



Safety Data Sheet

Revision Date: 08/11/2026

SECTION 1: Identification and Company Details

Product Name: 6399 FIRM SET TRANSITIONAL PRESSURE SENSITIVE ADHESIVE
Product Code: 6399
Manufacturer/ Supplier: Roberts Consolidated Industries, Inc.
Address: 300 Cross Plains Blvd.
Dalton, GA 30721
Emergency Phone: (800) 424-9300 (24-hour Response / CHEMTREC)
Product Information: (706) 277-5294
Recommended Use: Adhesive

SECTION 2: Hazard(s) Identification

Classification of the substance or mixture: This product is not classified as hazardous under GHS criteria.

SECTION 3: Composition / Information on Ingredients

	<u>Weight %</u>	<u>CAS #</u>
Distillates, petroleum, solvent-dewaxed heavy paraffinic	0.20%	64742-65-0

SECTION 4: First-Aid Measures

Inhalation: Move victim to fresh air. Consult physician if necessary.
Skin Contact: Wash with soap and water. Remove contaminated clothing. Consult physician if necessary.
Eye Contact: Flush with copious amounts of water for at least 15 minutes. Consult physician if necessary.
Ingestion: Do not induce vomiting. Wash mouth with water. Consult physician.
Note to Physician: **Eyes:** Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation.
Skin: Treat symptomatically as for contact dermatitis or thermal burns. If burned, treat as thermal burn.
Ingestion: Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound.
Respiratory: Treatment is essentially symptomatic. Remove individual with symptoms from exposure and assist in breathing if necessary.

SECTION 5: Fire-Fighting Measures

Extinguishing Media: This product is not flammable. Use fire- extinguishing media appropriate for surrounding materials.
Hazardous Combustion Products: No particular hazards known.
Protection of Firefighters Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

SECTION 6: Accidental Release Measures

Personal Precautions: Use protective gloves, goggles and suitable protective clothing.
Environmental Precautions: Do not allow product to get into drains, soil, or surface water.
Methods of Clean-up: Small spillages: Absorb with sand or other inert absorbent. Large spillages: Dam and absorb. Collect spillage in containers, seal securely and deliver for disposal according to local regulations. Wear necessary protective equipment.

SECTION 7: Handling and Storage

Handling Precautions: Provide good ventilation. Do not use in confined spaces without adequate ventilation and/or respirator. Avoid contact with skin and eyes. Do not eat, drink or smoke when using the product.

Storage: Keep separate from food, feedstuffs, fertilizers and other sensitive material. Store in closed original container at temperatures between 5°C and 30°C/ 40°F and 86°F. Protect from freezing and direct sunlight.

SECTION 8: Exposure Control / Personal Protection

Exposure Guidelines: Not determined

Engineering Controls: Provide adequate ventilation.

Personal Protective Equipment:

Skin Protection - Permeation resistant gloves (butyl rubber, nitrile rubber, PVC or polyvinyl alcohol).

Eye/Face Protection - Glasses with side shields, chemical splash goggles and/or face shield.

<u>Chemical Name / CAS No.</u>	<u>OSHA Exposure Limits</u>	<u>ACGIH Exposure Limits</u>	<u>Other Exposure Limits</u>
Distillates, petroleum, solvent-dewaxed heavy paraffinic, 64742-65-0	Not established	Not established	Not established

SECTION 9: Physical and Chemical Properties

Appearance: Off white paste

Vapor Density: Not Determined

Odor: Very mild acrylic/ resinous odor

Relative Density: 1.00

Odor Threshold: Not available

Solubility(ies): Not available

pH: 8.8 – 9.5

Partition Coefficient: n-octanol/water; Not determined

Melting Point: Not determined

Freezing Point: Not determined

Auto-ignition Temperature: Not determined

Flash Point: Non- flammable > 204 C (400 F) Cleveland Closed Cup

Decomposition Temperature: Not determined

Evaporation Rate: Not determined

Viscosity: Not determined

Flammability (Solid/Gas): Not applicable

Upper/Lower Flammability: Not determined

VOC Content: <1 g/L

Vapor Pressure: Not Determined

Boiling Point: 100°C/ 212°F

SECTION 10: Stability and Reactivity

Chemical Stability: Stable under normal temperature conditions and recommended use.

