

ROYCROFT WOOD/UPH QUEEN PANEL BED

ASSEMBLY INSTRUCTIONS

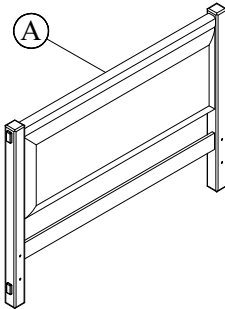


PARTS PACKING CONFIGURATIONS

BOX #1

A. HEADBOARD

1 PC



BOX #2

B. FOOTBOARD

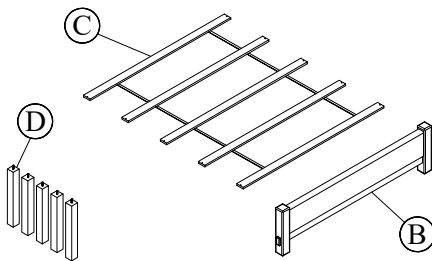
1 PC

C. SLAT ROLL

1 SET

D. SUPPORT LEG

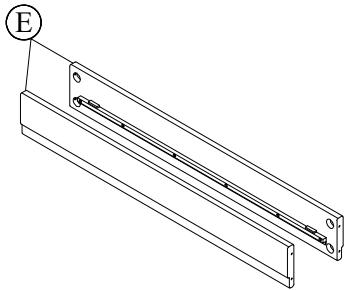
5 PCS



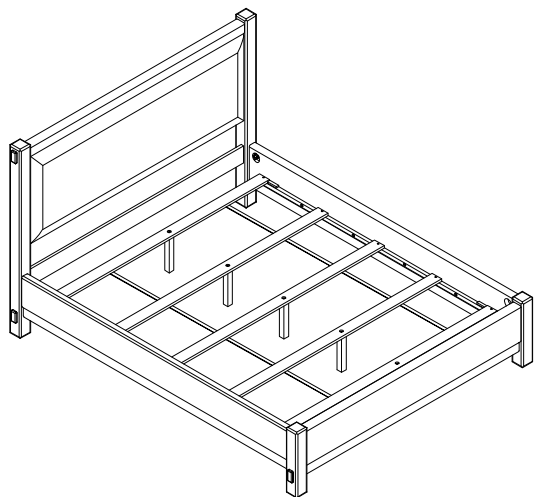
BOX #3

E. SIDE RAIL

2 PCS



FULLY ASSEMBLED

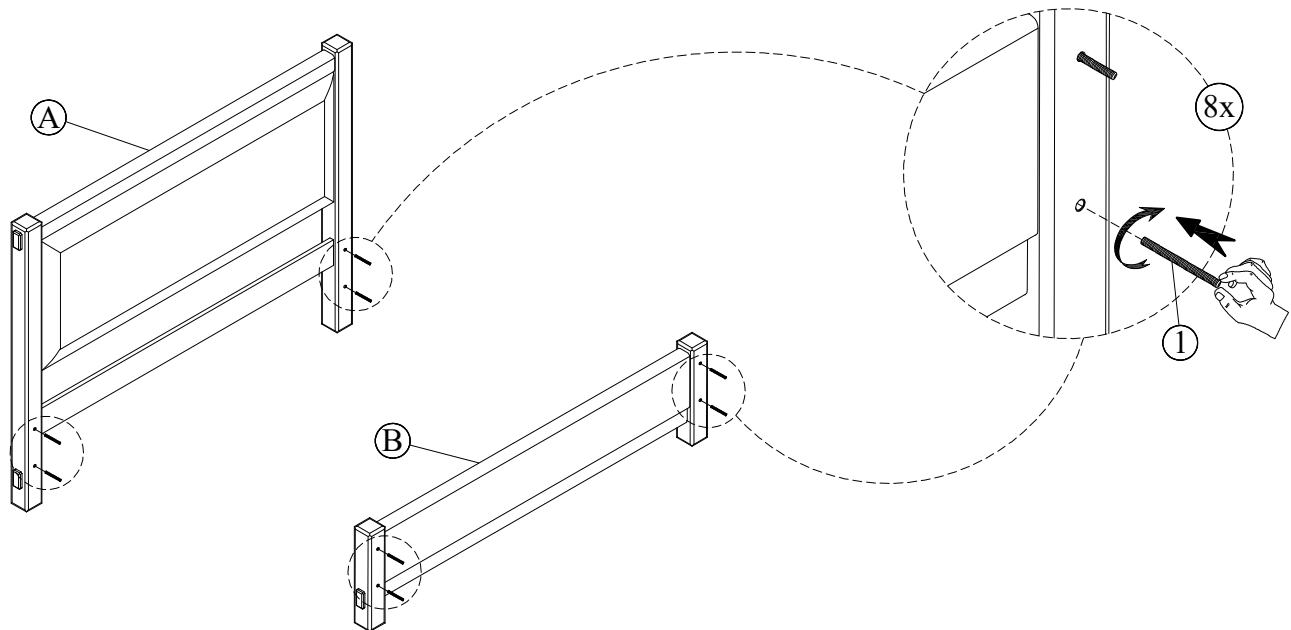


HARDWARE KIT PACKED IN BOX #2

NO.	DESCRIPTION	IMAGE	QTY
1	THREADED BOLT (5/16"x80mm)		8 PCS
2	THREADED HALF MOON WASHER NUT (5/16")		8 PCS
3	WRENCH		1 PC
4	WOOD SCREW (4x30mm)		10 PCS
5	ALLEN KEY		1 PC



STEP 1

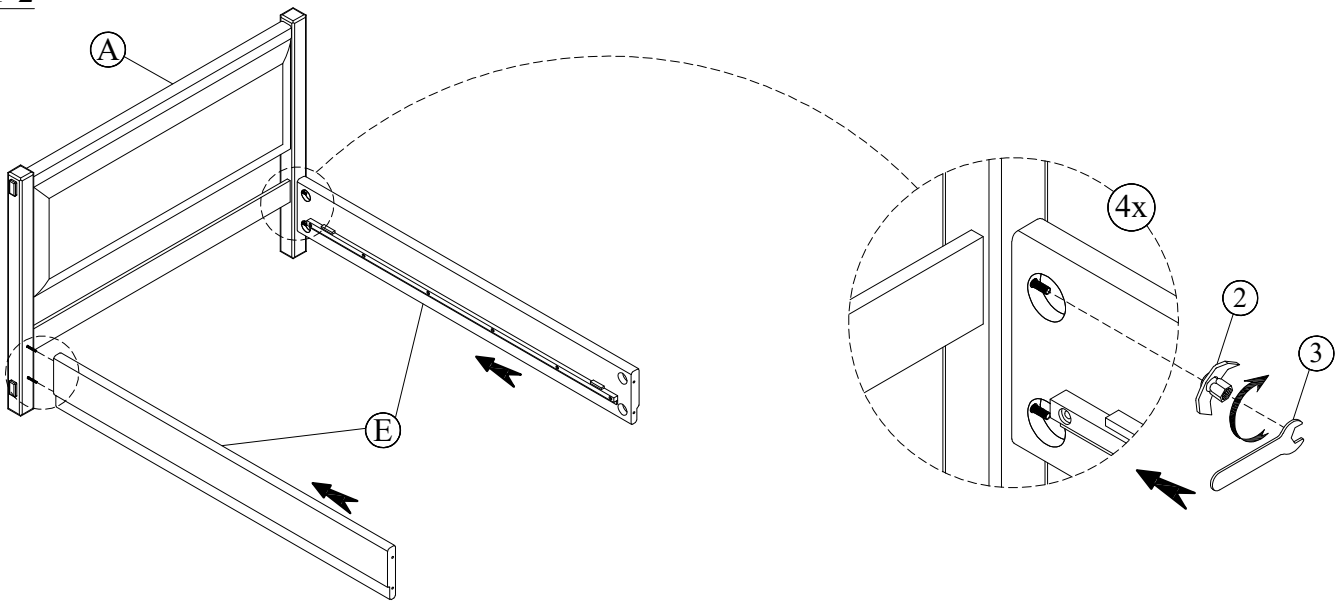


ROYCROFT WOOD/UPH QUEEN PANEL BED

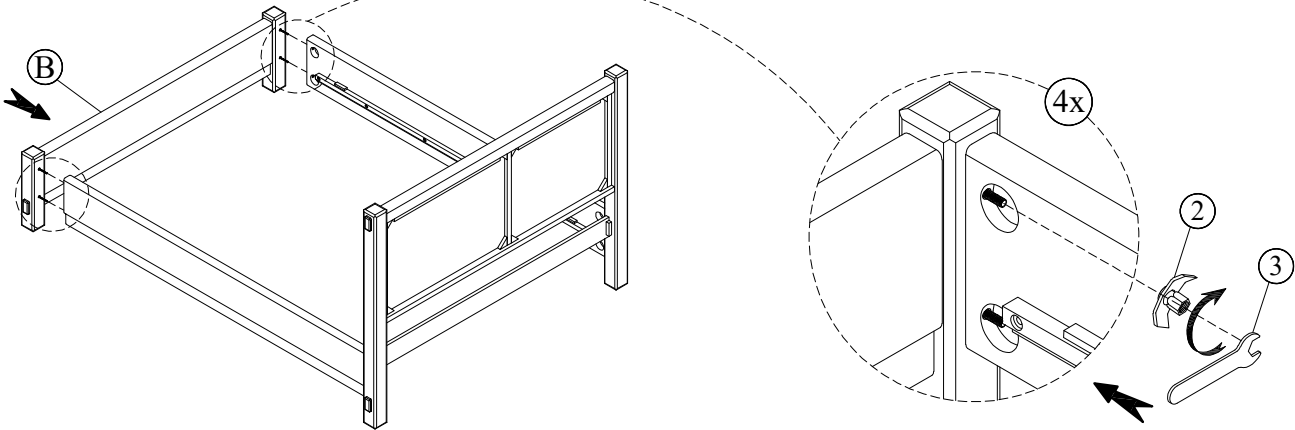
ASSEMBLY INSTRUCTIONS

MODUS
FURNITURE

STEP 2



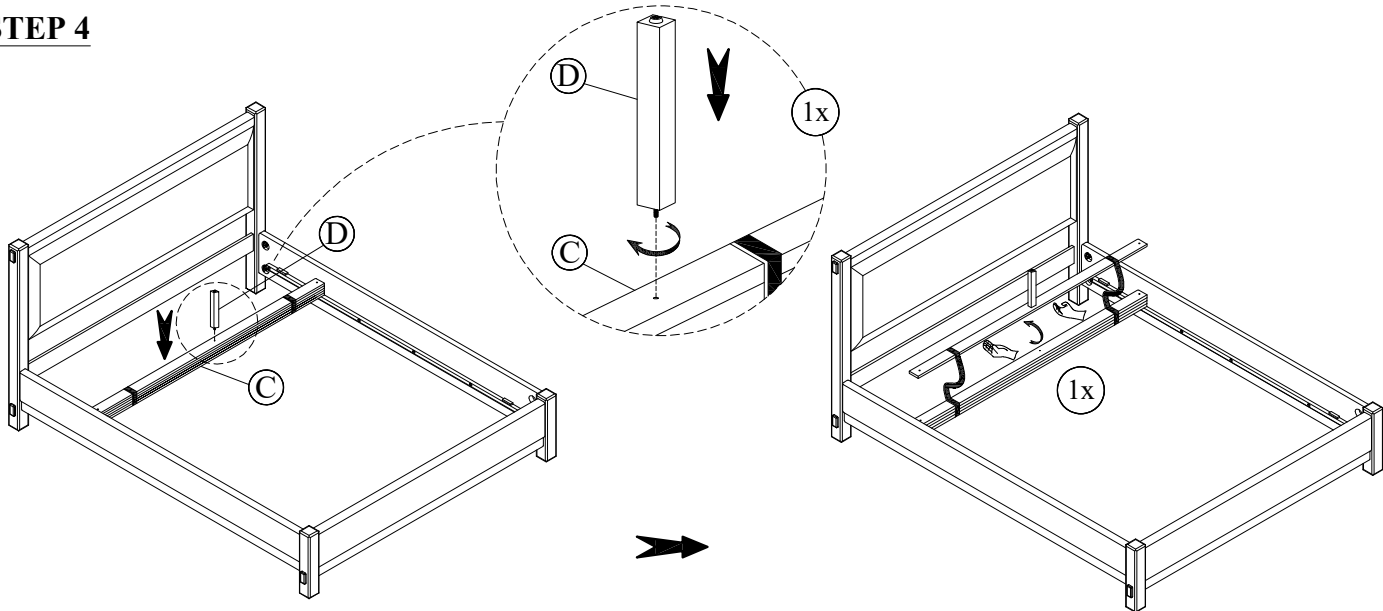
STEP 3



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 4, 5 & 6 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 4

