

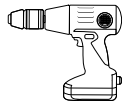
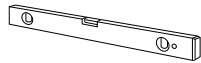
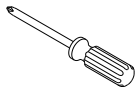
IMPORTANT:

Before beginning, familiarize yourself with the included instructions and parts list.

CUSTOMER SERVICE:

Toll-free customer service is available weekdays from 7:00 AM to 6:00 PM Central Time at **800-463-0660**.

TOOLS NECESSARY:



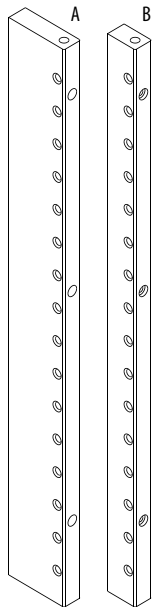
Phillips Screwdriver

Level

Screw Gun

NOTE: If screw gun has a clutch, set to lowest setting so as not to over tighten and/or strip screws.

PARTS IDENTIFICATION:



A	2-1/2" Wood Upright	See Table
B	1-1/4" Wood Upright	See Table
C	#8 x 2-1/2" Pan Head Wood Screw	See Table
D	#8 x 1-1/2" Pan Head Wood Screw	See Table
E	M4 x .7 x 12 mm Flat Head Machine Screw	16
F	#6 x 3/8" Pan Head Wood Screw	24
G	3 mm Spacers	8
H	8 x 25 mm Wooden Dowels	4
I	Wood Upright Attachment Bracket	8
J	Front Left Slide Bracket	2
K	Rear Left Slide Bracket	2
L	Front Right Slide Bracket	2
M	Rear Right Slide Bracket	2

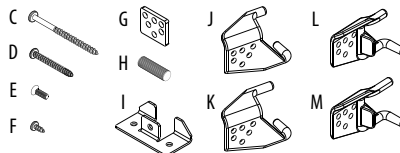


Table 1: Kit Specific Contents		A	B	C	D
		QTY	QTY	QTY	QTY
PL1254	1-1/4" Pilaster System	4	—	—	12
PL254	2-1/2" Pilaster System	—	4	12	—
PL12525	1-1/4" & 2-1/2" Pilaster System	2	2	6	6

Note: If the pilaster is trimmed, do not use supplied wood screws.

Wood Pilaster System PL1254, PL254, and PL12525

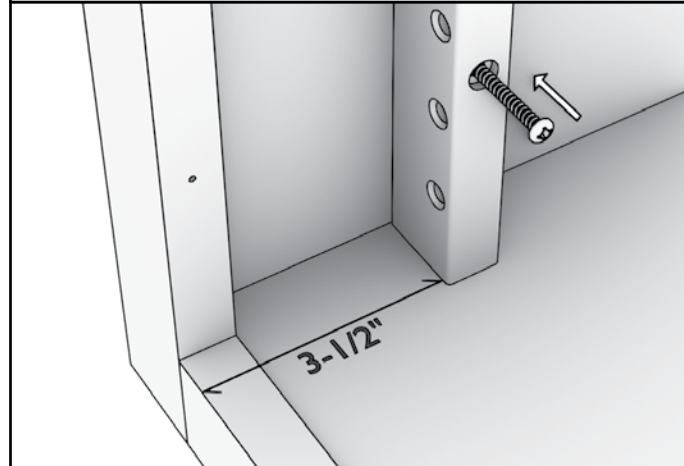
Installation Instructions

Scan QR or visit link to view Drawer Box Width Deduction Sheet.

