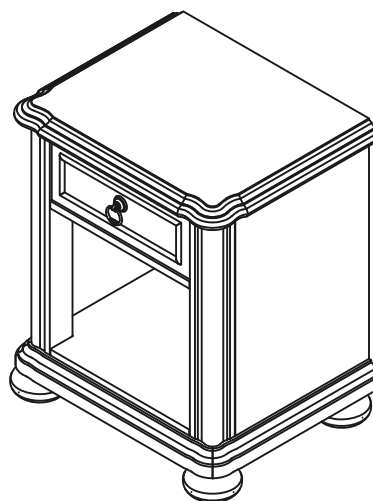


IMPORTANT

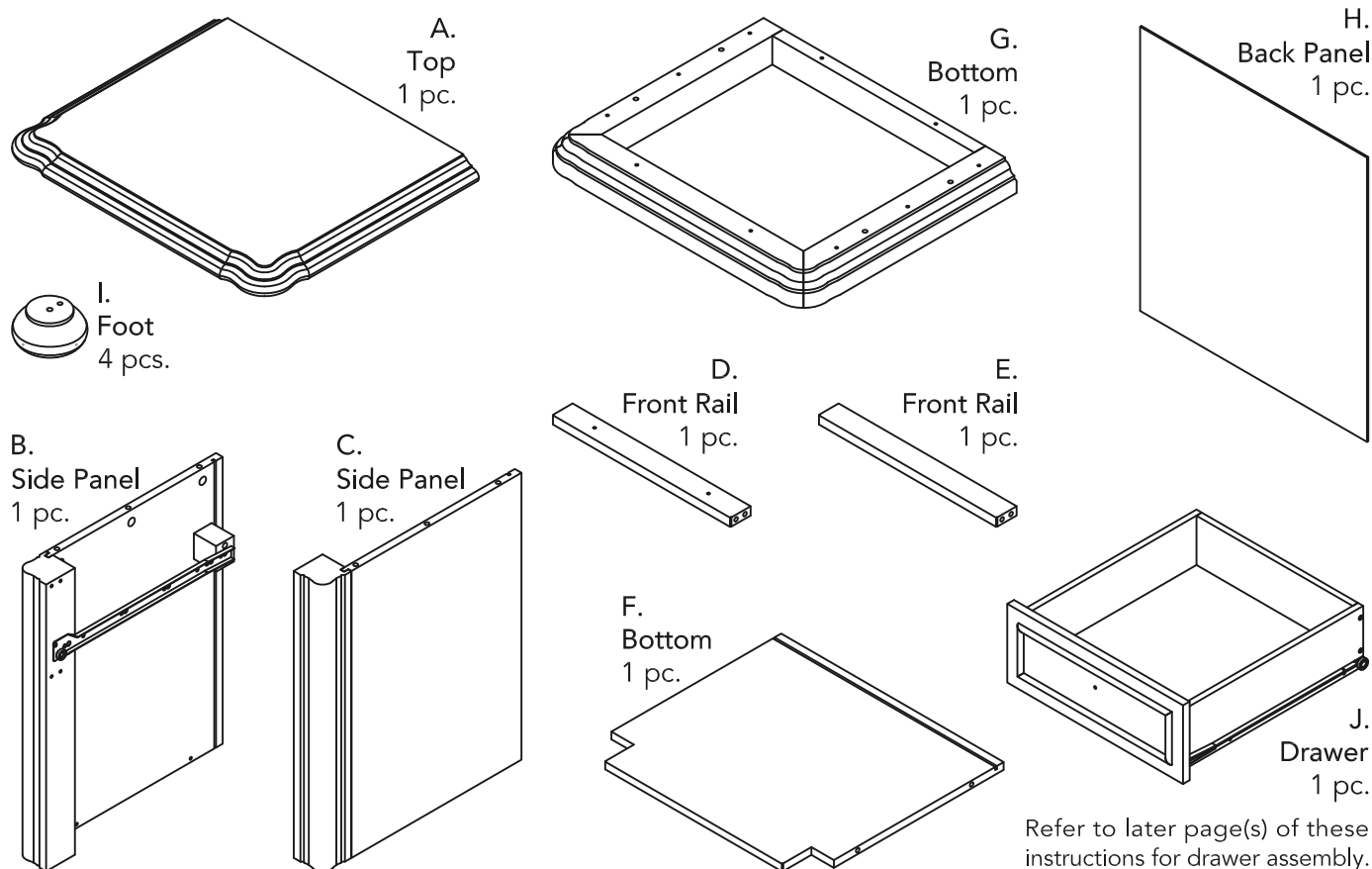
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



Part List



Hardware List



Hex Wrench
1 pc.



Hex Wrench (Small)
1 pc.



M6x80
Bolt
4 pcs. (+1 extra)



Cam Lock Screw
18 pcs. (+2 extra)



Cam Lock
18 pcs. (+2 extra)



M4x51
2" Round Head Screw
10 pcs. (+1 extra)



M4x25
1" Round Head Screw
2 pcs. (+1 extra)



M3x32
1 1/4" Flat Head Screw
8 pcs. (+1 extra)



M3x19
3/4" Flat Head Screw
4 pcs. (+1 extra)



M3x13
1/2" Flat Head Screw
8 pcs. (+1 extra)



5/32"x7/8"
Machine Screw
1 pc.



Handle
1 pc.



