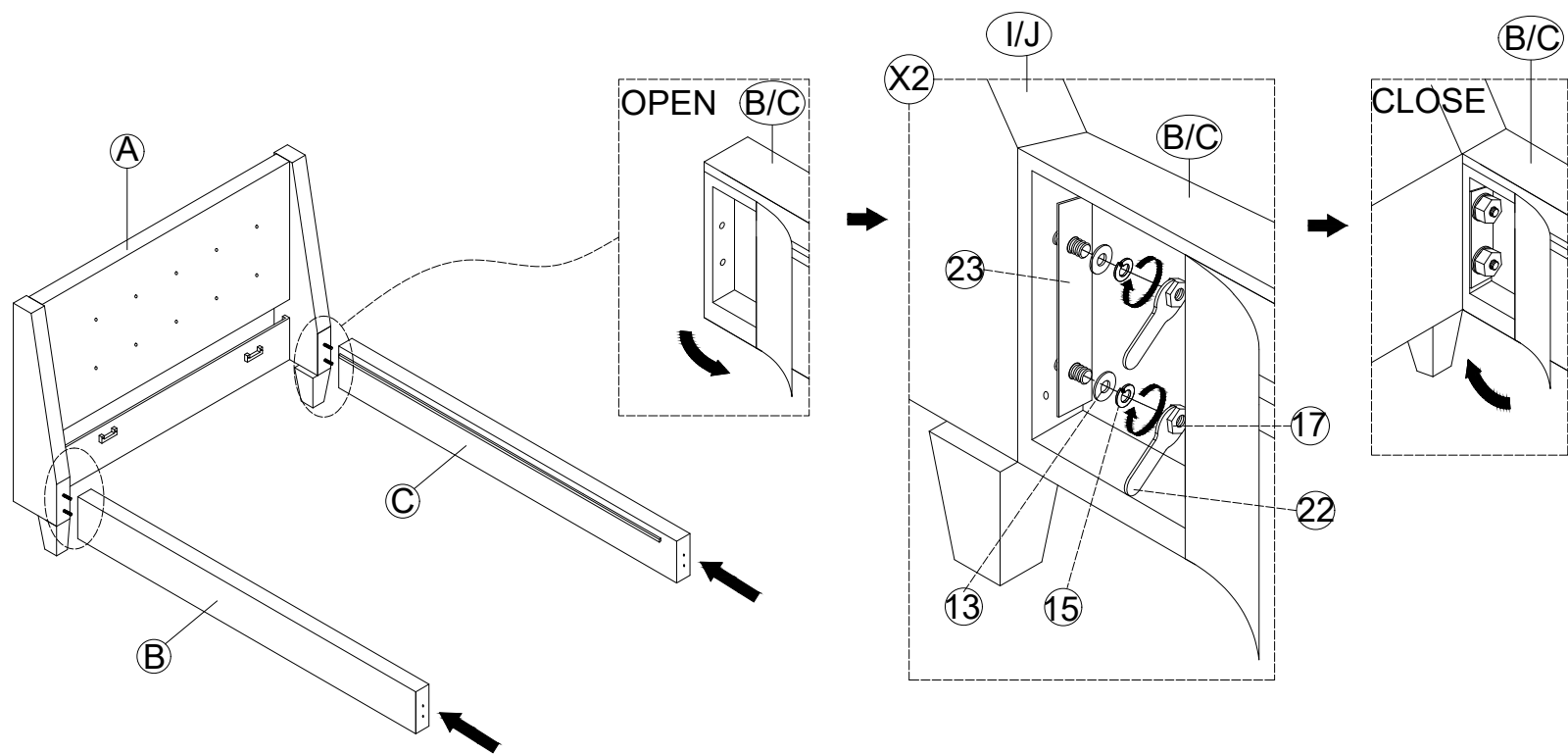
STEP 6:



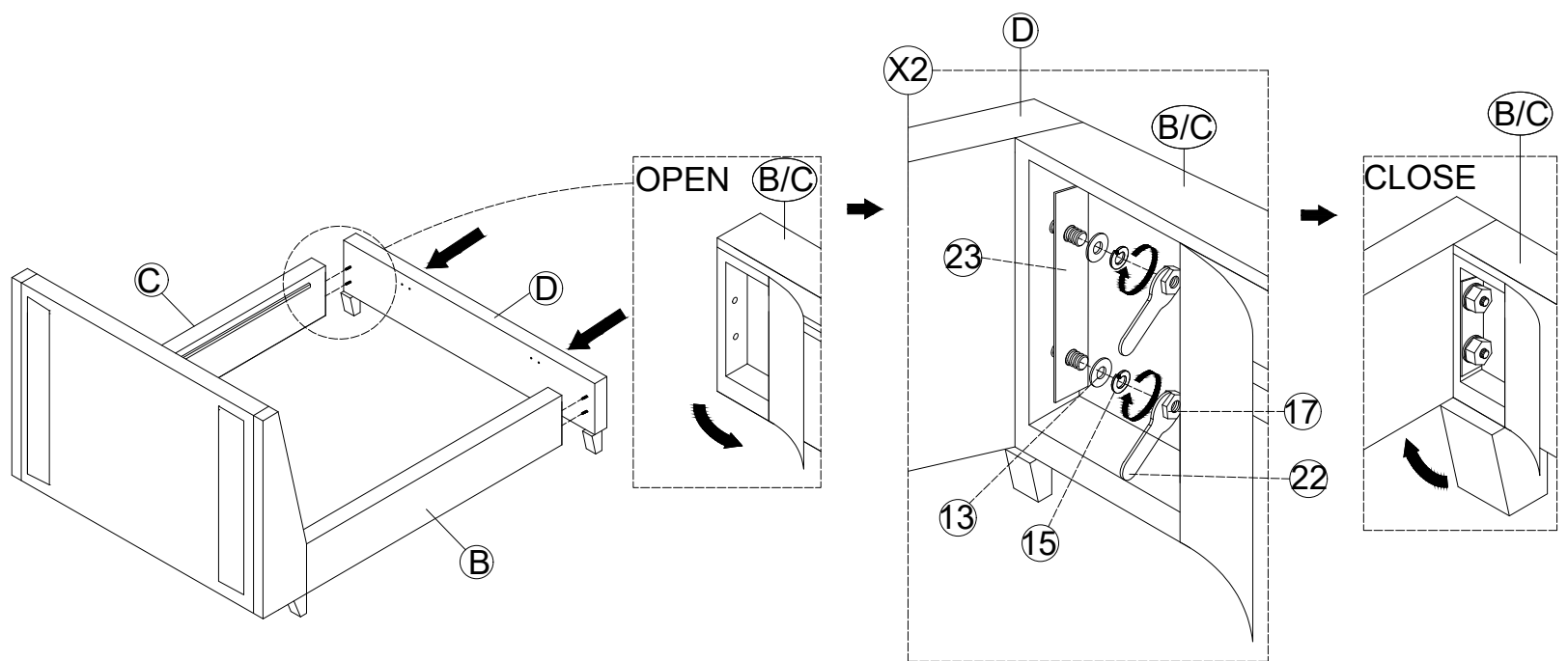
MADERA UPHOLSTERED KING BED ASSEMBLY INSTRUCTIONS



STEP 7:

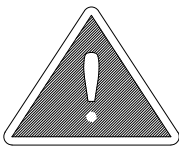


STEP 8:



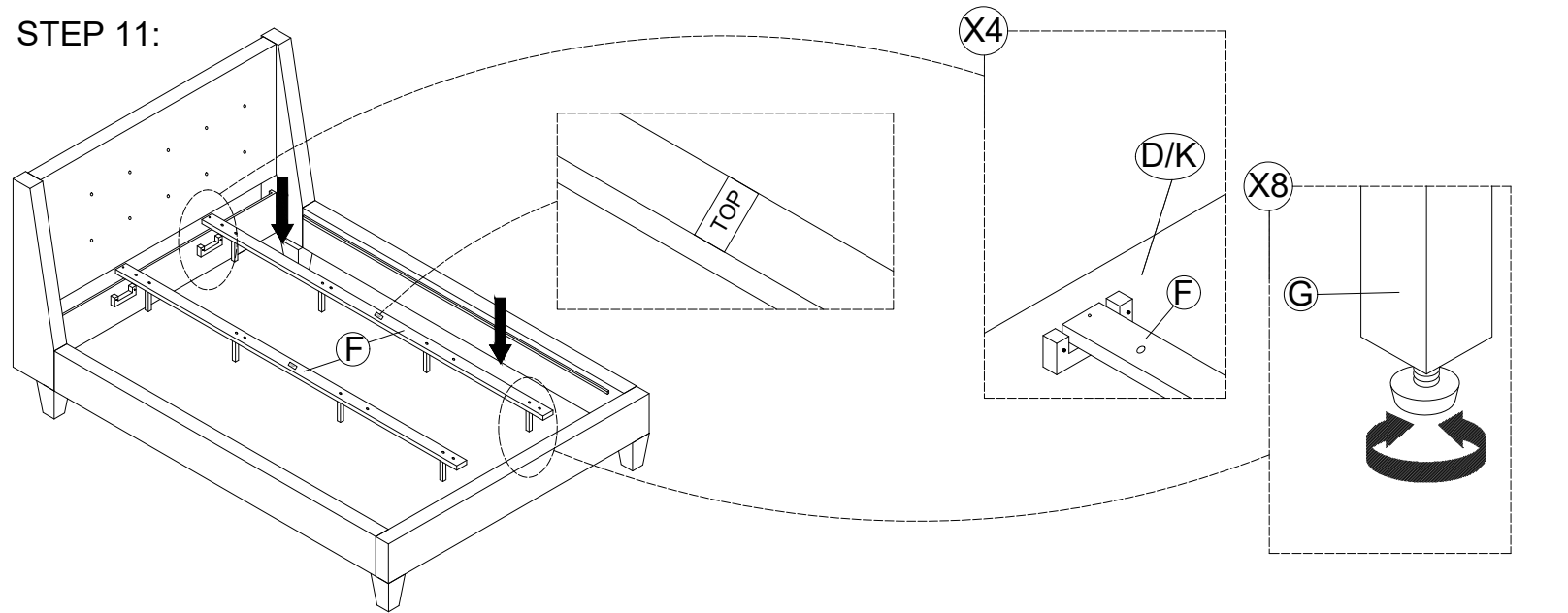
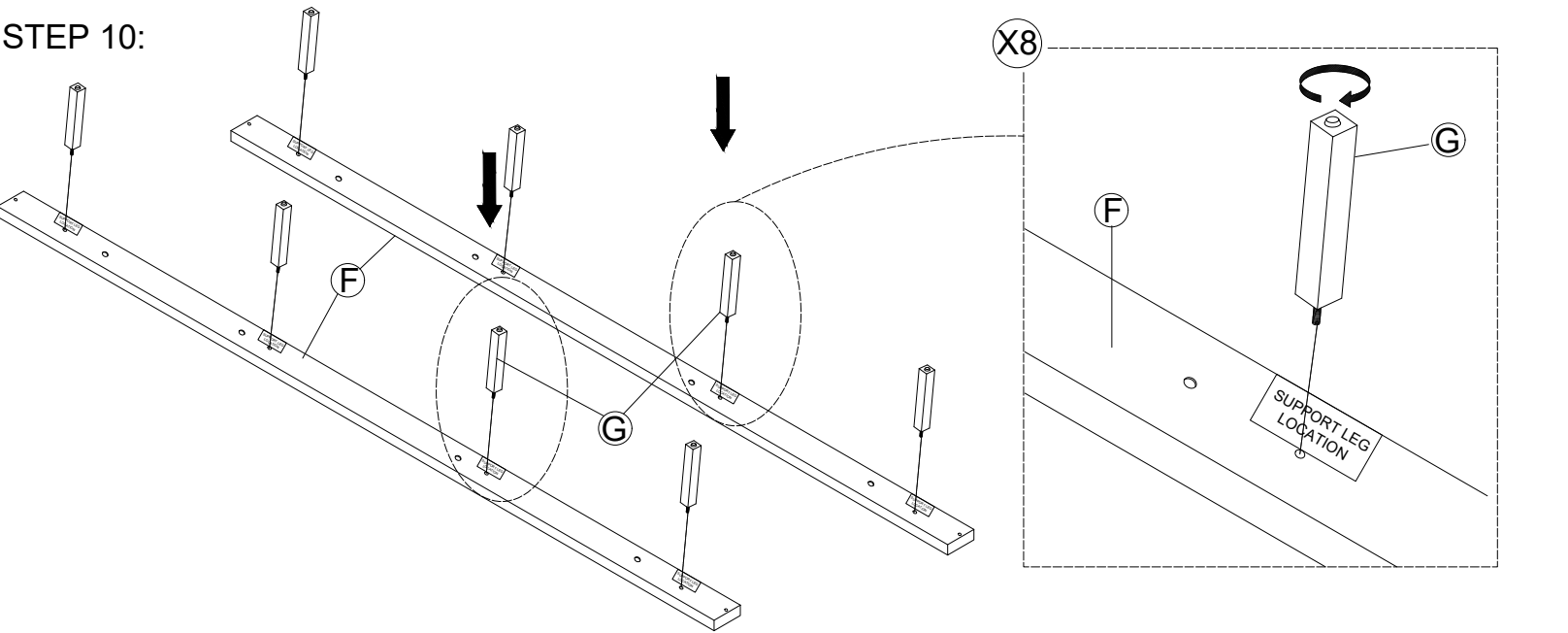
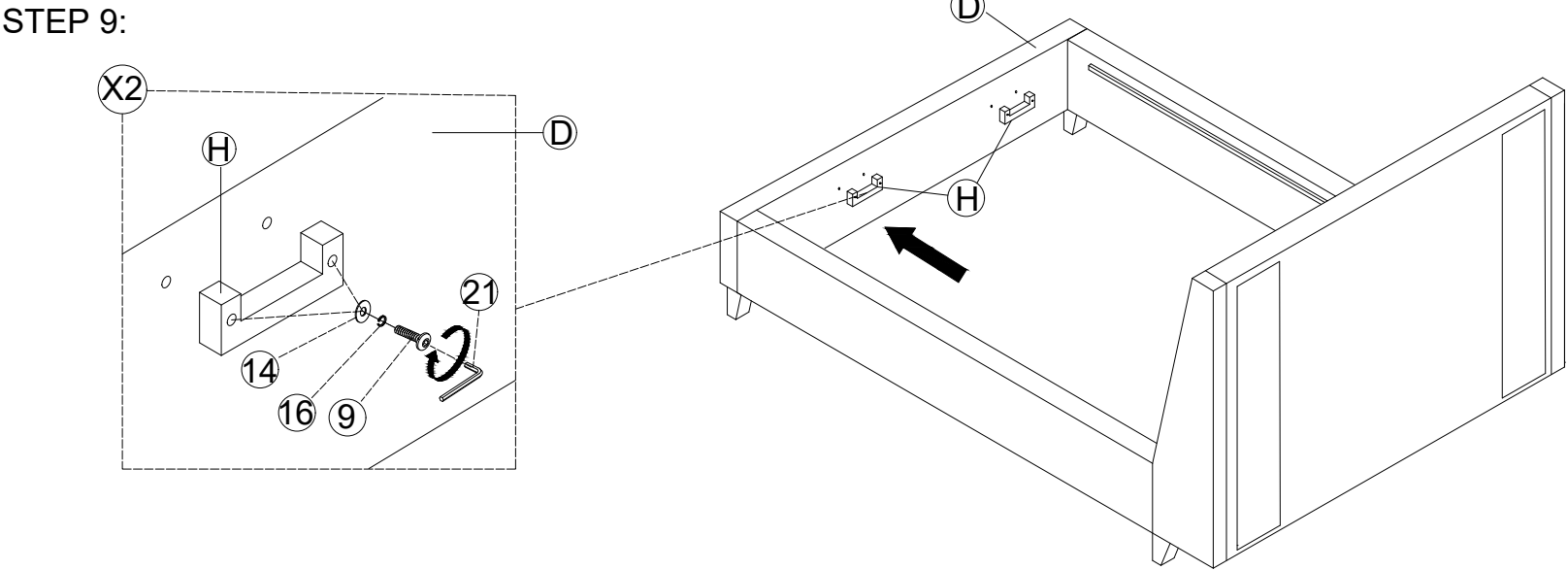
MADERA UPHOLSTERED KING BED

ASSEMBLY INSTRUCTIONS



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 9~13 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 9.

