

UNICON

Universal Control Manual



Manual

PUSHCORP

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1.0 LIMITED WARRANTY

Duration:

One year from date of delivery to the original purchaser.

Who gives this warranty:

PushCorp
Telephone: (972) 840-0208

Corporate P.O. Box Address:
Dallas, Texas 75218 181915

Shipping 3001 W Kingsley Rd Address:
Garland, Texas 75041

Who gives this warranty (purchaser):

The original purchaser (other than for purposes of resale) of the *PushCorp* product

What products are covered by this warranty:

Any *PushCorp* industrial equipment or accessory supplied or manufactured by the Warrantor.

What is covered under this warranty:

Defects in material and/or workmanship which occur within the duration of the warranty period

What is not covered in this warranty:

- A. IMPLIED WARRANTIES, INCLUDING THOSE OF MERCHANT-ABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO ONE YEAR FROM THE DATE OF ORIGINAL PURCHASE. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.
- B. ANY INCIDENTAL, INDIRECT, OR CONSEQUENTIAL LOSS, DAMAGE or EXPENSE THAT MAY RESULT FROM ANY DEFECT, FAILURE, MALFUNCTION OF THE *PUSHCORP, INC.* PRODUCT. Some states do not allow the exclusion or limitation of incidental or consequential damages so the above limitation or exclusion may not apply to you.
- C. Any failure that results from an accident, purchaser's abuse, neglect, unauthorized repair or failure to operate the products in accordance with the instructions provided in the owner's manual(s) supplied with the product.

Responsibilities of the Warrantor under this warranty:

Repair or replace, at Warrantor's option, products or components which have failed within the duration of the warranty period.

Responsibilities of the purchaser under this warranty:

- A. Deliver or ship the *PushCorp, Inc.* product or component to PushCorp, Inc. Service Center, Dallas, TX. Freight and insurance costs, if any, must be borne by the purchaser.
- B. Use reasonable care in the operation and maintenance of the product as described in the owner's manual(s).

When warrantor will perform repair or replacement under this warranty:

Repair or replacement will be scheduled and serviced according to the normal work flow at the service center, and depending on the availability of replacement parts. Purchasers requiring quicker repair may receive such with payment of a *PushCorp, Inc.* predetermined expediting fee.

This Limited Warranty gives you specific legal rights and you may also have other rights which vary from state to state.

2.0 GENERAL OVERVIEW

The PushCorp Universal Control Cabinet provides a highly integrated, easy to use solution for controlling any PushCorp servomotor device and compliance equipment. Installation is simply a matter of mounting the cabinet and connecting 3-phase, 480VAC power, the safety inputs/outputs, and a single ethernet connection. The Universal Control Cabinet allows the equipment to be controlled via a remote PLC or robot controller using an Ethernet IP fieldbus connection.

NOTE: There is an option for a ProfiNet eEnabled Universal Control Cabinet. Ask your PushCorp Sales Engineer for more information, or send an email to sales@pushcorp.com.

3.0 INSTALLATION & OPERATION

3.1 Control Cabinet Mounting

The cabinet is designed to be wall mounted outside the robot work area in a relatively clean environment.