Dowel
8 pcs. (+1 extra)



Wedge
8 pcs. (+1 extra)

Tool(s) required for assembly: Phillips screwdriver, Level

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Assembly Instructions 2/8

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Hex Wrench as the Bolts may need to be tighten in the future.

STEP 1

Insert Cam Lock Screws into pre-drilled holes in Top (A) and Side Panels (B), (C), then tighten.

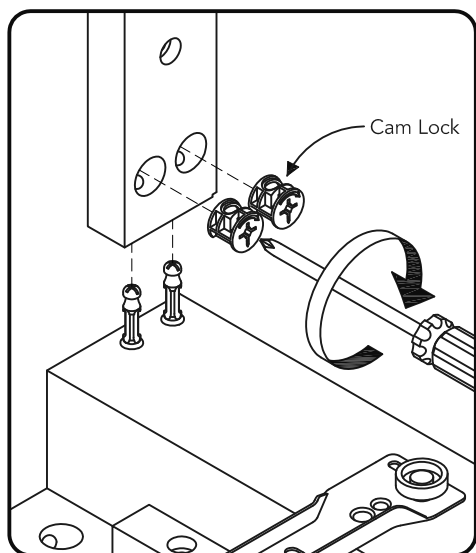
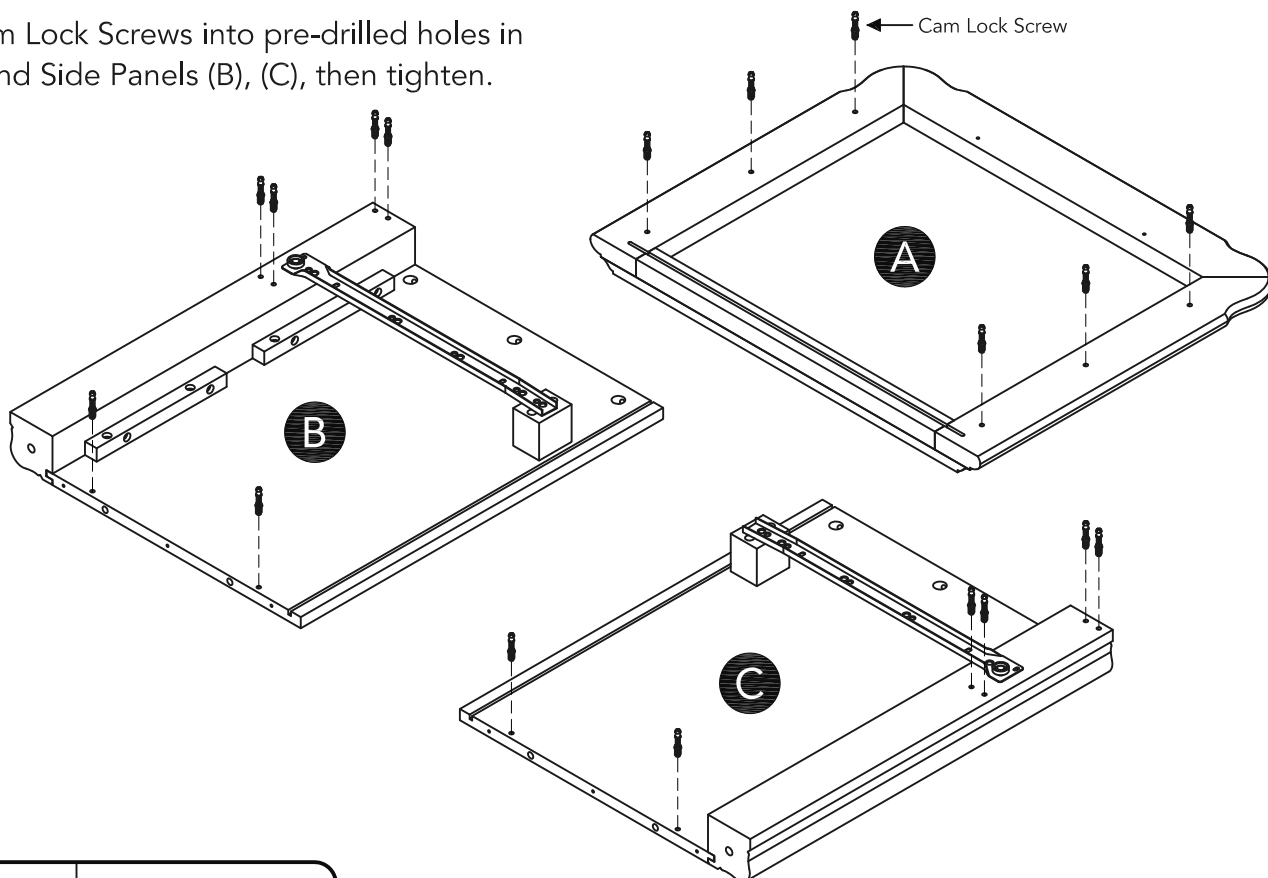
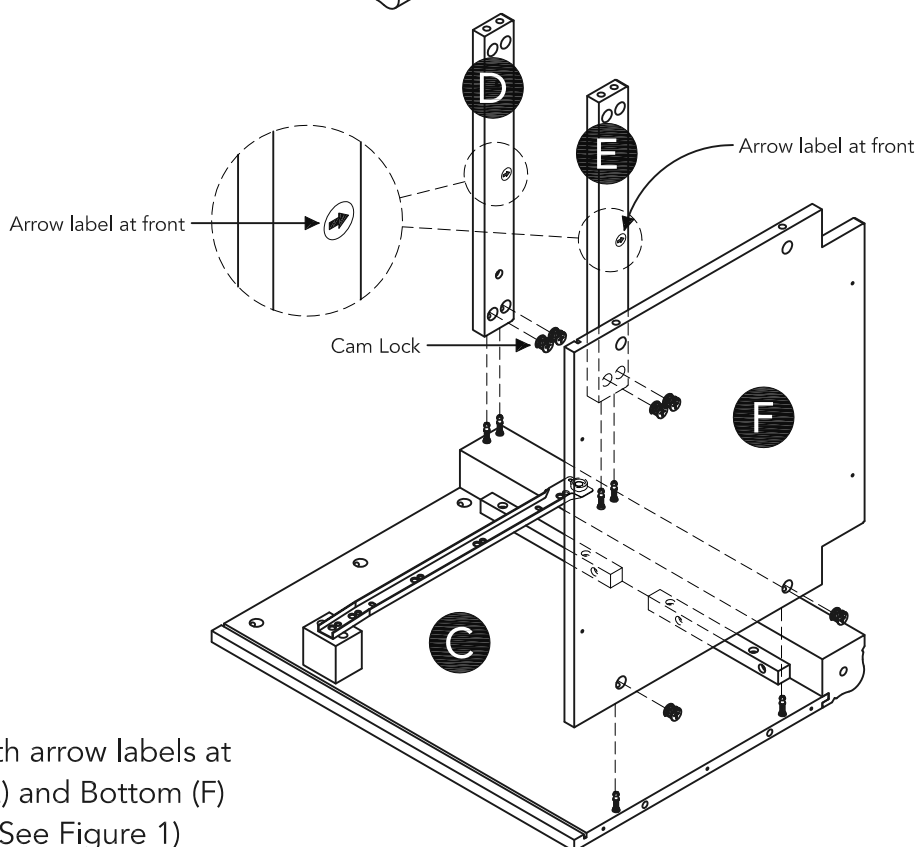