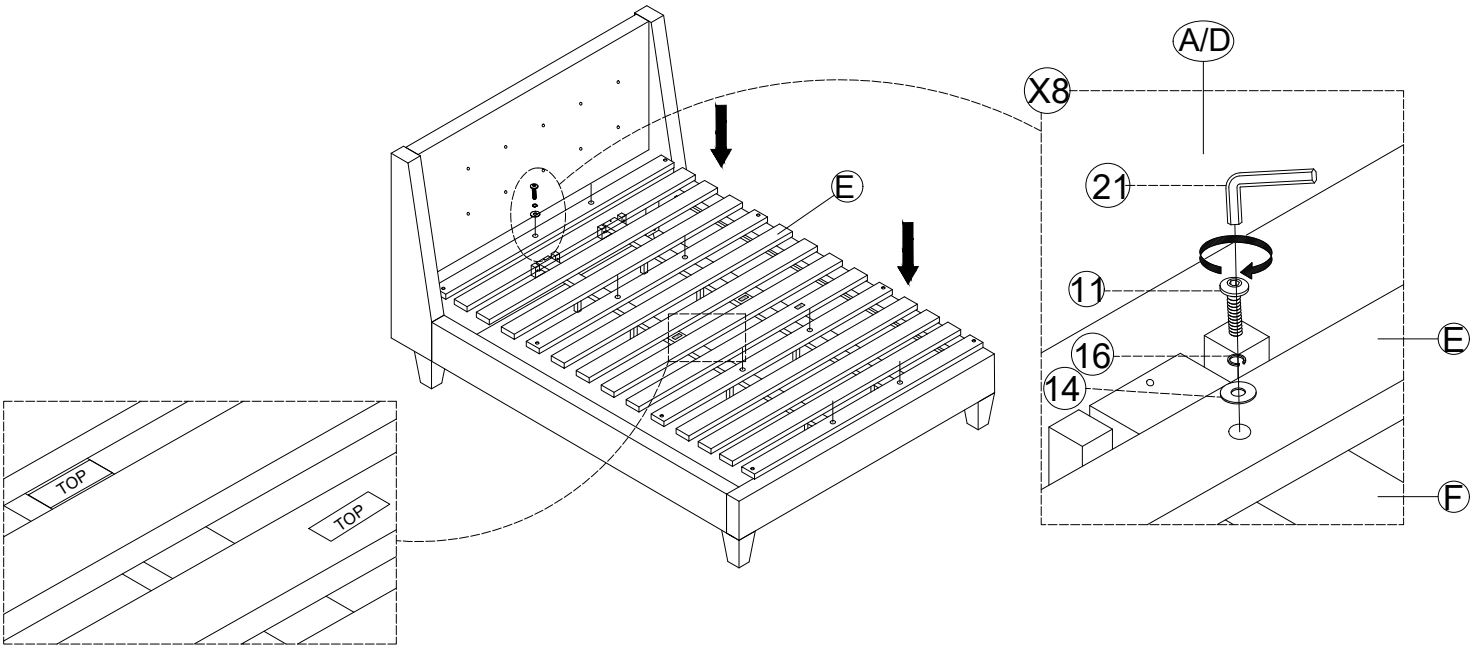


MADERA UPHOLSTERED KING BED

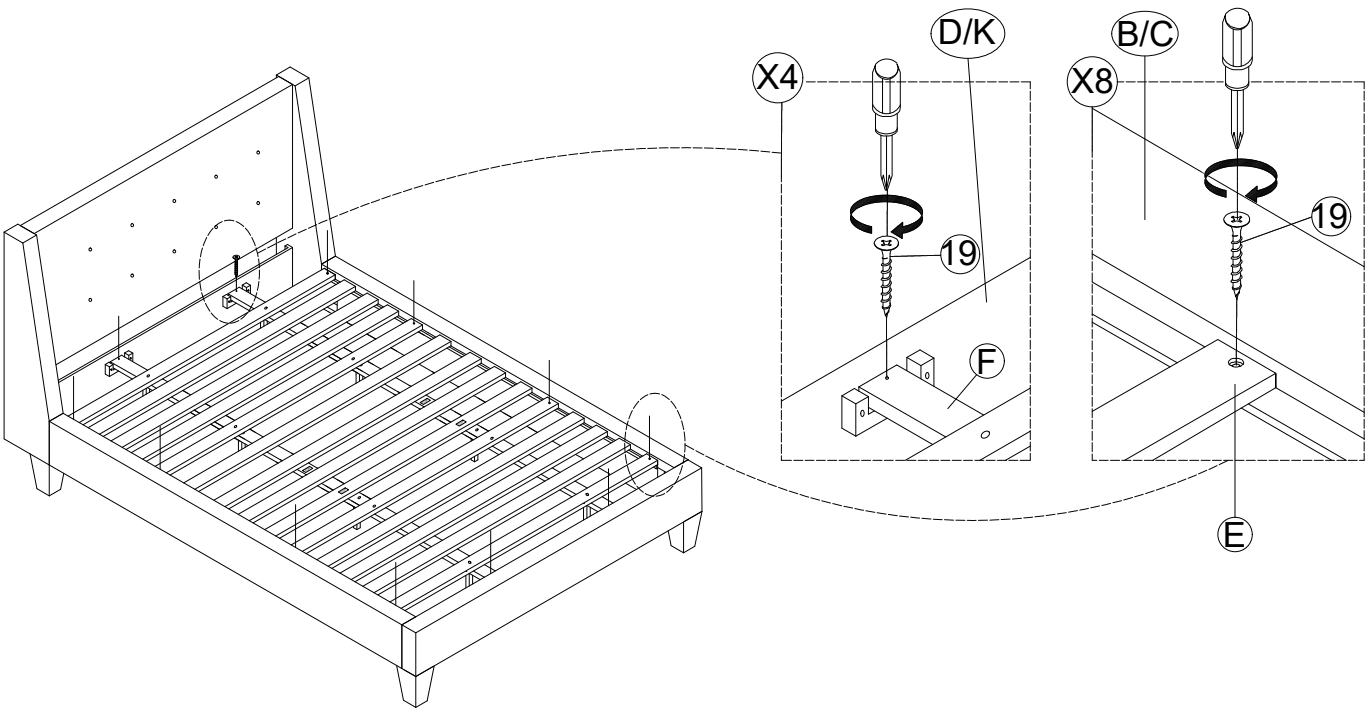
ASSEMBLY INSTRUCTIONS



STEP 12:

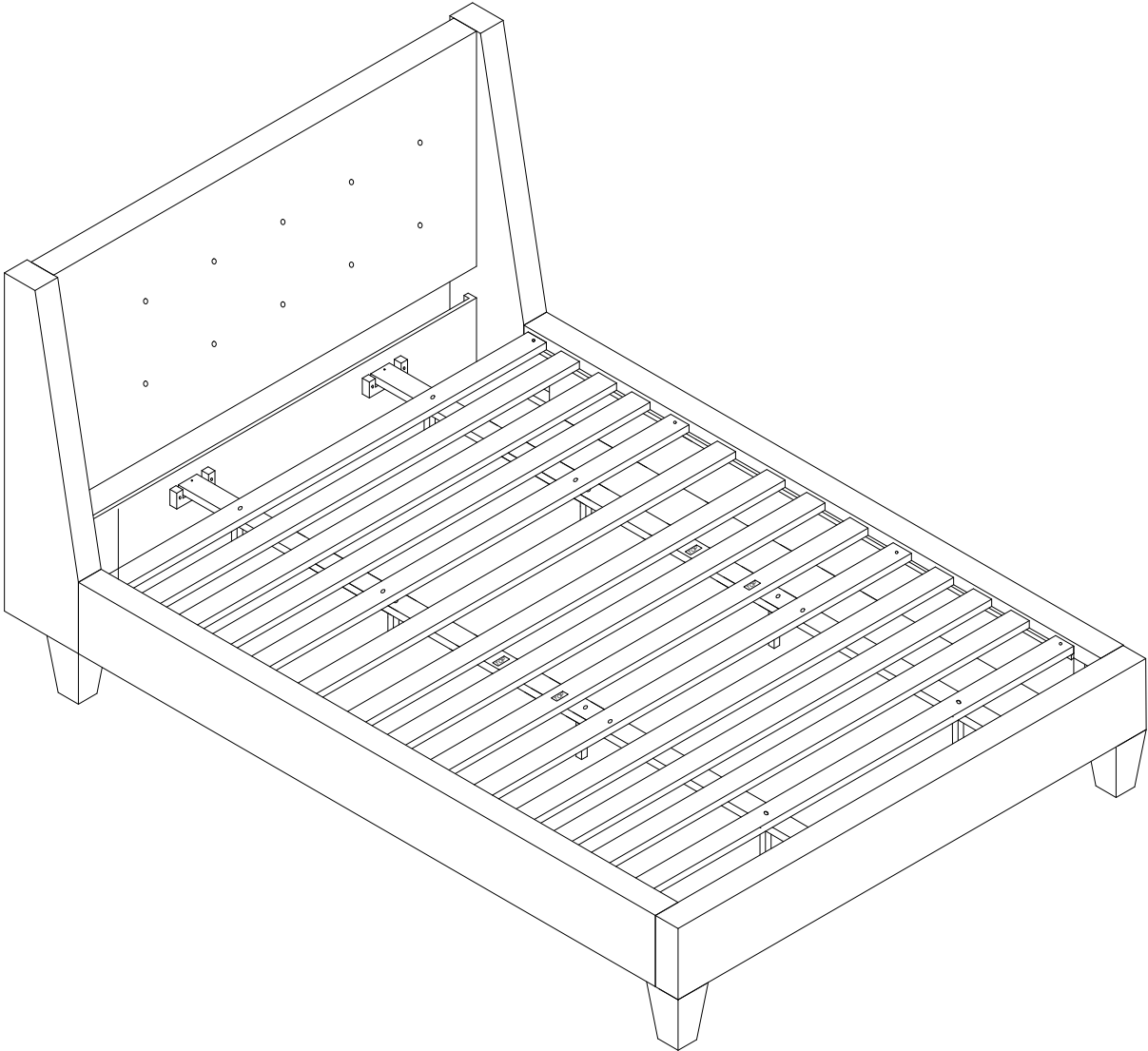


STEP 13:



MADERA UPHOLSTERED KING BED

ASSEMBLY INSTRUCTIONS



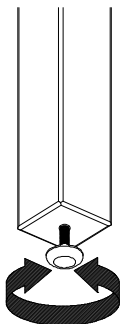
ASSEMBLY COMPLETE

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each support leg.

Turn the leveler counter-clockwise to extend the leveler and clockwise to retract it.

Adjust each leveler until each support leg is applying equal, upward pressure on the support slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
- Lift the bed when moving it. Dragging the bed can damage the center support.
- Readjust levelers after moving the bed.

MADERA UPHOLSTERED KING BED ASSEMBLY INSTRUCTIONS



APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT

AN ADJUSTABLE MATTRESS BASE IS A FREESTANDING MATTRESS SUPPORT THAT SITS WITHIN THE PERIMETER OF THE BED FRAME.

IF USING THIS BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION THESE INSTRUCTIONS DO NOT APPLY.

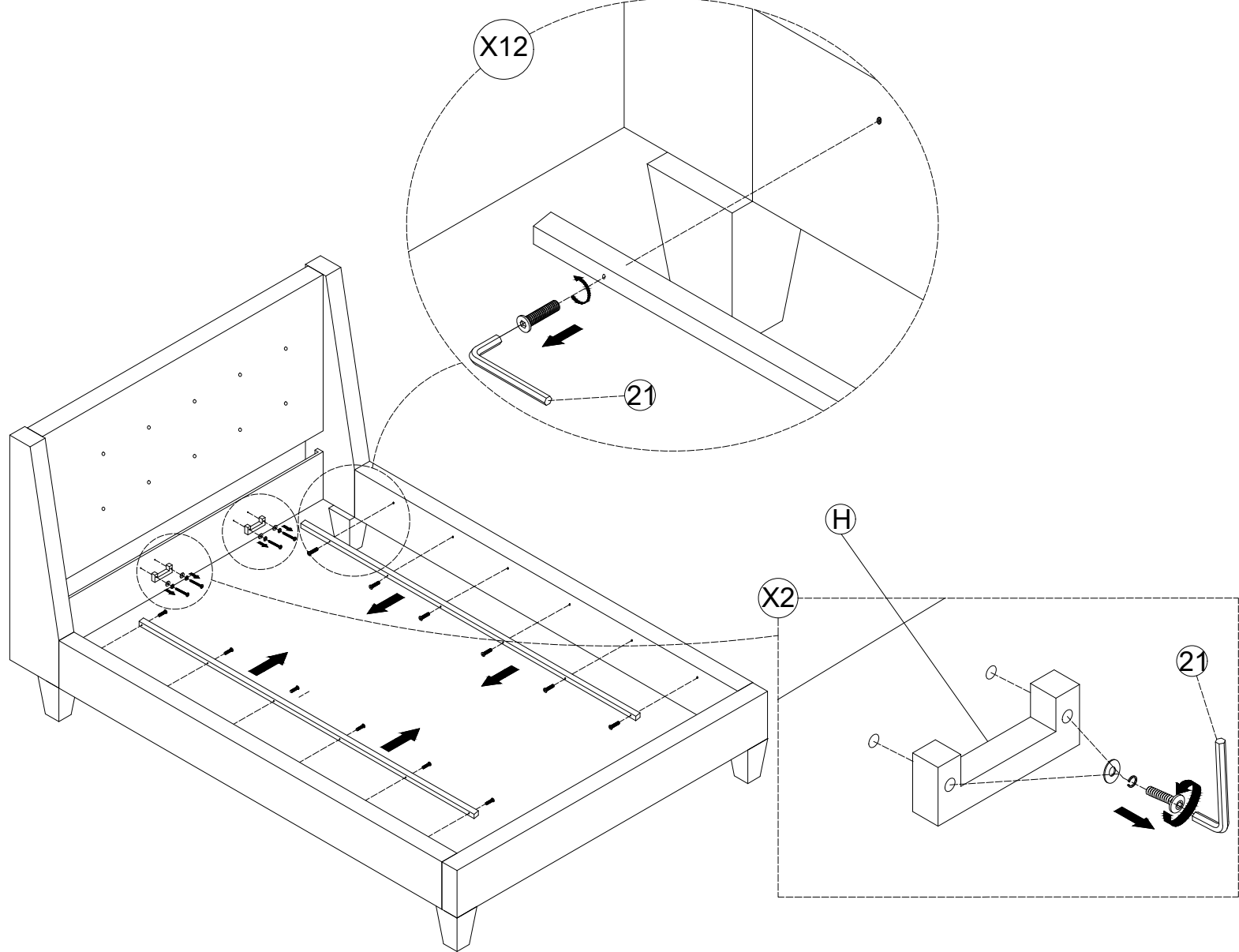
PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

E. SLAT ROLL	1 SET
F. CENTER SLAT SUPPORT	2 PCS
G. SUPPORT LEG	8 PCS
H. CENTER SLAT SUPPORT CLEAT	4 PCS

STEP 1:

USE ALLEN KEY (21) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS AND PRE-ASSEMBLED CENTER SLAT SUPPORT CLEATS.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION.

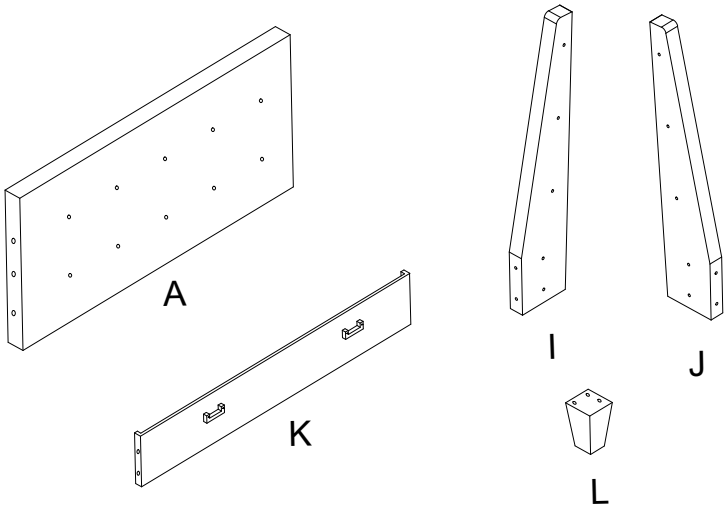
MADERA UPHOLSTERED C.KING BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD1 PC
- I. LEFT WING1 PC
- J. RIGHT WING1 PC
- K. HEAD RAIL1 PC
- L. LEG2 PCS



HARDWARE KIT PACKED IN BOX #1

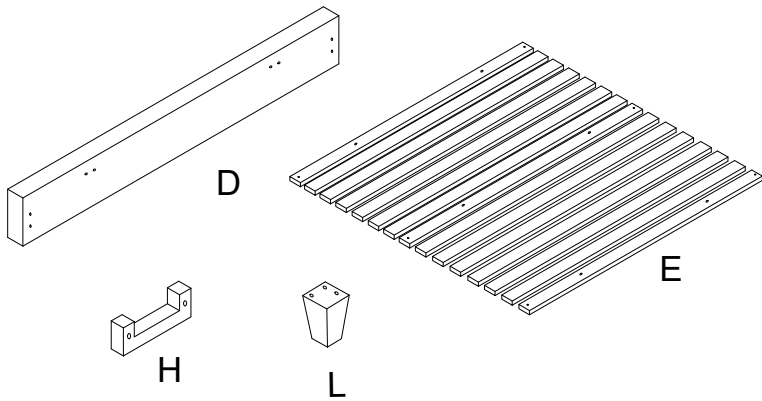
No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		4 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		6 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		10 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		10 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		10 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

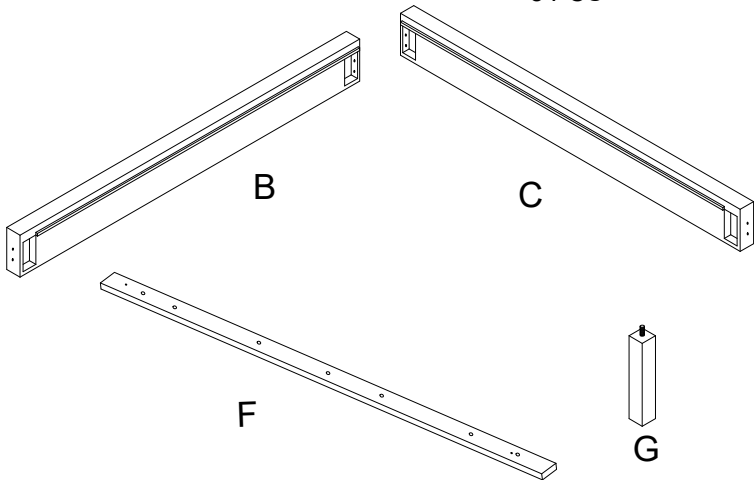
BOX#2

- D. FOOTBOARD1 PC
- E. SLAT ROLL1 SET
- H. CENTER SLAT SUPPORT CLEAT2 PCS
- L. LEG2 PCS

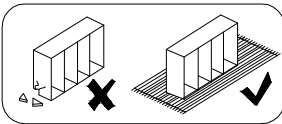
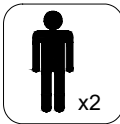
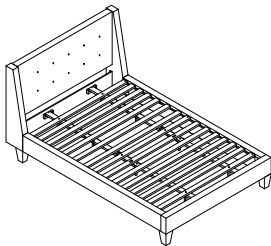