<https://delivr.com/2jrmd>



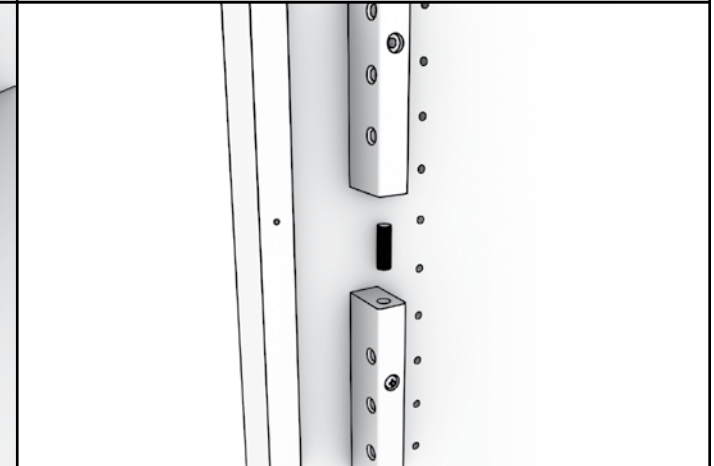
Step 1: Install the Front Wood Uprights



Place the front **(A/B) Wood Upright** 3-1/2" from the front of the cabinet to the front of the upright with adjustment holes facing the front of the cabinet. Use a level to ensure the pilaster is level, and secure with (3) screws*. Repeat on the other side.

*See **Table 1** for recommended screw type and length.

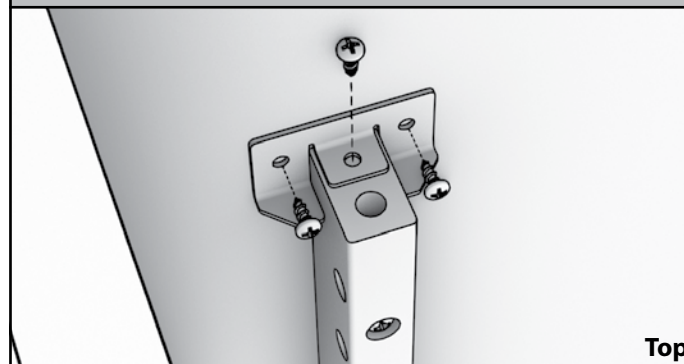
Step 1B: Installing Multiple Pilaster Kits (Optional)



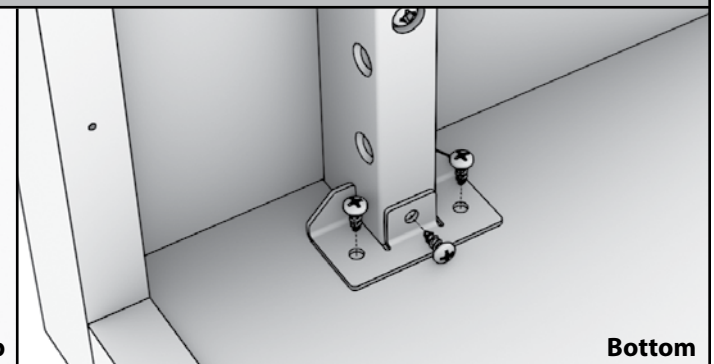
Place a **(H) Wooden Dowel** in the hole on the top of the installed **Wood Upright**. Then place the **Wood Upright** from the second pilaster system on the top of the **Wooden Dowel**, this will ensure the uprights are aligned. Use a level to ensure the pilaster is level, and secure with (3) screws*. Repeat on the other side.

*See **Table 1** for recommended screw type and length.

