

SECTION A-A
SCALE 3 : 2

.167 PITCH - 6 THREADS PER INCH
380° FULL DEPTH THREAD

REFERENCE	TOLERANCE	DIMENSION	UNITS
E	± 0.010 [0.25]	1.396 [35.46]	in [mm]
T	± 0.010 [0.25]	1.488 [37.80]	in [mm]
H (Seated)	REFERENCE	0.521 [13.23]	in [mm]
H (Inner)	± 0.008 [0.20]	0.388 [9.86]	in [mm]
OD	± 0.013 [0.33]	1.760 [44.70]	in [mm]
OAH	± 0.011 [0.28]	0.671 [17.04]	in [mm]
PART WEIGHT	± 0.7	7.1	g

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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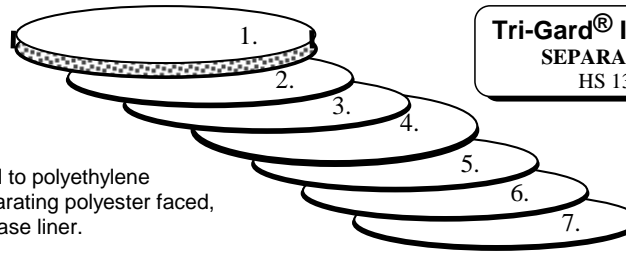
REF NO.:

DWG30417

DESCRIPTION:

38-400 PP Child Resistant Cap with .035 PL Liner

TECHNICAL DATA SHEET



Tri-Gard® II –TS PE
SEPARATING
 HS 130

Description: A fused induction seal to polyethylene containers with a separating polyester faced, polypropylene foam base liner.

SPECIFICATIONS

Property	Value
Odor	None Detected
Taste	None Detected
GTR	Near Zero
MVTR	Near Zero

Available Web Width		
Minimum [in/mm]	Maximum [in/mm]	Deviation [in/mm]
1" / 25.4mm	40" / 1016mm	+/- 1/16" / 1.6mm

Construction


	Material	Thickness [in]	Thickness [mm]
1.	Co-extruded PP Foam with PP skins	0.0300	0.762
2.	Polyester	0.0005	0.013
3.	Wax	0.0005	0.013
4.	White Paper	0.0050	0.130
5.	Aluminum Foil	0.0010	0.026
6.	Polyester	0.0005	0.013
7.	Polyethylene Heat Seal	0.0015	0.039
	Total Structure	0.037 +/- 0.003	0.94 +/- 0.1

Code of Federal Regulations Compliance: Complies to the following CFR's

- 21CFR177.1520 Olefin polymers.
- 21CFR177.1210 Closures with sealing gaskets for food containers.
- 21CFR178.2010 Antioxidants and or stabilizers for polymers.
- 21CFR175.300 Resinous and polymeric coatings.

Original Date 04/07/00
Revised Date: 06/20/01
Revision Number:1

DMF Status: The component materials are listed in DMF 2434 and/or 1378

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