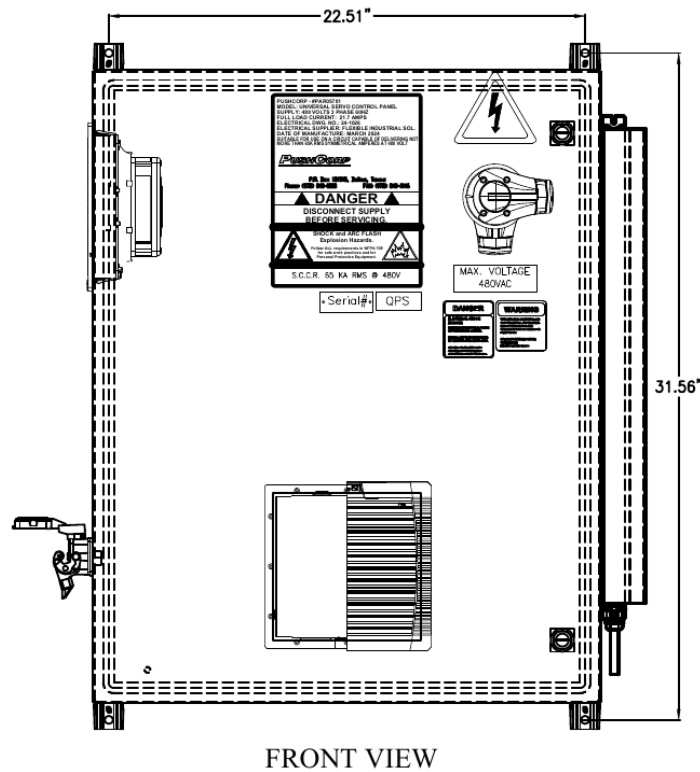


Figure 1: Panel Mounting Dimensions

The enclosure measures 20"x24"x30". The dimensions of the mounting tabs are shown in **Error! Reference source not found.**

3.2 Electrical Connections

The cabinet requires 480 VAC, 3-Phase, 50/-60 Hz power to operate. This should be supplied via a conduit connection to the resistor side of the cabinet. The control signal connections are made to the External Interface Blocks as shown in Figure **Error! Reference source not found.**

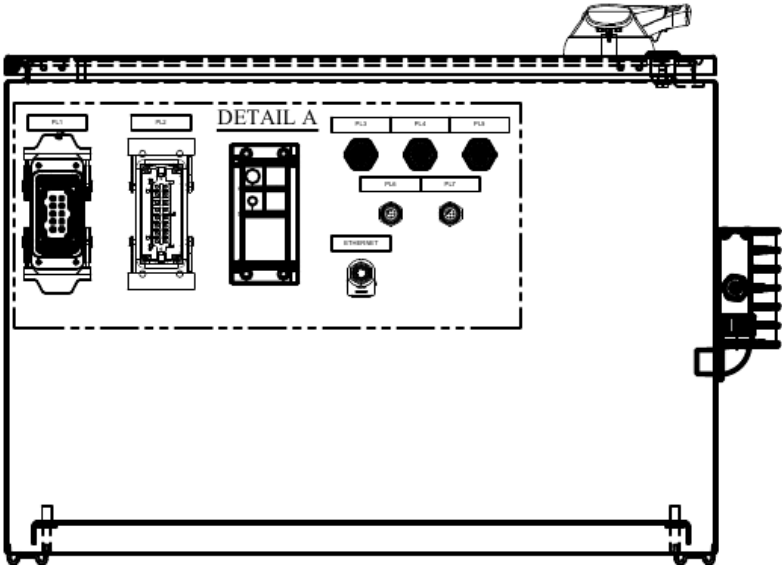


Figure 2: Panel Mounting Dimensions

3.3 Detailed Electrical Connections

As seen in Figure **Error! Reference source not found.**, the panel has several connectors to make connecting to both PushCorp devices and peripheral devices simple.