STEP 4

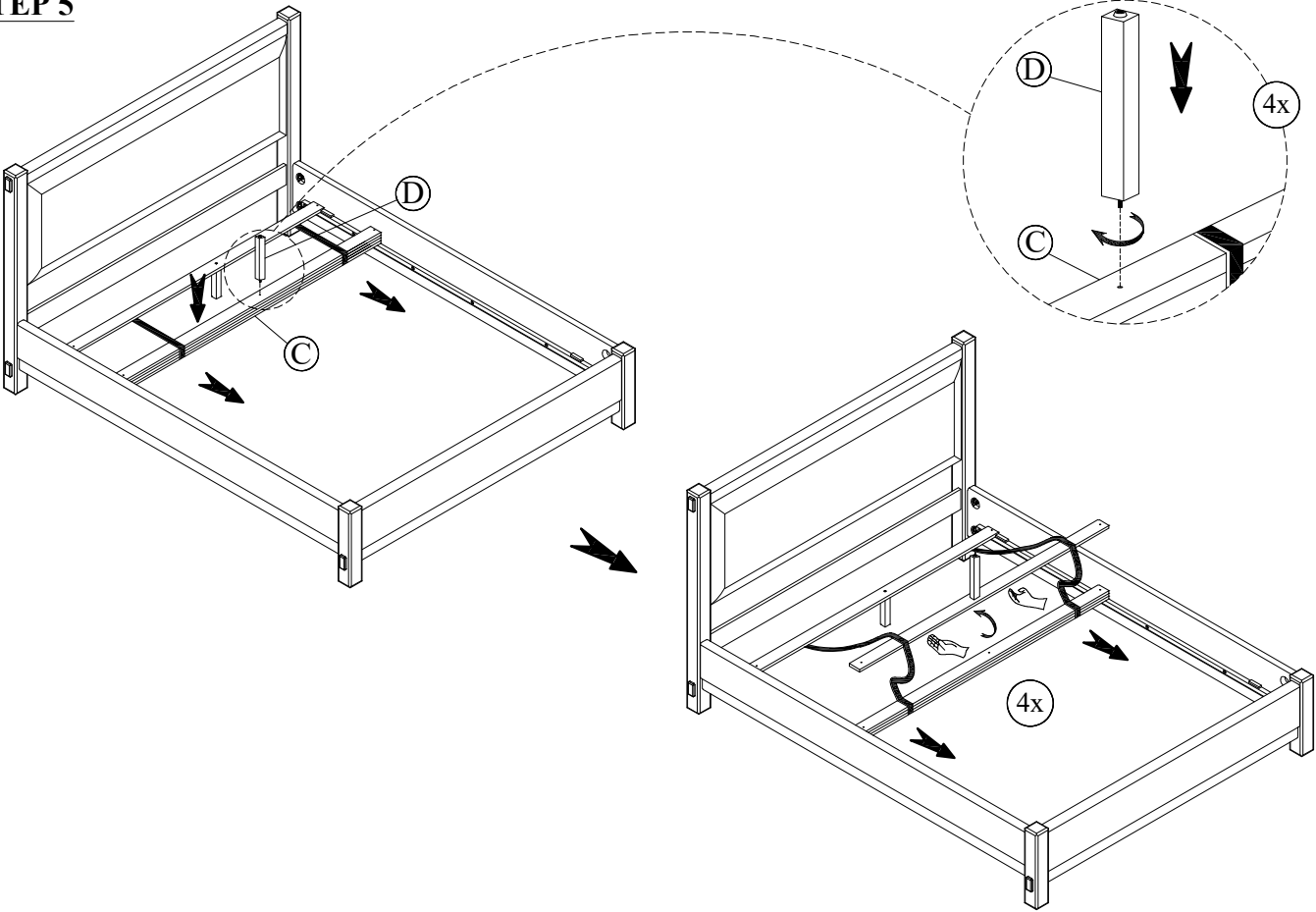


ROYCROFT WOOD/UPH QUEEN PANEL BED

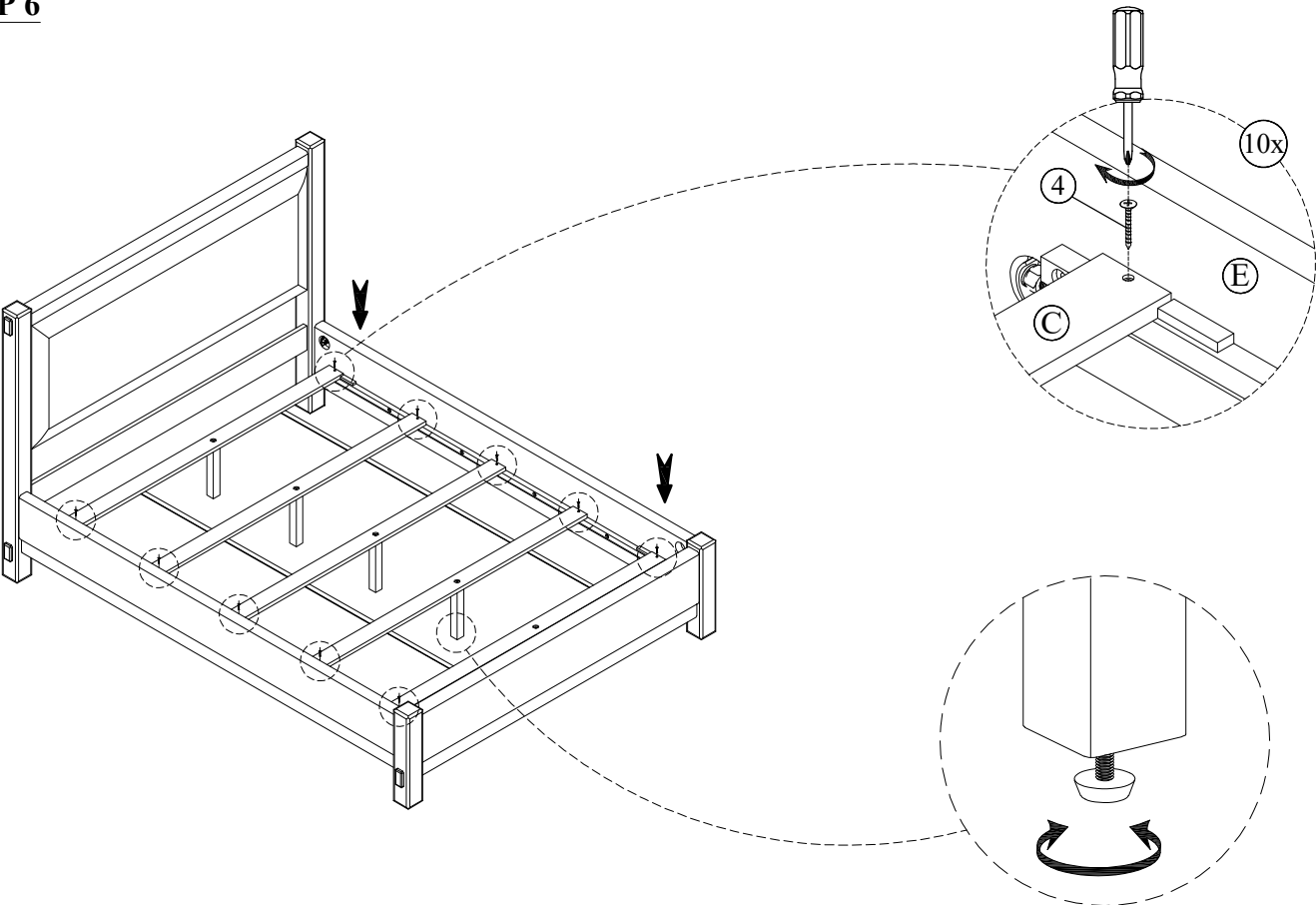
ASSEMBLY INSTRUCTIONS



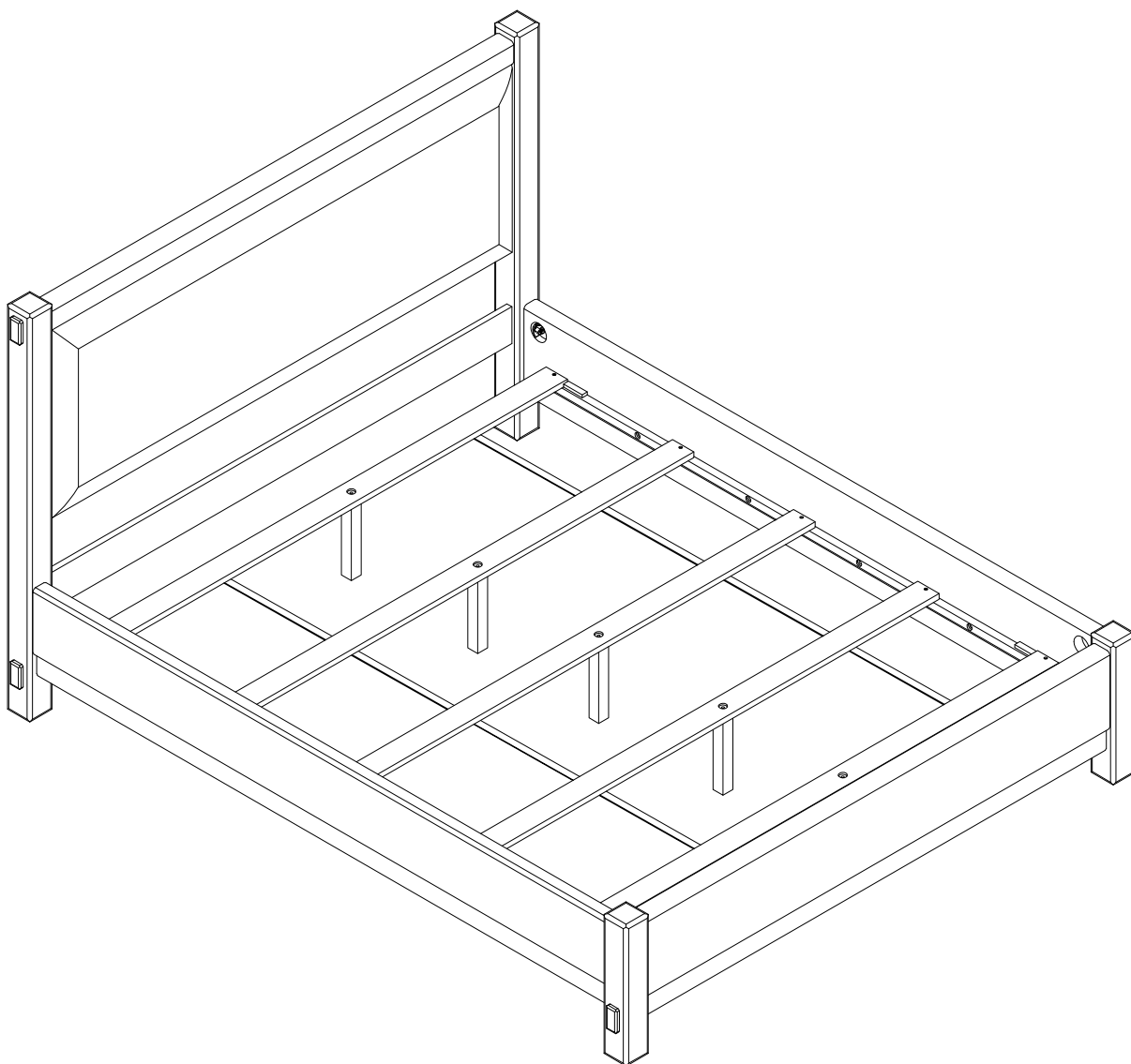
STEP 5



STEP 6



ROYCROFT WOOD/UPH QUEEN PANEL BED ASSEMBLY INSTRUCTIONS



ASSEMBLY COMPLETE

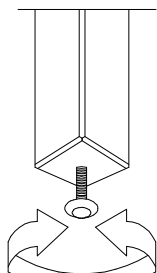
PAGE 4 OF 5

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each leg support.

Turn the leveler counter-clockwise to extend and clockwise to retract it.

Adjust each leveler until each leg support is applying equal, upward pressure on the slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
- Lift the bed when moving it. Dragging the bed can damage the center support.
- Readjust levelers after moving the bed.

ROYCROFT WOOD/UPH QUEEN PANEL BED

ASSEMBLY INSTRUCTIONS

APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT



AN ADJUSTABLE MATTRESS BASE IS A FREESTANDING MATTRESS SUPPORT THAT SITS WITHIN THE PERIMETER OF THE BED FRAME.