BOX#3

- B. LEFT SIDE RAIL1 PC
- C. RIGHT SIDE RAIL1 PC
- F. CENTER SLAT SUPPORT2 PCS
- G. SUPPORT LEG8 PCS



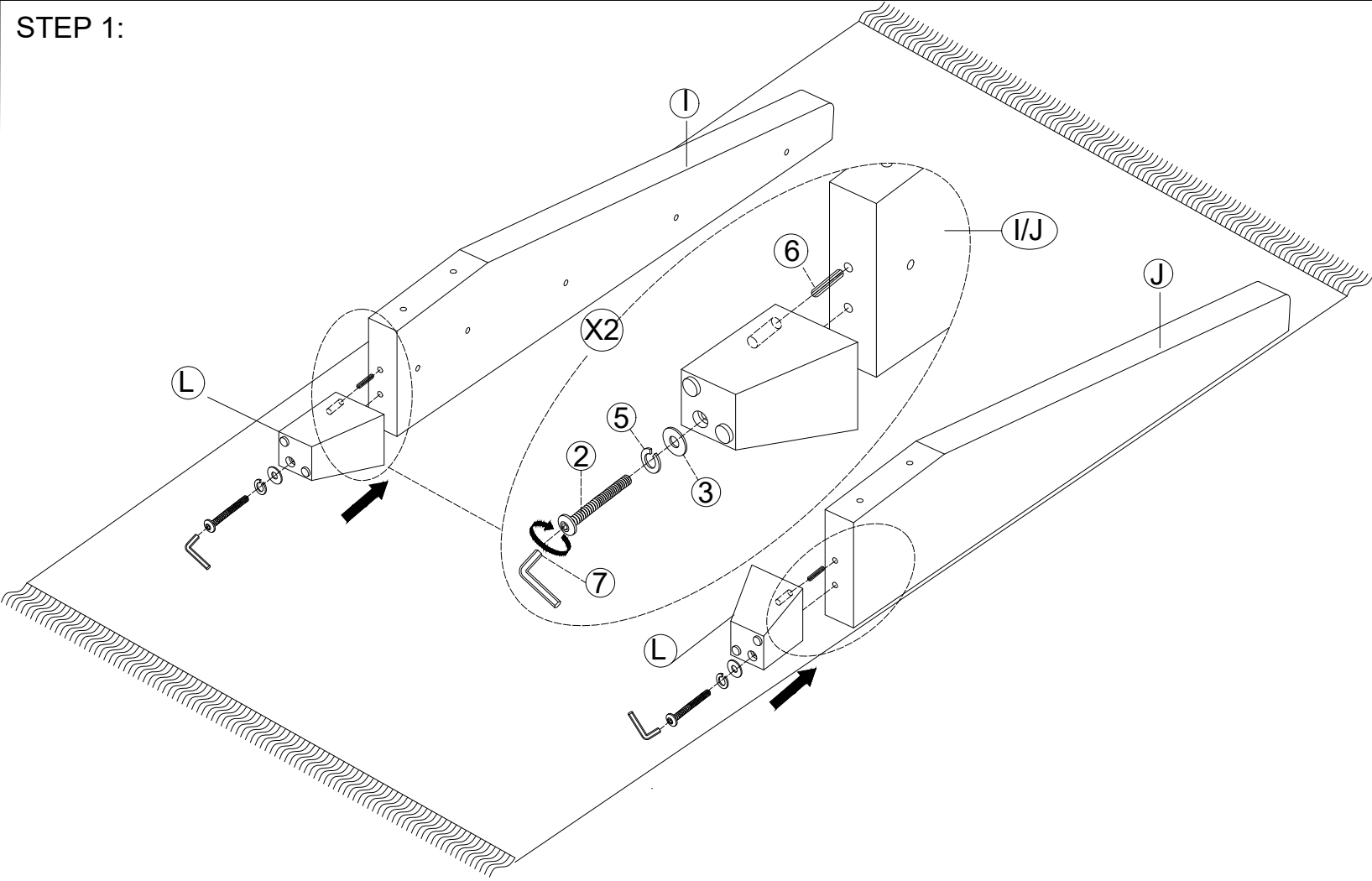
FULLY ASSEMBLED



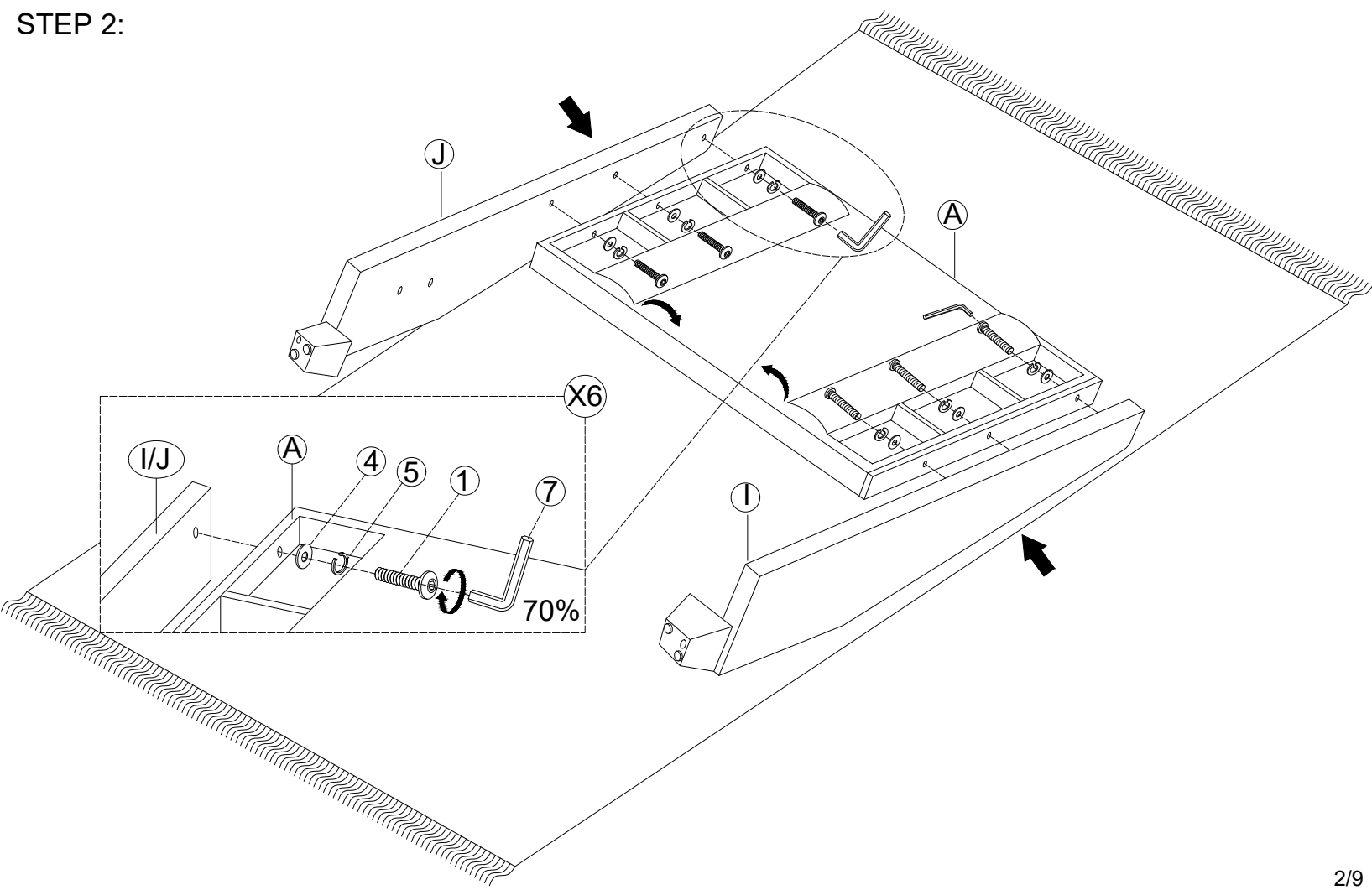
MADERA UPHOLSTERED C.KING BED ASSEMBLY INSTRUCTIONS



STEP 1:



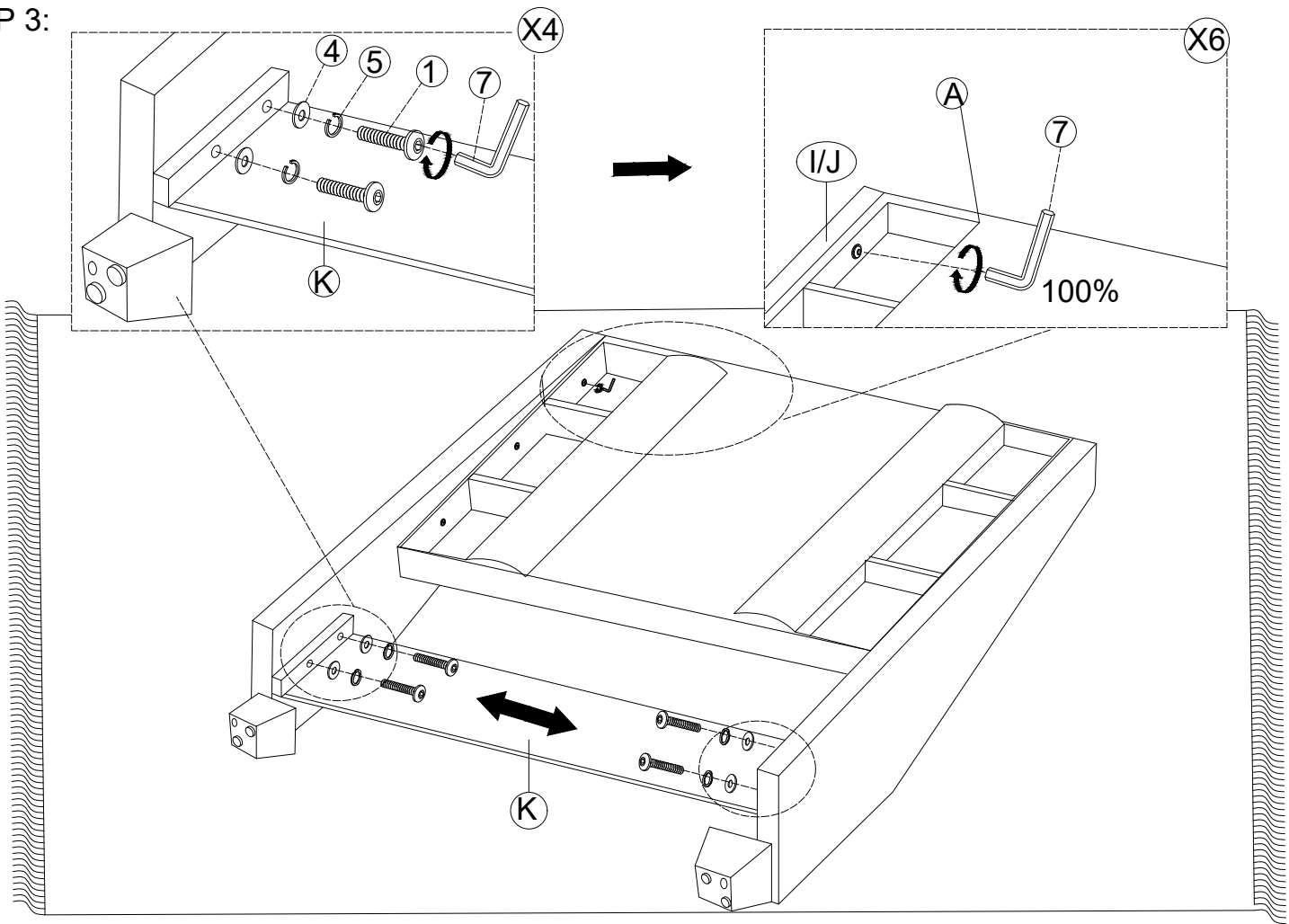
STEP 2:



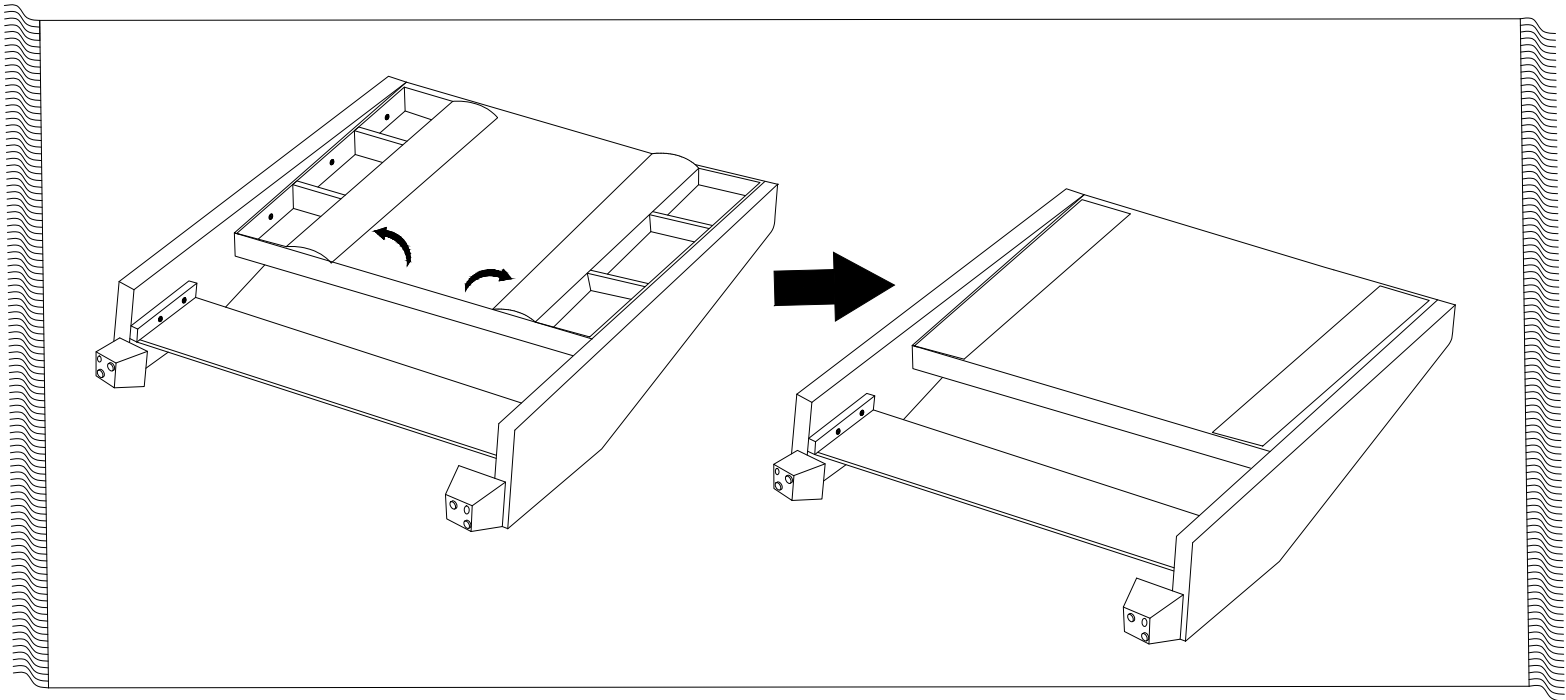
MADERA UPHOLSTERED C.KING BED ASSEMBLY INSTRUCTIONS



STEP 3:



STEP 4:

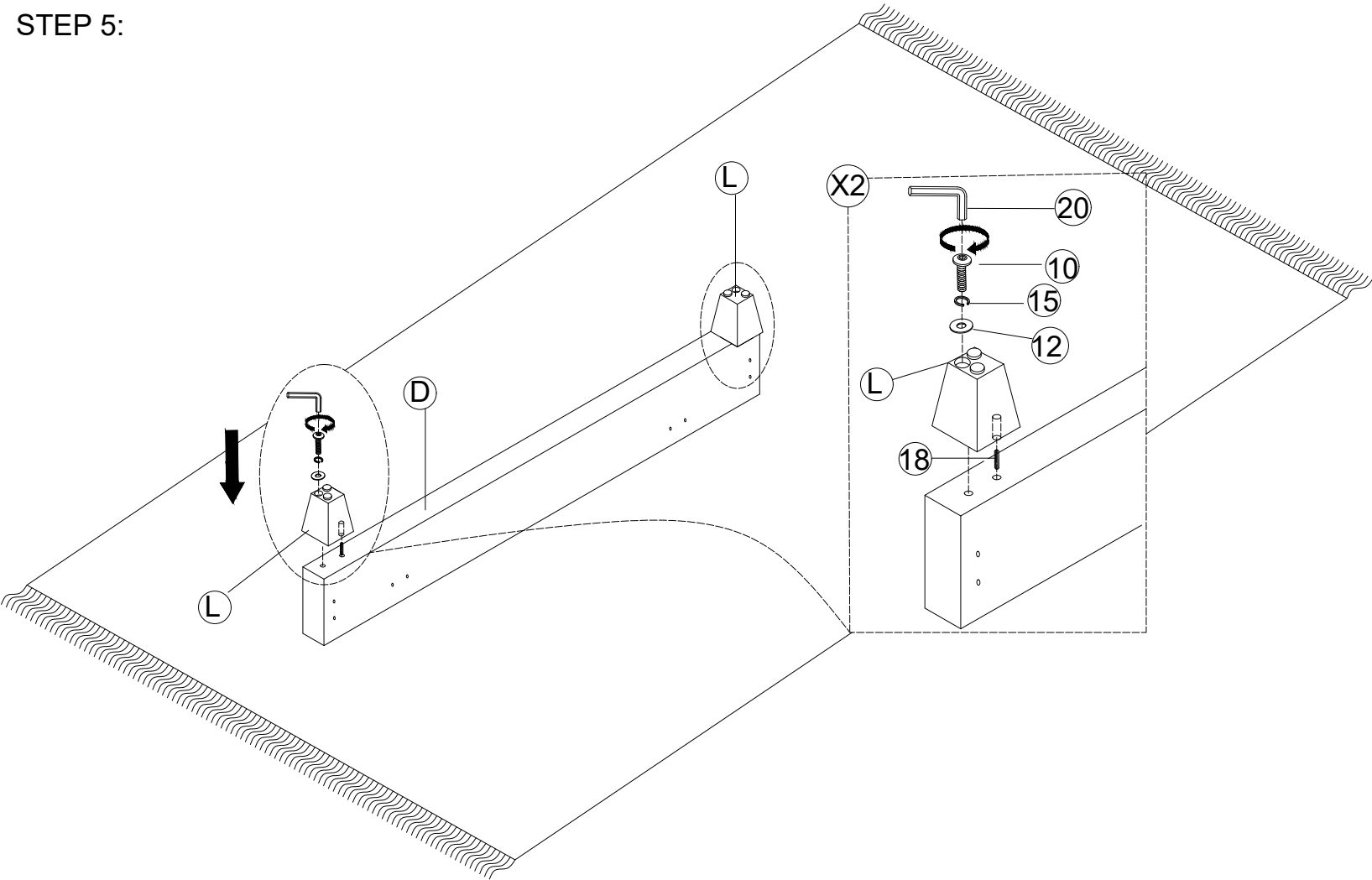


MADERA UPHOLSTERED C.KING BED

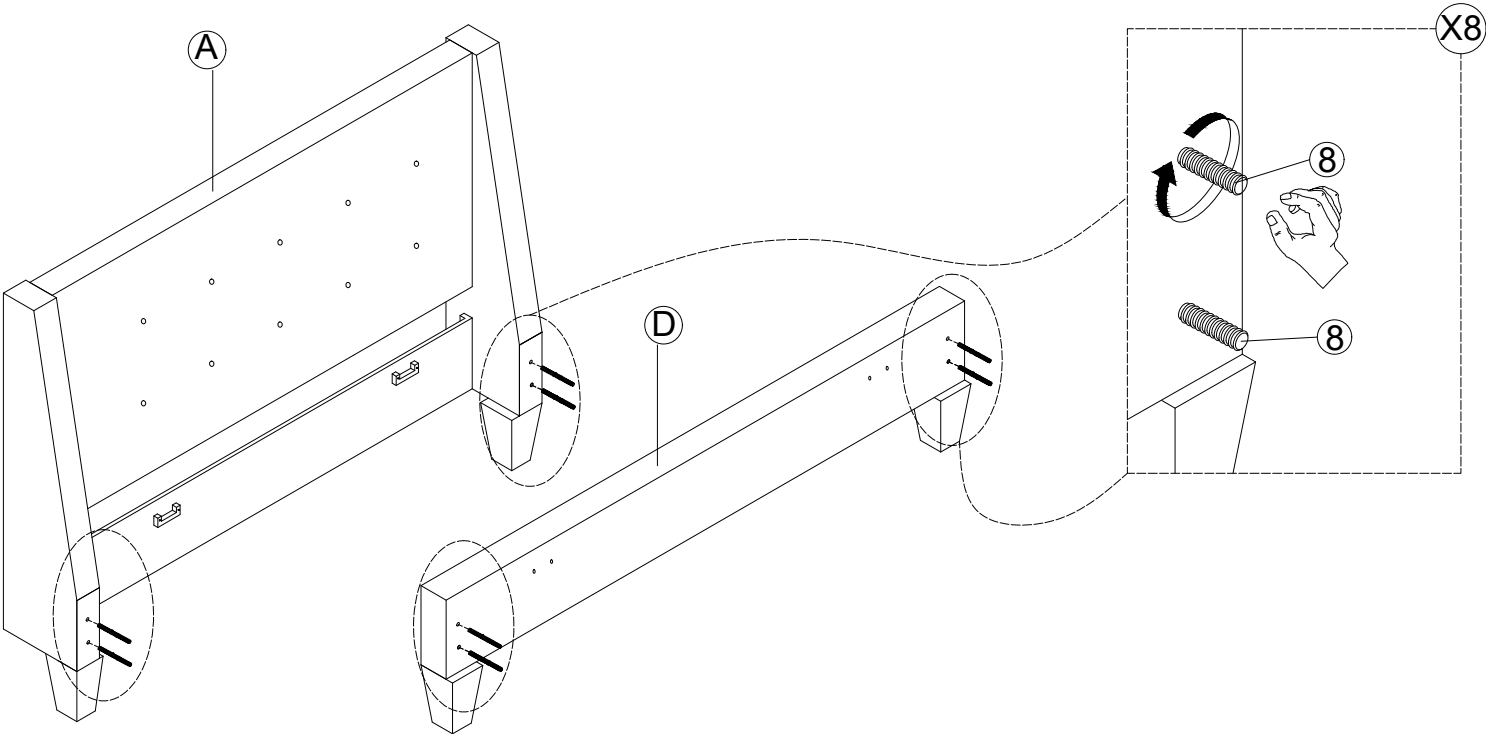
ASSEMBLY INSTRUCTIONS



STEP 5:



STEP 6:

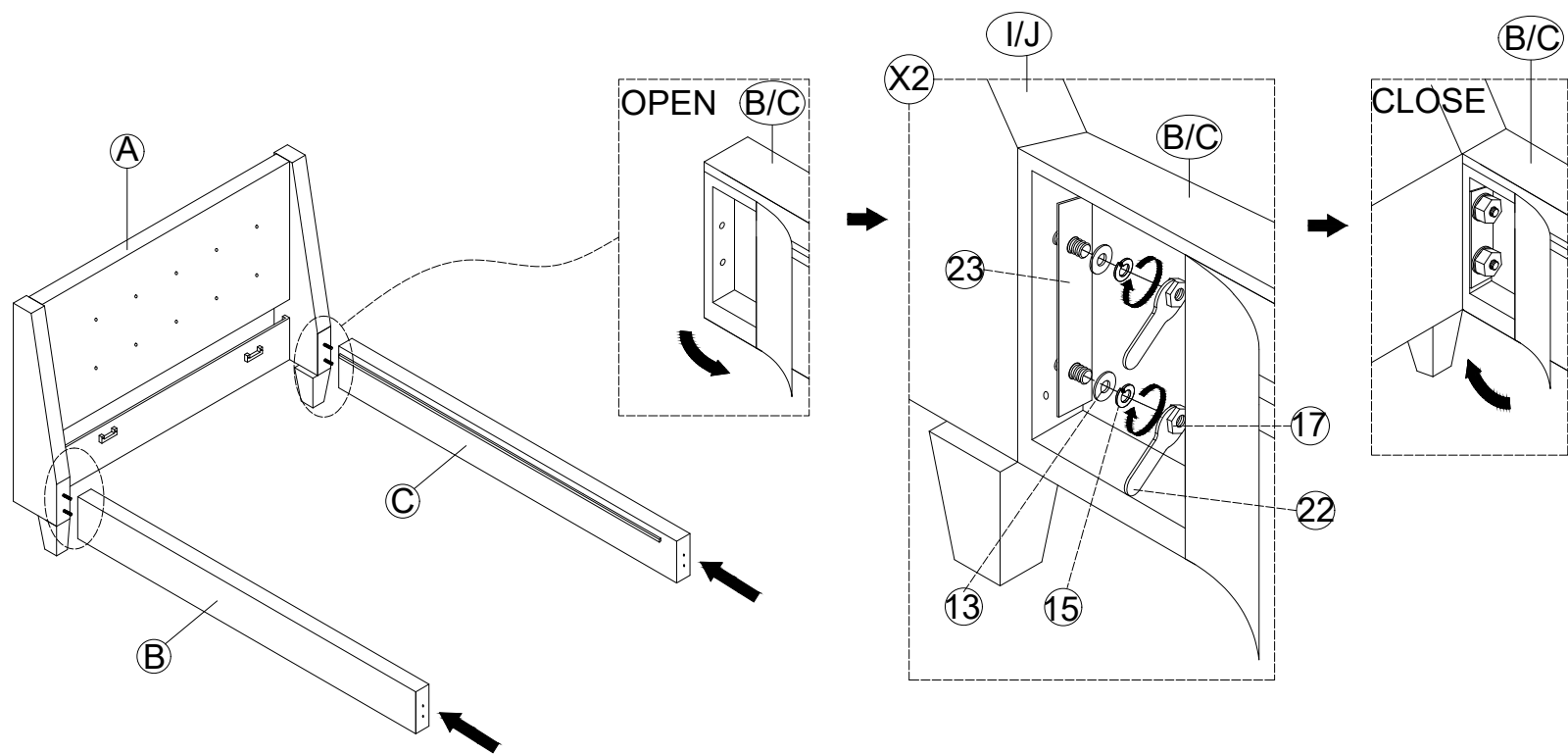


MADERA UPHOLSTERED C.KING BED

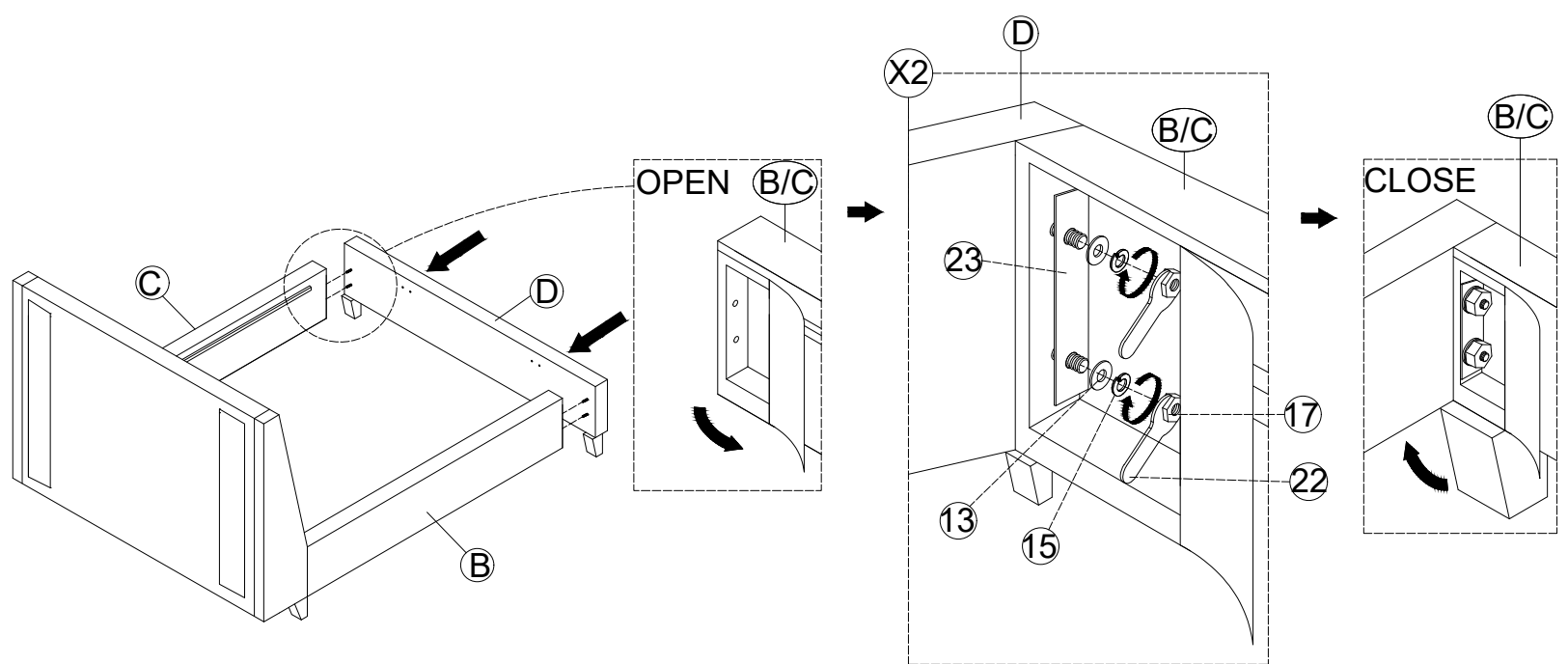
ASSEMBLY INSTRUCTIONS



STEP 7:



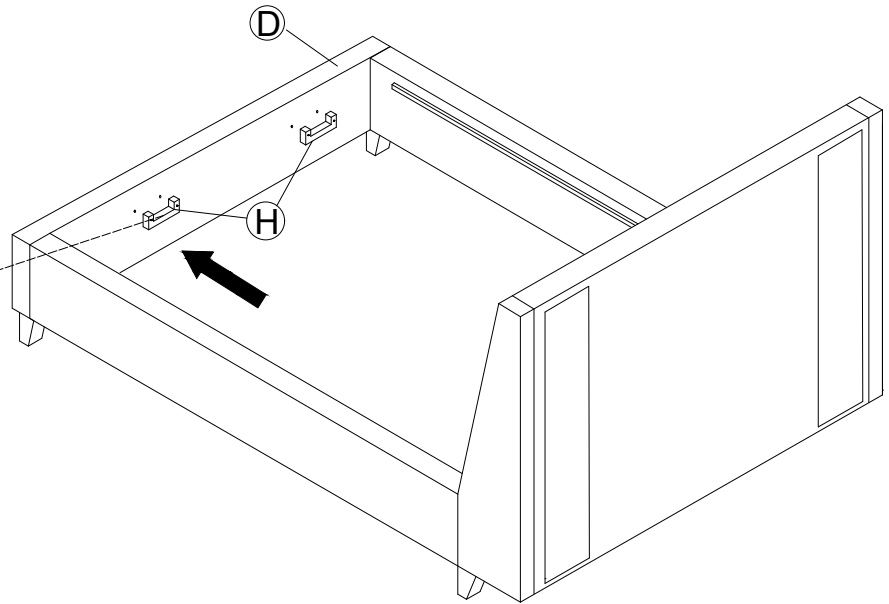
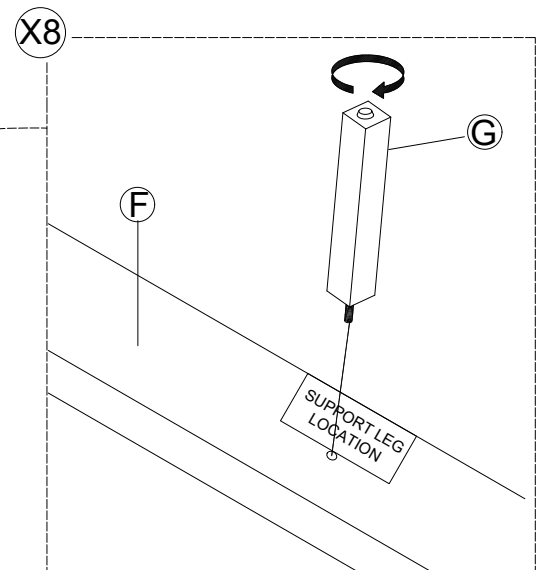
STEP 8:



MODUS
FURNITURE

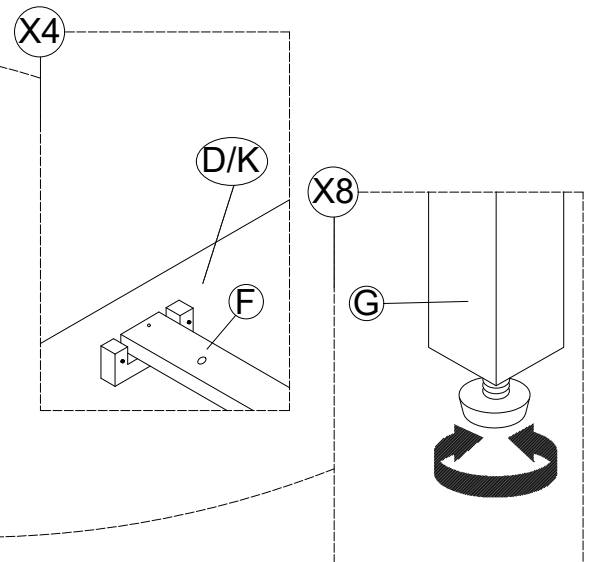


- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 9~13 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 9.

[illegible]

STEP 11:

This diagram illustrates the final assembly step. It shows the bed frame with the headboard and footboard already attached. Two long wooden slats are being positioned across the frame. A circular callout labeled 'F' points to the slats. Two large black arrows indicate the downward force applied to the slats. A dashed line indicates the backrest is being lowered into place. An inset shows a close-up of the backrest's top edge, which has a circular hole and the word 'TOP' printed on it.