Figure 1

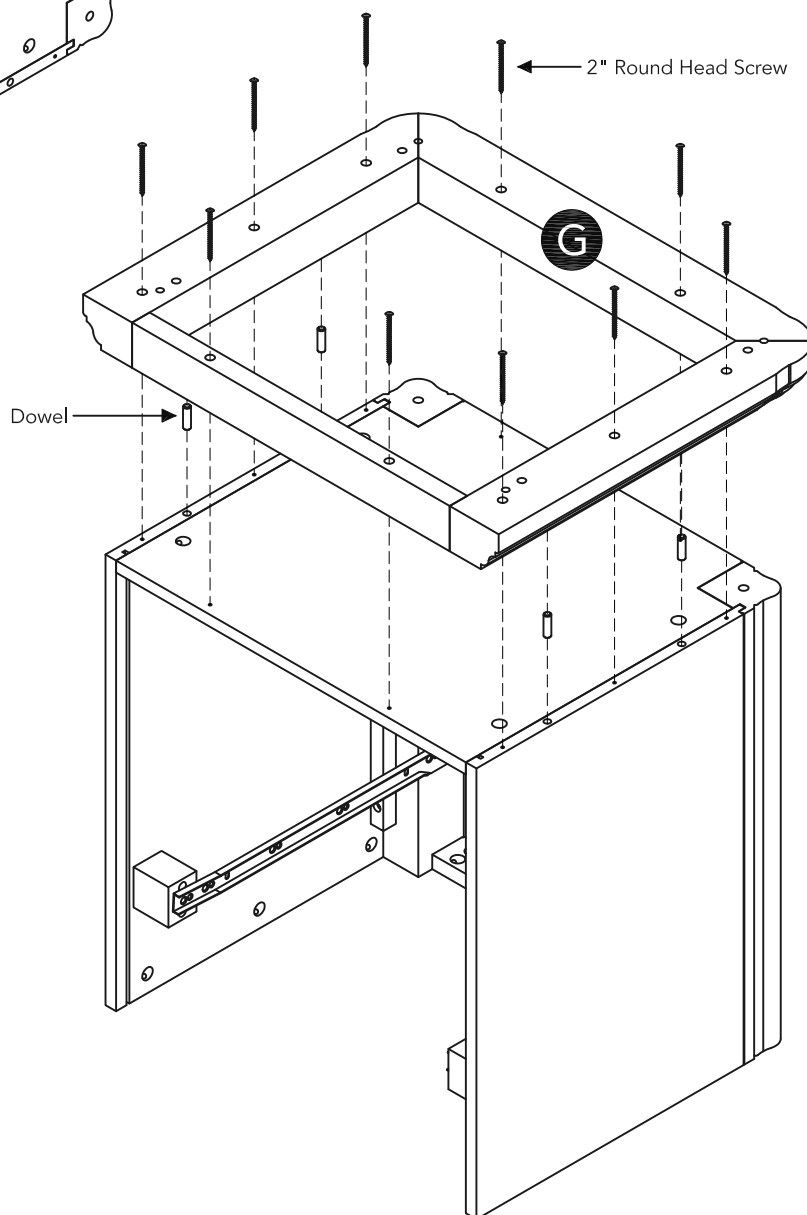
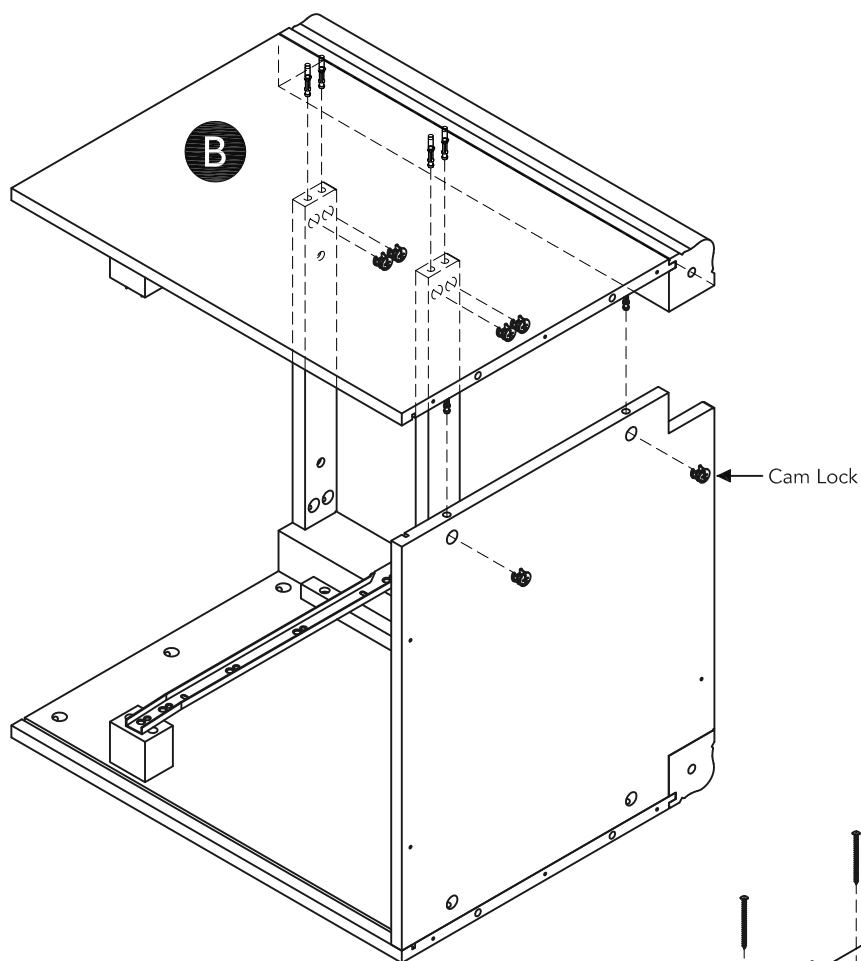