IF USING THIS BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION THESE INSTRUCTIONS DO NOT APPLY.

PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

C. SLAT ROLL
D. SUPPORT LEG

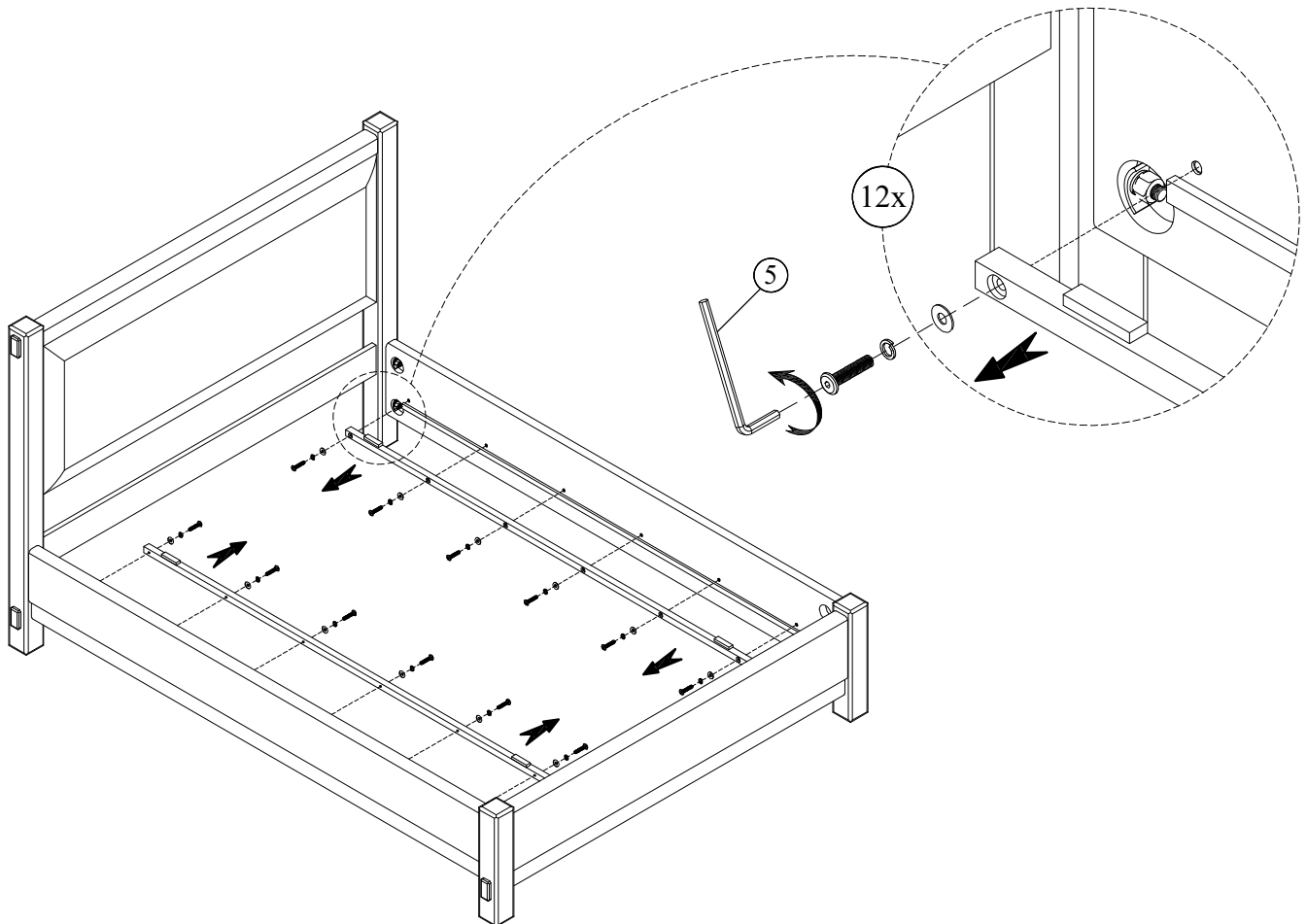
: 1 SET
: 5 PCS

4. WOOD SCREW (4x30mm):

10 PCS

STEP #1:

USE ALLEN KEY (5) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION

ROYCROFT WOOD/UPH CAL KING PANEL BED

ASSEMBLY INSTRUCTIONS

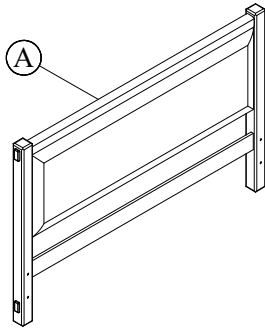


PARTS PACKING CONFIGURATIONS

BOX #1

A. HEADBOARD

1 PC



BOX #2

B. FOOTBOARD

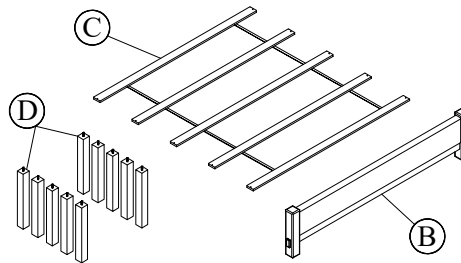
1 PC

C. SLAT ROLL

1 SET

D. SUPPORT LEG

10 PCS



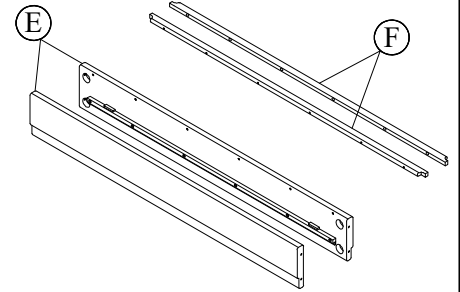
BOX #3

E. SIDE RAIL

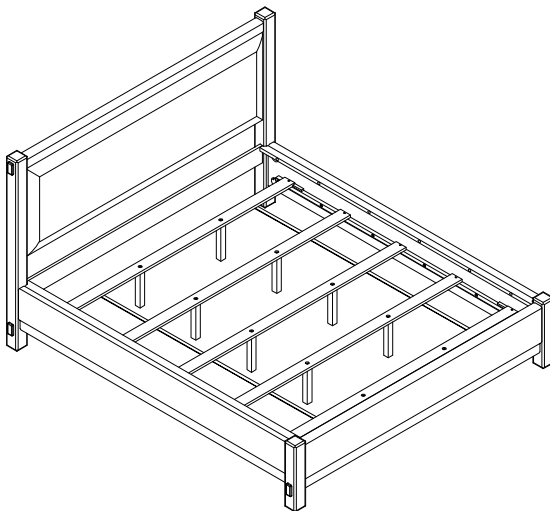
2 PCS

F. MATTRESS SPACER

2 PCS



FULLY ASSEMBLED



HARDWARE KIT PACKED IN BOX #2

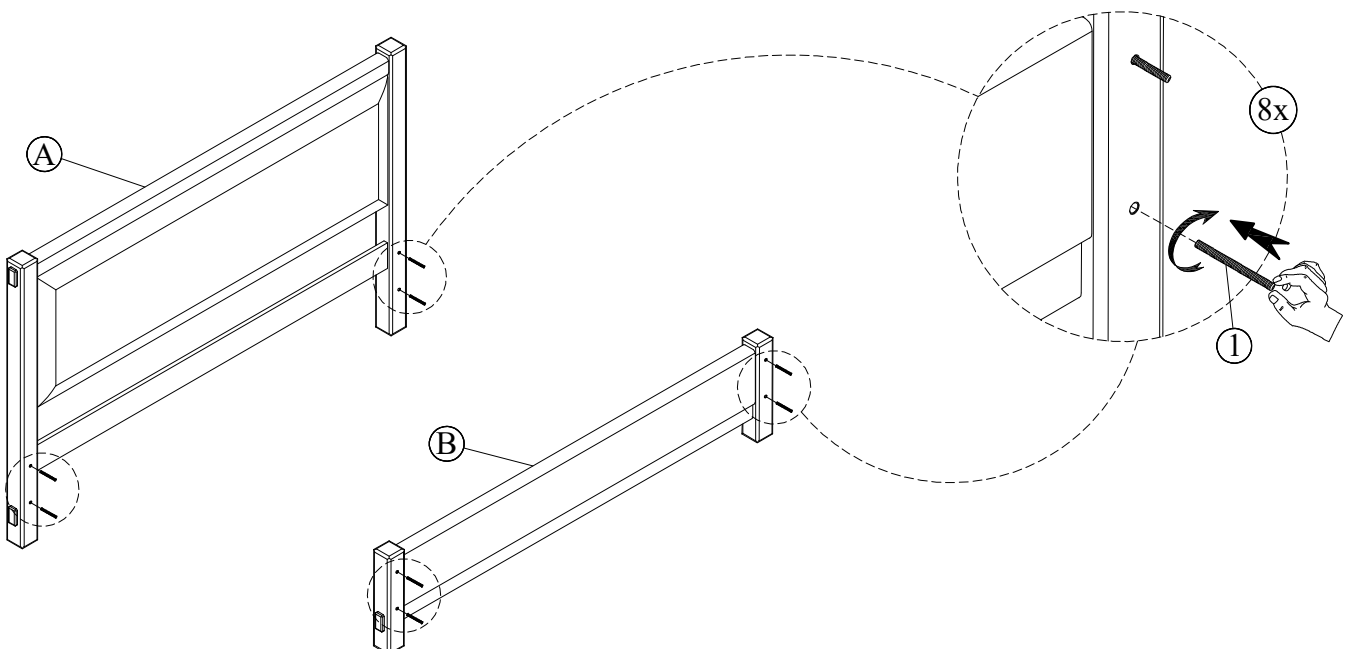
NO.	DESCRIPTION	IMAGE	QTY
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2	THREADED HALF MOON WASHER NUT (5/16")		8 PCS
3	WRENCH		1 PC
4	WOOD SCREW (4x30mm)		10 PCS
5	ALLEN KEY		1 PC