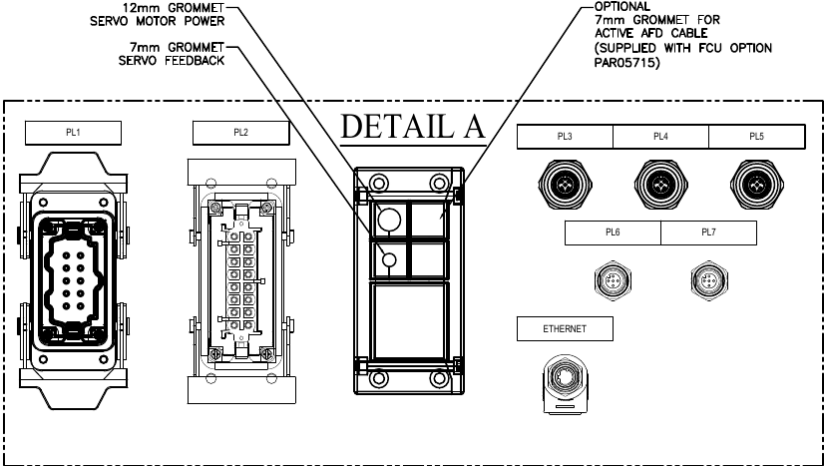


Figure 3: Panel Mounting Dimensions

3.4 Safety Connections – PL1

The Universal Control Panel is outfitted with a standard “Harting Style”, 10-pin, male bulkhead connector, Weidmuller PN 248858000.

The mating cable-side connector is Weidmuller PN 1204100000 with a matching size 4 hood, PN 1654220000.

This is denoted as PL1 in all references to this connector.

The diagram in Figure **Error! Reference source not found.** shows the pin numbers and descriptions for the safety connections of the control panel.

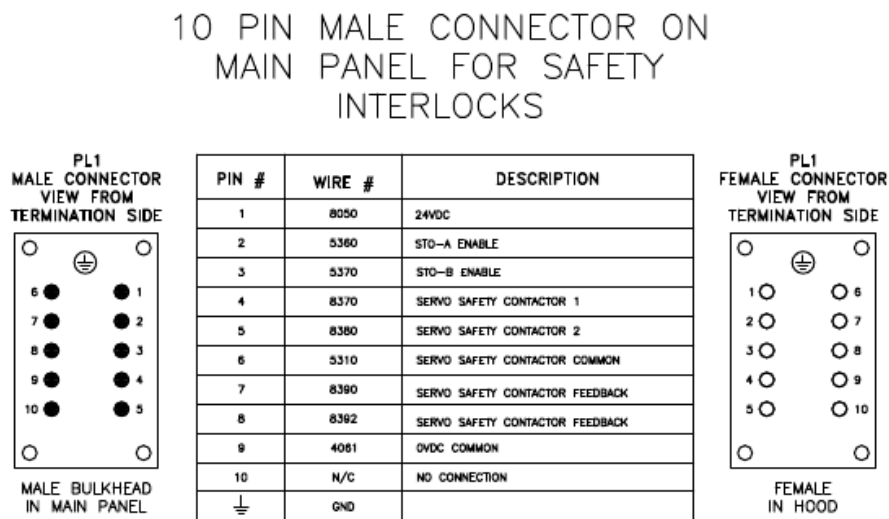


Figure 4: Safety Connections

Pin 1 is internally supplied 24VDC from the controller’s power supply.
Pin 10 is internally supplied 0VDC from the controller’s power supply.

STO1-ENABLE and STO2-ENABLE are configured to be either connected through a pair of dry contacts with 24VDC from Pin 1. Or the STO1-ENABLE and STO2-ENABLE can be energized through an external 24V digital signal. These two connections shall satisfy the dual channel required in most robotic applications.

SERVO SAFETY CONTACTOR 1 AND SERVO SAFETY CONTACTOR 2 will need to be connected to a 24V signal, preferably from a safety rated I/O point. This will in turn actuate the contactors and supply 480V to the servo amplifier on the panel.

SERVO SAFETY CONTACTOR COMMON will need to be connected to an external 0V.

Both SERVO SAFETY CONTACTOR FEEDBACK connections are connected to a normally closed contact. These contacts will open when the contactors are actuated, the STOs are enabled, and the RTO signal from the drive is on.

The RTO signal indicates that the drive has power and there are no faults. The feedback signal is also connected to the internal IO module in the panel. If you choose to monitor these through the fieldbus connection, the signal designation can be found in section 5.2.1.