Step 2: Install Wood Upright Attachment Brackets



Top

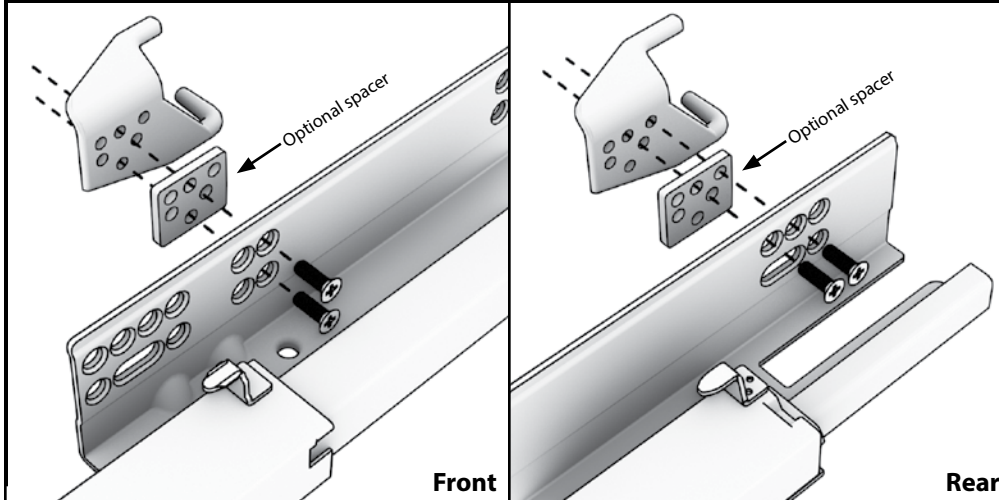


Bottom

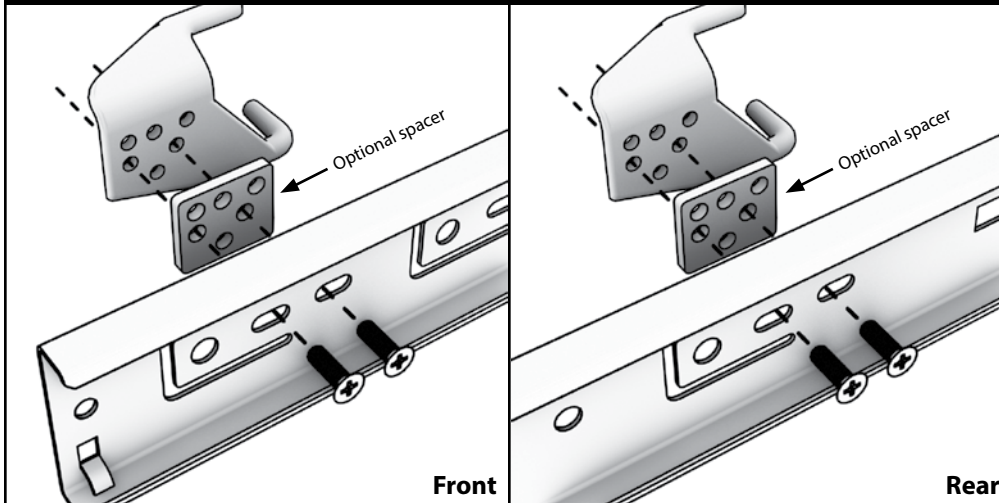
Attach a **(I) Wood Upright Attachment Bracket** on the top of the **(A/B) Wood Upright** using (3) **#6 x 3/8" Pan Head Wood Screws**. Attach **(I) Wood Upright Attachment Bracket** at the bottom of the pilaster using (3) **#6 x 3/8" Pan Head Wood Screws**. Repeat on other side. **NOTE: Back upright will be installed in Step 4.**

Step 3: Install Slide Brackets and Spacers (if needed)