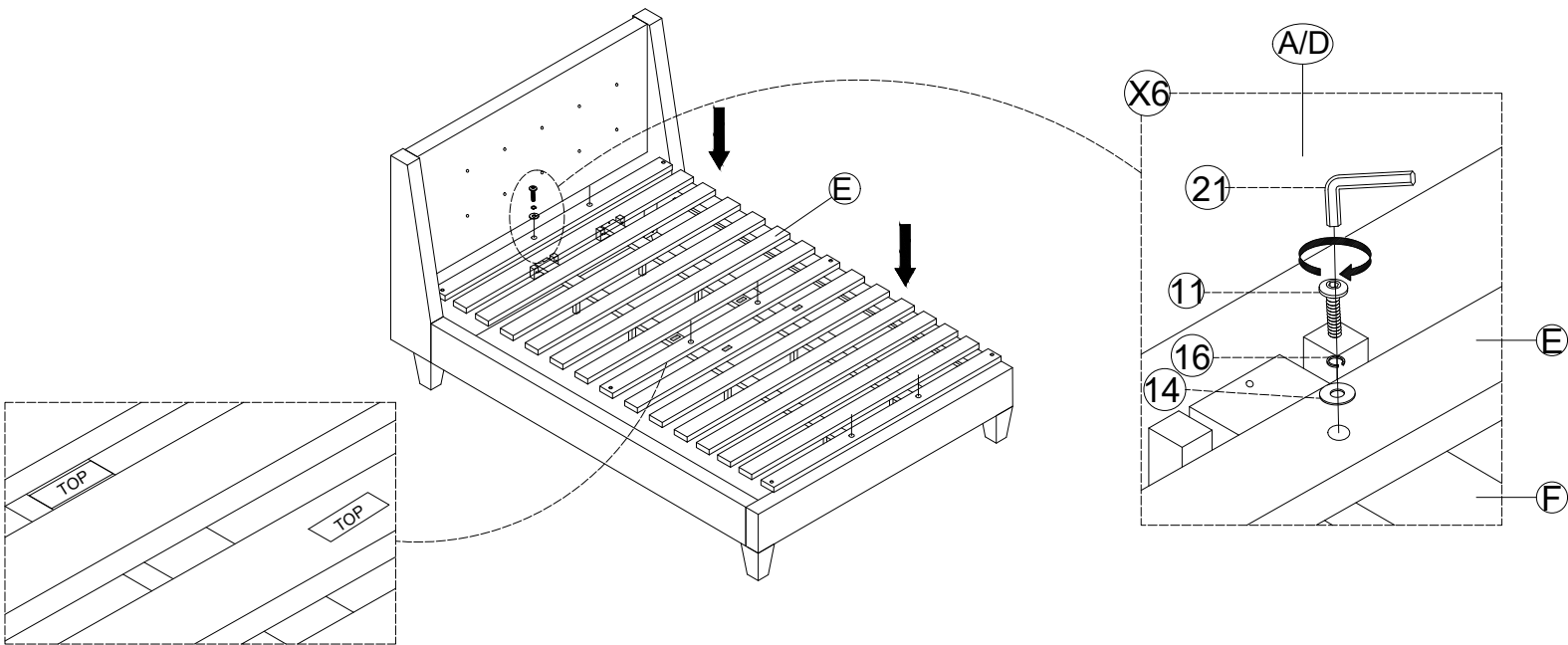


MADERA UPHOLSTERED C.KING BED

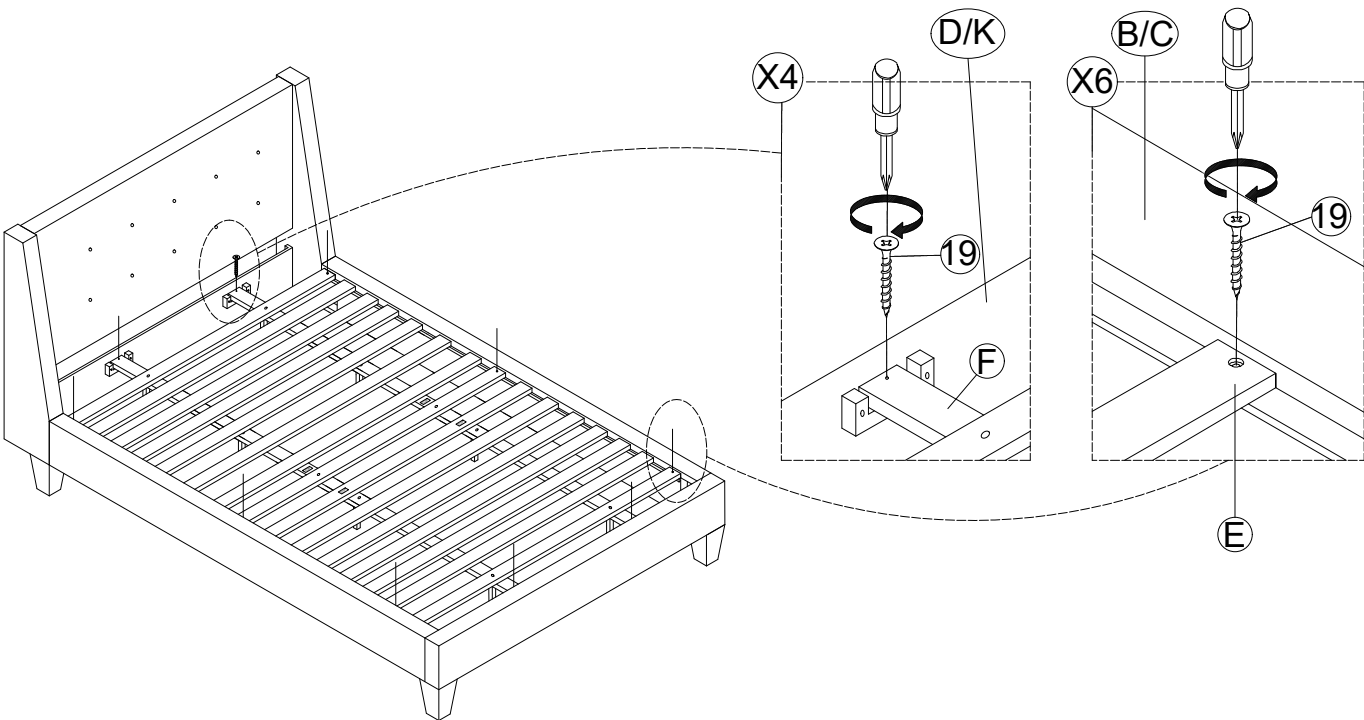
ASSEMBLY INSTRUCTIONS



STEP 12:

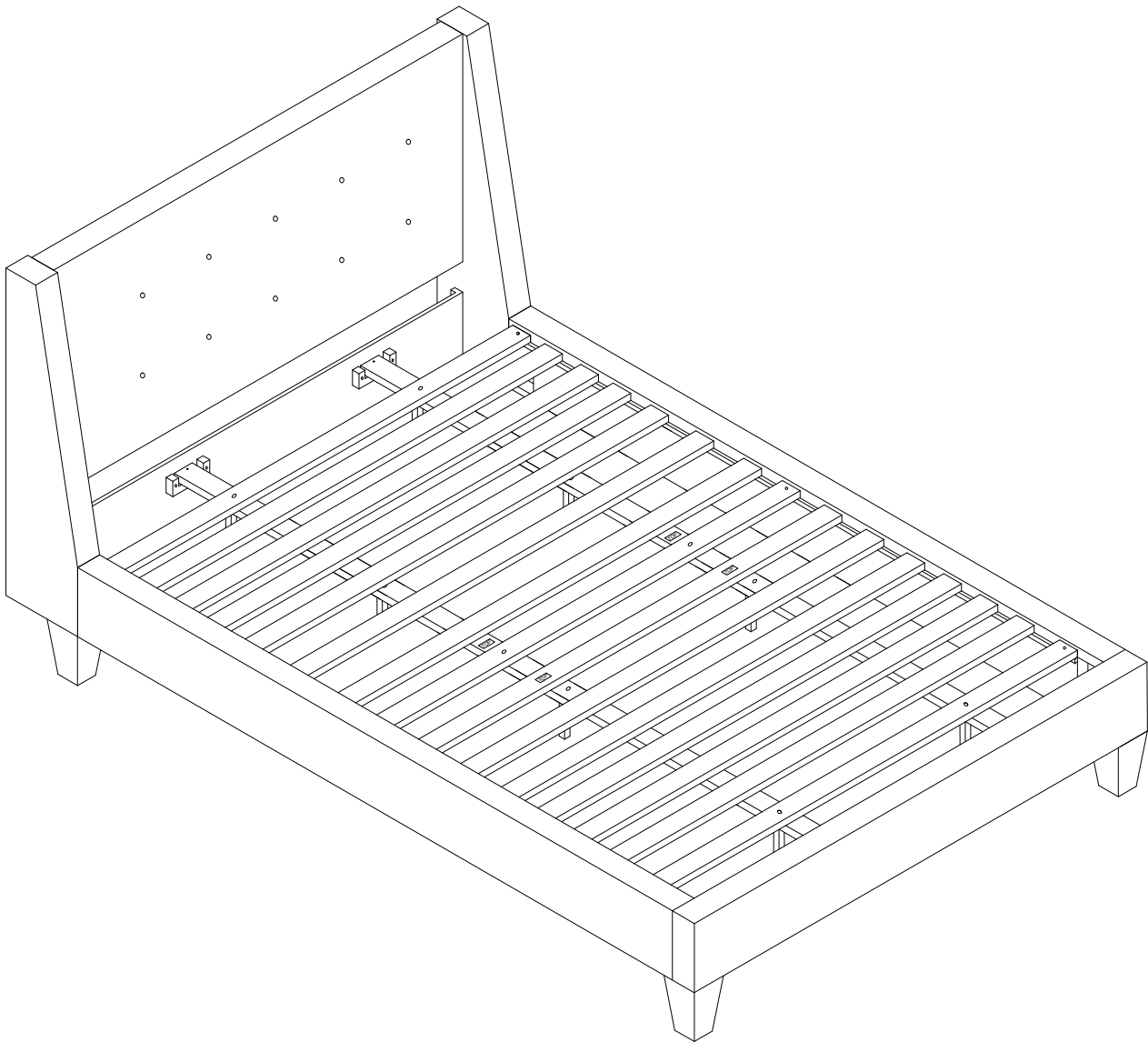


STEP 13:



MADERA UPHOLSTERED C.KING BED

ASSEMBLY INSTRUCTIONS



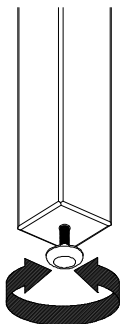
ASSEMBLY COMPLETE

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each support leg.

Turn the leveler counter-clockwise to extend the leveler and clockwise to retract it.

Adjust each leveler until each support leg is applying equal, upward pressure on the support slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
- Lift the bed when moving it. Dragging the bed can damage the center support.
- Readjust levelers after moving the bed.

MADERA UPHOLSTERED C.KING BED

ASSEMBLY INSTRUCTIONS



APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT

AN ADJUSTABLE MATTRESS BASE IS A FREESTANDING MATTRESS SUPPORT THAT SITS WITHIN THE PERIMETER OF THE BED FRAME.

IF USING THIS BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION THESE INSTRUCTIONS DO NOT APPLY.

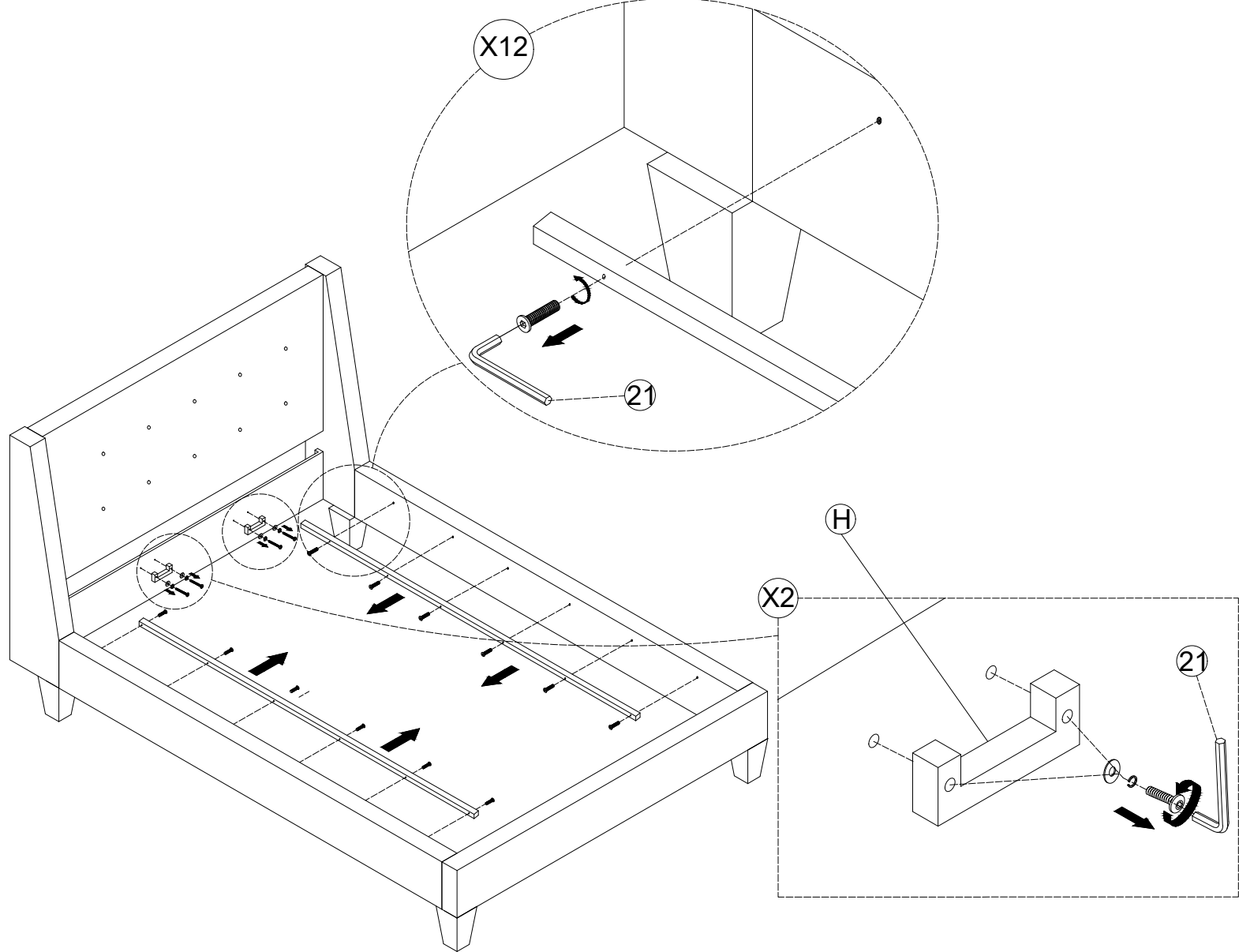
PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

E. SLAT ROLL	1 SET
F. CENTER SLAT SUPPORT	2 PCS
G. SUPPORT LEG	8 PCS
H. CENTER SLAT SUPPORT CLEAT	4 PCS

STEP 1:

USE ALLEN KEY (21) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS AND PRE-ASSEMBLED CENTER SLAT SUPPORT CLEAT.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION.

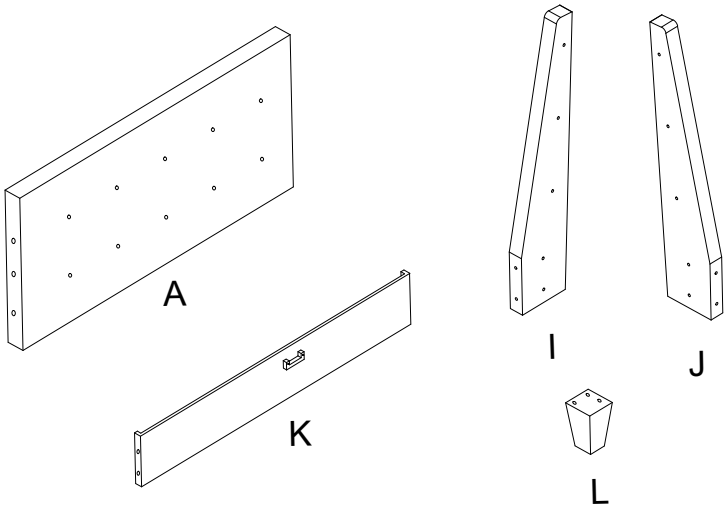
MADERA UPHOLSTERED FULL BED

ASSEMBLY INSTRUCTIONS



BOX#1

- A. HEADBOARD1 PC
- I. LEFT WING1 PC
- J. RIGHT WING1 PC
- K. HEAD RAIL1 PC
- L. LEG2 PCS



HARDWARE KIT PACKED IN BOX #1

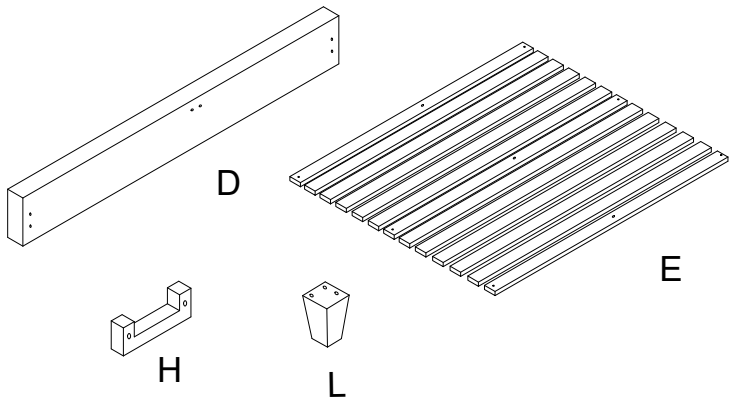
No.	Description	Image	Quantity
1	ALLEN BOLT (8 x 50mm)		10 PCS
2	ALLEN BOLT (8 x 80mm)		2 PCS
3	FLAT WASHER (8 x 19mm)		2 PCS
4	FLAT WASHER (8 x 22mm)		10 PCS
5	LOCK WASHER (8 x 22mm)		12 PCS
6	WOOD DOWEL (10 x 40mm)		2 PCS
7	ALLEN KEY (8mm)		1 PC

HARDWARE KIT PACKED IN BOX #2

8	THREADED BOLT (8 x 90mm)		8 PCS
9	ALLEN BOLT (6 x 50mm)		2 PCS
10	ALLEN BOLT (8 x 80mm)		2 PCS
11	ALLEN BOLT (6 x 30mm)		3 PCS
12	FLAT WASHER (8 x 19mm)		2 PCS
13	FLAT WASHER (8 x 22mm)		8 PCS
14	FLAT WASHER (6 x 16mm)		5 PCS
15	LOCK WASHER (8 x 22mm)		10 PCS
16	LOCK WASHER (6 x 16mm)		5 PCS
17	HEX NUT (8 x12mm)		8 PCS
18	WOOD DOWEL (10 x 40mm)		2 PCS
19	PHILLIPS SCREW (7 x 35mm)		8 PCS
20	ALLEN KEY (8mm)		1 PC
21	ALLEN KEY (6mm)		1 PC
22	WRENCH		1 PC
23	CONNECTING BRACKET		4 PCS