One cable-side hood insert set is included with the panel from the factory. The cable to connect to an external safety interface is not included and must be provided by the purchaser of the systems. A cable gland is provided with the hood, Weidmuller PN1569100000, and will accept a cable diameter between 10 and 14 mm.

Cross references for the hood and insert are:

TE

Insert - T2040102201-000 (HE-010-F)
Hood - T1220100116-000 (H10B-TG-PG16)

Phoenix Contact

Insert - 1648186
Hood - 1412622

NOTE: It is the responsibility of the System Integrator and/or End-user to follow all applicable electrical codes and OSHA safety standards when wiring the control cabinet. This includes the proper and judicious use of ground termination, fuses, contactors, cut-off switches, lock-out switches, and Emergency Stop circuits. PushCorp assumes no responsibility or liability for the electrical system design and implementation of the control cabinet in the End-user application. Refer to OSHA rules and regulations and the CE Machinery Regulations (IEC 204-1) when designing systems that include motors and drives to ensure the users are protected.

PushCorp will provide answers to any questions regarding the servo drive system and will be responsible for any warranty issues.

NOTE: Please contact PushCorp (Tel 1.972.840.0208) directly for any technical support.

3.5 Digital Inputs

There are three A-Coded 4-pin M12 bulkheads on the bottom of the panel which provide access to the digital inputs and outputs of the panel.

PL3 and PL4 are both 24VDC digital inputs. These are female 4-pin A-Code M12 with the input being taken on Pin 4. The rest of the wiring is standard for an M12 input.

3.6 Digital Outputs

PL5 is a female 4-pin A-Code M12 wired to be able to be used with single ended cord or a "Y" splitter. It has a 24VDC output on both Pin 4 and Pin 2. When the Y cord is used, the output will be on Pin 4 of each split M12s.

On PL5 the 24VDC to the connector is through Pin 1 and 0VDC to the connector is on Pin 3.

3.7 Analog Input

PL6 is an analog input (0-10VDC) female 4-pin A-Code M12, configured to work with PushCorp's Passive AFDs for carriage position feedback.

3.8 Analog Output

PL7 is an analog output (0-10VDC) female 4-pin A-Code M12. The output is on Pin 2 and the 0VDC reference is on Pin 3. Commonly used for electronic regulator control.

3.9 Ethernet Connection

The Ethernet connection is a female 4-pin D-Code M12.

3.10 PL2 – Optional Equipment Control

The PL2 connector is also a "Harting Style" connection which brings additional control capability out of the panel and into the process. The primary purpose of this connector is to control the tracking wheel of PushCorp's belt sander products: such as the SBS82, SBS92 or the RBS372. It can, however, be used to expand the IO capability of the system so that other components may be controlled by the Universal Controller. This allows for additional IO within the panel to be available to external devices through the 16-pin PL2 connector.

3.10 Belt Sander Control

When using the PL2 with the SBS82 or SBS92 floor standing belt sanders, there is an additional option box available to handle the belt tracking functions of these units. The pinout for the 16 pin connector is shown below in Figure **Error! Reference source not f**