HARDWARE KIT PACKED IN BOX #3

NO.	DESCRIPTION	IMAGE	QTY
6	ALLEN BOLT (1/4"x50mm)		12 PCS
7	SPRING WASHER (5/16")		12 PCS
8	FLAT WASHER (5/16")		12 PCS
9	ALLEN KEY		1 PC



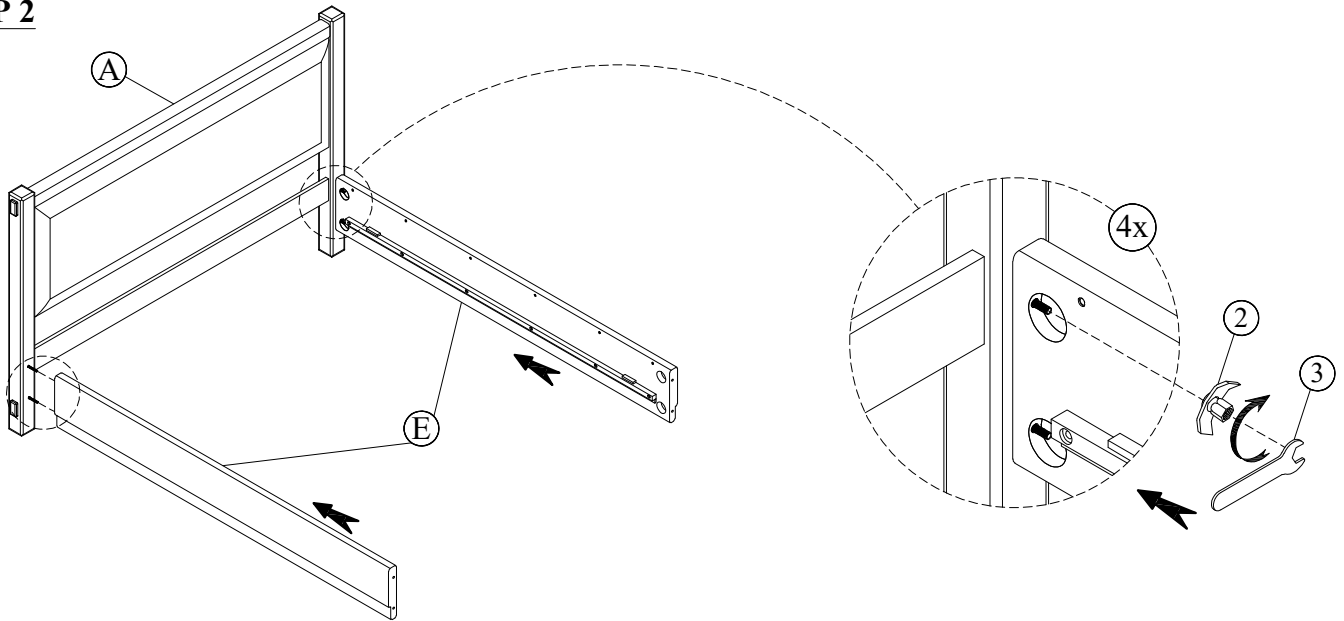
STEP 1



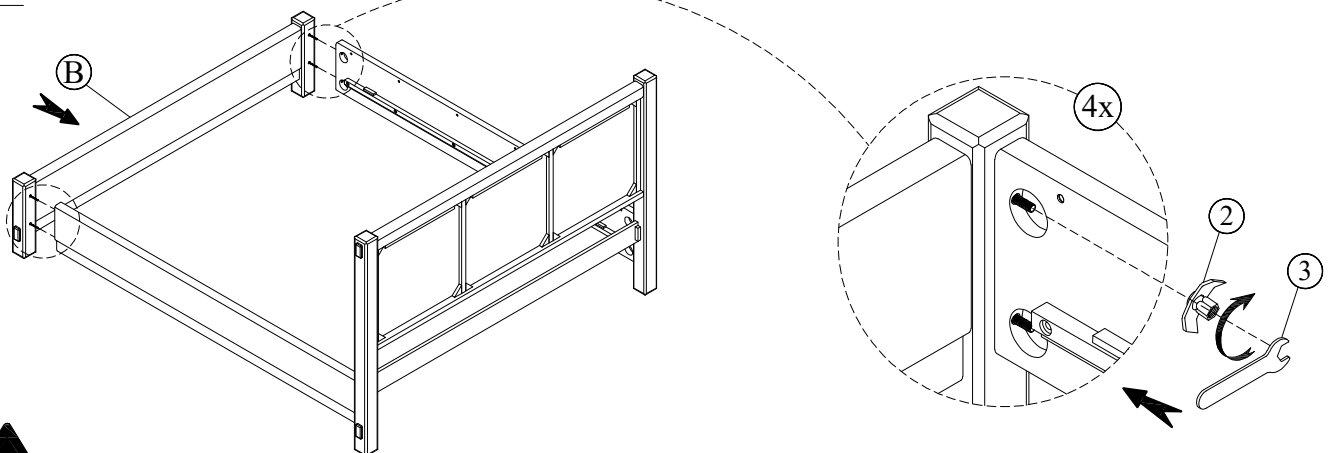
ROYCROFT WOOD/UPH CAL KING PANEL BED ASSEMBLY INSTRUCTIONS



STEP 2



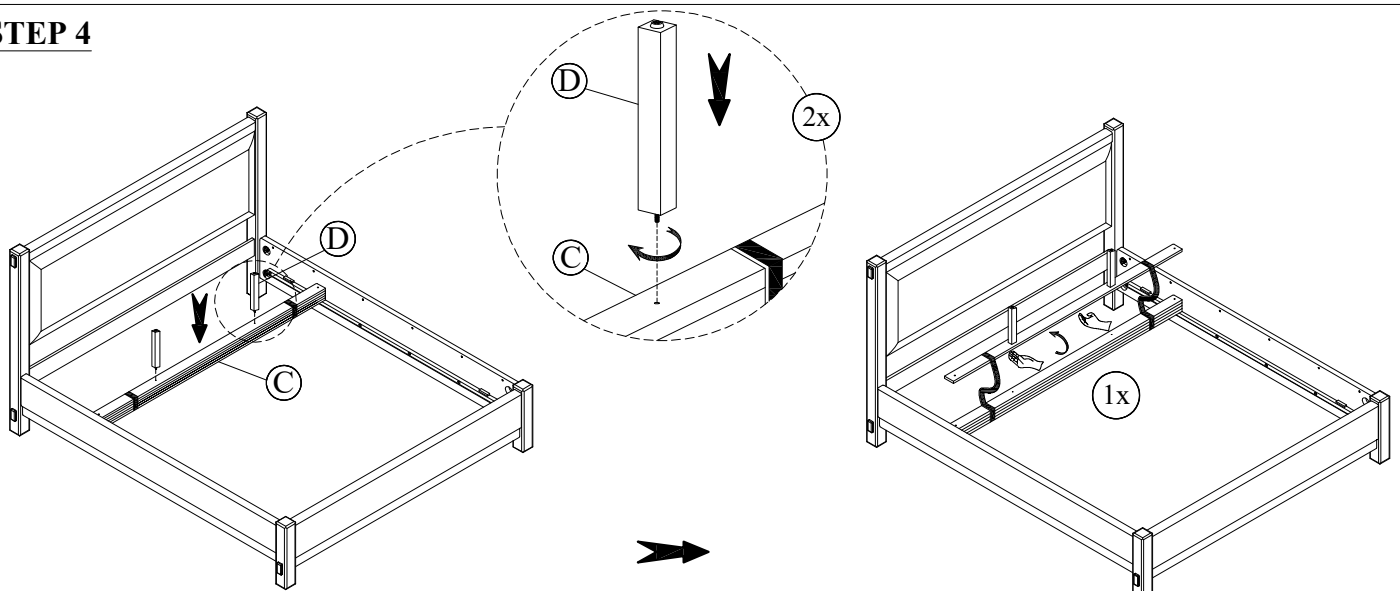
STEP 3



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 4, 5, 6 & 7 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 4