STEP 2

Orientate Front Rails (D) and (E) with arrow labels at front, then attach Front Rails (D), (E) and Bottom (F) to Side Panel (C) with Cam Locks. (See Figure 1)

STEP 3

Attach Side Panel (B) to unit with Cam Locks.



STEP 4

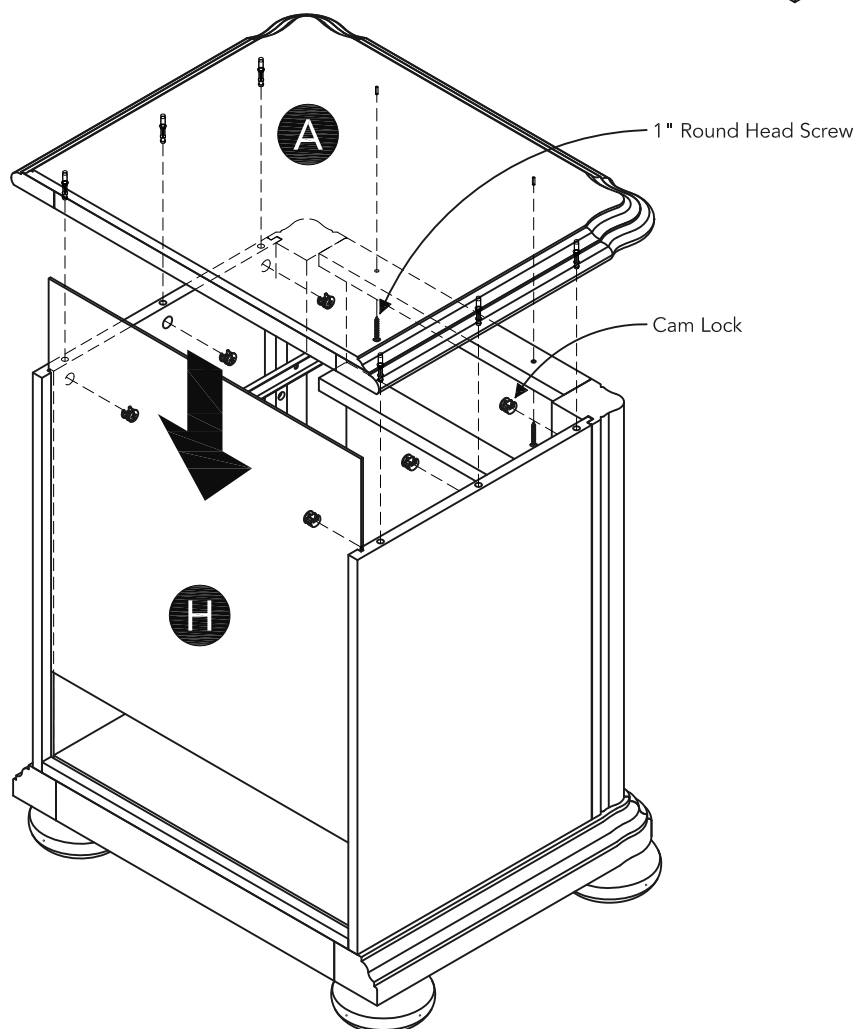
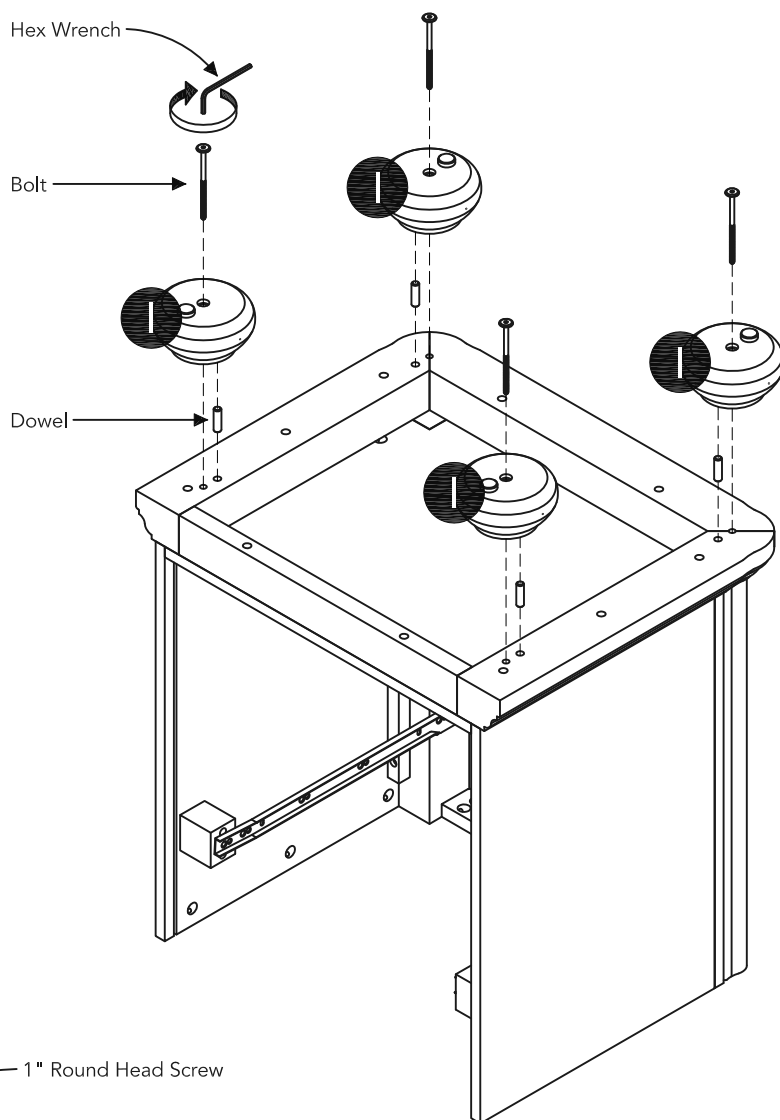
Attach Bottom (G) to unit with Dowels and 2" Round Head Screws.

Assembly Instructions 4/8

STEP 5

Attach Feet (I) to unit with Dowels and Bolts.

Tighten Bolts with Hex Wrench.



STEP 6

Turn unit over to its' upright position.

Slide Back Panel (H) into position.

Attach Top (A) to unit with Cam Locks and 1" Round Head Screws.

Note: A Philips screwdriver 5" or less in length is recommended.

STEP 7

Level unit by adjusting the adjustable levelers on bottom of unit.
(See Figure 2)

Note: Unit must be level to proceed.

Attach Wedges to unit with 1/2" Flat Head Screws.
(See Figure 3)