ound..
16 PIN FEMALE CONNECTOR ON
MAIN PANEL FOR OPTIONAL
EQUIPMENT

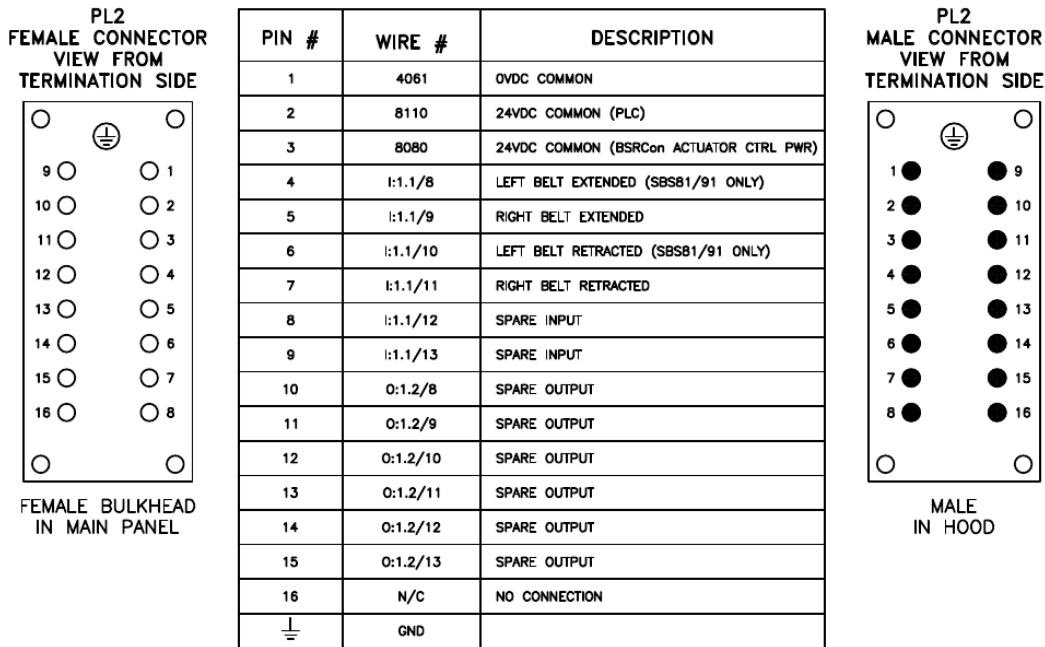


Figure 5: PL2 Wiring Inputs and Outputs

When the Tracking Control Box is required, ASM03827 should be ordered from PushCorp. This will connect to the Universal control panel through cable 3896G-5717M14-3895G. This cable is 14m standard, and can be custom ordered in 1m increments, up to 30m long. The 3896G-5717M14-3895G cable will connect from the PL2 connector to the PL2.1 connector on the Tracking Control Box. PL30 will then connect from the Tracking Control Box to the SBS82/92 using cable 949-3946M14-3894G. This cable is also provided in a 14m standard length, and is available in 1m increments up to 30m long. You can see the graphic representation of the Tracking Control Box in Figure **Error! Reference source not found.**