STEP 4

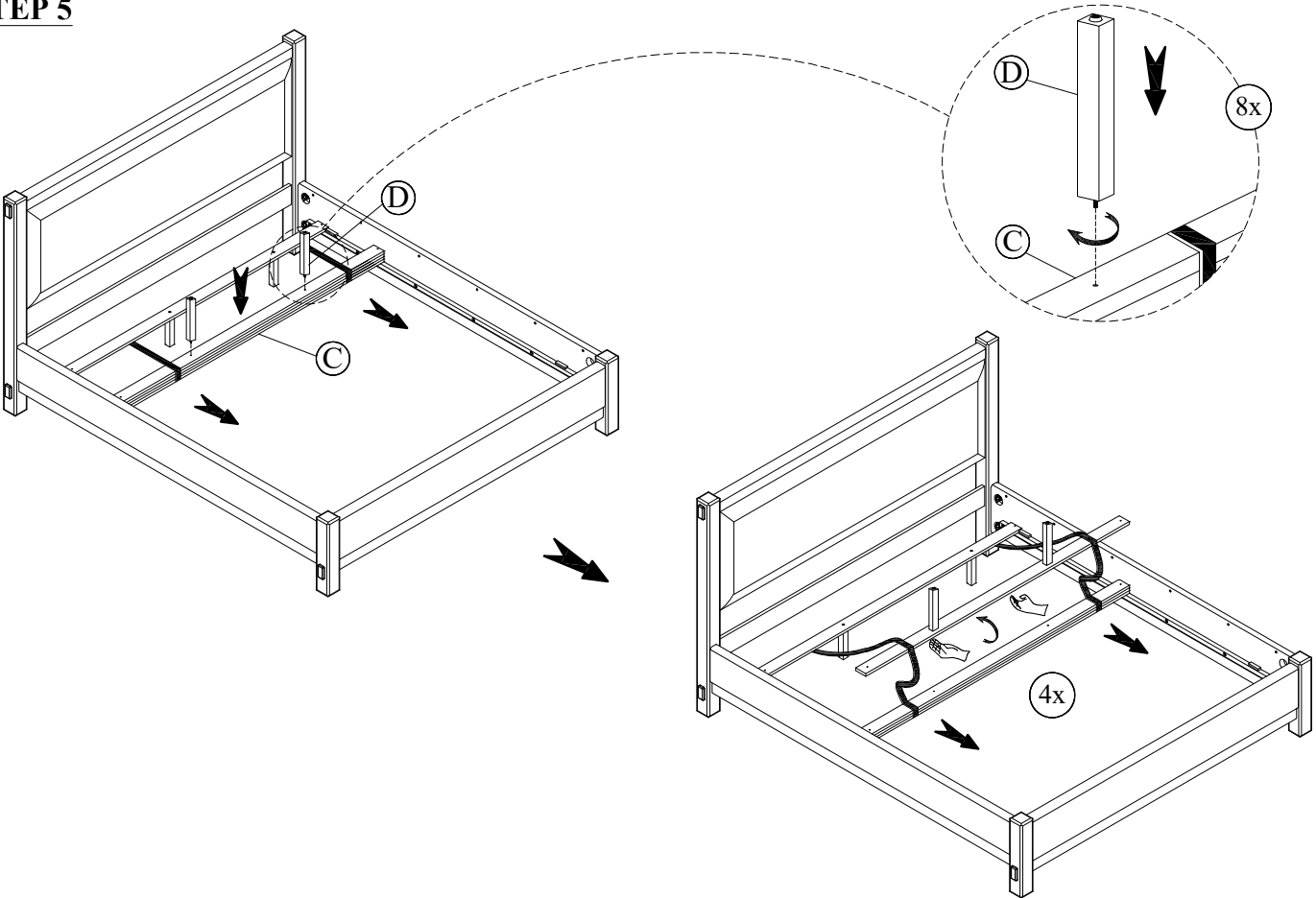


ROYCROFT WOOD/UPH CAL KING PANEL BED

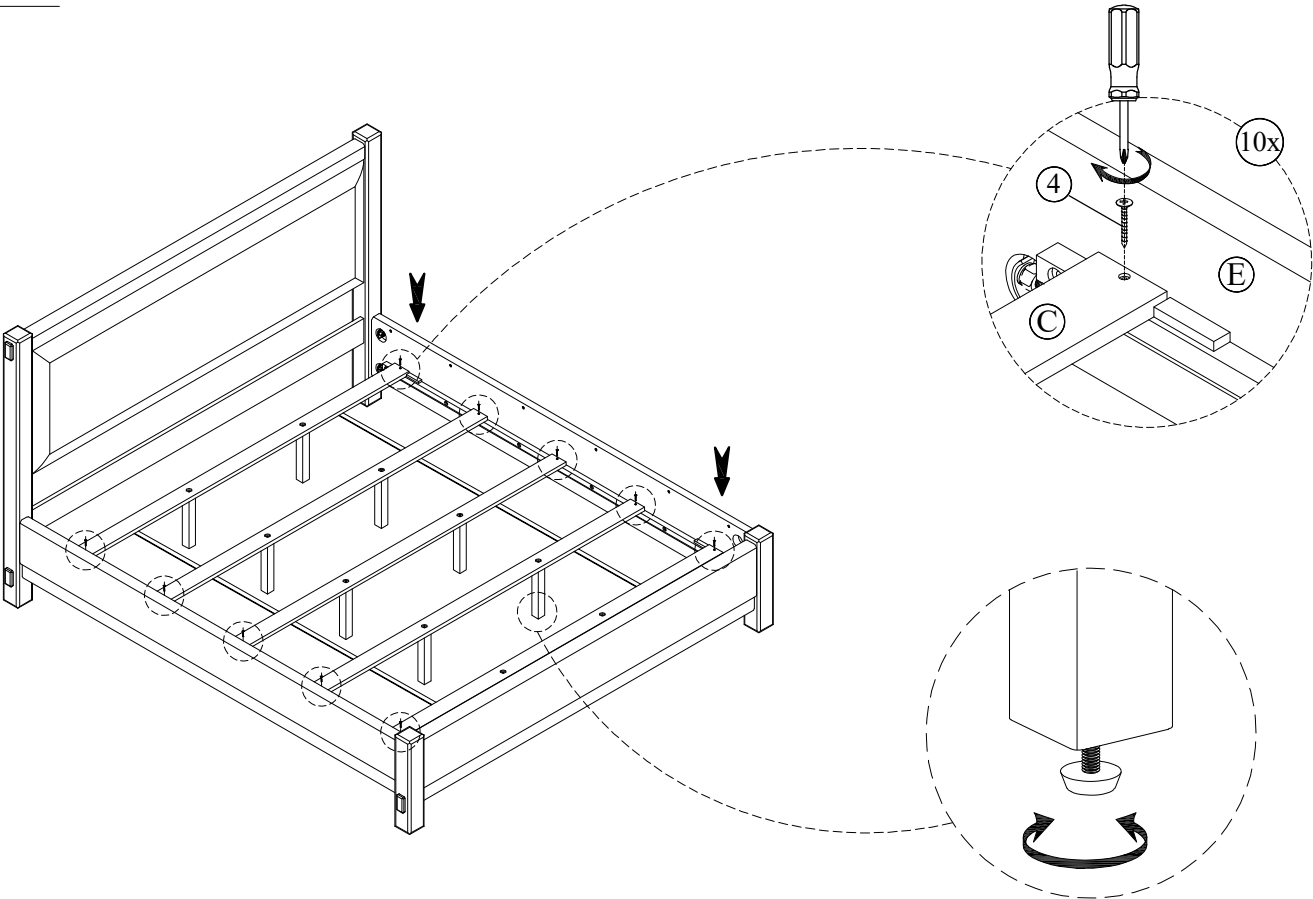
ASSEMBLY INSTRUCTIONS



STEP 5



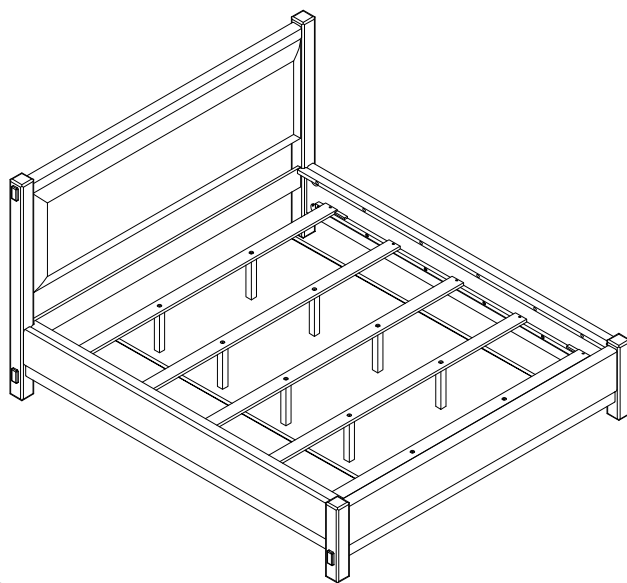
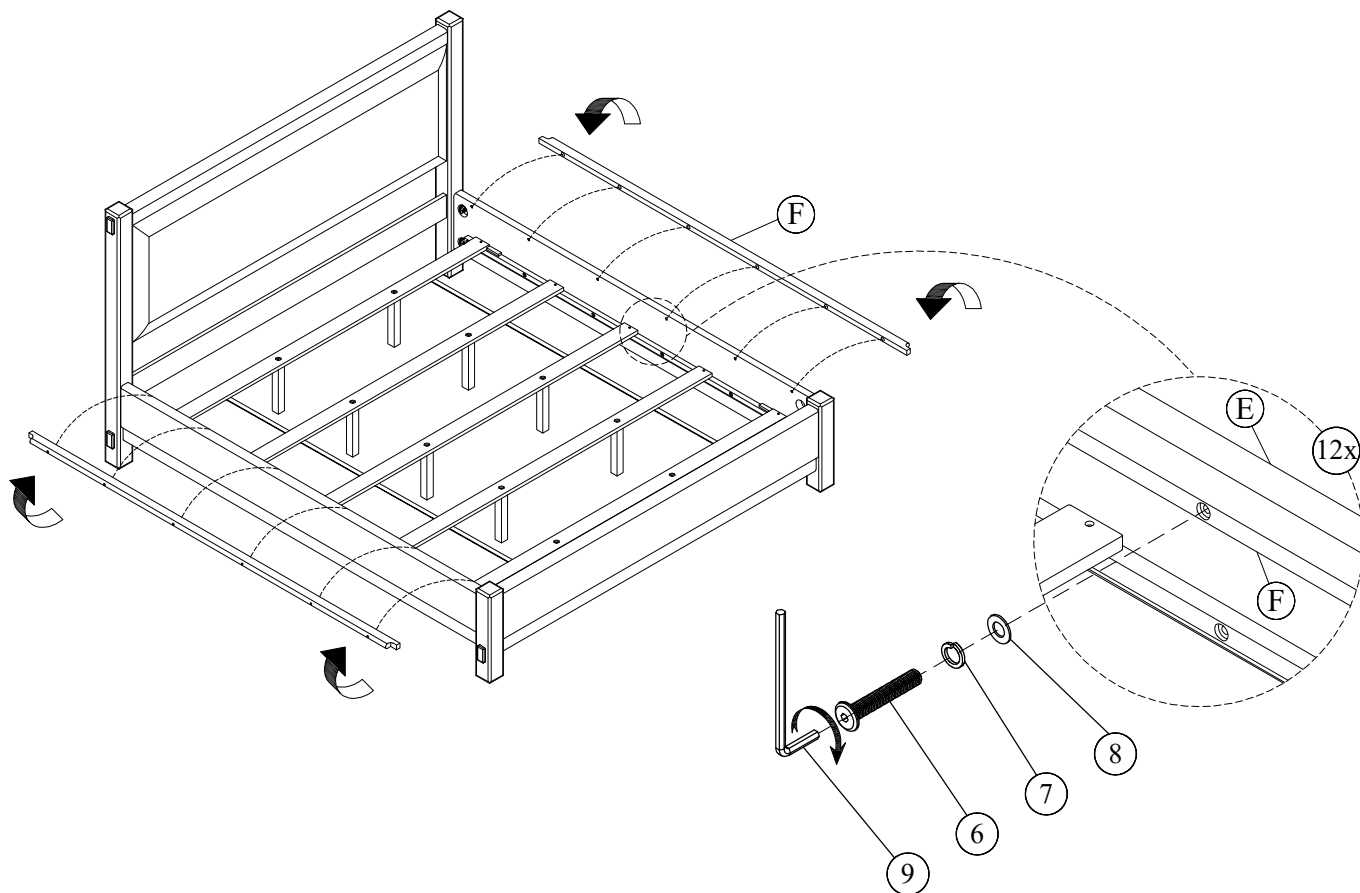
STEP 6



ROYCROFT WOOD/UPH CAL KING PANEL BED ASSEMBLY INSTRUCTIONS



STEP 7



ASSEMBLY COMPLETE

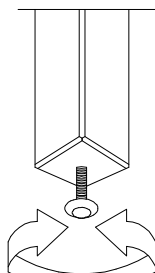
PAGE 4 OF 5

INSTRUCTIONS FOR ADJUSTING LEVELERS:

Position the bed in your space and locate the leveler under each leg support.

Turn the leveler counter-clockwise to extend and clockwise to retract it.

Adjust each leveler until each leg support is applying equal, upward pressure on the slat.