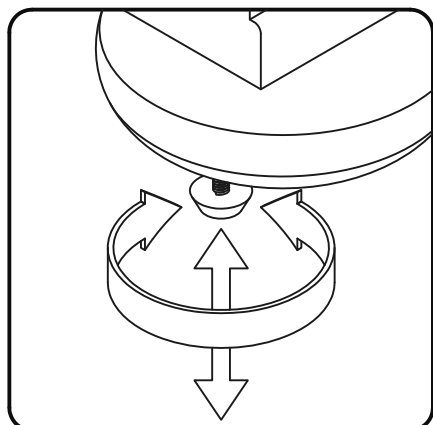
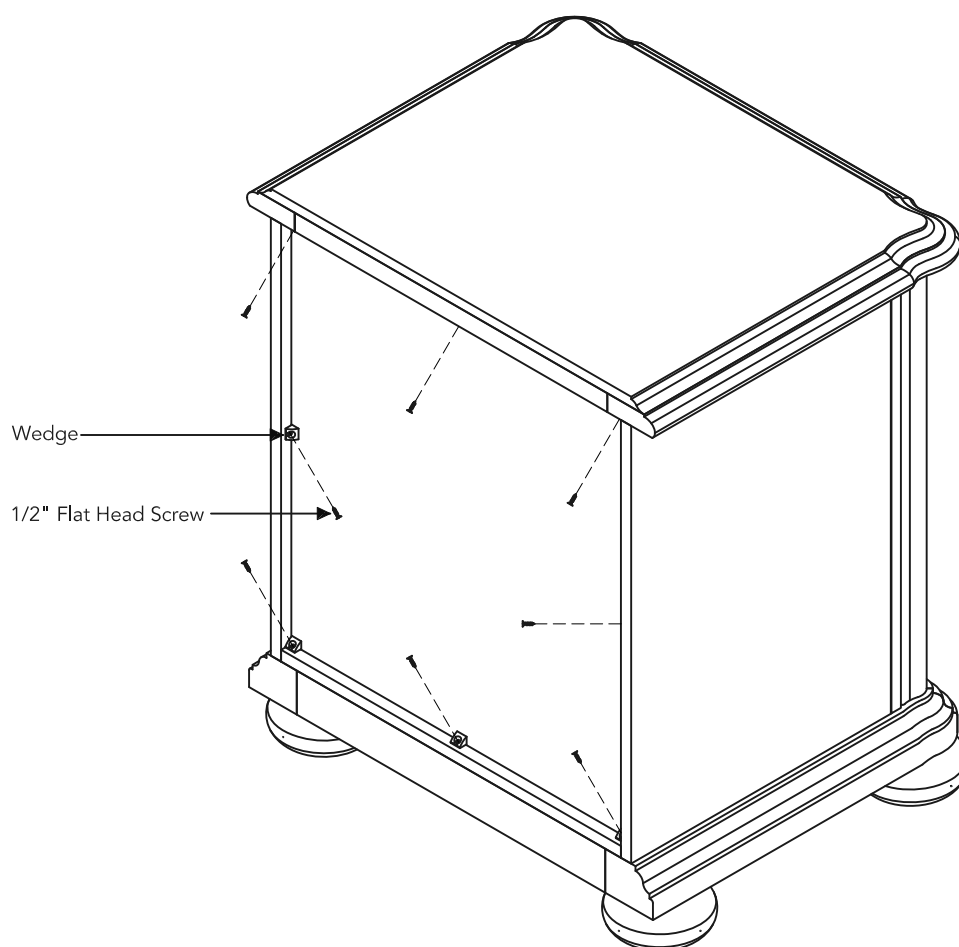


Figure 2

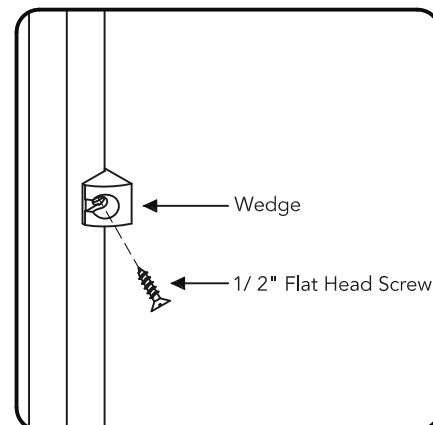
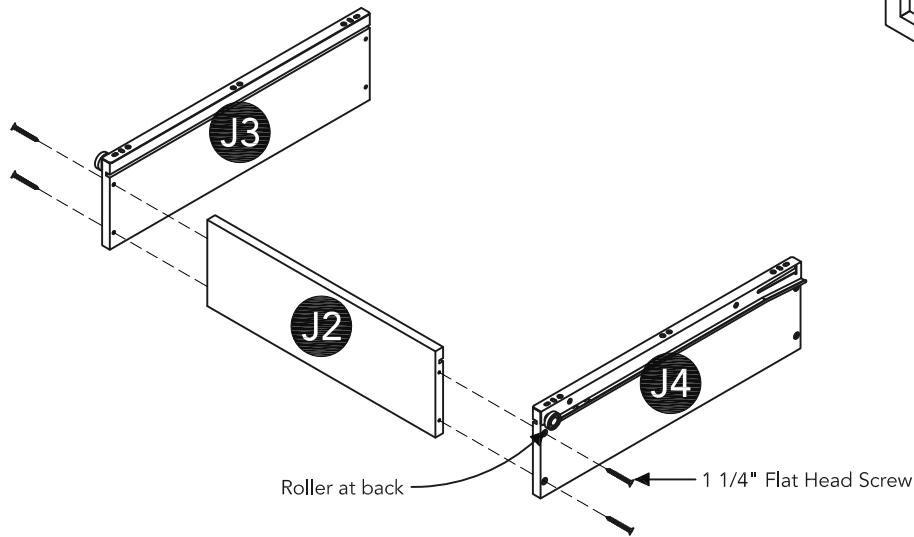


Figure 3

Drawer (J)