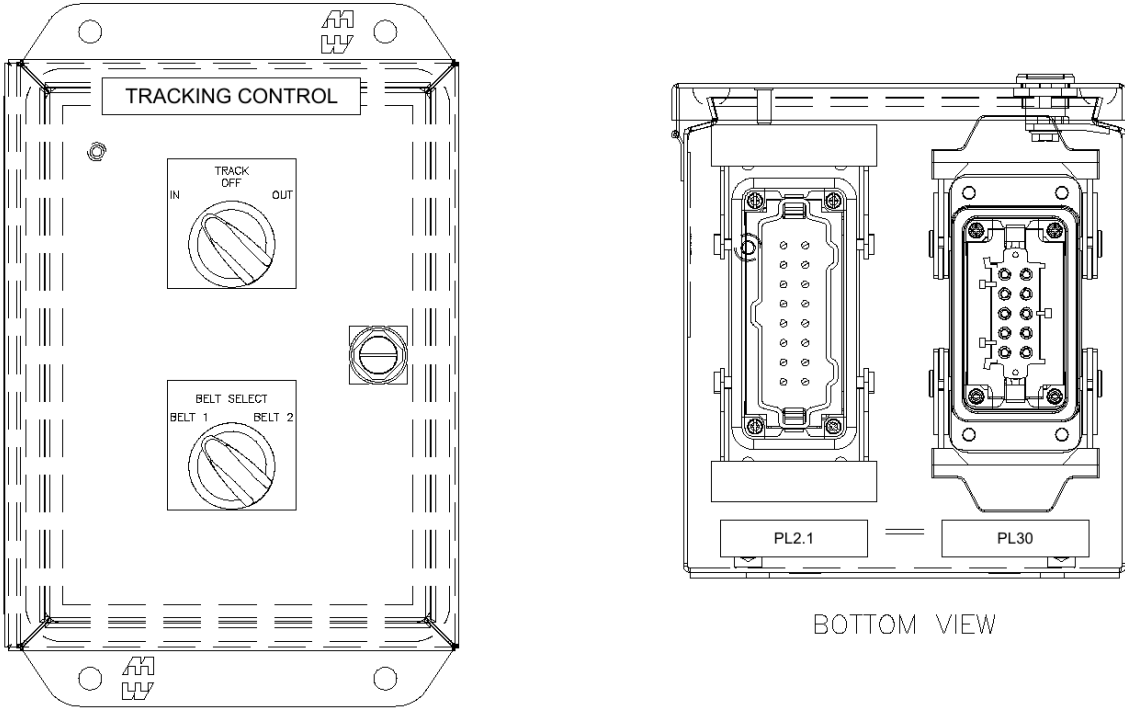


Figure 6: Tracking Control Box

4.0 CONTROLS ARCHITECTURE

4.1 IP Address Assignment

The PushCorp Universal Control Panel has three devices which will have three IP addresses assigned to it, the Kollmorgen AKD2G servo amplifier, Phoenix Contact Axio Coupler and the PushCorp FCUFLEX.

These devices leave the factory with the following IP addresses assigned.

Phoenix Contact – Axio Coupler – 192.168.1.10

FCUFLEX – Anybus I/O module – 192.168.1.11

FCUFLEX – Programming Port – 192.168.1.12

AKD2G – EIP – 192.168.1.13

AKD2G – Programming Port – 192.168.1.14

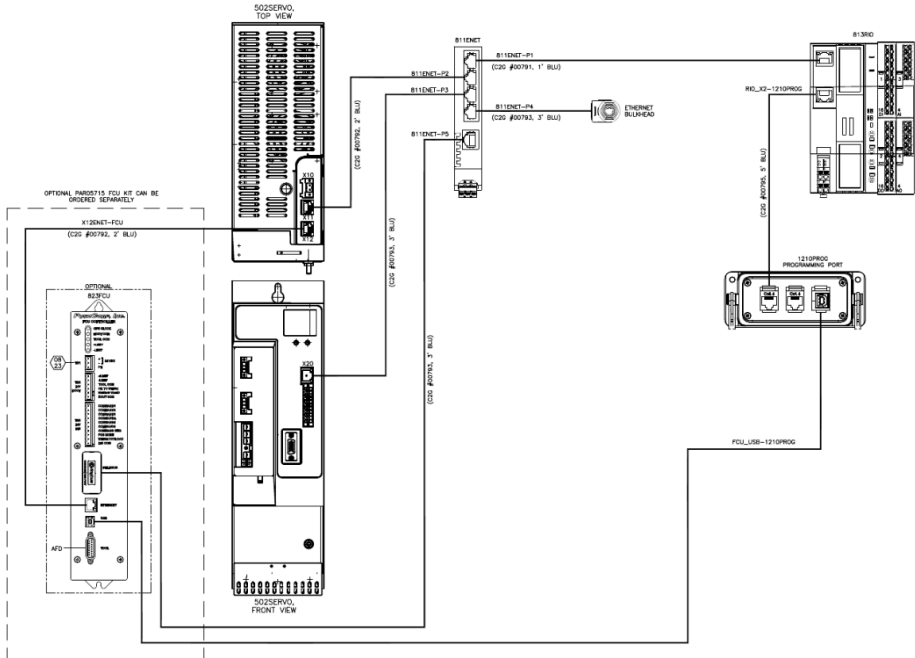


Figure 7: Hardware Layout

4.2 Software-based Configuration

FCUFLEX – Fieldbus IO module -

<https://cloud.pushcorp.com/webdata/software/hms-IPConfigTool.zip>

FCUFLEX – Programming Port - AFD Dashboard -

<http://www.pushcorp.com/pages/software/afddashboard.msi>

Kollmorgen AKD2G – Programming Port and Fieldbus

Kollmorgen Workbench

4.3 Web-based Configuration

The Phoenix Contact Axio Coupler and the FCUFLEX Anybus Module can be configured through a web browser by inputting the device's IP address in the address bar. This will open an interface where you can change the device IP address and save the configuration.