MAINTENANCE INSTRUCTIONS:

- Periodically check all fittings and tighten if necessary, as they can loosen over time.
- Always remove box spring and mattress before moving the bed.
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ROYCROFT WOOD/UPH CAL KING PANEL BED

ASSEMBLY INSTRUCTIONS

APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT



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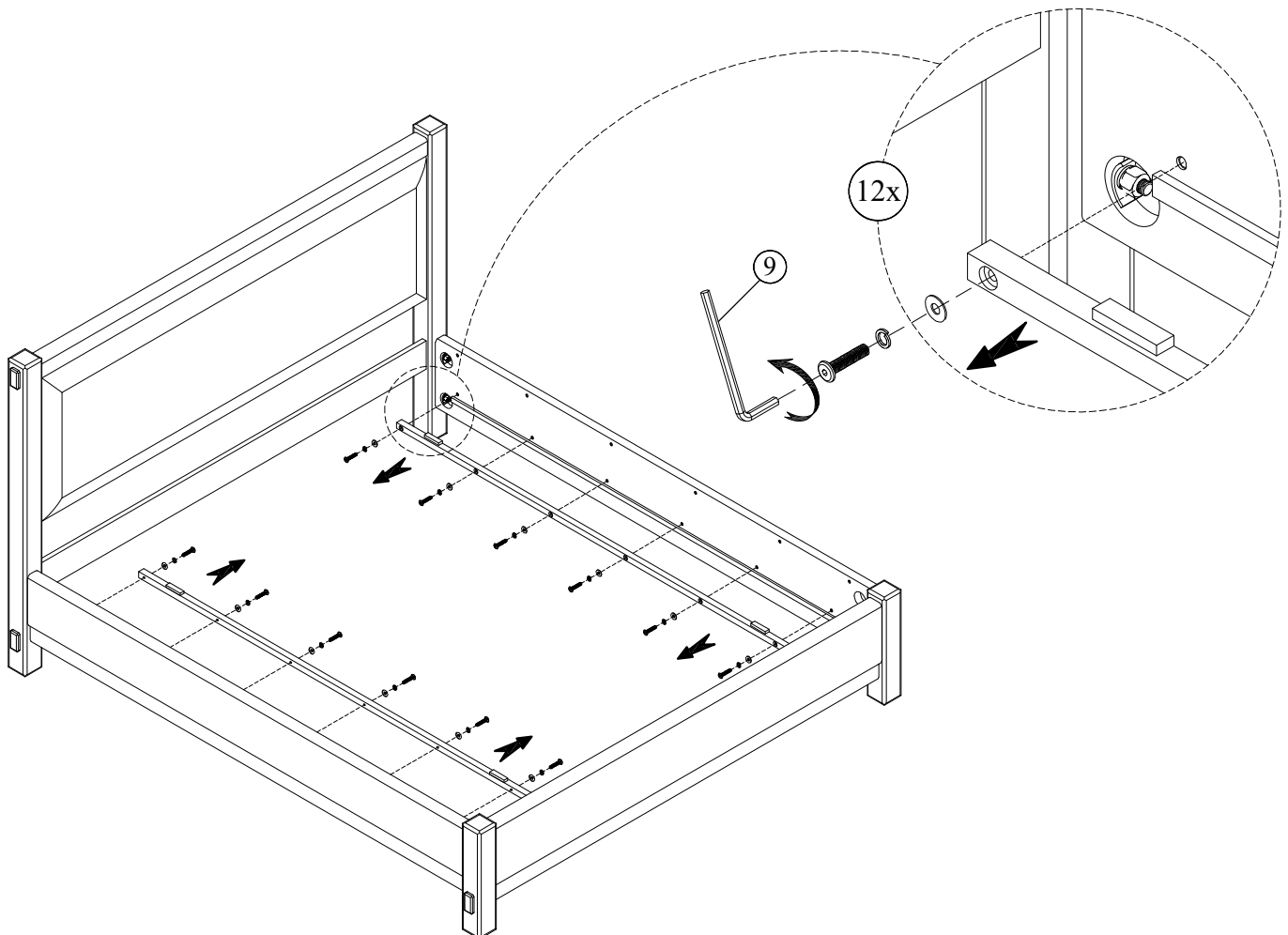
PRE-ASSEMBLED SIDE RAIL CLEATS OBSTRUCT ADJUSTABLE BASE INSTALLATION AND OPERATION. FOLLOW THESE INSTRUCTIONS TO REMOVE THEM.

THE FOLLOWING PARTS ARE NOT REQUIRED FOR ADJUSTABLE MATTRESS BASE INSTALLATION:

C. SLAT ROLL	: 1 SET	4. WOOD SCREW (4x30mm):	10 PCS
D. SUPPORT LEG	: 10 PCS	6. ALLEN BOLT (1/4"x50mm):	12 PCS
F. MATTRESS SPACER	: 2 PCS	7. SPRING WASHER (5/16"):	12 PCS
		8. FLAT WASHER (5/16"):	12 PCS

STEP #1:

USE ALLEN KEY (9) TO UNSCREW ALLEN BOLTS AND REMOVE PRE-ASSEMBLED SIDE RAIL CLEATS.



NOTE: YOU MAY WISH TO RETAIN UNUSED PARTS IF IN THE FUTURE YOU INTEND TO USE THE BED FRAME WITH A STANDARD BOX SPRING OR FOUNDATION

ROYCROFT WOOD/UPH KING PANEL BED

ASSEMBLY INSTRUCTIONS

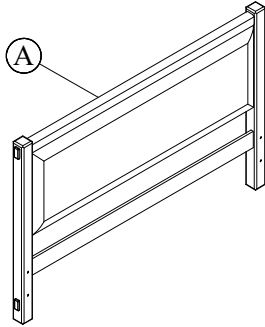


PARTS PACKING CONFIGURATIONS

BOX #1

A. HEADBOARD

1 PC



BOX #2

B. FOOTBOARD

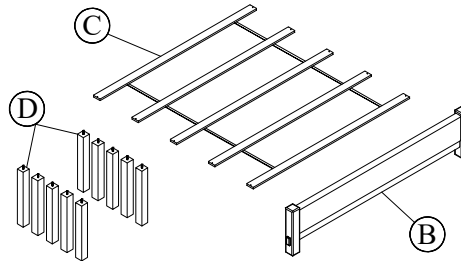
1 PC

C. SLAT ROLL

1 SET

D. SUPPORT LEG

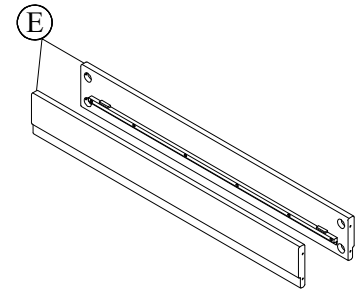
10 PCS



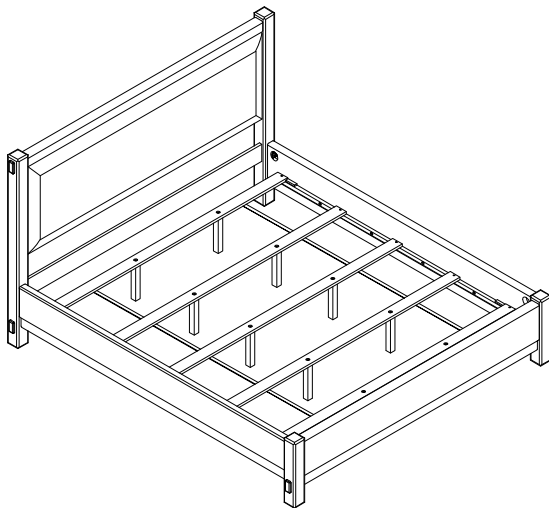
BOX #3

E. SIDE RAIL

2 PCS

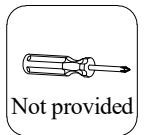
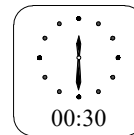
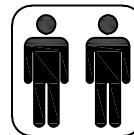


FULLY ASSEMBLED

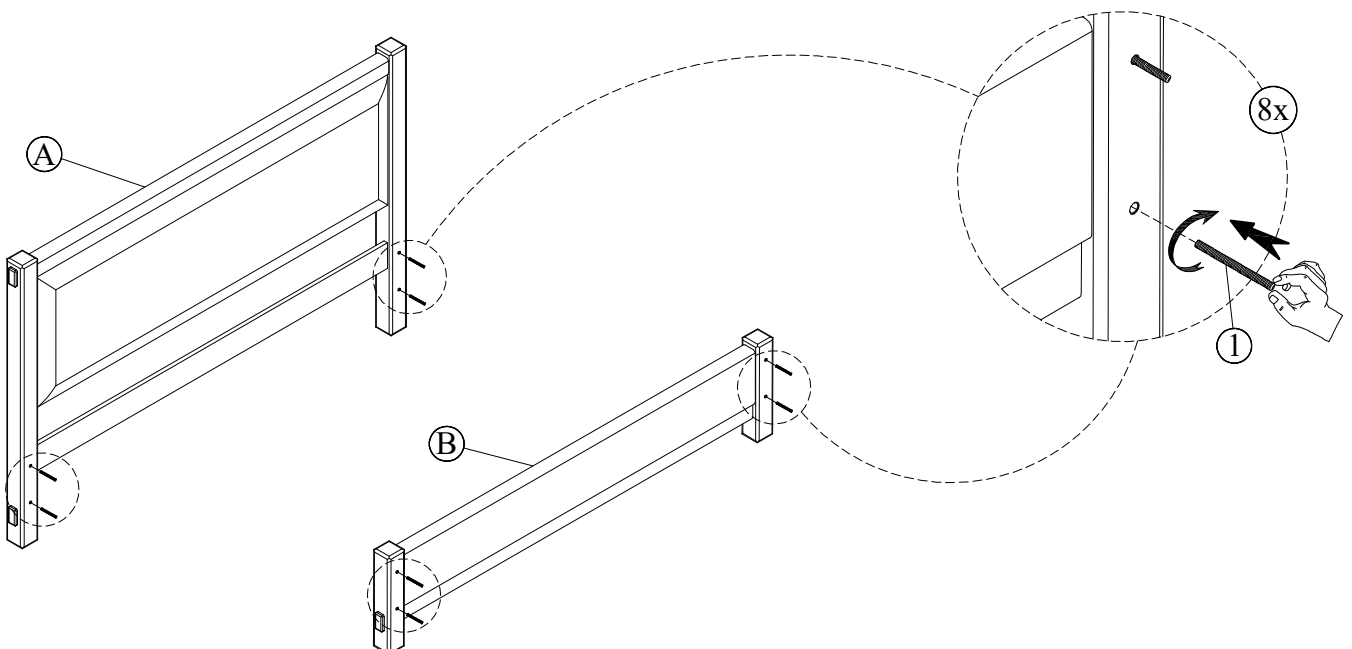


HARDWARE KIT PACKED IN BOX #2

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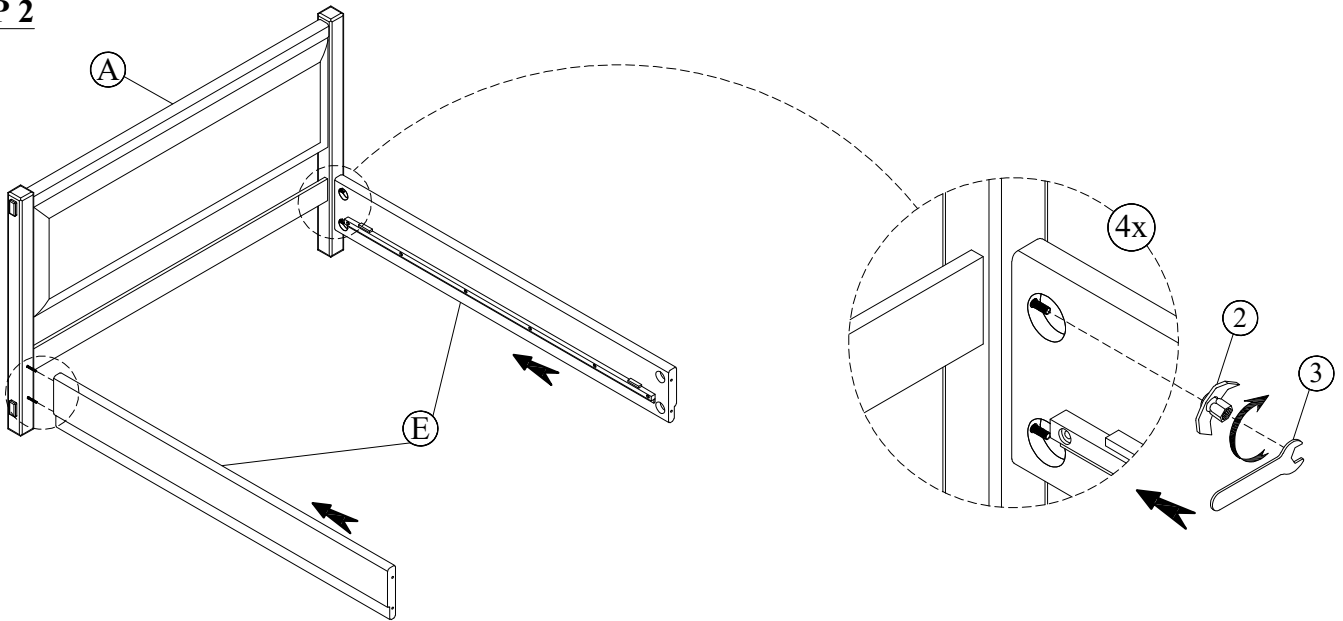