Conditions to Avoid: Excessive heat, direct sunlight and/or frost.

Materials to Avoid: Water, amines, strong bases, and alcohols.

SECTION 11: Toxicological Information**Acute toxicity:****Ingestion:** Not determined**Inhalation:** Not determined**Skin Contact:** Not determined.

	<u>CAS Number</u>	<u>%Weight</u>
Distillates, petroleum, solvent-dewaxed heavy paraffinic	64742-65-0	0.20%

SECTION 12: Ecological Information**Mobility and Bioaccumulation Potential:** Not determined**Degradation:** Not determined**Aquatic Toxicity:** Not determined**LC50 – 24 hour (Static):** Not determined**Ecotoxicity:**

Distillates, petroleum, 96 Hr LC50 Pimephales promelas: 35 mg/L; 96 Hr LC50 Pimephales promelas > 10000 mg/L
Solvent-dewaxed heavy paraffinic

SECTION 13: Disposal Considerations**Disposal:** Dispose of waste and residues in accordance with local authority requirements. Incineration is the preferred method of disposal.**Wastes or Residues:** Same as above.**SECTION 14: Transport Information****Road:** DOT Proper Shipping Name: **Non-Regulated**

DOT Packing Group: N/A

DOT Label: N/A

UN Number: N/A

Ocean: Proper Shipping Name: **Non-Regulated**

Sea – IMO/IMDG Class: N/A

UN Number: N/A

Label: N/A

Packing Group: N/A

Marine Pollutant: N/A

EMS: N/A

Air: Proper Shipping Name: **Non-Regulated**

Air – ICAO/IATA Class: N/A

UN Number: N/A

Label: N/A

Sub Class: N/A

Packing Group: N/A

Pack Instr. Passenger: N/A

Pack Instr. Cargo: N/A

SECTION 15: Regulatory Information

Status on Substance Lists: The concentrations shown in this document are maximum levels (weight %) to be used for regulations.

TSCA: The components of this product are contained on the chemical substance inventory list.

IARC: Not carcinogenic

OSHA PEL's None

Federal EPA: Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA): Requires notification of the national response center of release of quantities of hazardous substances equal to or greater than the reportable quantities (RQ's) in 40 CFR 302.4. Components present in this product at level which could require reporting under the statute are:

Chemical Name	CAS Number	% by Weight	RQ
None	None	None	None

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III: Sections 301-304 require emergency planning based on Threshold Planning Quantities (TPQs) and release reporting based on Reportable Quantities (RQ) in 40 CFR 355. Components present in this product at level which could require reporting under this statute are:

Chemical Name	CAS Number	% by Weight	RQ
None	None	None	None

Section 311-312 require products be reviewed and applicable EPA Hazard Definitions be identified and made known- **None**

NJ RTK

None

Pennsylvania RTK

None

SARA 302 Extremely Hazardous Substances

None

Massachusetts RTK

None

EPA Hazard Classifications:

Acute	Chronic	Fire	Pressure	Reactive
Hazard	Hazard	Hazard	Hazard	Hazard
No	No	No	No	No

Section 313 requires submission of annual reports of release of toxic chemicals that appear in 40 CFR 372 (for SARA 313). This information must be included in all SDSs that are distributed for this material. Components present in this product at level which could require reporting under the statute are: **None**

Canada DSL: All components are on the DSL list or exempt.

California Proposition 65: Does not contain any listed chemical to the best of our knowledge.

SECTION 16: Other Information

This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200).

HMIS RATING: HEALTH-1, FLAMMABILITY-0, REACTIVITY-0, PERSONAL PROTECTION- B.

Prepared by: **Roberts Consolidated Product Safety & Regulatory Compliance Group**, (706) 277-5294

The information herein is given in good faith, but no warranty expressed or implied is made. **Roberts Consolidated** urges users of this product to evaluate its suitability and compliance with local regulations as Roberts Consolidated cannot foresee the final use of the product, nor the final location of usage.

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