For the Phoenix Contact, you will need to enter the password “private” into the three password fields before the changes will take effect.

To change the IP Address of the Kollmorgen AKD2G, the Kollorgen Workbench Utility will need to be used.

5.0 ETHERNET IP EDS FILE INFORMATION

5.1.1 Axio Coupler Configuration

VendCode = 562;

ProdType = 12;

ProdCode = 8169;

MajRev = 1**

MinRev = 2**

Connection Instance: 0

Producing Connection: 110

Consuming Connection: 100

Input Scanner Size: 10

Words Output Scanner Size: 10 Words

**NOTE: If your connection requires the major and minor revision be input to the configuration and the above configuration did not work, use the last digit for each HW/FW on the side of the Phoenix Contact AXIO module. Example: HW/FW 00/111 Major Rev – 0 Min Rev – 1.

5.1.2 FCU Flex Configuration

VendCode = 1444;

ProdType = 43;

ProdCode = 55;

MajRev = 1;

MinRev = 1;

Connection Instance: 1

Producing Connection: 100

Consuming Connection: 150

Input Scanner Size: 10 Words

Output Scanner Size: 5 Words

5.1.3 Kollmorgen AKD2G Configuration

VendCode = 452

VendName = "Kollmorgen"

ProdType = 43

ProdTypeStr = "Generic Device"

ProdCode = 20

MajRev = 1

MinRev = 3

ProdName = "AKD2G-SPI"

Connection Instance: 2

Producing Connection: 104

Consuming Connection: 103

Input Scanner Size: 7 Words

Output Scanner Size: 3 Words

5.2 Component I/O Mapping

5.2.1 Axio Coupler I/O Mounting

Control Outputs to AXIO					Control Inputs from AXIO				
Words	Bytes	Bits	DESCRIPTION		Words	Bytes	Bits	DESCRIPTION	
0	0-1	0-15	Reserved		0	0	0	Contactor 1 On	
							1	Contactor 2 On	
							2	User Defined	
							3	User Defined	
							4	PL3 User Defined	
							5	PL4 User Defined	
							6	User Defined	
1	2	16	PL5 Pin 4 User Defined			1	7	User Defined	
		17	PL5 Pin 2 User Defined				8	User Defined	
		18	Servo Enable				9	User Defined	
		19	User Defined				10	User Defined	
		20	User Defined				11	User Defined	
		21	User Defined				12	User Defined	
	22	User Defined		13			User Defined		
	3	23	User Defined			14	User Defined		
		24	User Defined		15	User Defined			
		25	User Defined						
26		User Defined		1	2-3	16-31	Reserved		
27	User Defined								
28	User Defined								
29	User Defined								
30	User Defined								
31	User Defined								
2	4-5	32-47	Analog Output	Reserved	2	4-5	32-47	Analog Input	PL6-Passive AFD Feedback
3	6-7	48-63	Analog Output	Reserved	3	6-7	48-63	Analog Input	User Defined
4	8-9	64-79	Analog Output	Reserved	4	8-9	64-79	Analog Input	User Defined
5	10-11	80-95	Analog Output	Reserved	5	10-11	80-95	Analog Input	User Defined
6	12-13	96-111	Analog Output	PL7 Pin 2 – User Defined	6	12-13	96-111	Analog Input	Reserved
7	14-15	112-127	Analog Output	PL7 Pin 3 – User Defined	7	14-15	112-127	Analog Input	Reserved
8	16-17	128-143	Analog Output	User Defined	8	16-17	128-143	Analog Input	Reserved
9	18-19	144-159	Analog Output	User Defined	9	18-19	144-159	Analog Input	Reserved