STEP 1

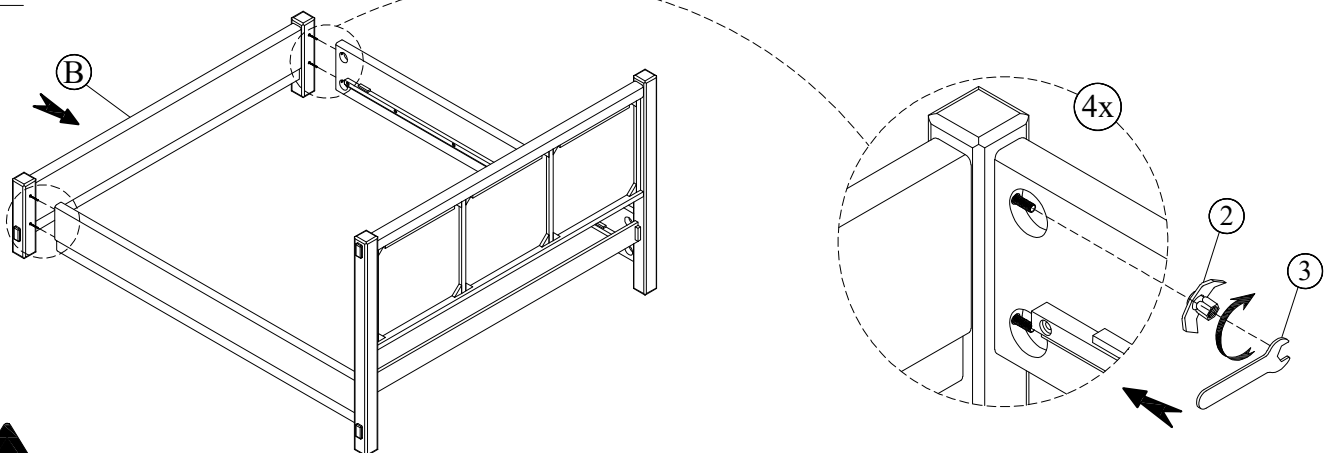


ROYCROFT WOOD/UPH KING PANEL BED ASSEMBLY INSTRUCTIONS

STEP 2



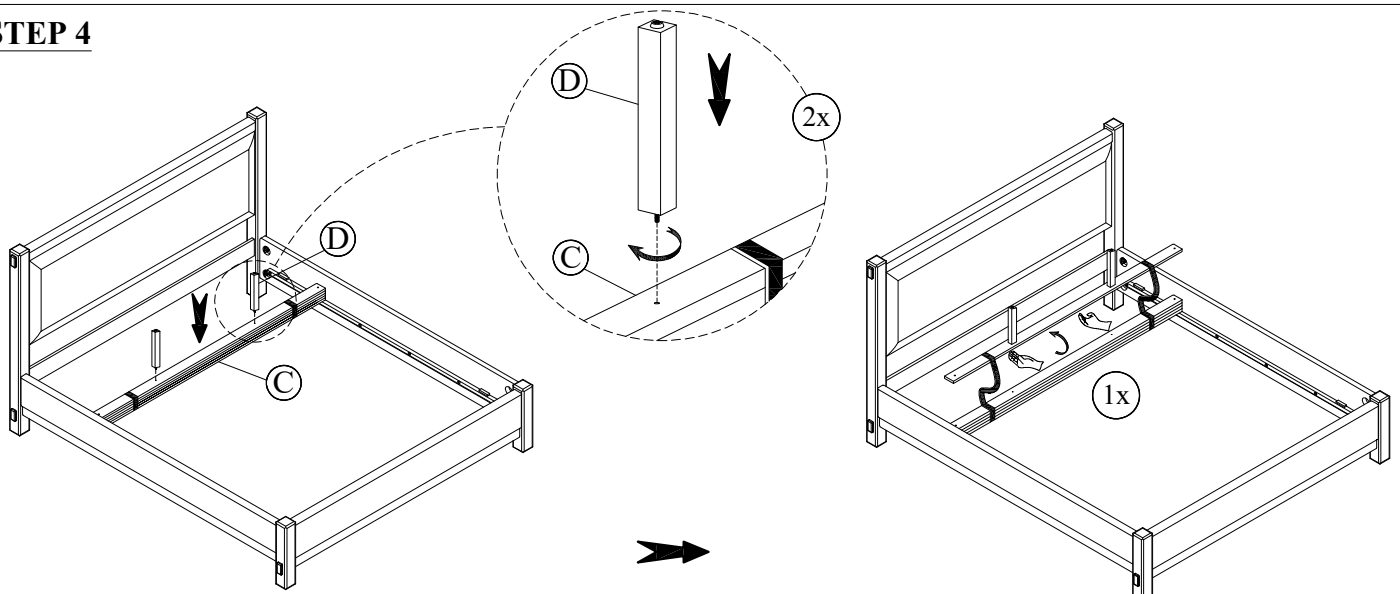
STEP 3



STOP

- IF USING BED WITH AN ADJUSTABLE MATTRESS BASE, SKIP STEPS 4, 5 & 6 AND REFERENCE APPENDIX A: ADJUSTABLE MATTRESS BASE ASSEMBLY SUPPLEMENT.
- IF USING BED FRAME WITH STANDARD BOX SPRING OR FOUNDATION, CONTINUE TO STEP 4