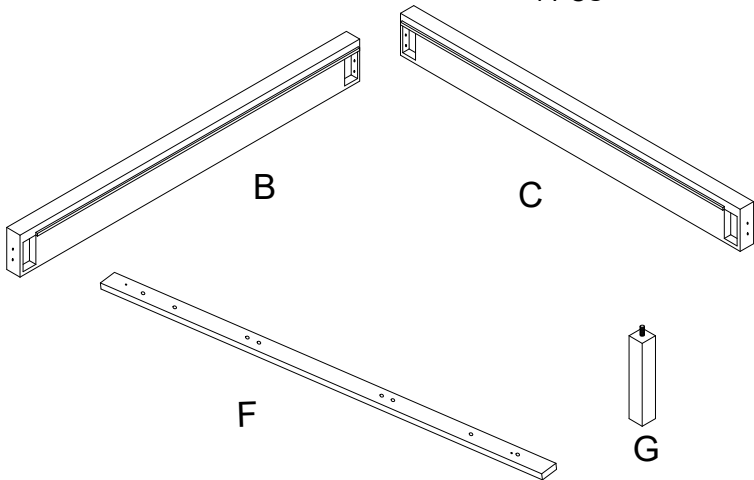
BOX#2

- D. FOOTBOARD1 PC
- E. SLAT ROLL1 SET
- H. CENTER SLAT SUPPORT CLEAT1 PC
- L. LEG2 PCS

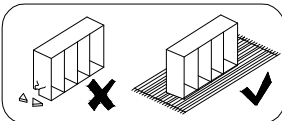
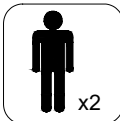
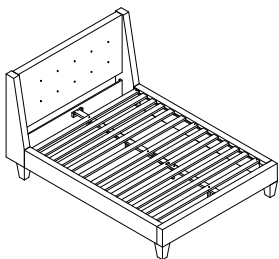


BOX#3

- B. LEFT SIDE RAIL1 PC
- C. RIGHT SIDE RAIL1 PC
- F. CENTER SLAT SUPPORT1 PC
- G. SUPPORT LEG4 PCS



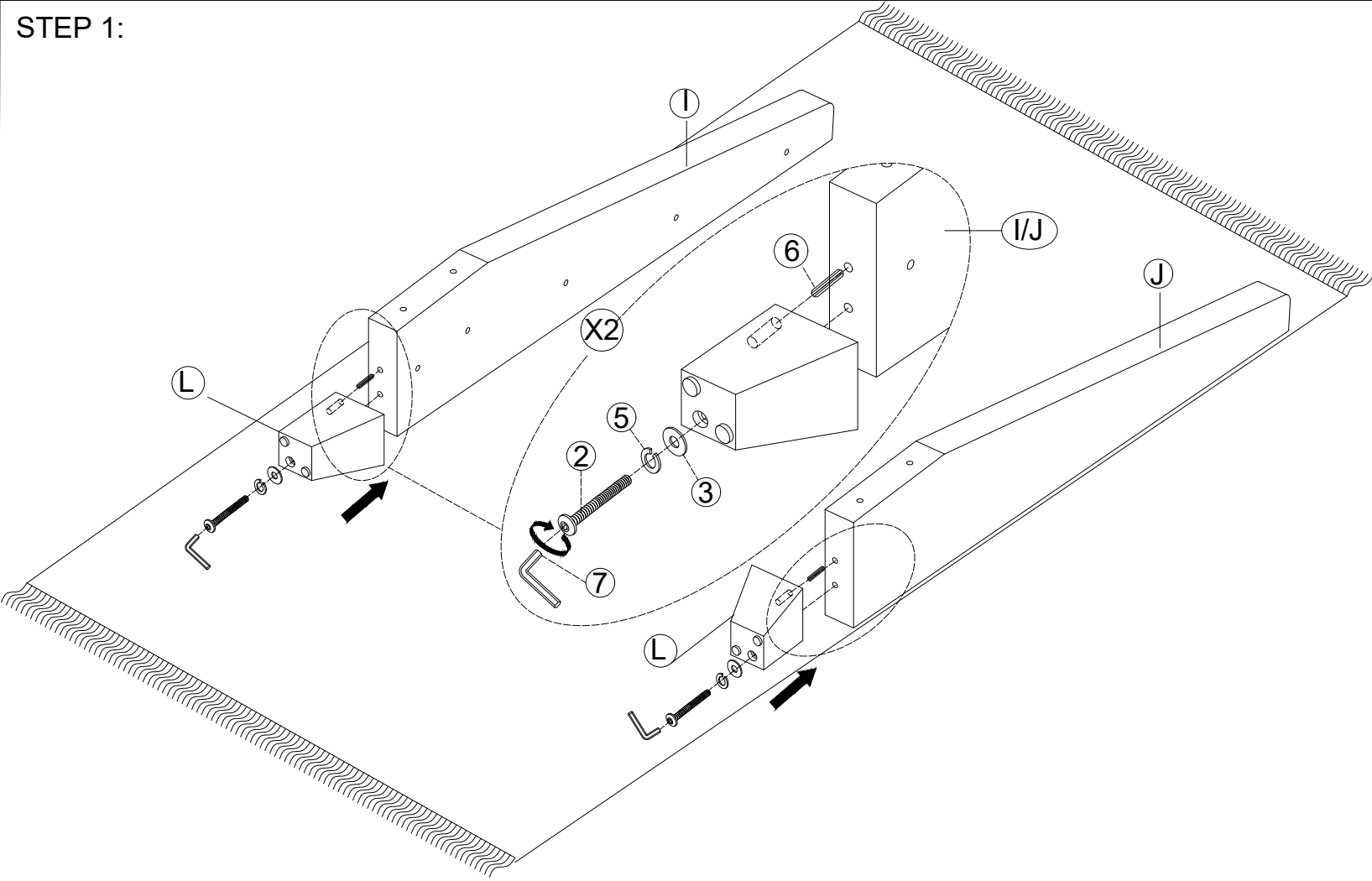
FULLY ASSEMBLED



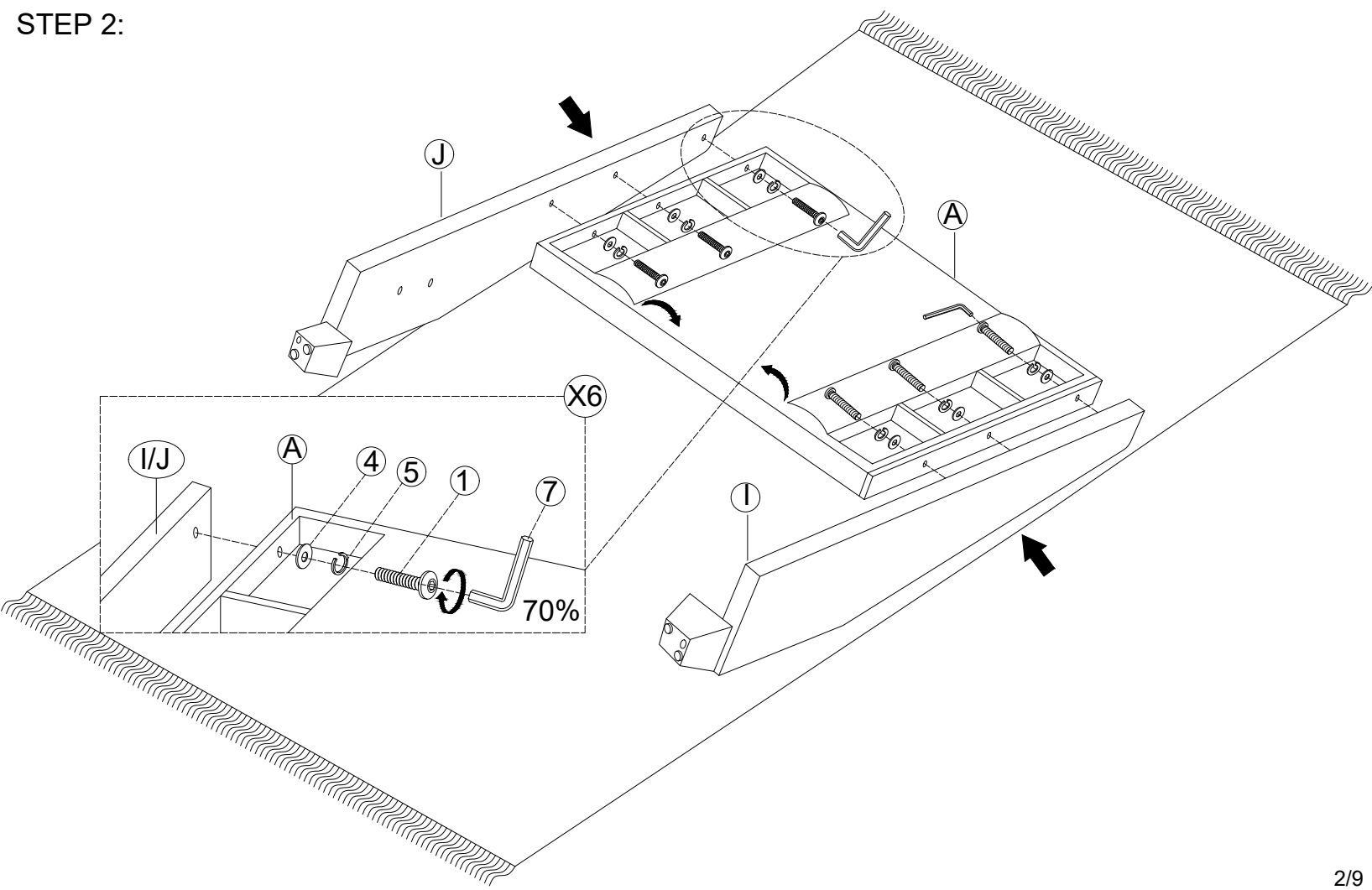
MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



STEP 1:



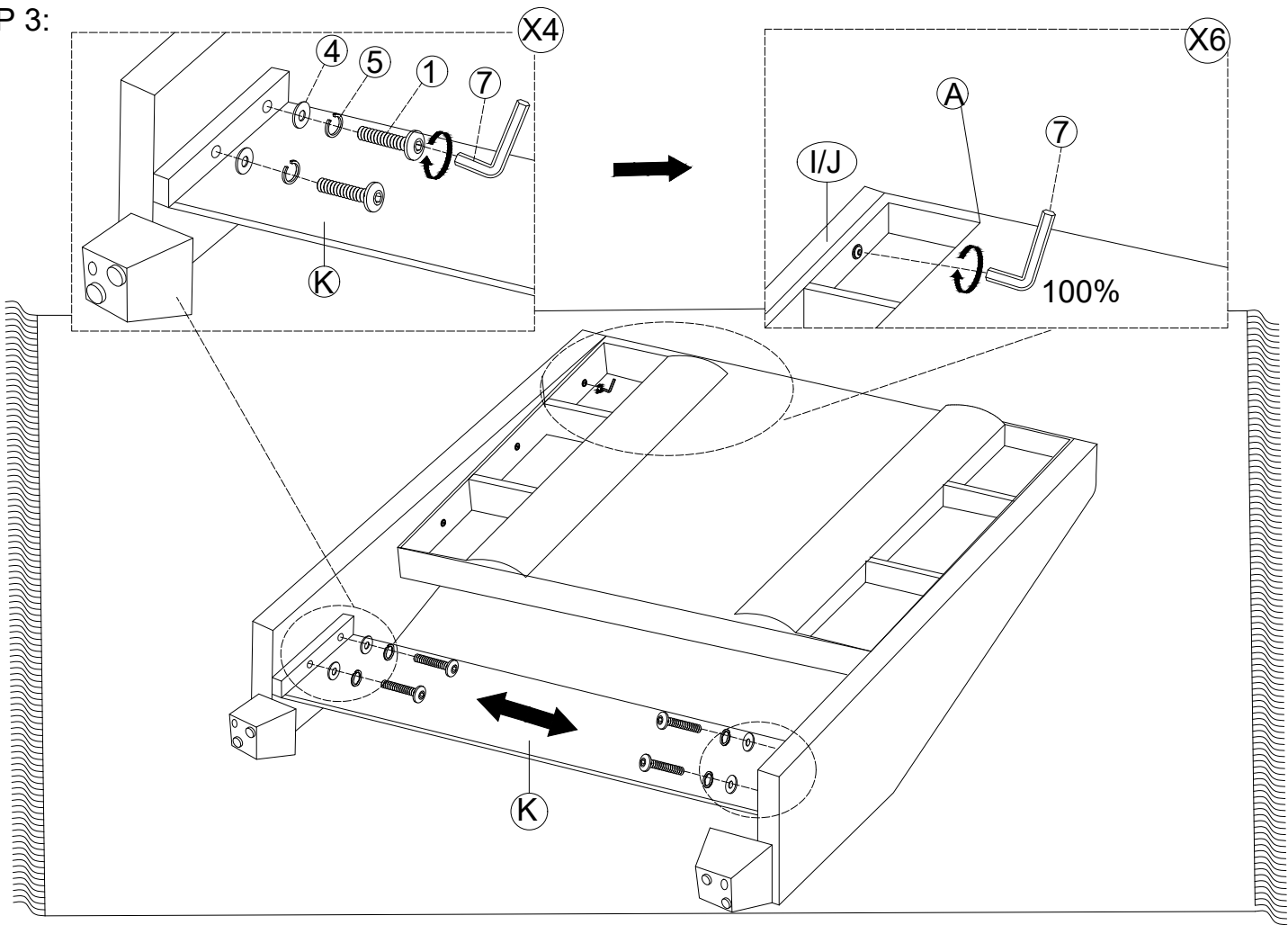
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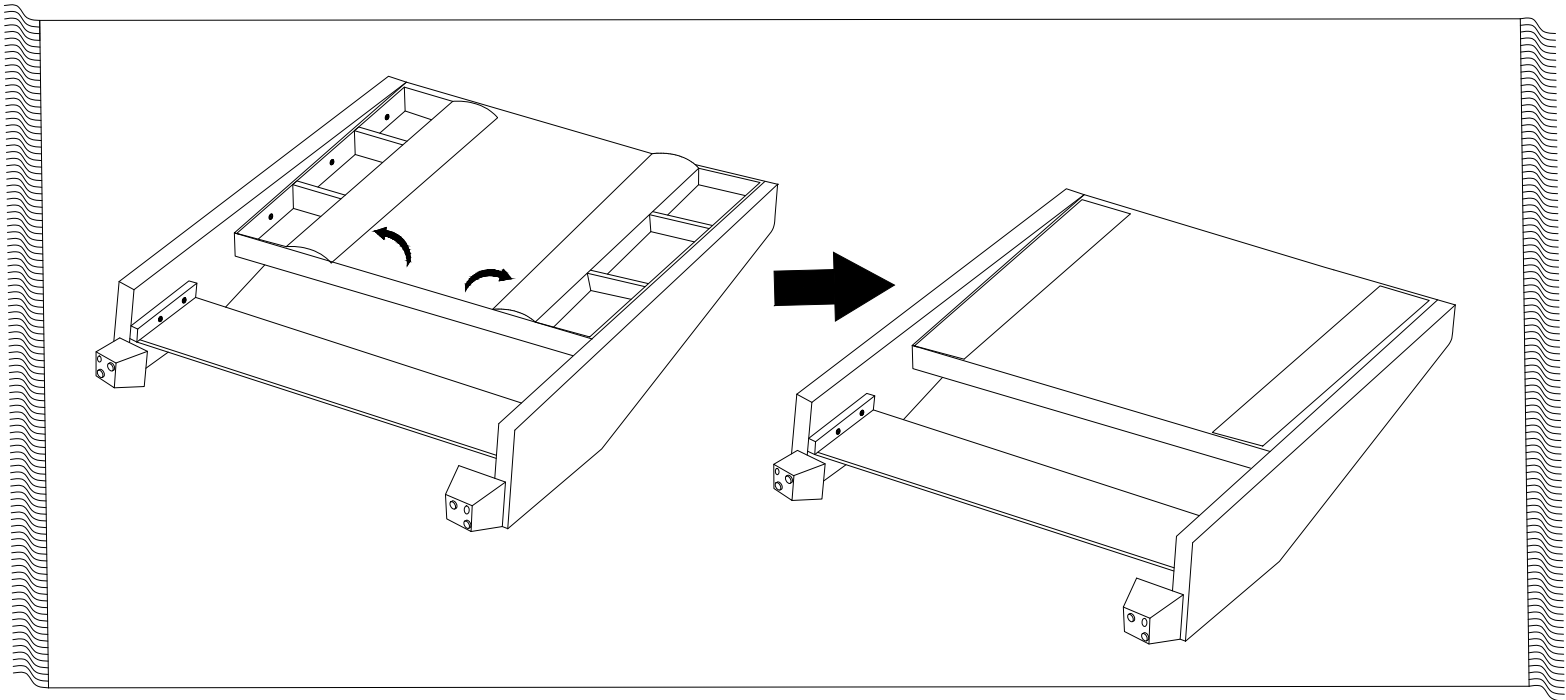
MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



STEP 3:



STEP 4:

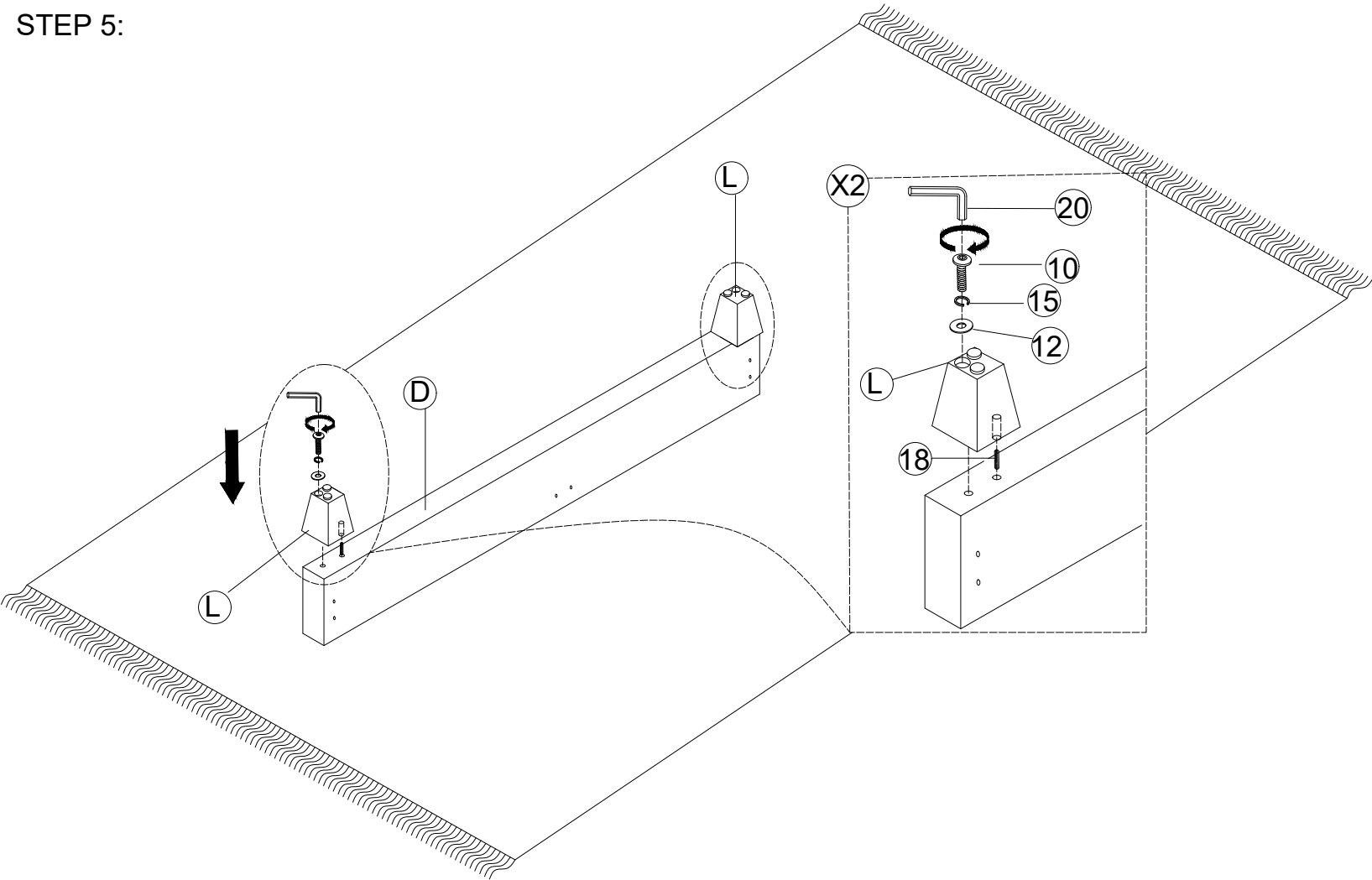


MADERA UPHOLSTERED FULL BED

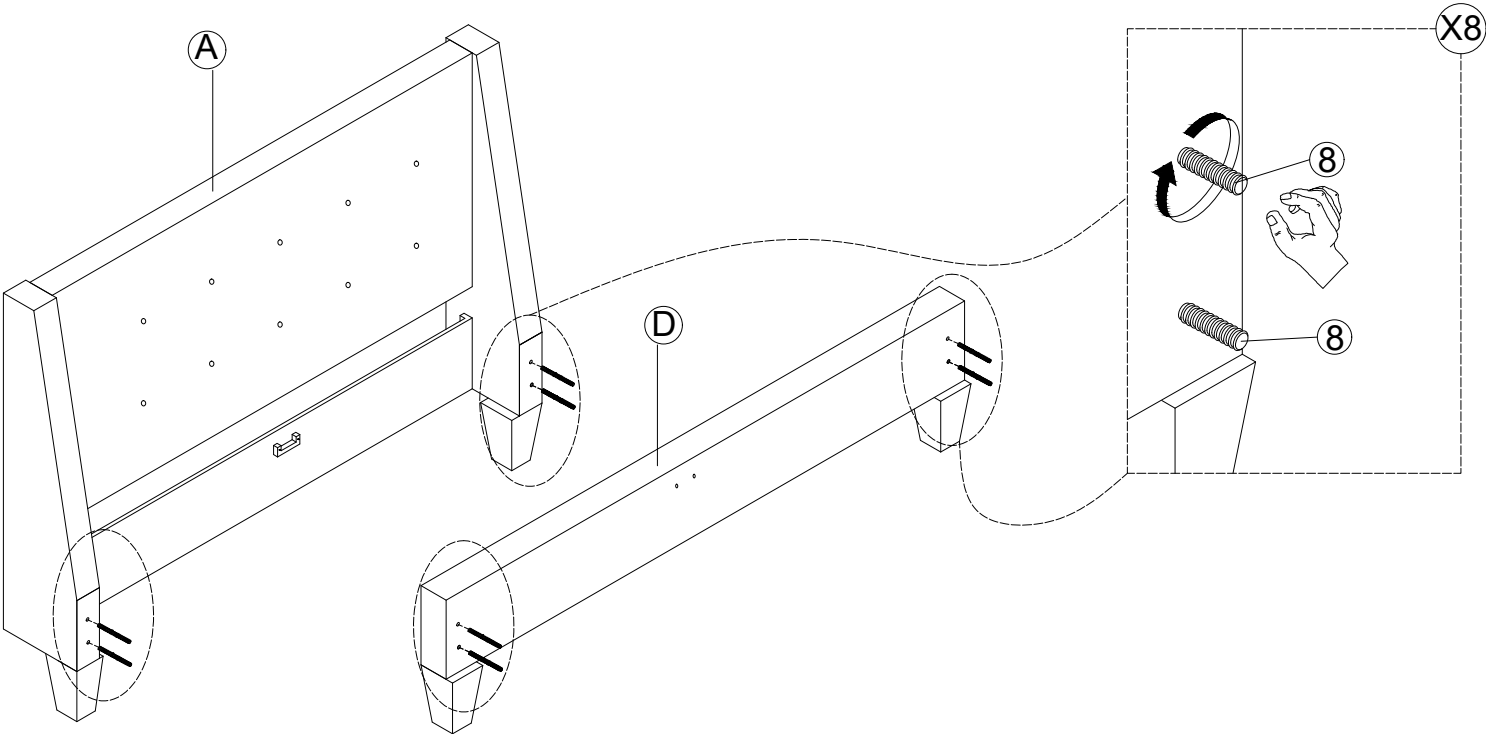
ASSEMBLY INSTRUCTIONS



STEP 5:



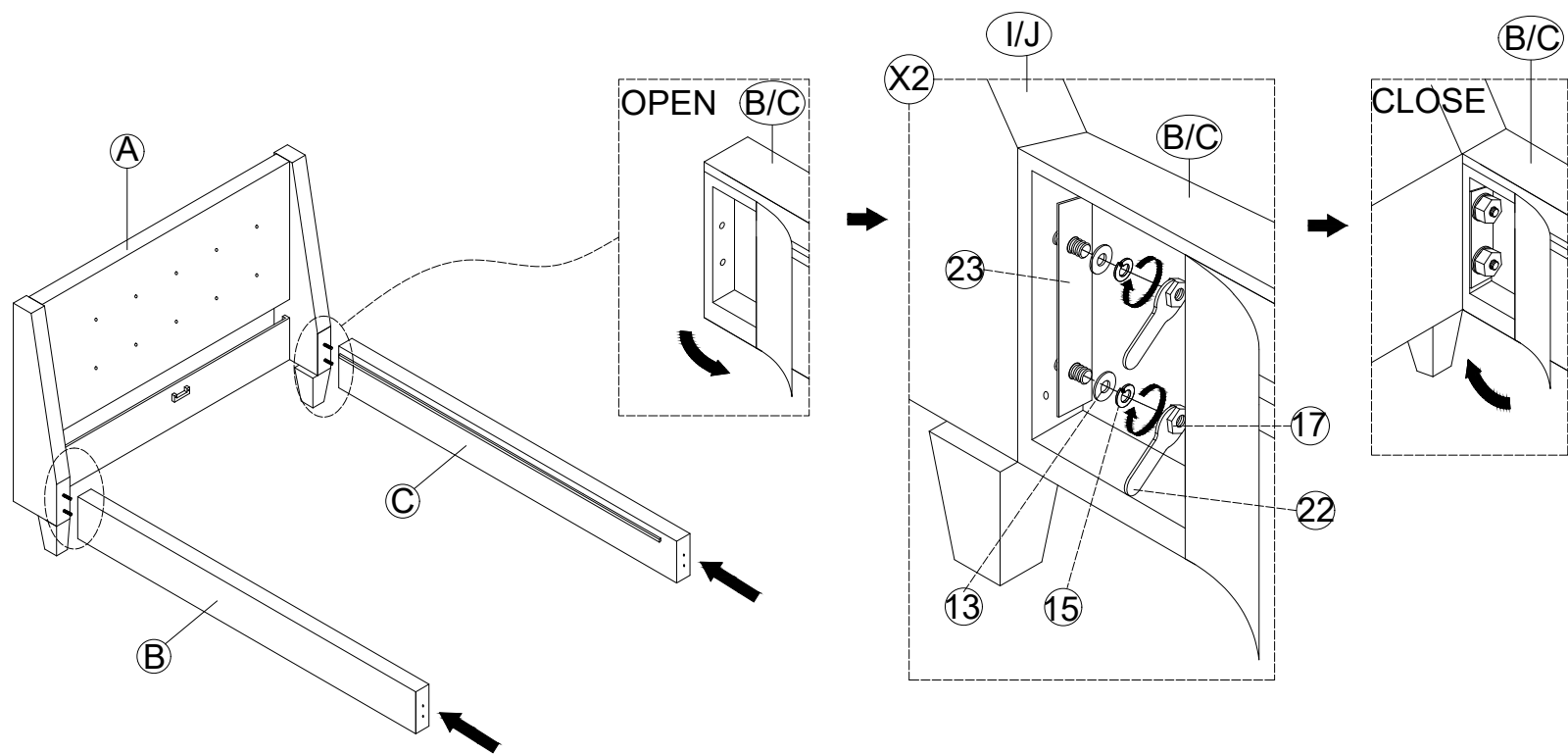
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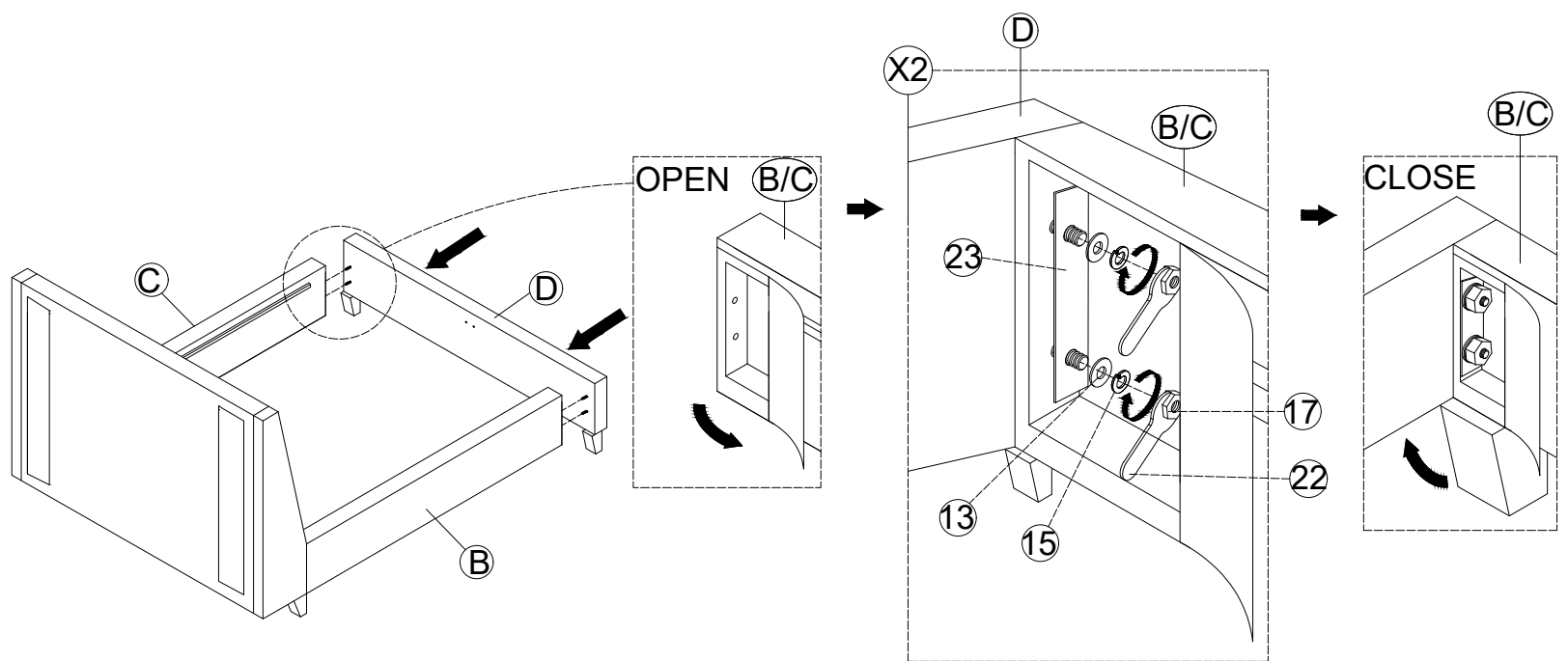
MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



STEP 7:

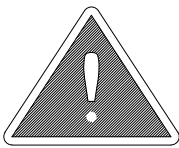


STEP 8:



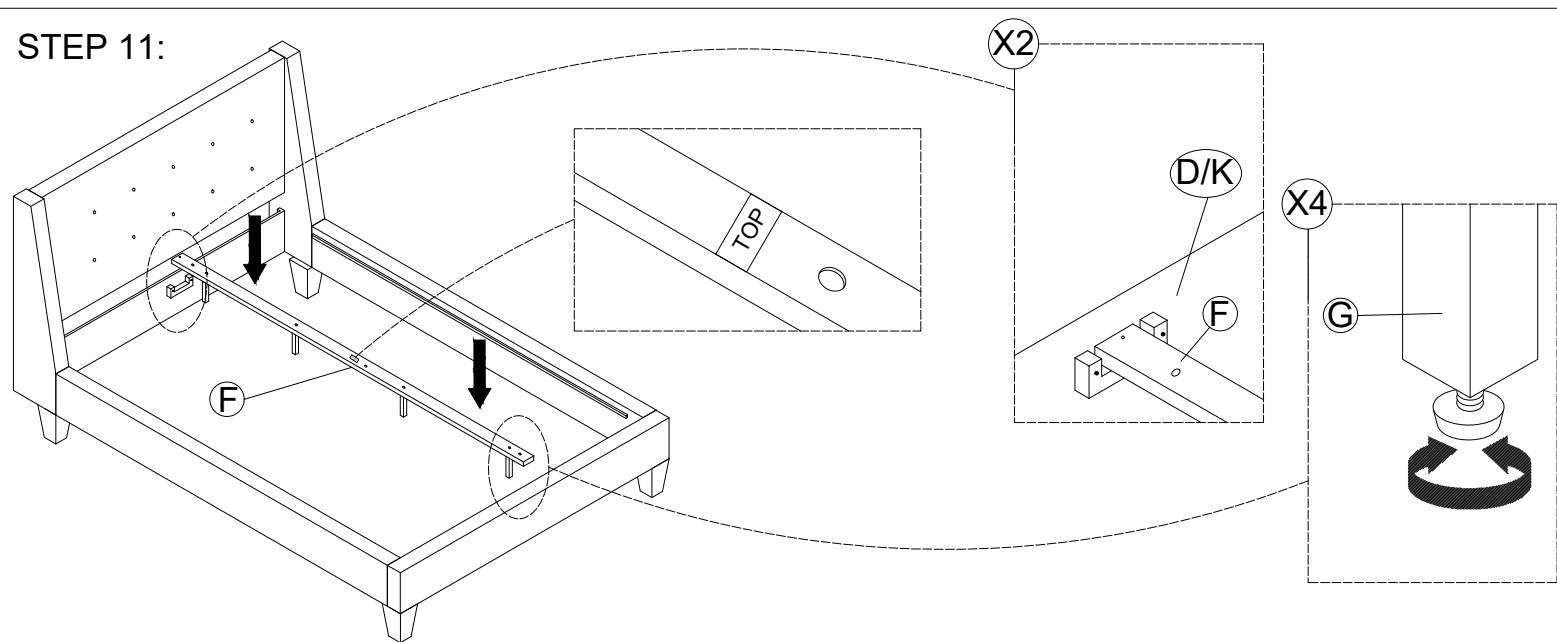
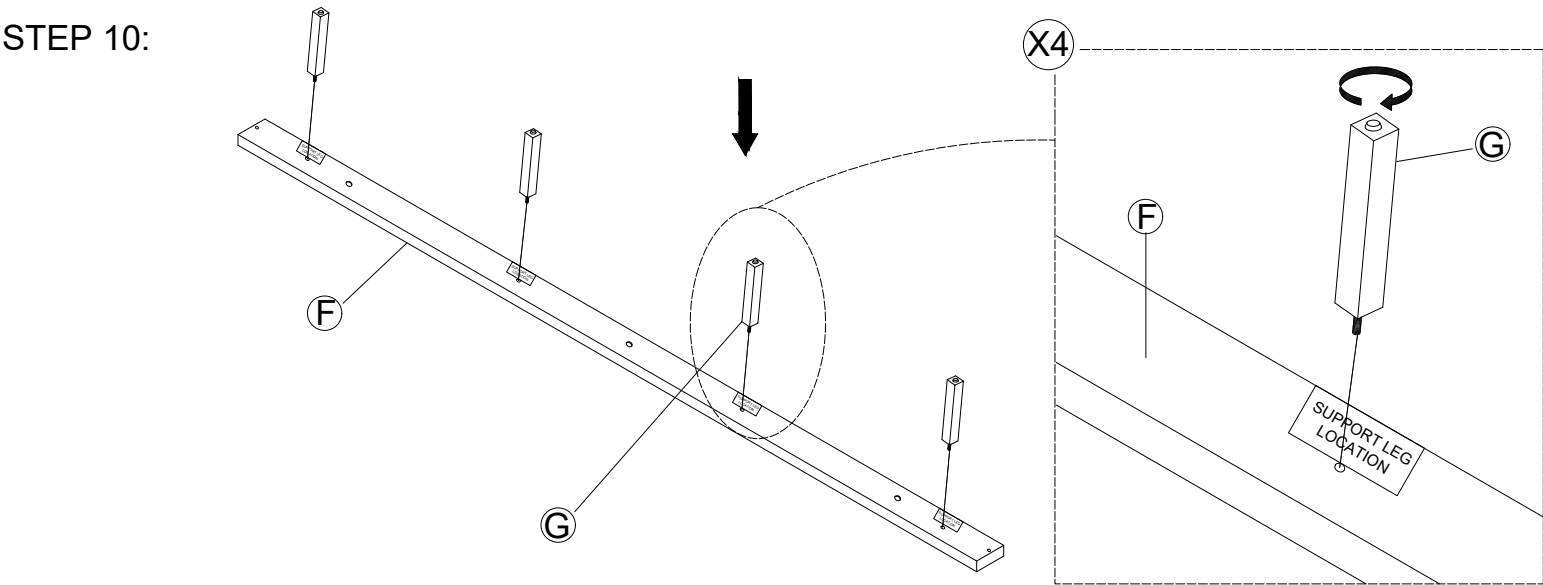
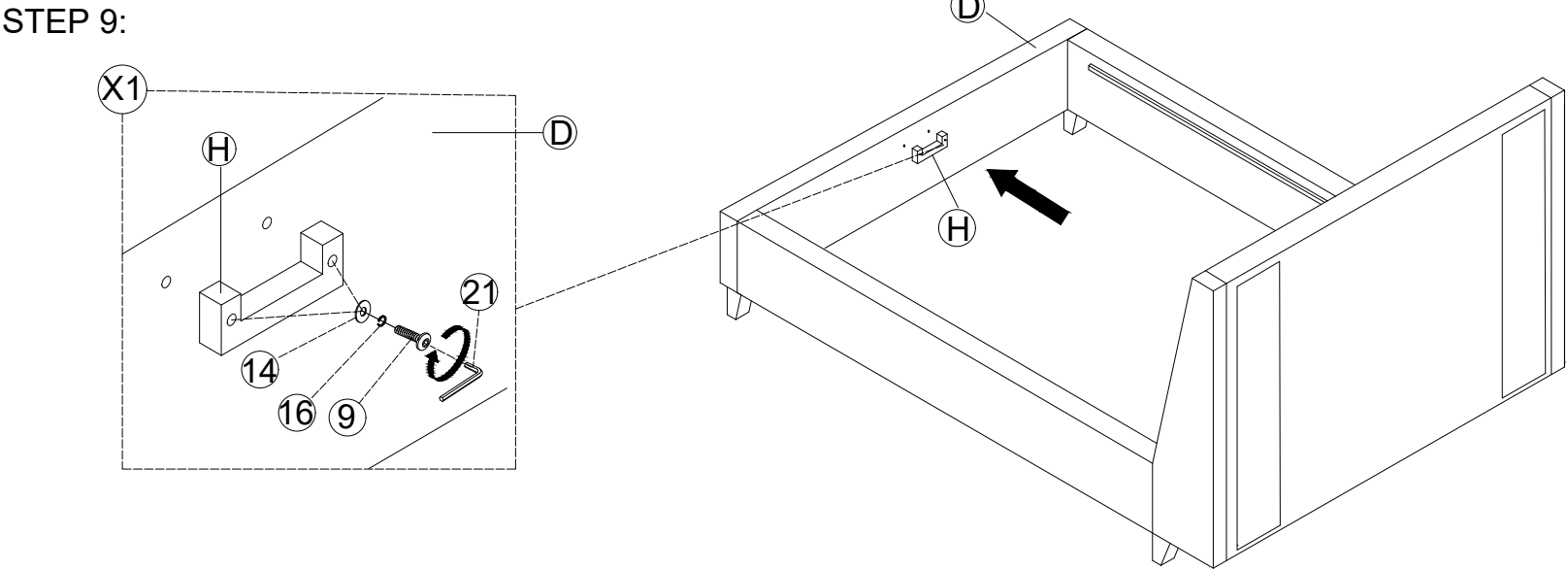
MADERA UPHOLSTERED FULL BED