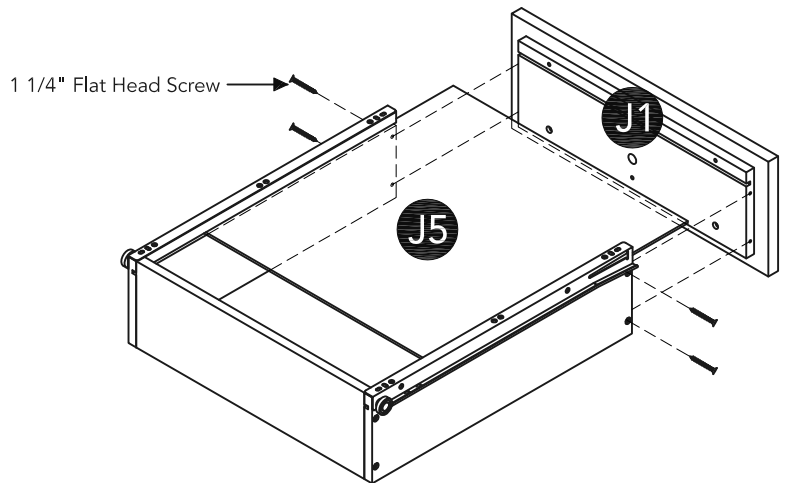
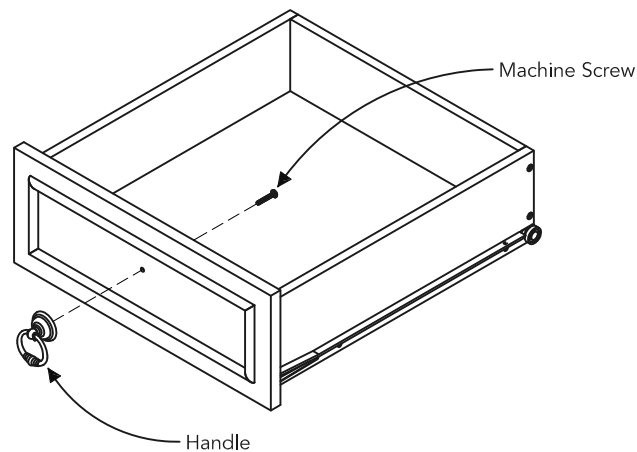
STEP 8

Attach Drawer Sides (J3) and (J4) to Drawer Back (J2) with 1 1/4" Flat Head Screws.

STEP 9

Insert Drawer Bottom (J5) into groove.

Attach Drawer Front (J1) to unit with 1 1/4" Flat Head Screws.

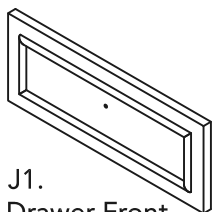


STEP 10

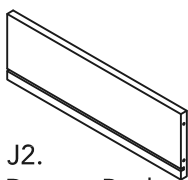
Attach Handle with Machine Screw.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

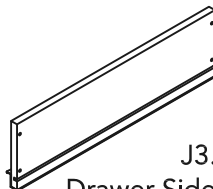
Part List



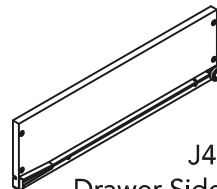
J1.
Drawer Front
1 pc.



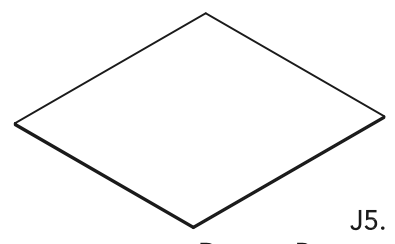
J2.
Drawer Back
1 pc.



J3.
Drawer Side
1 pc.



J4.
Drawer Side
1 pc.

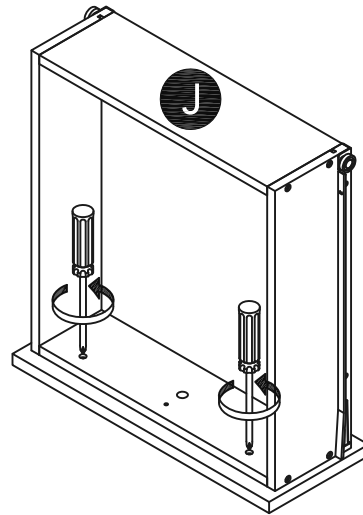
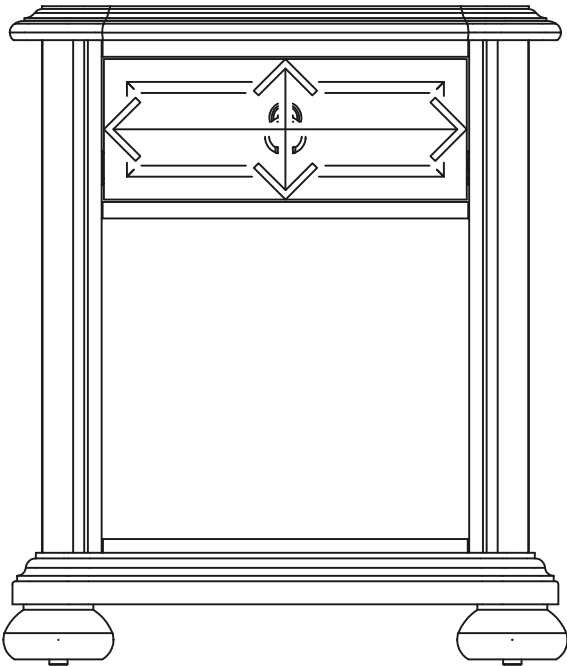


J5.
Drawer Bottom
1 pc.

Assembly Instructions 7/8

STEP 11

Loosen slightly screws pre-installed on back of drawer front.