Undermount Slides



Ball Bearing Slides

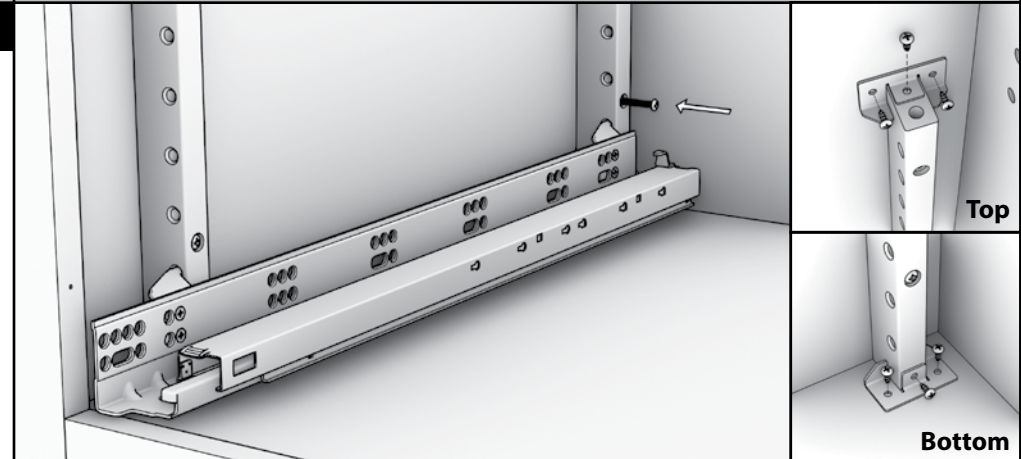


NOTE: If the drawer is slightly undersized causing a gap (no greater than 1/4"), use the optional (G) 3 mm Spacers between the slide brackets and the slides.

If using ball bearing slides, separate the cabinet and drawer members, set the drawer member to the side for installing to the drawer in Step 5.

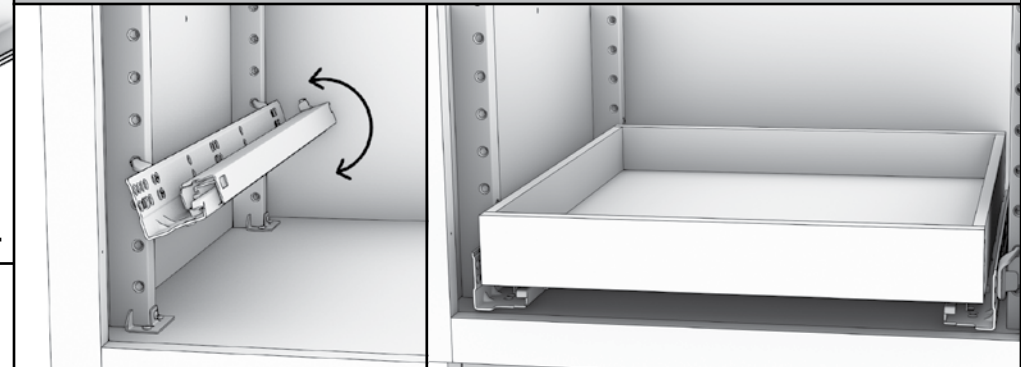
Install the (J) **Front Left Slide Bracket** to the front of the left slide as shown above with (2) **M4 x 0.7 x 12 mm Flat Head Machine Screws**. Install the (K) **Rear Left Slide Bracket** to the back of the left slide as shown above with (2) **M4 x 0.7 x 12 mm Flat Head Machine Screws**. Repeat on the right slide with the (L) **Front Right Slide Bracket** and the (M) **Rear Right Slide Bracket**.

Step 4: Install Rear Wood Uprights



Place the (J) **Front Left Slide Bracket** in the 2nd or 3rd hole from the bottom on the front (A/B) **Wood Upright**. Then place the (K) **Rear Left Slide Bracket** in the same hole location on the rear (A/B) **Wood Upright**, ensure the brackets are fully against the front and rear uprights. Using a level make sure the rear upright is level, and secure with (3) **#8 Pan Head Wood Screws**. Remove the slide from the uprights so you can access the bottom of the rear upright. Then, attach a (I) **Wood Upright Attachment Bracket** on the bottom and top of the pilaster using (3) **#6 x 3/8" Pan Head Wood Screws**. Repeat on other side.

Step 5: Insert Drawer Slides and Attach Drawer Box



Insert left and right drawer slides to the desired location. Ensure all **Slide Attachment Brackets** are in the same location on the (A/B) **Wood Uprights**. Install the drawer boxes on the slides. For undermounts, make sure the clips attach to the slides (should hear audible click). For ball bearings, install the drawer member to the drawer box and secure with #8 x 7/16" Truss Head Screws (sold separately). Then insert the drawer member into the slide member, ensuring the members click together. Repeat for each drawer box.