5.2.2 FCU I/O Map

Control Outputs to FCUFlex					Control Inputs from FCUFlex										
Word	Byte	Bits	Description	Scaling	Word	Byte	Bits	Description	Scaling						
0	0-1	0-15	Set Command Force	X10	0	0	0	CPU Heartbeat	None						
1	2-3	16-31	Set Command Position	X100			1	Host Communication	None						
							2	Tool Communication	None						
2	4-5	32-47	Set Payload Weight	X10			3	Metric Unit	None						
							4	Pos Limit	None						
							5	Neg Limit	None						
							6	At Weight Position	None						
							7	Weighing in Progress	None						
					8	Weight Valid	None								
3	6	48	OFF-Position Mode	Control Mode	None	1	9-15	Reserved	None						
			ON-Force Mode												
		49	SoftTouchEnable												
		50	Reserved												
	51-55	SoftTouchPosition	x31												
	7	56-60	SoftTouchForce							x31					
		61-63	Reserved							None					
4	8	64	Weight Payload	None	1	2-3	16-31	Actual Force	X10						
		65-71	Reserved												
	9	72-79	Reserved												
[Greyed Out]	[Greyed Out]	[Greyed Out]	[Greyed Out]	[Greyed Out]	2	4-5	32-47	Actual Position	X100						
					3	6-7	48-63	Accel Gravity	X1000						
					4	8-9	64-79	Command Force	X10						
					5	10-11	80-95	Command Position	X100						
					6	12-13	96-111	Payload Weight	X10						
					7	14	112	OFF-Position Mode	Control Mode	None	7	112	OFF-Position Mode	None	
								ON-Force Mode							
							113	SoftTouch Enable							
							114	SoftTouch Active							
						115-119	SoftTouch Position	x31							
						15	120-124	SoftTouch Force							x31
							125-127	Reserved							None
					8	16-17	128-143	Max Force	X10						
					9	18-19	144-159	Max Position	X100						

5.2.3 AKD2G I/O Map

Control Outputs to AKD2G				Control Inputs from AKD2G			
Word	Byte	Bit	Description	Word	Byte	Bit	Description
0	0	0	Clear Fault	0	0	0	Fault
		1	Velocity Enable			1	User Configurable
		2	Go Tool Change*			2	At Tool Change*
		3	User Configurable			3	User Configurable
		4	User Configurable			4	User Configurable
		5	User Configurable			5	User Configurable
		6	User Configurable			6	User Configurable
	7	User Configurable	7		User Configurable		
	8	User Configurable	8		User Configurable		
	1	9	User Configurable		9	User Configurable	
		10	User Configurable		10	User Configurable	
		11	User Configurable		11	User Configurable	
		12	User Configurable		12	User Configurable	
		13	User Configurable		13	User Configurable	
		14	User Configurable		14	User Configurable	
15		User Configurable	15	User Configurable			
1	2-3	N/A	Velocity Command	1	2-3	N/A	Actual Velocity
2	4-5	N/A		2	4-5	N/A	
				3	6-7	N/A	Actual Amperage
				4	8-9	N/A	
				5	10-11	N/A	Motor Temperature
				6	12-13	N/A	

*Only used with STC1015 & STC1515

7.0 TECHNICAL SPECIFICATIONS AND SCHEMATICS

Supply Voltage: 480 VAC, 3-Phase

Max. Cont. Current: 30 Amps

Max. Peak Current: 60 Amps (2 Seconds)

Dimensions: 16" x 24" x 30" (DxWxH)

Weight: 250 lbs

Specifications subject to change without notice.