STEP 12

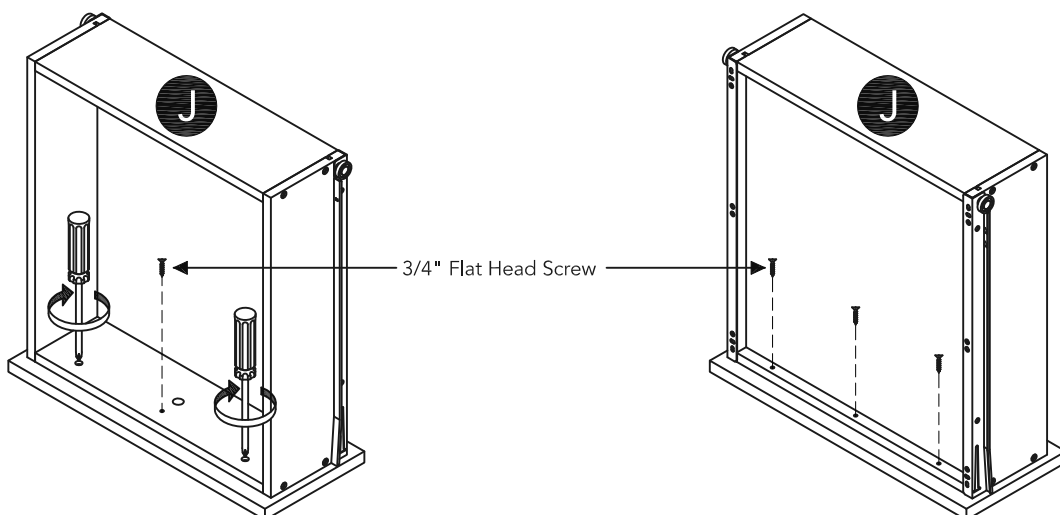
Insert drawer into unit, then adjust drawer front panel left or right and up or down until drawer gaps look proportional.

STEP 13

Pull drawer open slowly, then re-tighten screws from Step 11.

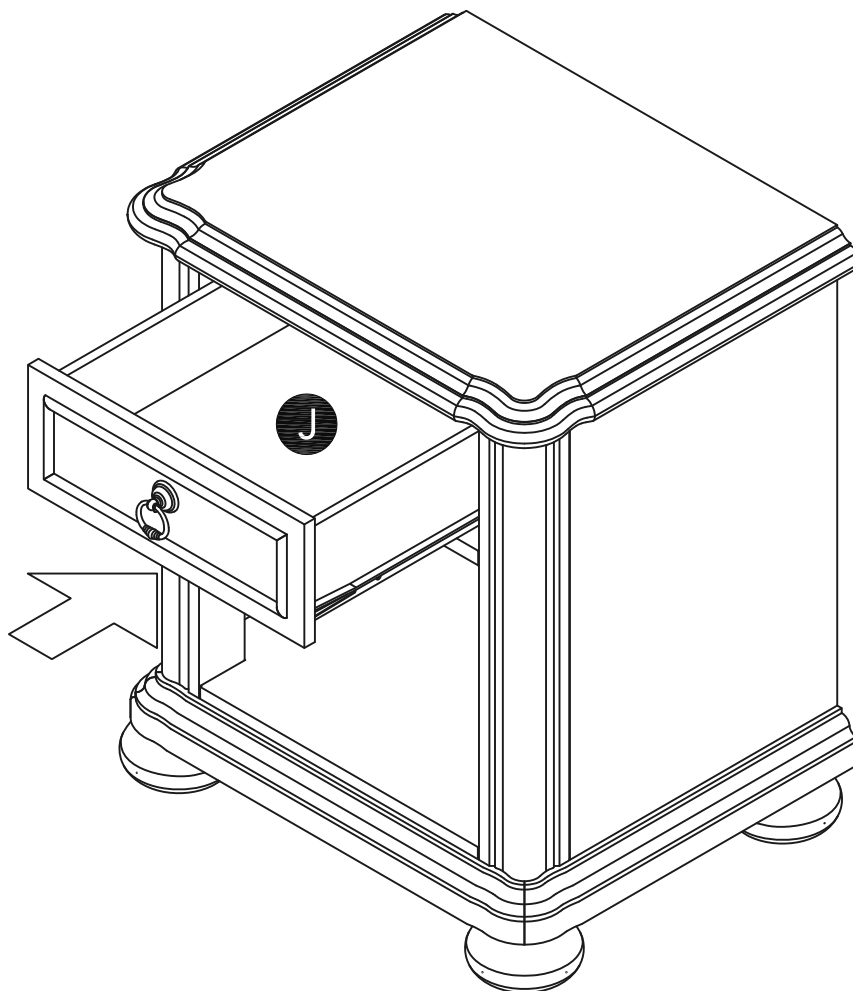
Make sure drawer front panel does not move and lock drawer front panel into position with 3/4" Flat Head Screws.

Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.



STEP 14

Slide Drawer (J) into position.



CARE INSTRUCTIONS

NEVER

allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.

**PREVENT
CRACKING**



Do not place
in direct sunlight.

**PREVENT
FADING**



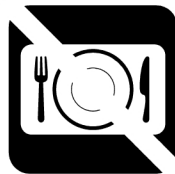
Do not write
directly on surface.

**PREVENT
MARKING**



Do not place hot
objects on surface.

**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.

**PREVENT
DISCOLORING**



Do not use commercial
waxes and polishes.

**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

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