ASSEMBLY INSTRUCTIONS



STOP

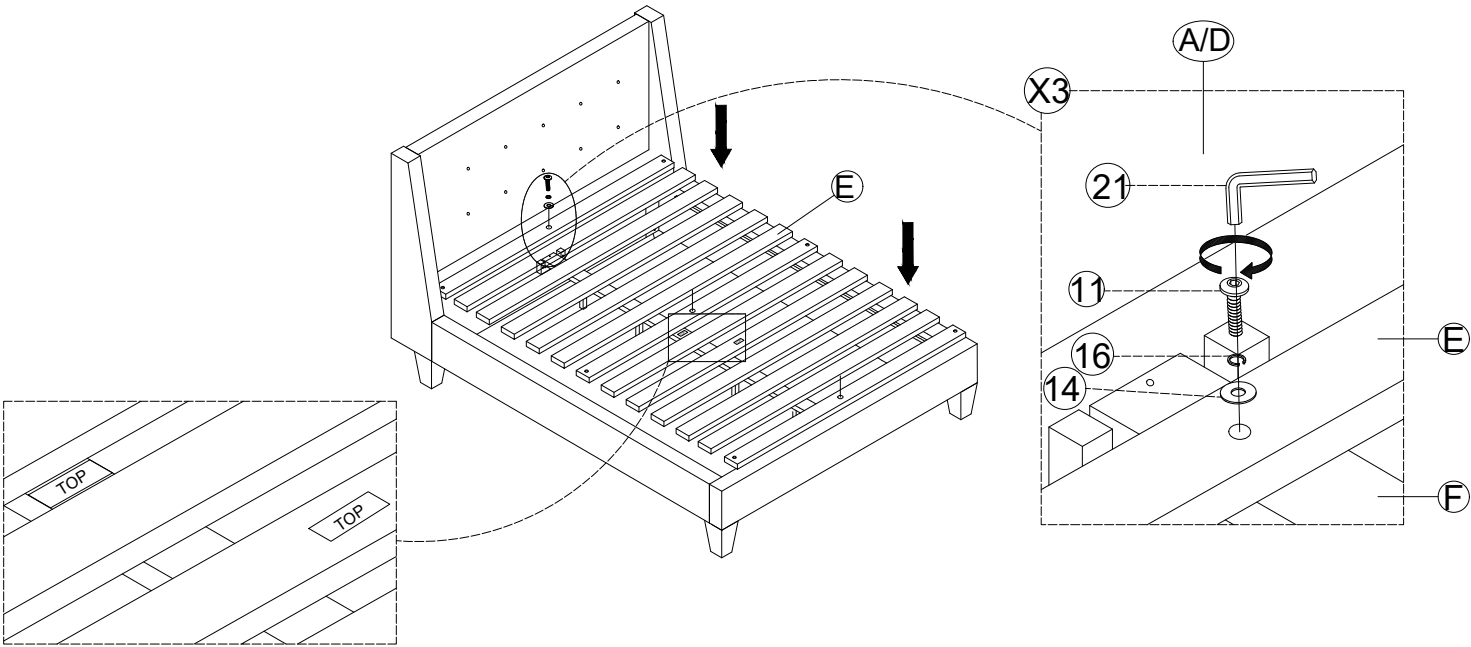
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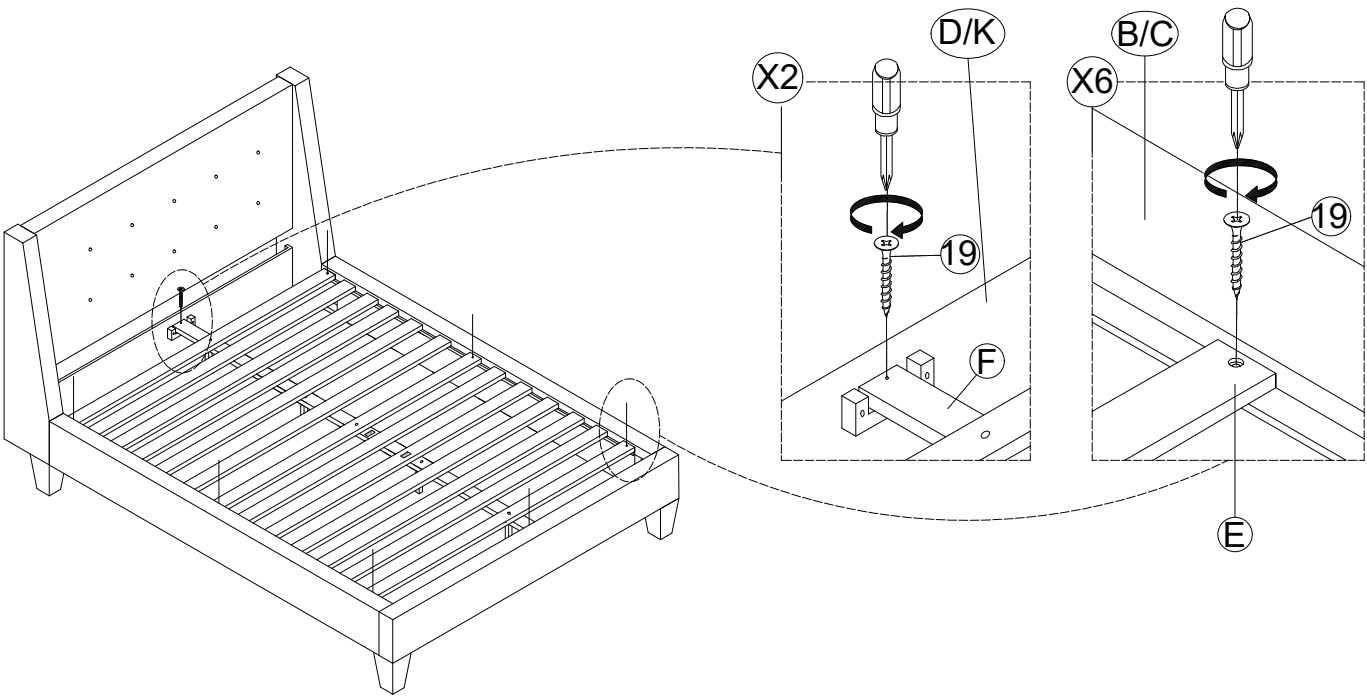
MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



STEP 12:

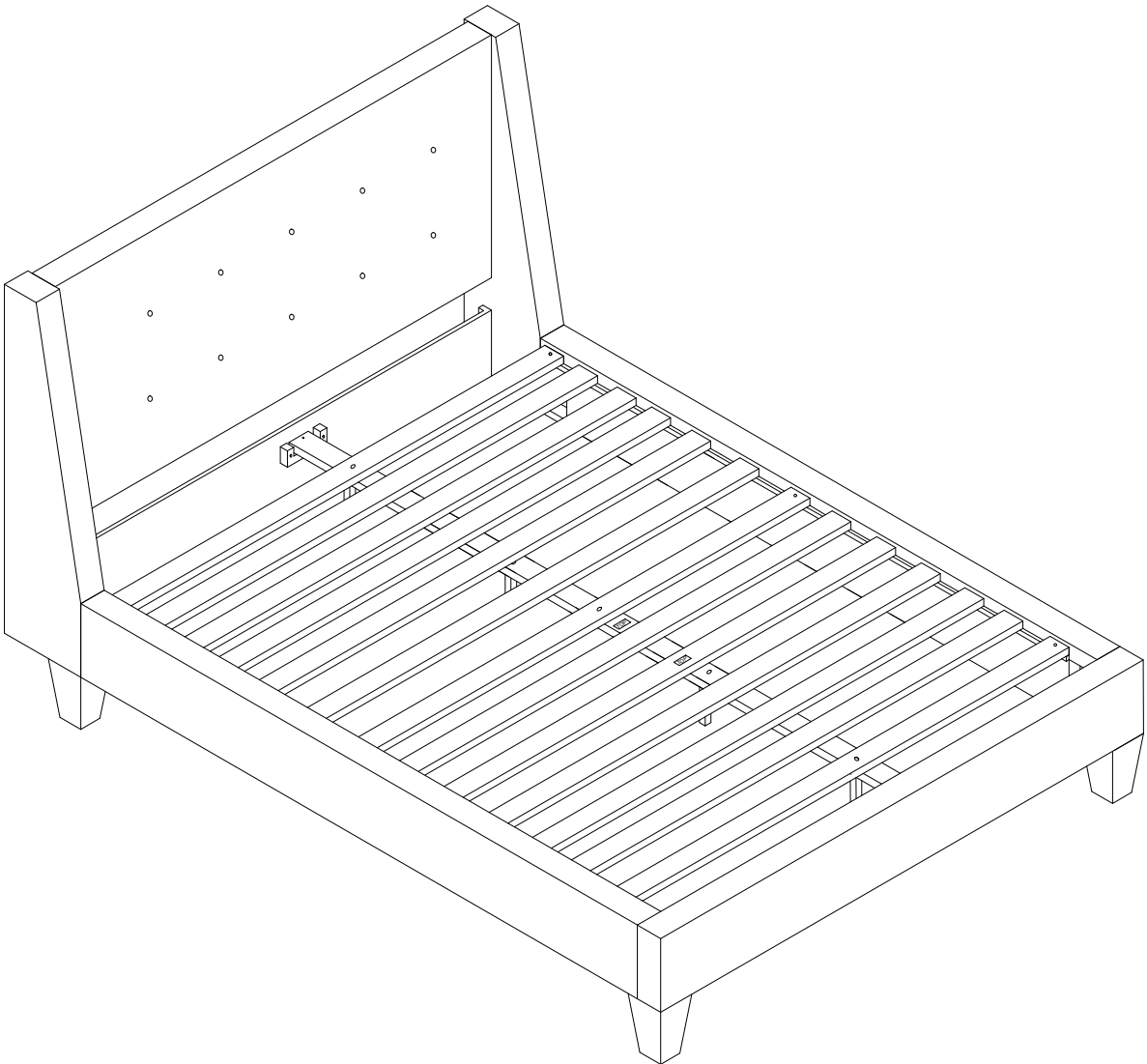


STEP 13:



MADERA UPHOLSTERED FULL BED

ASSEMBLY INSTRUCTIONS



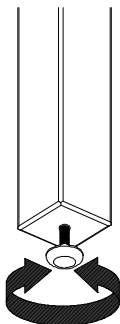
ASSEMBLY COMPLETE

INSTRUCTIONS FOR ADJUSTING LEVELERS:

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MADERA UPHOLSTERED FULL BED ASSEMBLY INSTRUCTIONS



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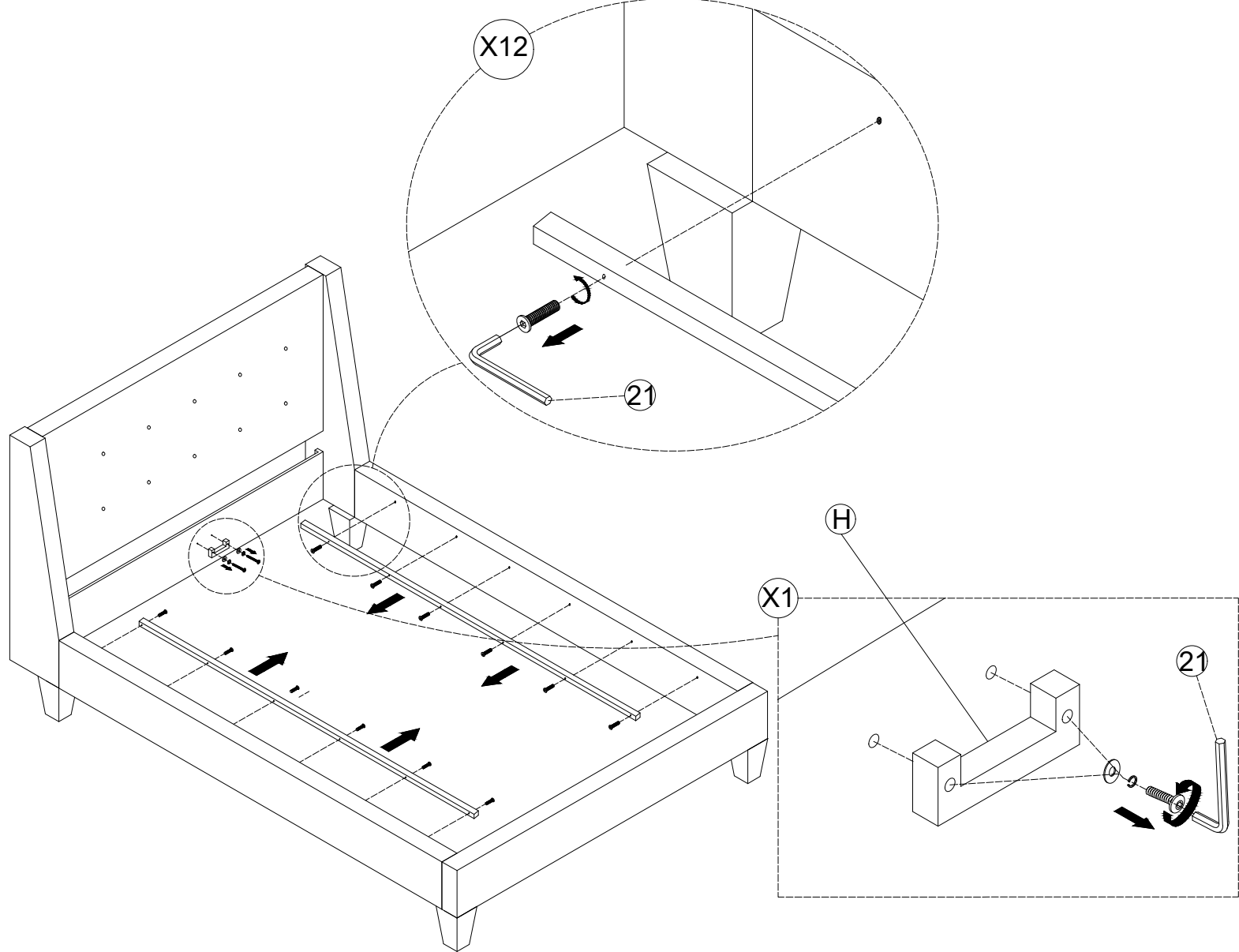
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