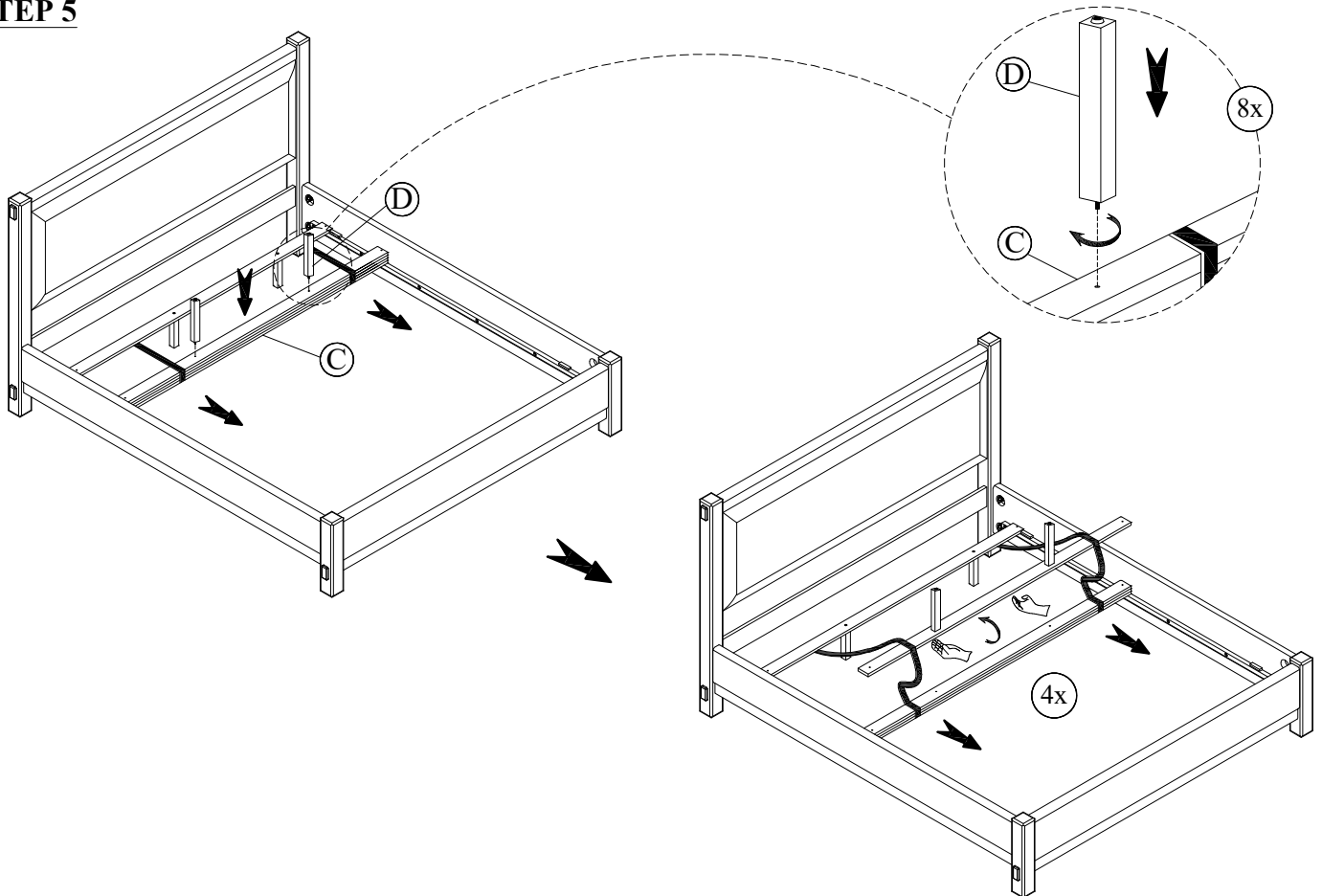
STEP 4



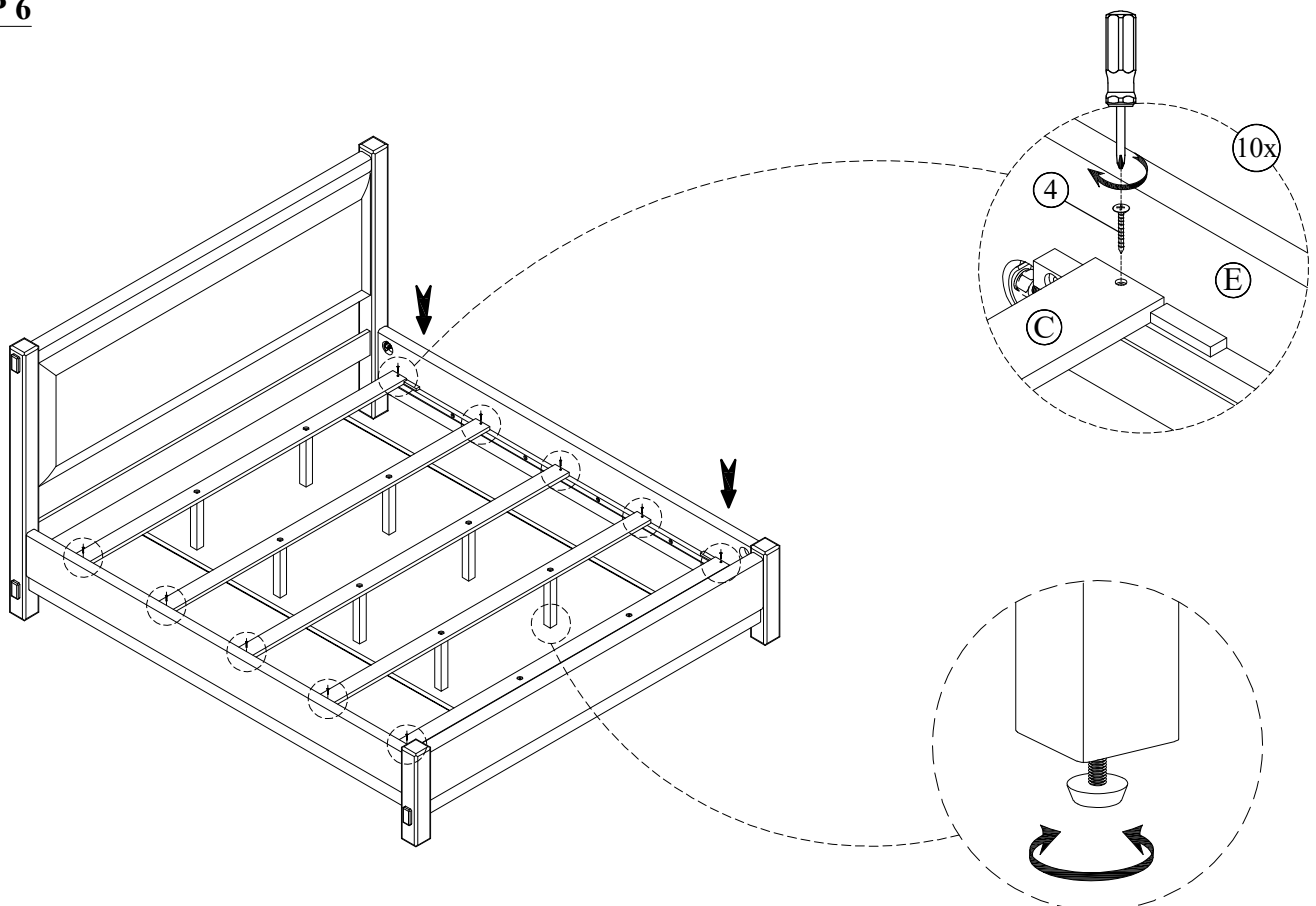
ROYCROFT WOOD/UPH KING PANEL BED ASSEMBLY INSTRUCTIONS



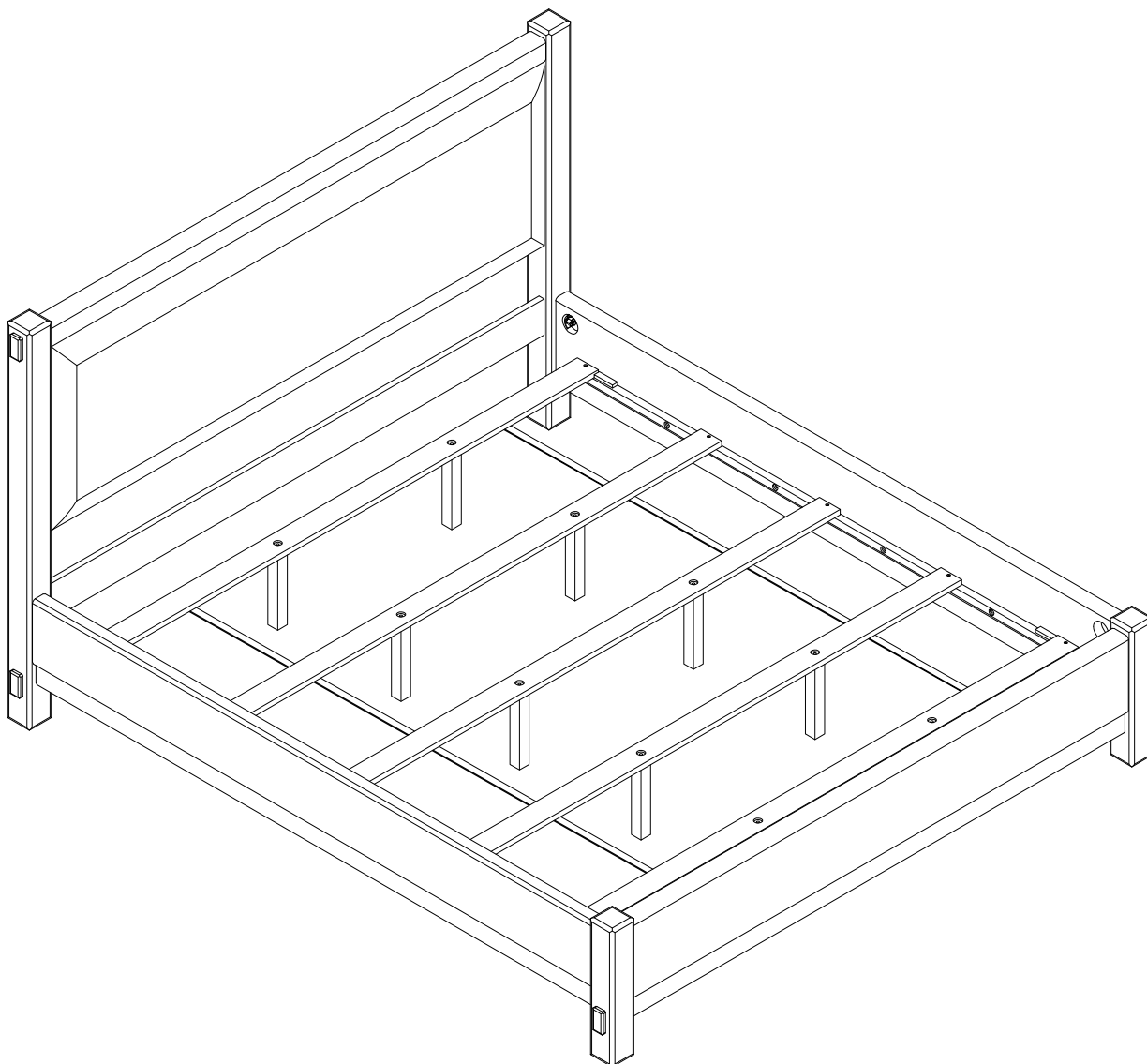
STEP 5



STEP 6



ROYCROFT WOOD/UPH KING PANEL BED ASSEMBLY INSTRUCTIONS



ASSEMBLY COMPLETE

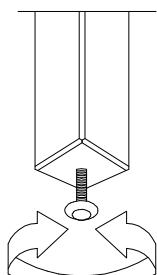
PAGE 4 OF 5

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ROYCROFT WOOD/UPH KING PANEL BED



ASSEMBLY INSTRUCTIONS

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D. SUPPORT LEG

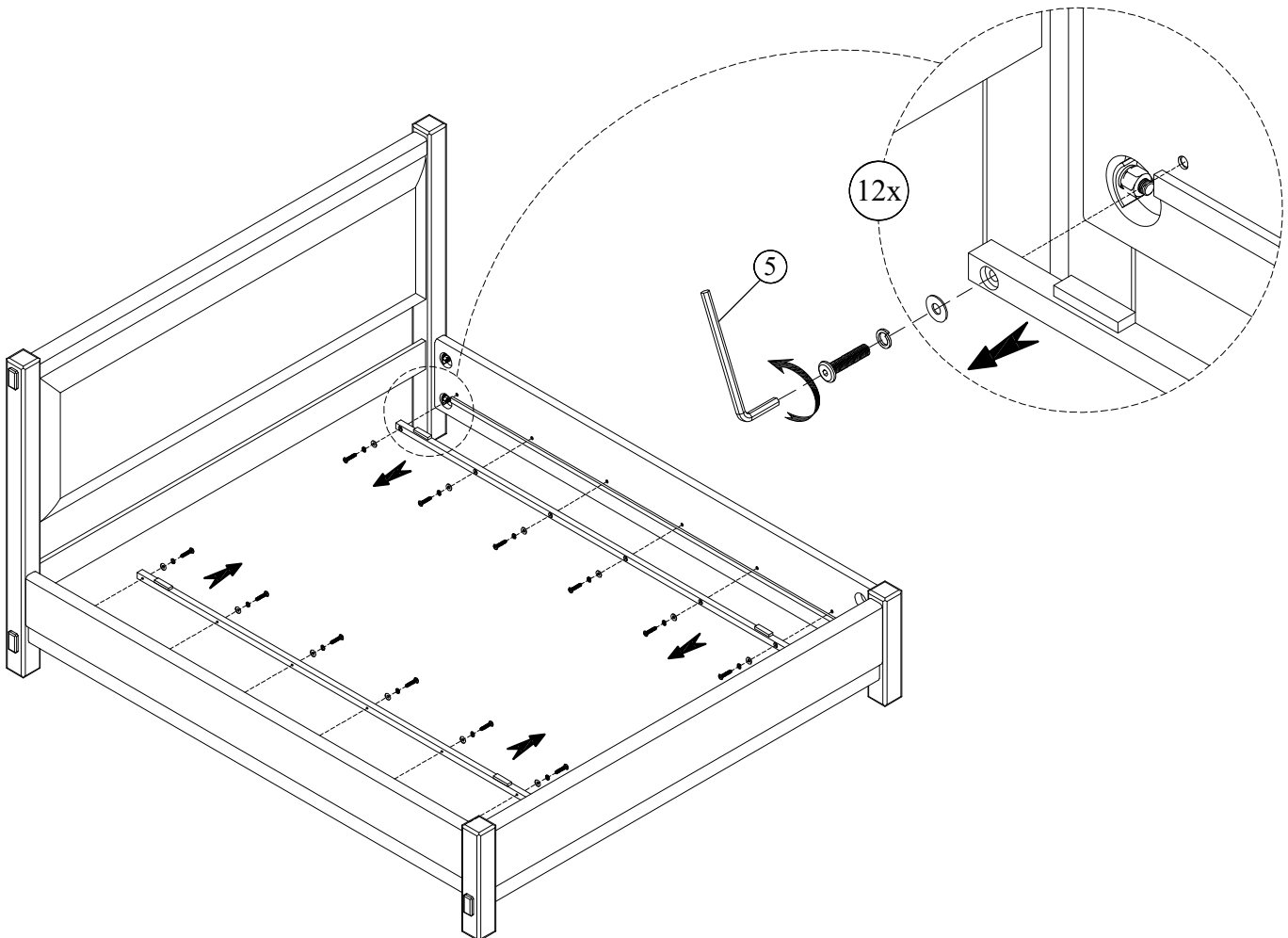
: 1 SET
: 10 PCS

4. WOOD SCREW (4x30mm):

10 PCS

STEP #1:

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